

Most - Often - Needed

1962

Volume R-22

RADIO
DIAGRAMS
and Servicing Information



Compiled by
M. N. BEITMAN

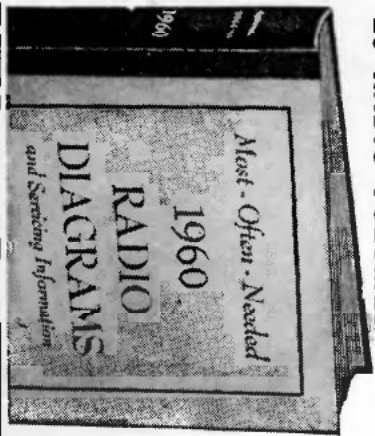
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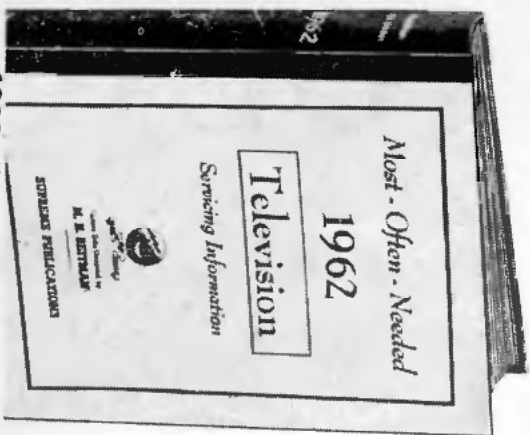
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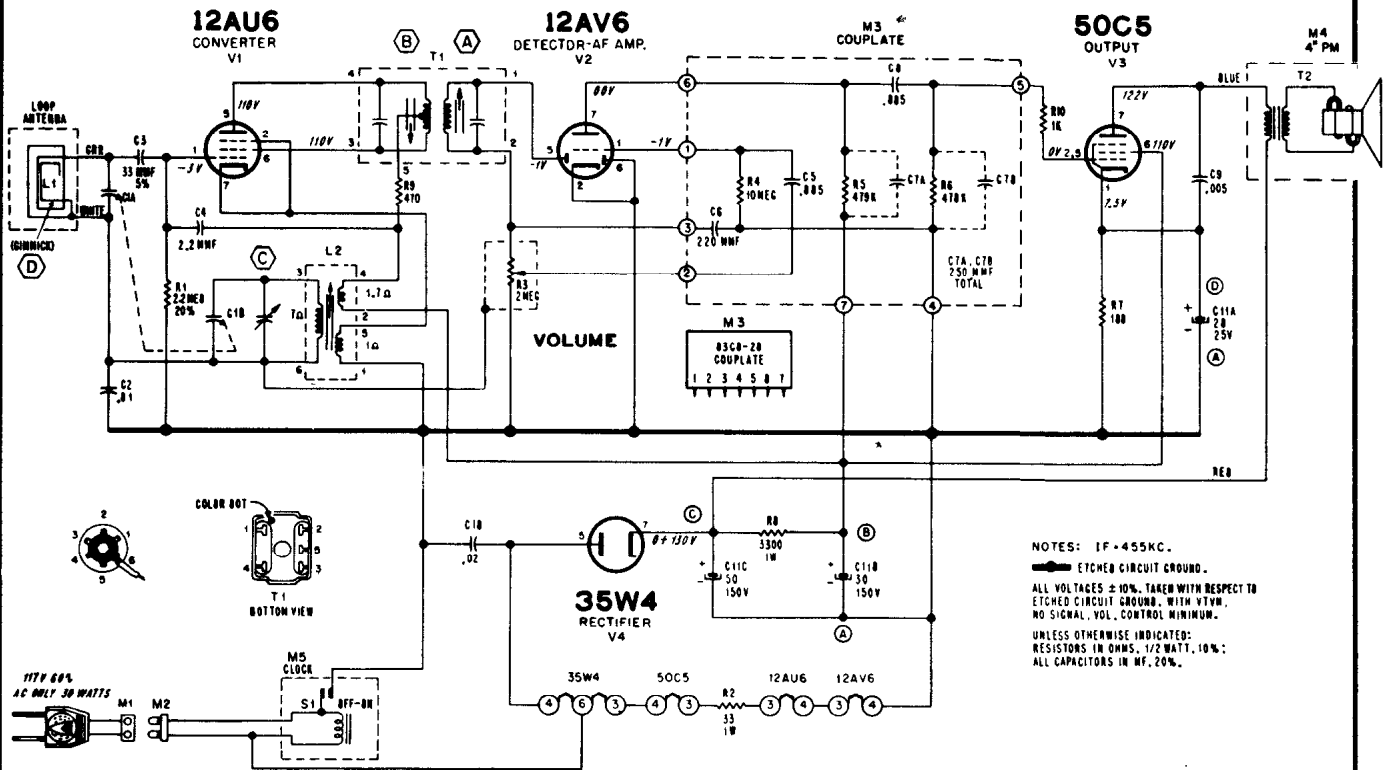
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\$2 EACH

ADMIRAL

CHASSIS 4R3
MODELS Y3133 • Y3137



NOTES: IF = 455KC.
 — ETCHED CIRCUIT GROUND.
 ALL VOLTAGES ± 10%, TAKEN WITH RESPECT TO ETCHED CIRCUIT GROUND, WITH 117V. NO SIGNAL, VOL. CONTROL MINIMUM.
 UNLESS OTHERWISE INDICATED: RESISTORS IN OHMS, 1/2 WATT, 10%; ALL CAPACITORS IN MF, 20%.

VOLTAGE PRECAUTION

The etched circuit common ground of this receiver is connected directly to one side of the power line. To prevent damage to etched wiring, do not place chassis directly on a metal bench, or other metal objects.

When taking voltage or resistance measurements, use test prods with needle points.

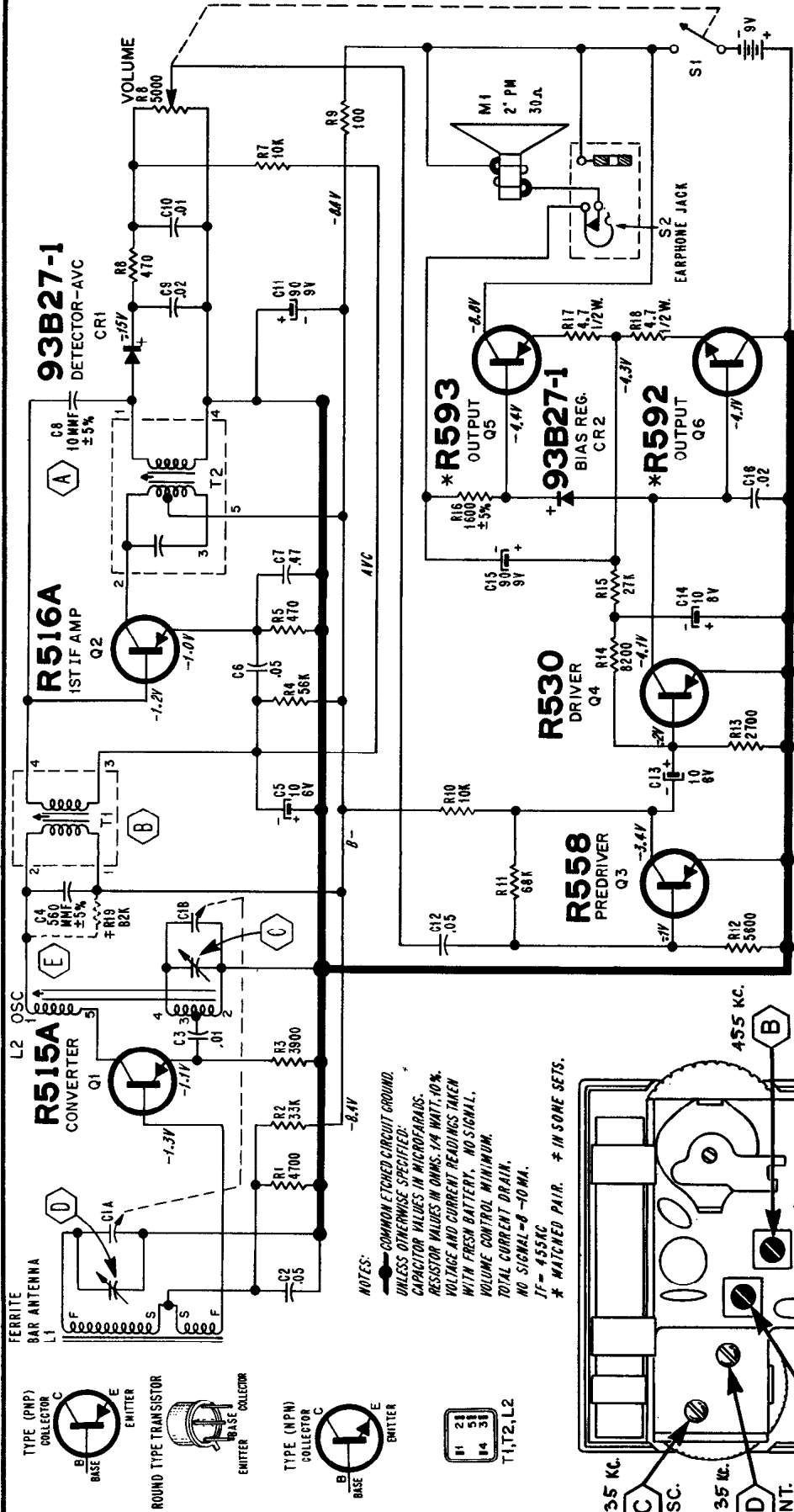
REMOVING CHASSIS FROM CABINET

Unplug and remove back. Remove the knobs from the front of the cabinet. Remove the screw outside from under the Tuning knob and the screws inside that hold the Volume control bracket to the cabinet. Remove etched circuit board support at rear of chassis. Chassis will now slide out.

ALIGNMENT PROCEDURE

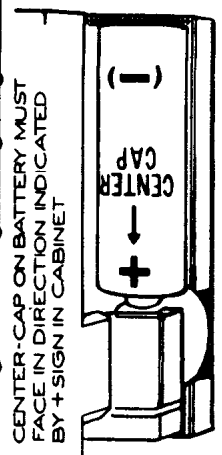
- Use an isolation transformer or connect a .1 mf. capacitor in series with low side of signal generator. CAUTION: DO NOT CONNECT AN EARTH GROUND WIRE DIRECTLY TO CHASSIS.
- Set Volume control full on.
- Connect output meter across output secondary. Disconnect speaker, use 3.2 ohm load.
- Use lowest setting of signal generator capable of producing adequate indication on lowest scale of output meter.
- By using alignment tool (Part No. 98A30-7) both IF transformer slugs can be aligned
- Repeat adjustments to insure good results.

Step	Connection of Signal Generator	Signal Gen. Frequency	Receiver Gang Setting	Adjustment Description	Adjustment
1.	Through a .1 mf capacitor to pin 1 of the 12AU6 (Converter) tube.	455 KC	Gang fully open	IF Primary IF Secondary	Ⓐ and Ⓑ for maximum output
2	Same as "STEP 1".	1620 KC	Gang fully open	Oscillator Trimmer	Ⓒ for maximum output
3	Radiated Signal. Loop of several turns of wire, or place generator lead close to receiver loop for adequate signal pickup.	1400 KC	Tune in generator signal	Antenna Loop Gimmick	Ⓓ for maximum output (Rock gang for optimum results)



ADMIRAL

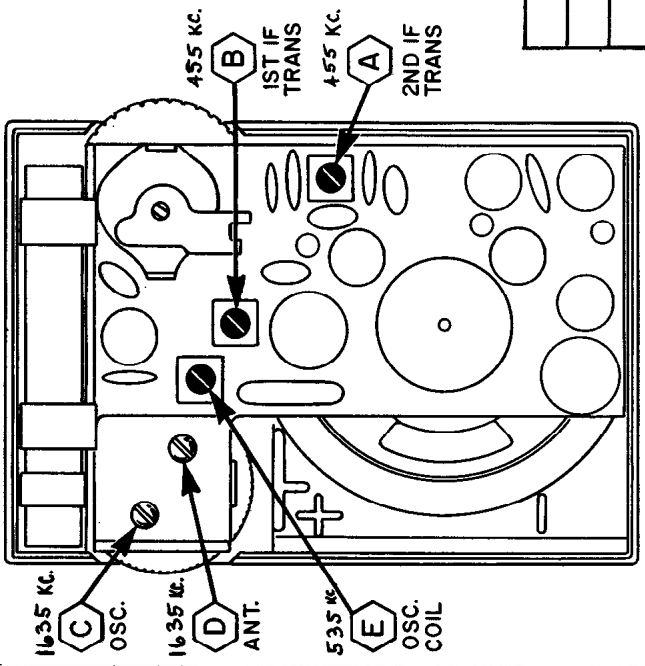
MODEL	COLOR	CHASSIS
Y2221	Black	6M3A
Y2223	White	
Y2226	Yellow	
Y2229	Blue	



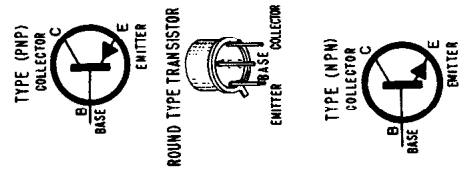
BATTERY CHART

Eveready	206
Mallory	TR126
Ray-O-Vac	1G11M

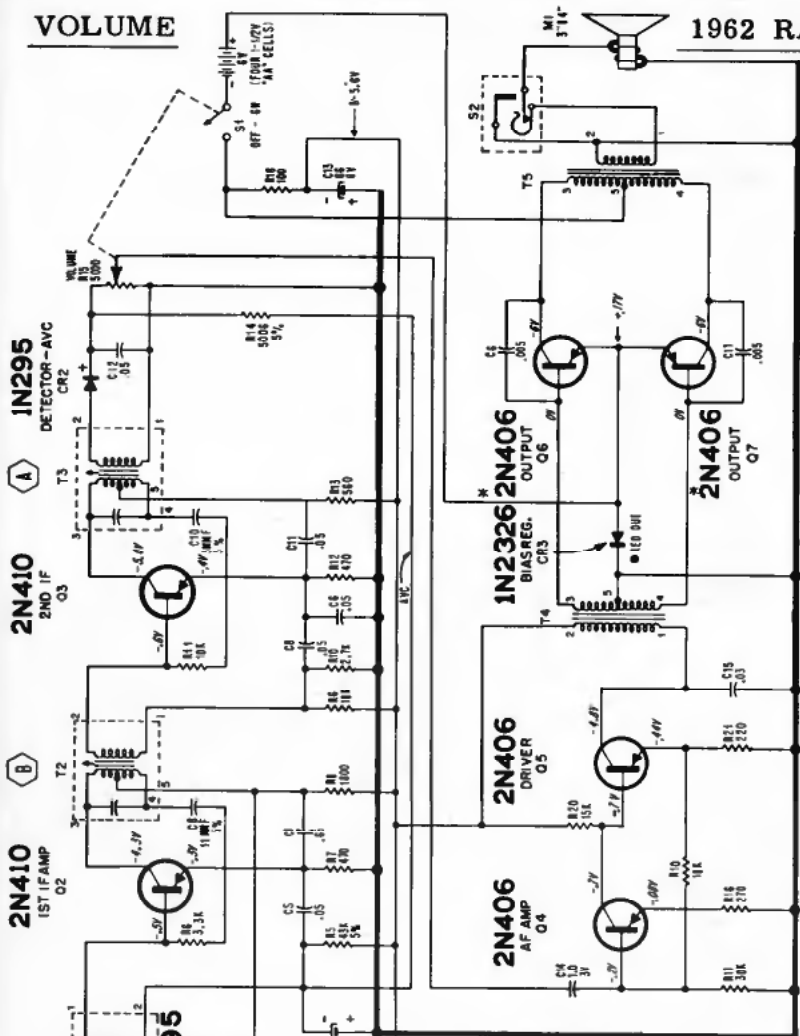
NOTES:
 - COMMON SLOTTED CIRCUIT GROUND.
 UNLESS OTHERWISE SPECIFIED:
 CAPACITOR VALUES IN MICROFARADS.
 RESISTOR VALUES IN OHMS. 1/4 WATT, 10%
 VOLTAGE AND CURRENT READINGS TAKEN
 WITH FRESH BATTERY. NO SIGNAL.
 VOLUME CONTROL MINIMUM.
 TOTAL CURRENT DRAIN.
 NO SIGNAL - 0 - 10 MA.
 IF = 455 KC
 * MATCHED PAIR. ≠ IN SOME SETS.



Alignment Locations.



VOLUME



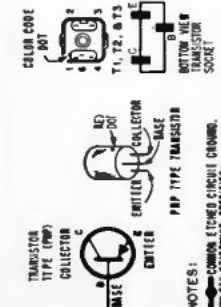
VOLTAGE DATA

DC voltages shown measured with VTVM, no signal, using fresh batteries. Volume control at minimum; dial set to low frequency end. All readings made between transistor terminals and etched circuit ground.

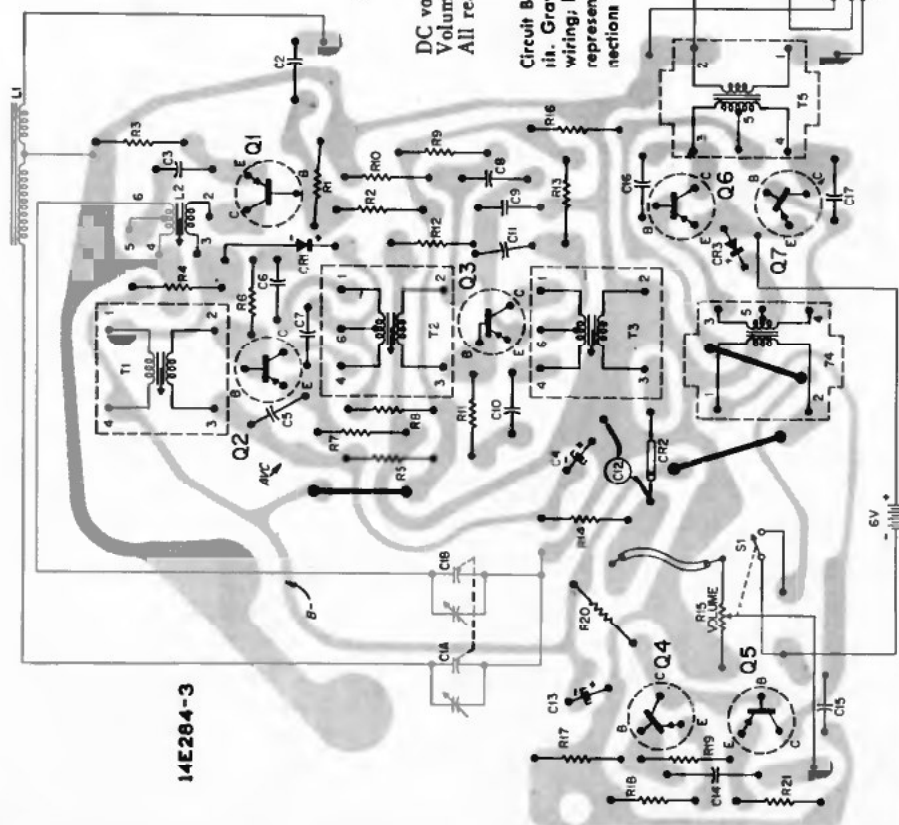
ADMIRAL

Chassis 7B2, Models Y2081, Y2082, Y2083
 For top view and alignment information refer to such material for 7B2B, on page 6.

Rear View of Etched Circuit Board Used in 7B2 Chassis. Gray area represents etched wiring; black symbols and lines represent components and connections on opposite side.

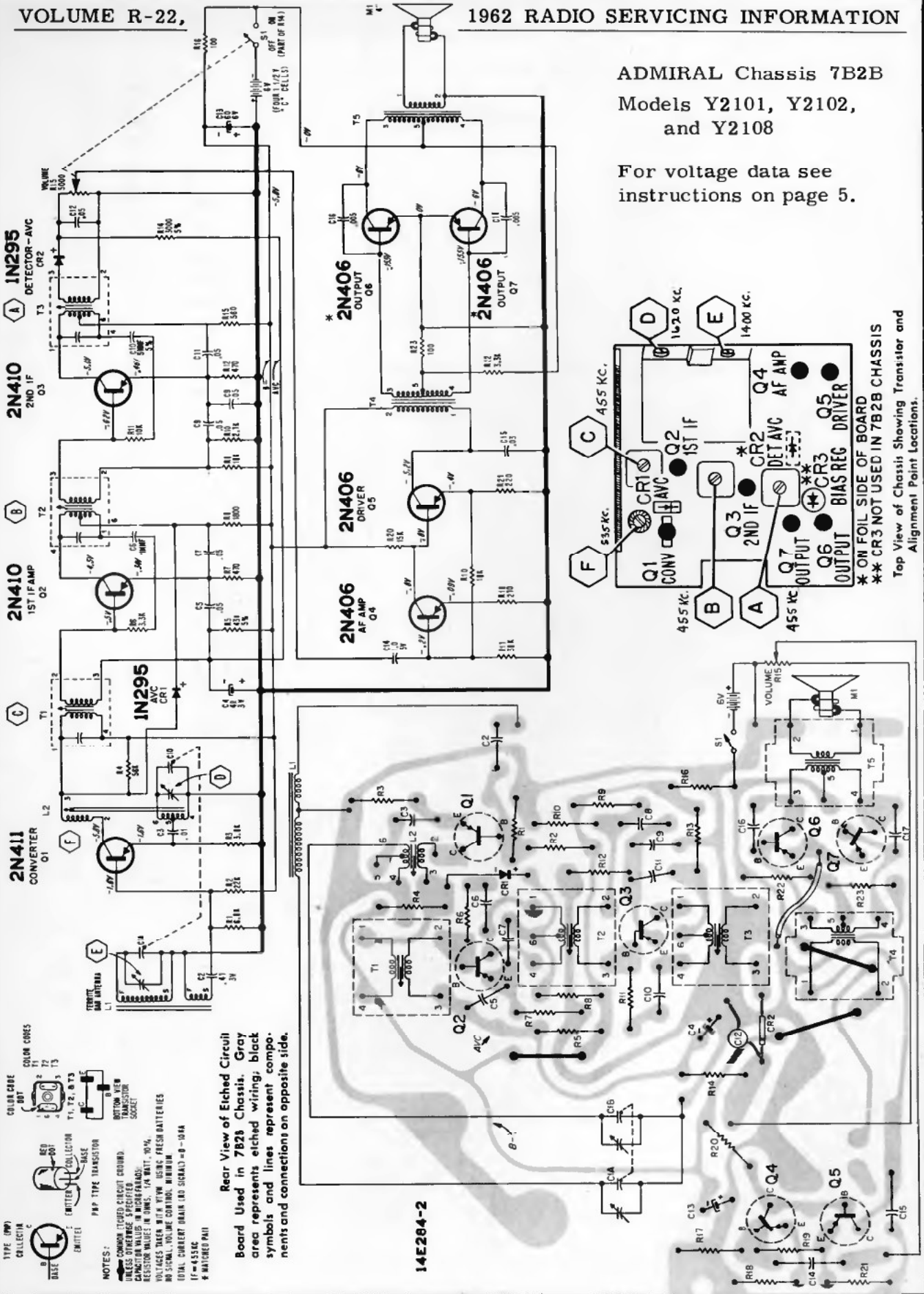


- NOTES:
 * COMMON ETCHED CIRCUIT SYMBOLS.
 † USE LESS THAN INDICATED VALUES FOR RESISTORS.
 ‡ RESISTOR VALUES IN OHMS. (1K=1000, 1M=1,000,000).
 § USE AND CURRENT RATINGS TAKEN FROM FRESH BATTERIES.
 ¶ NO SIGNAL VOLUME CONTROL, MINIMUM.
 †† TOTAL CURRENT DRAIN (NO SIGNAL) = 1-10 MA.
 ††† NOT CHROMIUM.
 †††† 455 KC.
 ††††† MOUNTED P/N



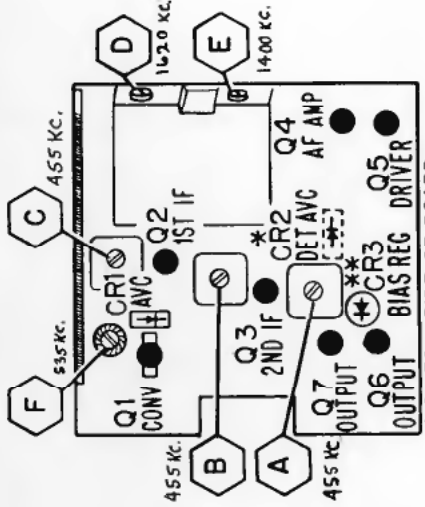
ADMIRAL Chassis 7B2B
Models Y2101, Y2102,
and Y2108

For voltage data see
instructions on page 5.



Rear View of Etched Circuit Board Used in 7B2B Chassis. Gray area represents etched wiring; black symbols and lines represent components and connections on opposite side.

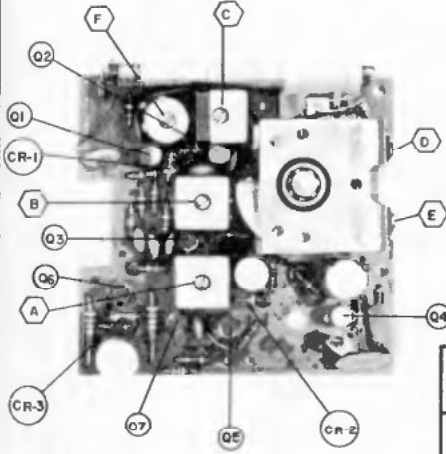
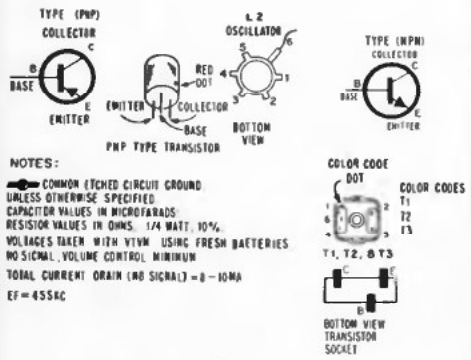
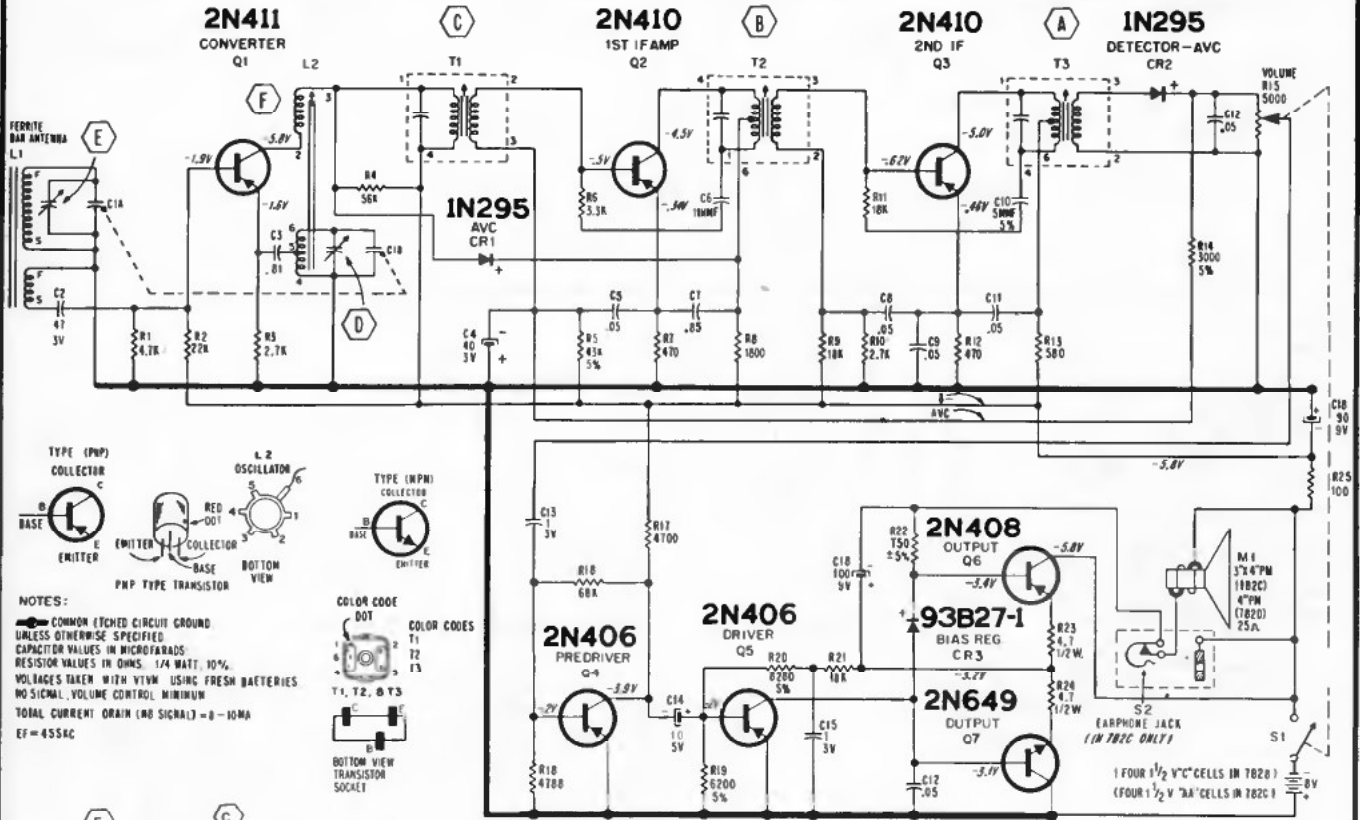
- NOTES:**
- COMMON TYPED CIRCUIT SYMBOLS.
 - UNLESS OTHERWISE SPECIFIED: RESISTOR VALUES IN OHMS; 1/4 WATT, 50%.
 - VOLTAGES GIVEN WITH VIEW USING FRESH BATTERIES.
 - NO SIGNAL VOLUME CONTROL MINIMUM.
 - TOTAL CURRENT DRAIN (NO SIGNAL) = 9-10mA.
 - IF = 455KC.
 - * MATCHED PAIR.



Top View of Chassis Showing Transistor and Alignment Point Locations.

ADMIRAL

Chassis 7B2C, Models Y2081A, Y2082A, Y2083A
Chassis 7B2D, Models Y2252, Y2253, Y2256

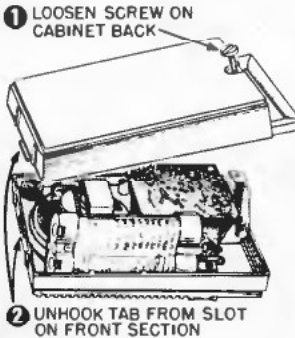


ALIGNMENT PROCEDURE

Alignment of a transistor radio is similar to alignment of an ordinary vacuum-tube radio. However, there is somewhat more interaction between the RF and IF circuits, thus requiring greater care in the setting of the adjustments as well as repetition of some of the steps. Therefore, for best results, follow the alignment procedure exactly as given below.

- Fresh batteries should be used.
- Set Volume control at maximum.
- Connect output meter across speaker voice coil. For best results, connect 25 ohm resistive load through earphone jack, if used.
- Use lowest output of signal generator that will produce adequate indication on lowest scale of output meter. IMPORTANT: Output level should be held at 25 mw, or less. The voltage reading at the 25 mw. level is approximately 0.8 volts across the 25 ohm load.

Step	Connection of Signal Generator	Signal Gen. Frequency	Receiver Gang Setting	Adjustment Description	Adjustment
1	Radiated Signal. ↑Loop of several turns of wire, or place generator lead close to receiver for adequate signal.	455 KC	Gang fully open	3rd IF 2nd IF 1st IF	* (A) (B) and (C) for maximum output.
2	Same as "Step 1".	1620 KC	Gang fully open	Oscillator Trimmer	(D) for maximum output.
3	Repeat "Step 1" several times until there is no further increase in the output.				
4	Same as "Step 1".	§ 1400 KC	Tune in generator signal	Antenna Trimmer	(E) for maximum output.
NOTE: After completing "Step 4" the tuning range should be 1620 KC to 535 KC; +5 KC. If this range cannot be obtained, continue with Steps 5, 6 and 7.					
5	Same as "Step 1".	535 KC	Gang fully closed	Oscillator Coil Core	(F) for maximum output.
6	Repeat "Step 2", then repeat Steps 5 and 2 several times until oscillator covers required range.				
7	Repeat "Step 4".				

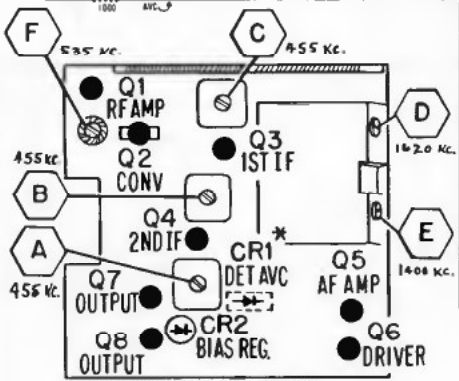
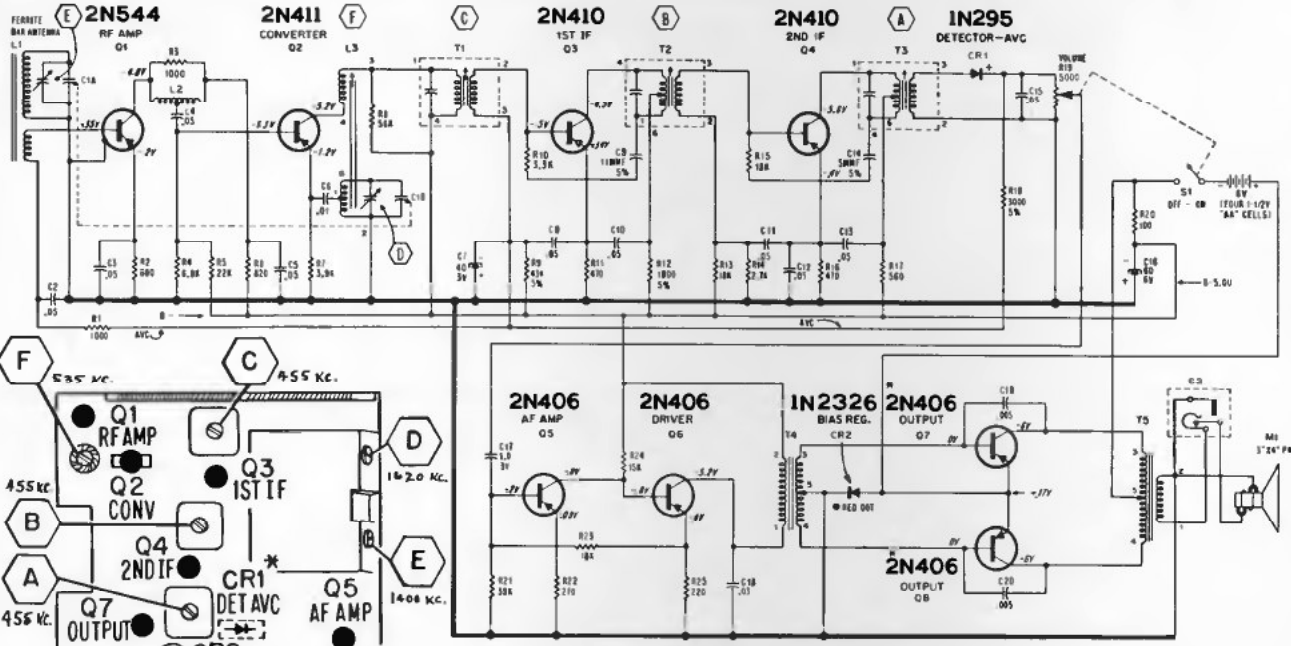


Opening the Cabinet for Battery Replacement, in Models Using the 7B2D Chassis

† If signal generator does not produce sufficient output for usable reading, clip hot lead of generator to RF stator plates terminal of gang; clip ground lead to frame of gang. Adjust (A) (B) and (C) for usable output only. Then return to "Step 1".
 * If difficulty is experienced in obtaining signal output, first rotate IF slugs out several turns, then slowly adjust slugs in until output is obtained. Caution: Rotating slugs too far inward will damage ceramic capacitor contained in IF can.
 § Antenna trimmer (E) should first be adjusted for maximum output with generator tuned to 1400 KC. Then try to increase output by rocking gang or generator slightly while readjusting trimmer.

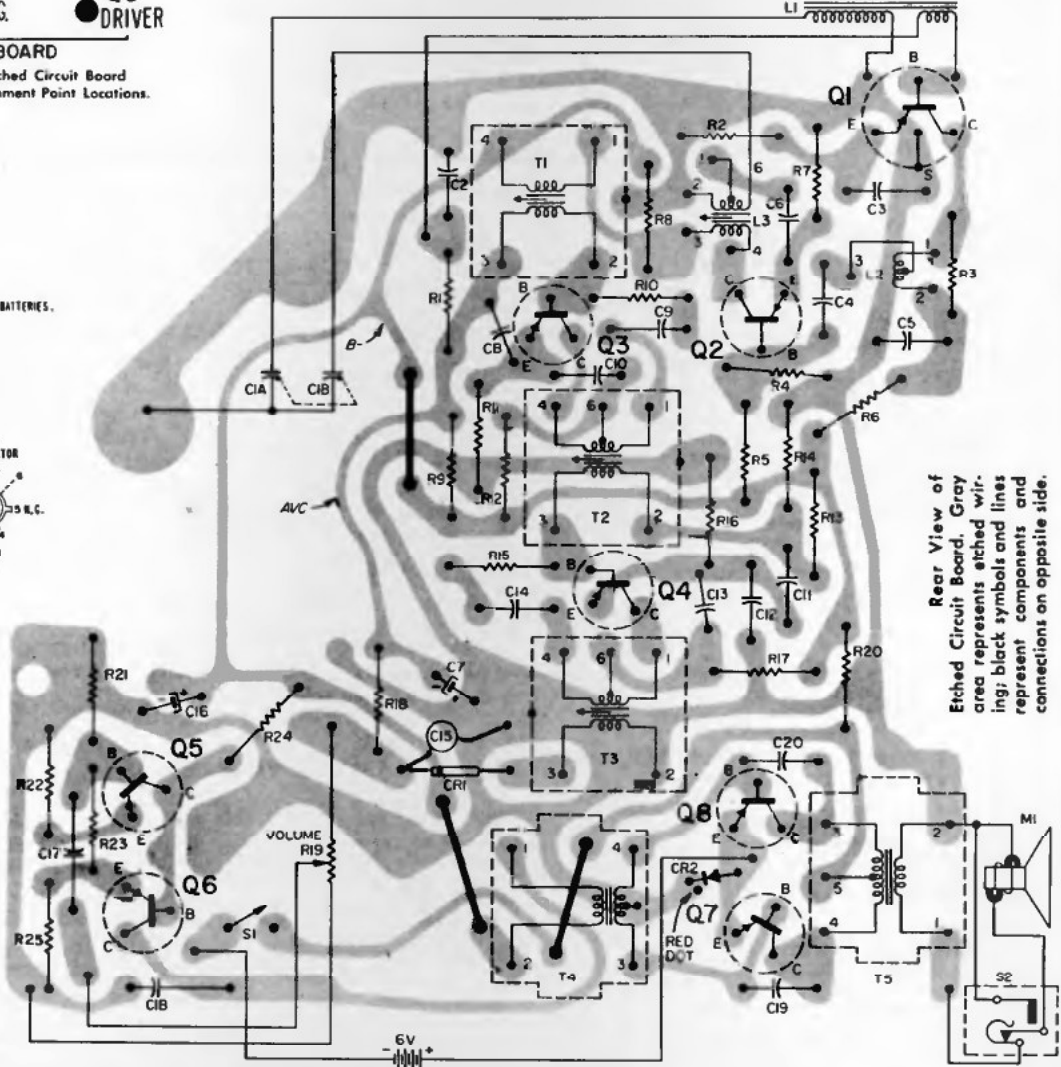
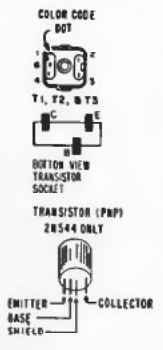
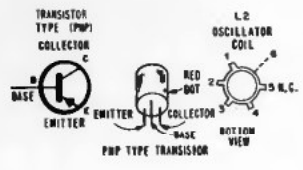
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

ADMIRAL Chassis 8A2, used in Models Y2091, Y2093, Y2098



* ON FOIL SIDE OF BOARD
Top View of Etched Circuit Board
Showing Transistor and Alignment Point Locations.

- NOTES:**
- COMMON ETCHED CIRCUIT GROUND.
 - UNLESS OTHERWISE SPECIFIED:
CAPACITOR VALUES IN MICROFARADS;
RESISTOR VALUES IN OHMS, 1/4 WATT, 10%.
 - VOLTAGE AND CURRENT READINGS TAKEN WITH FRESH BATTERIES,
NO SIGNAL, VOLUME CONTROL MINIMUM.
 - TOTAL CURRENT DRAIN (NO SIGNAL) - 8-10 MA
 - 0+ NOT GROUNDING
 - IF - 455 KC
 - * MATCHED PAIR

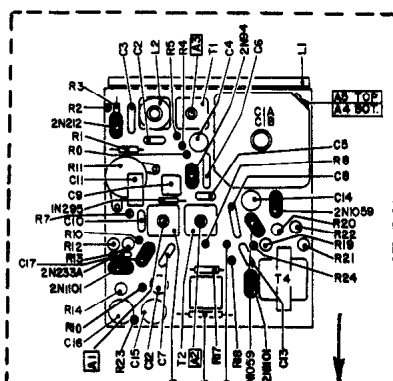
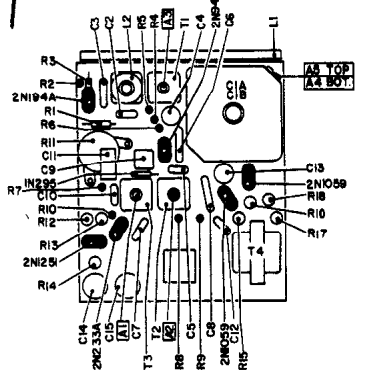
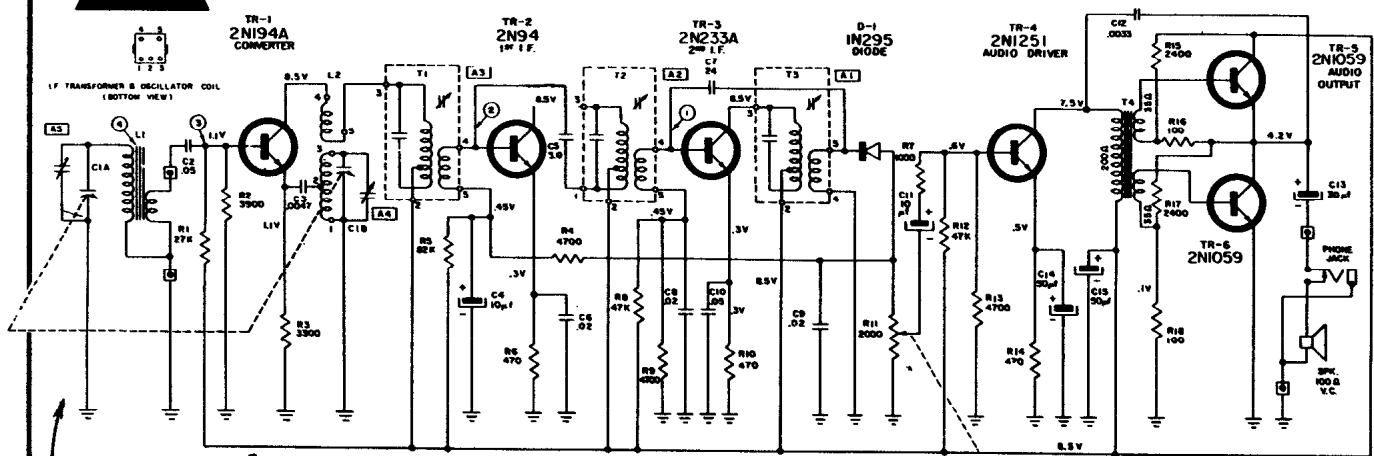


Rear View of
Etched Circuit Board. Gray
area represents etched wir-
ing; black symbols and lines
represent components and
connections on opposite side.



**MODELS 61R13, 61R16, 61R19
61R23, 61R26, 61R29**

CODE 1.61701



RADIO BATTERY NE5A No. 1011

SIGNAL TEST POINTS	TEST FREQUENCY	SERIES CAPACITOR NO. RESISTOR	INPUT FOR 5 W W OUTPUT 1.7 V ACROSS (20 Ω)
①	455 KC	.05 μf	500 μV
②	455 KC	.05 μf	50 μV
③	455 KC	.05 μf	2 μV
④	1000 KC	SYMBOLIC LOOP	200 μV W

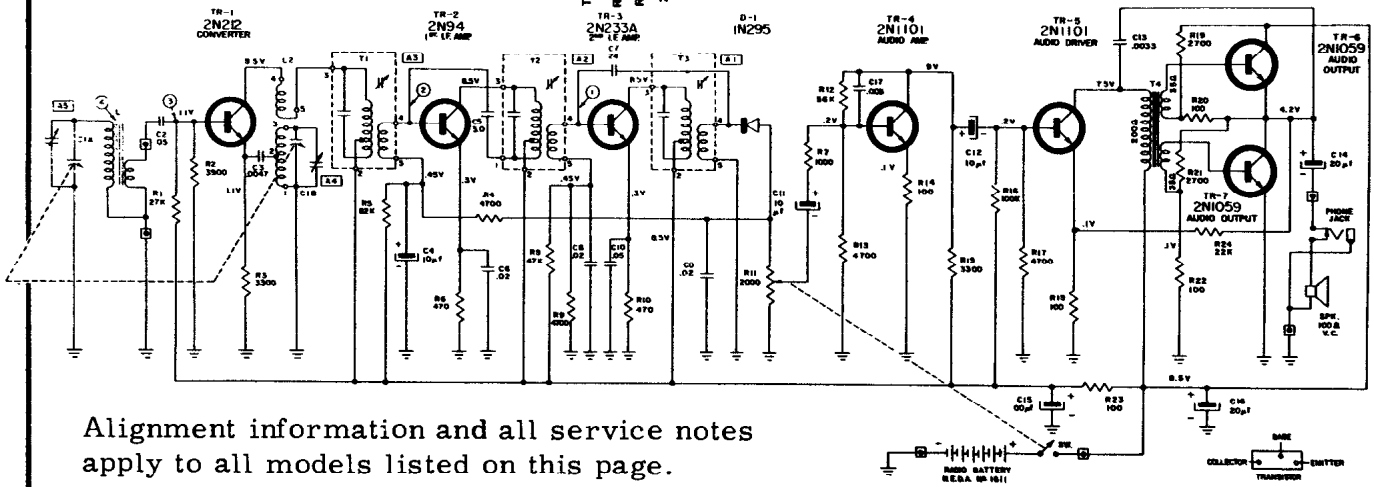
CAPACITANCE VALUES LESS THAN 1.0 ARE IN MICROFARADS (μf), AND VALUES GREATER THAN 1.0 ARE IN MICRO-MICROFARADS (μμf) EXCEPT WHERE NOTED.

VOLTAGE READINGS TO COMMON GROUND ARE MEASURED WITH VACUUM TUBE VOLTMETER UNDER NO SIGNAL CONDITIONS WITH TUNING CAPACITOR CLOSED AND VOLUME CONTROL AT MAXIMUM CLOCKWISE ROTATION.

RESISTANCE VALUES ARE IN OHMS: Ω = 1000.
Ω = COMMON GROUND SYMBOL.
⊕ = EXTERNAL CONNECTION TO PRINTED CIRCUIT.

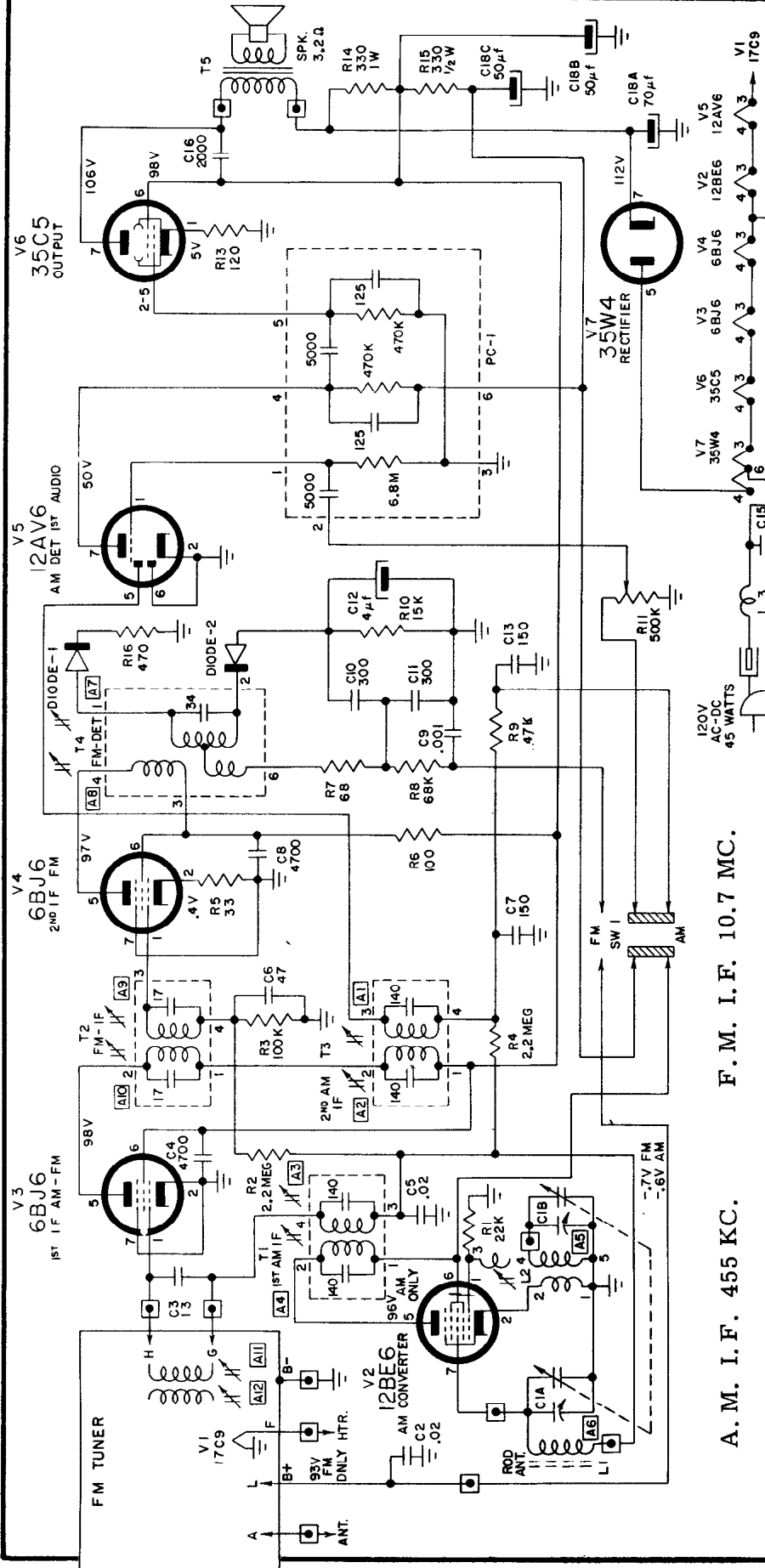
TOTAL BATTERY CURRENT DRAIN UNDER NO SIGNAL CONDITIONS: 7 TO 10 MA.

**Arvin CODE 1.61601
MODELS 61R35 & 61R39**

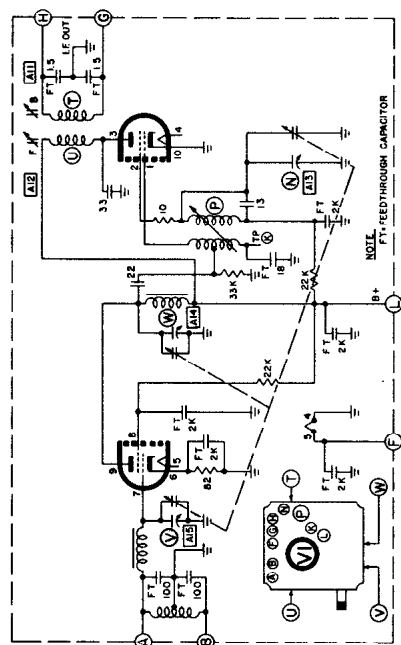


Alignment information and all service notes apply to all models listed on this page.

Position of Variable	Generator Frequency	Dummy Antenna	Generator Connections	Trimms Adj. in order shown for Max. Output	Function of Trimmer
Open	455 Kc	.05 μf	C1A	A1 (Top of T3) A2 (Top of T2) A3 (Top of T1)	I. F.
Open	1670 Kc		*Test Loop	A4	I. F.
1400 Kc	1400 Kc		*Test Loop	A5	Oscillator
600 Kc	600 Kc		*Test Loop	Check Point	Antenna

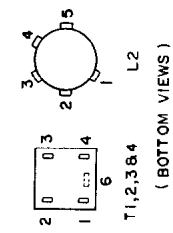


A. M. I. F. 455 KC. F. M. I. F. 10.7 MC.



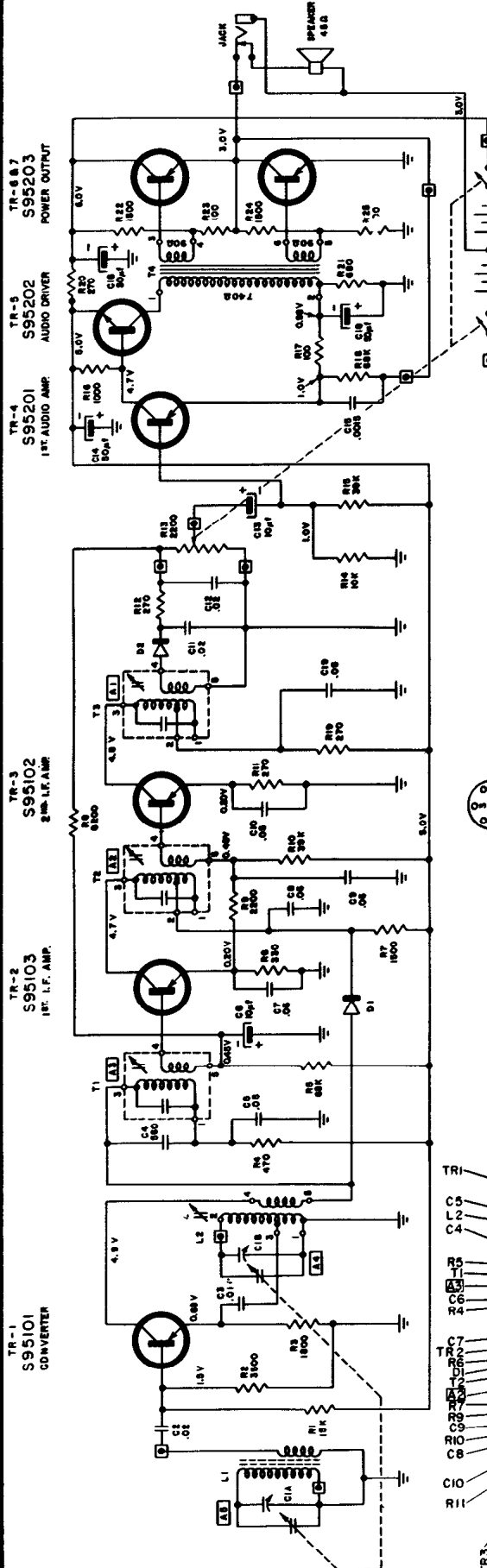
TUNER SCHEMATIC

SW 2 = B-
 = EXTERNAL CONNECTION TO PRINTED BOARD.
 VOLTAGES MEASURED TO B- WITH A V.T.M. ±20%, NO SIGNAL.
 FM POSITION UNLESS OTHERWISE NOTED B+ VOLTAGES SHOULD
 BE APPROX. 2V HIGHER IN AM POSITION.
 RESISTANCE VALUES ARE IN OHMS K=1,000, MEG=1,000,000
 CAPACITANCE VALUES LESS THAN (1) ARE IN MICROFARADS
 (μf), AND VALUES OF (1) OR GREATER ARE IN MICROMICROFARADS
 (μμf) UNLESS OTHERWISE INDICATED.



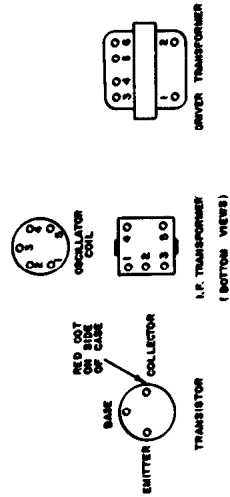
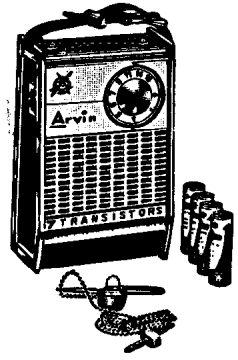
MODELS 31R25 - 31R26
 CODE 1.64901

ARVIN Models 61R48, 61R49, Code 1.62201

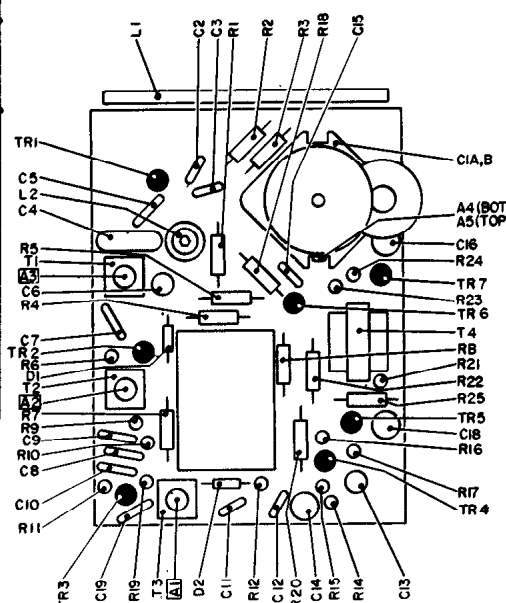


TR-6,7 S95203 POWER OUTPUT
 TR-5 S95202 AUDIO DRIVER
 TR-4 S95201 1ST AUDIO AMP.
 TR-3 S95102 2ND L.F. AMP.
 TR-2 S95103 1ST L.F. AMP.
 TR-1 S95101 CONVERTER

4 SIZE "AA" PENLIGHT BATTERIES
 COMMON GROUND
 EXTERNAL CONNECTOR TO PRINTED CIRCUIT BOARD.
 RESISTANCE VALUES ARE IN OHMS.; K = KILO.
 CAPACITANCE VALUES LESS THAN 1.0 ARE IN MICROFARADS (μF) AND VALUES GREATER THAN 1.0 ARE IN MICRO-MICROFARADS (μμF) EXCEPT WHERE NOTED.
 VOLTAGE READINGS TO COMMON GROUND (+) ARE MEASURED WITH VACUUM-TUBE VOLTMETER UNDER NO SIGNAL CONDITIONS.
 TOTAL BATTERY CURRENT DRAIN UNDER NO SIGNAL CONDITIONS IS 8 TO 12 MA.



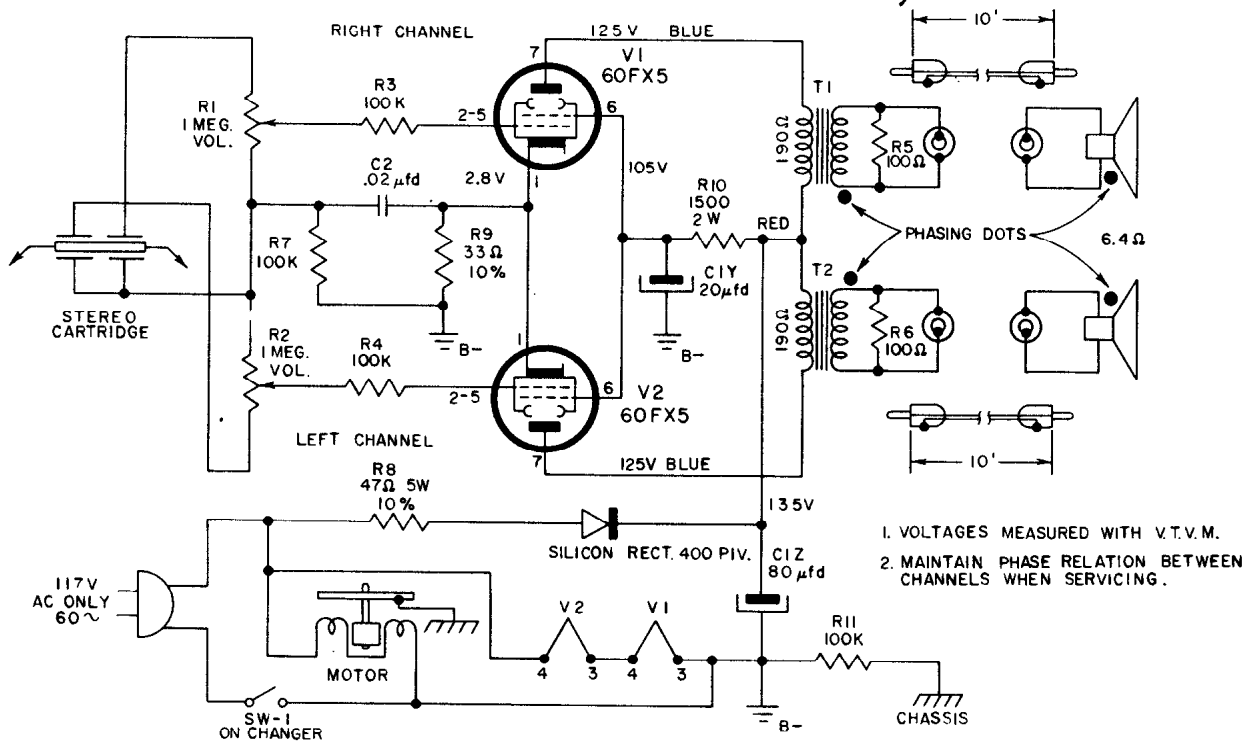
SIGNAL TEST POINTS	TEST FREQUENCY	RESISTANCE TO GENERATOR	REACTANCE TO GENERATOR	INPUT FOR GENERATOR
TR-1 BASE	455 KC	.05 μF	820 Ω V	1.5 V
TR-2 BASE	455 KC	.05 μF	18 Ω V	1.5 V
TR-3 BASE	455 KC	.05 μF	8 Ω V	1.5 V
STANDARD LOOP	1000 KC	STANDARD LOOP	200 Ω V/M	



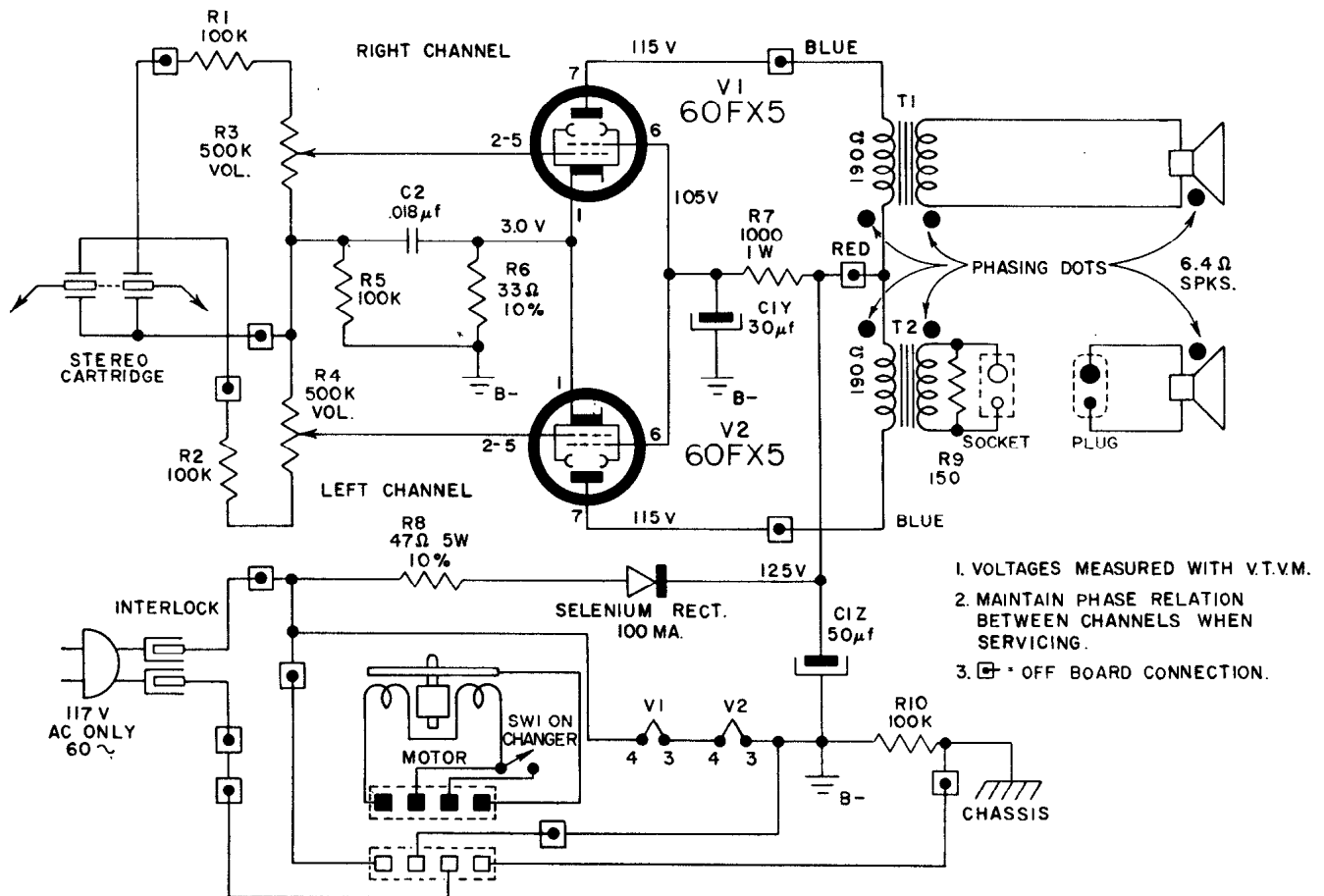
Position of Variable	Generator Frequency	Dummy Antenna	Generator Connections	Trimmers Adj. in order shown for Max. Output	Function of Trimmer
Open	455 Kc	.05 μf	C1A	A1 (Top of T3) A2 (Top of T2) A3 (Top of T1)	I.F. I.F. I.F.
Open 1400 Kc 600 Kc	1670 Kc 1400 Kc 600 Kc		*Test Loop *Test Loop *Test Loop	A4 A5 Check Point	Oscillator Antenna

*Standard Hazeltone Test Loop Model 1150 or 3 turns of wire about 6" in diameter placed about one foot from the set loop.

ARVIN PHONOGRAPH MODEL 80P78, CODE 1. 62001



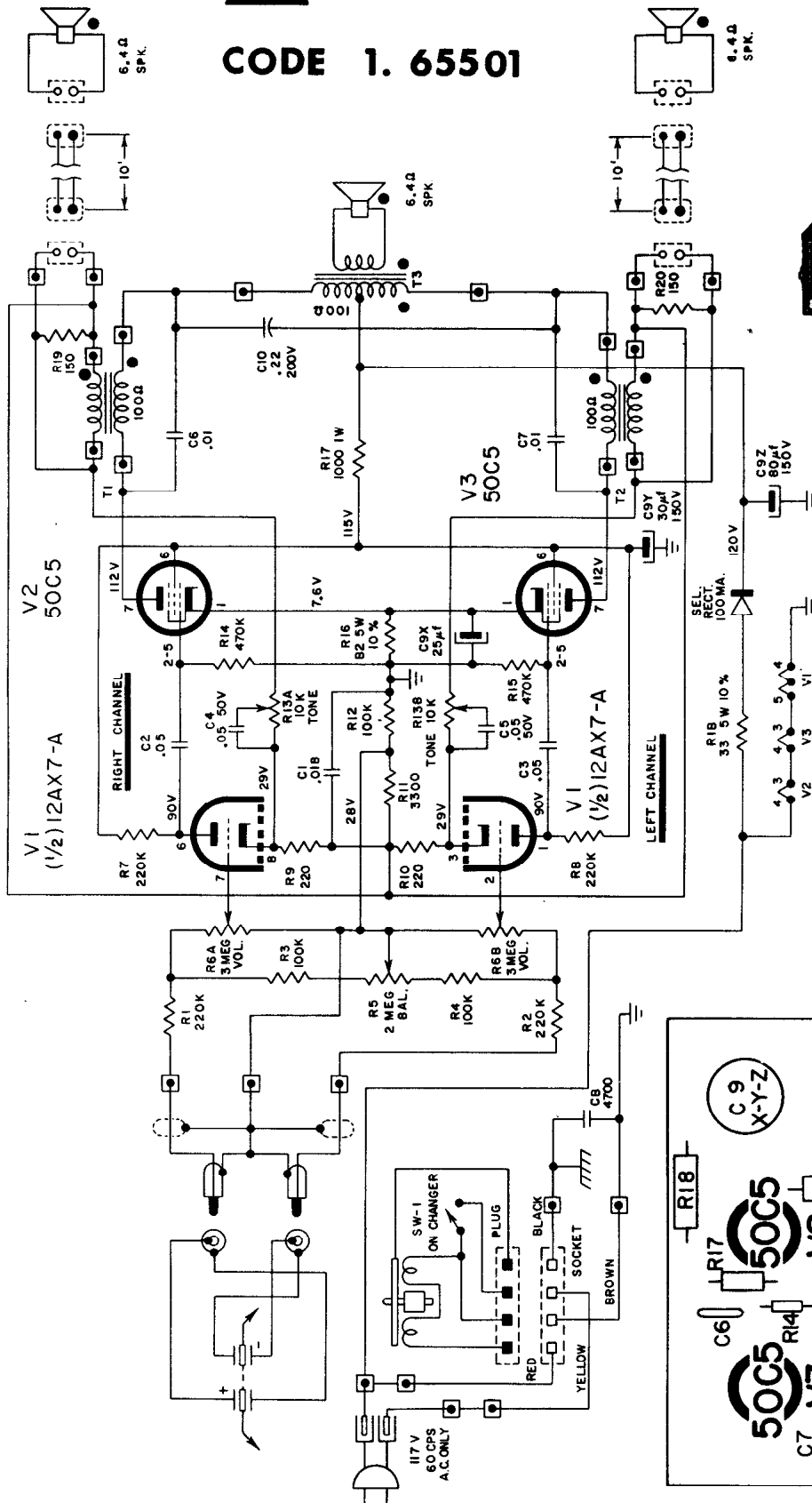
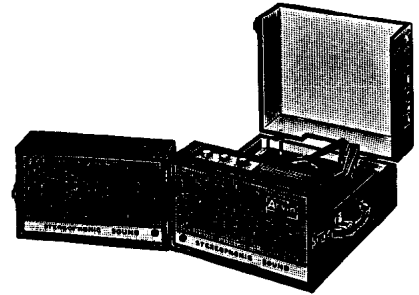
ARVIN PHONOGRAPH MODEL 81P68, CODE 1. 65301



Arvin

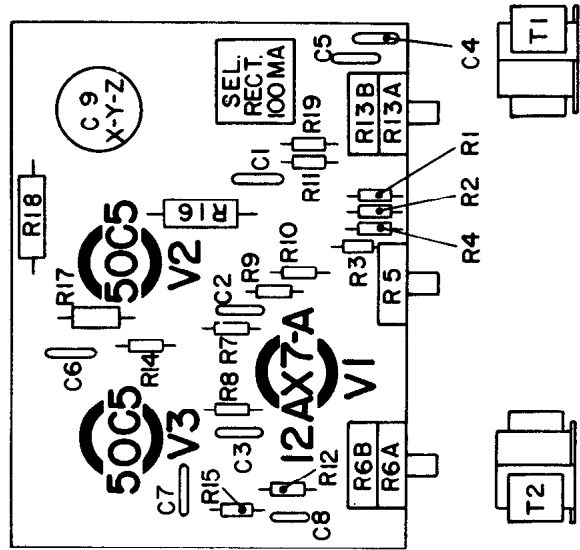
CODE 1. 65501

PHONOGRAPH MODELS 81P75 - 81P78



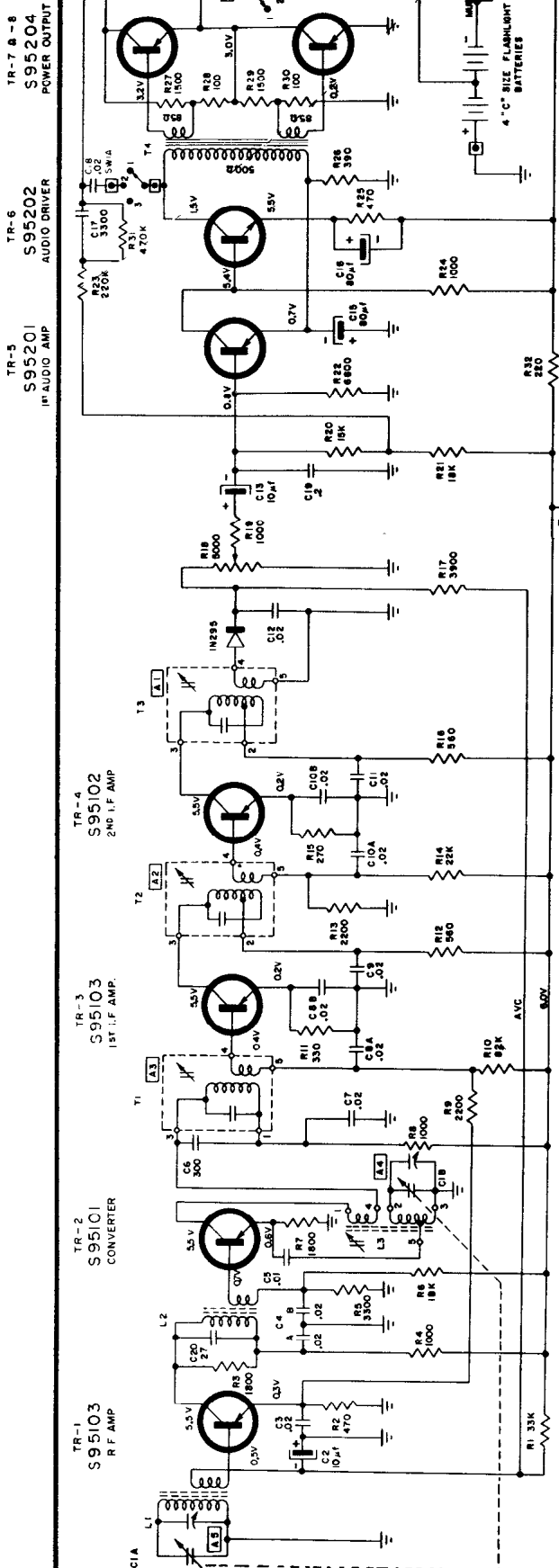
NOTES:

1. $\frac{+}{-}$ +B-
2. $\frac{1}{1111}$ -CHASSIS
3. VOLTAGES MEASURED WITH V.T.V.M.
4. \square - EXTERNAL CONNECTIONS TO PRINTED BOARD.
5. RESISTANCE MEASURED IN OHMS; K=1,000 MEG=1,000,000.
6. RESISTORS ARE 1/2 WATT WITH A + -20% TOLERANCE UNLESS OTHERWISE INDICATED.
7. CAPACITANCE VALUES LESS THAN ONE (1) ARE IN MICROFARADS ($\mu\mu\text{F}$) UNLESS OTHERWISE INDICATED.
8. COMPONENTS IN THIS AMPLIFIER ARE INTERCONNECTED TO RESULT IN A CONSISTANT PHASE RELATIONSHIP BETWEEN CHANNELS DO NOT DISTURB THIS PHASE RELATIONSHIP DURING SERVICING.
9. \bullet - PHASING DOT.
T1, T2, T3 (IN PHASE TERMINALS. RED DOT IS PRIMARY; GREEN DOT IS SECONDARY).
SPEAKER (POSITIVE VOLTAGE MOVES VOICE COIL OUTWARD).



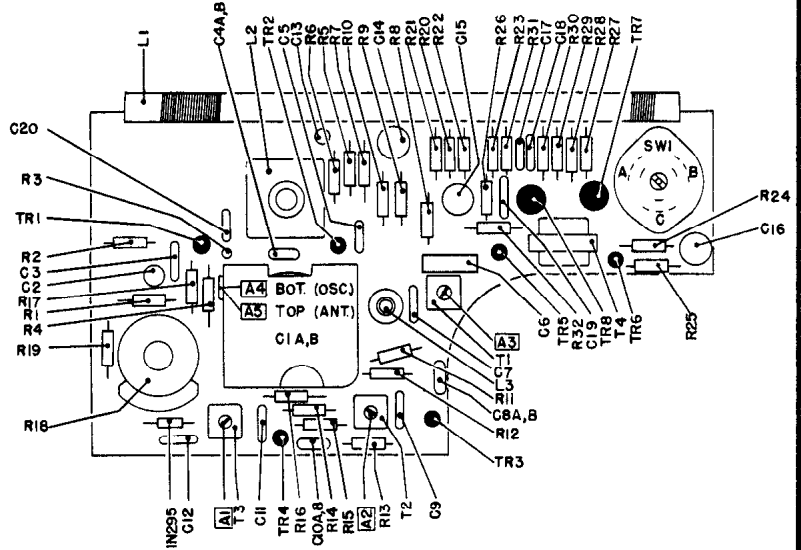
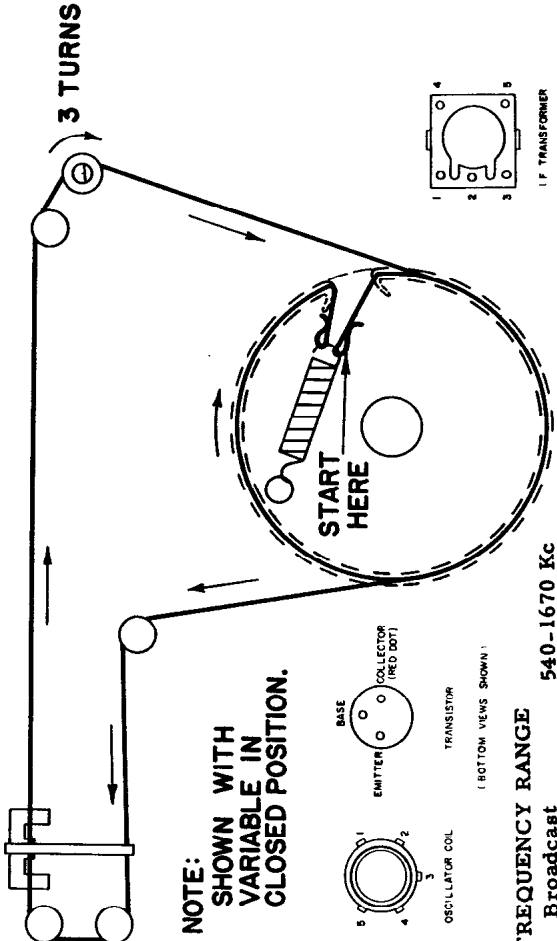
Arvin

MODEL 61R58 CODE 1. 62402

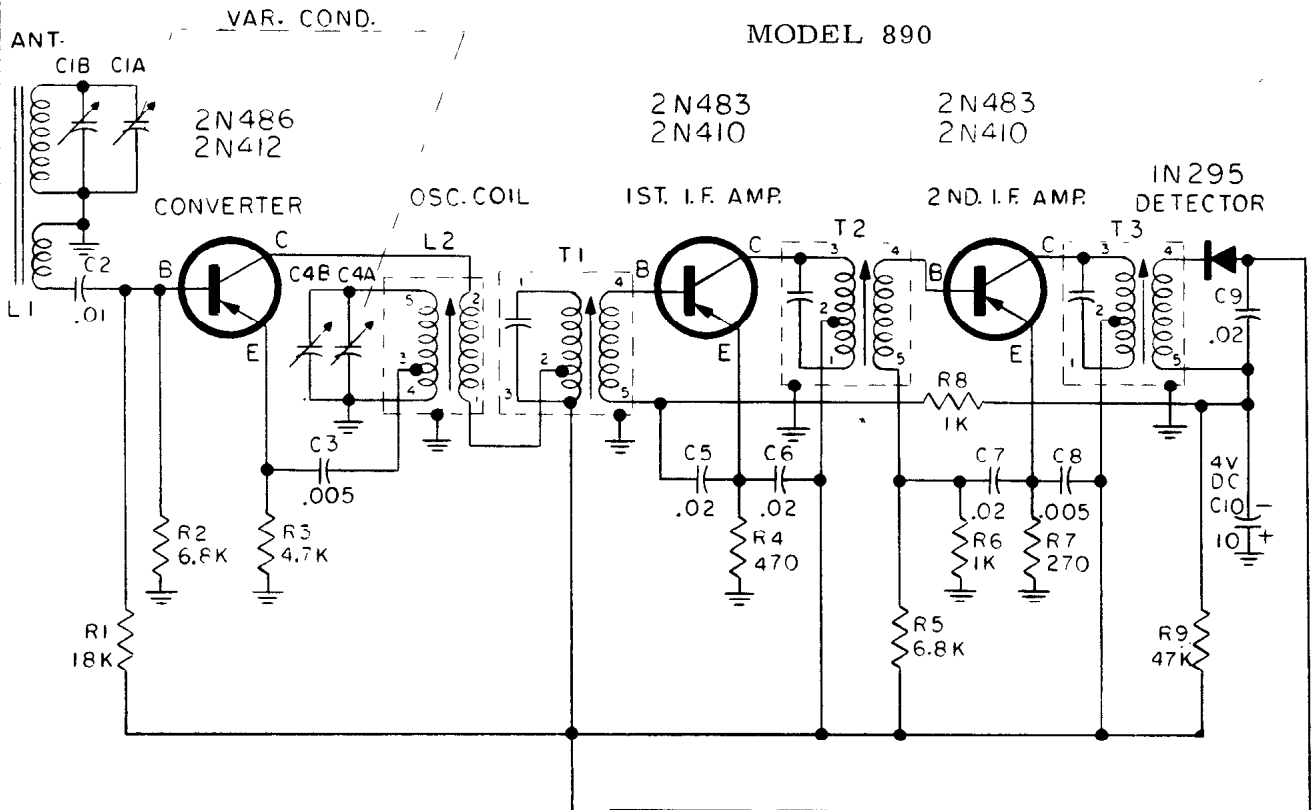


SIGNAL TEST POINTS	TEST FREQUENCY	SERIES CAPACITOR (MAY BE BYPASS TO GROUND)	CAPACITOR (MAY BE BYPASS TO GROUND)
TR-1 BASE	455 K.C.	.05μf	100μV
TR-2 BASE	455 K.C.	.05μf	56μV
TR-3 BASE	455 K.C.	.05μf	6.7μV
ANTENNA ROD	1000 K.C.	STANDARD LOOP	75μV

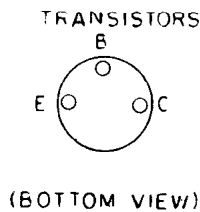
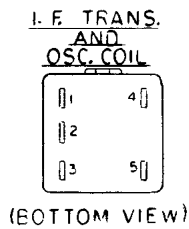
⊕ = COMMON GROUND (+).
⊞ = EXTERNAL CONNECTOR TO PRINTED CIRCUIT.
CAPACITANCE VALUES ARE IN OHMS, MICROFARADS (μf) AND VALUES GREATER THAN 1.0 ARE IN MICRO-MICROFARADS (μμf) EXCEPT WHERE NOTED.
RESISTANCE VALUES LESS THAN 1.0 ARE IN MICRO-MICROFARADS (μμf) EXCEPT WHERE NOTED.
ALL TRANSISTORS IN COMMON GROUND (CG) ARE MADE WITH VACUUM TUBE CHARACTERISTICS UNDER NORMAL CONDITIONS.
TOTAL BATTERY CURRENT DRAIN UNDER NO SIGNAL CONDITIONS = 8 TO 16 MA.



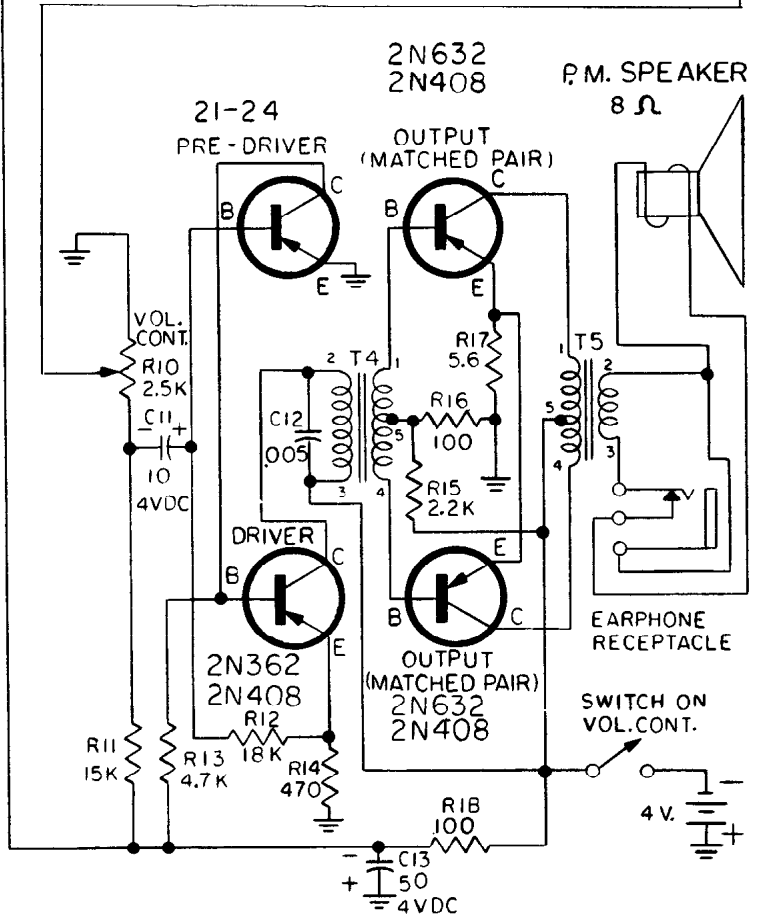
BULOVA WATCH COMPANY, INC.



ALL RESISTORS 1/4 WATT ± 10% UNLESS OTHERWISE NOTED.
 K = 1,000 OHMS.
 ALL CAPACITORS IN MFD. UNLESS OTHERWISE NOTED.
 DC WORKING VOLTAGE IS 25V UNLESS OTHERWISE NOTED.
 ≡ CHASSIS GROUND.

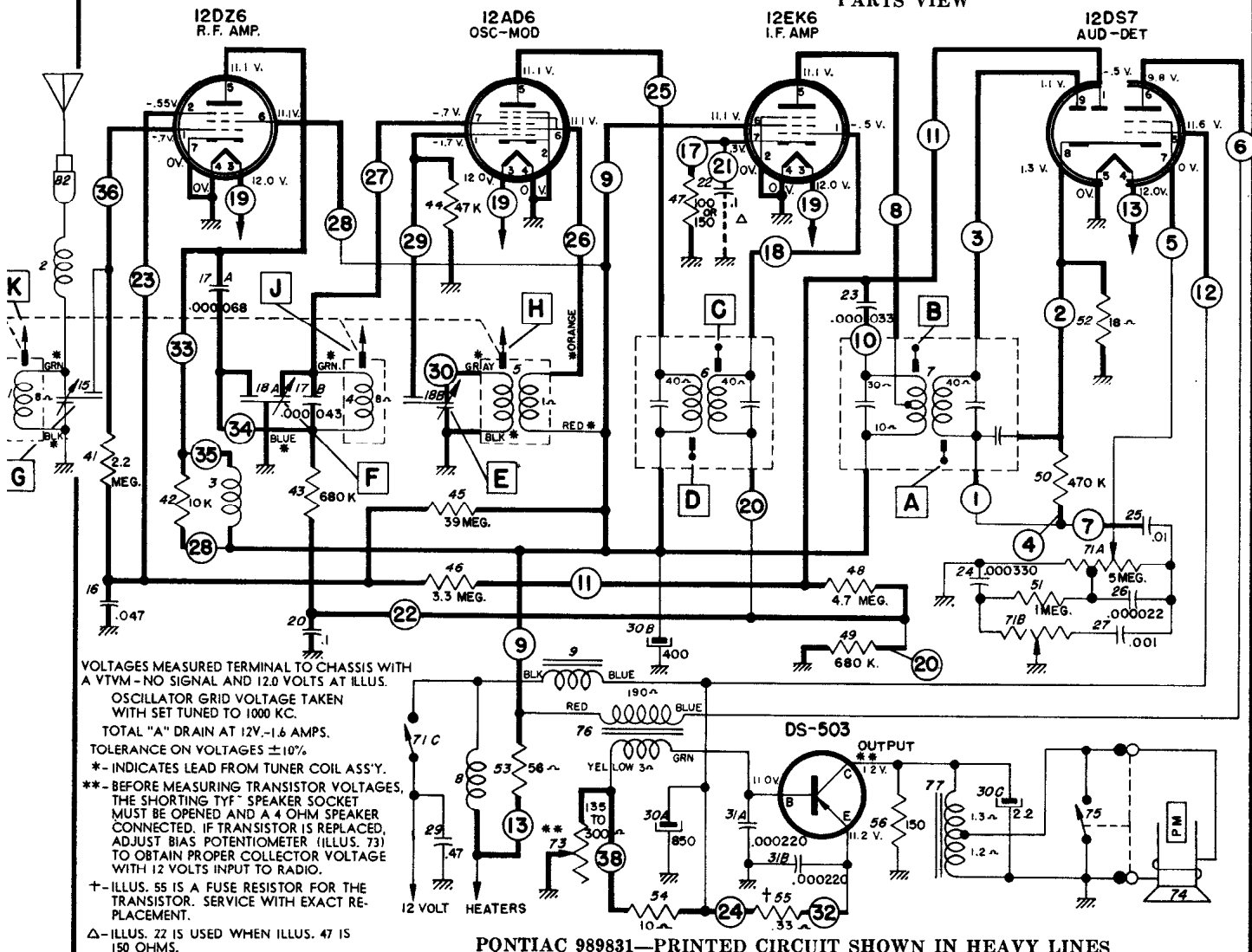
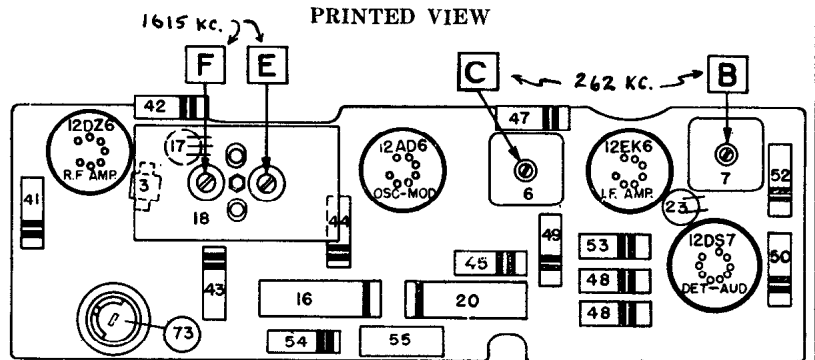
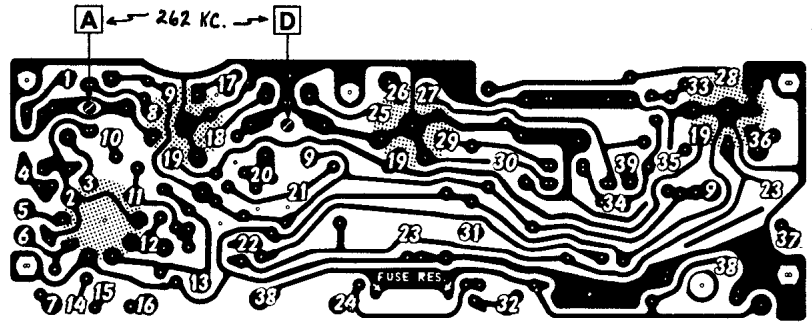
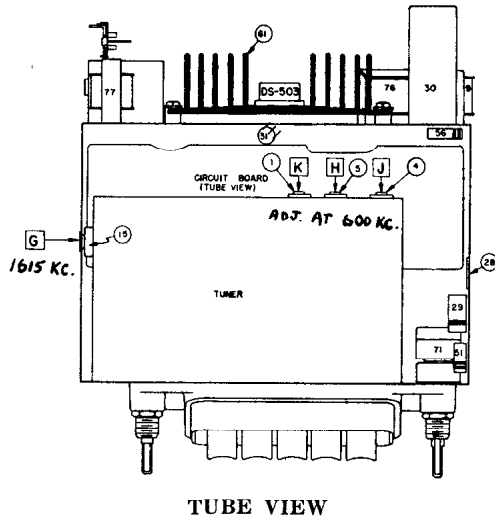


BULOVA
 MODEL # 890

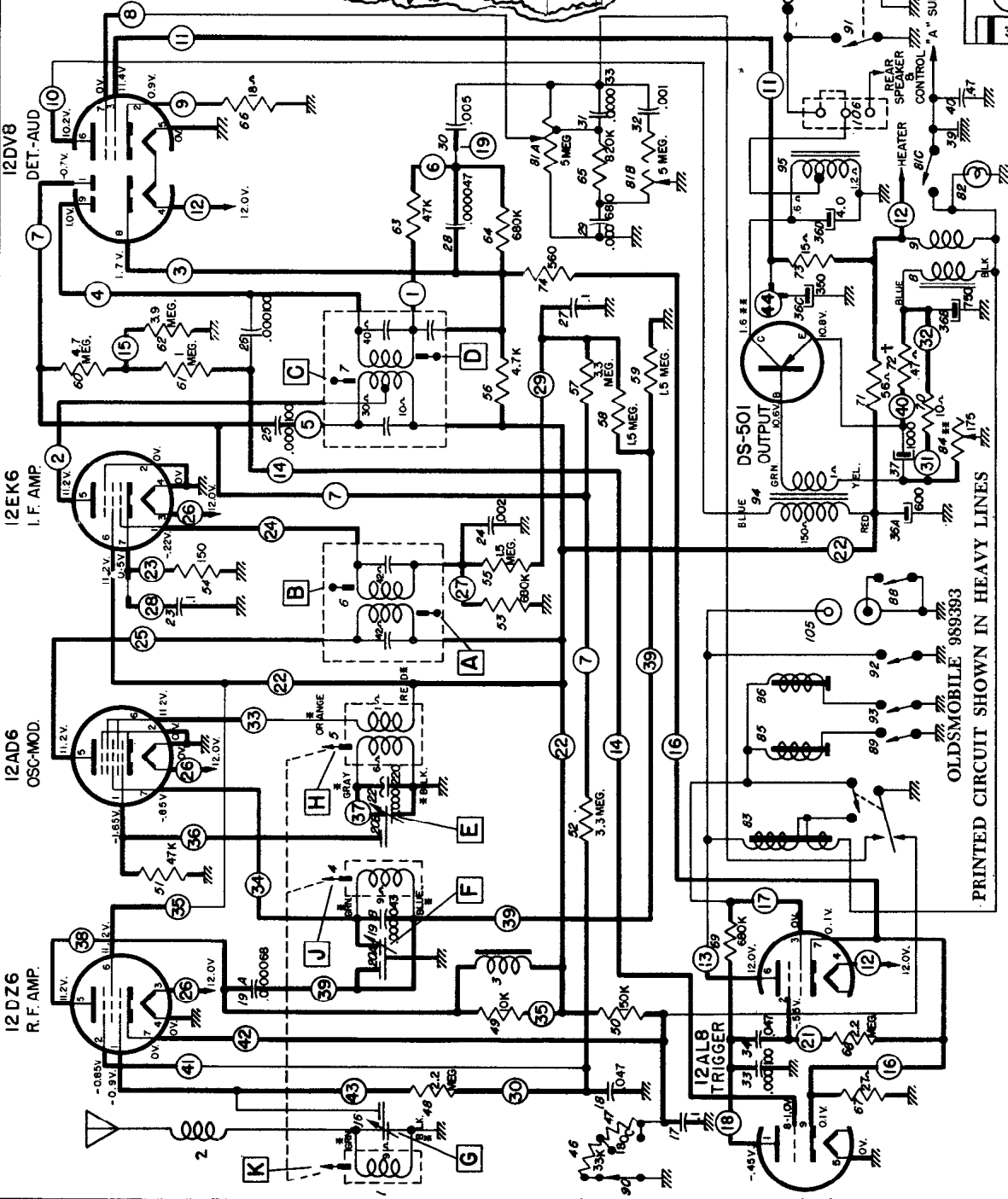
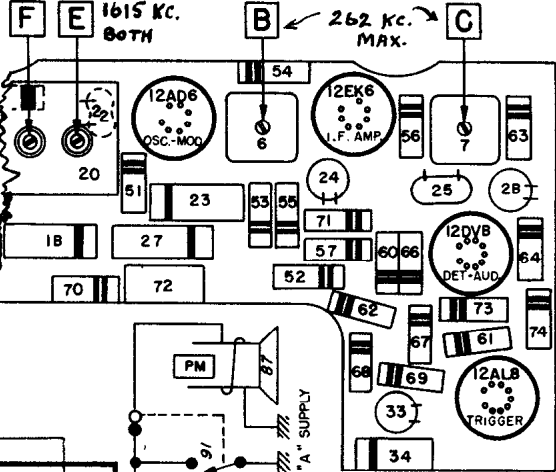
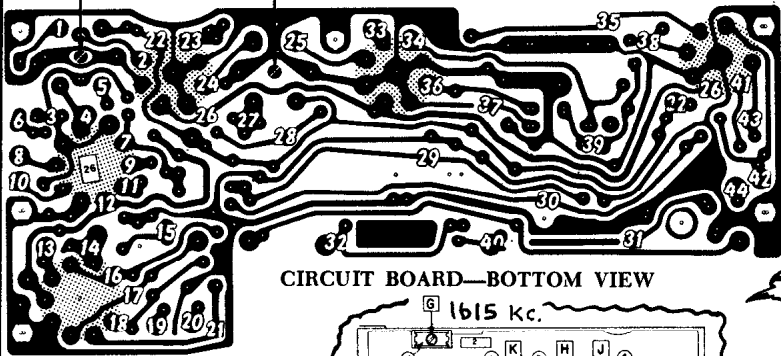


DELCO

PONTIAC MODEL 989831



D 262 KC. MIN. **A** MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION



Volts measured terminal to chassis with a VTVM - No signal and 12.0 volts at Illustration 39.

**—Before measuring transistor voltages, the shorting type speaker socket must be opened and a 4 ohm speaker connected. If transistor is replaced, adjust bias potentiometer (Illustration 84) to obtain proper collector voltage with 12 volts input to radio. Speaker must be connected.

+—Illustration 72 is a fuse resistor for the transistor.

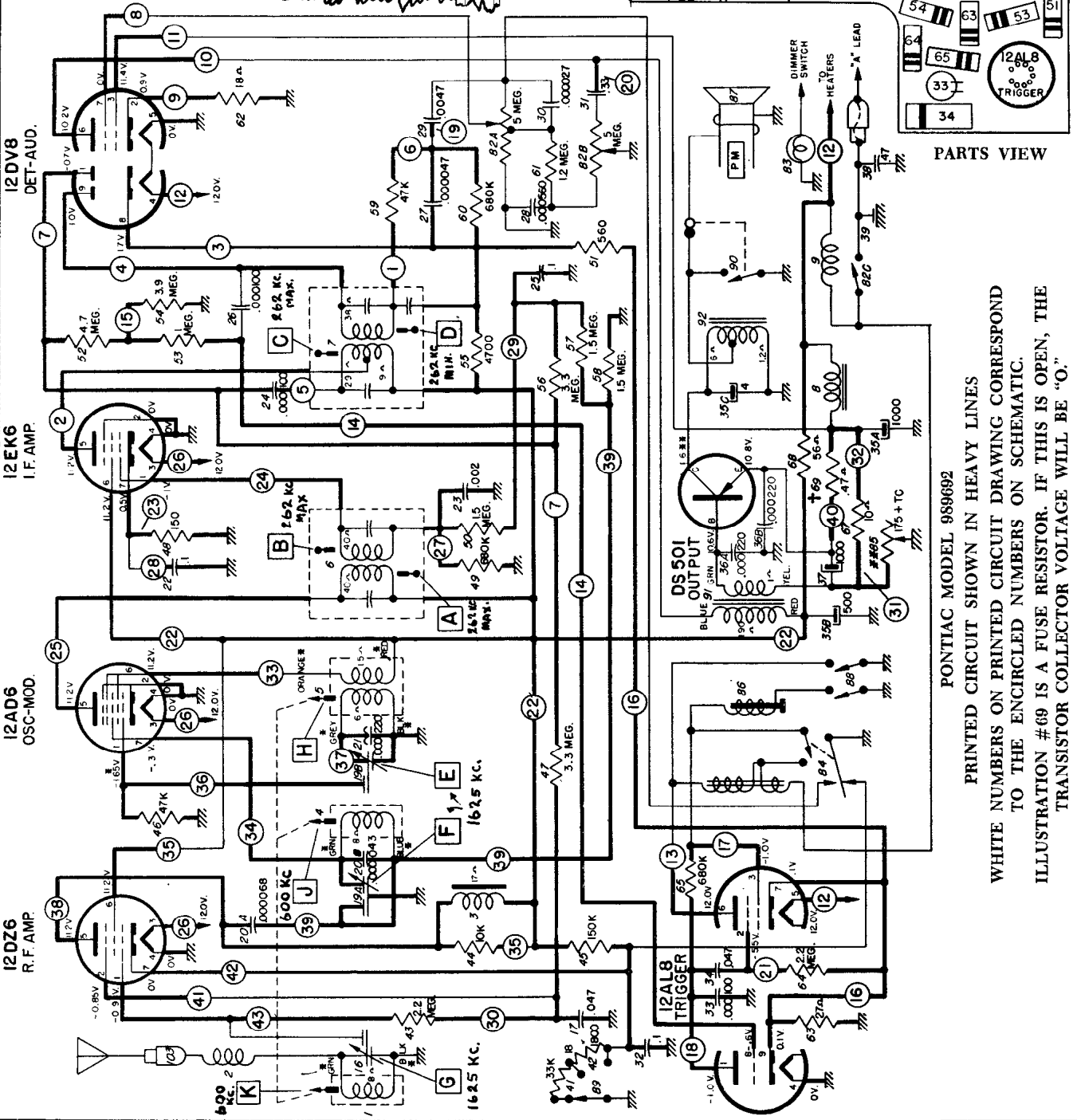
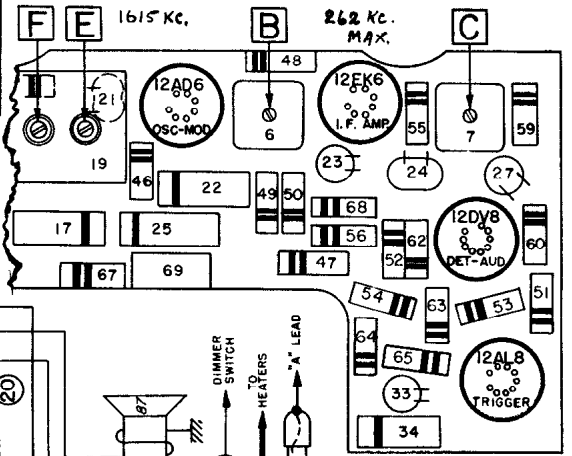
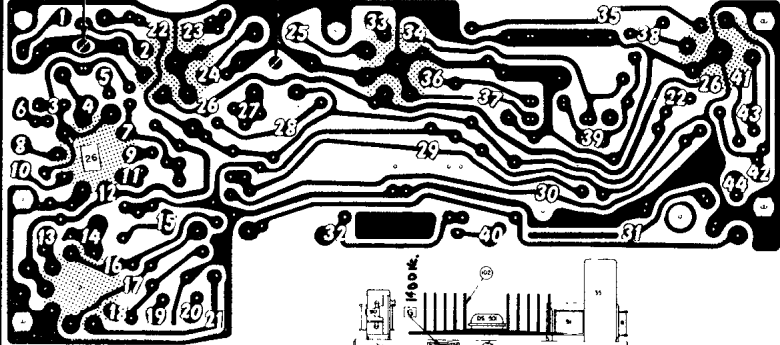
DELCO

1961 OLDSMOBILE MODEL 989393

D 262 Kc. MIN. 262 Kc. MAX. **A** MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

DELCO

PONTIAC MODEL 989692



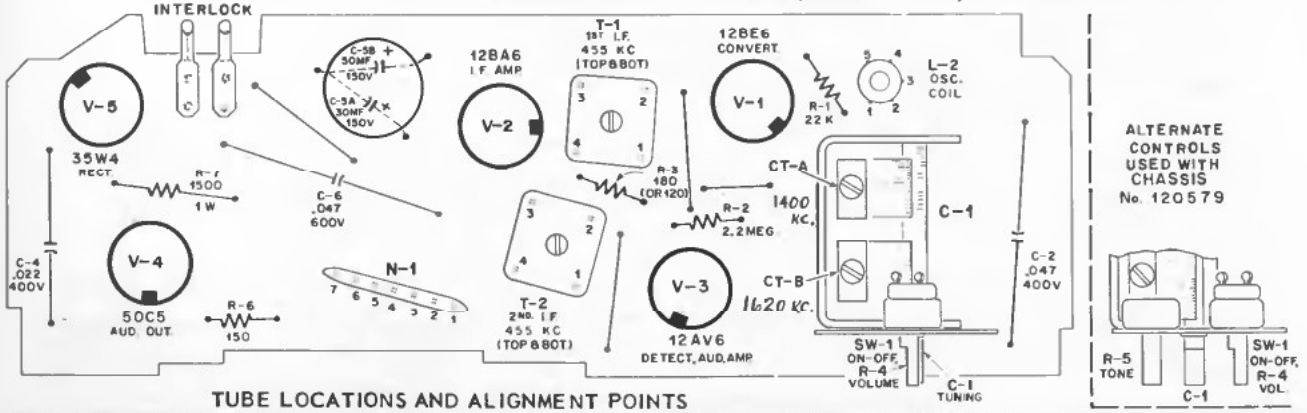
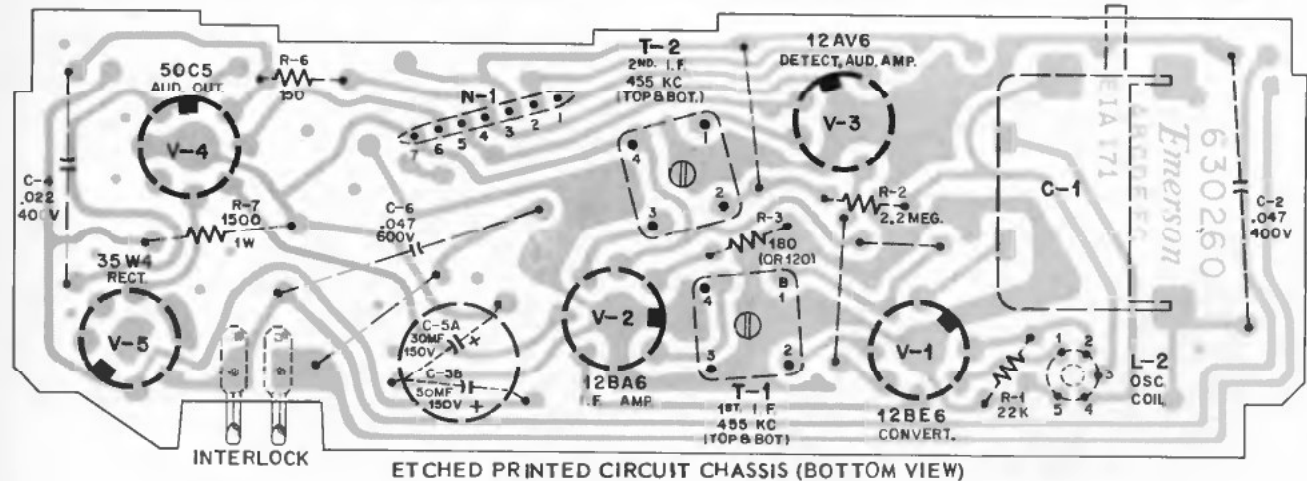
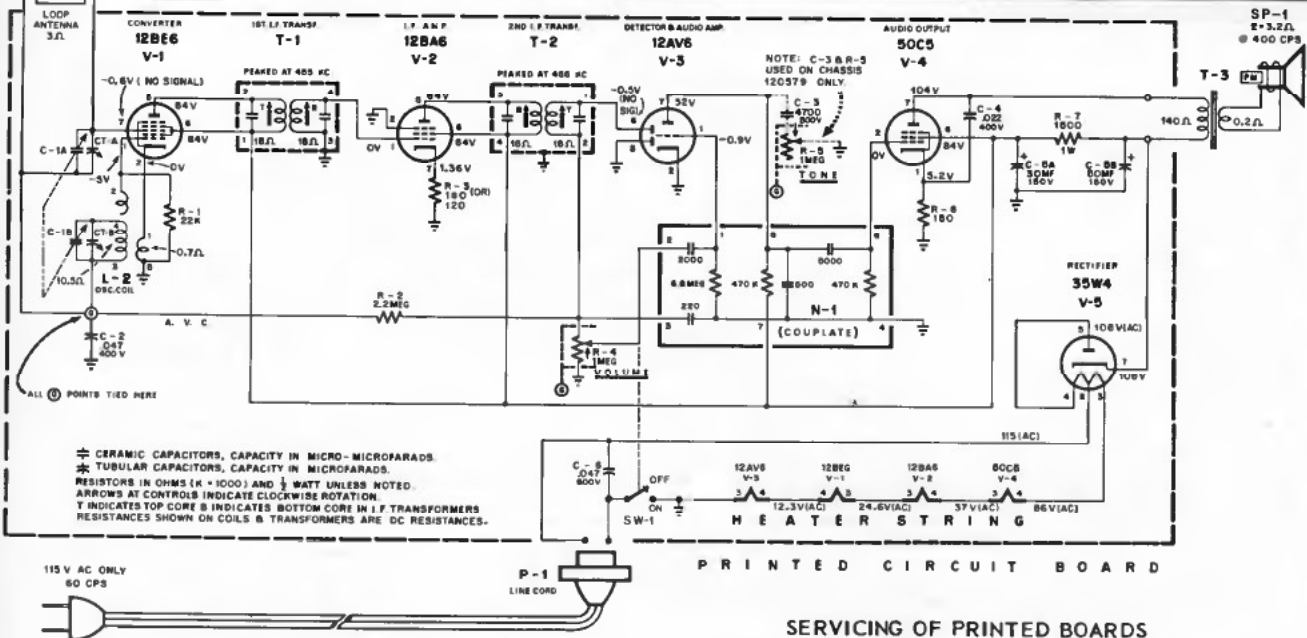
PONTIAC MODEL 989692

PRINTED CIRCUIT SHOWN IN HEAVY LINES
 WHITE NUMBERS ON PRINTED CIRCUIT DRAWING CORRESPOND
 TO THE ENCIRCLED NUMBERS ON SCHEMATIC.
 ILLUSTRATION #69 IS A FUSE RESISTOR. IF THIS IS OPEN, THE
 TRANSISTOR COLLECTOR VOLTAGE WILL BE "O."

Emerson

MODEL: G-1701
CHASSIS: 120578

MODEL: G-1702
CHASSIS: 120579

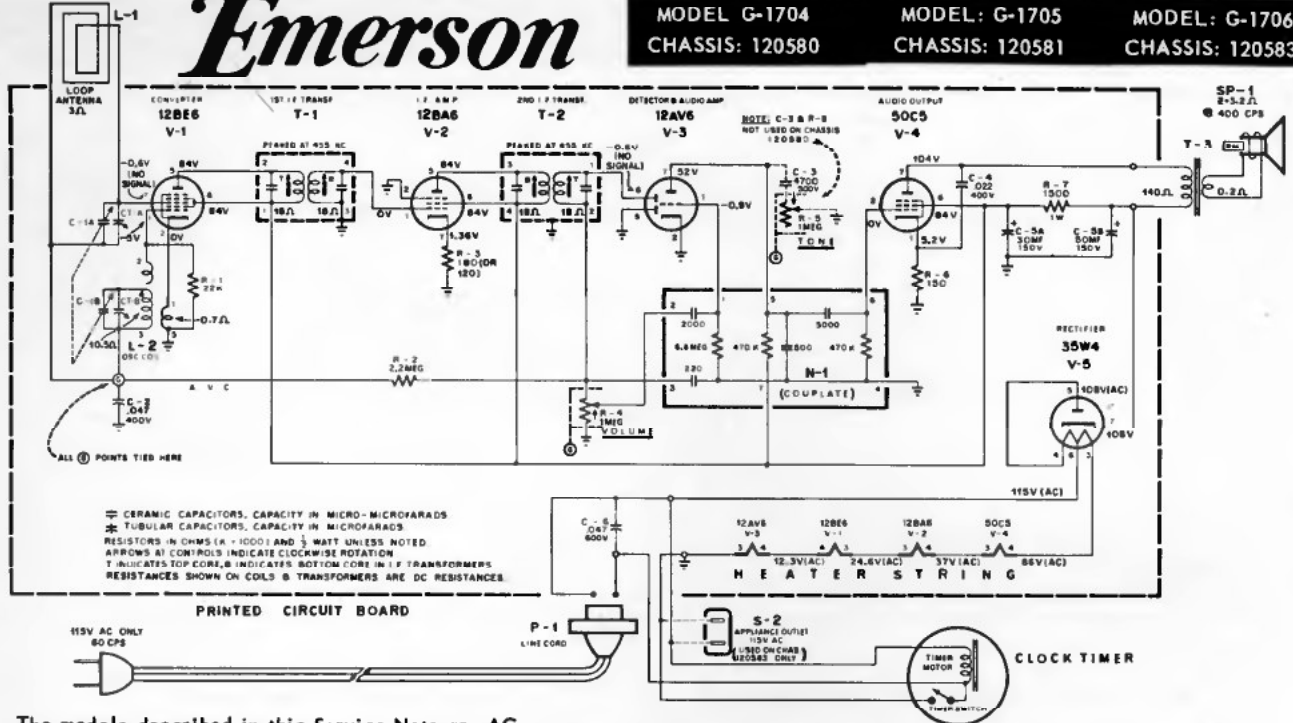


Emerson

MODEL G-1704
CHASSIS: 120580

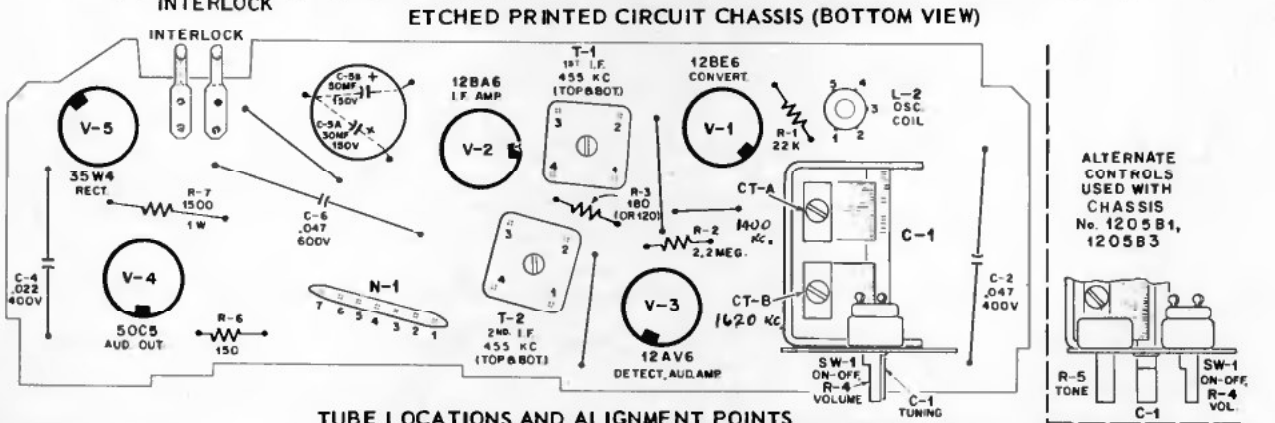
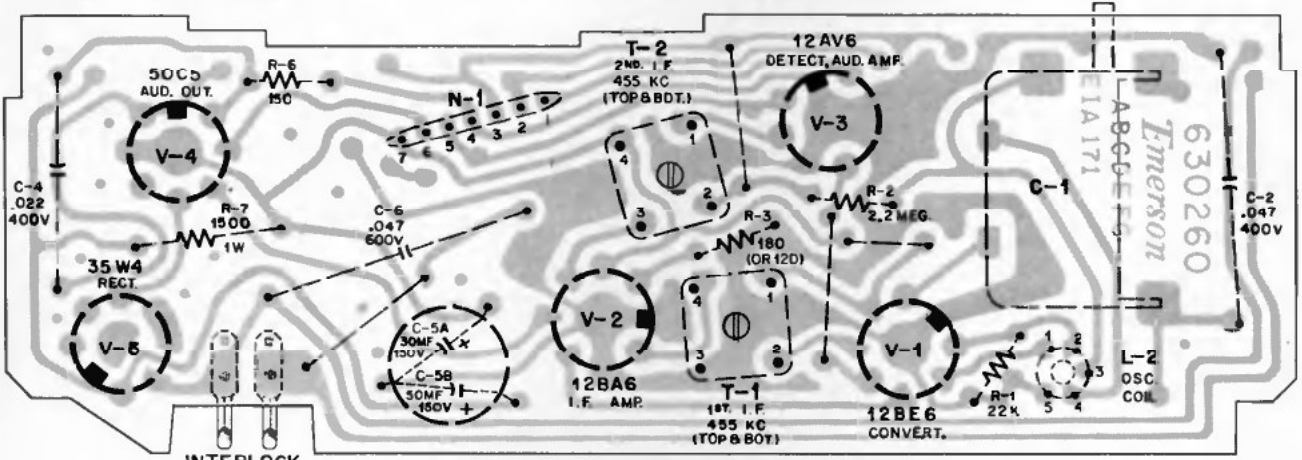
MODEL: G-1705
CHASSIS: 120581

MODEL: G-1706
CHASSIS: 120583



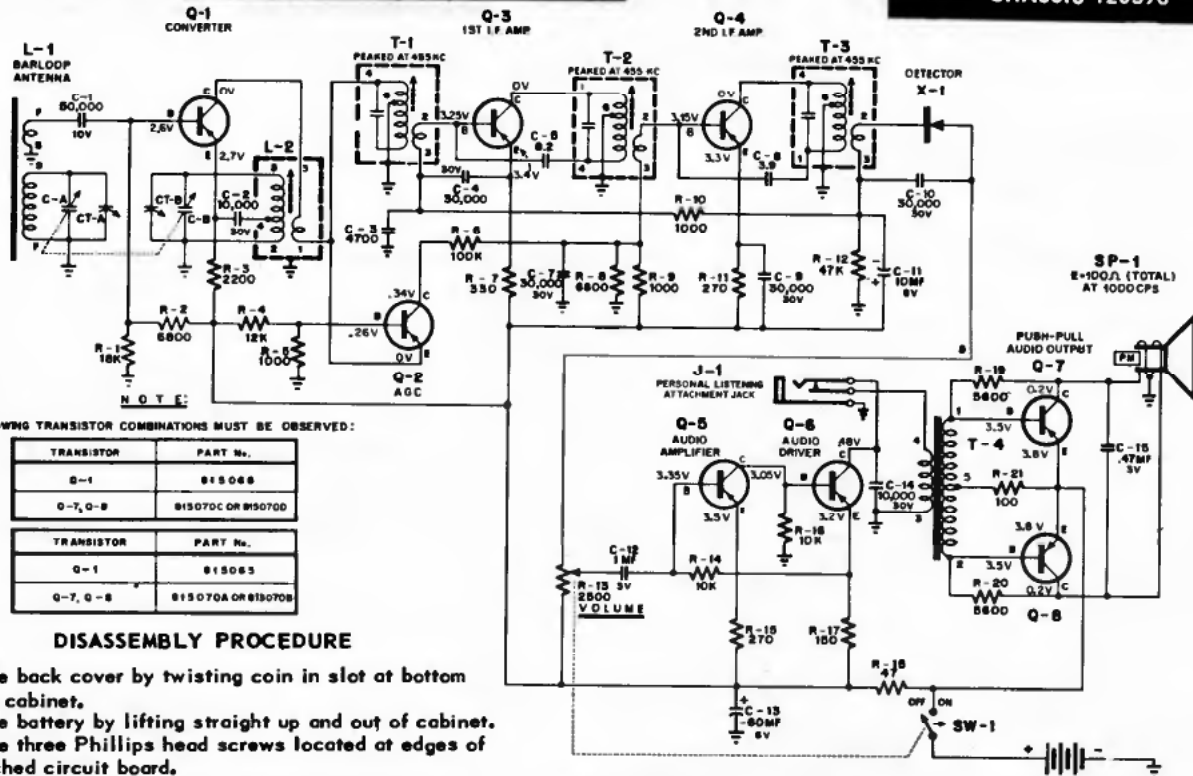
The models described in this Service Note are AC operated superheterodyne clock-radios designed for reception of programs in the AM broadcast band. They are electrically very similar; differing only in use of a tone control circuit (not used in model G-1704), automatically controlled appliance outlet (model G-1706 only) and the use of various clock-timer mechanisms.

To remove defective components one of several methods may be used. A recommended method is to cut close to the body of the defective component and solder the new part to the remaining leads. Another method is to apply heat at the junction point of the component wire lead and the printed board and lift out the component. If the wire lead is bent over, first heat and pry lead wire up. A defective component with many terminals may be removed by clipping into several parts and removing a small section at a time.



Emerson Radio

MODEL 707
CHASSIS 120598



THE FOLLOWING TRANSISTOR COMBINATIONS MUST BE OBSERVED:

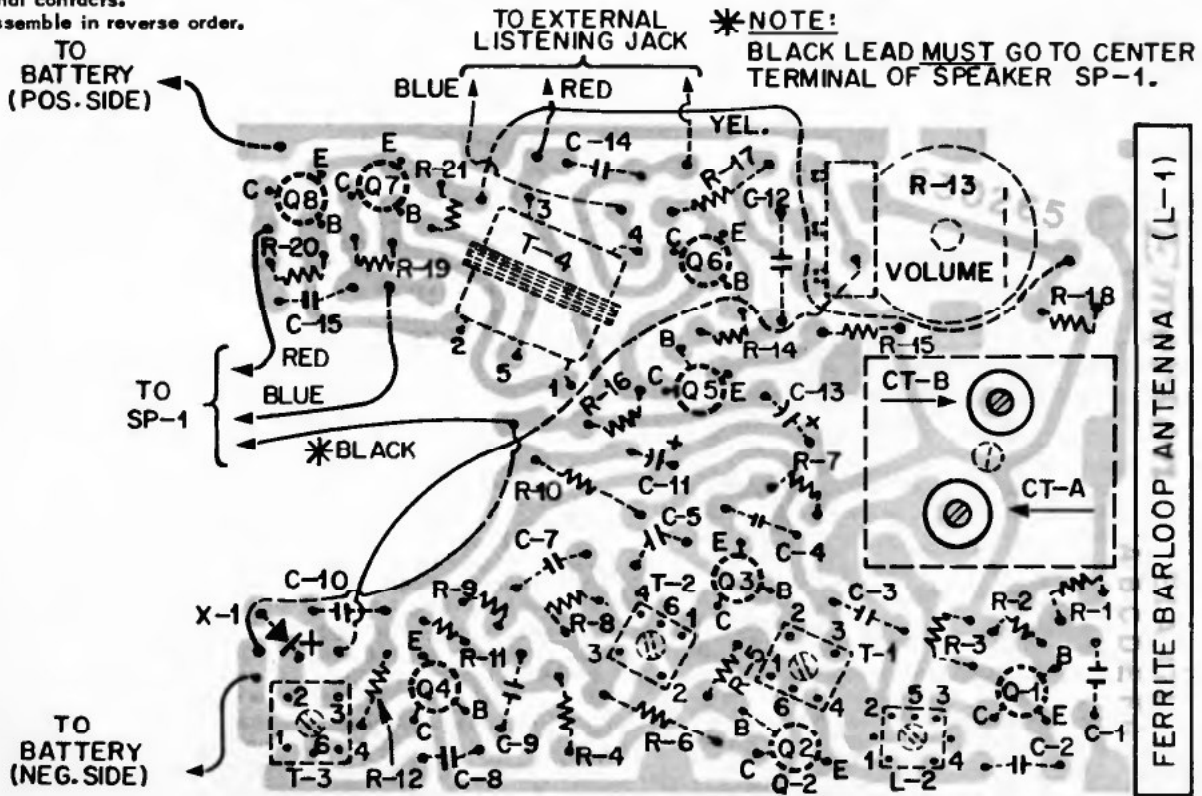
TRANSISTOR	PART No.
Q-1	815068
Q-7, Q-8	815070C OR 815070D
TRANSISTOR	PART No.
Q-1	815063
Q-7, Q-8	815070A OR 815070B

DISASSEMBLY PROCEDURE

- Remove back cover by twisting coin in slot at bottom end of cabinet.
- Remove battery by lifting straight up and out of cabinet.
- Remove three Phillips head screws located at edges of the etched circuit board.
- Remove hex nut and washer used to secure personal listening attachment jack to side of cabinet. Free jack from its mounting hole by pushing inward.
- Lift chassis out of cabinet, being careful to avoid placing strain on the wires leading to the speaker and battery terminal contacts.
- Re-assemble in reverse order.

* CERAMIC CAPACITORS, CAPACITY IN MICRO-MICROFARADS UNLESS NOTED.
* ELECTROLYTIC CAPACITORS, CAPACITY IN MICROFARADS. RESISTORS IN OHMS (K=1000) AND 1/2 WATT.

MERCURY BATTERY 4.0 VOLTS



ETCHED PRINTED CIRCUIT, CH. 120598 (BOT. VIEW)

Emerson Radio

MODEL 941-B
CH. 120569-B

MODEL 943-B
CH. 120569-D

(For circuit diagram see next page adjacent at right)

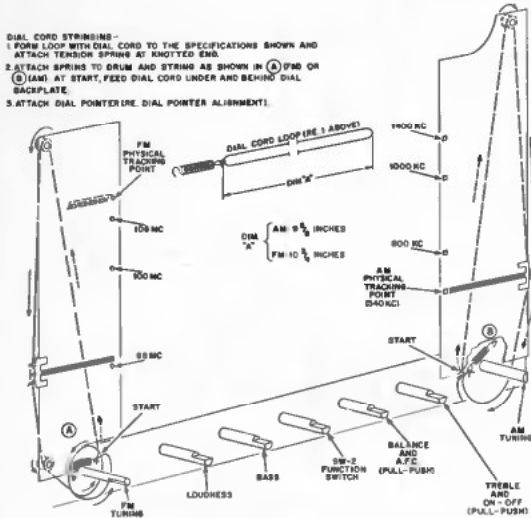


FIG. 2A, B - DIAL CORD STRINCING

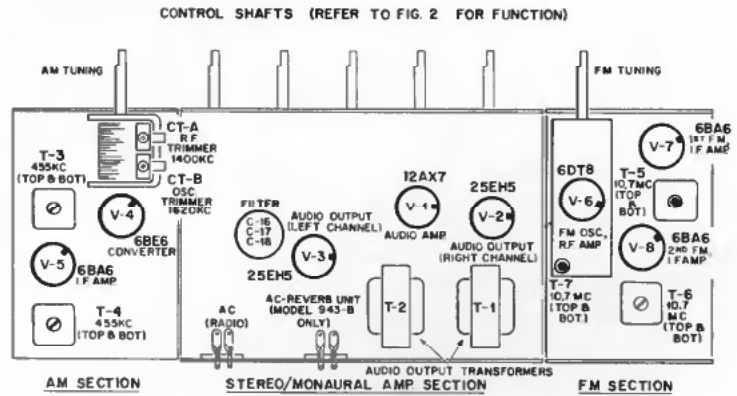
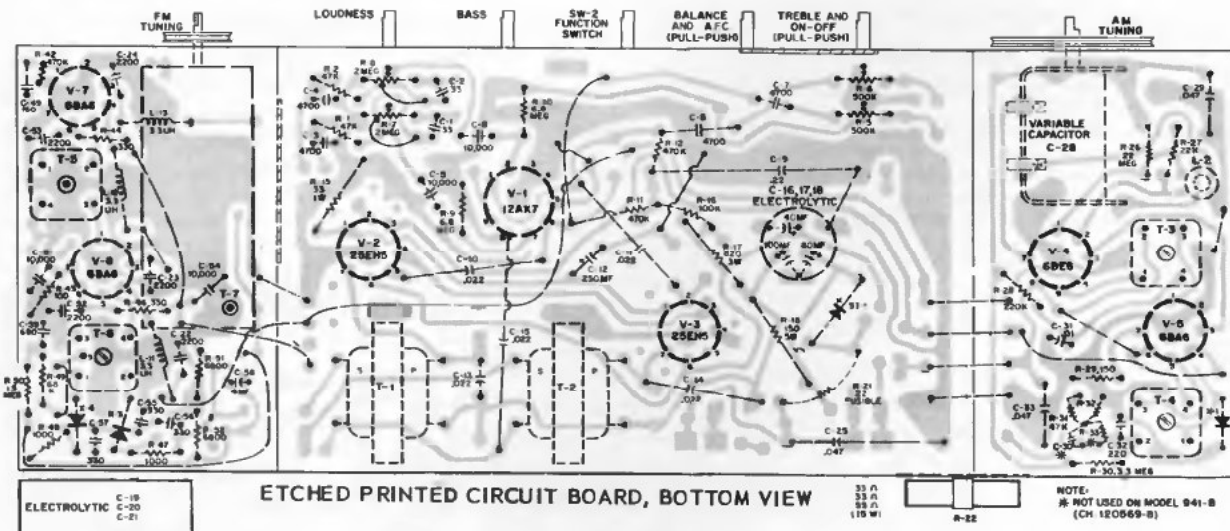


FIG. 3 - TUBE LOCATIONS AND ALIGNMENT POINTS



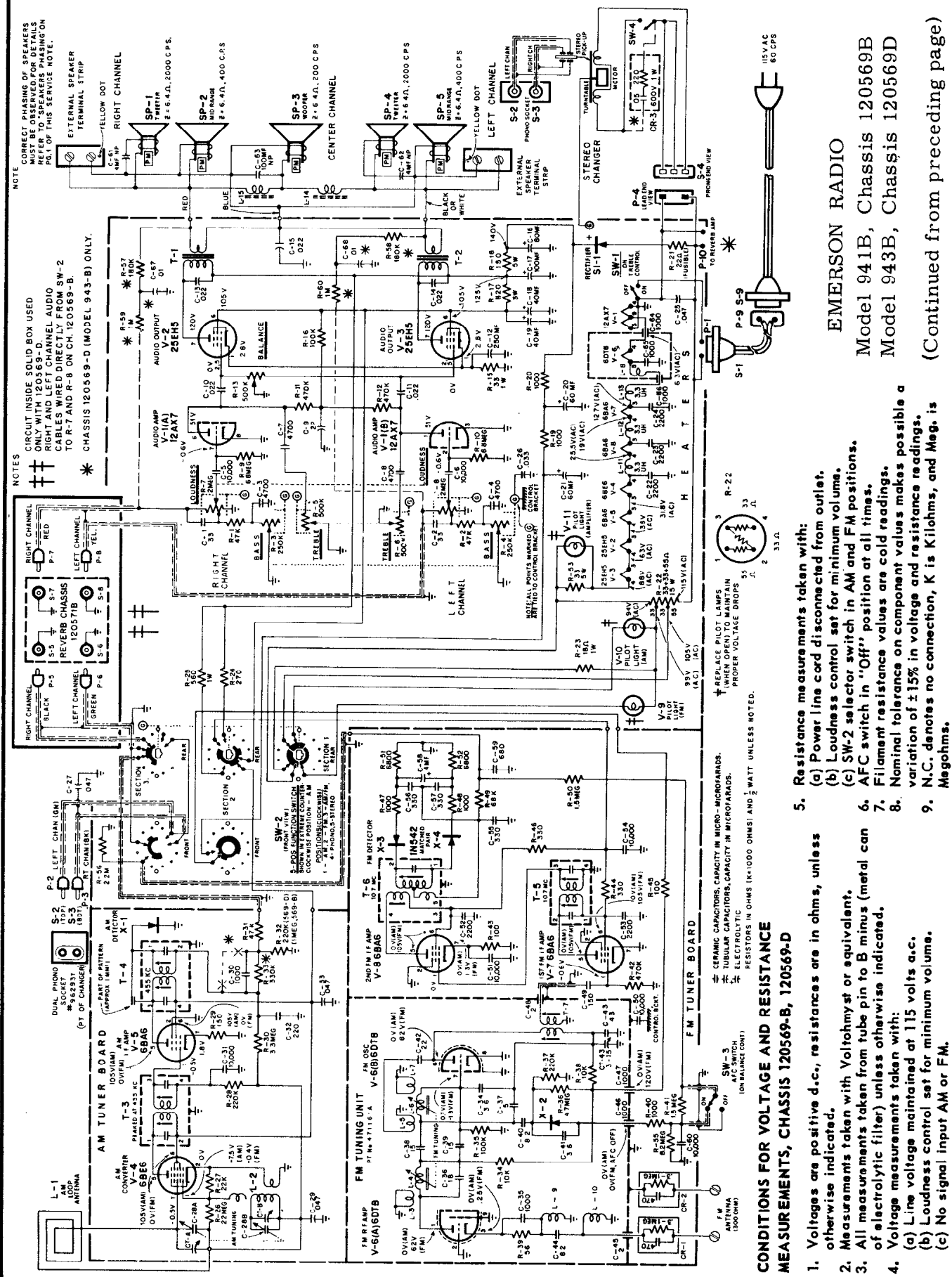
ETCHED PRINTED CIRCUIT BOARD, BOTTOM VIEW

RESISTANCE READINGS CHART, CHASSIS 120569-B, 569-D

SYM	TUBE	SW-2	PIN 1	PIN 2	PIN 3	PIN 4	PIN 5	PIN 6	PIN 7	PIN 8	PIN 9
V-1	12AX7	AM	*570K	6.8 Meg	0	0	0	*570K	6.8 Meg	0	3
		FM	*570K	6.8 Meg	0	0	0	*570K	6.8 Meg	0	3
V-2	25EH5	AM	33	470K	23	33	470K	*970	*360	—	—
		FM	33	470K	23	33	470K	*970	*360	—	—
V-3	25EH5	AM	33	470K	33	43	470K	† 1 Meg	*360	—	—
		FM	33	470K	33	43	470K	† 1 Meg	*360	—	—
V-4	6BE6	AM	22K	1	20	17	*970	*970	22Meg	—	—
		FM	22K	1	20	17	*INF	*INF	22 Meg	—	—
V-5	6BA6	AM	4 Meg	0	20	23	*970	*970	150	—	—
		FM	4 Meg	0	20	23	*INF	*INF	150	—	—
V-6	6DT8	AM	5.5 Meg	0	56	3	INF	5.5 Meg	100K	0	0
		FM	*2K	0	56	3	INF	*12K	100K	0	0
V-7	6BA6	AM	470K	0	8	11	*INF	*INF	0	—	—
		FM	470K	0	8	11	1K	1K	0	—	—
V-8	6BA6	AM	1	0	13	15	*INF	*INF	100	—	—
		FM	1	0	13	15	1K	1K	100	—	—

NOTES: * Measured with low side of VTVM connected to junction of R-18, C-16 (B+ point).
 † Capacitor charge-wait until meter settles (about 30 seconds).

VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION



NOTE: CORRECT PHASING OF SPEAKERS MUST BE OBSERVED. FOR DETAILS REFER TO SPEAKERS PHASING ON THIS SERVICE NOTE.

CIRCUIT INSIDE SOLID BOX USED IN MODEL 943B-D. RIGHT AND LEFT CHANNEL CABLES WIRED DIRECTLY FROM SW-2 TO R-7 AND R-8 ON CH. 120569-B. CHASSIS 120569-D (MODEL 943-B) ONLY.

NOTES

EMERSON RADIO
 Model 941B, Chassis 120569B
 Model 943B, Chassis 120569D
 (Continued from preceding page)

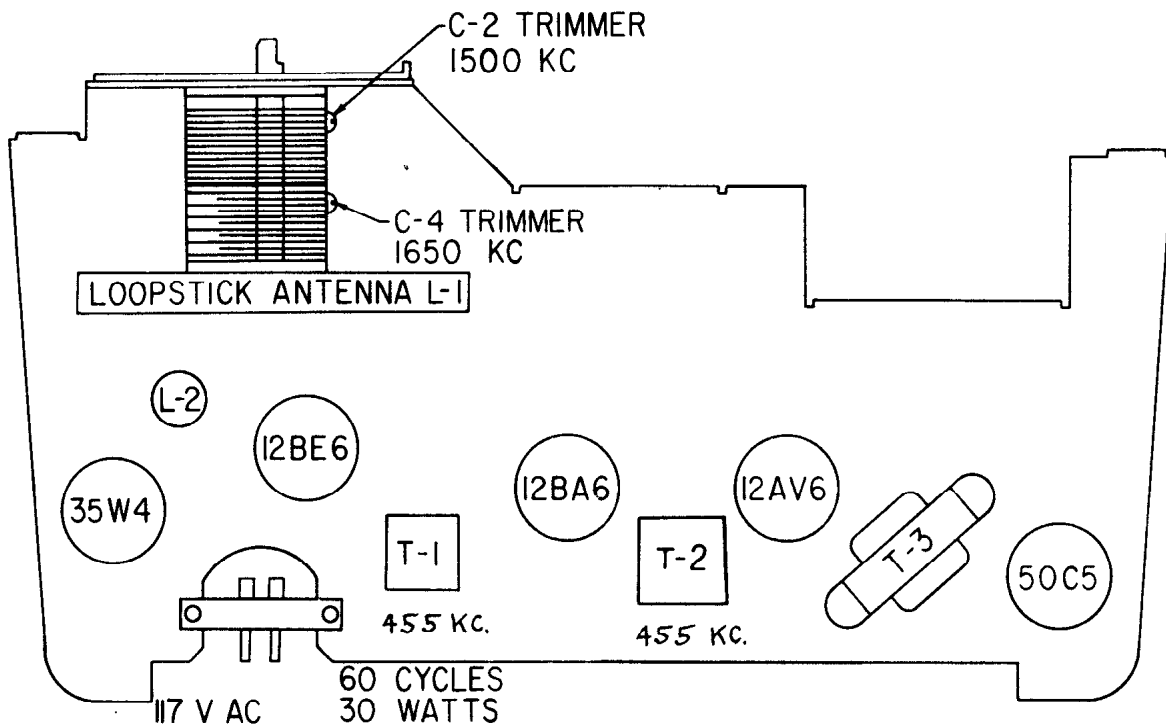
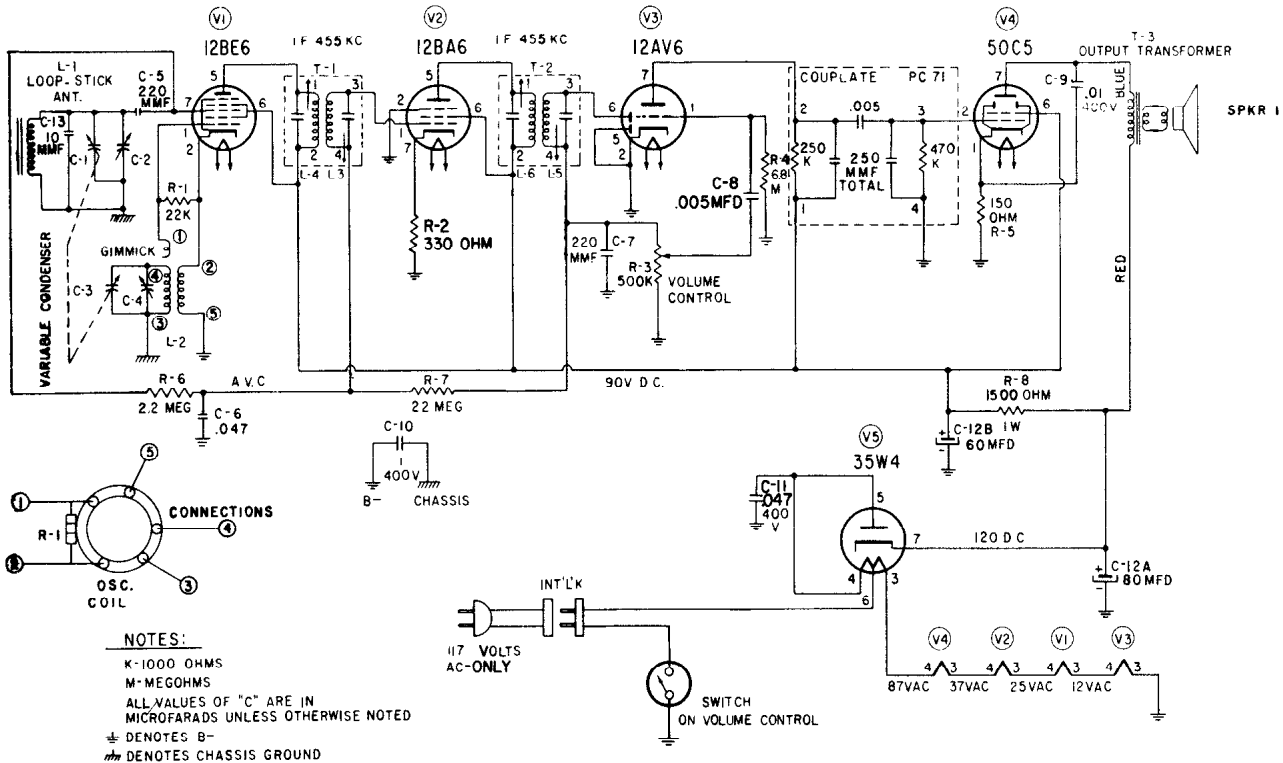
5. Resistance measurements taken with:
 - (a) Power line cord disconnected from outlet.
 - (b) Loudness control set for minimum volume.
 - (c) SW-2 selector switch in AM and FM positions.
6. AFC switch in "Off" position at all times.
7. Filament resistance values are cold readings.
8. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
9. N.C. denotes no connection, K is Kilohms, and Meg. is Megohms.

CONDITIONS FOR VOLTAGE AND RESISTANCE MEASUREMENTS, CHASSIS 120569-B, 120569-D

1. Voltages are positive d.c., resistances are in ohms, unless otherwise indicated.
2. Measurements taken with Voltohmyst or equivalent.
3. All measurements taken from tube pin to B minus (metal can of electrolytic filter) unless otherwise indicated.
4. Voltage measurements taken with:
 - (a) Line voltage maintained at 115 volts a.c.
 - (b) Loudness control set for minimum volume.
 - (c) No signal input AM or FM.

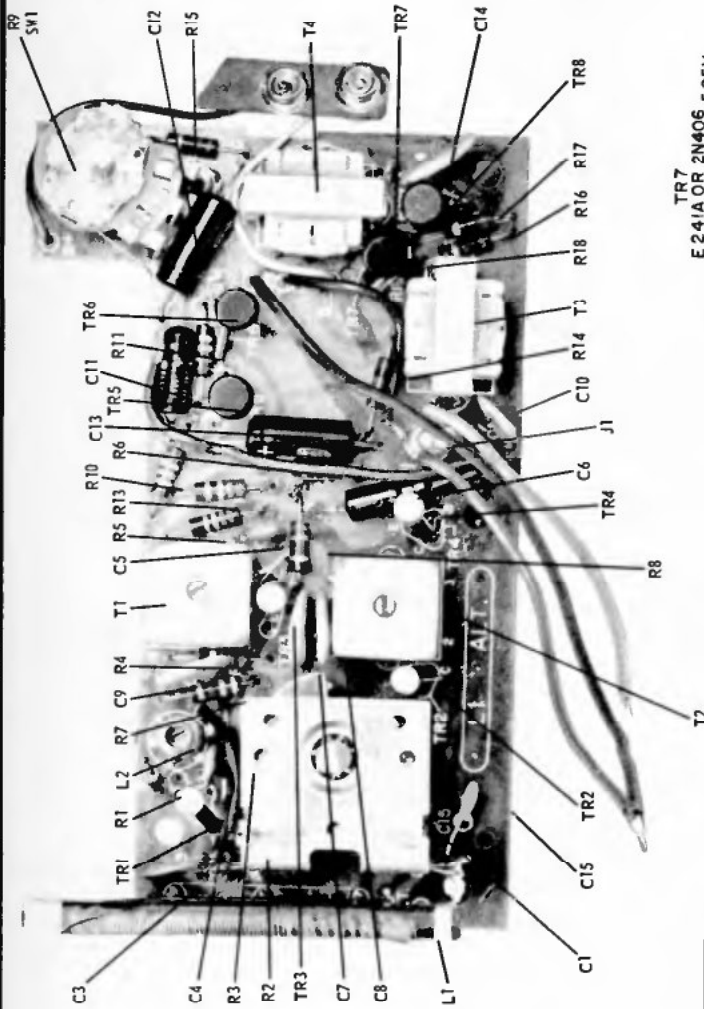
Gamble-Skogmo, Inc.

This is exact service material for Model RA48-8260A. Model RA48-8261A is practically identical. Model RA48-8266A is similar but uses clock with switching network and has somewhat different parts placement.



Gamble-Shogmo, Inc.

MODELS RA50-9908A, RA50-9909A

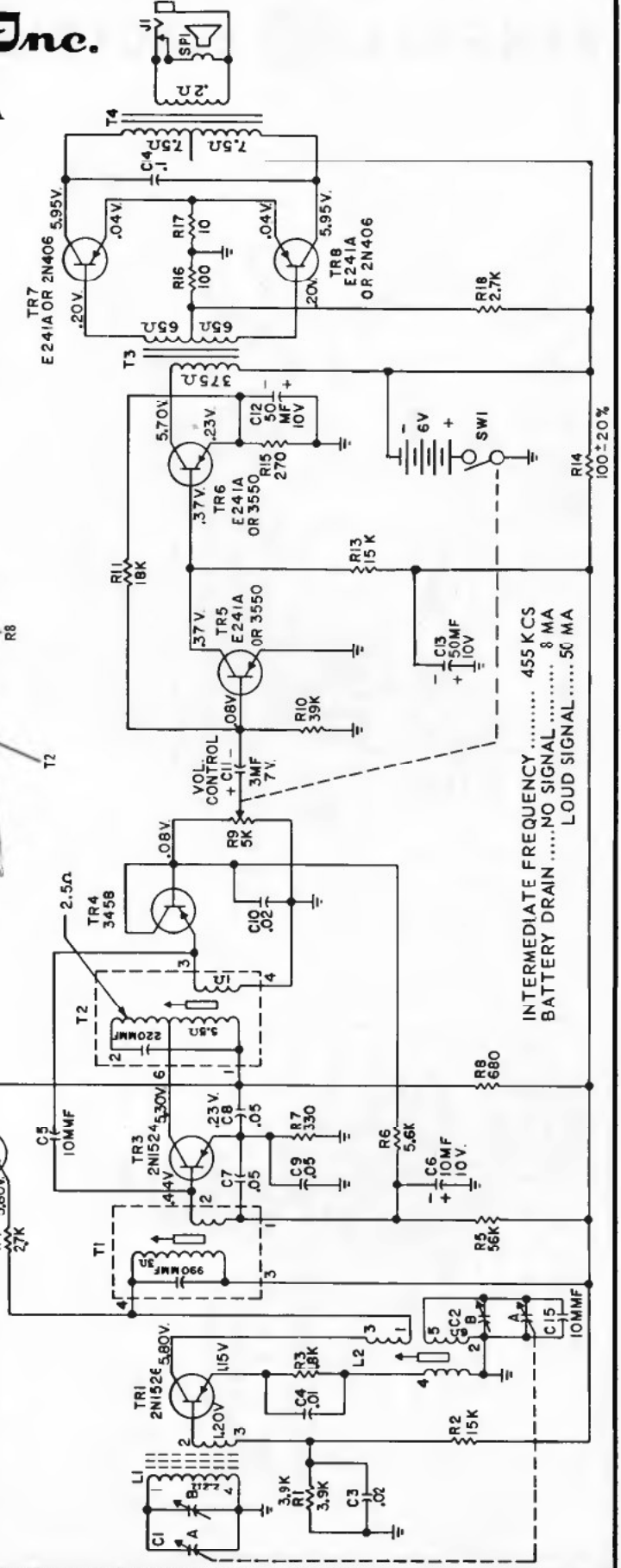
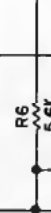
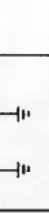
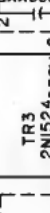
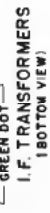
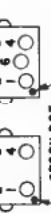


NOTES:
 1. ALL CAPACITANCE VALUES ARE IN MICROFARADS UNLESS OTHERWISE INDICATED.
 2. ALL RESISTANCE VALUES ARE IN OHMS, 1/2W. ±10% UNLESS OTHERWISE INDICATED.
 3. VOLTAGES SHOWN AT EACH TRANSISTOR ELECTRODE (±20%) MEASURED TO COMMON GROUND WITH A VTVM WITH NO INPUT SIGNAL AND VOLUME CONTROL SET AT MAXIMUM.

TO SERVICE RADIO

The chassis may be removed for servicing by:

1. Removing volume and tuning knobs.
2. Removing battery compartment cover and battery holder.
3. Removing the two screws in the bottom of the battery compartment and inserting a thin screwdriver into the hole of one of these two screws to push off face of cabinet.
4. Speaker is assembled to face and the chassis is assembled to cabinet by means of speed clips. Rotate speed clips 90° and lift them off the "D" shaped bosses to remove speaker or chassis. R4 5.60V.

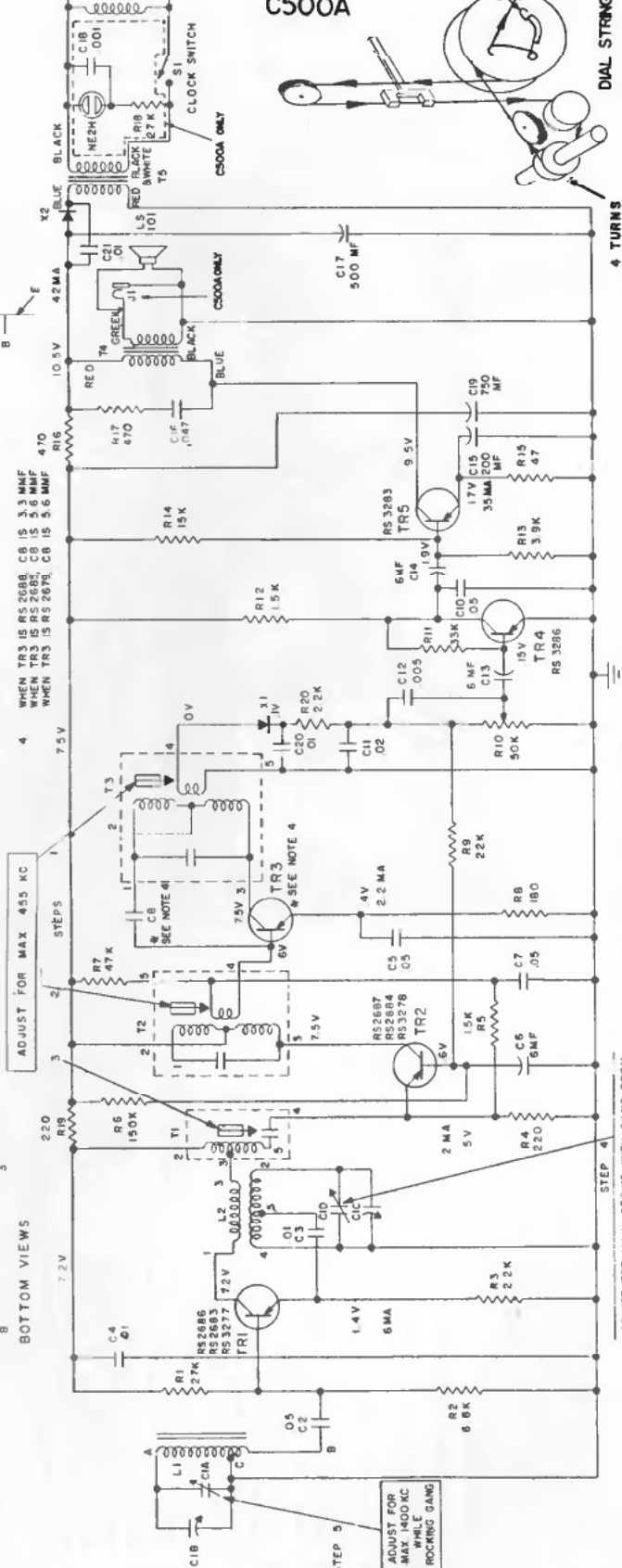
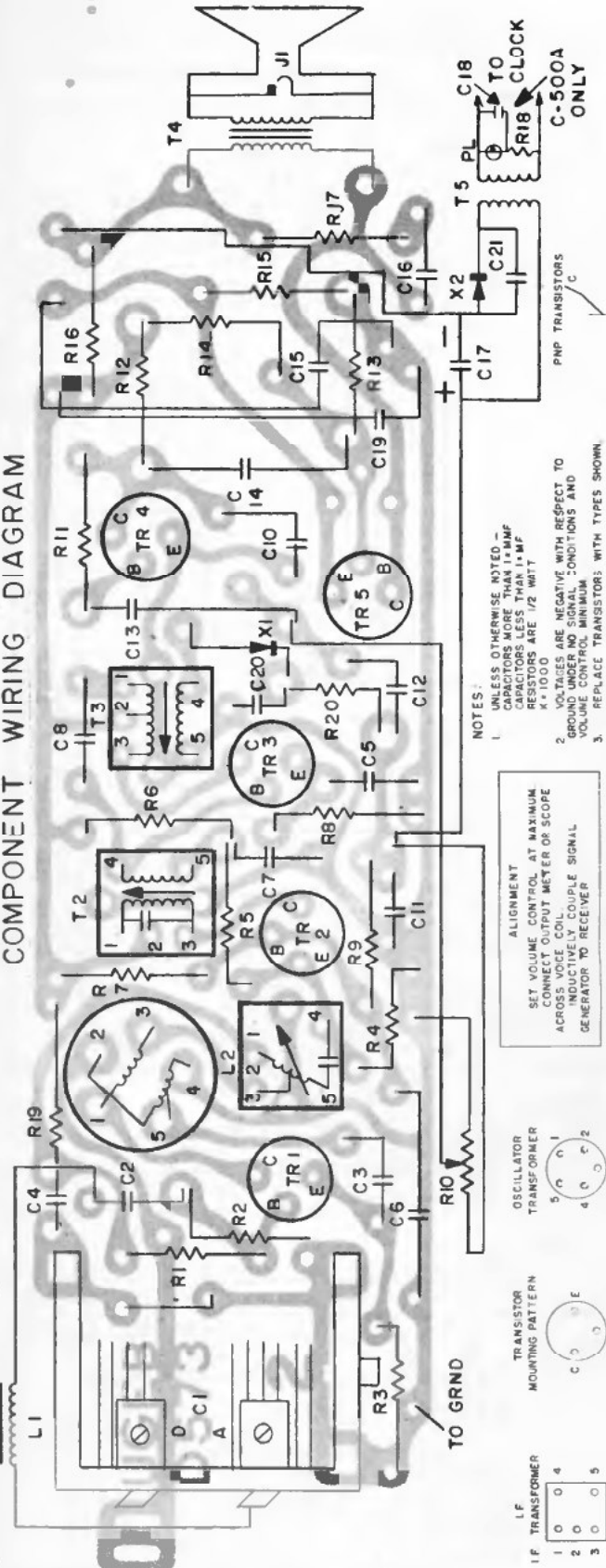


INTERMEDIATE FREQUENCY 455 KCS
 BATTERY DRAIN NO SIGNAL 8 MA
 LOUD SIGNAL 50 MA

GENERAL ELECTRIC

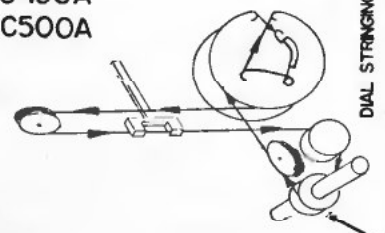
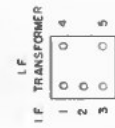
MODELS
C495A
C496A
C500A

COMPONENT WIRING DIAGRAM



- NOTES:**
- UNLESS OTHERWISE NOTED - CAPACITORS MORE THAN 1.0 MF CAPACITORS LESS THAN 1.0 MF RESISTORS ARE 1/2 WATT 4 X 1000
 - VOLTAGES ARE NEGATIVE WITH RESPECT TO CHASSIS GROUND UNLESS OTHERWISE INDICATED. MINIMUM VOLUME CONTROL.
 - REPLACE TRANSISTORS WITH TYPES SHOWN.
 - WHEN TR3 IS RS 2686, CB IS 3.3 MWF WHEN TR3 IS RS 2682, CB IS 5.6 MWF WHEN TR3 IS RS 2678, CB IS 3.0 MWF

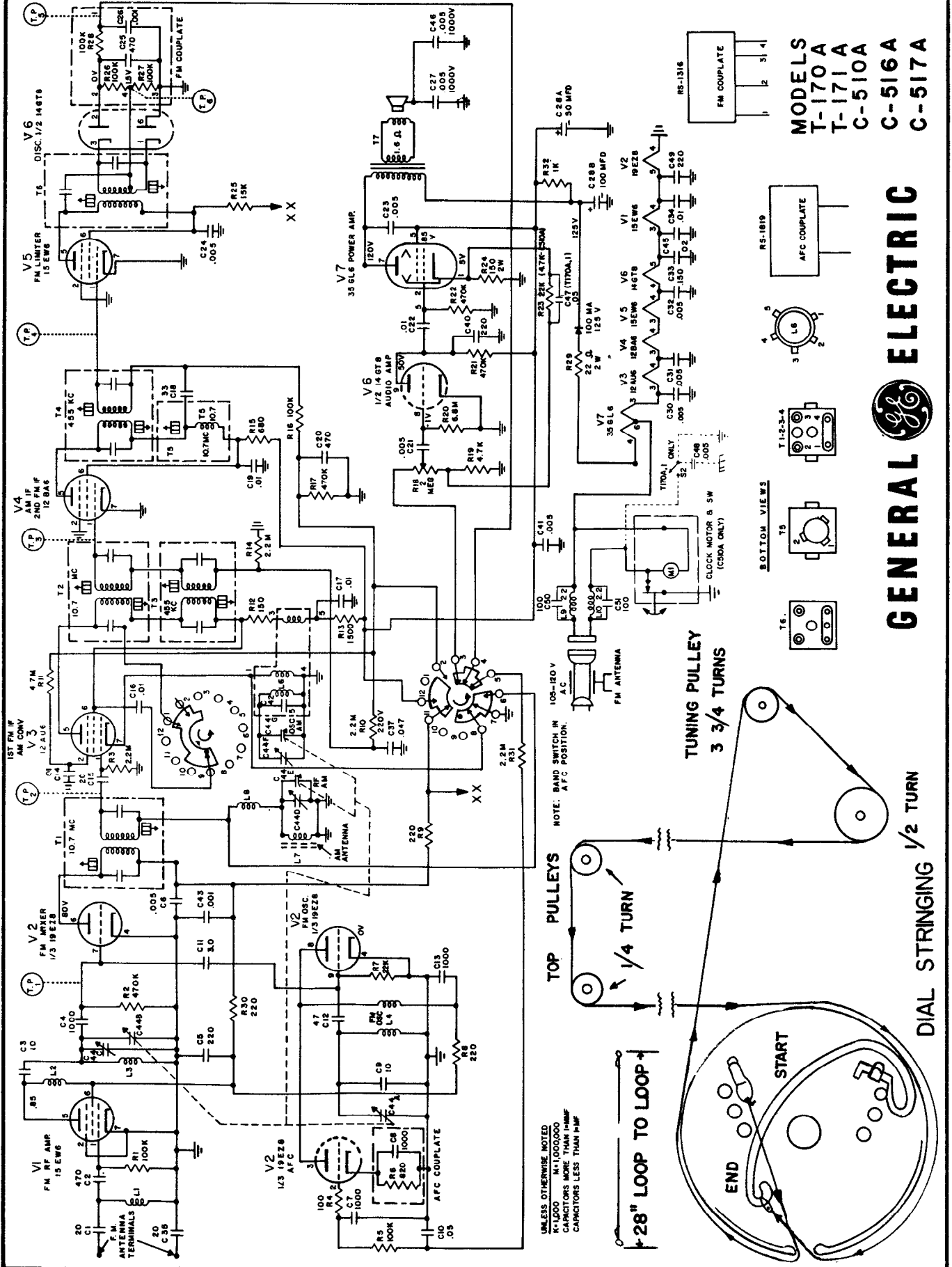
ALIGNMENT
SET VOLUME CONTROL AT MAXIMUM
CONNECT OUTPUT METER OR SCOPE
ACROSS VOICE COIL
INDUCTIVE COIL
GENERATOR TO RECEIVER



4 TURNS

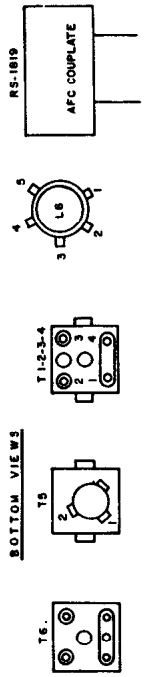
ADJUST FOR MAX. 1630 KC. WITH GANG OPEN

VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION



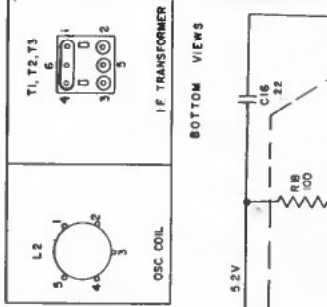
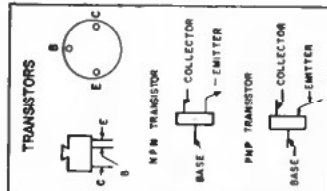
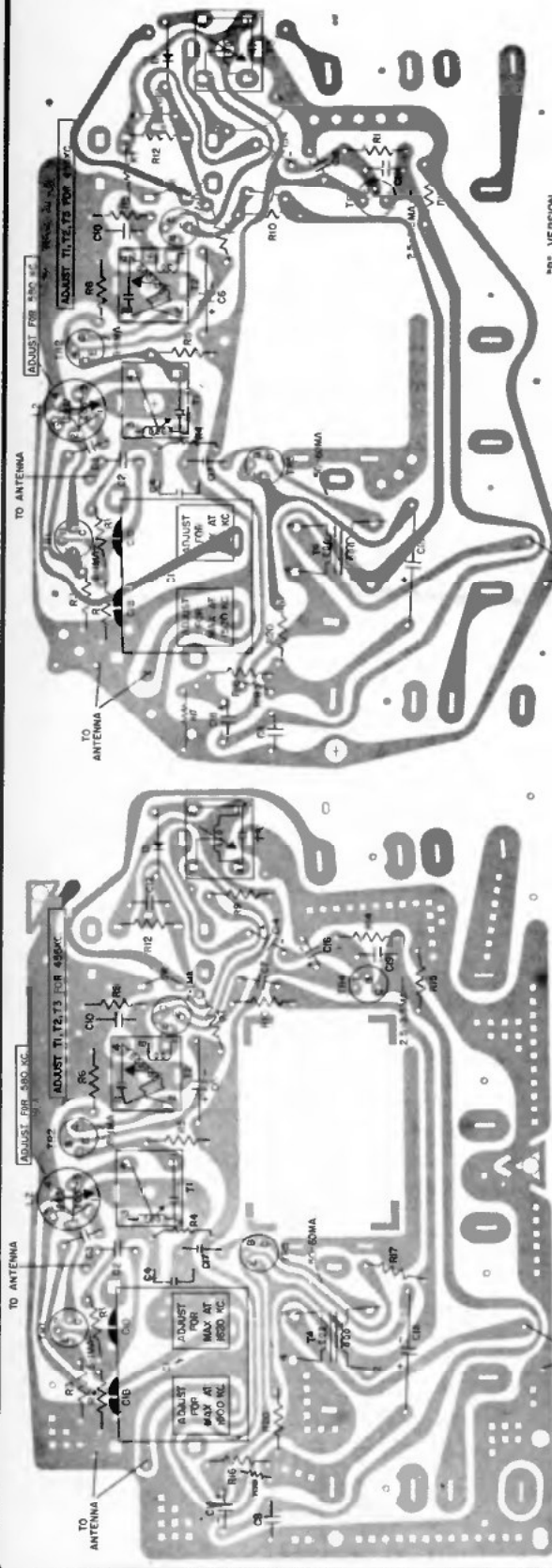
MODELS
T-170 A
T-171 A
C-510 A
C-516 A
C-517 A

GENERAL ELECTRIC



GENERAL ELECTRIC

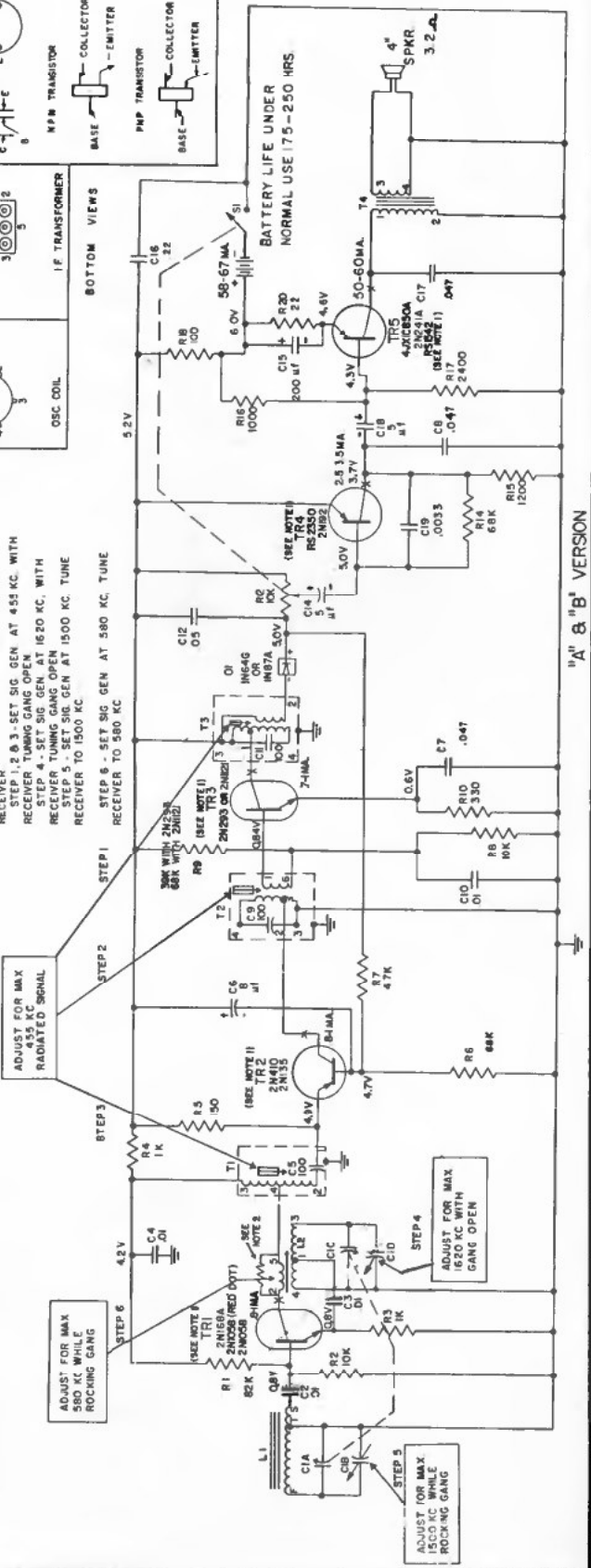
MODELS
P795A,B
P796A,B
P797A,B



ALIGNMENT
 SET VOLUME CONTROL AT MAXIMUM
 CONNECT OUTPUT METER OR SCOPE ACROSS
 VOICE COIL
 INDUCTIVELY COUPLE SIGNAL GENERATOR TO
 RECEIVER
 STEP 1. 2-3-SET SIG. GEN. AT 455 KC. WITH
 RECEIVER TUNING GANG OPEN
 STEP 4. SET SIG. GEN. AT 1620 KC. WITH
 RECEIVER TUNING GANG OPEN
 STEP 5. SET SIG. GEN. AT 1500 KC. TUNE
 RECEIVER TO 1500 KC
 STEP 6. SET SIG. GEN. AT 580 KC. TUNE
 RECEIVER TO 580 KC

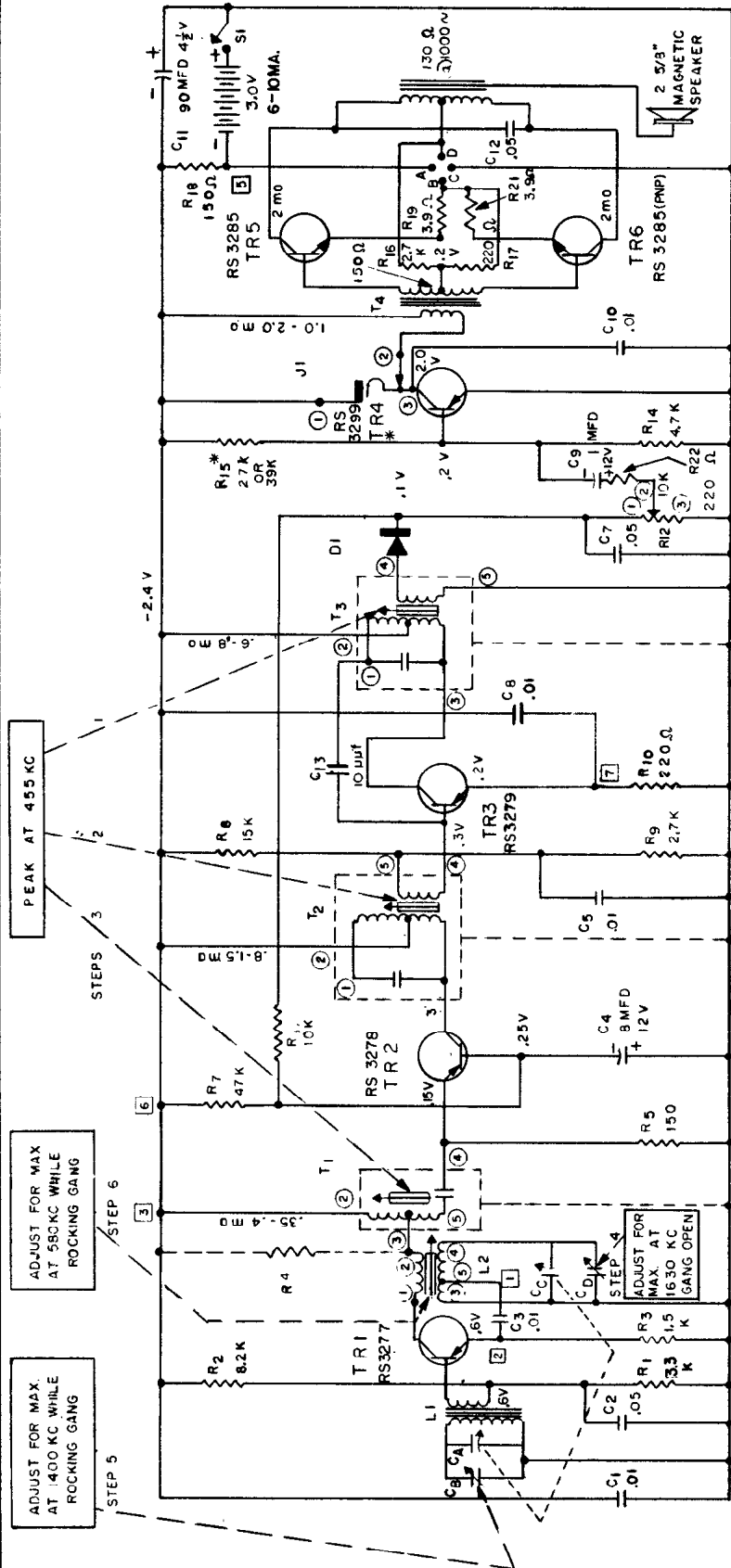
UNLESS OTHERWISE NOTED
 C = 1000
 CAPACITORS MORE THAN 1 μMFD
 RESISTORS LESS THAN 100 Ω
 VOLTAGES ARE POSITIVE WITH
 RESPECT TO GROUND

NOTES—
 1- REPLACE WITH TRANSISTOR TYPES SHOWN
 2- 3900 OHMS, USE ONLY WITH
 2N1K38 (RED DOT)





MODELS
P820A
P821A



TO REMOVE CIRCUIT BOARD

1. Remove cabinet back.
2. Remove screw that is mounted next to volume control.
3. Place finger nail under phone jack and lift chassis up, then slide slightly in direction of cabinet bottom.

When replacing chassis, carefully tilt chassis so that tuning knob fits into knob opening, then slide chassis up towards cabinet top. Chassis mounting screw hole must line up with hole in mounting boss on cabinet.

TO REMOVE VOLUME CONTROL

1. Remove tuning knob.
2. Remove two screws mounted under tuning knob.
3. Remove control.

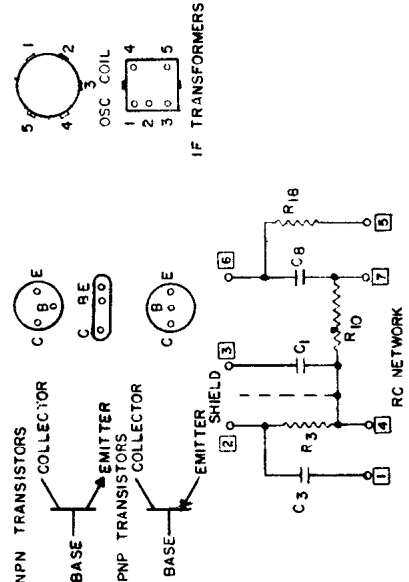
TO REMOVE TUNING CAPACITOR

1. Remove pulley from gang shaft.
2. Remove two mounting screws.
3. Unsolder the three gang connection lugs on dip-solder side of board.

ALIGNMENT
SET VOLUME CONTROL AT MAXIMUM.
CONNECT OUTPUT METER OR SCOPE
ACROSS VOICE COIL.
INDUCTIVELY COUPLE SIGNAL GENERATOR
TO RECEIVER.

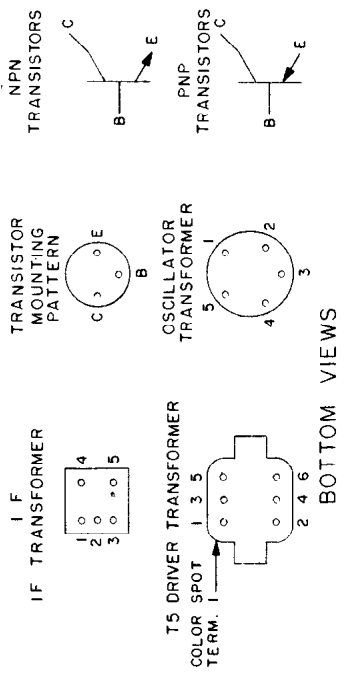
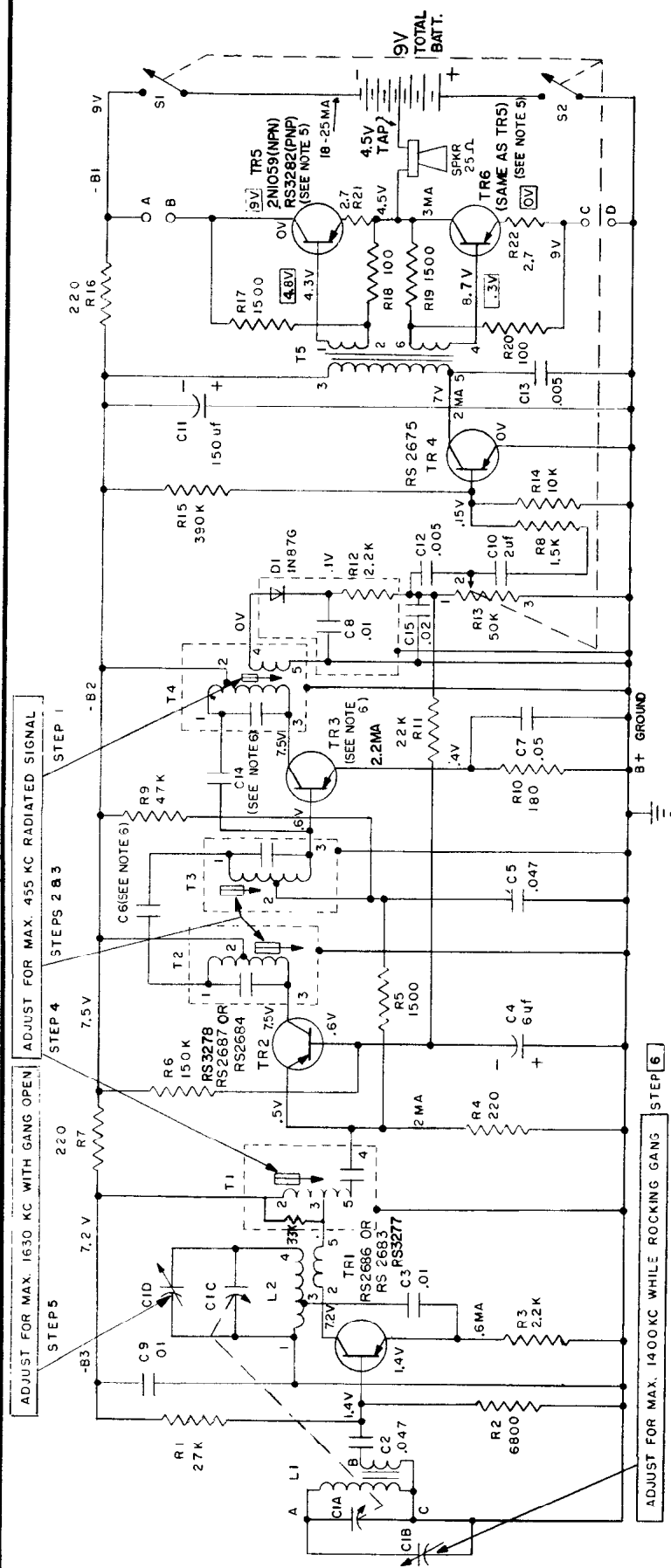
NOTES:

1. UNLESS OTHERWISE NOTED - CAPACITORS MORE THAN 1 μ F AND RESISTORS LESS THAN 1 μ F AND RESISTORS ARE 1/2 WATT & K=1000. VOLTAGES & CURRENT READINGS ARE AVERAGE UNDER NO SIGNAL CONDITIONS. VOLTAGES ARE NEGATIVE WITH RESPECT TO GROUND.
2. FOR NPN TRANSISTORS IN TR5 & TR6 (a) JUMPER C TO D (b) JUMPER A TO B
3. FOR PNP TRANSISTORS IN TR5 & TR6 (a) JUMPER A TO D (b) JUMPER C TO B
4. WHEN TR4 IS RED, R15 IS 27K
5. WHEN TR4 IS YELLOW, R15 IS 39K



GENERAL ELECTRIC

MODEL P835A



- CHASSIS REMOVAL**
1. Remove knobs.
 2. Remove battery compartment.
 3. Remove 4 1/4" hex-head screws from circuit board (with 1/4" spintite).
 4. Remove 1/4" hex-head screws from tuning, capacitor and volume control brackets (with 1/4" spintite).
 5. Carefully lift chassis out of cabinet.

ALIGNMENT

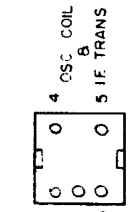
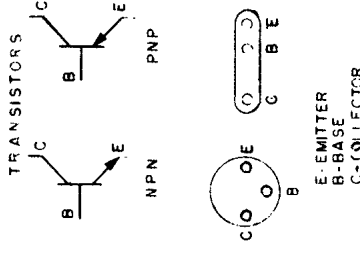
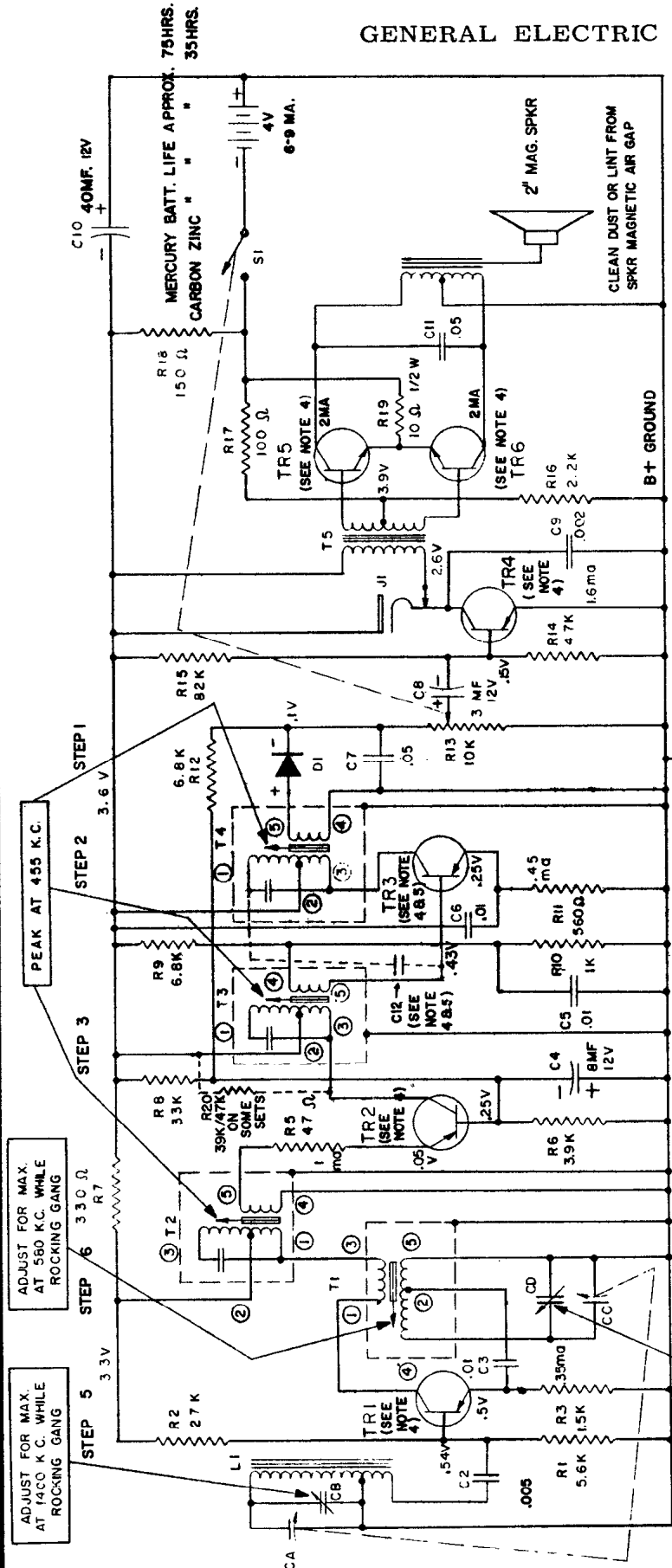
SET VOLUME CONTROL AT MAXIMUM. CONNECT OUTPUT METER OR SCOPE ACROSS VOICE COIL. INDUCTIVELY COUPLE SIGNAL GENERATOR TO RECEIVER.

- TROUBLESHOOTING**
- A check of battery condition and total current drain of the receiver should be made first. All current measurements are made at quiescence with the receiver turned on, volume control at maximum, tuning gang closed, and with no signal conditions. The total receiver current drain is 18 to 25 mls. This is measured by disconnecting one of the leads to the battery and inserting a milliammeter in series with the lead and battery.
- If an excessive total current drain is recorded, the individual collector currents of each transistor should be checked. An excessive current reading may mean a shorted transistor; no current will indicate that a transistor or associated circuit component is defective.

- NOTES:**
1. UNLESS OTHERWISE NOTED - CAPACITORS MORE THAN 1 = MMF CAPACITORS LESS THAN 1 = MF RESISTORS ARE 1/2 WATT K = 1000
 2. VOLTAGES ARE NEGATIVE WITH RESPECT TO GROUND UNDER NO SIGNAL CONDITIONS AND VOLUME CONTROL MINIMUM.
 3. REPLACE TRANSISTORS WITH TYPES SHOWN
 4. VOLTAGES SHOWN IN ARE WITH TR5
 5. TR6 PNP.
 6. WHEN TR5 & TR6 ARE NPN, JUMPER B TO D & A TO C. WHEN TR5 & TR6 ARE PNP, JUMPER A TO B & C TO D.
 7. WHEN TR3 IS RS 2688, C6 IS 2.0 & C14 IS 3. WHEN TR3 IS RS 2685, C6 IS 1.5 & C14 IS 5.6

GENERAL ELECTRIC Models P850B, C, P851C

Models P825A, P826A, are electrically the same as the models covered on this page.



BOTTOM VIEWS

- NOTES:
- UNLESS OTHERWISE NOTED: CAPACITORS MORE THAN 1 - MMF CAPACITORS LESS THAN 1 - MF RESISTORS ARE 1/4 WATT
 - VOLTAGES CURRENT READINGS ARE AVERAGE UNDER NO SIGNAL CONDITIONS. VOLTAGES ARE NEGATIVE WITH RESPECT TO GROUND.
 - REPLACE WITH TRANSISTOR TYPES SHOWN

4. TRANSISTOR COMPLEMENT

TR1	RS 2694
TR2	RS 2695
TR3	RS 2696
TR4	RS 2697
TR5,6	RS 1549

5. C12 IS 6MMF WHEN TR3 IS COLOR CODED. C12 IS 7.5MMF WHEN TR3 IS NOT COLOR CODED.

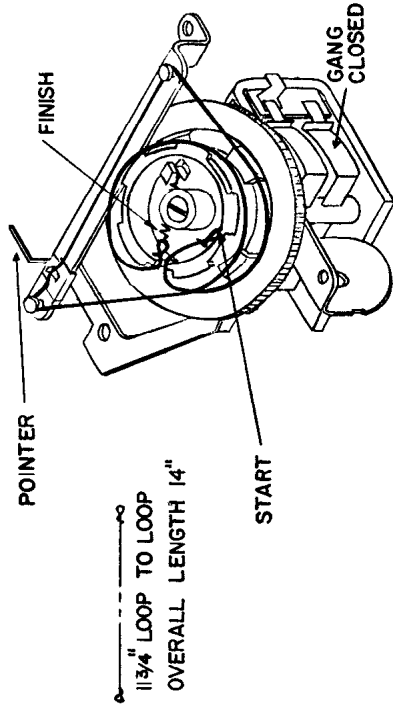
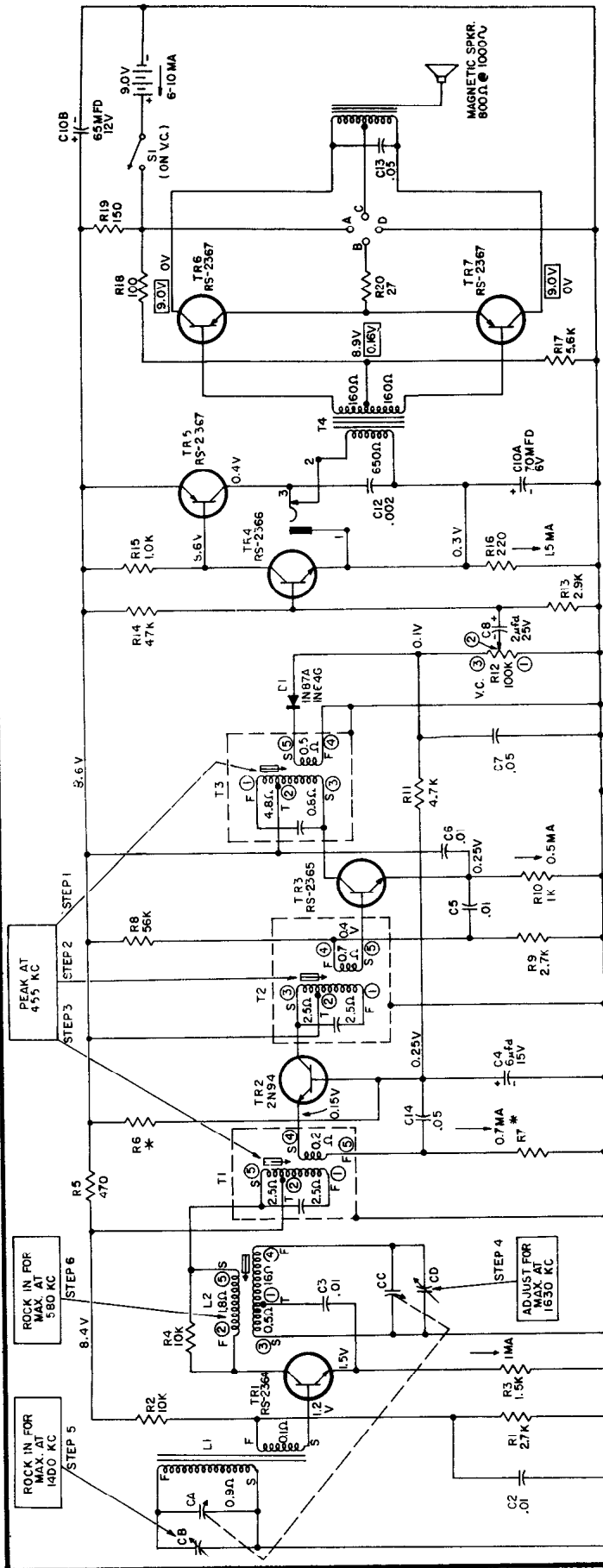
ALIGNMENT

- SET VOLUME CONTROL AT MAXIMUM.
CONNECT OUTPUT METER OR SCOPE ACROSS VOICE COIL
INDUCTIVELY COUPLE SIGNAL GENERATOR TO RECEIVER.

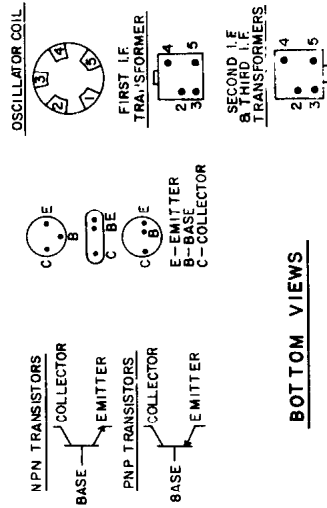
CHASSIS REMOVAL

1. Remove cabinet back (with 1/8" tip screwdriver).
2. Remove two hex-head screws holding circuit board to cabinet front (with 1/8" Xcelite P4 spintite or equivalent).
3. Remove earphone jack by unscrewing knurled nut counterclockwise on cabinet top (with needle nose pliers).
4. Tilt up volume control side of chassis board and lift up of cabinet front.

NOTE: Earphone jack must be inserted through fishpaper insulator and bushings before mounting jack to cabinet.



DIAL STRINGING
GENERAL ELECTRIC
 MODELS P900IA P90IIA



BOTTOM VIEWS

COILS AND TRANSFORMERS

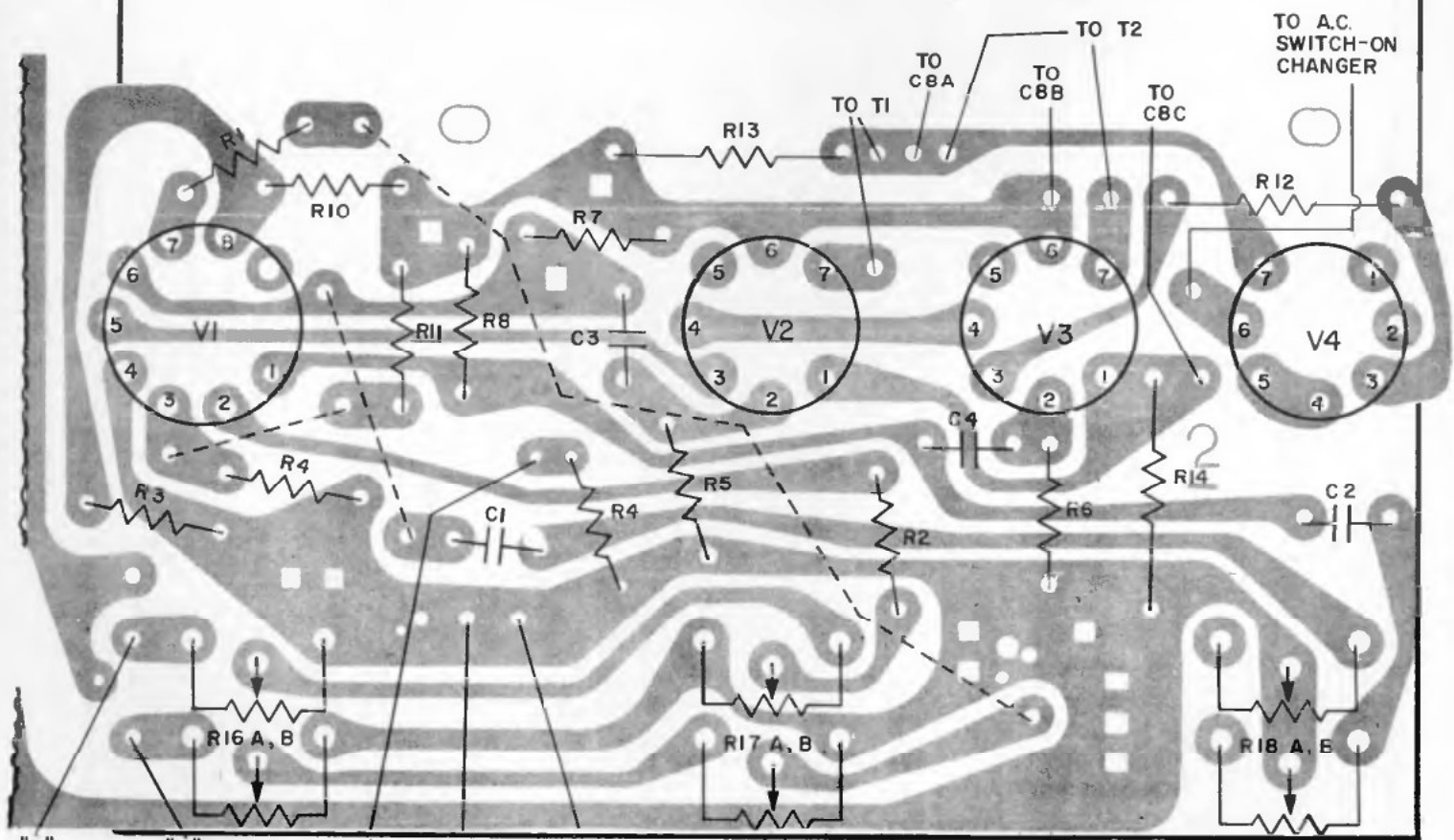
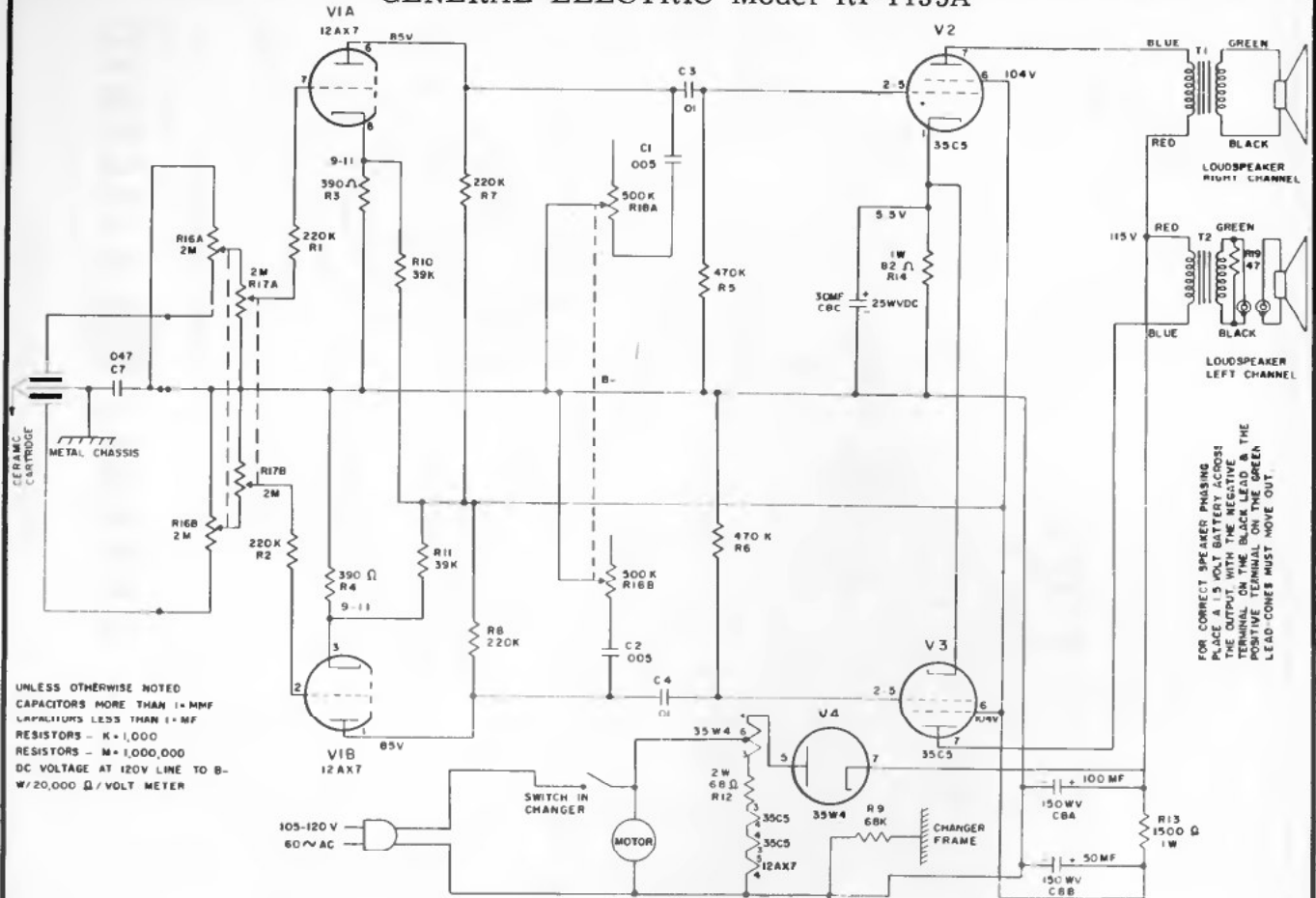
RS-2601	T4	Driver Transformer	1.60
RS-2602	T1	1st I.F.	2.10
RS-2603	T2	2nd I.F.	2.10
RS-2604	T3	3rd I.F.	2.10
RS-2605	L2	Oscillator Coil	1.10
RS-2607	L1	Antenna	1.90

ALIGNMENT
 SET VOLUME CONTROL AT MAXIMUM
 CONNECT OUTPUT METER OR SCOPE ACROSS VOICE COIL
 INDUCTIVELY COUPLE SIGNAL GENERATOR TO RECEIVER

- NOTES**
 1- UNLESS OTHERWISE NOTED- CAPACITORS MORE THAN 10 MMF CAPACITORS LESS THAN 10 MF RESISTORS ARE 1/2 WATT & K-1000
 2- VOLTAGE & CURRENT READINGS ARE AVERAGE UNDER NO SIGNAL CONDITIONS
 3- POSITIVE INDICATES WITH RESPECT TO GROUND
 4- VOLTAGES SHOWN IN L1, L2 ARE FOR NPN TRANSISTORS IN TR6 & TR7
 5- FOR PNP TRANSISTORS IN TR6 & TR7
 A- JUMPER A TO B
 B- JUMPER C TO D
 C- R18 = 100Ω
 D- R19 = 56KΩ
 6- FOR NPN TRANSISTORS IN TR6 & TR7
 A- JUMPER A TO C
 B- JUMPER B TO D
 C- R18 = 5.6KΩ
 D- R19 = 100Ω
 * 7- R6 VALUES- TR6 R6 R7
 2N94-132 82K 220
 2N94-362 150K 220
 RS 3306 180K 470

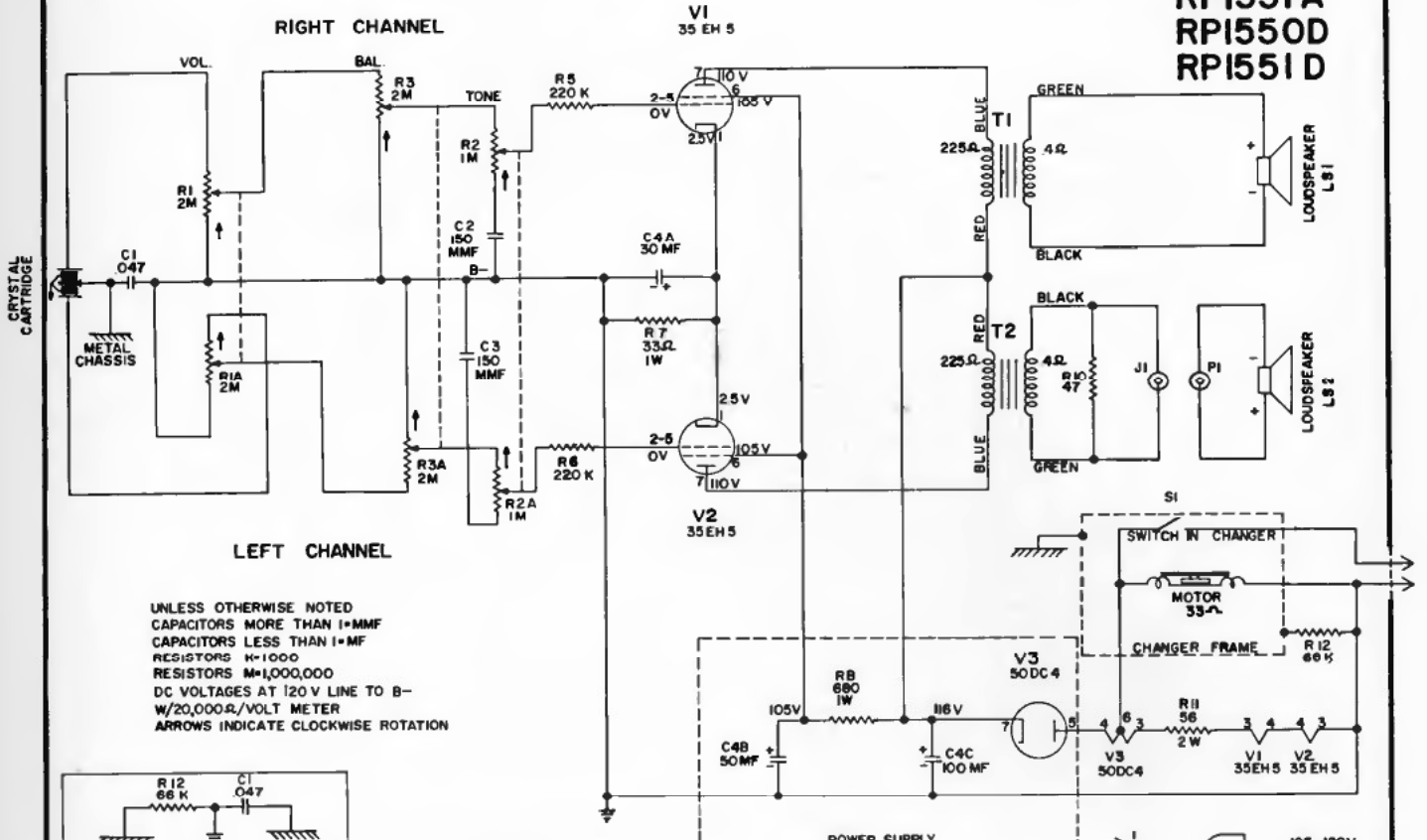
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

GENERAL ELECTRIC Model RP 1135A

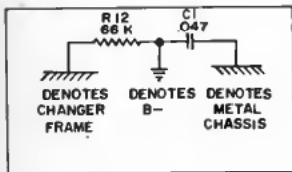


GENERAL ELECTRIC

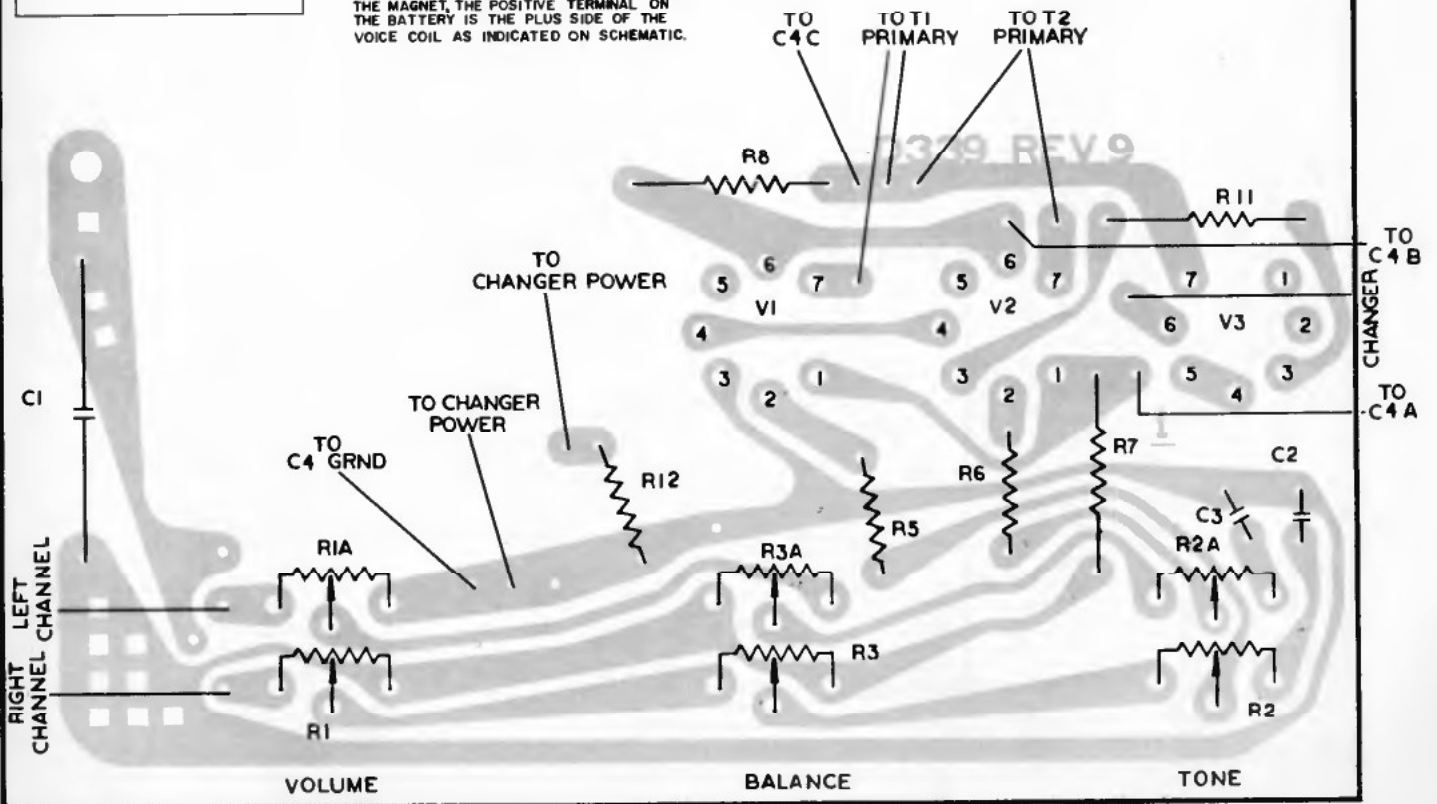
MODELS
 RPI550A
 RPI551A
 RPI550D
 RPI551D

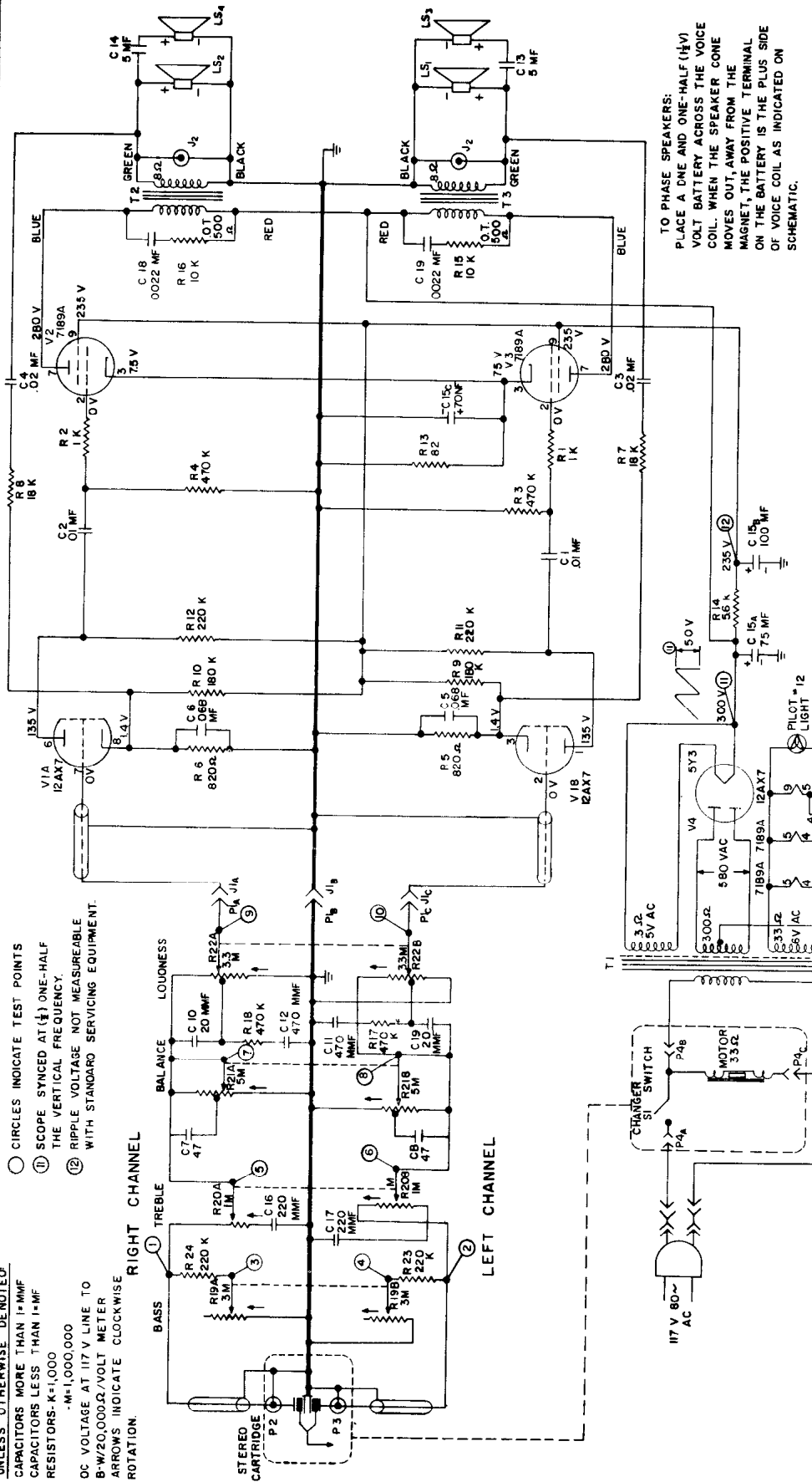


UNLESS OTHERWISE NOTED
 CAPACITORS MORE THAN 1=MMF
 CAPACITORS LESS THAN 1=MMF
 RESISTORS M=1,000
 RESISTORS M=1,000,000
 DC VOLTAGES AT 120 V LINE TO B-
 W/20,000Ω/VOLT METER
 ARROWS INDICATE CLOCKWISE ROTATION



TO PHASE SPEAKERS:
 PLACE A ONE AND ONE-HALF (1½)VOLT
 BATTERY ACROSS THE VOICE COIL WHEN
 THE SPEAKER CONE MOVES OUT, AWAY FROM
 THE MAGNET, THE POSITIVE TERMINAL ON
 THE BATTERY IS THE PLUS SIDE OF THE
 VOICE COIL AS INDICATED ON SCHEMATIC.





GENERAL ELECTRIC

Exact circuit diagram for Models RC1200, RC1201, RC1202, RC1203, Additional Models RP1155A, -C, RP1170, RC1210, RC1211, RC-1212, RC-1213, RP1590A, are almost the same electrically and use identical wiring boards illustrated on the next page adjacent at right.

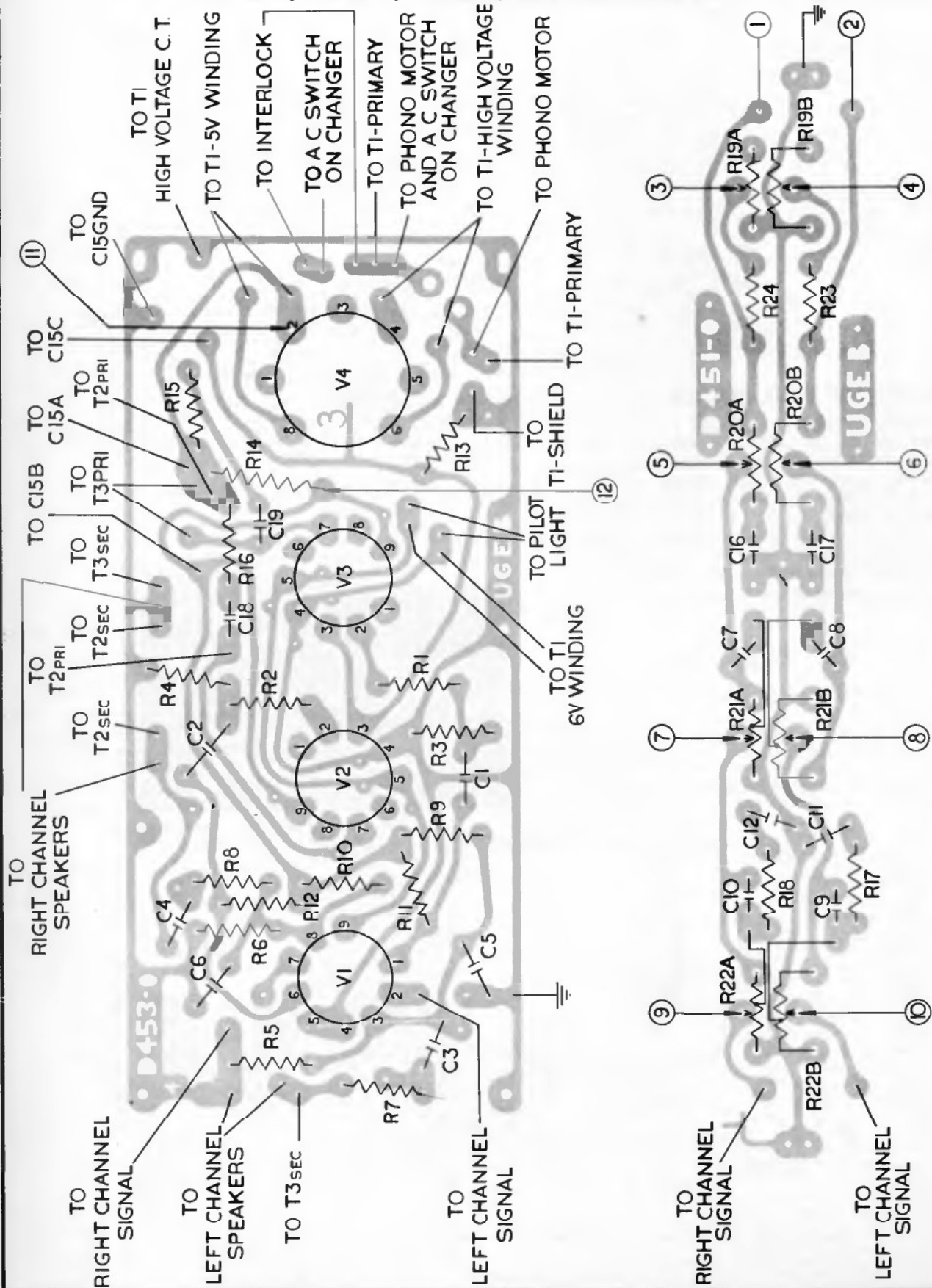
UNLESS OTHERWISE DENOTED:
 CAPACITORS MORE THAN 1 μMF
 CAPACITORS LESS THAN 1 μMF
 RESISTORS: K=1,000
 M=1,000,000
 Ω=RESISTOR VALUE
 DC VOLTAGE AT 117 V LINE TO
 B-W/20,000Ω/VOLT METER
 ARROWS INDICATE CLOCKWISE
 ROTATION.

○ CIRCLES INDICATE TEST POINTS
 ① SCOPE SYNCED AT 1/2 ONE-HALF
 THE VERTICAL FREQUENCY.
 ② RIPPLE VOLTAGE NOT MEASUREABLE
 WITH STANDARD SERVICING EQUIPMENT.

- TO REMOVE RECORD CHANGER**
1. Remove the screws holding the back cover to the cabinet and remove the back cover.
 2. Remove (pull down) the plastic power plug (AC2) and signal plugs from the changer.
 3. Flip the two shipping screw clips on the changer to a vertical position.
 4. Remove the changer.
- TO REMOVE CONTROL CHASSIS**
1. Remove the knobs.
 2. Follow step one as described in "To Remove Record Changer."
 3. Remove the signal plugs from the changer and remove the lead dresser clamp holding the plugs.
- TO REMOVE SPEAKERS**
1. Follow step one as described in "To Remove Record Changer."
 2. Unsolder and label all leads on the speakers to assure proper phasing of the speakers when reassembling.
 3. Remove the 5/16 inch nuts holding the speaker and crossover capacitors.
- TO PHASE SPEAKERS:**
 PLACE A ONE AND ONE-HALF (HV) VOLT BATTERY ACROSS THE VOICE COIL. WHEN THE SPEAKER CONE MOVES OUT, AWAY FROM THE MAGNET, THE POSITIVE TERMINAL ON THE BATTERY IS THE PLUS SIDE OF VOICE COIL AS INDICATED ON SCHEMATIC.

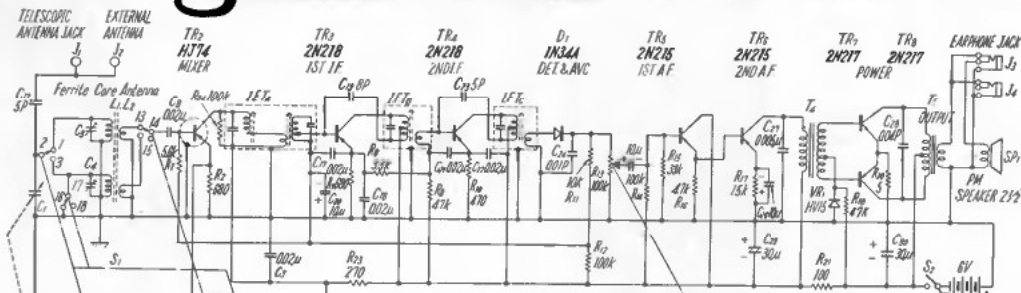
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

GENERAL ELECTRIC Boards for Models RP1155A, -C, RP1170, RC1200, RC-1201, RC1202, RC1203, RC1210, RC1211, RC1212, RC1213, RP1590A



GENERAL ELECTRIC Wiring Boards for Models RP1155A, -C, RP1170, RC1200, RC-1201, RC1202, RC1203, RC1210, RC1211, RC1212, RC1213, RP1590A

Hitachi, Ltd. model WH-822M



ALIGNMENT PROCEDURE

Turn volume control to maximum.
 Modulate the test oscillator at 400 c/s or 1,000 c/s. Connect it with the rod antenna through 10 pF and connect oscillator ground wire to radio chassis.

Take out output from earphone jack and measure it using an AC voltmeter of the tester or V. T. V. M. at the range below 3 volts. As the output voltage increases as the adjustment proceeds, restrict the output of the oscillator so that the pointer swing is kept within 0.5 volt.

Adjustment of the intermediate frequency

Preparation	Adjust the band switch at BC.		
Adjustment Order	Division on Dial	Oscillator Frequency	Adjustment Place
1	Max. BC Division	455 kc	T3
2	Max. BC Division	455 kc	T2
3	Max. BC Division	455 kc	T1 (Right)
4	Max. BC Division	455 kc	T1 (Left)
5	Max. BC Division	455 kc	Repeat 1-4

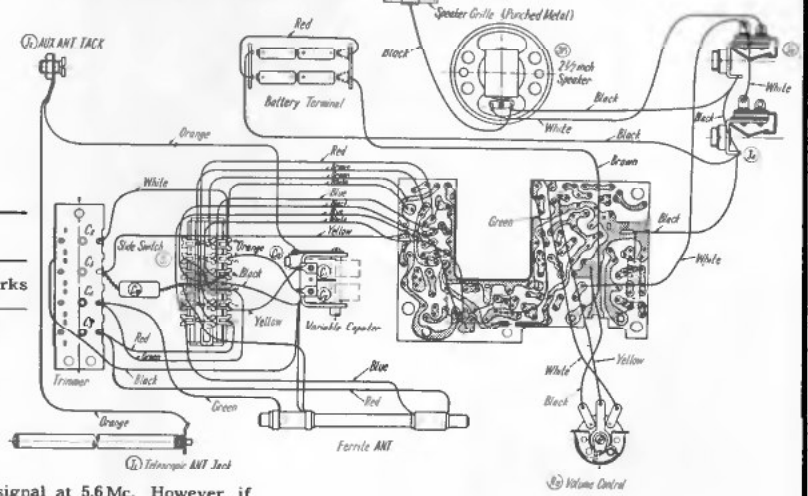
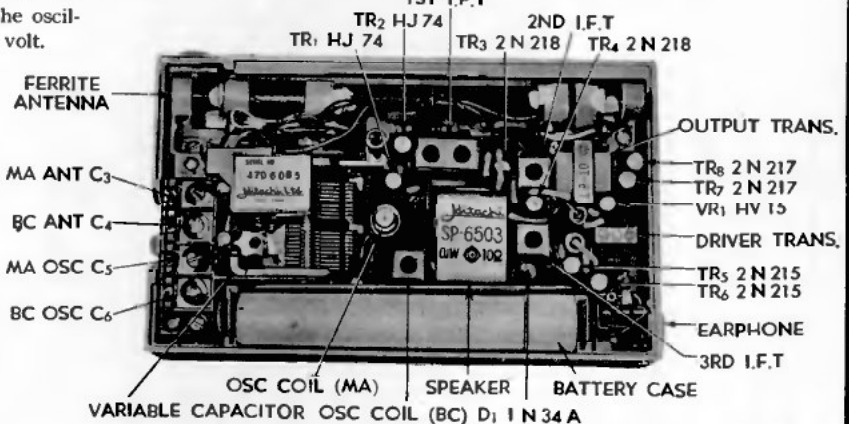
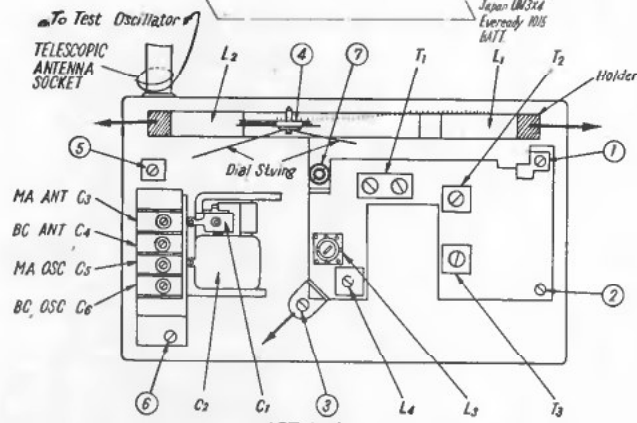
Adjustment of high frequency circuit (BC)

Preparation	Adjust the band switch at BC		
Adjustment Order	Division on Dial	Oscillator Frequency	Adjustment Place
6	Max. BC Division	1,650 kc	C6
7	Min. BC Division	525 kc	L4
8	Repeat 6 & 7		Repeat 6 & 7
9	Receive 600 kc	600 kc	L2
10	Receive 1,400 kc	1,400 kc	C4
11	Repeat 9 & 10		Repeat 9 & 10

Adjustment of high frequency circuit (MA)

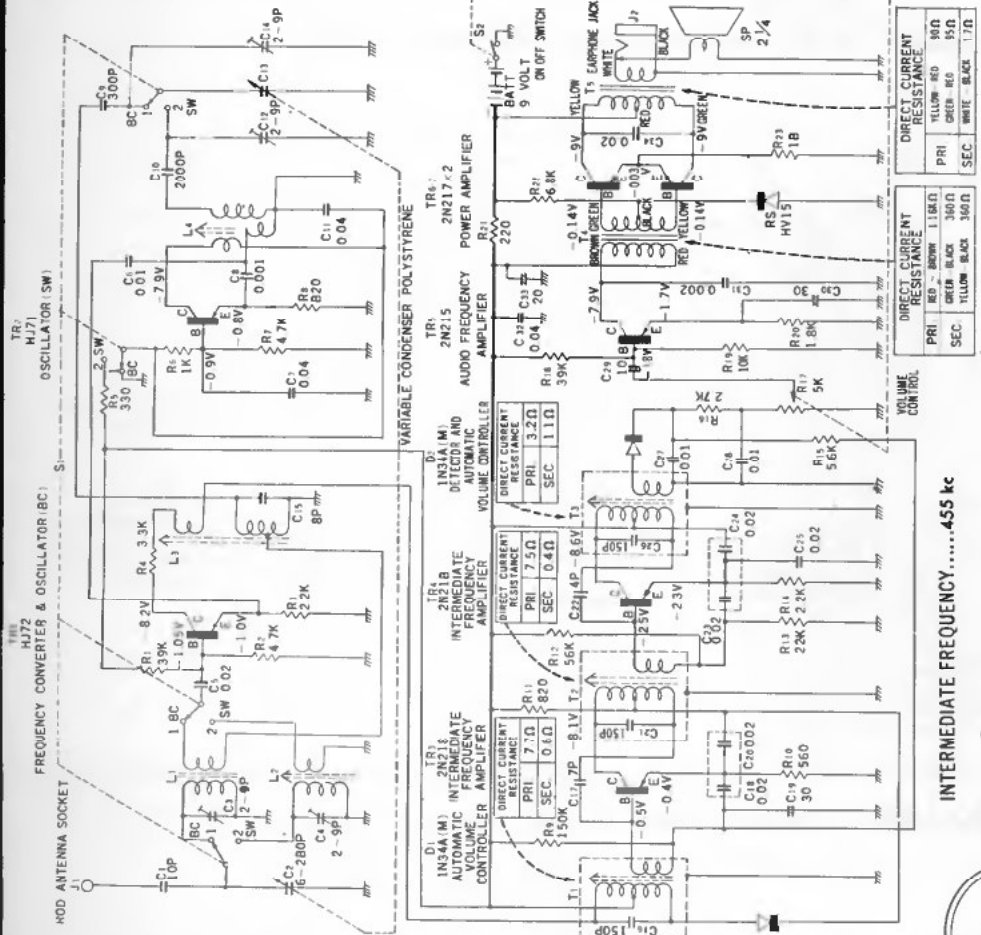
Preparation	Adjust the band switch at MA			
Adjustment Order	Division on Dial	Oscillator Frequency	Adjustment Place	Remarks
12	Max. MA Division	4.7 Mc	C5	*1
13	Min. MA Division	1.55 Mc	L3	
14	Repeat 12 & 13		Repeat 12 & 13	
15	Receive MA 11 Mc	4 Mc	C3	
16	Receive MA 4 Mc	1.65 Mc	L1	
17	Repeat 15 & 16		Repeat 15 & 16	

*1. When you adjust 12 & 15, watch image. When you turn oscillator at 12, it must receive another signal at 5.6 Mc. However, if you receive the signal at 3.8 Mc, you must readjust the oscillator, as it is possible that the signal is tuned with the image. The same applies to 15.
 *2. When you adjust 15, the receiving frequency will slip out if you move C3. Move the frequency of the oscillator & try to adjust, keeping it always at the maximum.



Hitachi, Ltd.

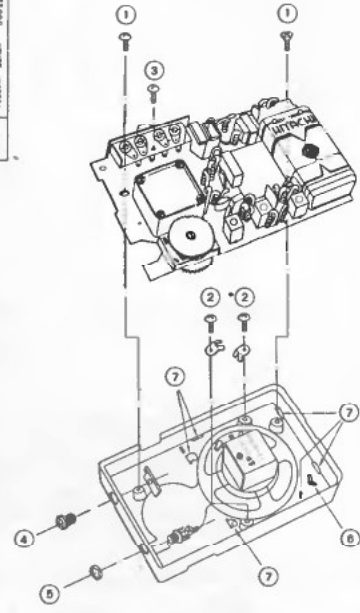
MODEL WH-761



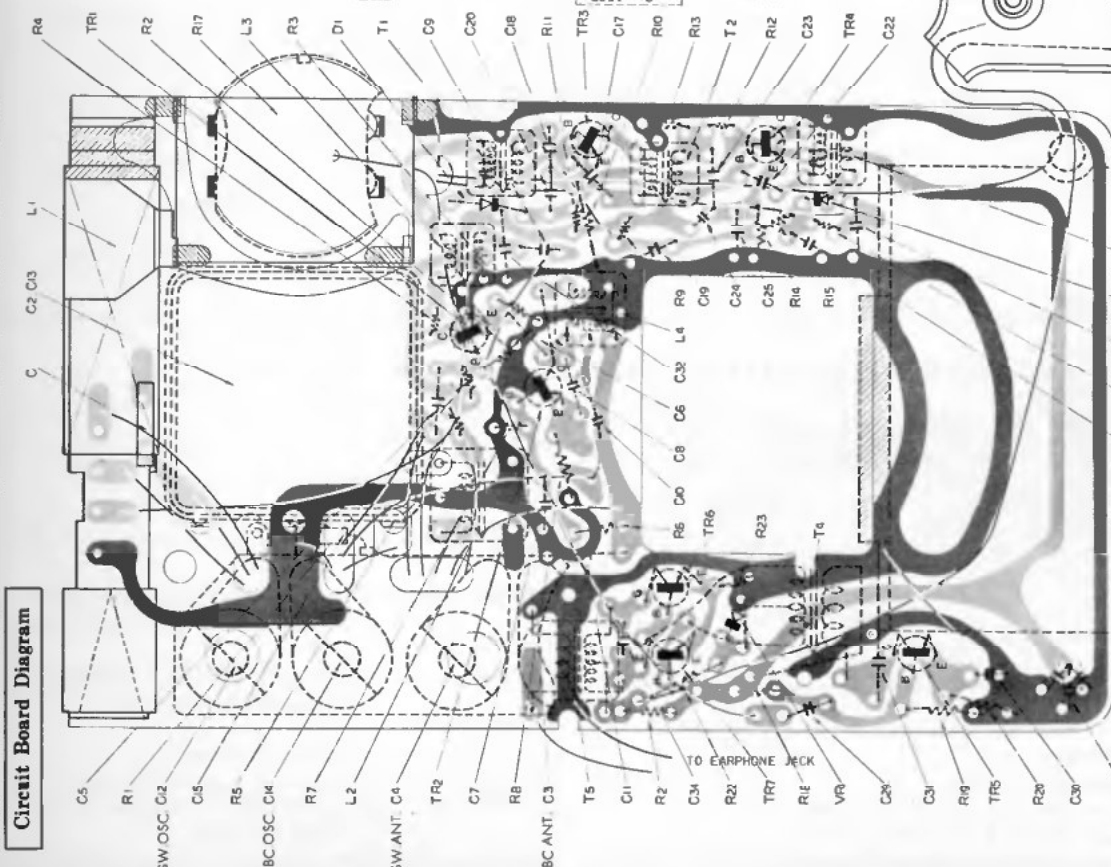
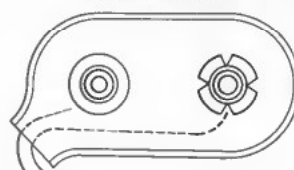
DIRECT CURRENT RESISTANCE	
PRI	RED - RED 100Ω
SEC	RED - RED 15Ω
SEC	WHITE - BLACK 17Ω

DIRECT CURRENT RESISTANCE	
PRI	RED - BROWN 1.18kΩ
SEC	BLACK - BLACK 300Ω
SEC	YELLOW - BLACK 300Ω

INTERMEDIATE FREQUENCY.....455 kc



Receiver Assembly

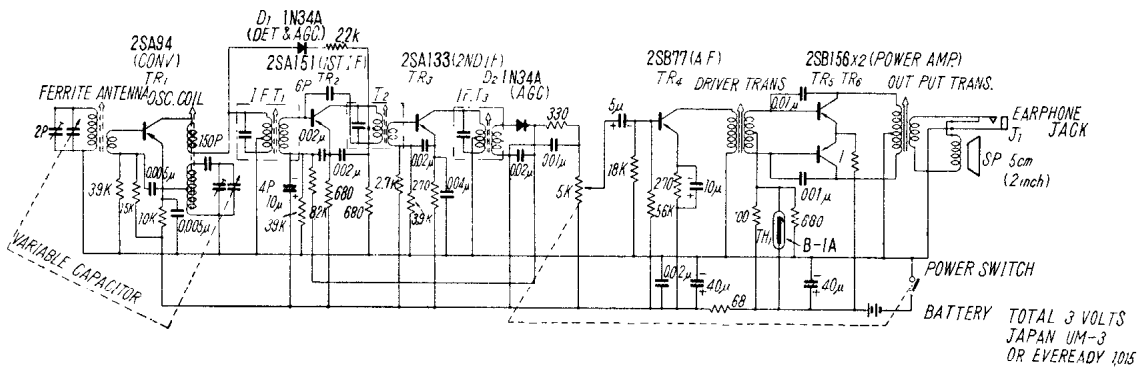


Denote earth wiring

Hitachi, Ltd.

MODEL WH-761

Hitachi, Ltd. Model TH-660 Circuit Schematic Diagram

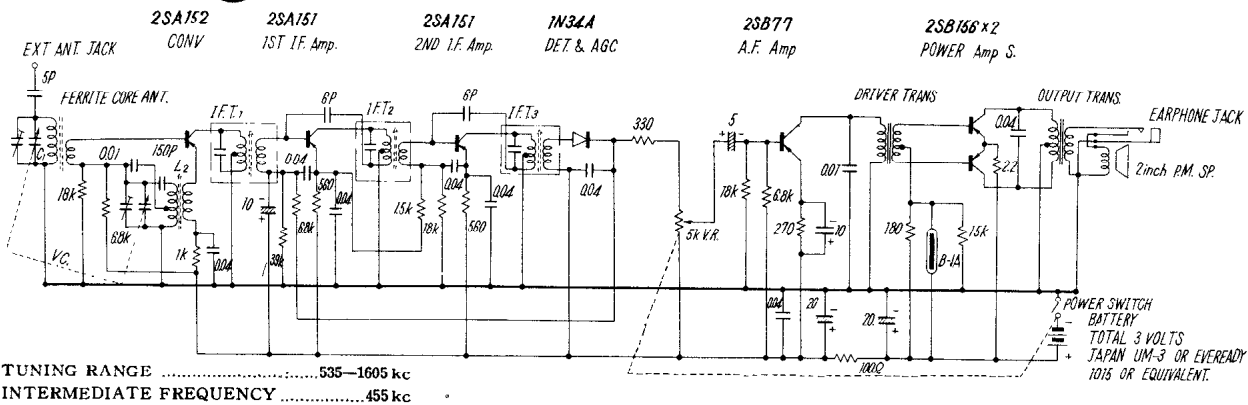


SPECIFICATIONS :

DIMENSIONS 2 3/4" W x 3 1/4" H x 1 1/8" D
 WEIGHT 7 ozs. Including batteries
 TUNING RANGE 535-1605 kc
 INTERMEDIATE FREQUENCY 455 kc
TRANSISTOR COMPONENTS:
 Hitachi Transistor, 2SA94 (Converter)
 Hitachi Transistor, 2SA151 (J. F. Amp., 1st. stages)
 Hitachi Transistor, 2SA133 (2nd stages)
 Hitachi Transistor, 2SB77 (A. F. Amp.)
 Hitachi Transistor, 2SB156 x 2 (Push-pull Power Amp.)

GERMANIUM DIODE Hitachi Crystal Diode. 1N34A (2nd Detector, and Automatic Volume Controller)
 THERMISTOR Hitachi Thermistor, B-1A (Temperature Compensator)
 POWER OUTPUT 100 mW (Undistorted)
 150 mW (Maximum)
 LOUD SPEAKER 2 inch P. M. Speaker
 EL-214 can be plugged in.
RECOMMENDED BATTERIES EVEREADY 1015 or its equivalent

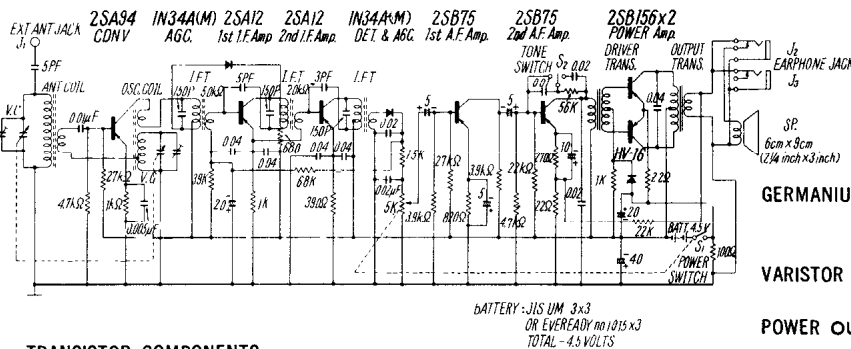
Hitachi, Ltd. Model TH-661 Circuit Schematic Diagram



TUNING RANGE 535-1605 kc
 INTERMEDIATE FREQUENCY 455 kc

POWER SWITCH
 BATTERY
 TOTAL 3 VOLTS
 JAPAN UM-3 OR EVEREADY 1015 OR EQUIVALENT.

HITACHI 7-Transistor Portable Radio TH-759



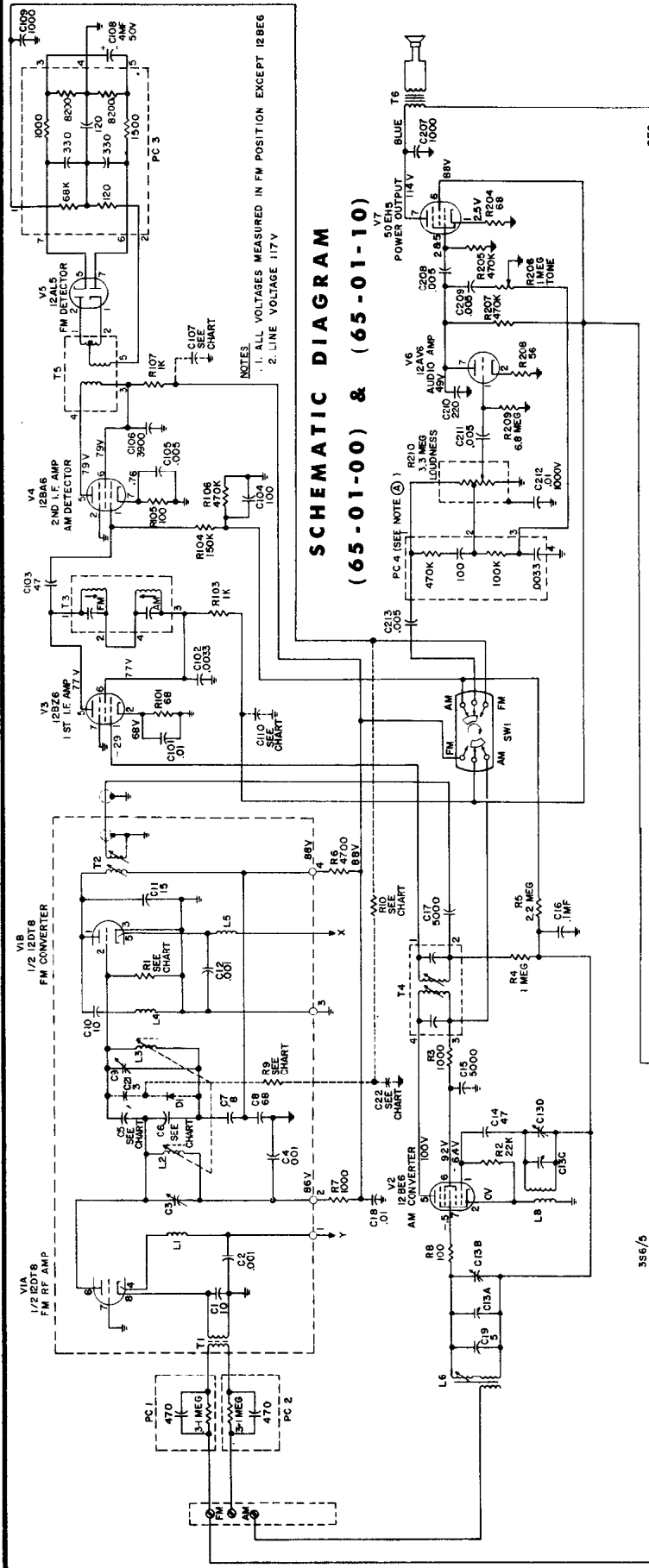
TRANSISTOR COMPONENTS:

Hitachi Transistor, 2SA 94 (MIX.)
 Hitachi Transistor, 2SA12 x 2, (I. F. Amp., 2-stage)
 Hitachi Transistor, 2SB75 x 2, (A. F. Amp., 2-stage)
 Hitachi Transistor, 2SB156 x 2, (Push-pull Power Amp.)

GERMANIUM DIODE Hitachi Crystal Diode, 1N34A (M) x 2 (Detector and Automatic Volume Controller)
 VARISTOR Hitachi Varistor, HV 16 (Temperature and Voltage Compensator)
 POWER OUTPUT 150 mW (Undistorted)
 180 mW (Maximum)
 LOUD SPEAKER 3 inch x 2 1/4 inch P.M. Speaker.
 EARPHONE JACK Hitachi Magnetic Earphone, EL-213, can be plugged in.
RECOMMENDED BATTERY EVEREADY 1015 or its equivalent.

Magnavox

65 SERIES RADIO CHASSIS

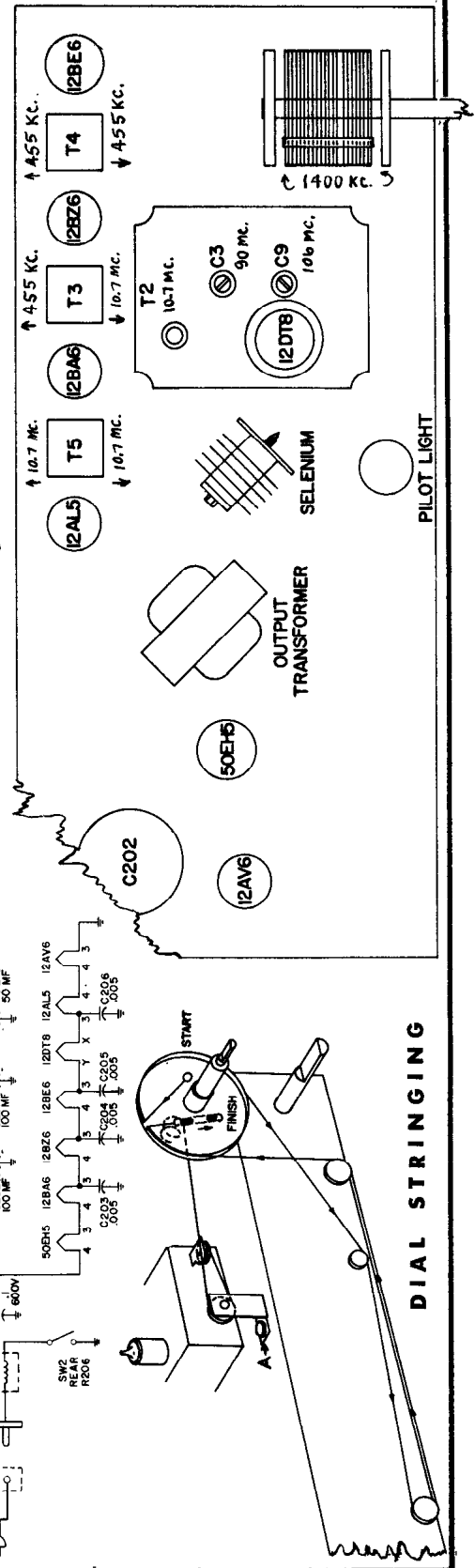


NOTES
 1. ALL VOLTAGES MEASURED IN FM POSITION EXCEPT 12BE6
 2. LINE VOLTAGE 117V

**SCHEMATIC DIAGRAM
 (65-01-00) & (65-01-10)**

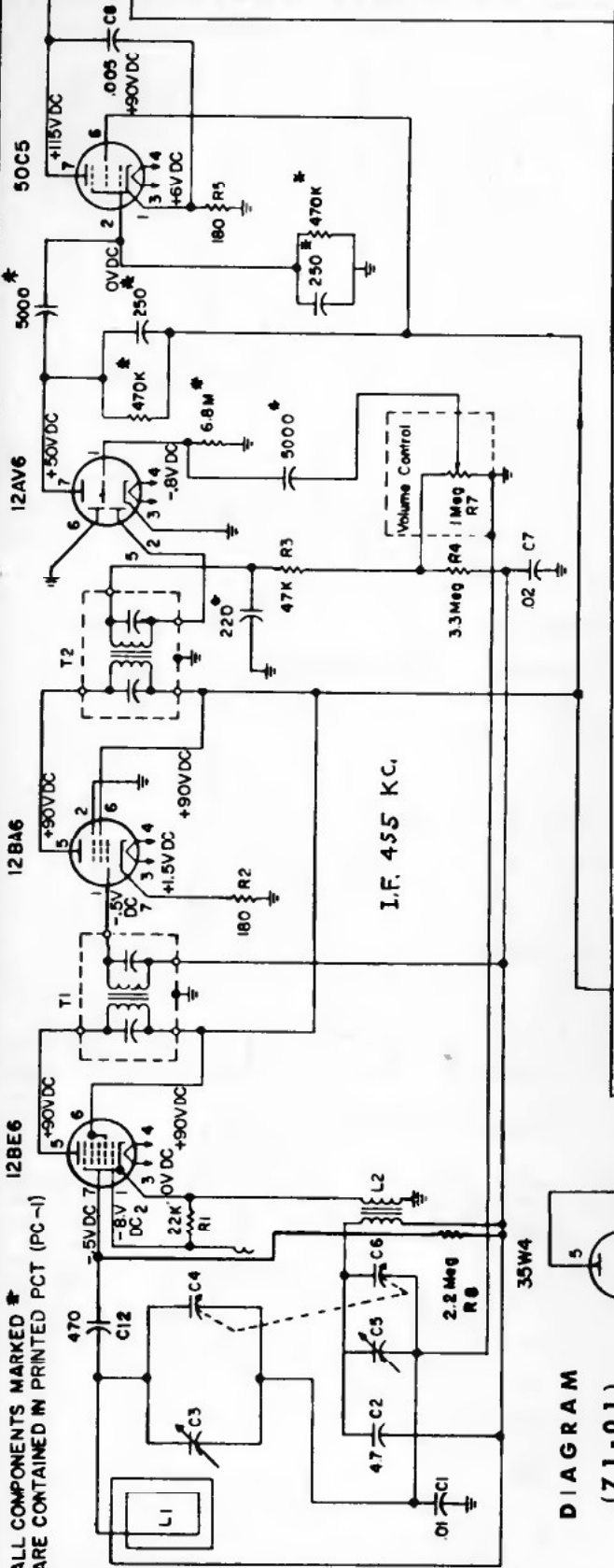
CHASSIS	R1	R9	R10	C6	C21	D1	C10	C107	C22
65-01-00	1 MEG	OMIT	20	OMIT	OMIT	.005	OMIT	.005	OMIT
65-01-10	220K	1 MEG	15	15	3	USE	OMIT	OMIT	.1

Ⓐ ON 65-01-10 CHASSIS INDIVIDUAL COMPONENTS ARE USED INSTEAD OF PRINTED PAC.



Magnavox

71 SERIES RADIO CHASSIS



ALL COMPONENTS MARKED * ARE CONTAINED IN PRINTED PCT (PC-1)

(VIEWED FROM WIRING SIDE OF BOARD)

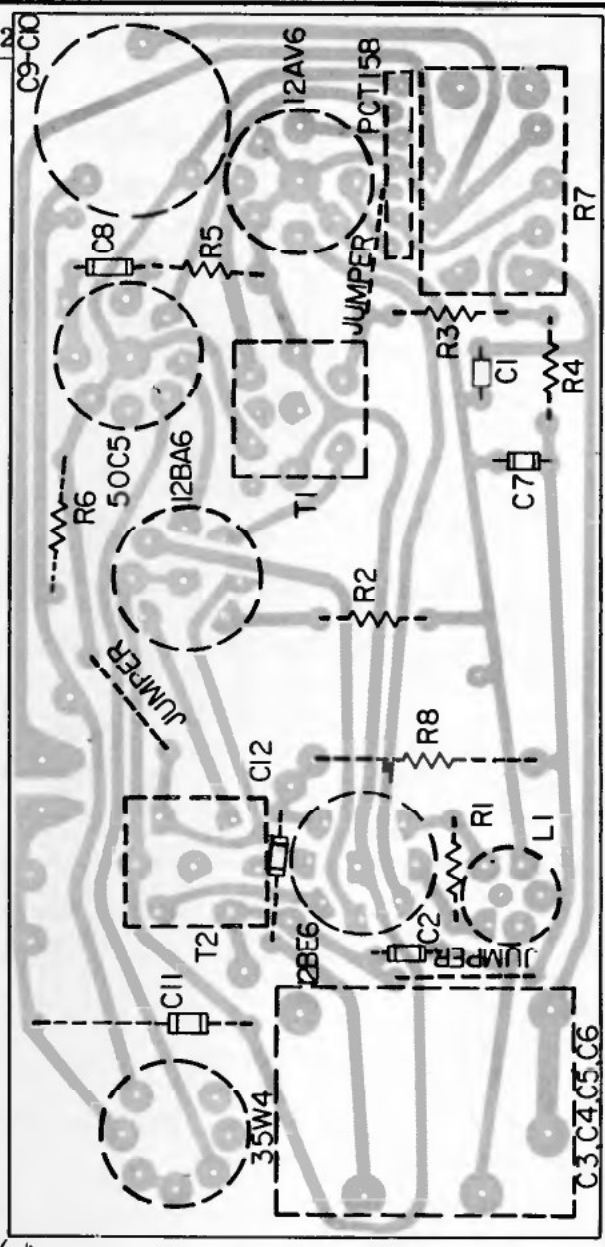


DIAGRAM (71-01)

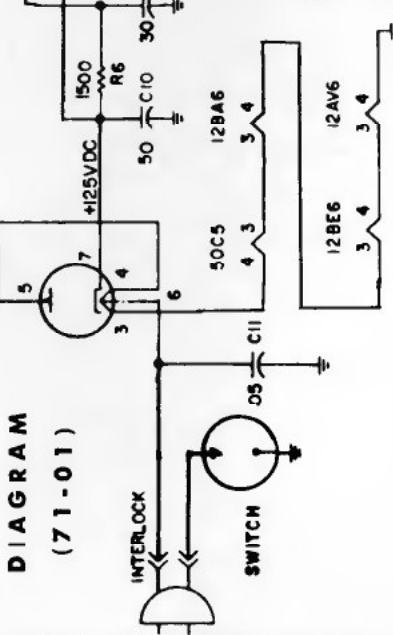
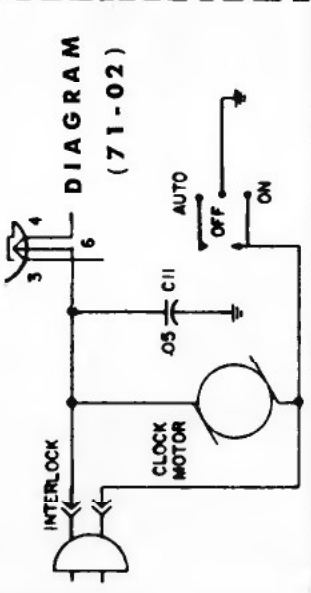
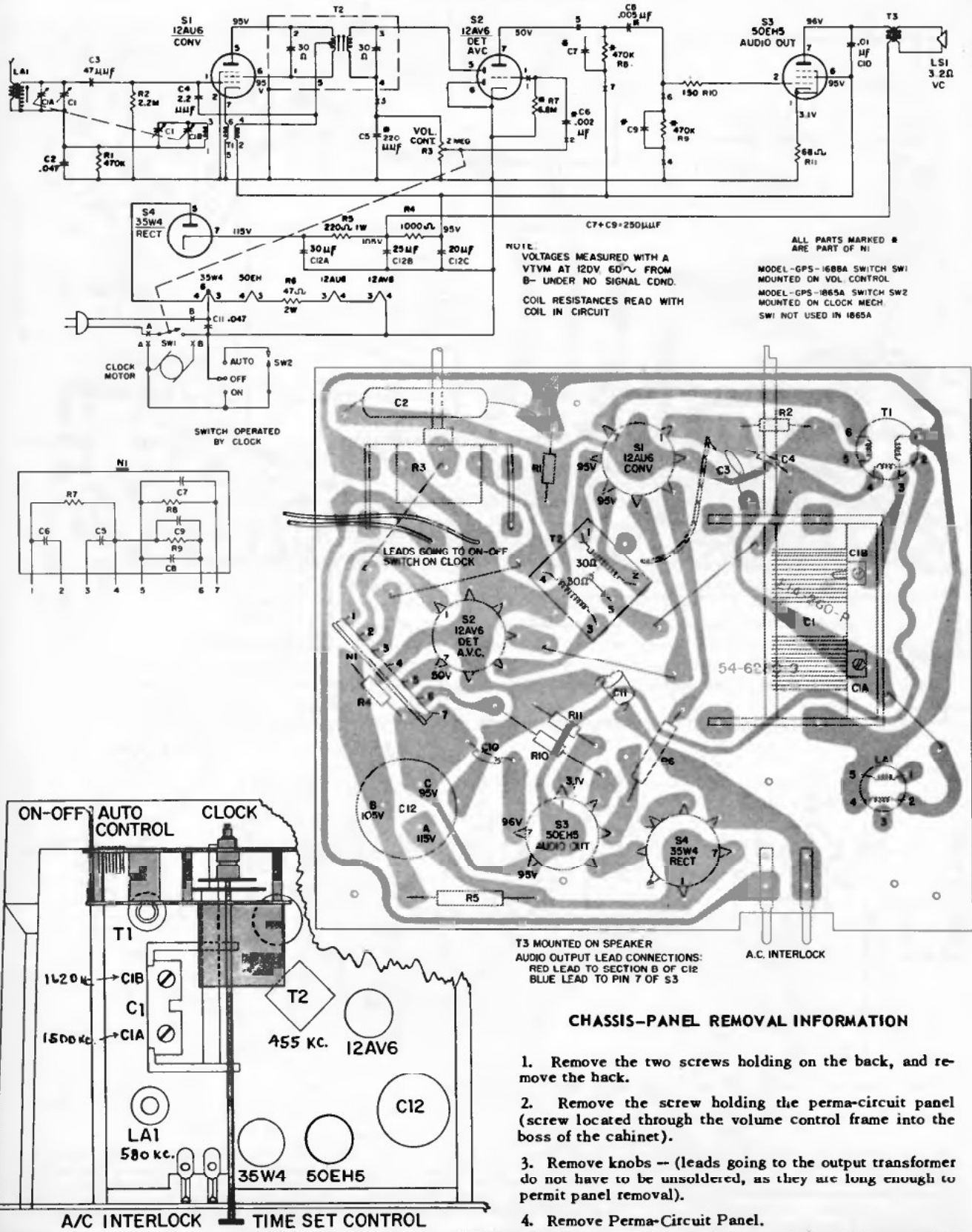


DIAGRAM (71-02)

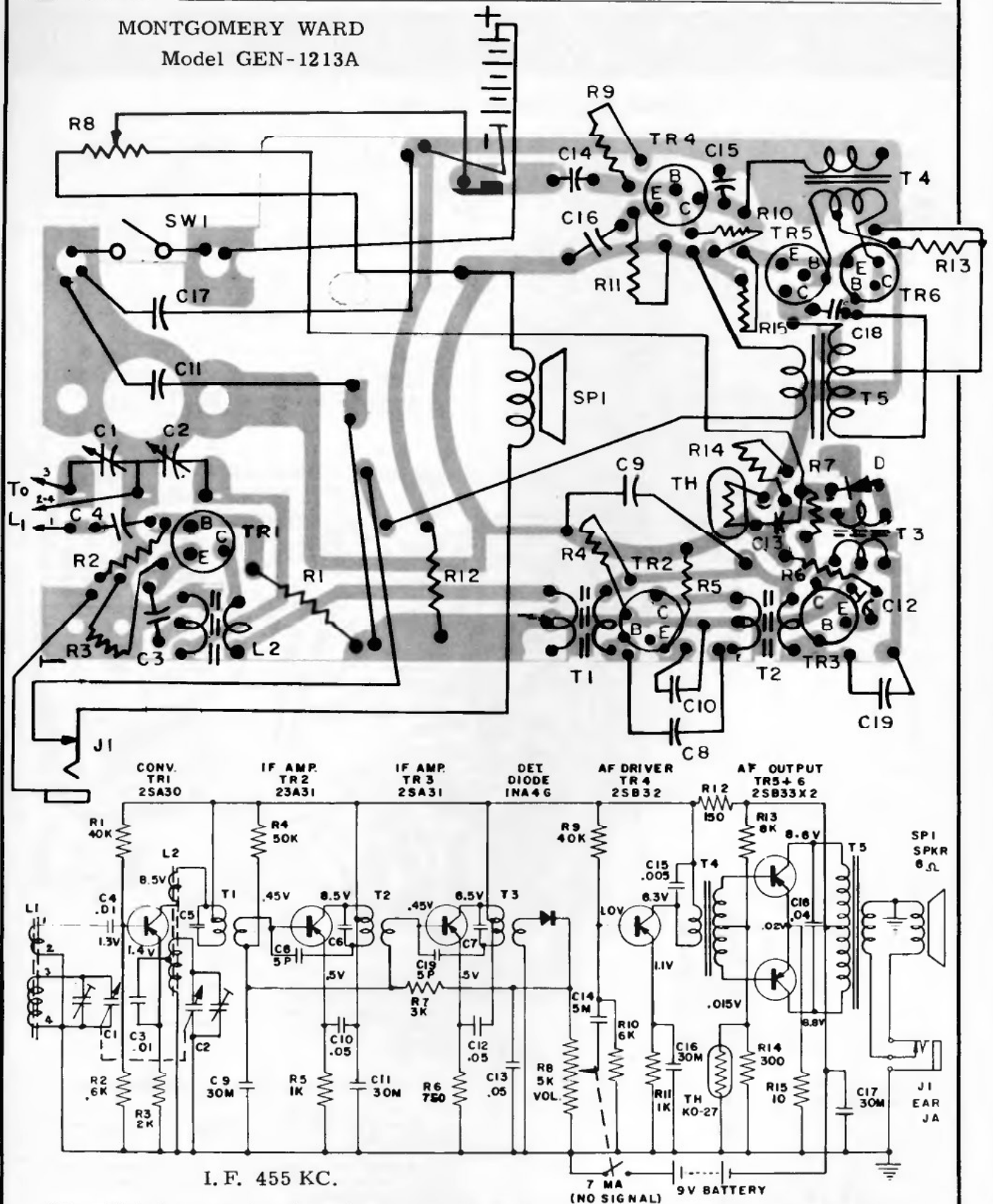


M O N T G O M E R Y W A R D

MODELS GPS-1688A AND GPS-1865A

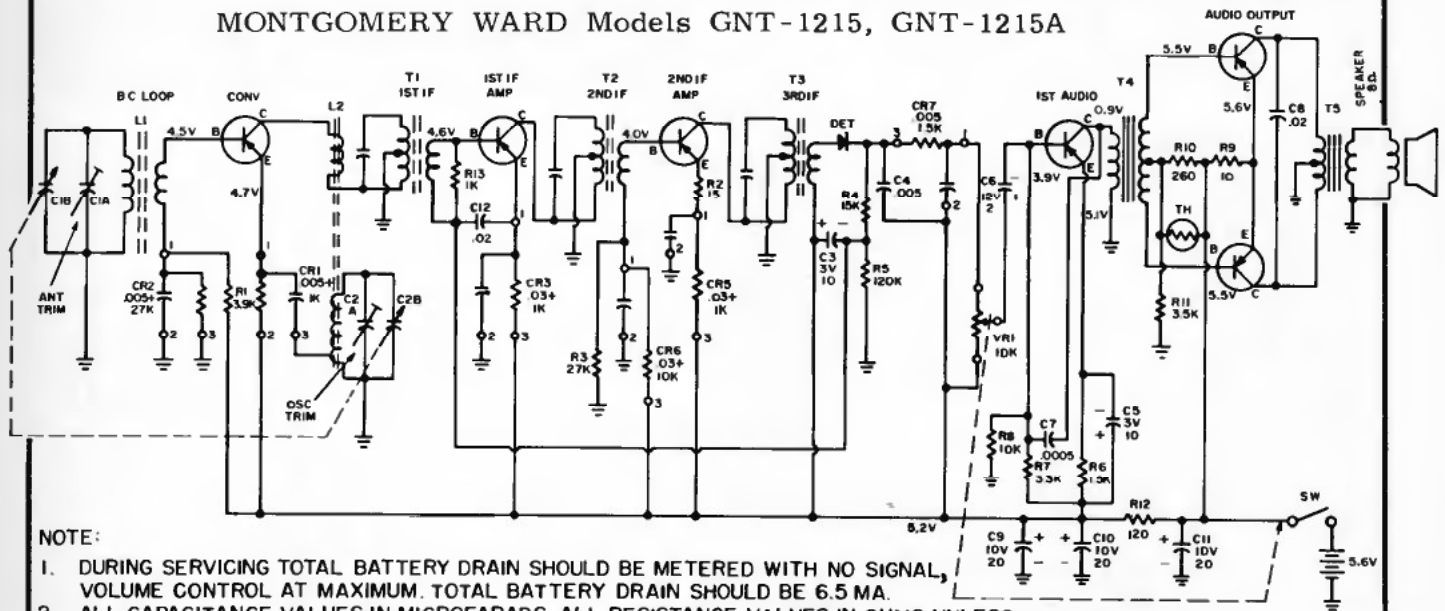


MONTGOMERY WARD
Model GEN-1213A



It is possible to damage a transistor when testing circuit continuity. Since a transistor needs only a low voltage applied to its terminals for conduction, use of an ohmmeter having an internal battery voltage of more than 7.5 volts, will damage the transistor. Testing continuity of a circuit which includes a transistor can result in misleading indications, as the resistance of a transistor in the conduction direction is low in comparison to the resistance in the non-conduction direction. It is more reliable to make voltage measurements and check whether voltages shown on the schematic are present. Reference to the schematic diagram and to the printed circuit board artwork will permit tracing the circuit and locating components on the printed board.

MONTGOMERY WARD Models GNT-1215, GNT-1215A



NOTE:

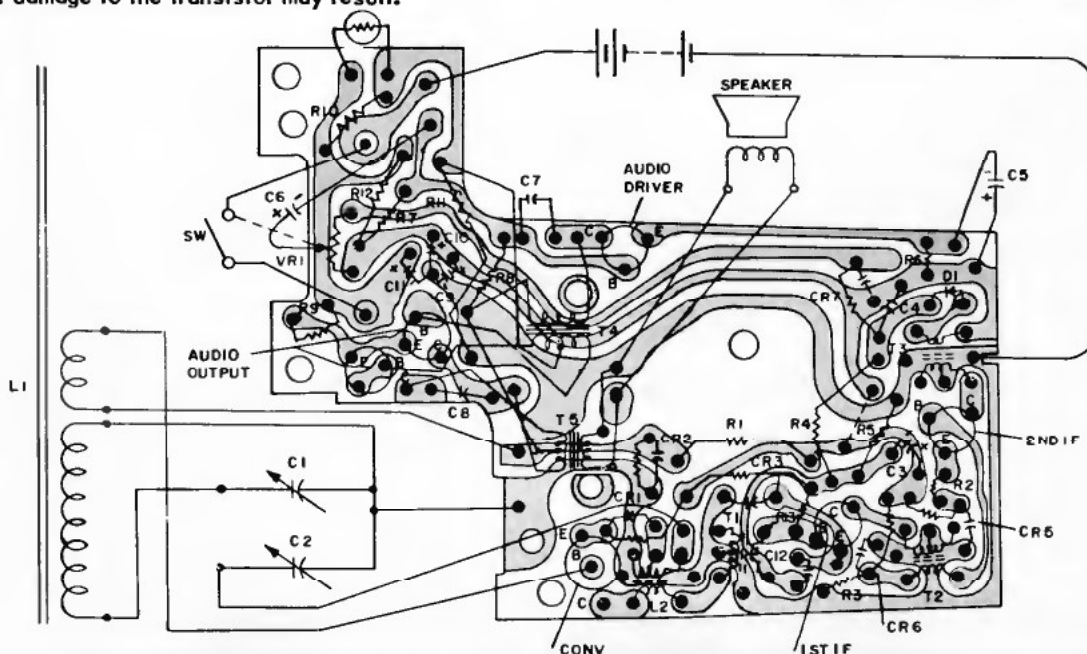
1. DURING SERVICING TOTAL BATTERY DRAIN SHOULD BE METERED WITH NO SIGNAL, VOLUME CONTROL AT MAXIMUM. TOTAL BATTERY DRAIN SHOULD BE 6.5 MA.
2. ALL CAPACITANCE VALUES IN MICROFARADS. ALL RESISTANCE VALUES IN OHMS UNLESS OTHERWISE SPECIFIED.
3. VOLTAGE MEASUREMENTS MADE WITH A V.T.V.M FROM POINTS INDICATED TO GROUND WITH TUNING CAPACITOR AT MAXIMUM, VOLUME CONTROL AT MAXIMUM, BATTERY SOURCE AT 5.6 VOLTS.

I. F. 455 KC.

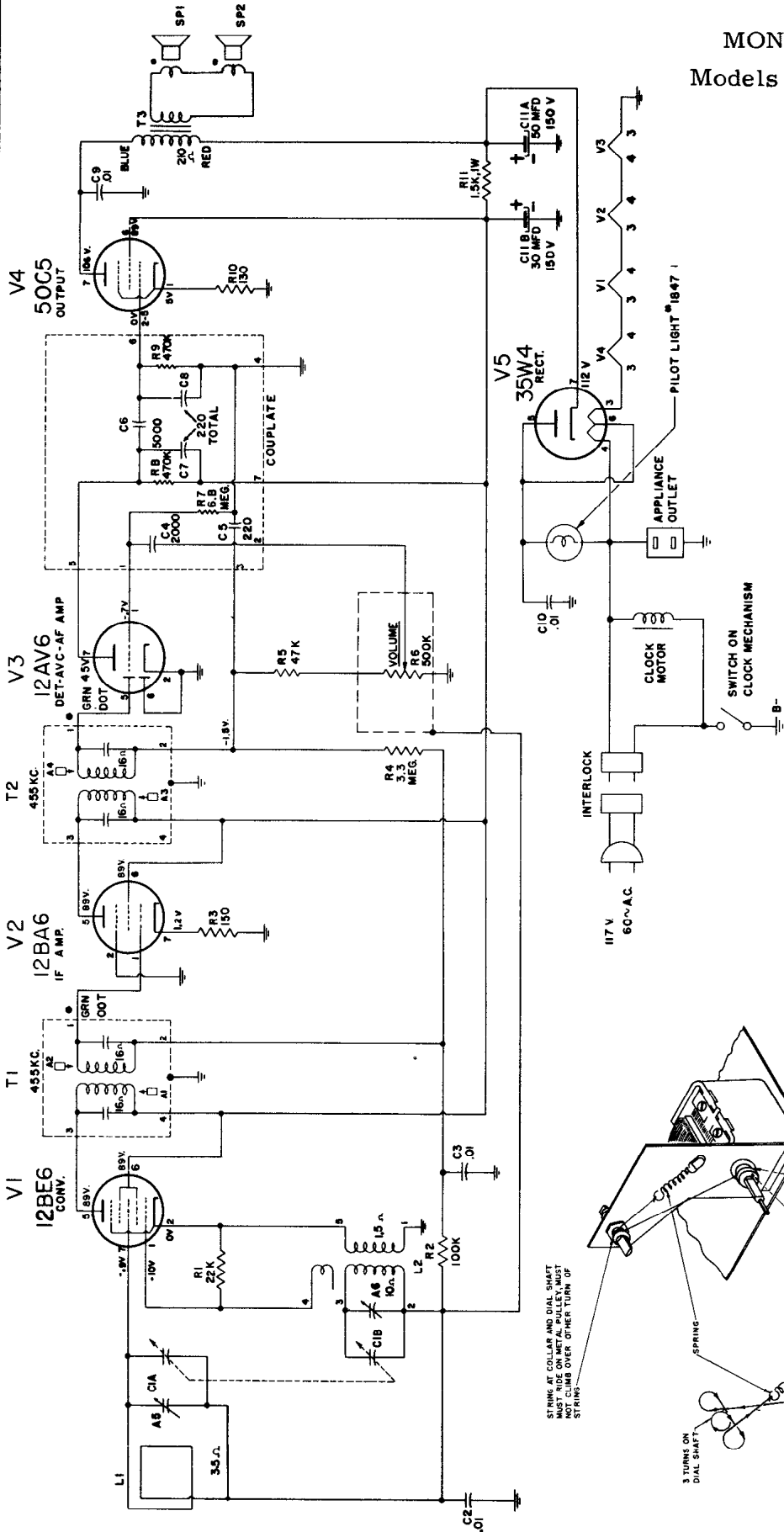
To check for a circuit defect which would cause excessive battery drain, an overall current measurement and supplementary voltage measurement should be made.

Signal tracing by injection of a signal from a signal generator is done on transistor radios in exactly the same manner as has been done for many years with the conventional vacuum tube radios. The signal generator should be connected in series with a capacitor to avoid shorting out bias voltages. The base of a transistor is the signal input terminal (Corresponding to the signal grid of a tube). The collector is the signal output terminal (Corresponding to the plate of a tube). The emitter is the common terminal (Corresponding to the cathode of a tube). Oscillator performance can not be judged by measurement of a DC voltage developed across a resistor. Measurement of oscillator signal strength with an AC VTVM at the emitter will give an indication of oscillator performance. In class "B" output, used in the receiver, the battery current increases greatly with increased signal input (over 30 MA with volume control set at maximum). If all other circuit components have been checked and a faulty transistor is suspected, replacement of the transistor is the surest check. Transistors should not be soldered or unsoldered in the circuit when voltage is applied to the circuit. In some cases replacement of an IF transistor will effect IF alignment.

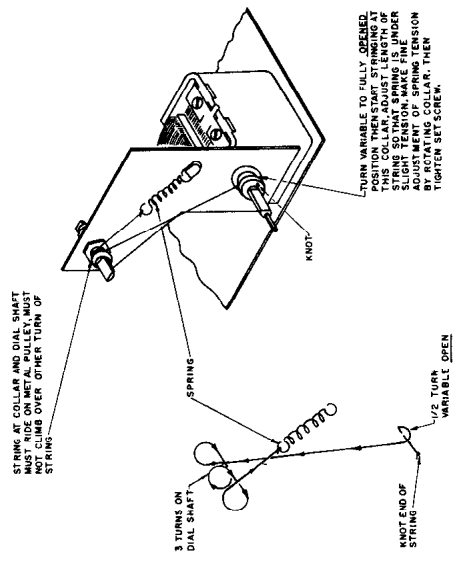
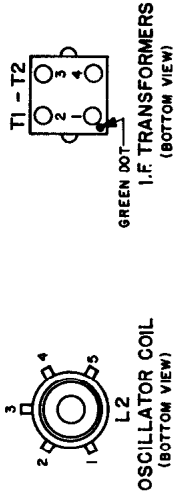
Do not short across the base and collector terminals of the transistors while the radio is operating, as permanent damage to the transistor may result.



MONTGOMERY WARD
Models GEN-1691A, GEN-1869A



- NOTES:**
1. ALL VOLTAGES MEASURED WITH VTVM, REFERENCED TO B-, WITH VOLUME CONTROL AT MAXIMUM, NO SIGNAL APPLIED.
 2. ALL VOLTAGES SHOWN ARE DC UNLESS OTHERWISE INDICATED.
 3. ALL RESISTORS ARE IN OHMS, ±20%, 1/2 WATT UNLESS OTHERWISE SPECIFIED.
 4. D.C. COIL RESISTANCE VALUES UNDER 1 OHM NOT SHOWN.
 5. CAPACITANCE VALUES UNDER 1 ARE IN MICROFARADS, MORE THAN 1 ARE IN MICROMICROFARADS UNLESS OTHERWISE INDICATED. TOLERANCE ±10%. VOLTAGE RATING, DIBCS 800V UNLESS OTHERWISE SPECIFIED.



CHASSIS REMOVAL INFORMATION

1. Remove 4 screws holding the back and front sections of cabinet together, rear section may now be removed.
2. Remove volume and tuning knobs.
3. Remove 2 screws and flat washers at either side of chassis board and 1 screw on dial bracket.
4. Unsolder output transformer leads at speaker terminals.
5. Chassis may now be removed from cabinet.
6. To reassemble the chassis, proceed with the above steps in reverse sequence.

MOTOROLA

**MODEL
MOTOROLA
04MI
INTERNATIONAL HARVESTER
244079-R91
244113-R91**

POWER TRANSISTOR CURRENT ADJUSTMENT - After replacing a power transistor, measure the collector current of BOTH power transistors and adjust for proper operation.

R18 is used to limit total collector current. In most sets it is a piece of copper wire; in a few sets it is a 1/2 watt carbon resistor, either 27 or 56 ohms.

With 14V input to the radio "A" lead, the total collector current should not exceed 340 ma or be less than 150 ma. When 12.6V is applied to the radio "A" lead, the total collector current must not exceed 260 ma or be less than 120 ma. If the total collector current does not fall within these limits, change the value of R18 as required.

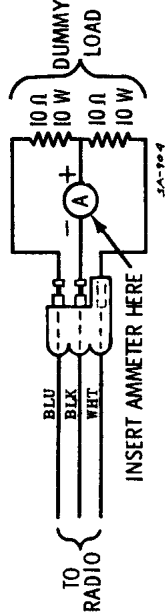
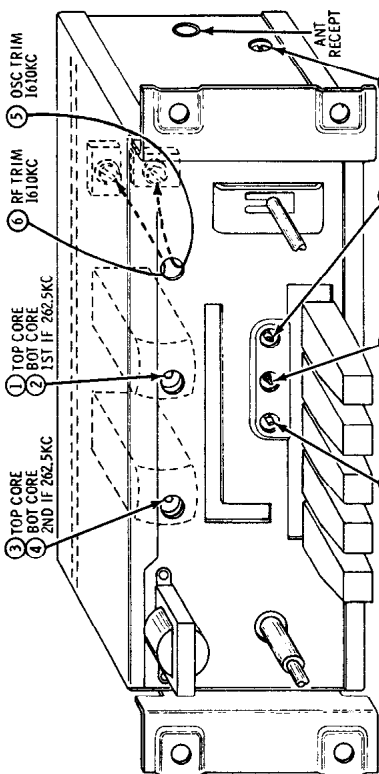
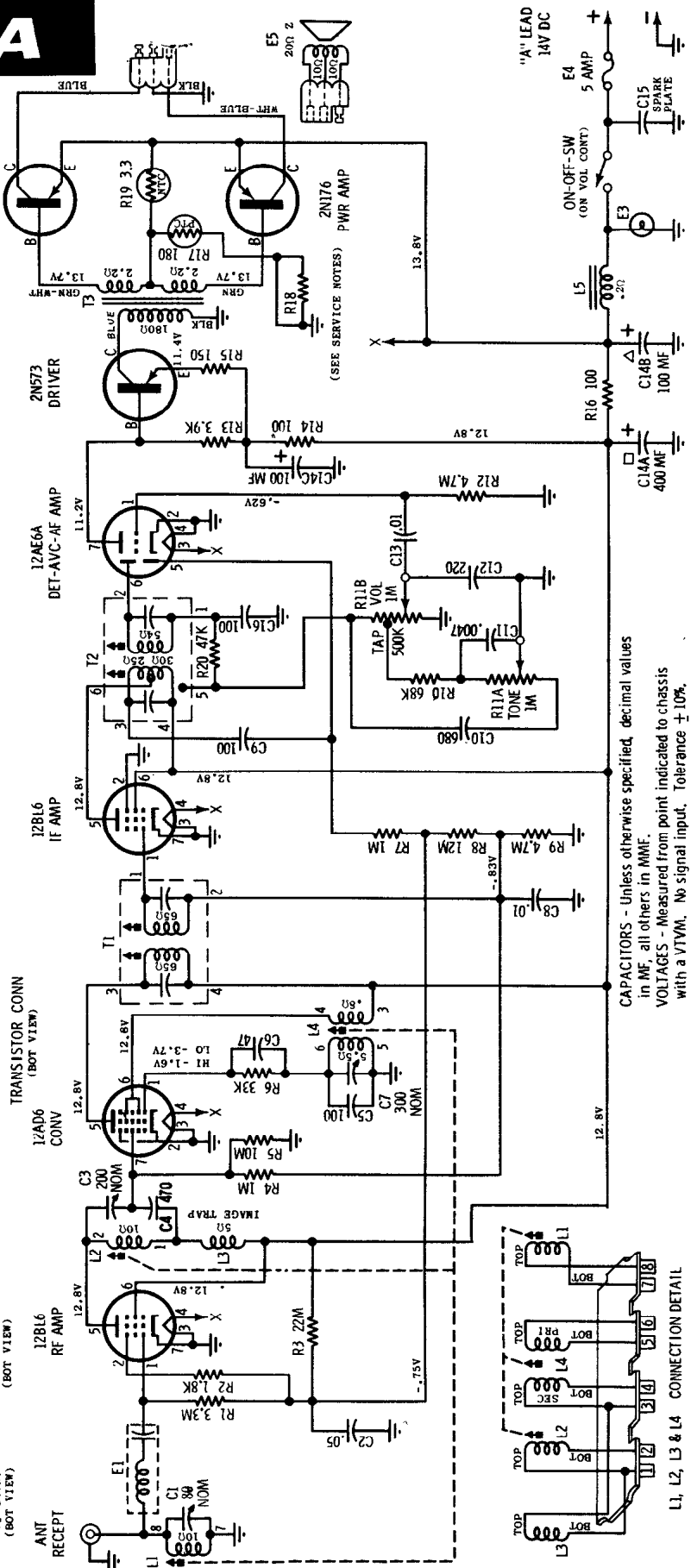


ILLUSTRATION - ADJUSTING TRANSISTOR CURRENT OR OPERATING SET WITHOUT SPEAKER



ALIGNMENT POINT LOCATION DETAIL

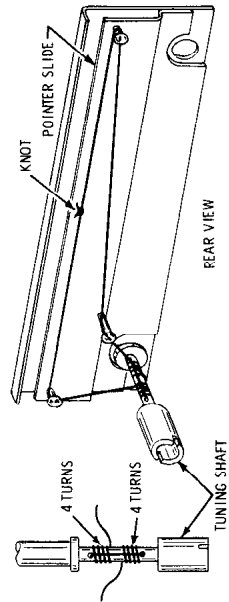
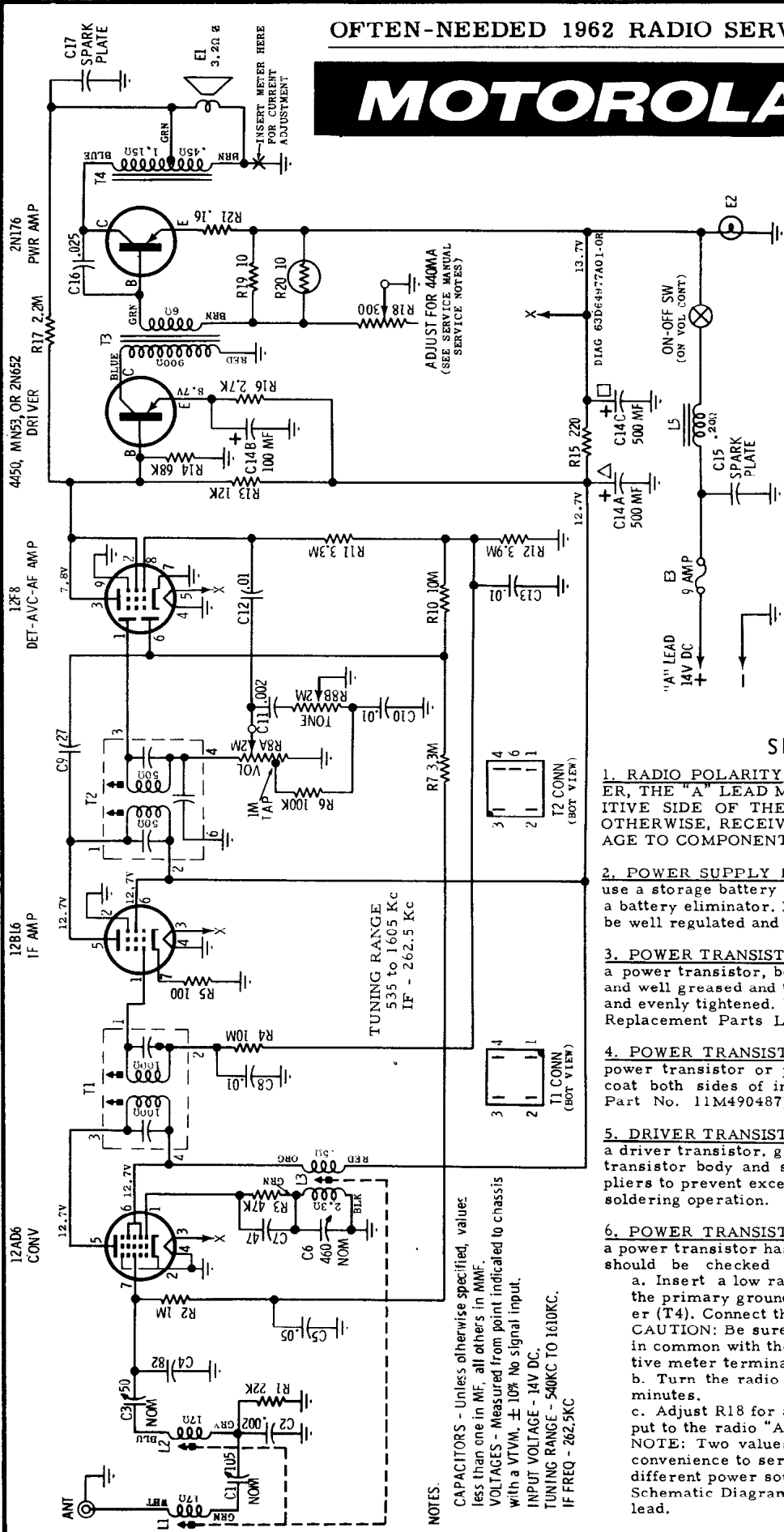


CAPACITORS - Unless otherwise specified, decimal values in MF, all others in MME. VOLTAGES - Measured from point indicated to chassis with a VTVM. No signal input. Tolerance $\pm 10\%$.

L1, L2, L3 & L4 CONNECTION DETAIL

MOTOROLA

MODEL
11MX



1. Thread a sufficient length of dial cord through two holes in shaft.
2. Wind 4 turns from each hole toward center of shaft as shown in detail.
3. Thread over guides and tie knot as shown

SERVICE NOTES

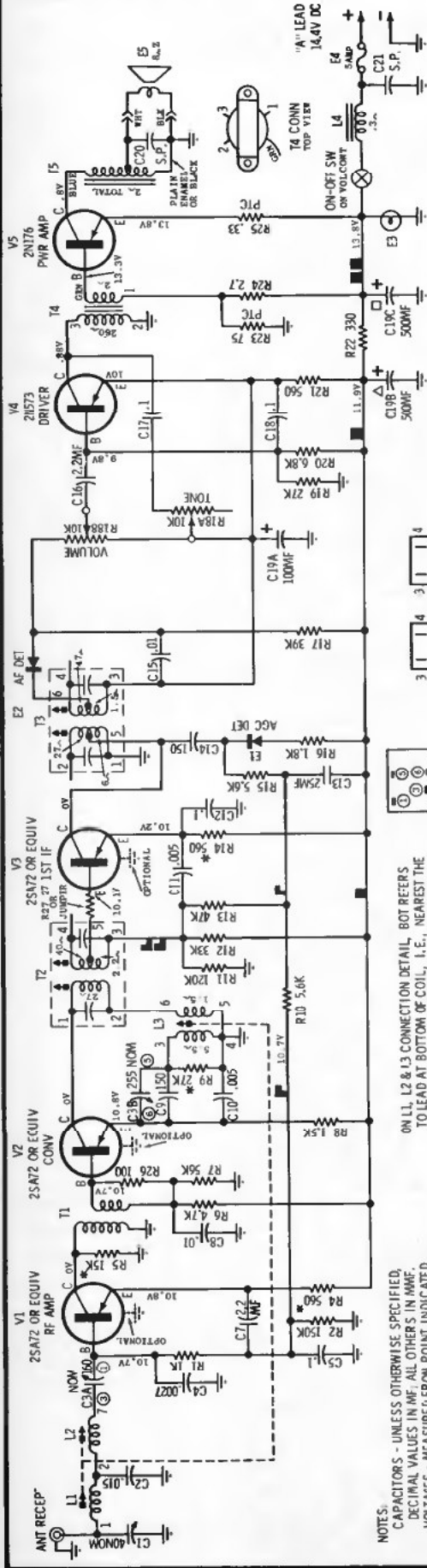
1. **RADIO POLARITY** - WHEN SERVICING THIS RECEIVER, THE "A" LEAD MUST BE CONNECTED TO THE POSITIVE SIDE OF THE POWER SOURCE. IF CONNECTED OTHERWISE, RECEIVER WILL NOT OPERATE AND DAMAGE TO COMPONENTS MAY RESULT.
2. **POWER SUPPLY REQUIREMENTS** - It is preferable to use a storage battery (without a battery charger) in place of a battery eliminator. If a battery eliminator is used, it must be well regulated and filtered.
3. **POWER TRANSISTOR REPLACEMENT** - When replacing a power transistor, be sure transistor insulator is in place and well greased and that the mounting screws are securely and evenly tightened. Use only the transistor specified in the Replacement Parts List for replacement. See Notes 4 & 6.
4. **POWER TRANSISTOR INSULATOR** - When replacing a power transistor or power transistor insulator, be sure to coat both sides of insulator with DC-4 grease (Motorola Part No. 11M490487) to insure proper heat dissipation.
5. **DRIVER TRANSISTOR REPLACEMENT** - When replacing a driver transistor, grasp the transistor leads (between the transistor body and soldering lug) with a pair of long nose pliers to prevent excessive heating of transistor body during soldering operation.
6. **POWER TRANSISTOR CURRENT ADJUSTMENT** - After a power transistor has been replaced, the collector current should be checked and adjusted for proper operation.
 - a. Insert a low range (0-1 or 0-2 amp) DC ammeter in the primary ground return lead of the output transformer (T4). Connect the negative post of the meter to ground. CAUTION: Be sure the speaker ground lead is connected in common with the transformer ground lead to the positive meter terminal (see schematic).
 - b. Turn the radio on and allow it to heat up for about 15 minutes.
 - c. Adjust R18 for a reading of 360 ma with 12.6 volts input to the radio "A" lead.

NOTE: Two values of radio input voltage are given as a convenience to service personnel in order to accommodate different power sources. The current value stated on the Schematic Diagram is for 14 volts input to the "A" lead.

NOTES:
 CAPACITORS - Unless otherwise specified, values less than one in MF, all others in MMF.
 VOLTAGES - Measured from point indicated to chassis with a VTVM, $\pm 10\%$ No signal input.
 INPUT VOLTAGE - 14V DC.
 TUNING RANGE - 540KC TO 1610KC.
 IF FREQ - 262.5KC

MOTOROLA

auto radio MOTOROLA 2TMXD RENAULT 5555

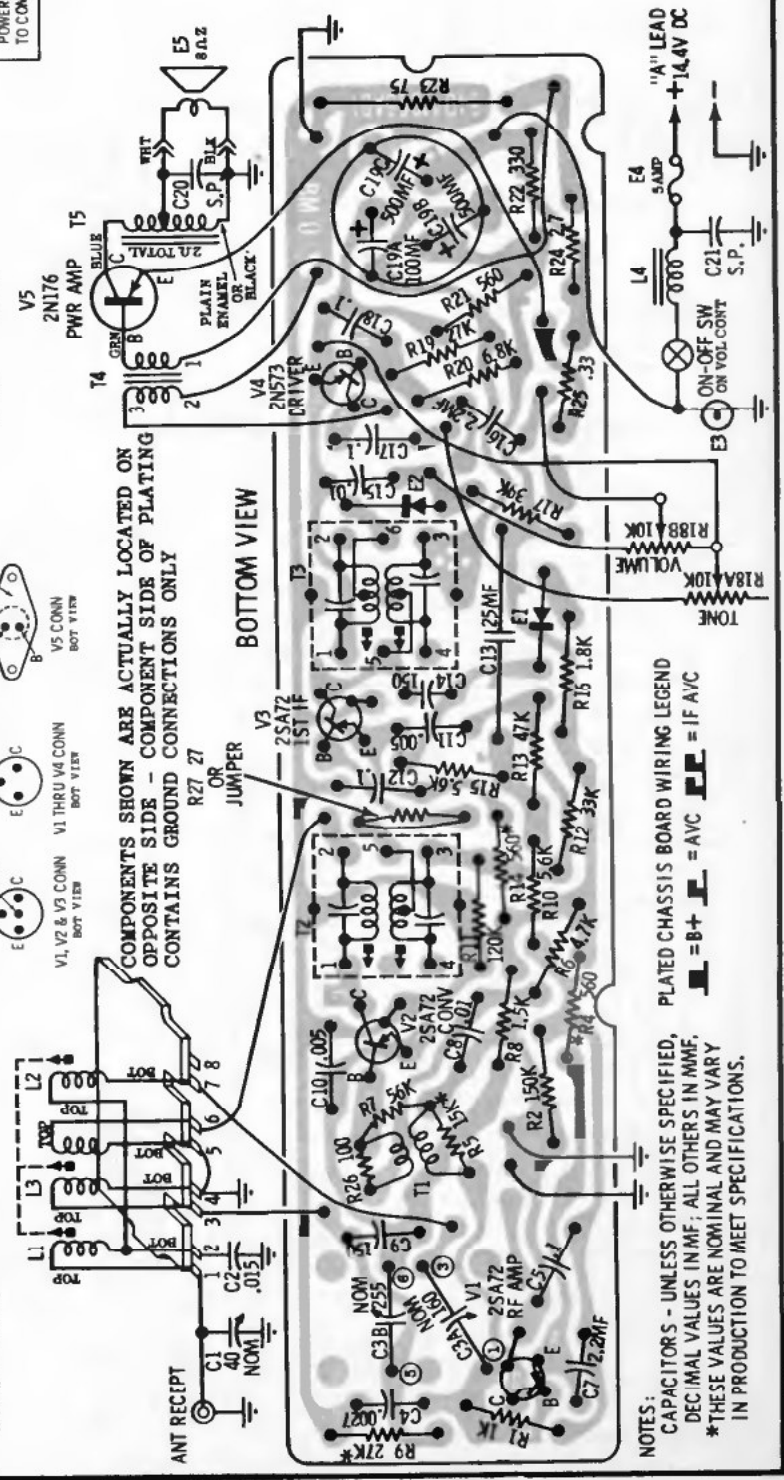


CAUTION
"A" LEAD MUST BE CONNECTED TO POSITIVE (+) SIDE OF POWER SUPPLY. RADIO WILL NOT OPERATE AND DAMAGE TO COMPONENTS WILL RESULT IF CONNECTED OTHERWISE.



ON L1, L2 & L3 CONNECTION DETAIL, BOT REFERS TO LEAD AT BOTTOM OF COIL, I.E., NEAREST THE TERMINAL STRIP; THE PRIMARY WINDING IS THE OUTERMOST WINDING.

NOTES:
CAPACITORS - UNLESS OTHERWISE SPECIFIED, DECIMAL VALUES IN MF; ALL OTHERS IN MMF.
VOLTAGES - MEASURED FROM POINT INDICATED TO GROUND WITH A VTVM, ± 10%, NO SIGNAL IN.
INPUT VOLTAGE - 14.4V DC
TUNING RANGE - 540 KC TO 1610 KC.
IF FREQ. - 262.5 KC.



COMPONENTS SHOWN ARE ACTUALLY LOCATED ON OPPOSITE SIDE - COMPONENT SIDE OF PLATING CONTAINS GROUND CONNECTIONS ONLY

NOTES:
CAPACITORS - UNLESS OTHERWISE SPECIFIED, DECIMAL VALUES IN MF; ALL OTHERS IN MMF.
* THESE VALUES ARE NOMINAL AND MAY VARY IN PRODUCTION TO MEET SPECIFICATIONS.

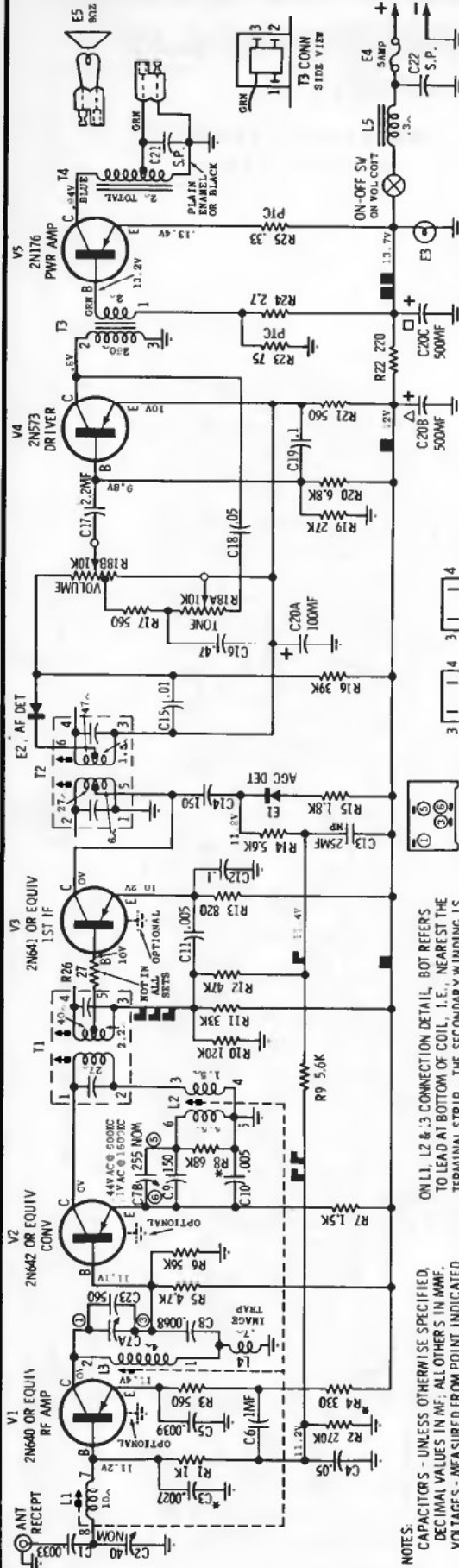
PLATED CHASSIS BOARD WIRING LEGEND
= B+ = AVC = IF AVC

MOTOROLA

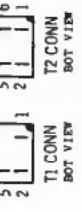
auto radio

MOTOROLA 2TMR

AMERICAN MOTORS 8990981



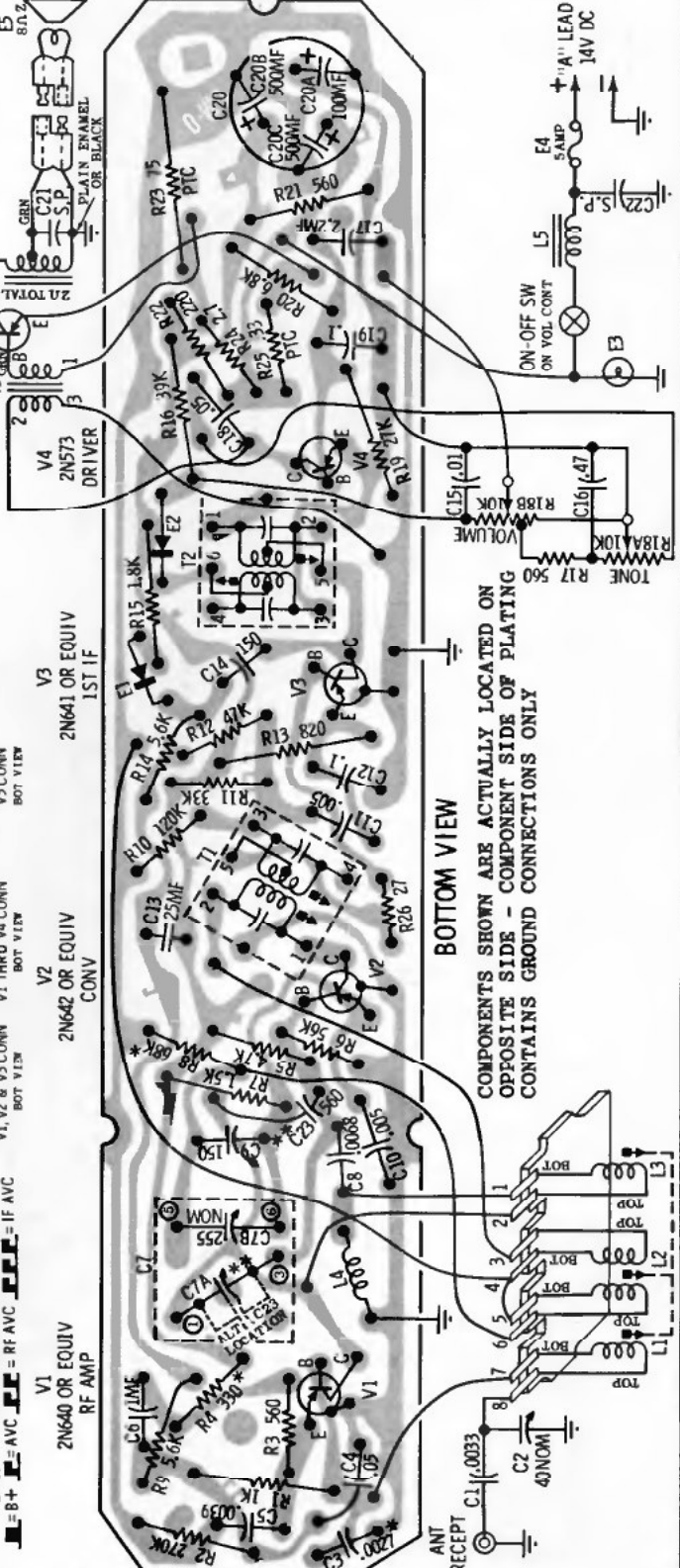
CAUTION
 "A" LEAD MUST BE CONNECTED TO POSITIVE (+) SIDE OF POWER SUPPLY. RADIO WILL NOT OPERATE AND DAMAGE TO COMPONENTS WILL RESULT IF CONNECTED OTHERWISE.



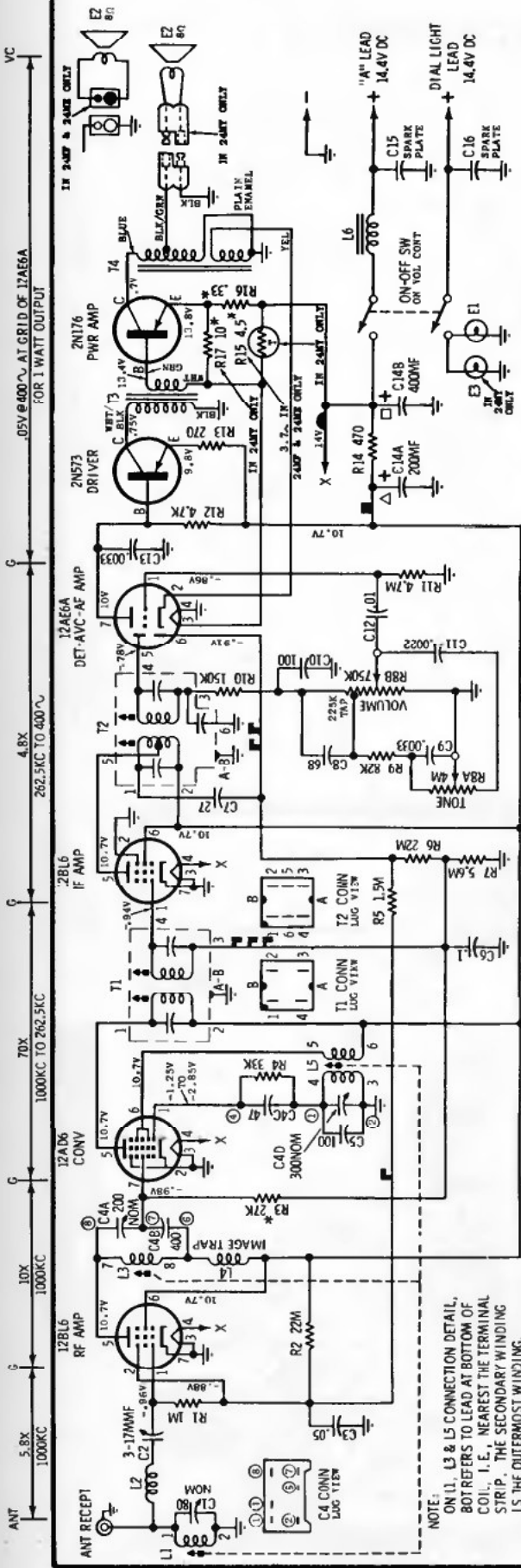
ON L1, L2 & L3 CONNECTION DETAIL, BOT REFERS TO LEAD AT BOTTOM OF COIL, I.E., NEAREST THE TERMINAL STRIP. THE SECONDARY WINDING IS THE OUTERMOST WINDING.

NOTES:
 CAPACITORS - UNLESS OTHERWISE SPECIFIED, DECIMAL VALUES IN MF; ALL OTHERS IN MMF.
 VOLTAGES - MEASURED FROM POINT INDICATED TO GROUND WITH A VTVM, ± 10%. NO SIGNAL IN.
 INPUT VOLTAGE - 14V DC.
 TUNING RANGE - 540 KC TO 16.0 KC.
 IF FREQ. - 262.5 KC.
 * THESE VALUES ARE NOMINAL AND MAY VARY IN PRODUCTION TO MEET SPECIFICATIONS.

PLATED CHASSIS BOARD WIRING LEGEND
 ■ = B+ ■ = AVC ■ = RF AVC ■ = IF AVC



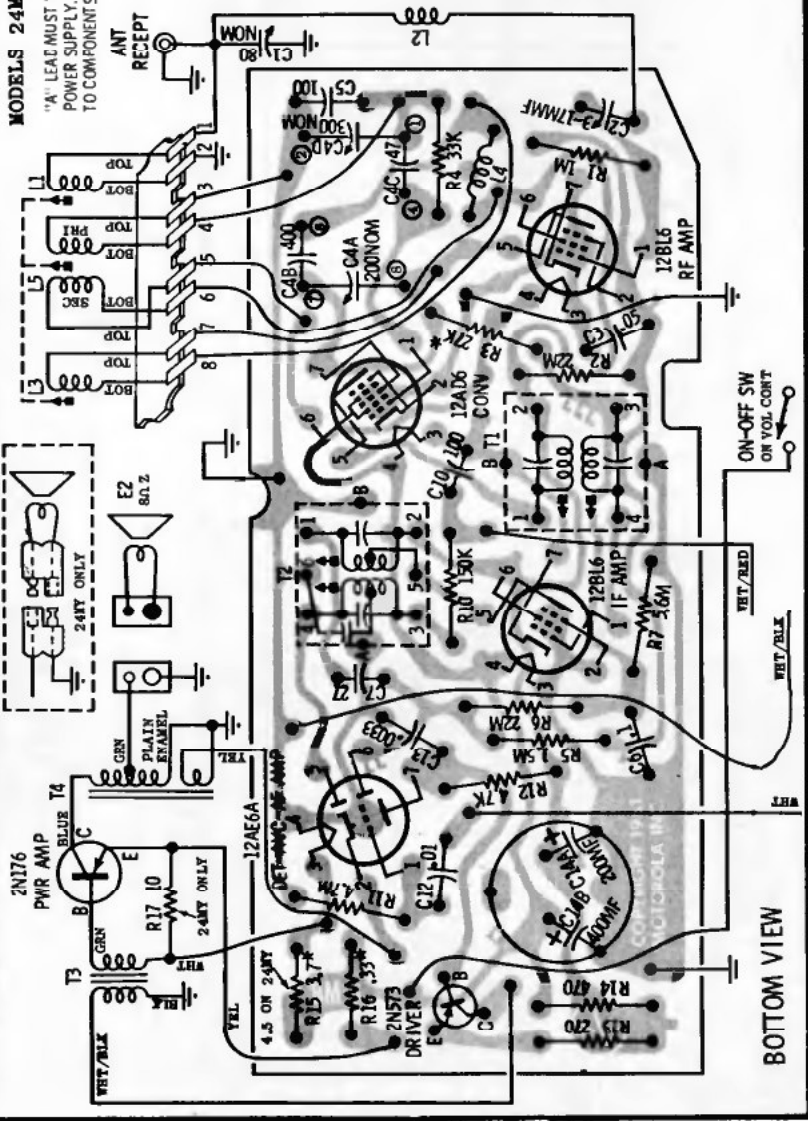
BOTTOM VIEW
 COMPONENTS SHOWN ARE ACTUALLY LOCATED ON OPPOSITE SIDE - COMPONENT SIDE OF PLATING CONTAINS GROUND CONNECTIONS ONLY



MODELS 24ME, 24MF & 24MY SCHEMATIC DIAGRAM

PLATED CHASSIS BOARD WIRING LEGEND
■ = 5+ = FILAMENT
□ = RF AVC
▭ = IF AVC

NOTES:
 CAPACITORS - UNLESS OTHERWISE SPECIFIED, DECIMAL VALUES IN MF. ALL OTHERS IN MMF. VOLTAGES - MEASURED FROM POINT INDICATED TO GROUND WITH A VTVM, ± 10%.
 NO SIGNAL IN.
 INPUT VOLTAGE - 14.4V DC
 TUNING RANGE - 540KC TO 1610KC, IF - 262.5KC
 *THE EXACT VALUE TO BE DETERMINED BY PRODUCTION PROCESS. REPLACE WITH THE SAME VALUE OF THE ORIGINAL PART.

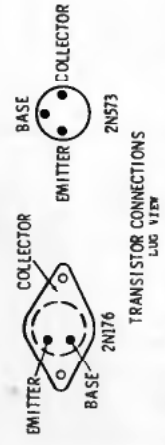


MOTOROLA

auto radio

- MOTOROLA FORD**
- 24ME.....C2GY-18805-A
 - 24MF.....C2AZ-18805-A
 - 24MY.....C2YY-18805-A2

Model 24ME is for the 1962 Comet,
 Model 24MF is for the 1962 Ford,
 Model 24MY is for the 1962 Meteor.

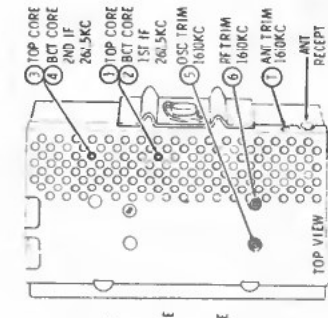
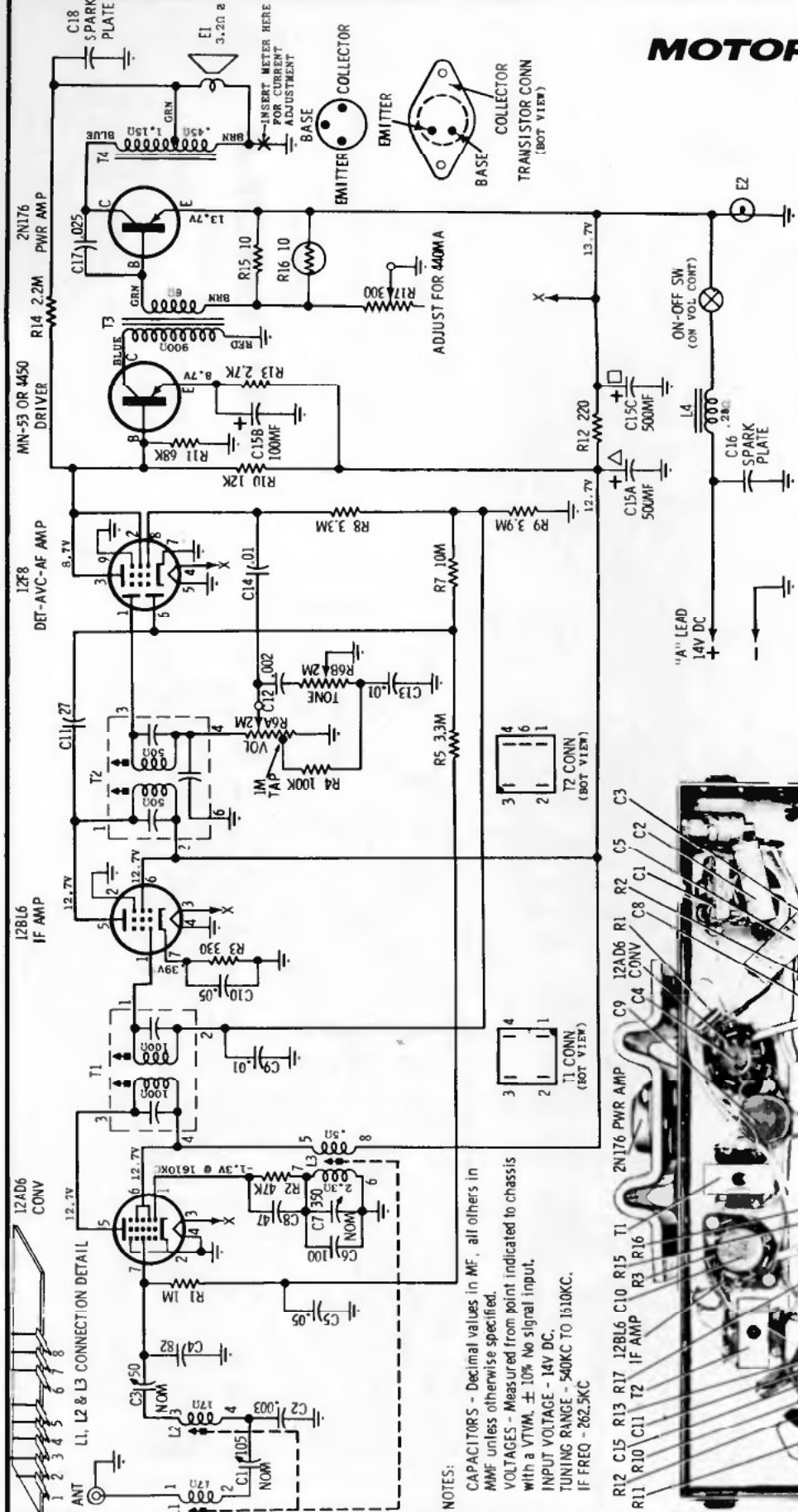


ANT 5.8X 1000KC
 12B16 RF AMP 3-17MMF C2 10.7V
 12AD6 CONV 10.7V
 12A6GA DET-AVC-IF AMP 10.7V
 2N573 DRIVER 9.8V
 2N176 PWR AMP 13.4V
 14.4V DC
 14.4V DC

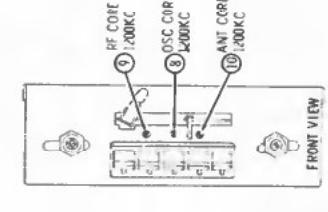
BOTTOM VIEW

MOTOROLA

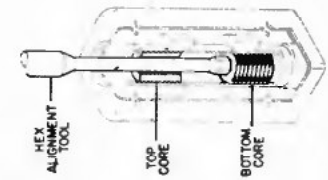
MODEL
CA61X



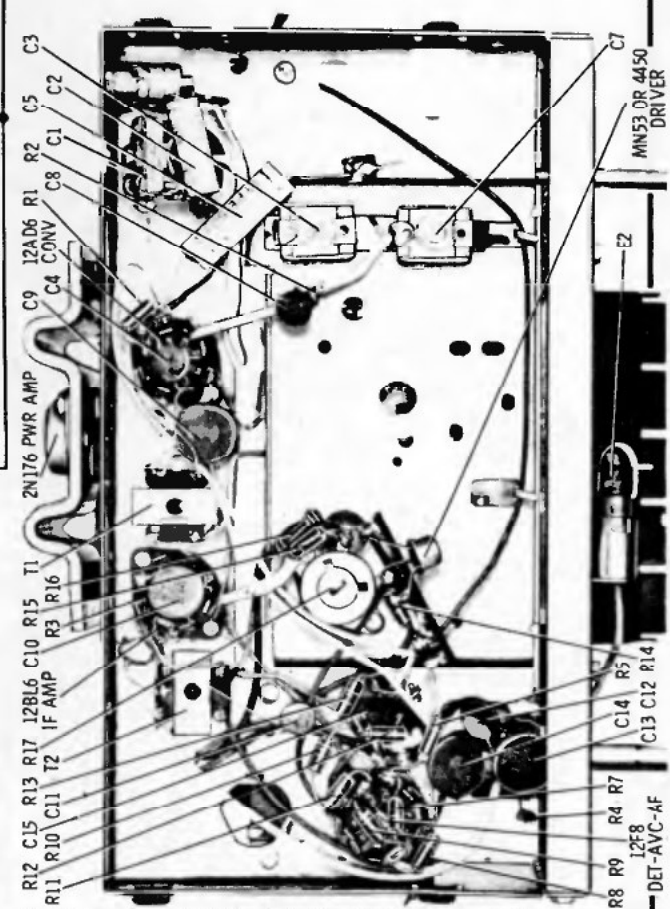
ALIGNMENT POINTS LOCATION DETAIL
TOP VIEW



IF ALIGNMENT DETAIL
FRONT VIEW



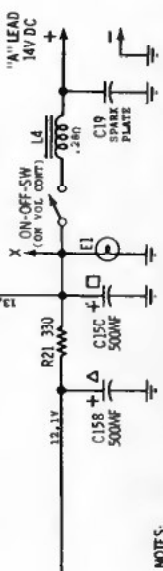
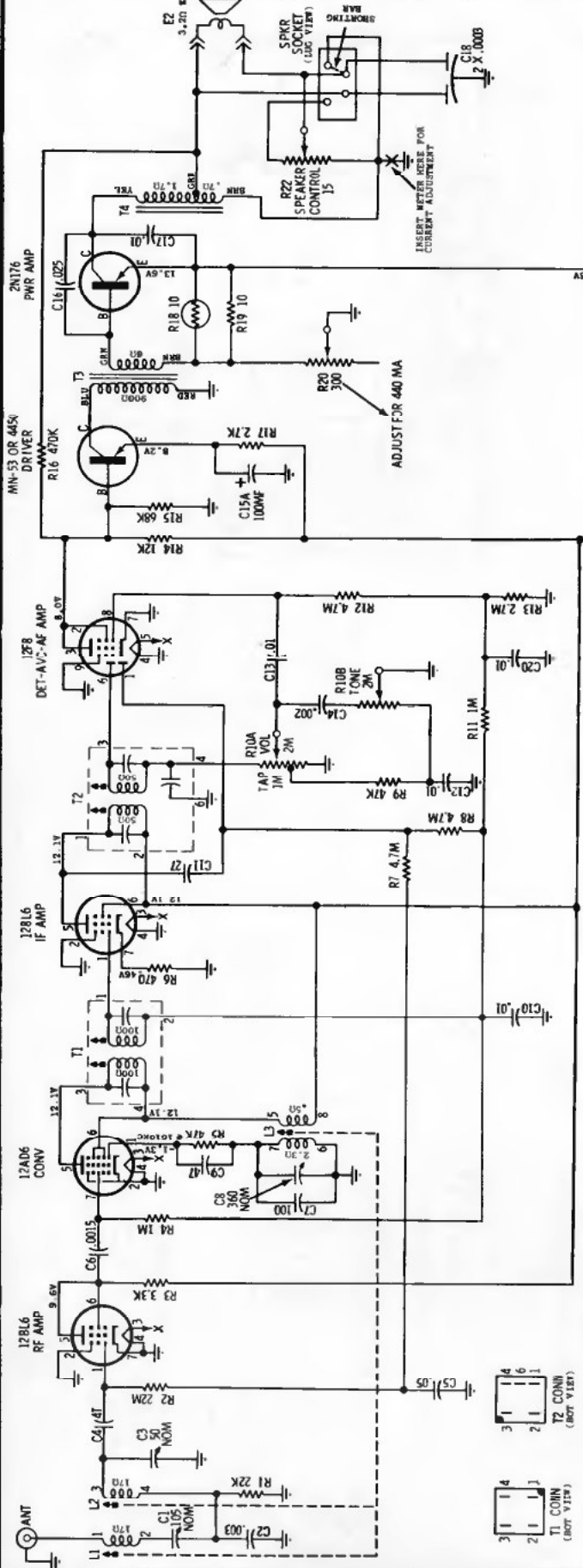
IF ALIGNMENT DETAIL
HEX ALIGNMENT TOOL



NOTES:
CAPACITORS - Decimal values in MF, all others in MMF unless otherwise specified.
VOLTAGES - Measured from point indicated to chassis with a VTVM, ± 10% No signal input.
INPUT VOLTAGE - 14V DC.
TUNING RANGE - 540KC TO 1510KC.
IF FREQ - 262.5KC

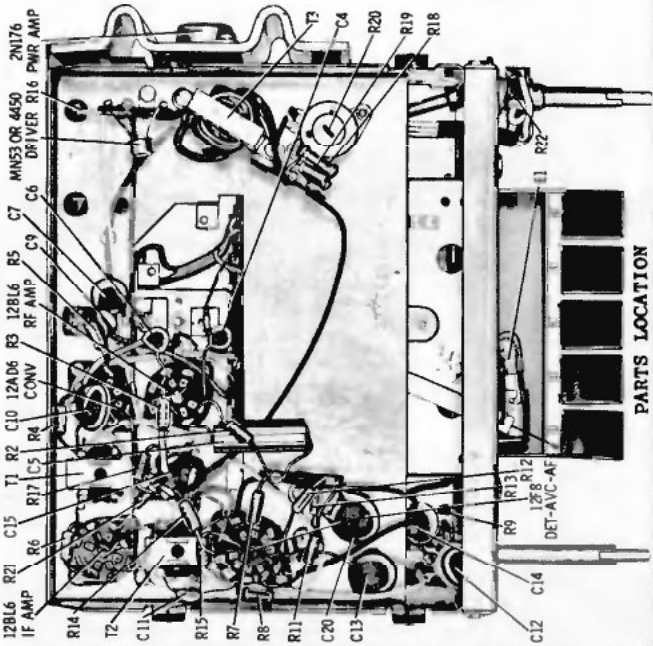
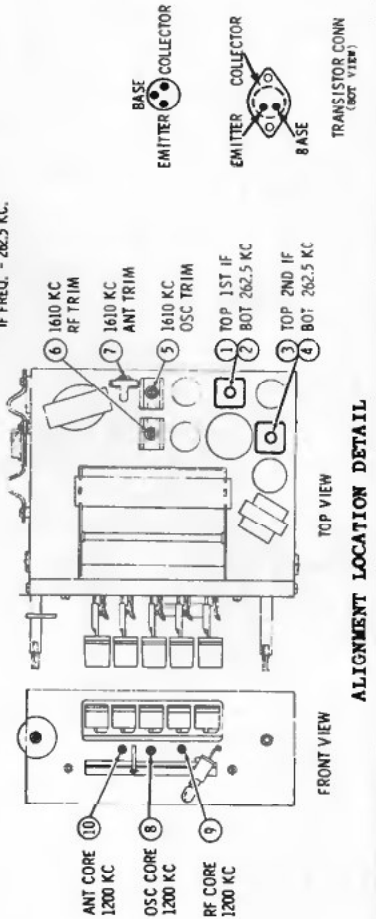
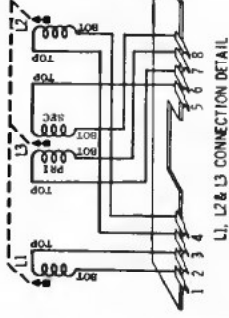
MOTOROLA

**MODEL
0EA61X**



NOTES:
CAPACITORS - Decimal values in MF, all others in MMF unless otherwise specified.
VOLTAGES - Measured from point indicated to chassis with a VTVM. AC signal input. Tolerance $\pm 10\%$.
INPUT VOLTAGE - 14V DC.
TUNING RANGE - 540 KC to 1610 KC.
IF FREQ. - 282.5 KC.

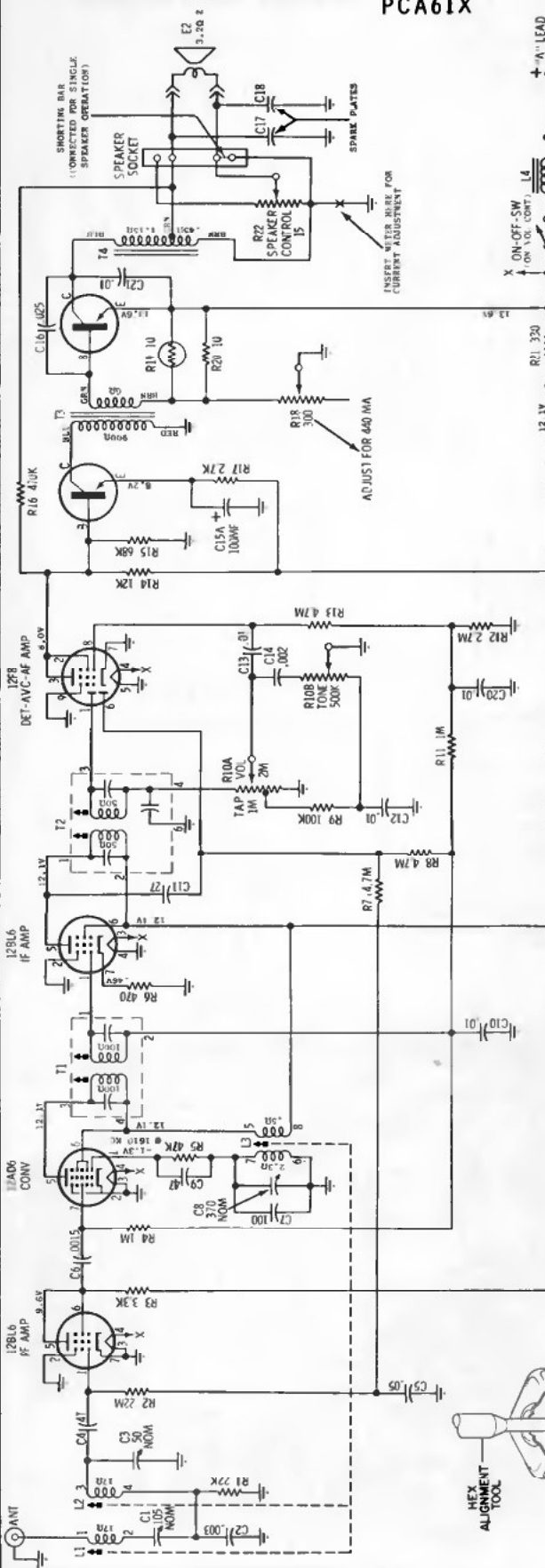
NOTE: On L1, L2 & L3 connection detail, bot refers to lead at bottom of coil, i. e., nearest the terminal strip. The secondary winding is the outermost winding.



MOTOROLA

**MODEL
PCA61X**

2N176
PWR AMP
4N51 OR 4E50
DRIVER

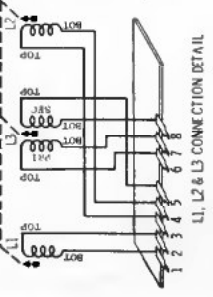


CAUTION
"A" LEAD MUST BE CONNECTED TO POSITIVE (+) SIDE OF POWER SUPPLY. RADIO WILL NOT OPERATE AND DAMAGE TO COMPONENTS WILL RESULT IF CONNECTED OTHERWISE.

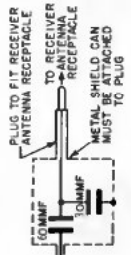
NOTES
CAPACITORS - Decimal values in MF, all others in MMF unless otherwise specified.
VOLTAGES - Measured from point indicated to chassis with a VTVM. No signal input. Tolerance ±10%.
INPUT VOLTAGE - 14V DC.
TUNING RANGE - 540 KC to 1610 KC.
IF FREQ. - 262.5 KC.



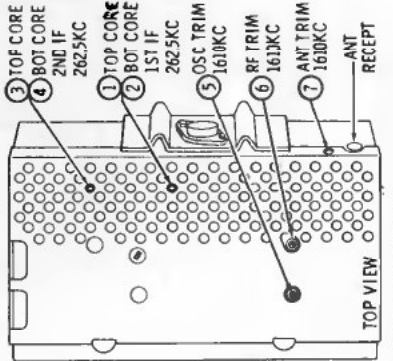
**IF ALIGNMENT
DETAIL**



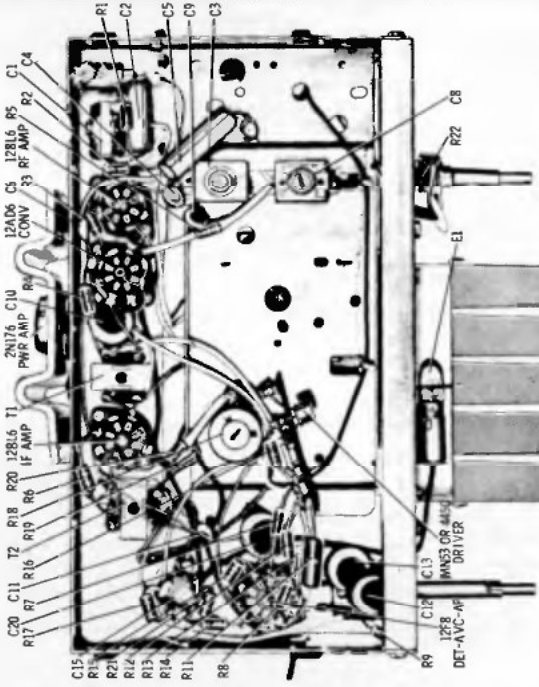
NOTE: On L1, L2 & L3 connection detail, 'bot' refers to lead at bottom of coil, i. e., nearest the terminal strip. The secondary winding is the outermost windings.



**DUMMY ANTENNA
DETAIL**



**ALIGNMENT LOCATION
DETAIL**



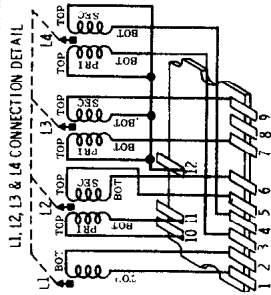
**PARTS
LOCATION**

MOTOROLA Auto Radio Model PCA61X

MOTOROLA auto radio

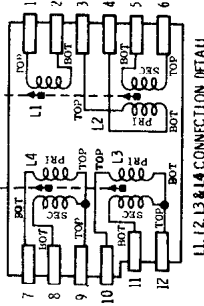
CTA62 CTM62

Automotive all transistor super-heterodyne receivers designed for custom installation in all 1962 Chevrolet automobiles except the Chevy II & Corvair series.

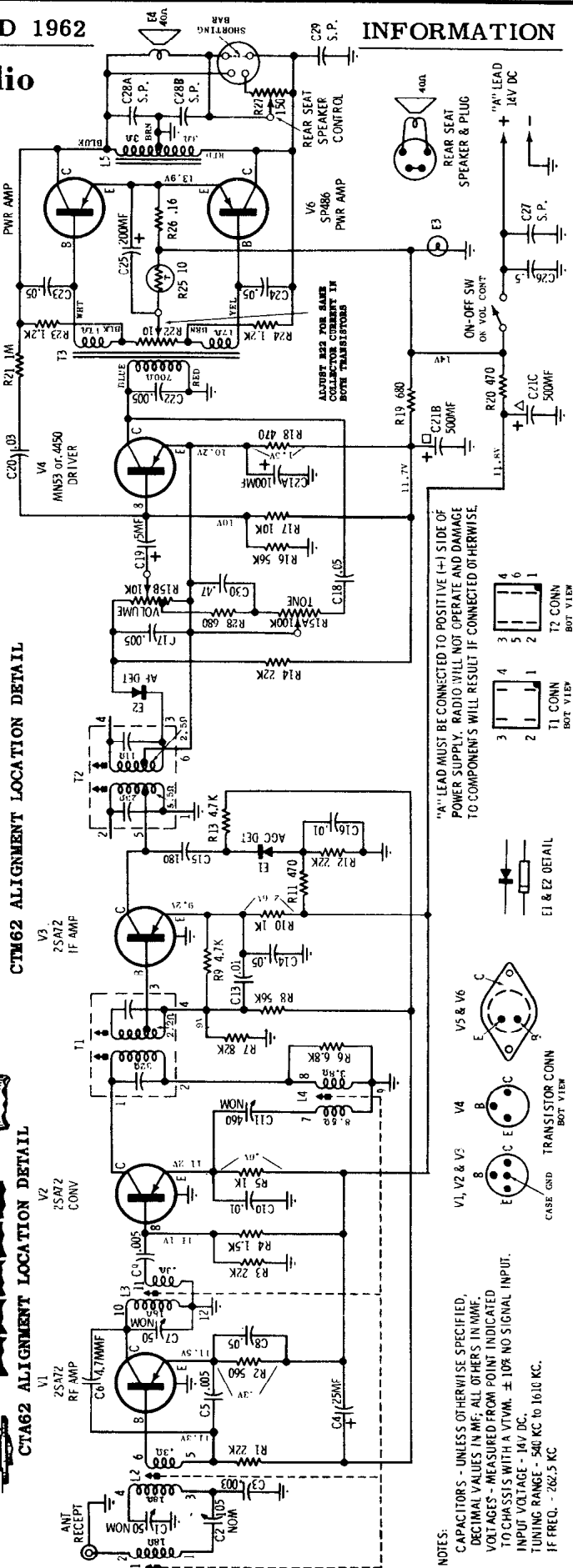
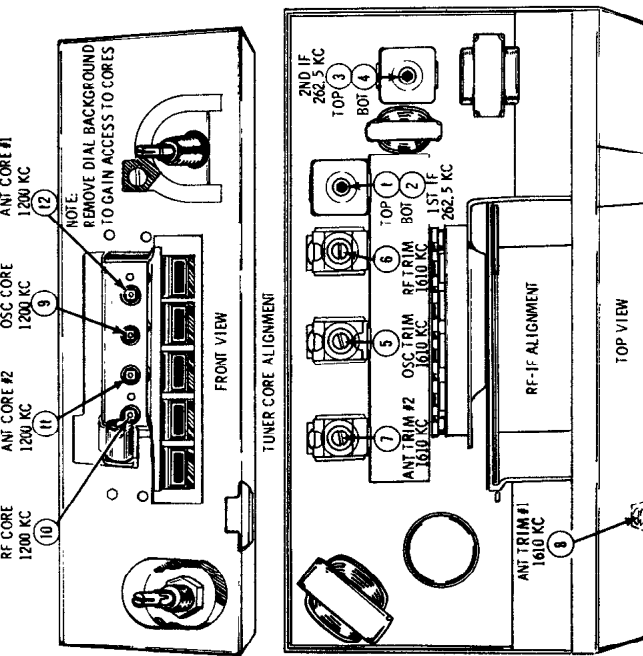
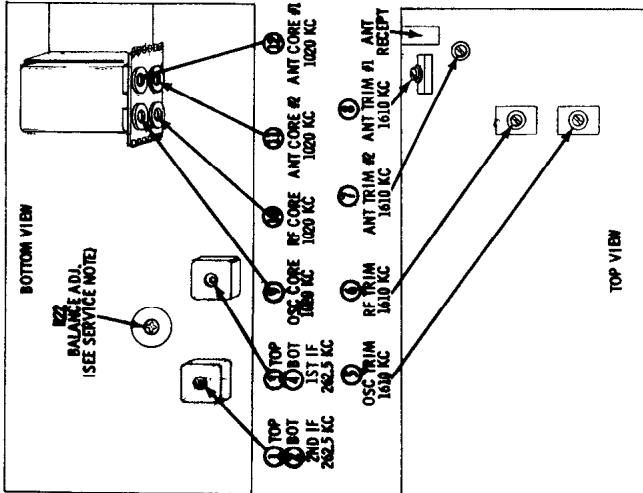


CTA62 DIAGRAM

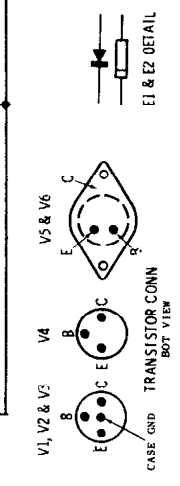
NOTE: ON L1, L2, L3 & L4 CONNECTION DETAIL, BOT. REFERS TO LEAD AT BOTTOM OF COIL, I.E., NEAREST THE TERMINAL STRIP, THE SECONDARY WINDING IS THE OUTERMOST WINDING.



CTM62 DIAGRAM



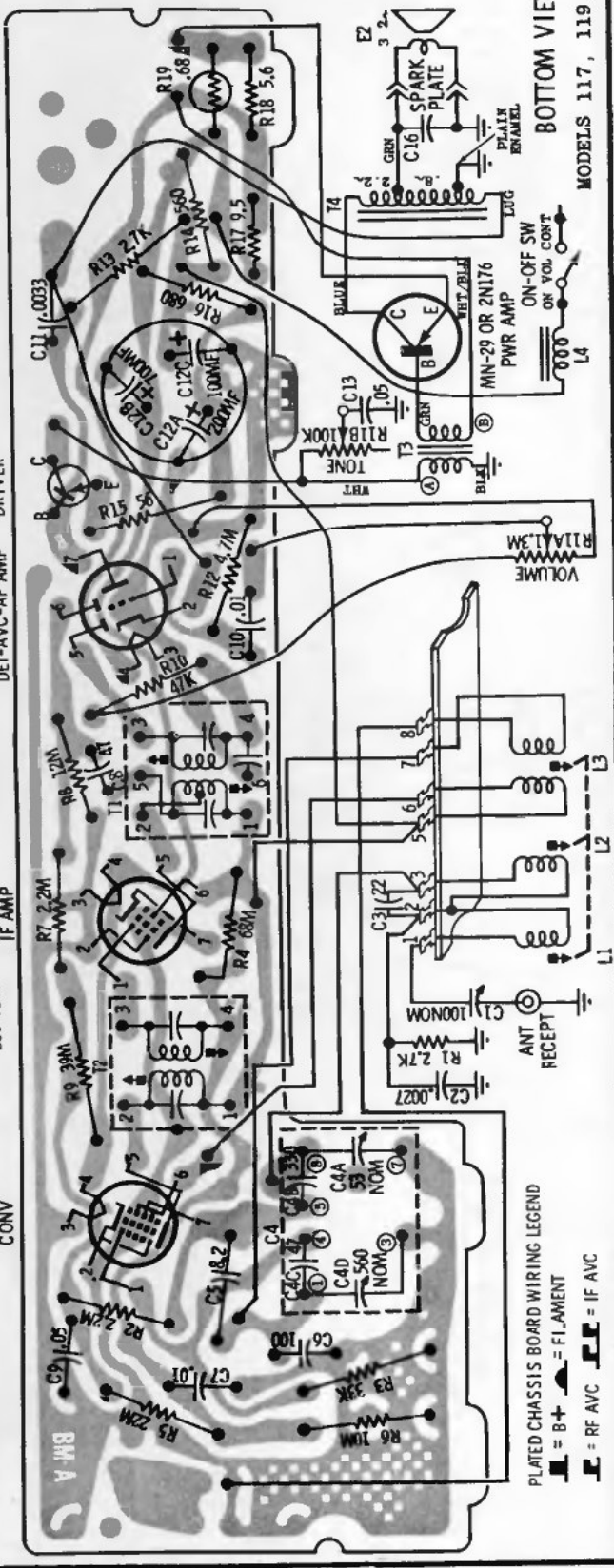
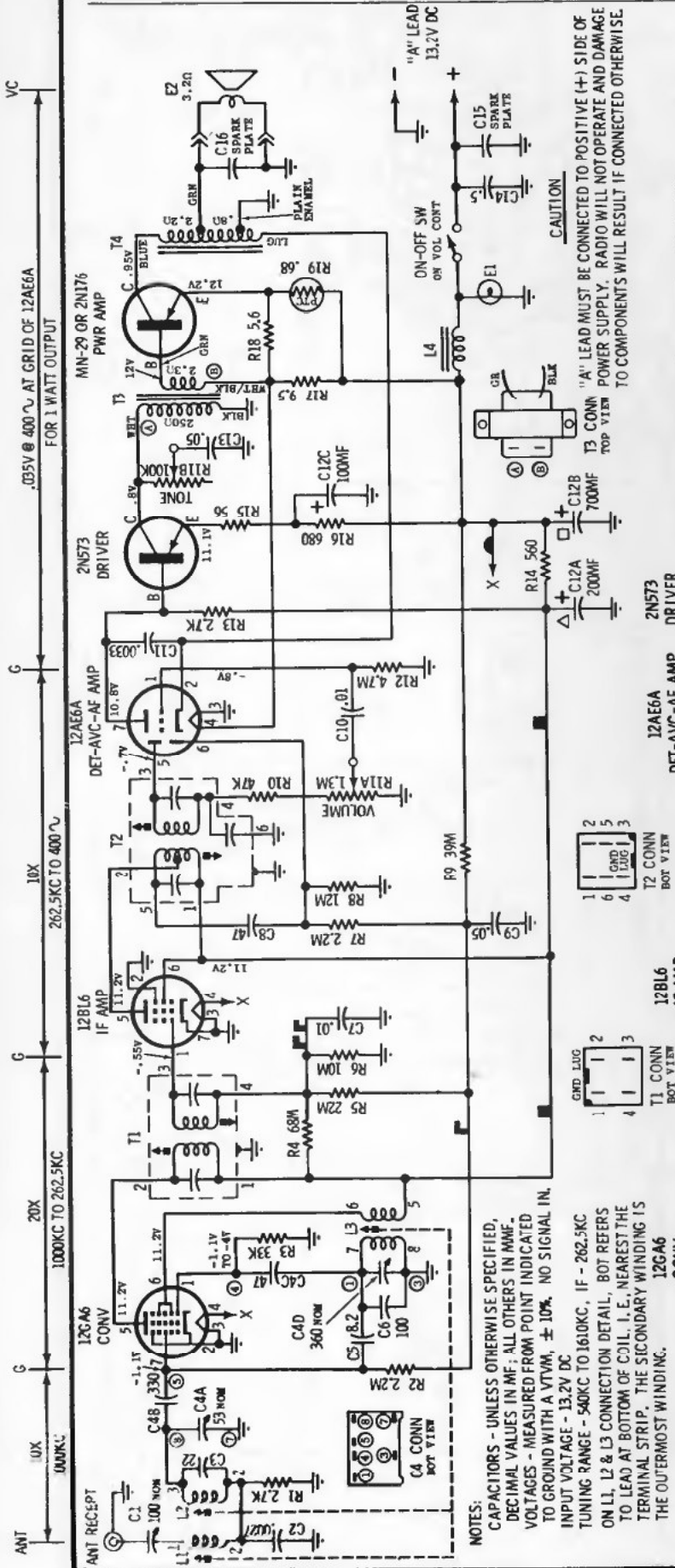
"A" LEAD MUST BE CONNECTED TO POSITIVE (+) SIDE OF POWER SUPPLY. RADIO WILL NOT OPERATE AND DAMAGE TO COMPONENTS WILL RESULT IF CONNECTED OTHERWISE.



NOTES:
CAPACITORS - UNLESS OTHERWISE SPECIFIED, DECIMAL VALUES IN MF; ALL OTHERS IN MMF.
VOLTAGES - MEASURED FROM POINT INDICATED TO CHASSIS WITH A VTVM. ± 10% NO SIGNAL INPUT.
INPUT VOLTAGE - 14V DC.
TUNING RANGE - 540 KC TO 1610 KC.
IF FREQ. - 262.5 KC

VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

MOTOROLA
auto radio
MOPAR 117, 119, 120



MODELS 117, 119, 120

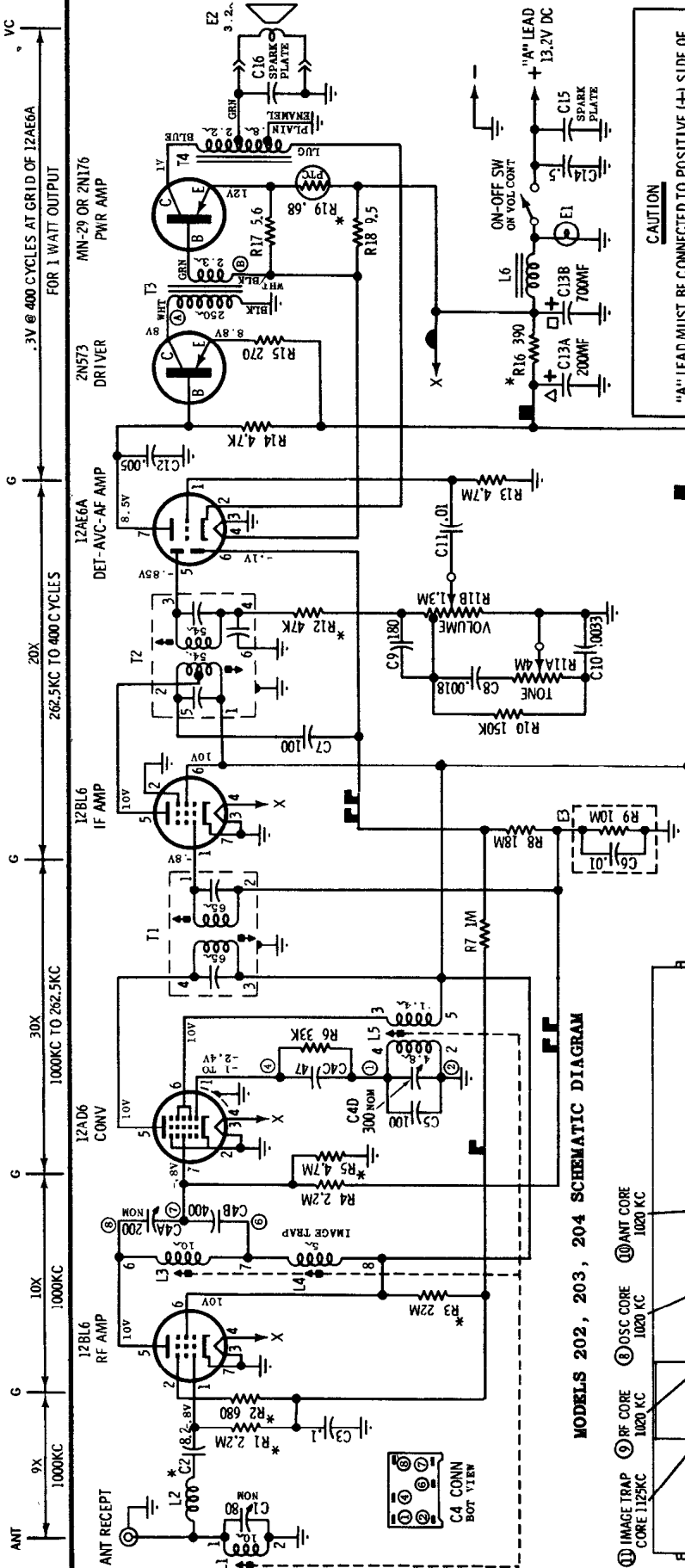
NOTES:
CAPACITORS - UNLESS OTHERWISE SPECIFIED, DECIMAL VALUES IN MF; ALL OTHERS IN MAF. VOLTAGES - MEASURED FROM POINT INDICATED TO GROUND WITH A VTVM, ± 10%. NO SIGNAL IN. INPUT VOLTAGE - 13.2V DC. TUNING RANGE - 540KC TO 1610KC, IF - 262.5KC. ON L1, L2 & L3 CONNECTION DETAIL, BOT REFERS TO LEAD AT BOTTOM OF COIL, I. E., NEAREST THE TERMINAL STRIP. THE SECONDARY WINDING IS THE OUTERMOST WINDING.

PLATED CHASSIS BOARD WIRING LEGEND
B+ = FILAMENT
RF AVC
IF AVC

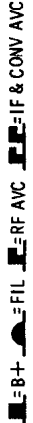
MOTOROLA

auto radio

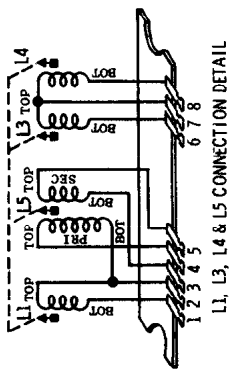
MOPAR 202, 203, 204



PLATED CHASSIS BOARD WIRING LEGEND

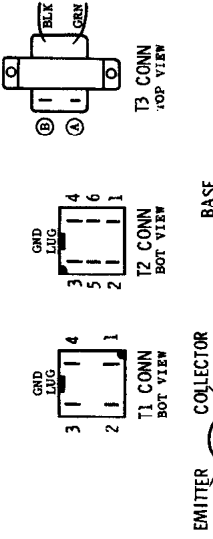


CAUTION
"A" LEAD MUST BE CONNECTED TO POSITIVE (+) SIDE OF POWER SUPPLY. RADIO WILL NOT OPERATE AND DAMAGE TO COMPONENTS WILL RESULT IF CONNECTED OTHERWISE.



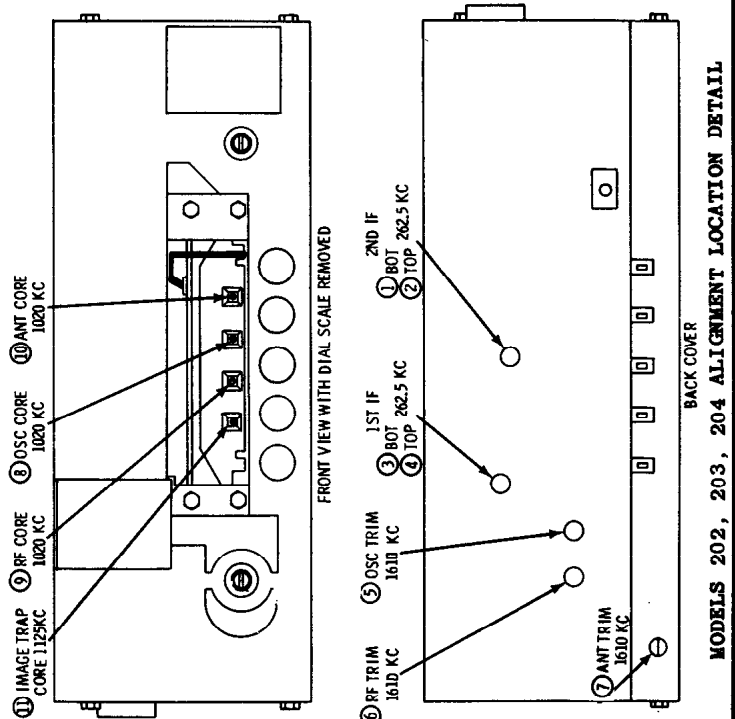
ON L1, L3, L4 & L5 CONNECTION DETAIL, BOT REFERS TO LEAD AT BOTTOM OF COIL, I.E., NEAREST THE TERMINAL STRIP. THE SECONDARY WINDING IS THE OUTERMOST WINDING.

* THESE VALUES ARE NOMINAL. EXACT VALUE DETERMINED BY PRODUCTION REQUIREMENTS. WHEN SERVICING REPLACE WITH VALUE REMOVED.



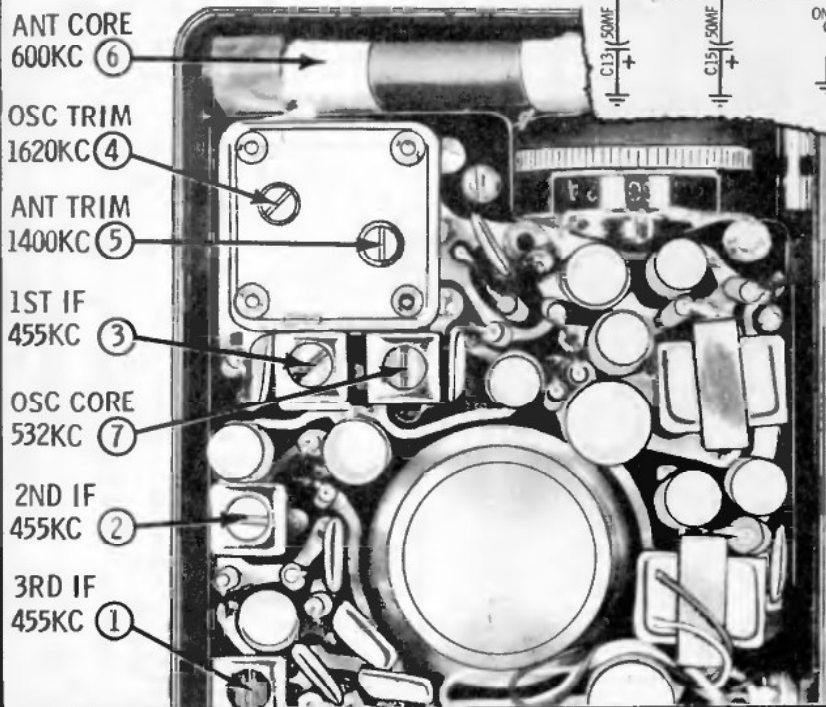
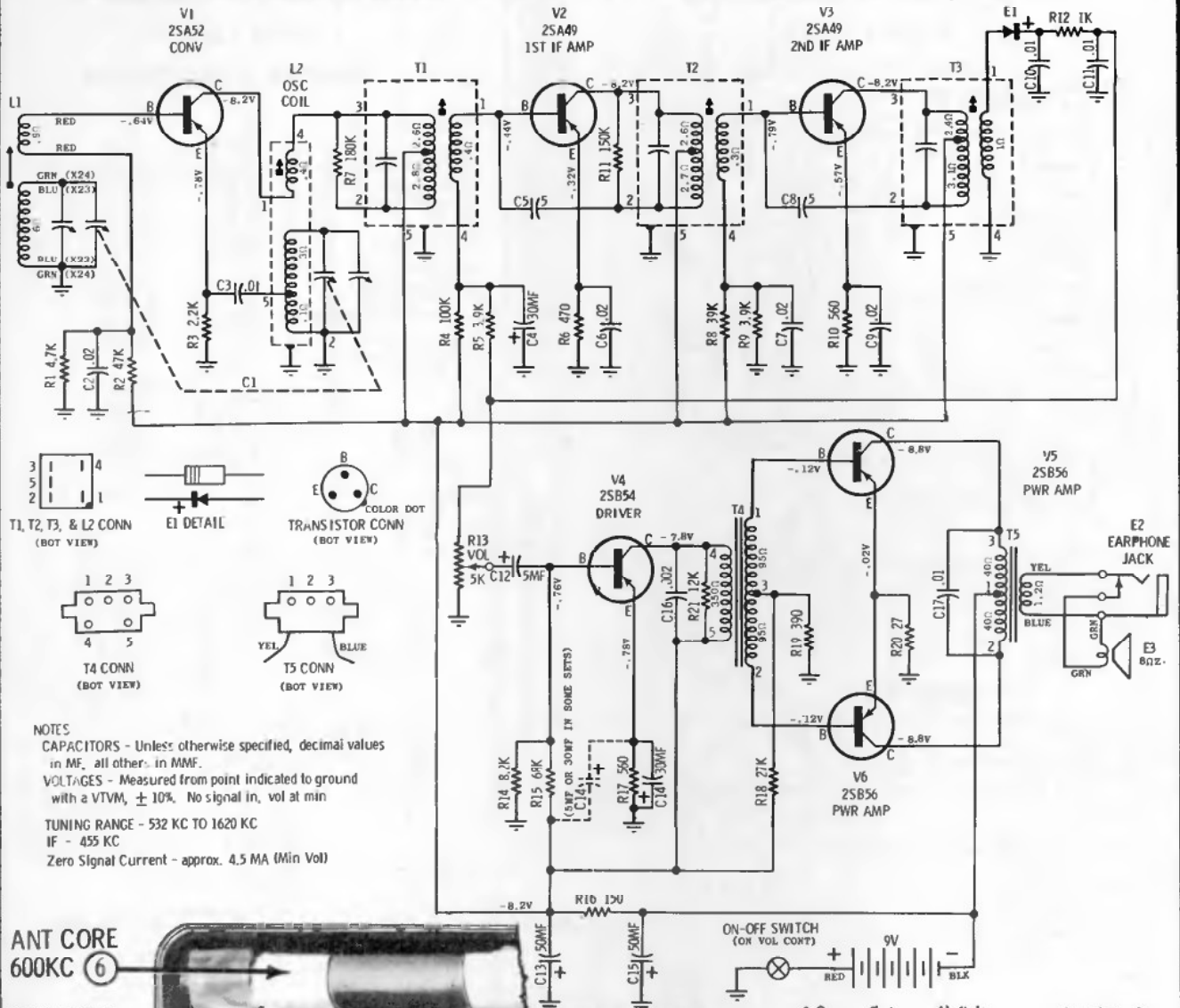
NOTES:
CAPACITOR S - UNLESS OTHERWISE SPECIFIED, DECIMAL VALUES IN MME ALL OTHERS IN MME VOLTAGES - MEASURED FROM POINT INDICATED TO CHASSIS WITH A VTVM. ± 10% NO SIGNAL IN. INPUT VOLTAGE - 13.2V DC. TUNING RANGE - 540 KC TO 1610 KC. IF FREQ. - 262.5 KC.

MODELS 202, 203, 204 SCHEMATIC DIAGRAM



MODELS 202, 203, 204 ALIGNMENT LOCATION DETAIL

MOTOROLA Models X 23, X 24, Chassis HS-880, HS-881



CHASSIS REMOVAL

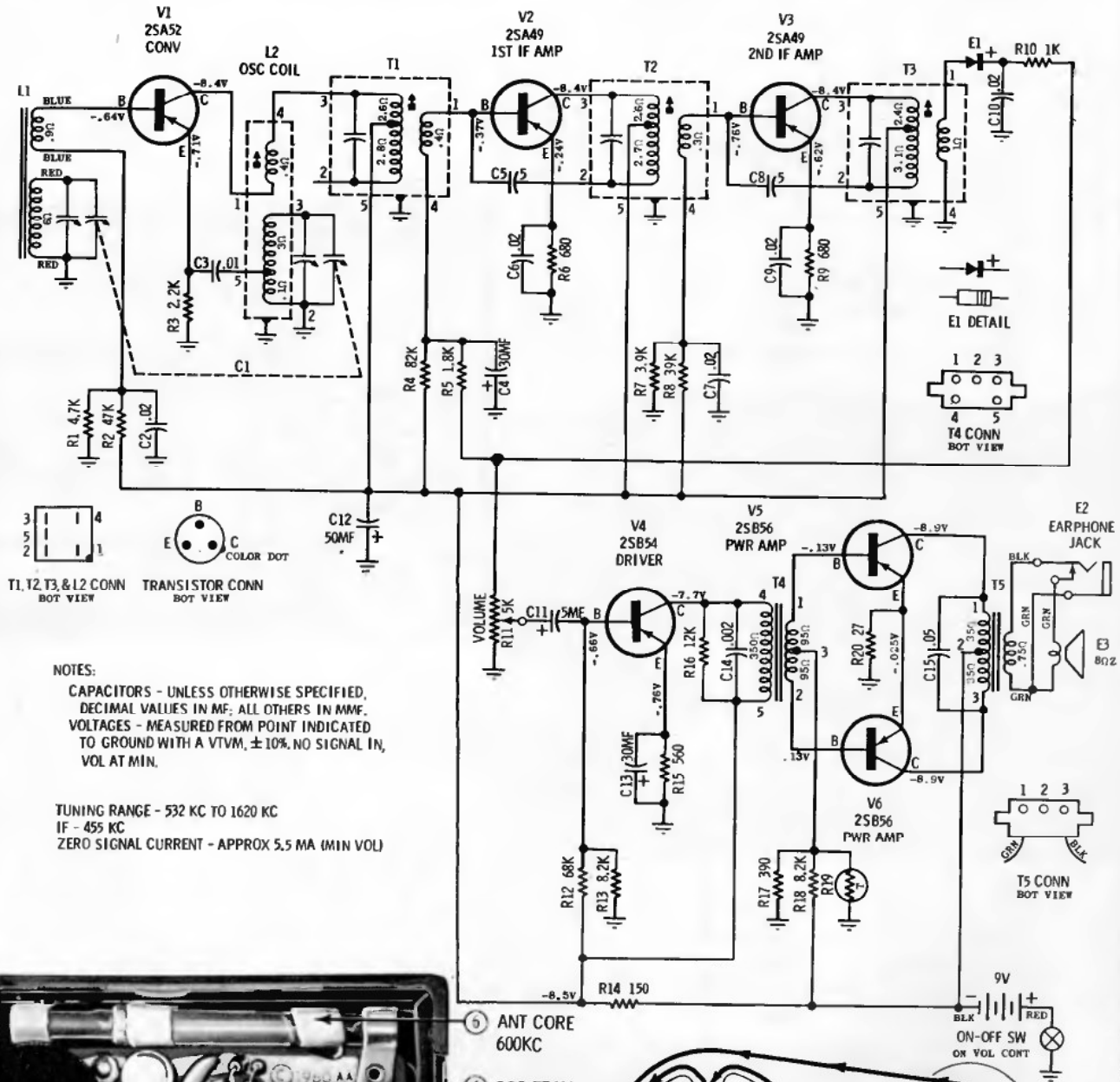
1. Remove tuning knob mounting screw (from front of radio), remove cabinet back & 1 chassis mtg screw located next to tuning gang.
2. Spread cabinet slightly at sides until chassis is free from its 4 chassis retainers (part of cabinet). Lift chassis up until it clears the retainers.
3. If necessary, unsolder all chassis connecting leads. If it becomes necessary to remove the earphone jack, unscrew the earphone jack mtg nut (a special tool is available - order Part No. 66A646211).

POWER SUPPLY

Operates from one 9-volt battery; use Eveready 206 or equivalent. Battery Drain - 3.5 to 5.5 ma with no input signal and volume at minimum level. To measure battery drain, turn radio off & connect a milliammeter across the terminals of the on-off switch; the meter should read 3.5 to 5.5 ma.

MOTOROLA

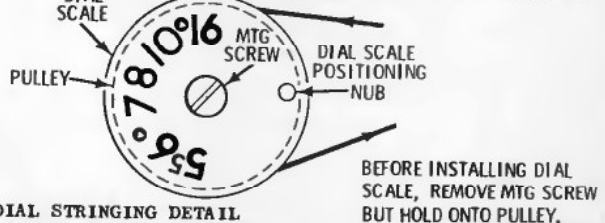
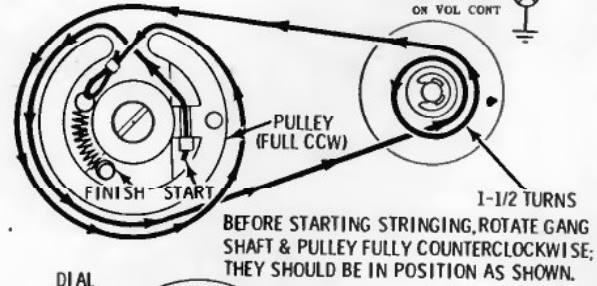
MODEL
X 25 CHASSIS
HS-882



NOTES:
CAPACITORS - UNLESS OTHERWISE SPECIFIED, DECIMAL VALUES IN MF; ALL OTHERS IN MMF.
VOLTAGES - MEASURED FROM POINT INDICATED TO GROUND WITH A VTVM, ±10%, NO SIGNAL IN, VOL AT MIN.
TUNING RANGE - 532 KC TO 1620 KC
IF - 455 KC
ZERO SIGNAL CURRENT - APPROX 5.5 MA (MIN VOL)



ALIGNMENT POINT LOCATIONS

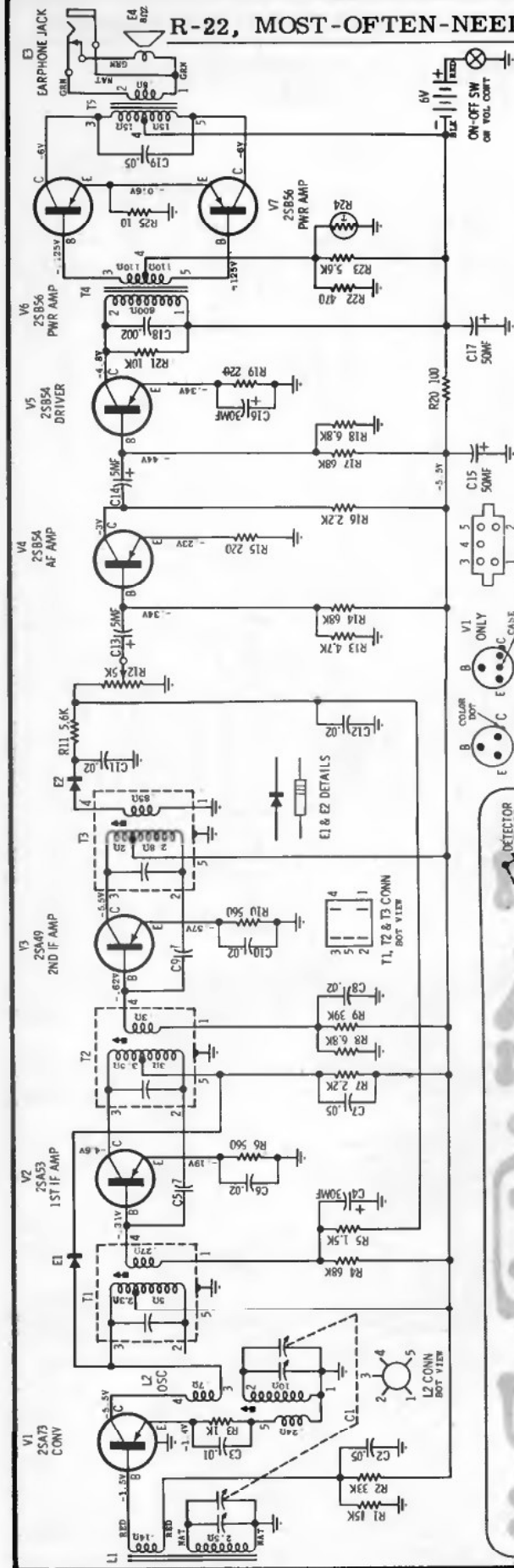


DIAL STRINGING DETAIL

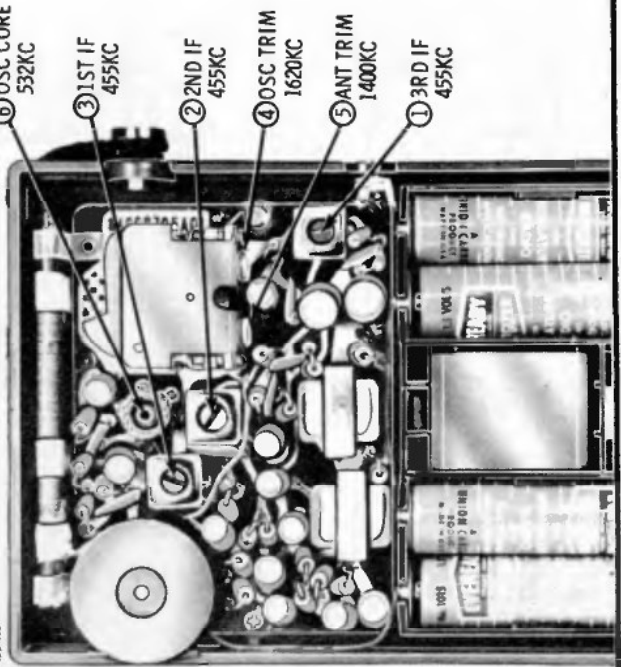
R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

MOTOROLA

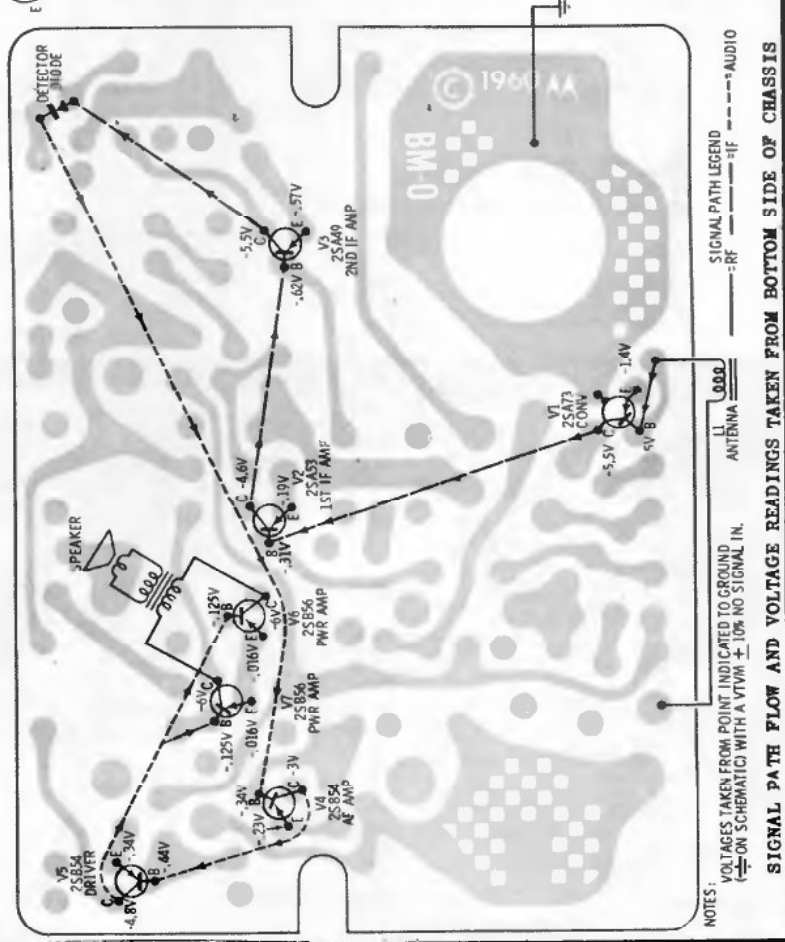
MODEL CHASSIS
X 26 HS-883



NOTES:
CAPACITORS - UNLESS OTHERWISE SPECIFIED, DECIMAL VALUES IN MF. ALL OTHERS IN MMF.
VOLTAGES - MEASURED FROM POINT INDICATED TO GROUND WITH A VTVM ± 10% NO SIGNAL IN, VOL AT MIN.
ZERO SIGNAL CURRENT - APPROX. 8.0 MA (MIN VOL) IF - 455 KC
TUNING RANGE - 535 TO 1620KC



ALIGNMENT POINT LOCATIONS



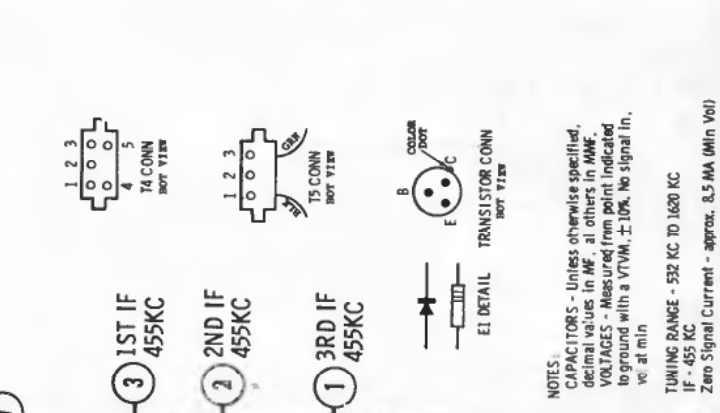
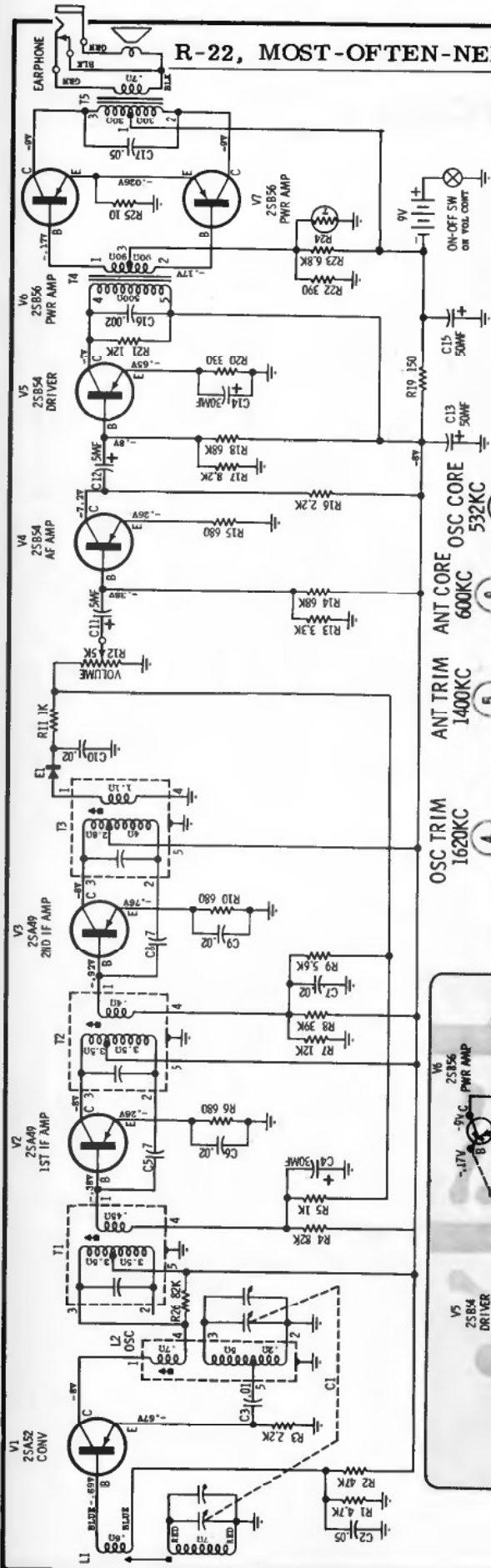
NOTES:
VOLTAGES TAKEN FROM POINT INDICATED TO GROUND (---ON SCHEMATIC) WITH A VTVM ± 10% NO SIGNAL IN.
SIGNAL PATH LEGEND: ---RF ---AUDIO
ANTENNA

SIGNAL PATH FLOW AND VOLTAGE READINGS TAKEN FROM BOTTOM SIDE OF CHASSIS

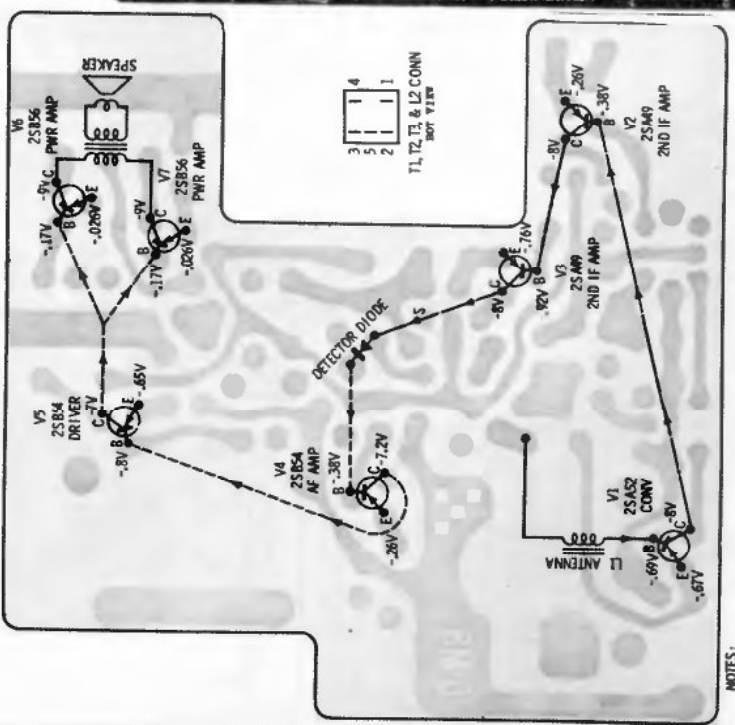
R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

MOTOROLA

MODEL CHASSIS
X27 HS-915



NOTES:
CAPACITORS - Unless otherwise specified, decimal values in μF , all others in MMF.
VOLTAGES - Measured from point indicated to ground with a VTVM, $\pm 10\%$, No signal in, v_{i} at min
TUNING RANGE - 532 KC TO 1620 KC
IF - 455 KC
Zero Signal Current - approx. 8.5 MA (Min Vol)

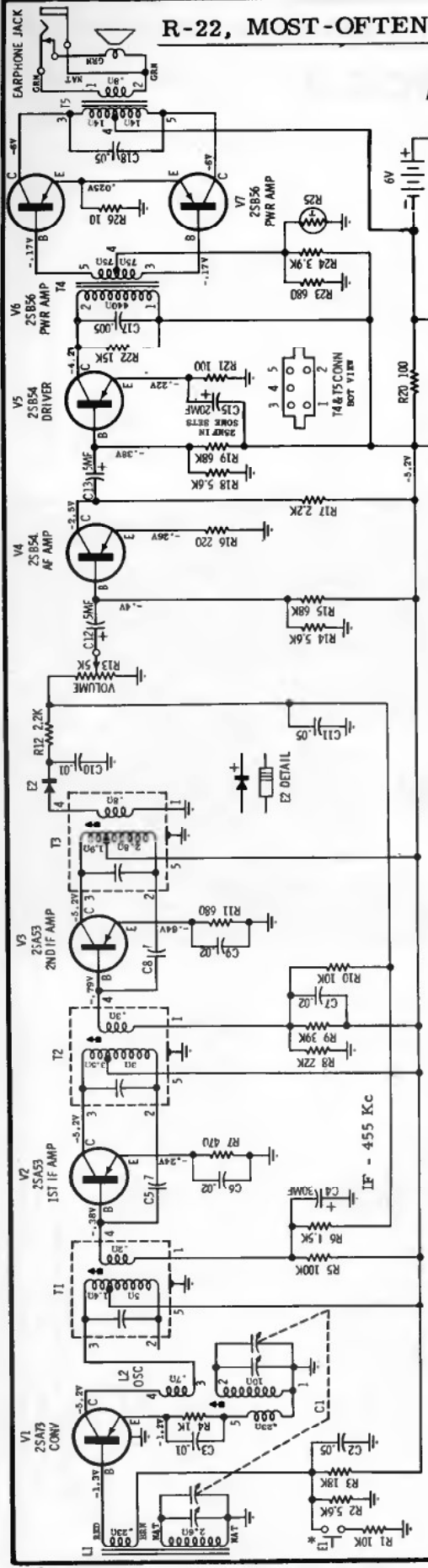


NOTES:
VOLTAGES - TAKEN FROM POINT INDICATED TO GROUND ($\frac{1}{2}$ " ON SCHEMATIC) WITH A VTVM, $\pm 10\%$, NO SIGNAL IN.
SIGNAL PATH LEGEND ---RF ---IF ---AUDIO
ALIGNMENT POINT LOCATIONS

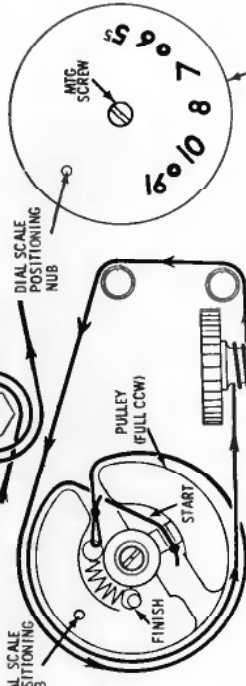
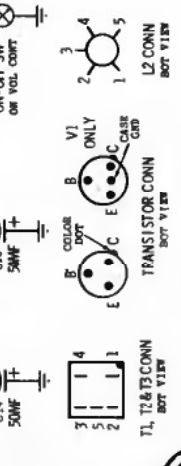
MOTOROLA

MODEL
X28

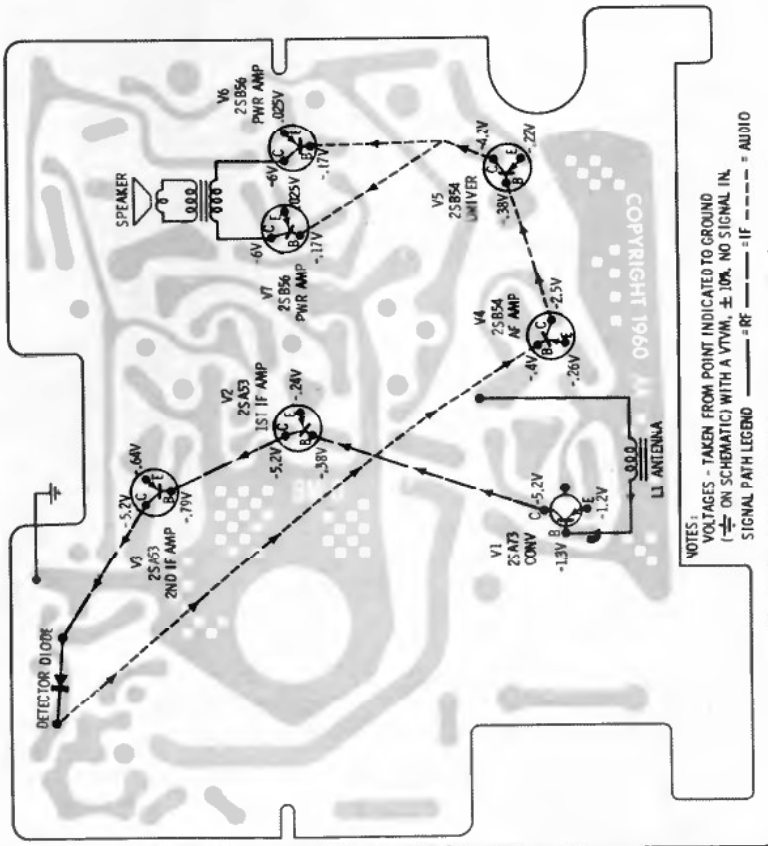
CHASSIS
HS-884



NOTES:
 CAPACITORS - UNLESS OTHERWISE SPECIFIED, DECIMAL VALUES IN MF; ALL OTHERS IN MMF.
 VOLTAGES - MEASURED FROM POINT INDICATED TO GROUND WITH A VTVM, ± 10%, NO SIGNAL IN, VOL AT MIN.
 * ZERO SIGNAL CURRENT - APPROX 12 MA MIN VOL
 * PUSHBUTTON SWITCH (BATTERY LIFE INDICATOR) IS LOCATED ON FRONT OF RADIO - PUSH TO CLOSE.
 TUNING RANGE - 552 KC TO 1620 KC
 IF - 455 KC



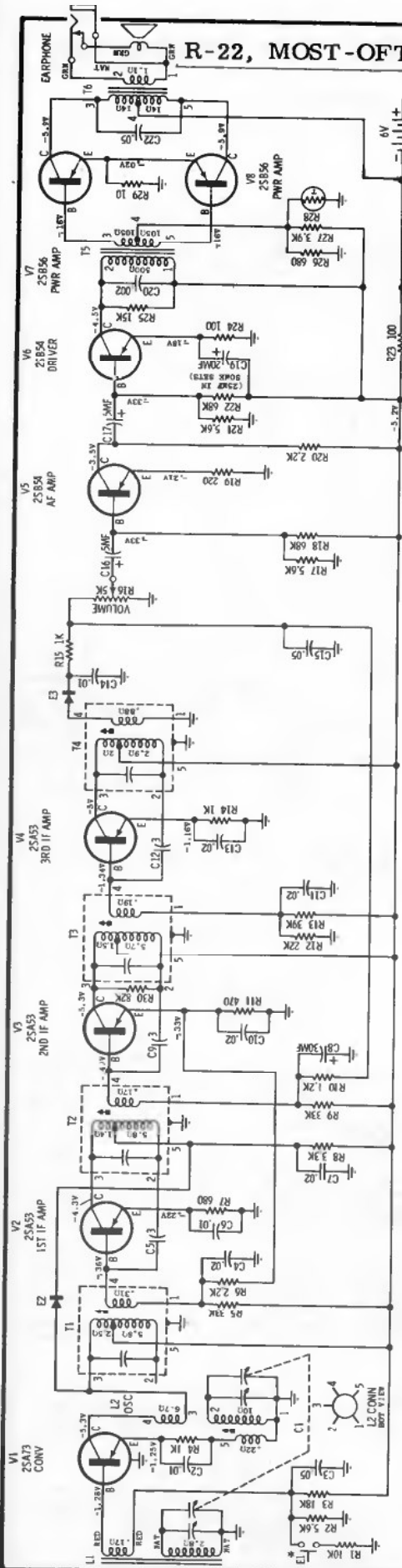
- DIAL STRINGING DETAIL**
- BEFORE STARTING STRINGING, ROTATE GANG SHAFT & PULLEY FULLY COUNTERCLOCKWISE; THEY SHOULD BE IN POSITION AS SHOWN.
- CHASSIS REMOVAL**
1. Remove 3 cabinet mounting screws (2 are located under carrying strap, the other on bottom of cabinet).
 2. Lift out bezel, escutcheon & chassis as an assembly.
 3. Remove 3 chassis mounting screws & lift up chassis.
 4. If necessary, unsolder all chassis connecting leads. If it becomes necessary to remove the earphone jack unscrew the earphone jack mtg nut (a special tool is available - order Part No. 66A646211).



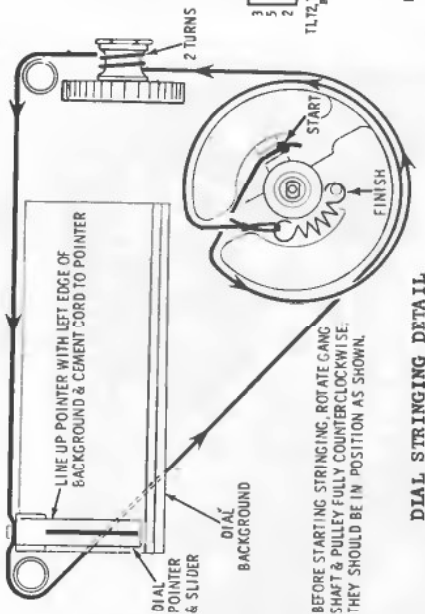
NOTES:
 VOLTAGES - TAKEN FROM POINT INDICATED TO GROUND (— ON SCHEMATIC) WITH A VTVM, ± 10%, NO SIGNAL IN.
 SIGNAL PATH LEGEND — RF — IF — AUDIO
 TAKEN FROM BOTTOM SIDE OF CHASSIS

MOTOROLA

MODEL CHASSIS
X29 HS-885



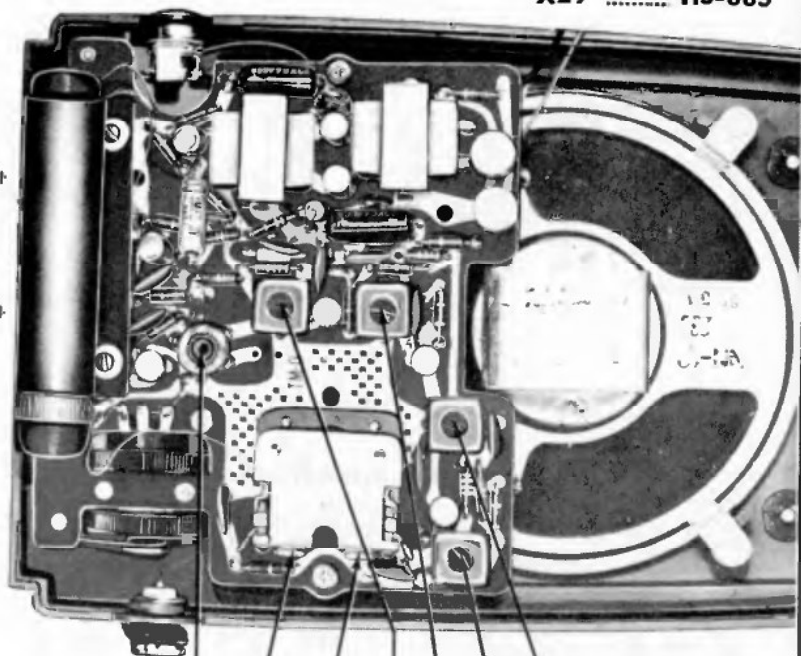
NOTES:
CAPACITORS - UNLESS OTHERWISE SPECIFIED, ORIGINAL VALUES IN μ F. ALL OTHERS IN MMF. VOLTAGES - MEASURED FROM POINT INDICATED TO GROUND WITH A VTVM, \pm 10%, NO SIGNAL IN, VOL AT MIN.
ZERO SIGNAL CURRENT - APPROX 10.5MA (MIN VOLT) IS LOCATED ON FRONT OF RADIO - PUSH TO CLOSE.
TUNING RANGE - 592 KC TO 1620 KC
IF - 455 KC



DIAL STRINGING DETAIL

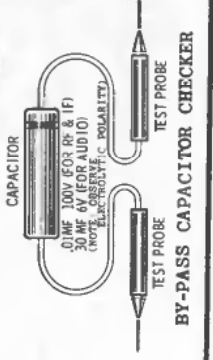
CHASSIS REMOVAL

1. Rotate cabinet stand (on bottom of cabinet) out of way, then insert coin into slot on cabinet bottom & twist in either direction; lift off battery compartment cover.
2. Remove 1 cabinet back mounting screw (at bottom of battery compartment) & lift up cabinet back.
3. Remove 2 chassis mounting screws & lift up chassis.
4. If necessary, unsolder all chassis connecting leads. If it becomes necessary to remove the earphone jack, unscrew the earphone jack mtg nut (a special tool is available - order Part No. 66A646211).



ALIGNMENT POINT LOCATIONS

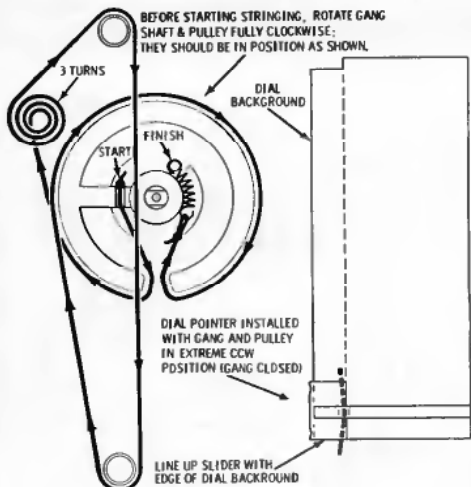
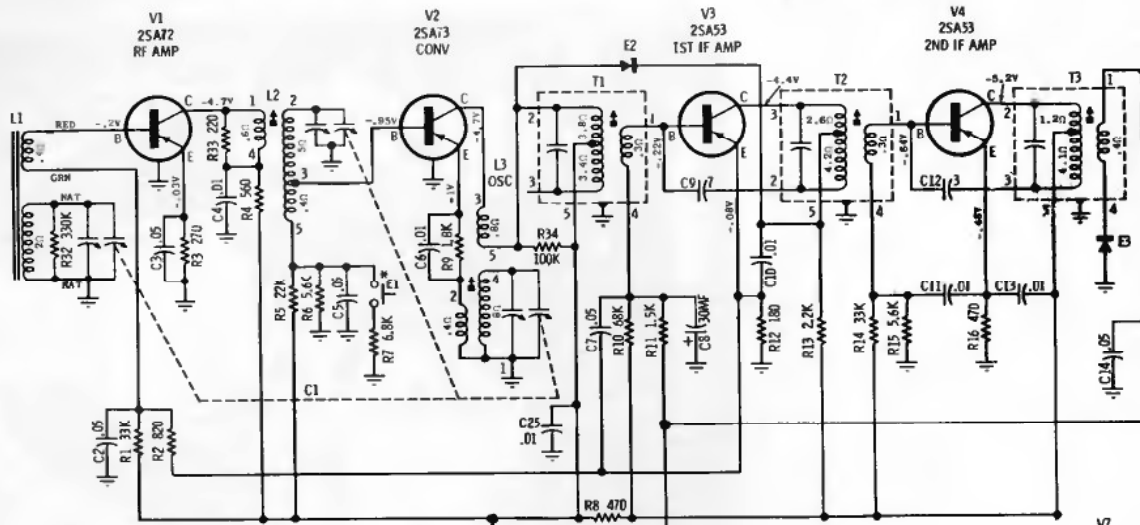
- OSC CORE 7
- ANT TRIM 6
- OSC TRIM 5
- 1ST IF 4
- 2ND IF 3
- 4TH IF 1
- 3RD IF 2



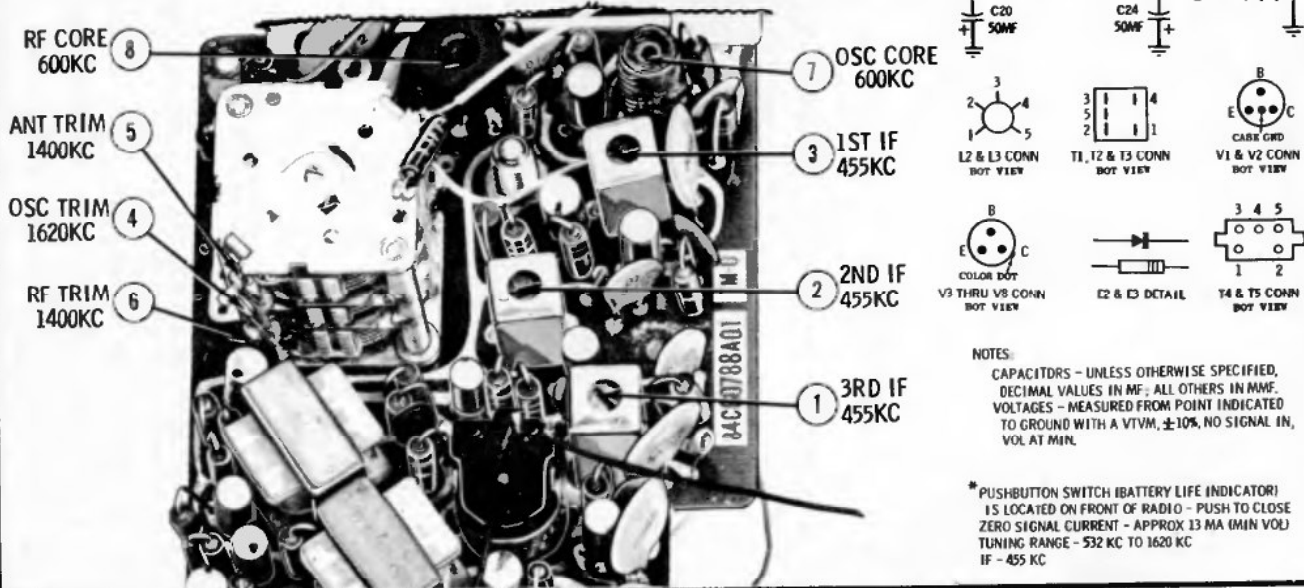
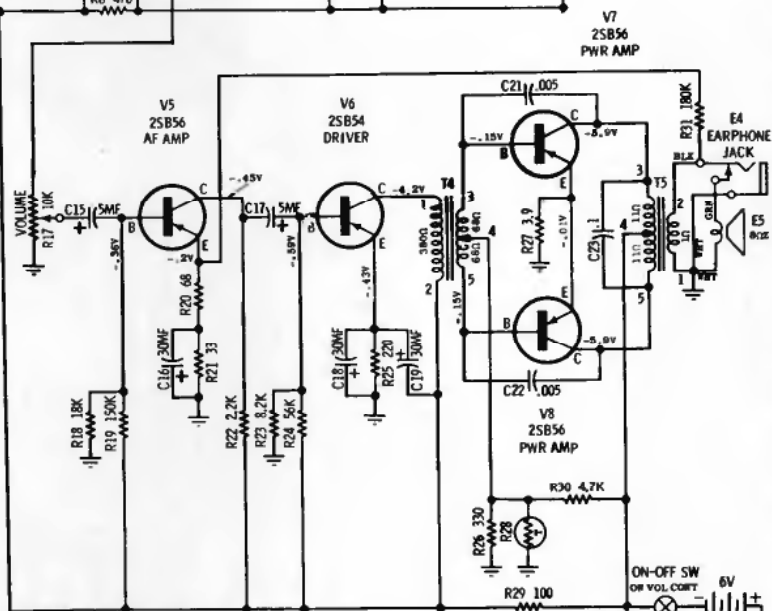
MOTOROLA

MODEL CHASSIS

X31 HS-894



DIAL STRINGING DETAIL



ALIGNMENT POINT LOCATIONS

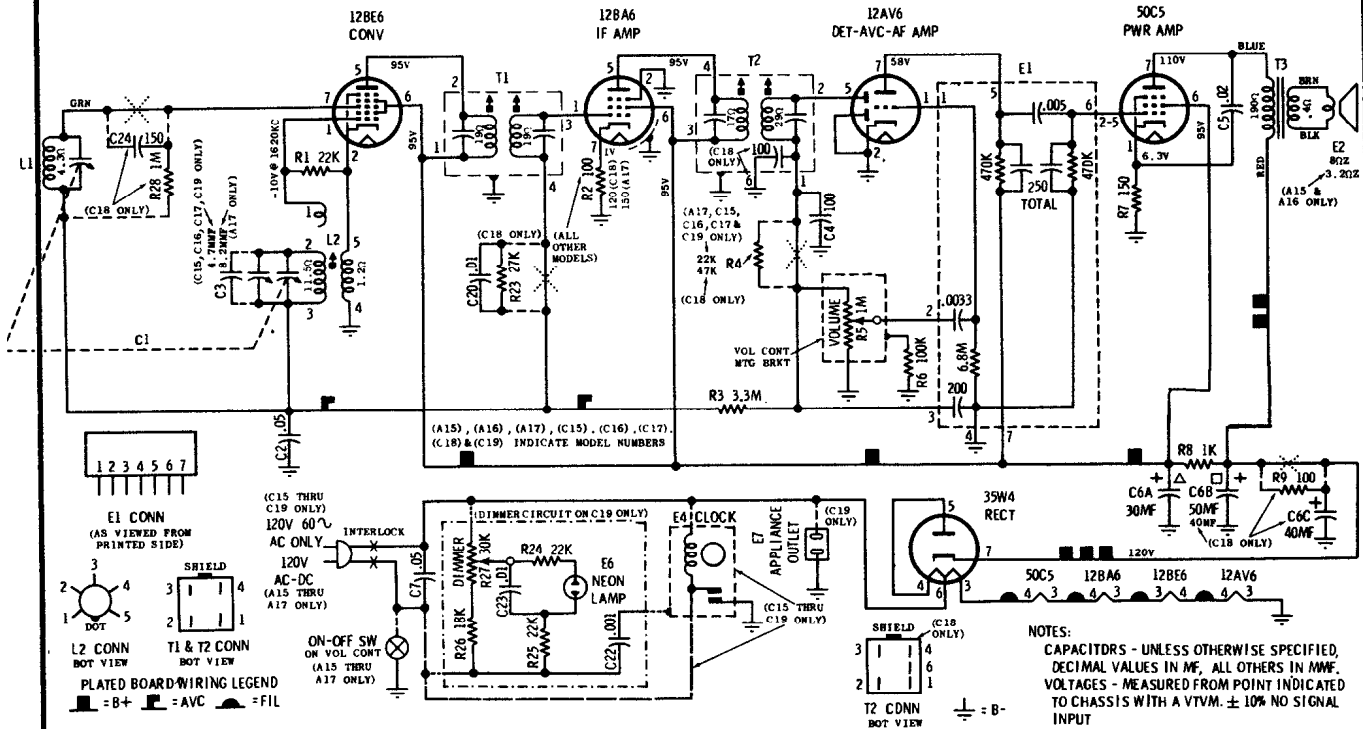
NOTES:
CAPACITORS - UNLESS OTHERWISE SPECIFIED, DECIMAL VALUES IN MF; ALL OTHERS IN MMF.
VOLTAGES - MEASURED FROM POINT INDICATED TO GROUND WITH A VTVM, ±10%, NO SIGNAL IN, VOL AT MIN.

* PUSHBUTTON SWITCH (BATTERY LIFE INDICATOR) IS LOCATED ON FRONT OF RADIO - PUSH TO CLOSE ZERO SIGNAL CURRENT - APPROX 13 MA (MIN VOL) TUNING RANGE - 532 KC TO 1620 KC IF - 455 KC

VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

MOTOROLA

Models: A15, A16, - A17, - C15, C16, C17, - C18, - C19
 Chassis: HS-744, - HS-922, - HS-939, - HS-813, - HS-938



CHASSIS REMOVAL

MODEL A15, A16

1. Remove cabinet back - 2 screws hold it in place.
2. Remove chassis mtg. screw at base of chassis.
3. Pull off volume knob ONLY (Do not pull captivated tuning knob).
4. From front, unscrew palnut under volume control knob.
5. Unsolder appropriate leads to slide chassis out of tuning knob & cabinet.

MODEL A17, C15, C16, C17

1. Remove cabinet back - 2 screws hold it in place.
2. Pull off volume & tuning knobs.
3. From rear, remove chassis mtg. screw located on volume control mounting bracket.
4. Unsolder appropriate leads to slide chassis from cabinet.

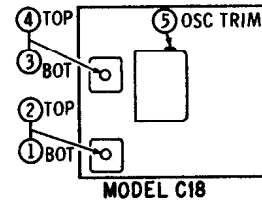
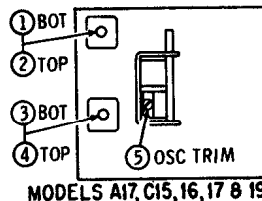
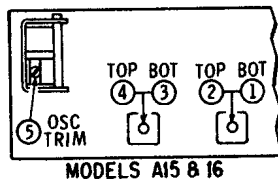
MODEL C18

1. Remove cabinet back - 2 screws hold it in place.
2. Pull off volume & tuning knobs.
3. From front, unscrew palnut under volume control knob.
4. Unsolder antenna leads.
5. Remove 3 chassis mtg. screws.
6. Unsolder appropriate leads to slide chassis from cabinet.

ALIGNMENT

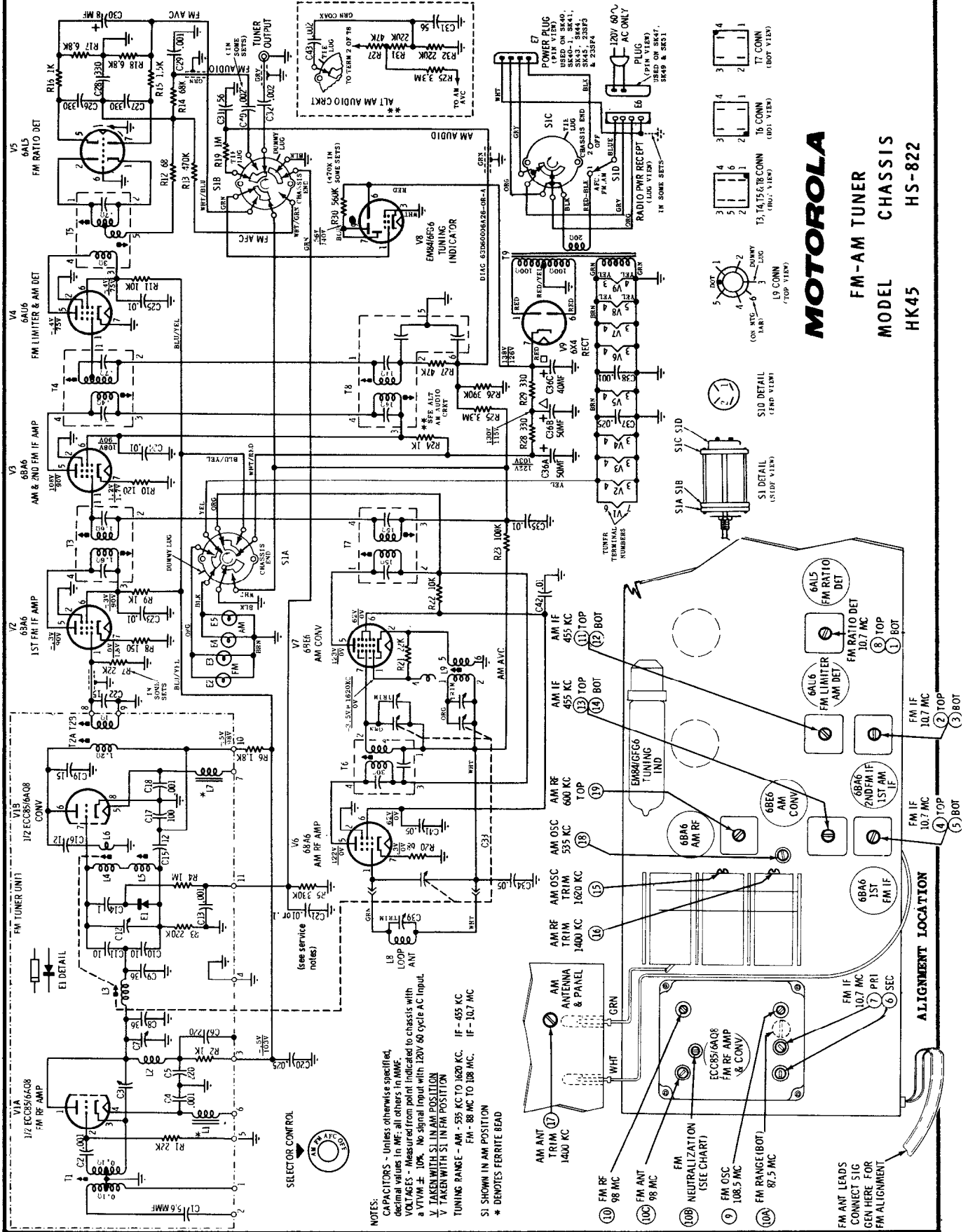
Use an isolation transformer between the power line and the receiver. If not available, connect low side of generator to B- through a .1 mf capacitor. Connect a low range output meter across speaker voice coil and set volume control to max. Attenuate generator output to maintain 50 milliwatts on output meter to prevent overloading. (50 milliwatts is 40 volts across 3.2 ohm output (A15-A16) or .64 volts across 8 ohm output (A17, C15 to C19)).

STEP	GENERATOR CONNECTION	GENERATOR FREQ. (400 cycle mod)	GANG SETTING	ADJUST	REMARKS
A15 to A17 C15 to C19					
IF ALIGNMENT					
1	Grid of conv (Pin 7 12BE6) thru .1 mf & B-	455 Kc	Fully opened	1, 2, 3 & 4	Adjust for max.
RF ALIGNMENT					
2	"	1620 Kc	Fully opened	5	Adjust for max.



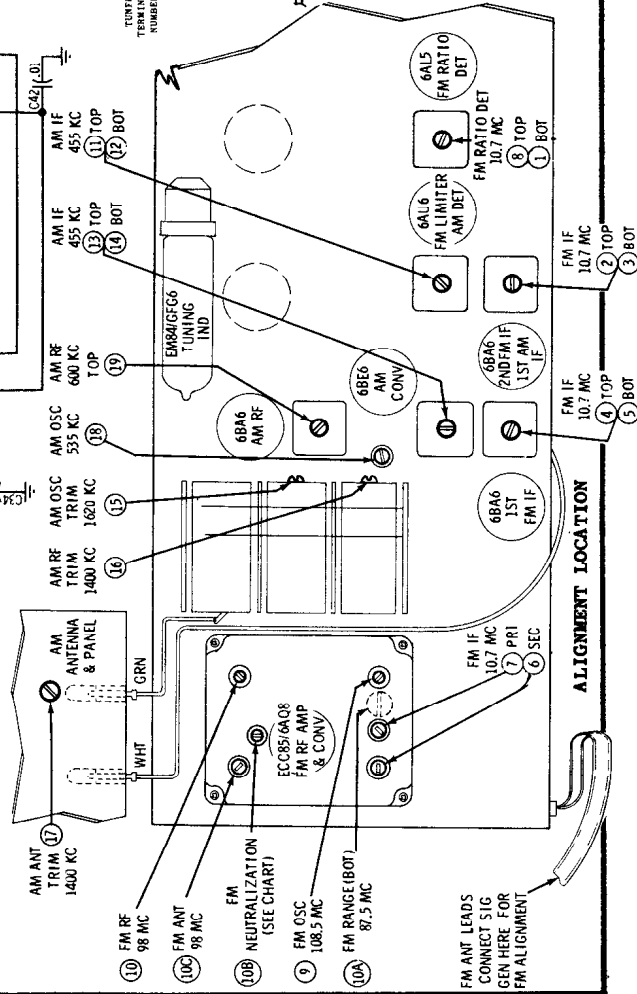
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

MOTOROLA FM-AM Tuner, Model HK45, Chassis HS-822



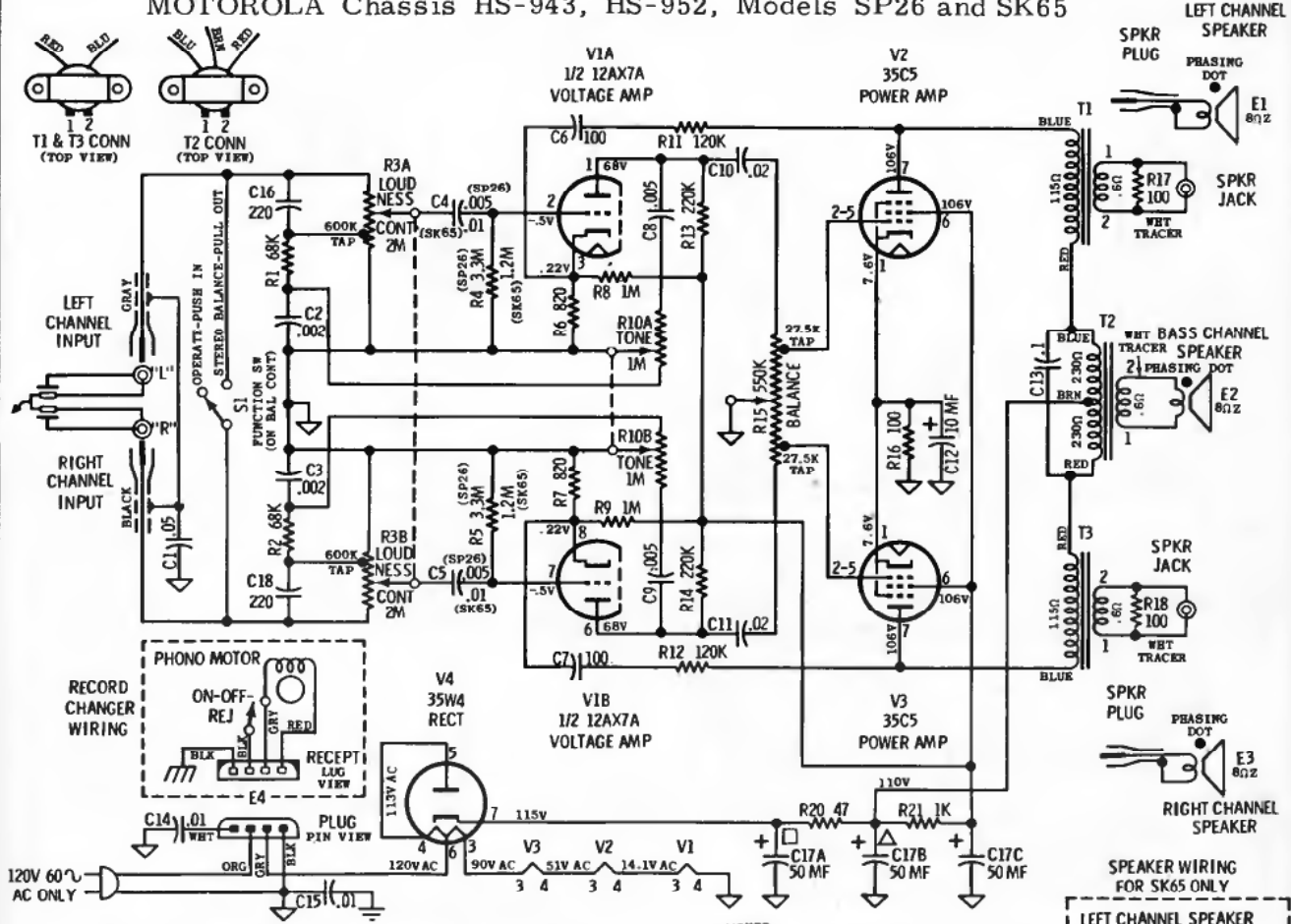
MOTOROLA
FM-AM TUNER
MODEL HK45
CHASSIS HS-822

NOTES:
 CAPACITORS - Unless otherwise specified, decimal values in pF; all others in nF.
 VOLTAGES - Measured from point indicated to chassis with a VTVM $\pm 10\%$. No signal input with 120V 60 cycle AC input.
 V TAKEN WITH S1 IN FM POSITION
 TUNING RANGE - AM - 535 KC TO 1600 KC. IF - 455 KC
 FM - 88 MC TO 108 MC.
 S1 SHOWN IN AM POSITION
 * DENOTES FERRITE BEAD



VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

MOTOROLA Chassis HS-943, HS-952, Models SP26 and SK65

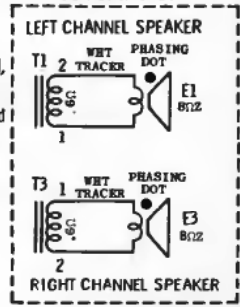


HS-943 & 952 SCHEMATIC-MODELS SP26 & SK65

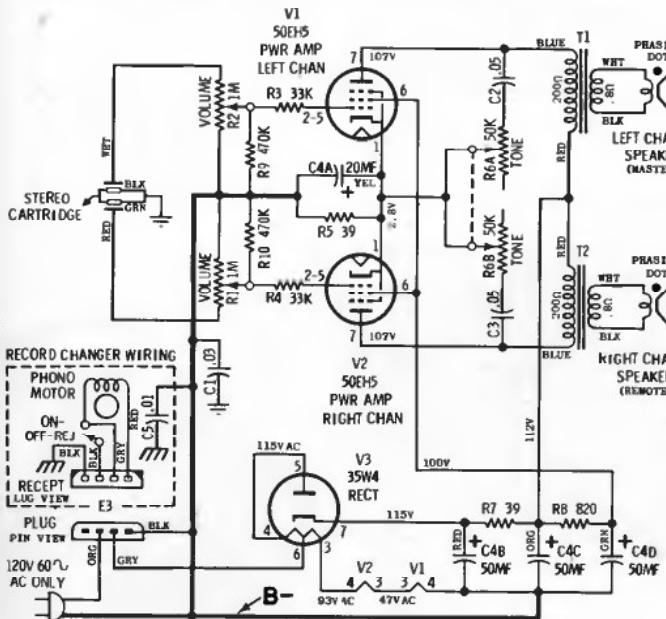
NOTES:

CAPACITORS - Unless otherwise specified, decimal values in MF; all others in MMF.
 VOLTAGES - Measured from point indicated to B- with a VTVM, ±10%. No signal in.

⏚ = B- ⏚ = Chassis ⏚ = Record changer frame

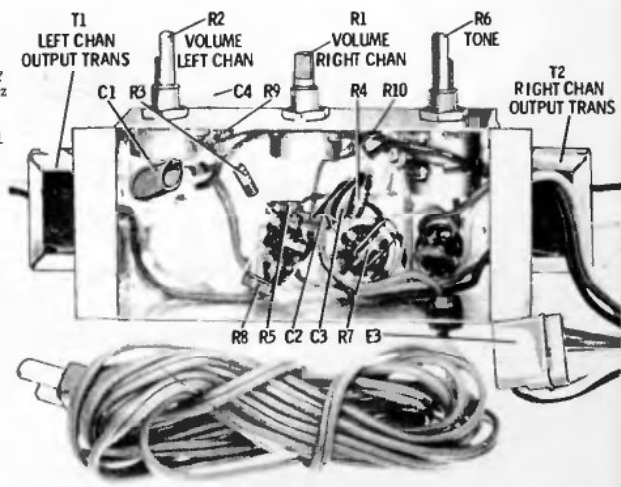


MOTOROLA Chassis HS-942, Model SP25



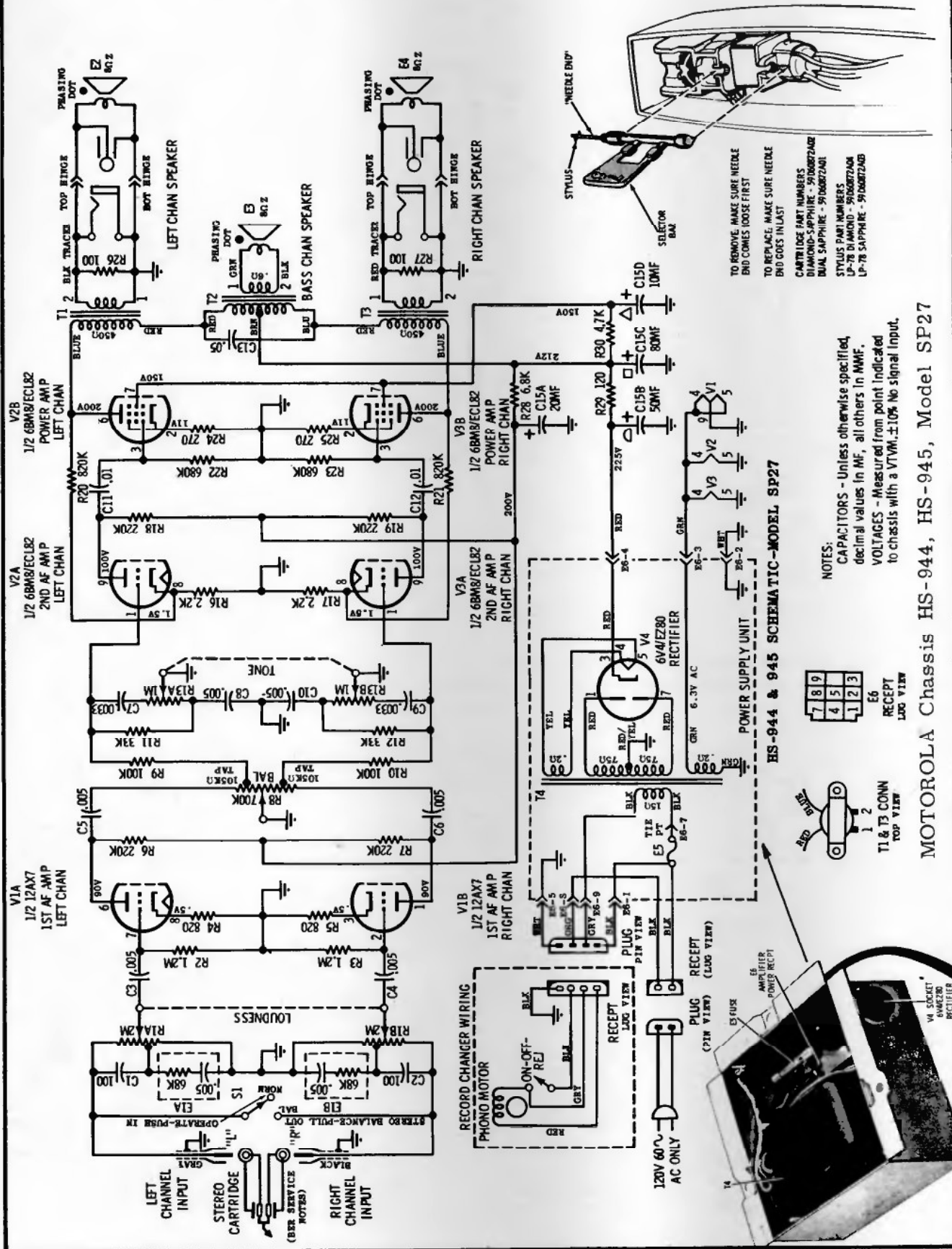
NOTES:
 CAPACITORS - UNLESS OTHERWISE SPECIFIED, DECIMAL VALUES IN MF, ALL OTHERS IN MMF.
 VOLTAGES - MEASURED FROM POINT INDICATED TO B- WITH A VTVM, ±10% NO SIGNAL INPUT.
 ⏚ = CHASSIS GROUND ⏚ = RC GROUND

HS-942 SCHEMATIC-MODEL SP25



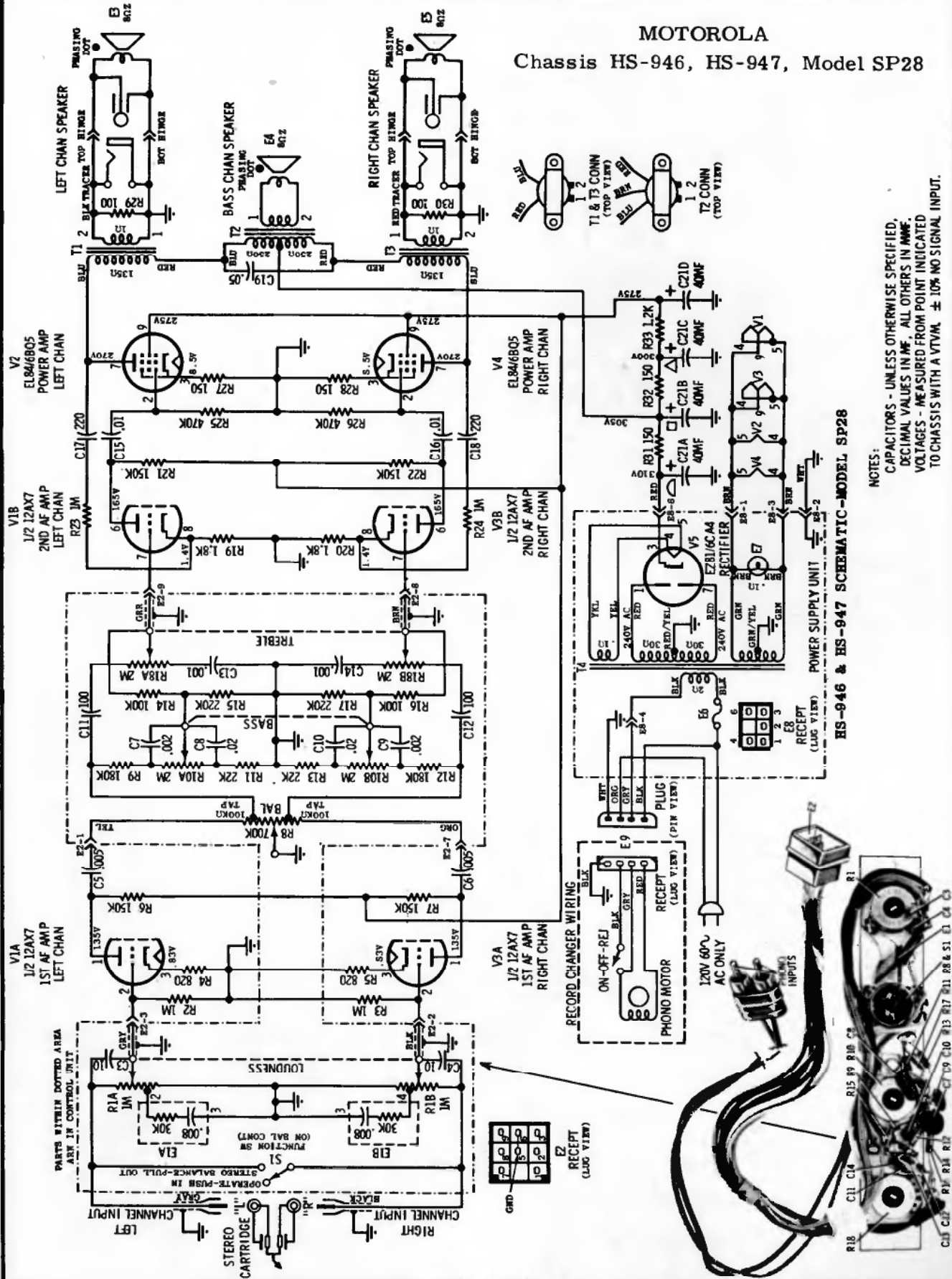
HS-942 PARTS LOCATION

MOTOROLA Chassis HS-944, HS-945, Model SP27



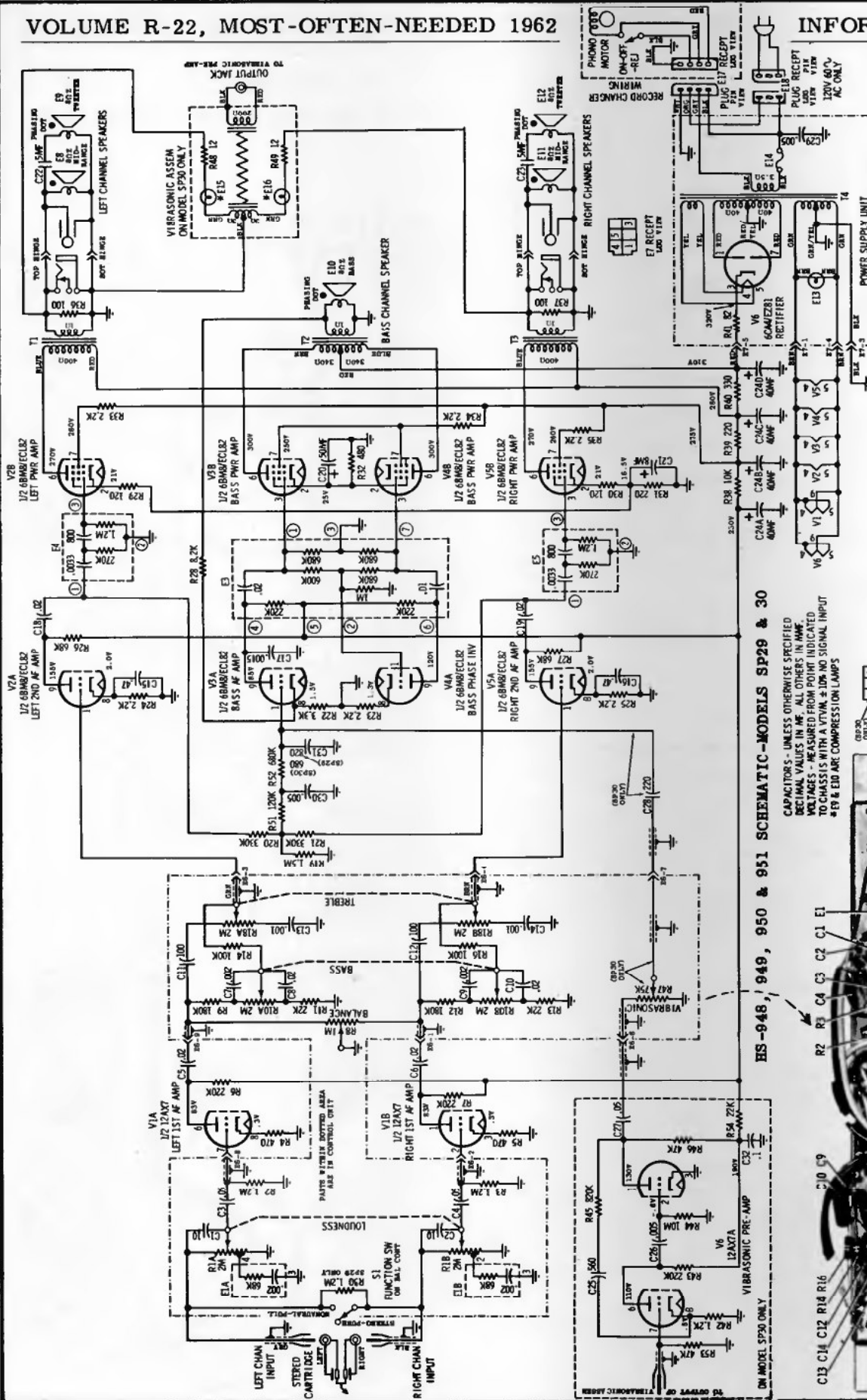
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

MOTOROLA
Chassis HS-946, HS-947, Model SP28



NOTES:
CAPACITORS - UNLESS OTHERWISE SPECIFIED,
DECIMAL VALUES IN MF. ALL OTHERS IN MMF.
VOLTAGES - MEASURED FROM POINT INDICATED
TO CHASSIS WITH A VTVM. ± 10% NO SIGNAL INPUT.

HS-946 & HS-947 SCHEMATIC-MODEL SP28



MOTOROLA

Chassis HS-948, HS-949, HS-950, HS-951, Models SP29 and SP30

HS-948, 949, 950 & 951 SCHEMATIC—MODELS SP29 & 30

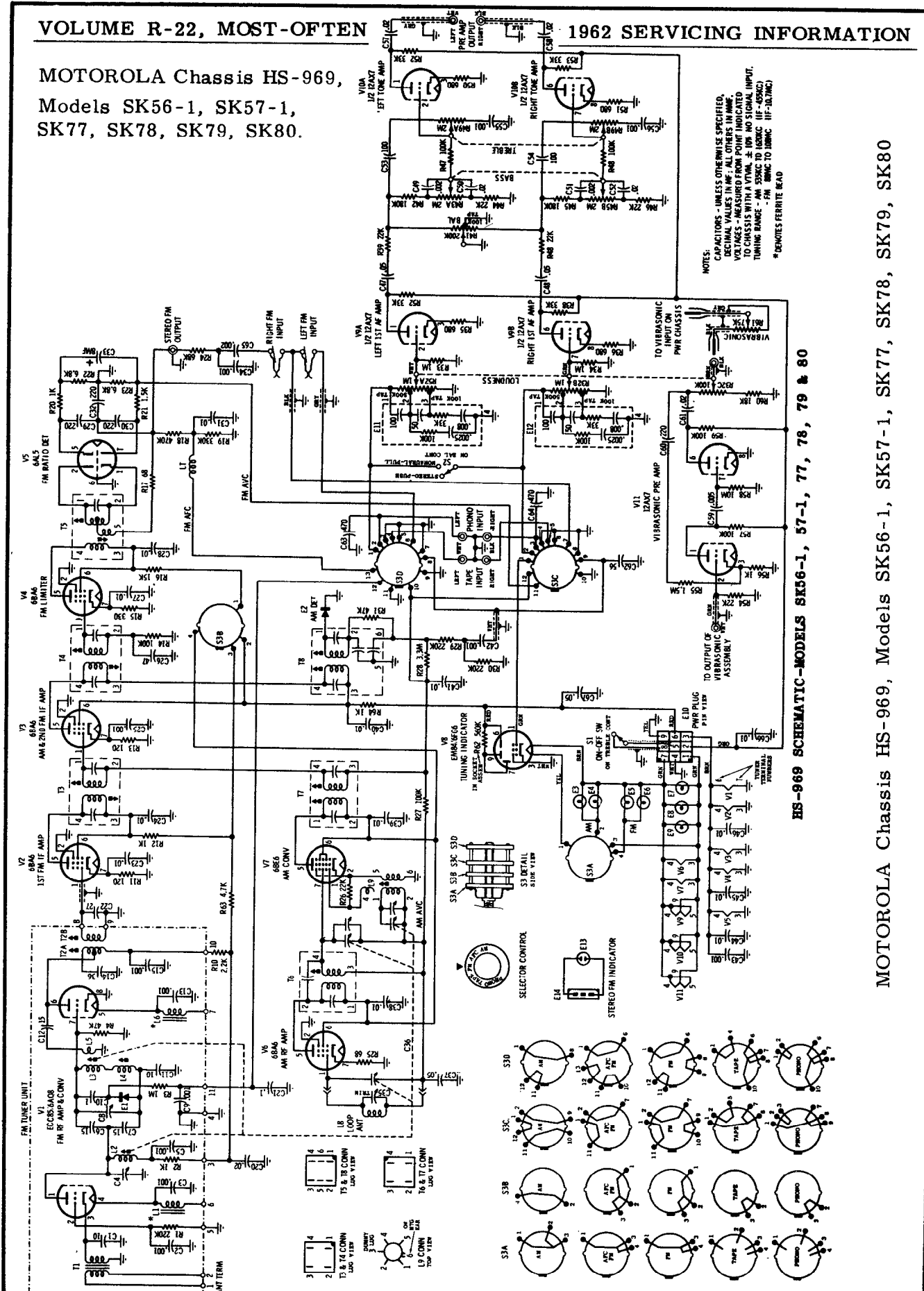
CAPACITORS - UNLESS OTHERWISE SPECIFIED
 DECIMAL VALUES IN MF. ALL OTHERS IN MMF.
 VOLTAGES - MEASURED FROM POINT INDICATED
 TO CHASSIS WITH A VTVM. * 10K-NO SIGNAL INPUT
 † E9 & E10 ARE COMPRESSION LAMPS



HS-949 PARTS LOCATION

MOTOROLA Chassis HS-969,
Models SK56-1, SK57-1,
SK77, SK78, SK79, SK80.

NOTES:
CAPACITORS - UNLESS OTHERWISE SPECIFIED,
DECIMAL VALUES IN MF, ALL OTHERS IN MMF.
RESISTOR VALUES UNLESS OTHERWISE SPECIFIED,
TO CHASSIS UNLESS OTHERWISE INDICATED.
TUNING RANGE - AM STAGE TO 1600KC (IF 455KC)
FM STAGE TO 100.7MC (IF 10.7MC)
* DENOTES FERRITE BEAD

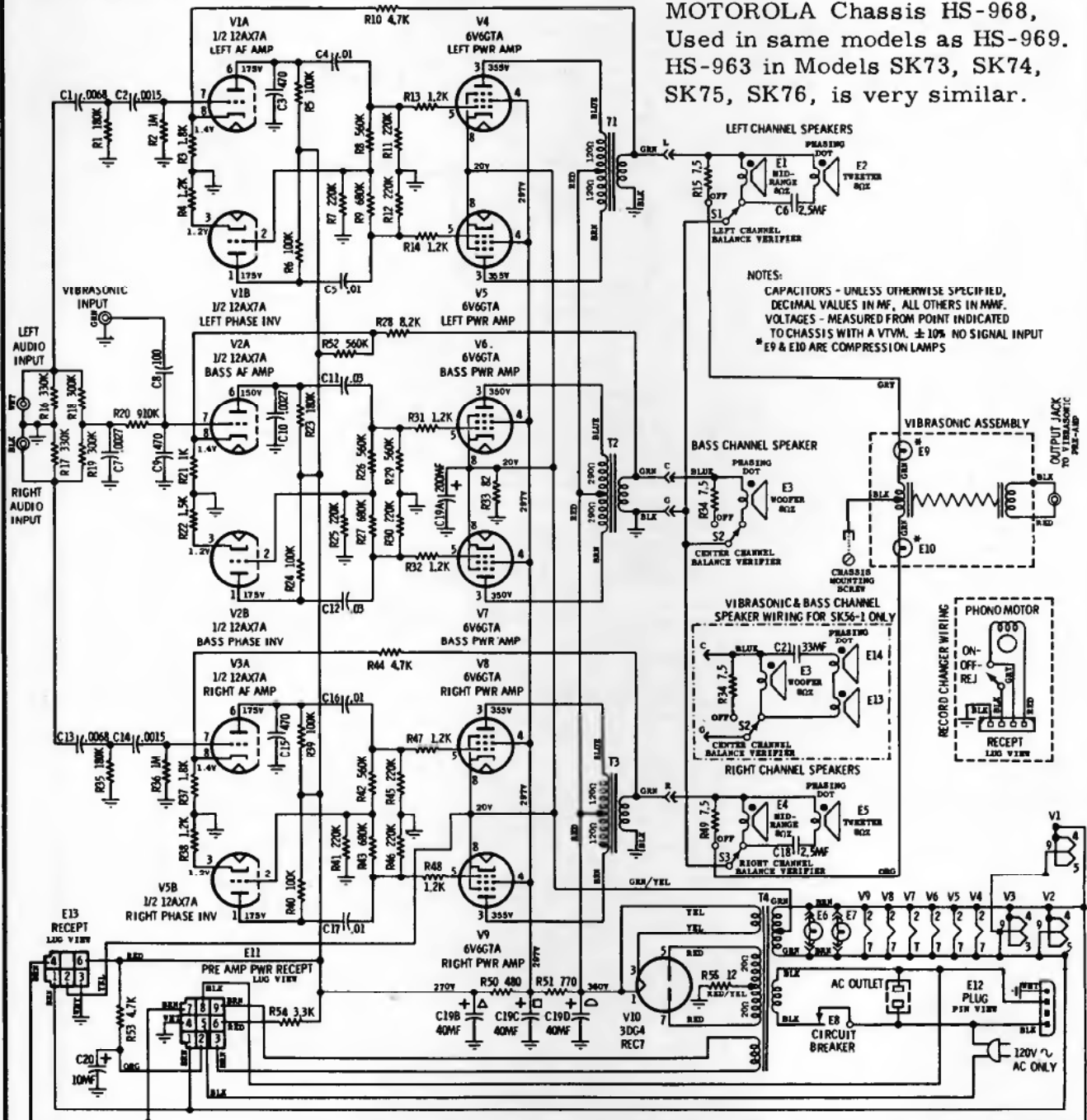


HS-969 SCHEMATIC-MODELS SK56-1, 57-1, 77, 78, 79 & 80

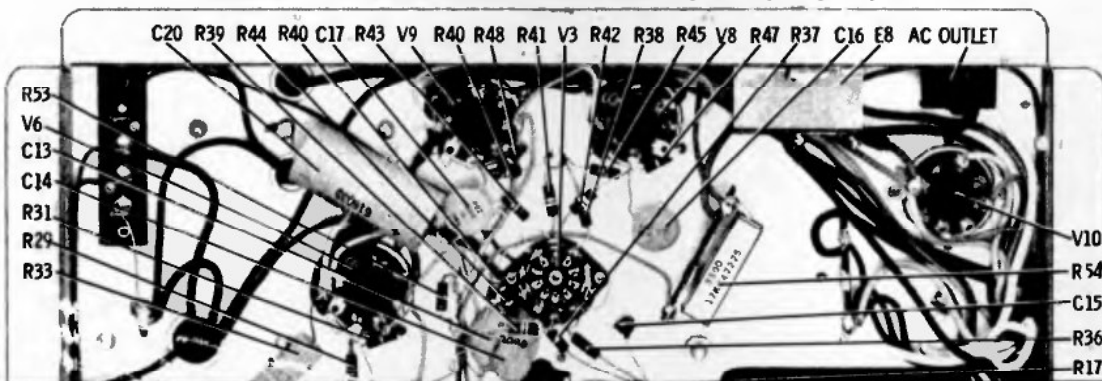
MOTOROLA Chassis HS-969, Models SK56-1, SK57-1, SK77, SK78, SK79, SK80

VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

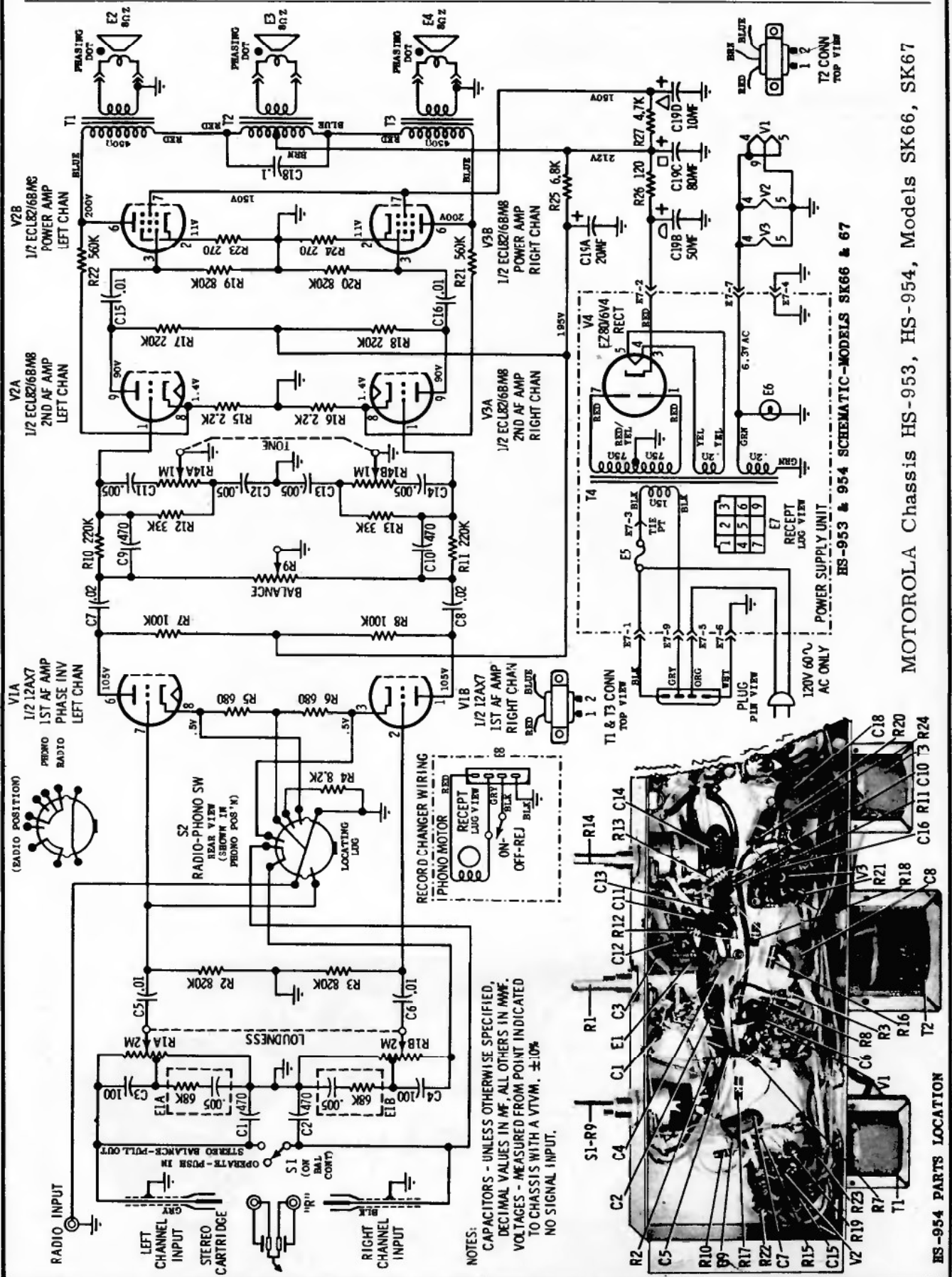
MOTOROLA Chassis HS-968, Used in same models as HS-969. HS-963 in Models SK73, SK74, SK75, SK76, is very similar.



CHASSIS HS-968 SCHEMATIC—MODELS SK56-1, 57-1, 77, 78, 79 & 80



VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION



MOTOROLA Chassis HS-953, HS-954, Models SK66, SK67

Packard Bell

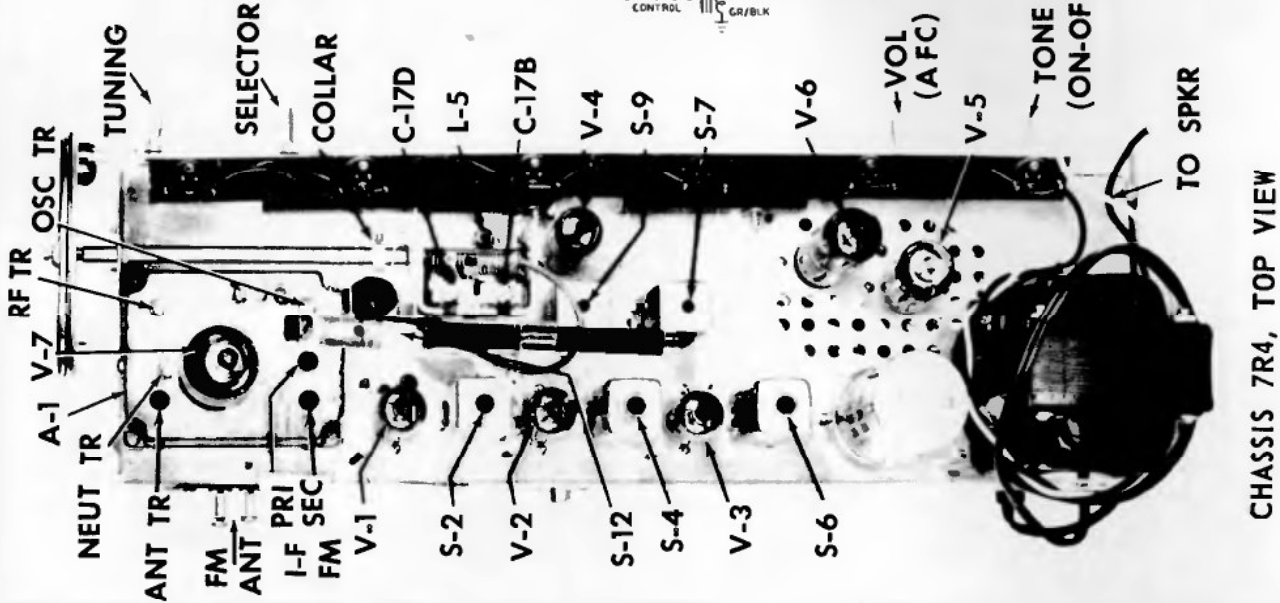
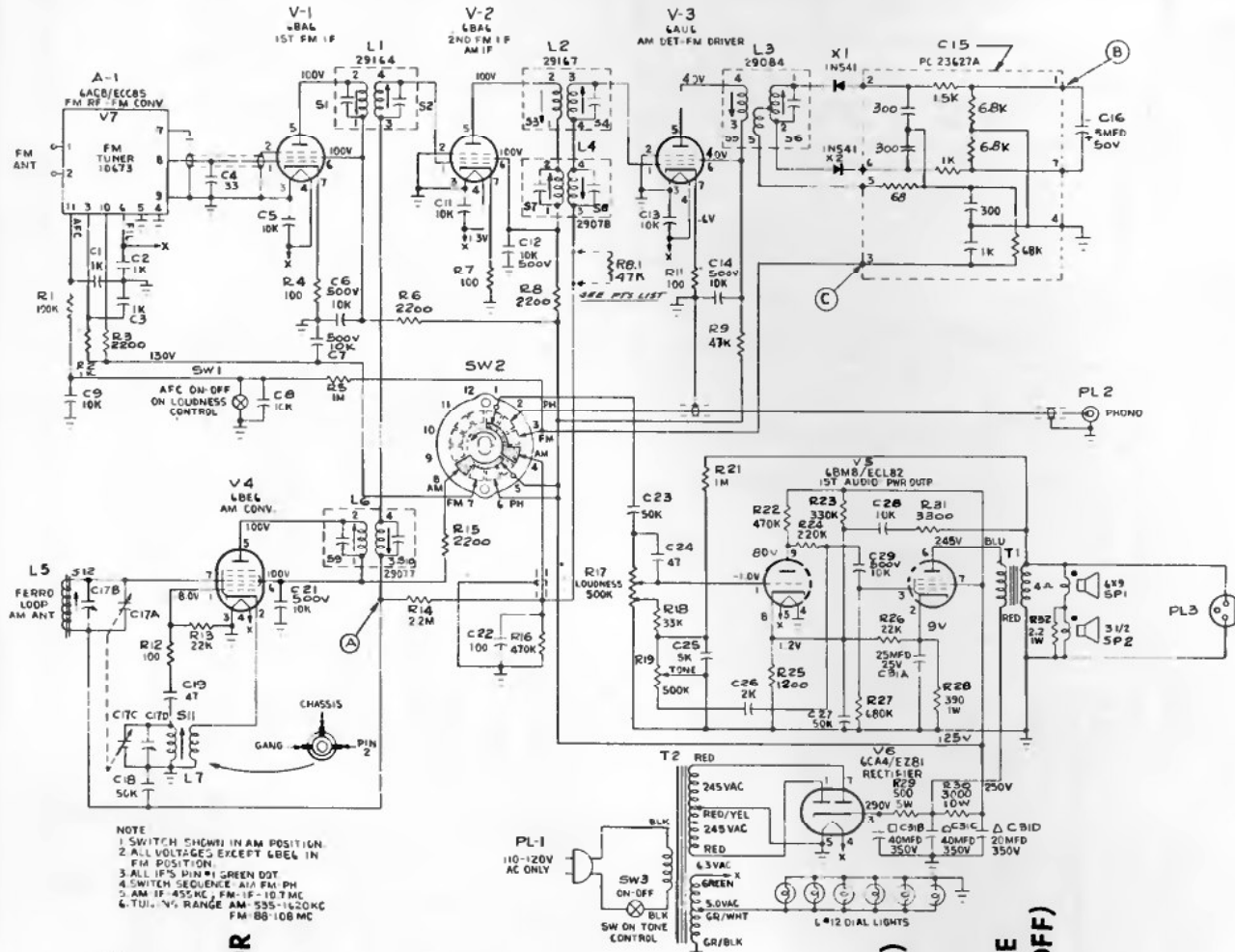
MODEL 7R4 RADIO

Model 7R4 is an AM-FM radio receiver containing seven electron tubes and three crystal diodes. The FM section contains AFC circuitry. A phono input socket is provided at the rear of the set.

Frequencies

AM radio: 530 kc to 1620 kc; I-F 455 kc

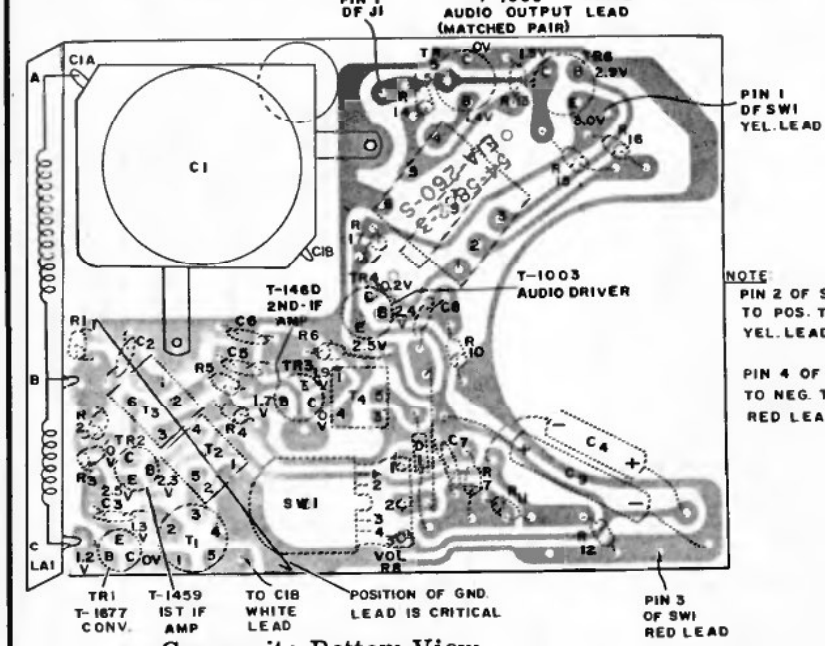
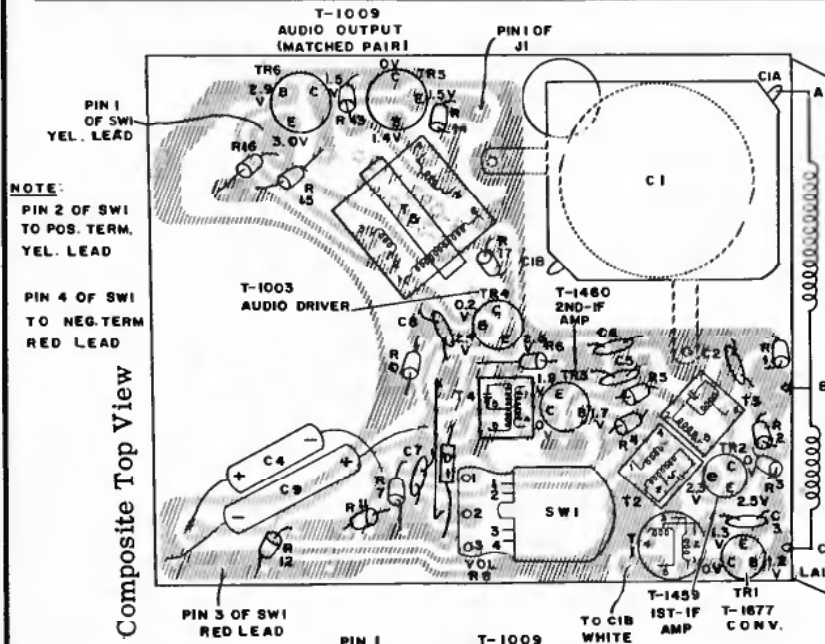
FM radio: 87.5 mc to 108.5 mc; I-F 10.70 mc



VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

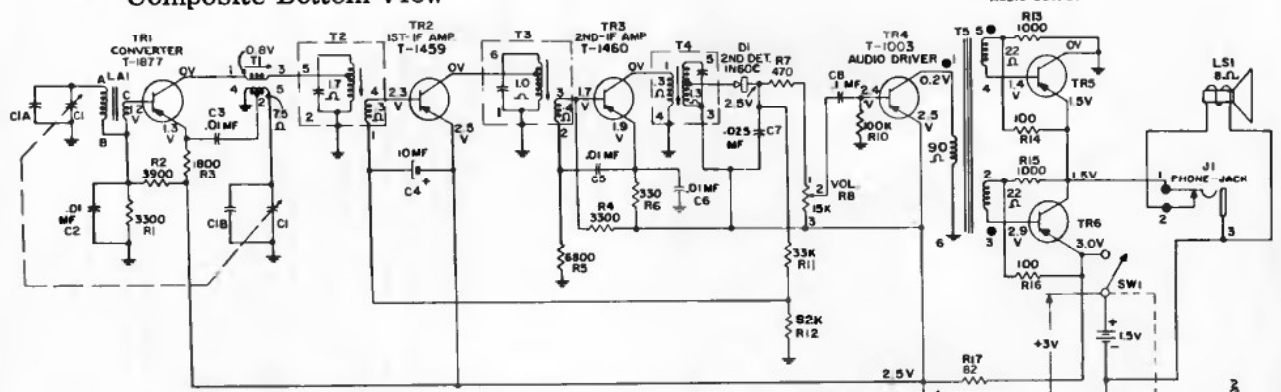
PHILCO

MODEL T-61, CODE 124



STEP	SIGNAL GENERATOR		RADIO		ADJUST
	CONNECTION TO RADIO	DIAL SETTING	DIAL SETTING	SPECIAL INSTRUCTIONS	
1	Connect signal generator through a .1- μ f. condenser to ant. section of gang.	455 kc.	Tuning gang fully open.	Adjust for maximum output in order given.	T4—3rd I-F T3—2nd I-F T2—1st I-F
2	Use radiating loop. (See NOTE 1 below)	600 kc.	600 kc.	Adjust for maximum output. Rock tuning gang while making this adjustment.	T1—osc. core
3	Same as step 2.	1620 kc.	1620 kc. (Tuning gang fully open)	Adjust for maximum output.	C1B—osc. trimmer
4	Same as step 2.	1400 kc.	1400 kc.	Adjust for maximum output.	C1A—antenna trimmer
5	Repeat steps 2, 3 and 4 until no further improvement is obtained. Always stop on step 4.				

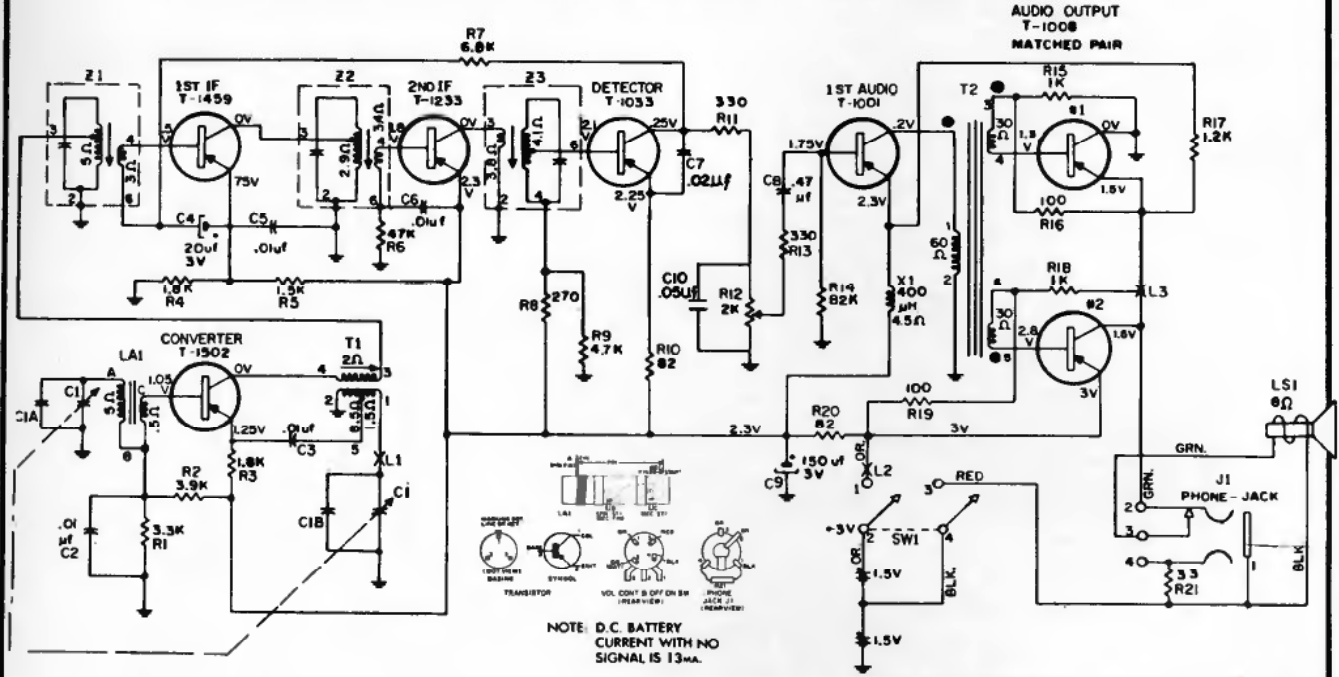
ALIGNMENT CHART



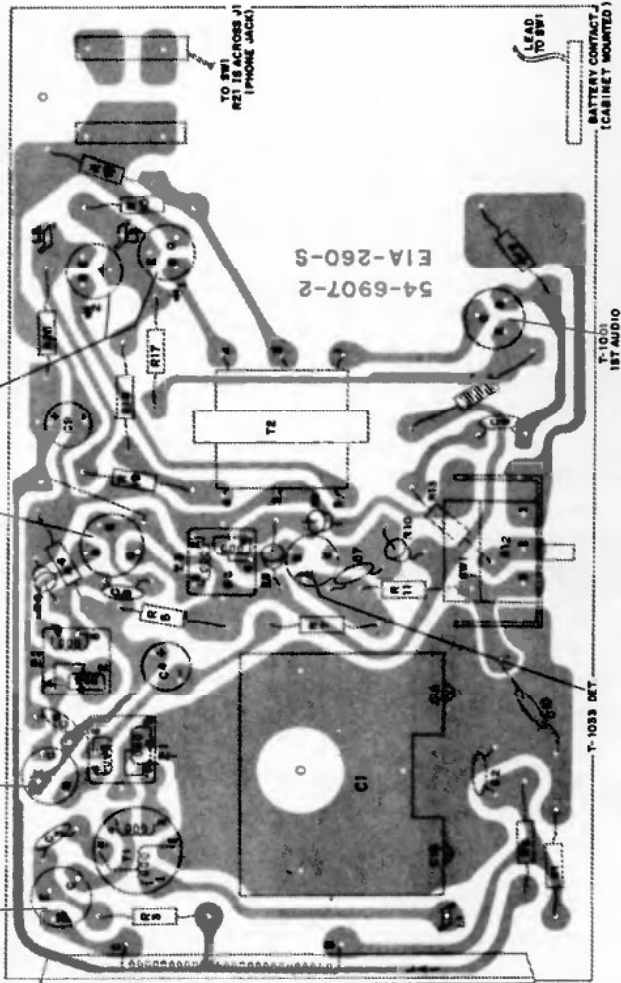
Before panel can be removed from cabinet, a screw located next to the 2nd I-F transformer must be removed. Then depress clips on each side of cabinet. Speaker will remain in cabinet.

NOTE 1. Use a 6-to-8-turn, 6-inch-diameter loop made up of insulated wire. Connect to generator terminals, and place about one foot from radio loop.

PHILCO PORTABLE RADIO TRANSISTOR MODEL T-71, CODE 124



NOTE: D.C. BATTERY CURRENT WITH NO SIGNAL IS 13MA.



Component Panel Bottom View—Showing Parts Location

ALIGNMENT CHART

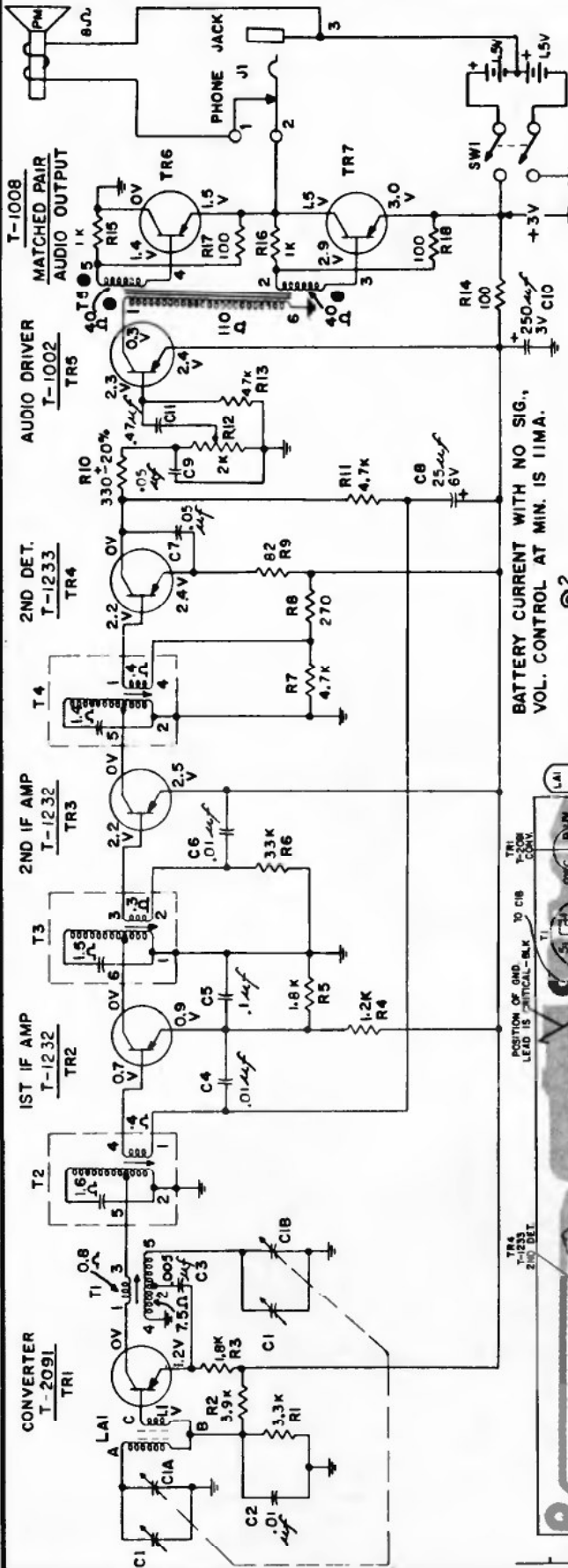
STEP	SIGNAL GENERATOR		RADIO		ADJUST
	CONNECTION TO RADIO	DIAL SETTING	DIAL SETTING	SPECIAL INSTRUCTIONS	
1	Connect signal generator through a .1-uf. condenser to ant. section of gang.	455 kc.	Tuning gang fully open.	Adjust for maximum output in order given.	Z3—3rd i-f Z2—2nd i-f Z1—1st i-f
2	Use radiating loop. (See NOTE 1 below)	600 kc.	600 kc.	Adjust for maximum output. Rock tuning gang while making this adjustment.	T1—osc. core
3	Same as step 2.	1620 kc.	1620 kc. (Tuning gang fully open)	Adjust for maximum output.	C1B—osc. trimmer
4	Same as step 2.	1400 kc.	1400 kc.	Adjust for maximum output.	C1A—antenna trimmer
5	Repeat steps 2, 3 and 4 until no further improvement is obtained. Always stop on step 4.				

NOTE 1. Use a 6-to-8-turn, 6-inch-diameter loop made up of insulated wire. Connect to generator terminals, place about one foot from radio loop.

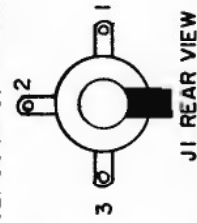
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

PHILCO

MODEL T-77, CODE 124



BATTERY CURRENT WITH NO SIG., VOL. CONTROL AT MIN. IS 11MA.
 FREQUENCY COVERAGE—535 TO 1620 KC.
 INTERMEDIATE FREQUENCY—455 KC.

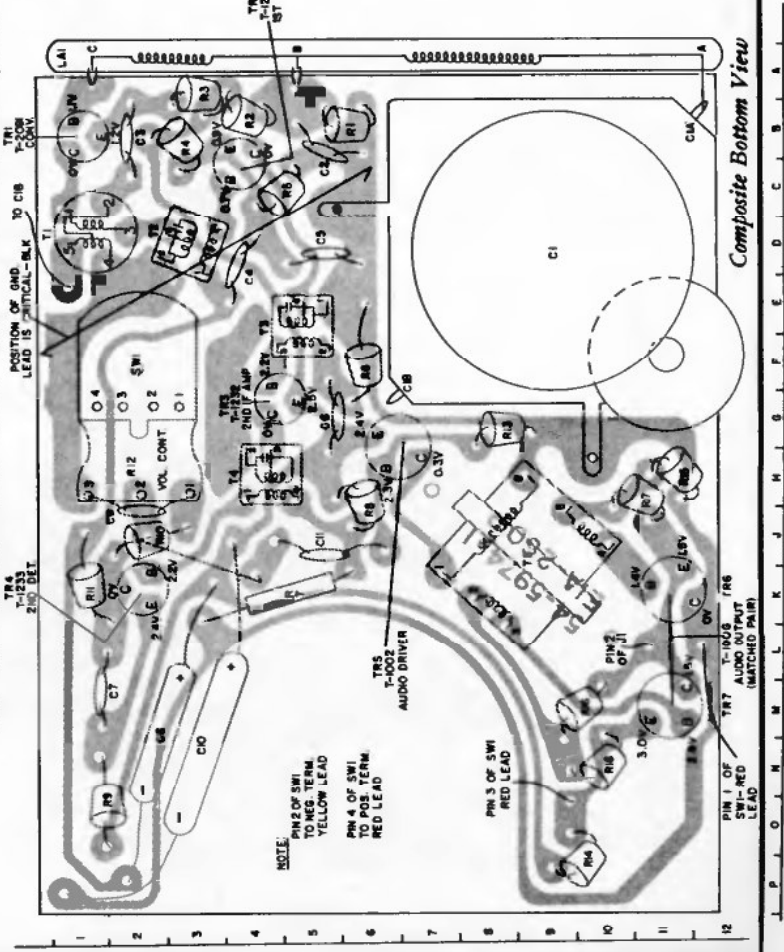


SERVICE NOTES

When signal tracing, inject signal at transistor collector and limit input to keep signal across speaker below .6 volt.
 Normally, the transistors should be the last item suspected. If C10 opens serious audio oscillation will result.

NOTE: Panel Removal

A screw located close to the 2nd i-f transformer (C5 graph location) must be removed. Then spread side of cabinet at volume control and pull panel outward. If volume knob fails to clear cabinet, it may be released from the volume control shaft. To do this, insert a thin blade between the volume control knob and the plastic cabinet and pull the panel out.



PHILCO TRANSISTOR RADIO

MODEL T-88, CODE 124

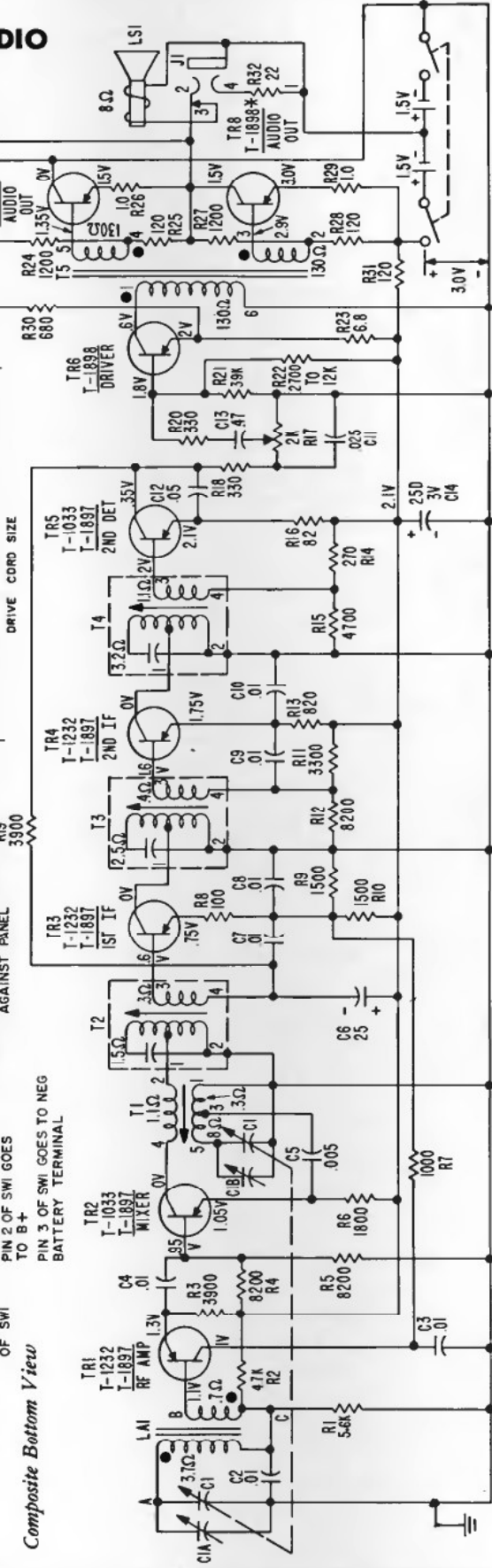
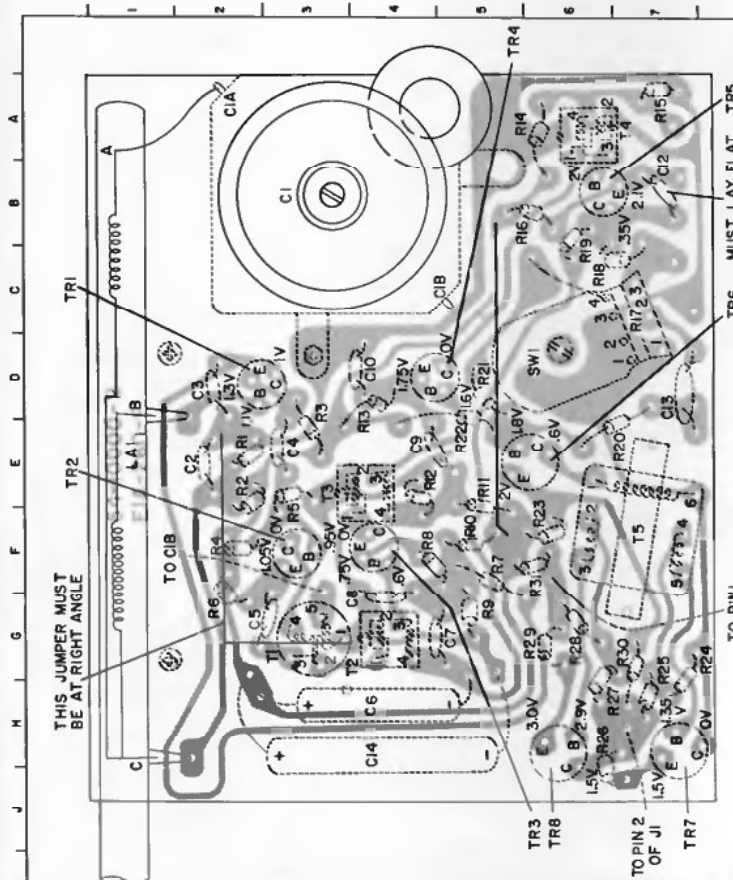
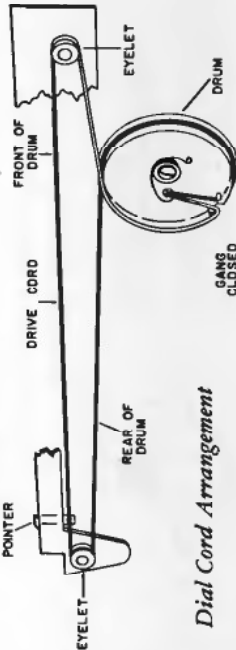
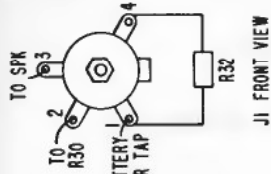
TRANSISTOR IDENTIFICATION



NOTES:
 ALL RESISTOR VALUES EXPRESSED IN OHMS AND ALL CAPACITOR VALUES EXPRESSED IN MICROFARADS UNLESS OTHERWISE NOTED.
 WHEN CHECKING DC RESISTANCES POSITIVE LEAD GOES TO BASE OF TRANSISTORS
 WITH NO SIGNAL, VOLUME CONTROL AT MINIMUM, CURRENT - 9 MILLIAMPS

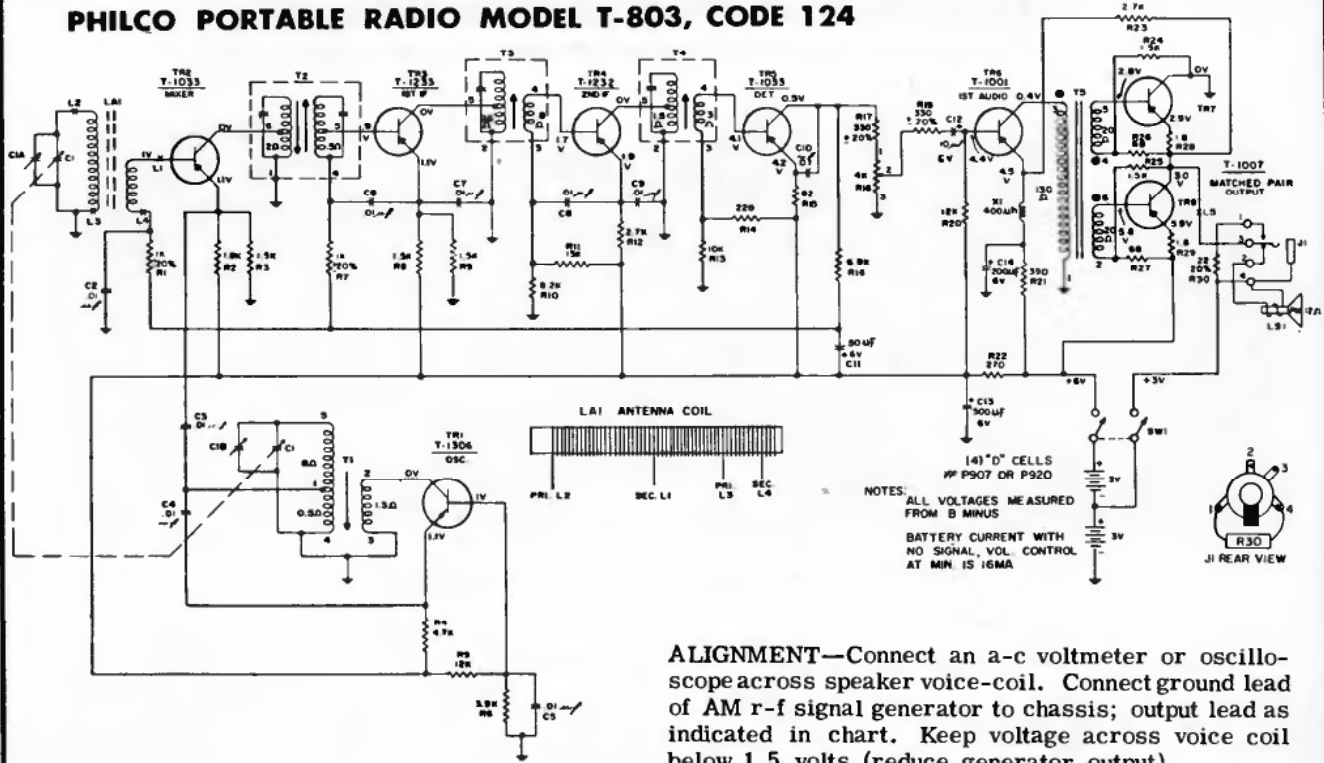
FREQUENCY COVERAGE—535 to 1620 KC.
INTERMEDIATE FREQUENCY—455 KC.

When replacing driver transistor TR6, current limiting resistor R22 must be of proper value to provide 2.1 ma collector current with the transistor employed. Refer to parts list for the replacement transistor which is shipped with the proper resistor.



PHILCO PORTABLE RADIO TRANSISTOR MODEL T-88, CODE 124

PHILCO PORTABLE RADIO MODEL T-803, CODE 124



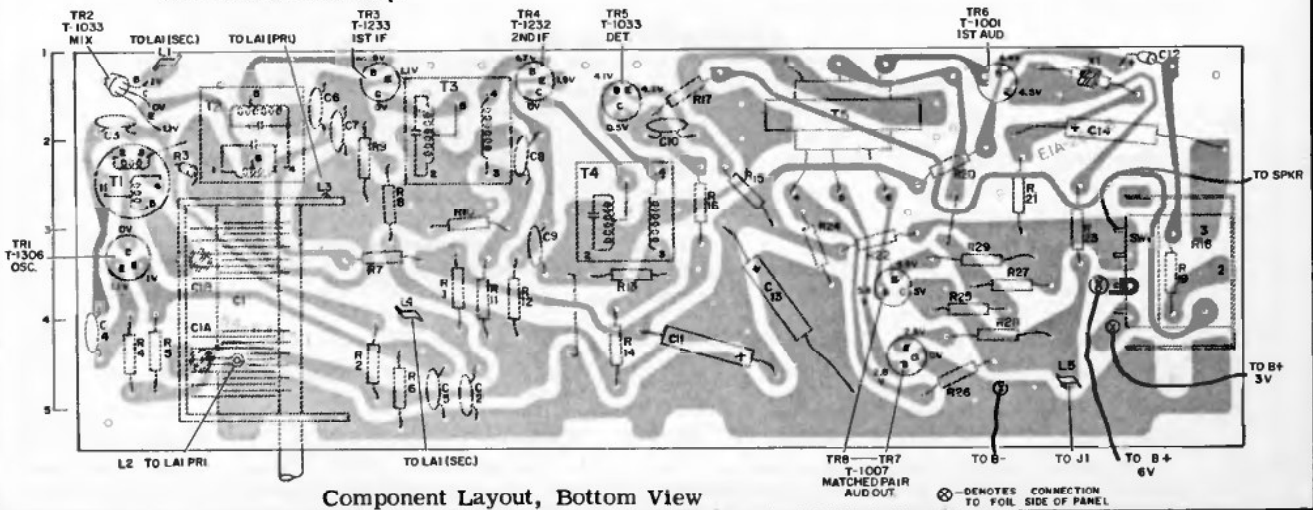
NOTES:
ALL VOLTAGES MEASURED FROM B MINUS
BATTERY CURRENT WITH NO SIGNAL, VOL. CONTROL AT MIN IS 16MA



ALIGNMENT—Connect an a-c voltmeter or oscilloscope across speaker voice-coil. Connect ground lead of AM r-f signal generator to chassis; output lead as indicated in chart. Keep voltage across voice coil below 1.5 volts (reduce generator output).

STEP	SIGNAL GENERATOR		RADIO		ADJUST
	CONNECTION TO RADIO	DIAL SETTING	DIAL SETTING	SPECIAL INSTRUCTIONS	
1	Connect signal generator through a .1-uf. condenser to ant. section of gang.	455 kc.	Tuning gang fully open.	Adjust for maximum output in order given.	T4—3rd i-f pri. T3—2nd i-f pri. T2—bot. core T2—top core
2	Use radiating loop. (See NOTE 1 below).	600 kc.	600 kc.	Adj. for maximum output. Rock tuning gang while making adj.	T1—ocs. core
3	Same as step 2.	1620 kc.	1620 kc. (Tuning gang fully open)	Adjust for maximum output.	C1B—osc. trim.
4	Same as step 2.	1400 kc.	1400 kc.	Adjust for maximum output.	C1A—ant. trim.
5	Repeat steps 2, 3 and 4 until no further improvement is obtained. Always stop on step 4.				

NOTE 1. Use a 6-to-8-turn, 6-inch diameter loop made up of insulated wire. Connect to generator terminals, and place about one foot from radio loop.



Component Layout, Bottom View

PHILCO MODELS K-777, K-778, K-849 AND K-850

(Service material below and on page 81, at right)

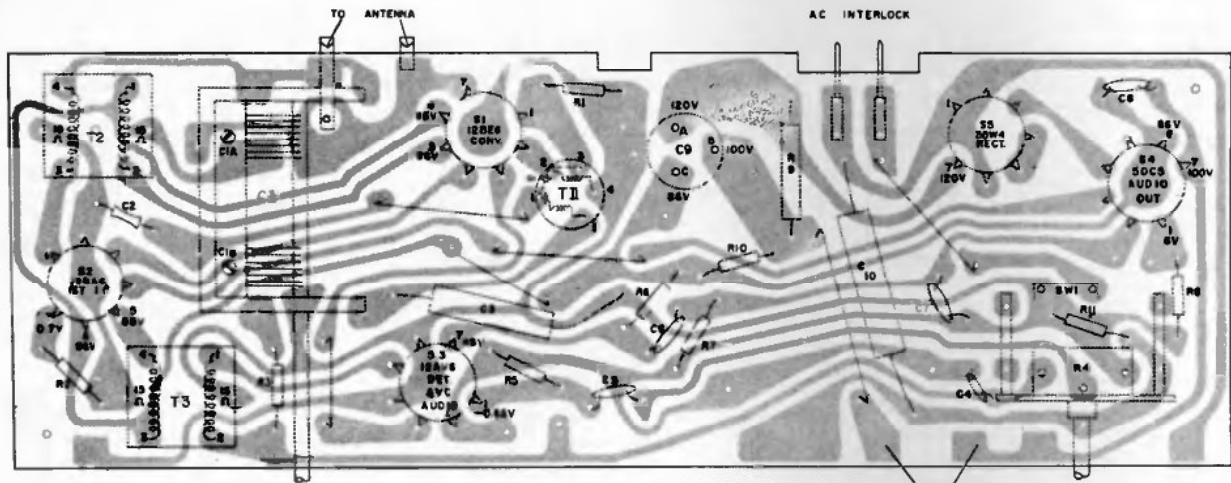


Figure 1. Bottom View of Perma Circuit Panel Component Layout Models K-849, K-850

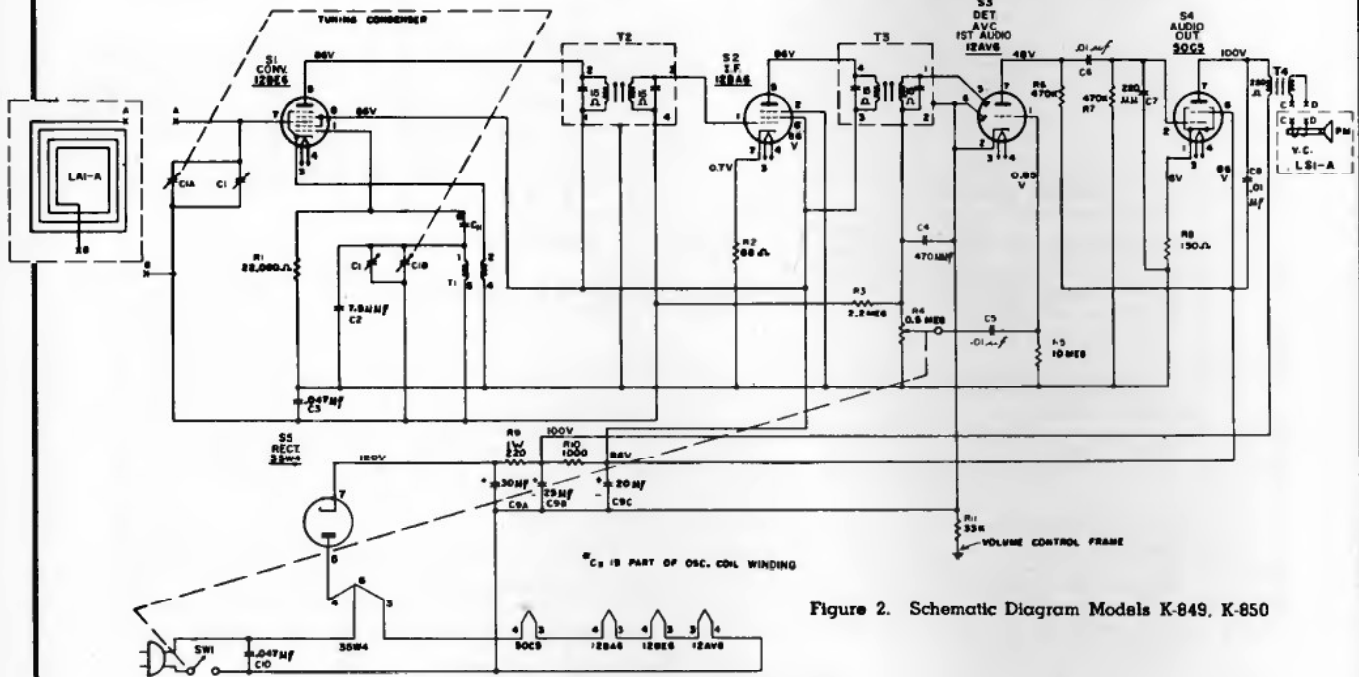


Figure 2. Schematic Diagram Models K-849, K-850

ALIGNMENT CHART

STEP	SIGNAL GENERATOR		RADIO		ADJUST
	CONNECTION TO RADIO	DIAL SETTING	DIAL SETTING	SPECIAL INSTRUCTIONS	
1.	Ground lead to B-; output lead through a .1 mf condenser to grid (pin 7) of 12BE6 or top of r-f tuning condenser.	455 kc.	Tuning gang fully open.	Adjust tuning cores, in order given, for maximum output.	T3—top T3—bottom T2—bottom T2—top
2.	Radiating loop (See Note below).	1620 kc.	1620 kc.	Adjust for maximum output.	C1-B—osc.
3.	Same as step 2.	1500 kc.	1500 kc.	Adjust for maximum output.	C1-A—aerial

NOTE: Make up a 6-8 turn, 6 inch diameter loop from insulated wire, connect to signal-generator leads, and place near radio loop.

PHILCO HOME RADIO MODELS K-777, K-778, K-849 AND K-850
 (For alignment and other service data see page 80, at left)

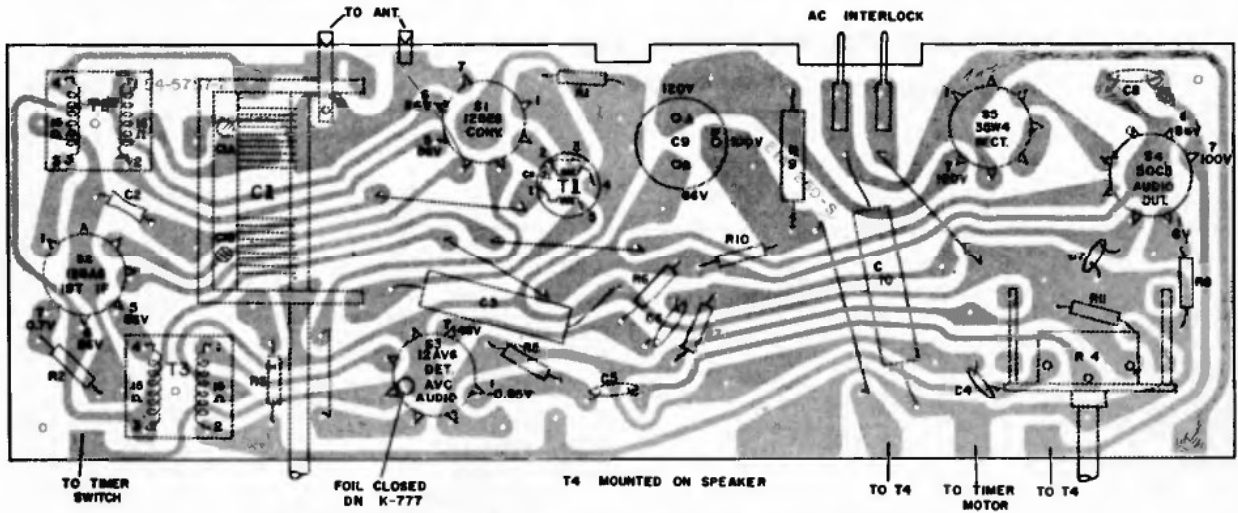


Figure 3. Bottom View of Perma Circuit Panel Component Layout Model K-778

SLEEP SWITCH—Model K-778 employs a "sleep" switch which is set to turn the radio off after a desired length of time (up to 60 minutes).

LULLAWAY—All clock radio models except K-777 have the on-off switch in the filament return line. When the switch is opened, the set fades out rather than cuts off. Model K-777 has a conventional switching arrangement located in the B—line.

MODELS K-777 and K-778 have similar circuitry with slight variations as shown.

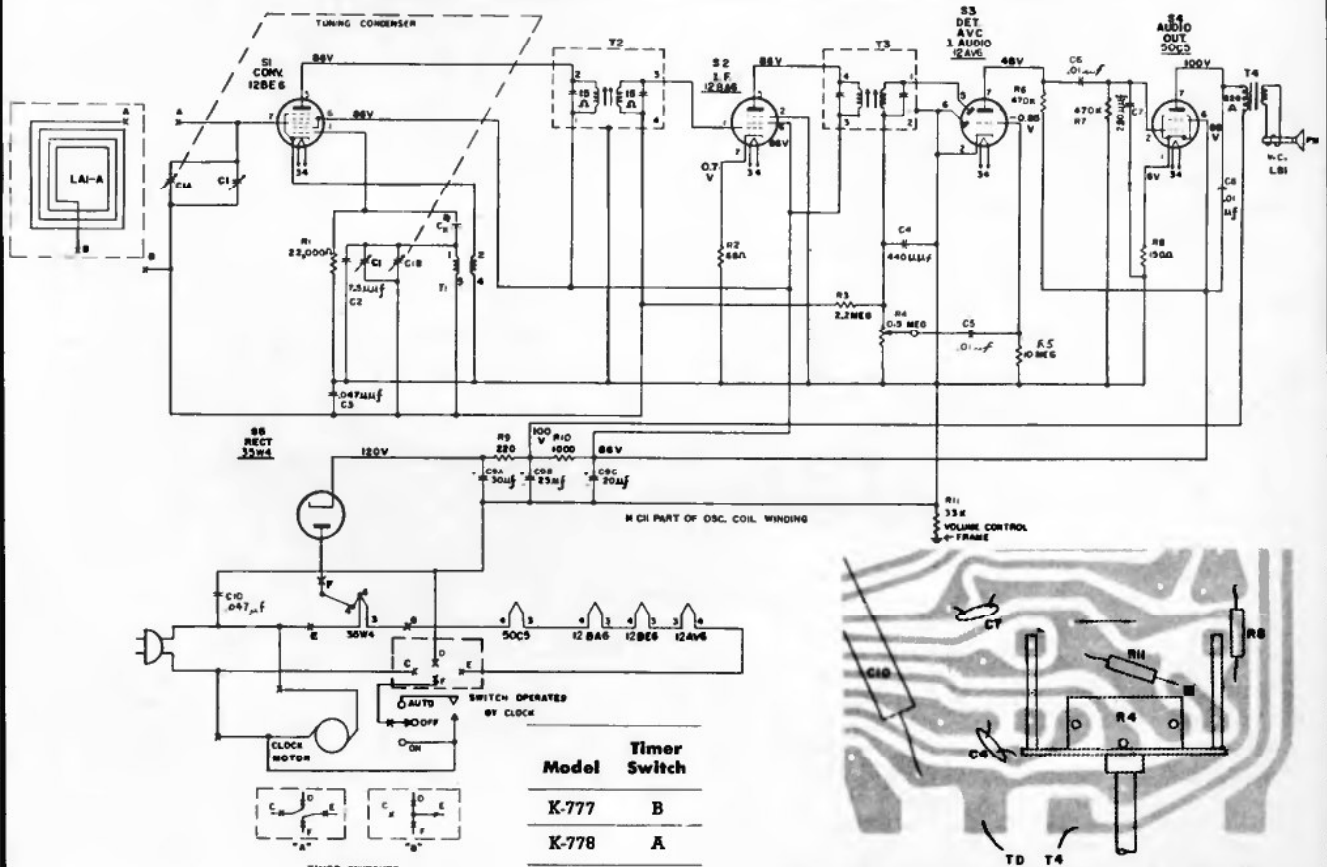


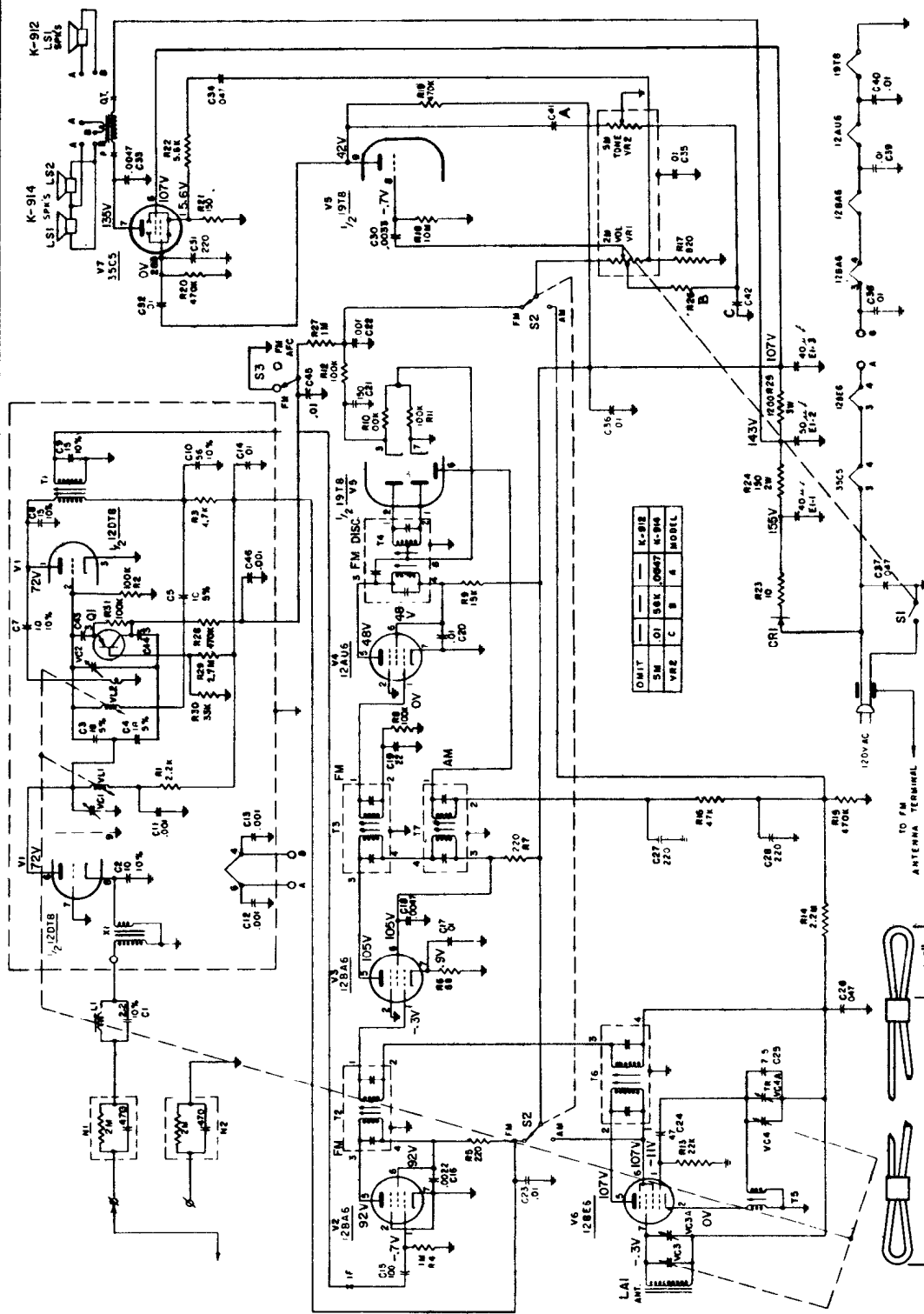
Figure 4. Schematic Diagram Models K-777, K-778

Figure 5. Bottom View, Partial Printed Panel Showing Model K-777, Foil Difference in B-Circuit (Figure 3)

PHILCO

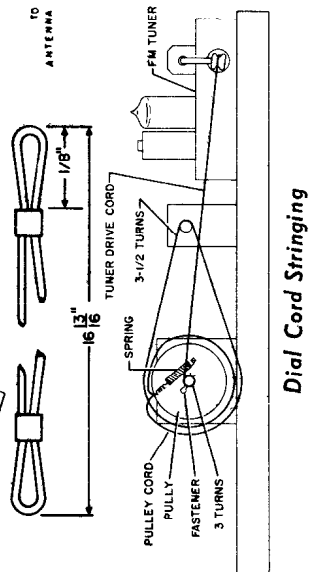
PHILCO AM/FM MODELS K-912, K-914

(Continued on the next page at right)



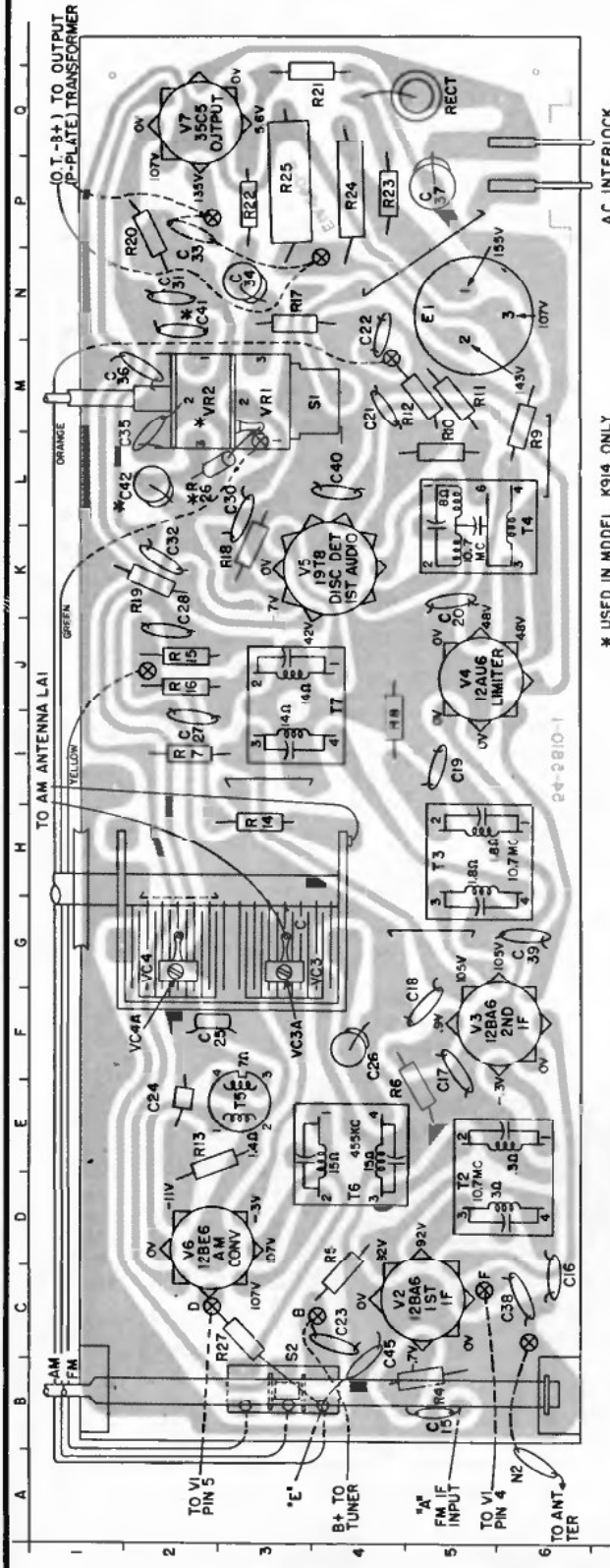
Tuner Installation - (after removal for servicing) should be done with special care. Be sure that all wires are dressed through the proper cut-outs. Note that the wires exit from the tuner as follows: Center slot, 2 brown, 1 white; cabinet front slot, single green; cabinet rear slot, red and green. In addition, be sure that no wire gets caught between the edge of the tuner chassis and the mounting frame.

TV Trap Adjustment - This trap, factory adjusted for maximum attenuation at 203mc, will reduce interference from channel 9 through channel 13 television stations. If severe interference occurs on one particular channel, it may be minimized by tuning this trap to that particular channel. To do this, connect a VTVM to the junction of C19 and R8, tune the receiver for maximum interference and adjust T1 for minimum meter indication.



**PHILCO
AM/FM TABLE RADIOS
MODELS K-912, K-914**

(Continued from preceding page)



* USED IN MODEL K914 ONLY

PARTS LIST

Symbol	Location	Description	Service Part No.
C1	A3 ¹	Capacitor, 2.2 mmf, ant. trap	30-1221-6
C2	*	Capacitor, 10 mmf FM Ant. trans. secondary	30-1251-35
C3	A2 ¹	Capacitor, 18 mmf, 5%, FM Oscillator grid circuit	30-1251-48
C4	A3 ¹	Capacitor, 18 mmf, 5%, FM Oscillator grid circuit	30-1251-48
C5	B3 ¹	Capacitor, 10 mmf, 5%, Oscillator tank circuit	30-1251-44
C7	A2 ²	Capacitor, 10 mmf, 10%, Disc., Oscillator feedback	30-1251-35
C8	A2 ¹	Capacitor, 15 mmf, ceramic Disc, Plate by-pass	30-1251-36
C9	B3 ¹	Capacitor, 15 mmf, Ceramic Disc, T1 Secondary	30-1251-36
C10	B3 ¹	Capacitor, 56 mmf, 10%, neutralizing	30-1251-37
C11	A3 ¹	Capacitor, .001 mfd, FM r-f by-pass	30-1238-13
C12	B3 ¹	Capacitor, .001 mfd, 12DT8 Filament by-pass	30-1238-13
C13	B2 ¹	Capacitor, .001 mfd, 12DT8 filament by-pass	30-1238-13
C14	C4 ¹	Capacitor, .01 mfd, B+ by-pass	30-1238-33
C15	B5	Capacitor, 100 mmf, FM i-f coupling	30-1251-38
C16	C6	Capacitor, .0022 mfd, FM i-f screen	30-1262-7
C17	F5	Capacitor, .01 mfd, V3 cathode by-pass	30-1262
C18	F5	Capacitor, .0047 mfd, V3 i-f screen by-pass	30-1262-3
C19	I5	Capacitor, 22 mmf, V4 i-f grid	30-1263-19
C20	K5	Capacitor, .01 mfd, V4 screen by-pass	30-1262
C21	B4	Capacitor, 150 mmf, 19T8 (V5) cathode by-pass	30-1262-28
C22	N4	Capacitor, .001 mfd, 19T8 (V5) cathode by-pass	30-1262-12
C23	C4	Capacitor, .01 mfd, FM B+ by-pass	30-1262
C24	E2	Capacitor, 47 mmf, AM Oscillator grid	30-1230-4
C25	F2	Capacitor, 7.5 mmf, AM Oscillator compensation	30-1224-83
C26	F4	Capacitor, .047 mfd, AVC by-pass	30-4650-45
C27	I2	Capacitor, 220 mmf, AM Diode Det. Output	30-1262-41
C28	J2	Capacitor, 220 mmf, AM Det. Filter	30-1262-41
C30	K3	Capacitor, .0033 mfd, Audio Grid Coupling	30-1262-42
C31	N2	Capacitor, 220 mmf, Output Grid by-pass	30-1262-41
C32	K2	Capacitor, .01 mfd, Output Grid coupling	30-1262

Panel Removal - First remove knobs, and cabinet back (note that three screws must be extracted - one in handle depression and two on set bottom). Next, remove the two panel mounting screws located at the bottom left corner, and 2-1/4" in from bottom right corner. Panel will now slide out of its end holders. (tuning dial will pull free as panel is removed).

PHILCO RADIO MODELS

K-780 K-782 K-783 K-784 K-785 K-847
K-851 K-852 K-853 K-855 K-856 K-858

(Material continued on the next two pages)

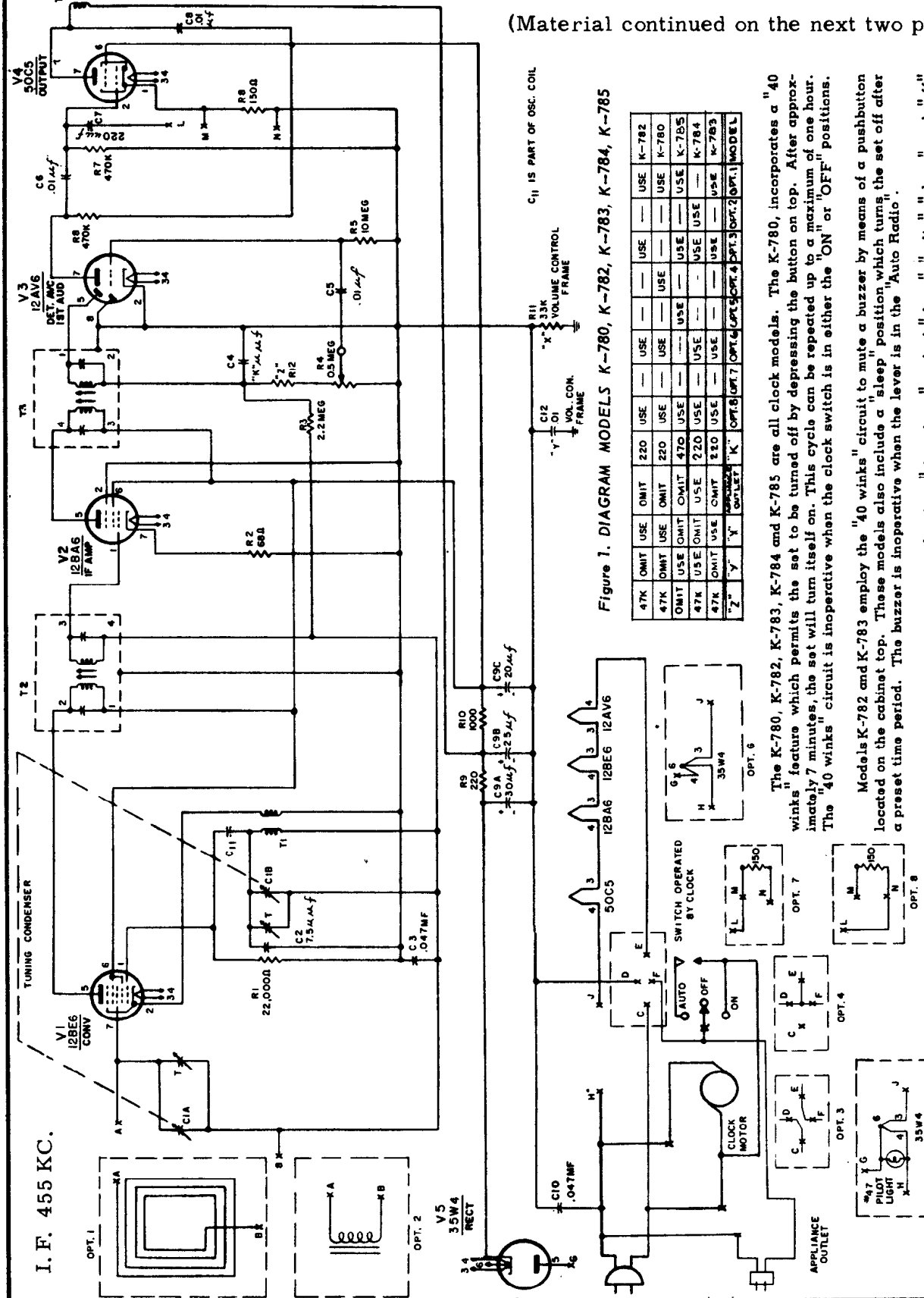


Figure 1. DIAGRAM MODELS K-780, K-782, K-783, K-784, K-785

47K	OMIT	USE	OMIT	220	USE	---	USE	---	USE	K-782
47K	OMIT	USE	OMIT	220	USE	---	USE	---	USE	K-780
OMIT	USE	OMIT	470	USE	---	USE	---	USE	---	K-785
47K	USE	OMIT	USE	220	USE	---	USE	---	USE	K-784
47K	OMIT	USE	OMIT	220	USE	---	USE	---	USE	K-783
"Z"	"Y"	"X"	OUTLET	"K"	OPT.8	OPT.7	OPT.6	OPT.5	OPT.4	OPT.3

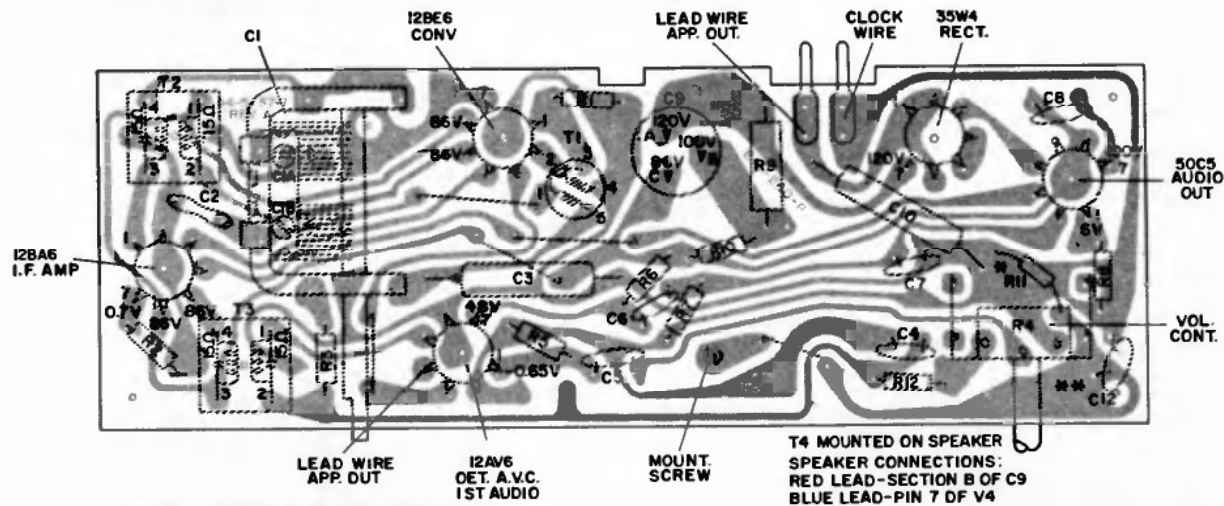
The K-780, K-782, K-783, K-784 and K-785 are all clock models. The K-780, incorporates a "40 winks" feature which permits the set to be turned off by depressing the button on top. After approximately 7 minutes, the set will turn itself on. This cycle can be repeated up to a maximum of one hour. The "40 winks" circuit is inoperative when the clock switch is in either the "ON" or "OFF" positions.

Models K-782 and K-783 employ the "40 winks" circuit to mute a buzzer by means of a pushbutton located on the cabinet top. These models also include a "sleep" position which turns the set off after a preset time period. The buzzer is inoperative when the lever is in the "Auto Radio" position.

Models K-784 and K-785 both employ four "piano keys" marked "sleep", "radio", "alarm", and "off". If the set is off, and the sleep button is pushed, the set will play for a period of ten minutes. If this button is pushed twice, the set will play for 30 minutes, and so on up to a maximum period of 65 minutes. If the alarm is on, the sleep button will mute it for a period of 10-30 minutes, depending on the number of times the sleep button is depressed.

(Service material continued on the next two pages.)

**PHILCO MODELS K-780, K-782, K-783, K-784, K-785, K-847
K-851, K-852, K-853, K-855, K-856, K-858** (Continued)



* USED IN MODELS K-783 AND K-782 ONLY
** USED IN MODEL K-784 ONLY

Figure 2. Bottom View of Perma Circuit Panel Component Layout Models K-782, K-783, K-784

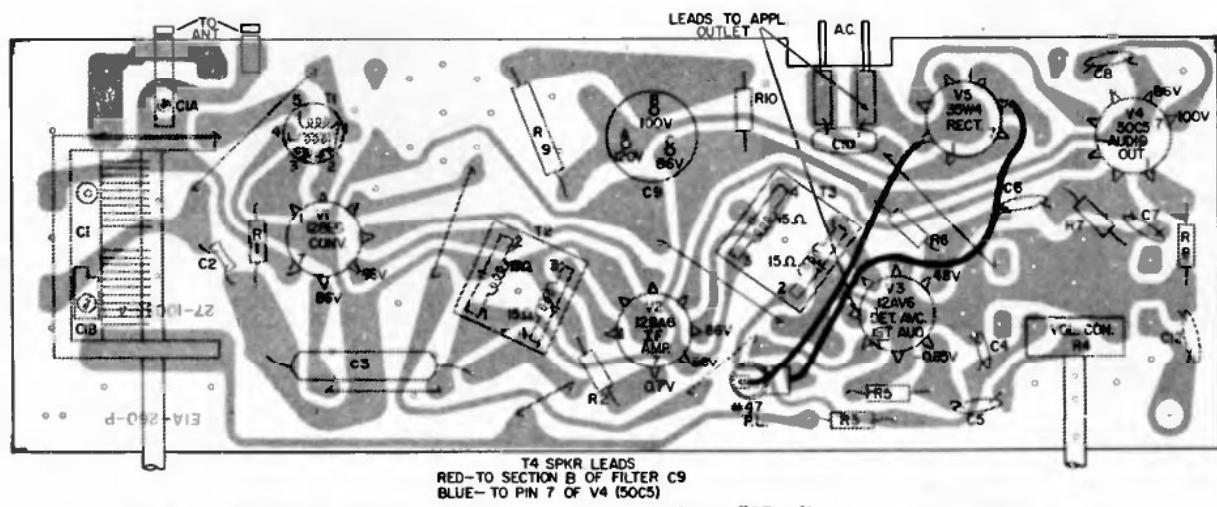
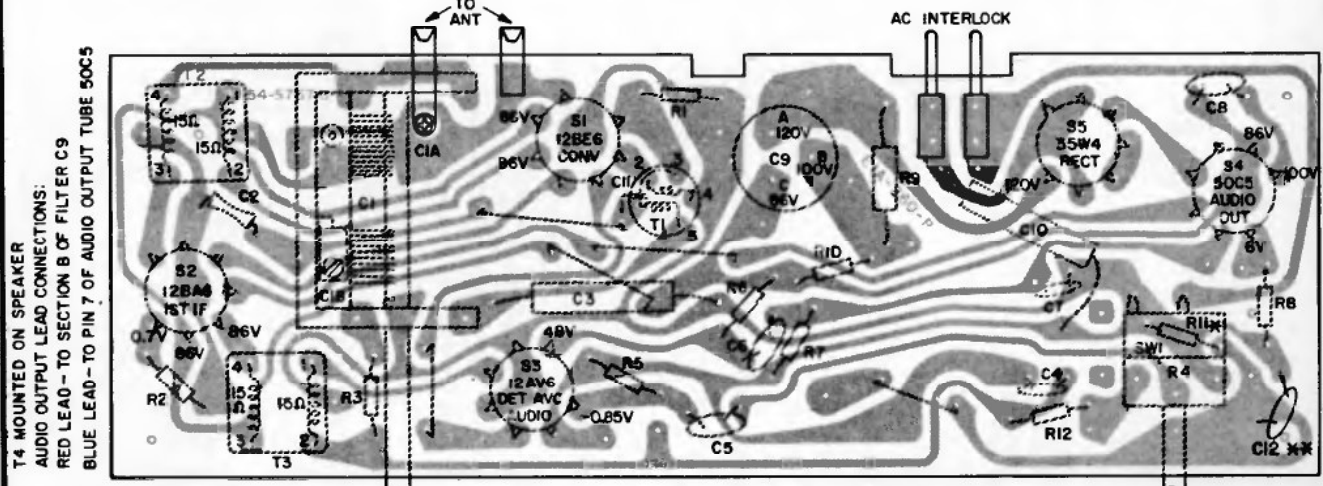


Figure 3. Bottom View of Perma Circuit Panel Component Layout Model K-785 (Layout Model K-858 is similar.)



* NOT USED IN MODEL K-856
** USED IN MODEL K-856 ONLY

Figure 5. Bottom View of Perma Circuit Panel Component Layout Models K-847, K-851, K-852, K-853, K-855, K-856, and K-780

NEEDED 1962 RADIO SERVICING INFORMATION

PHILCO Models K-780, K-782, K-783, K-784, K-785, K-847, K-851, K-852, K-853, K-855, K-856, K-858, Continued from preceding pages

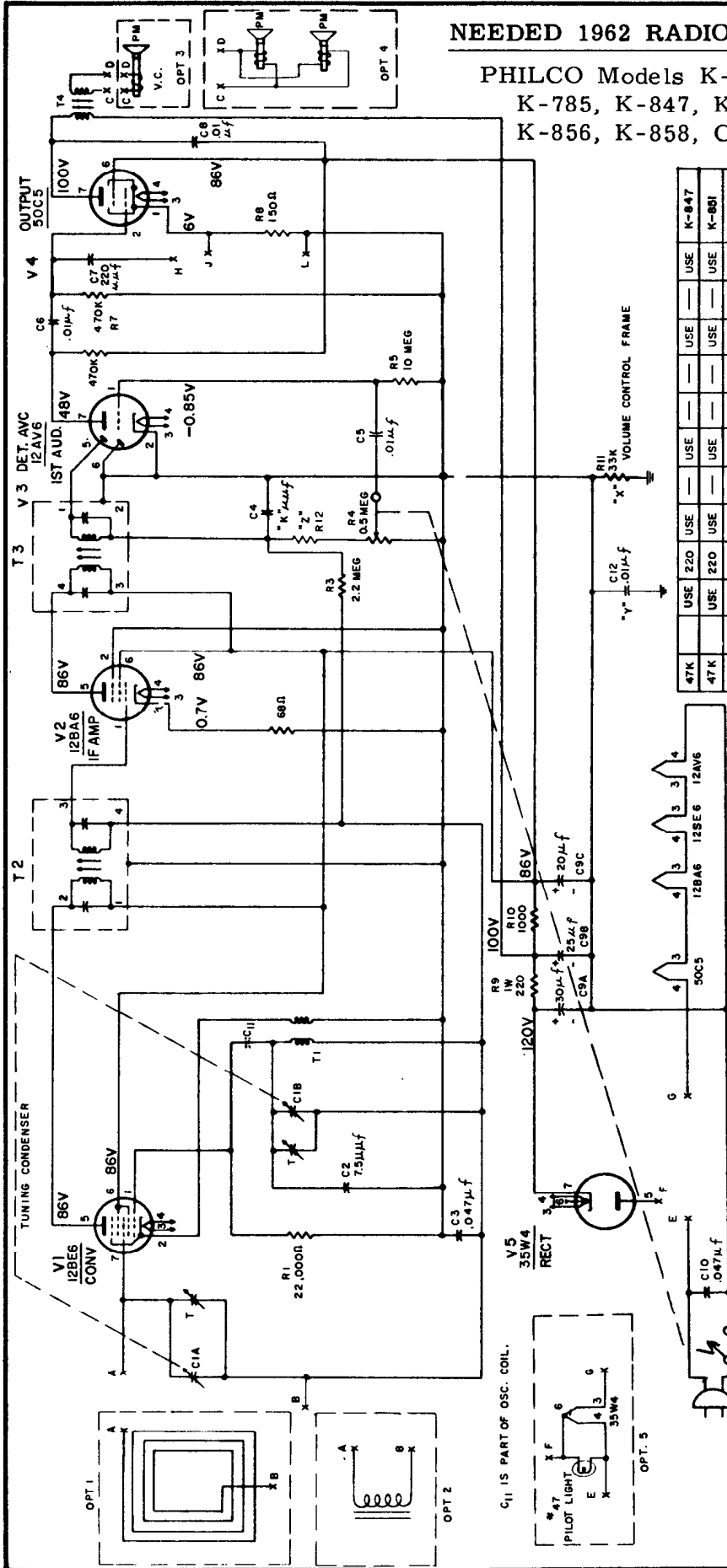


Figure 4. Schematic Diagram Models K-847, K-851, K-852, K-853, K-855, K-856, K-858

47K	USE	220	USE	—	USE	—	USE	—	USE	K-847
47K	USE	220	USE	—	USE	—	USE	—	USE	K-851
47K	USE	220	USE	—	USE	—	USE	—	USE	K-852
47K	USE	220	USE	—	USE	—	USE	—	USE	K-853
47K	USE	OMIT	220	USE	—	USE	—	USE	—	K-855
OMIT	USE	OMIT	470	USE	—	USE	—	USE	—	K-856
"Z"	"Y"	"X"	"X"	OPT. 8	OPT. 7	OPT. 6	OPT. 5	OPT. 4	OPT. 3	OPT. 2

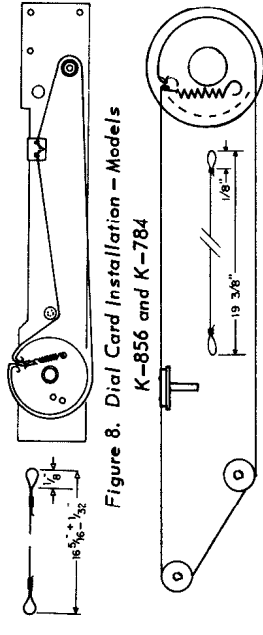


Figure 8. Dial Card Installation - Models K-856 and K-784

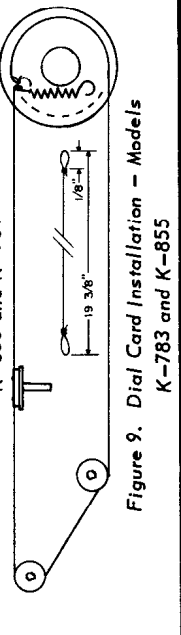


Figure 9. Dial Card Installation - Models K-783 and K-855

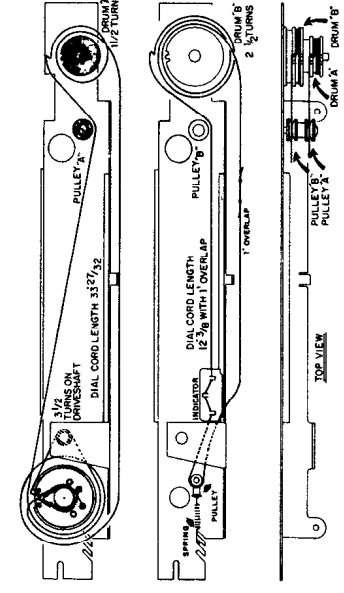
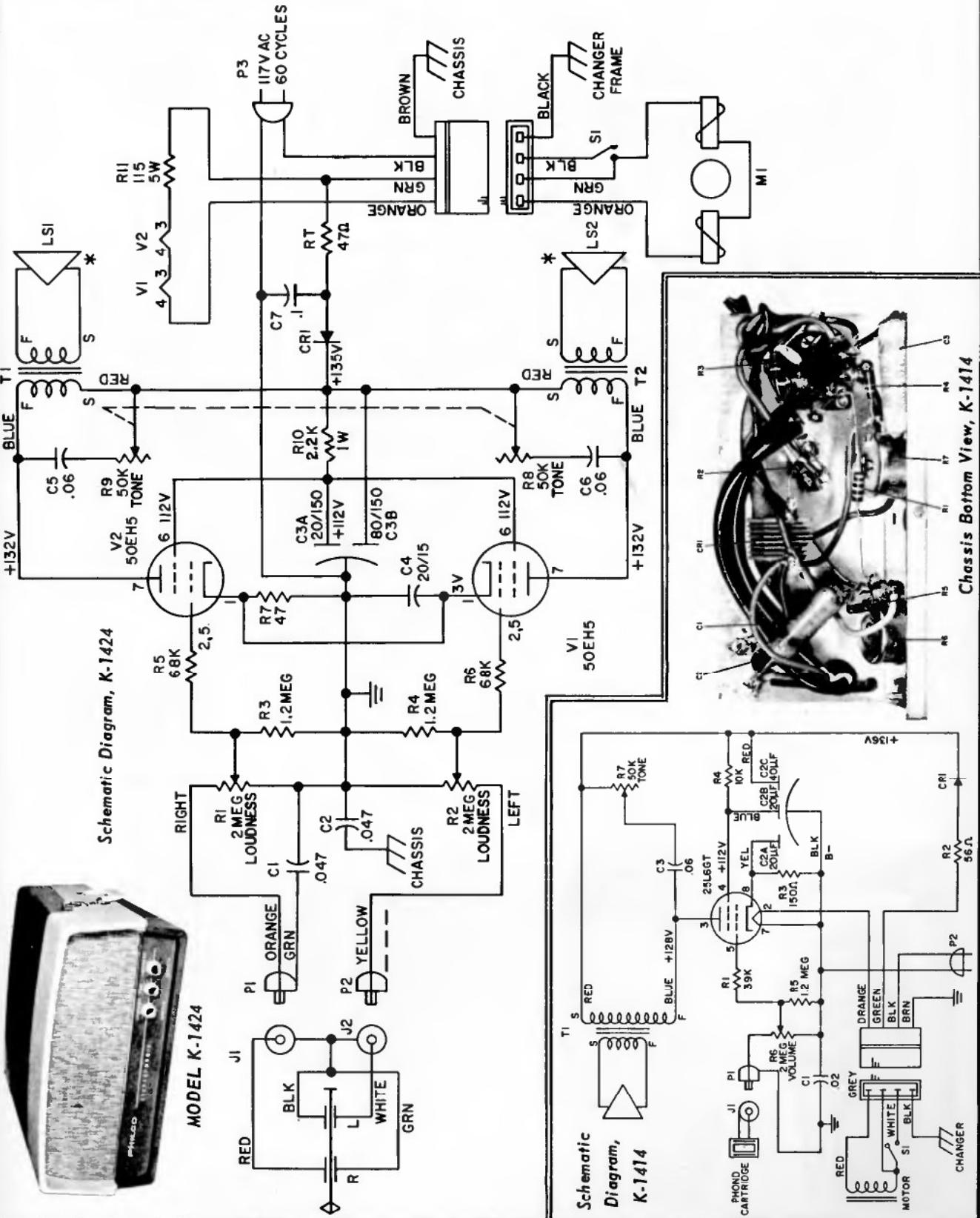


Figure 7. Dial Card Installation - Models K-785, K-784, K-856 and K-858

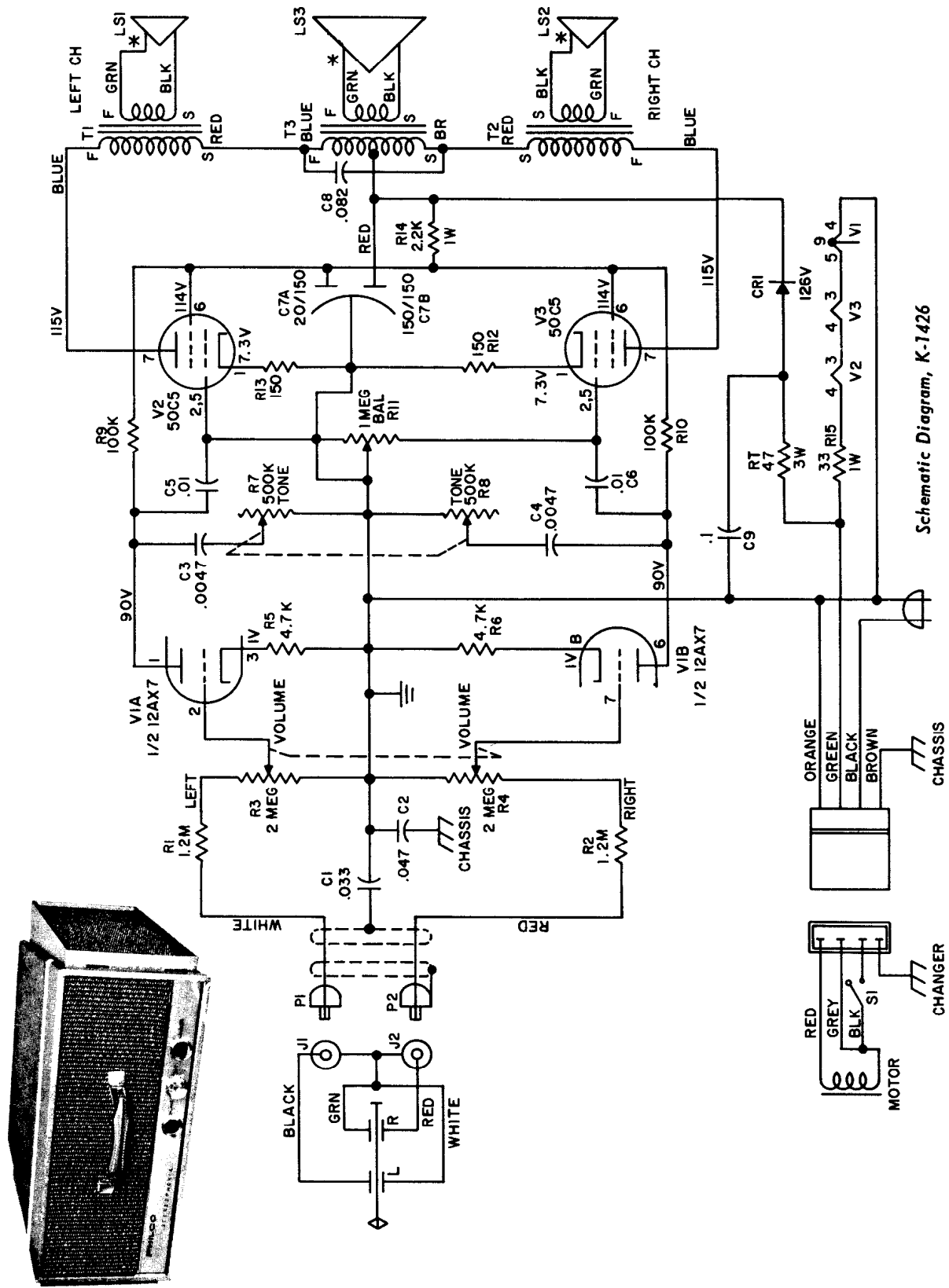
I. F. 455 KC.

PHILCO

PHONO MODELS K-1414, K-1424

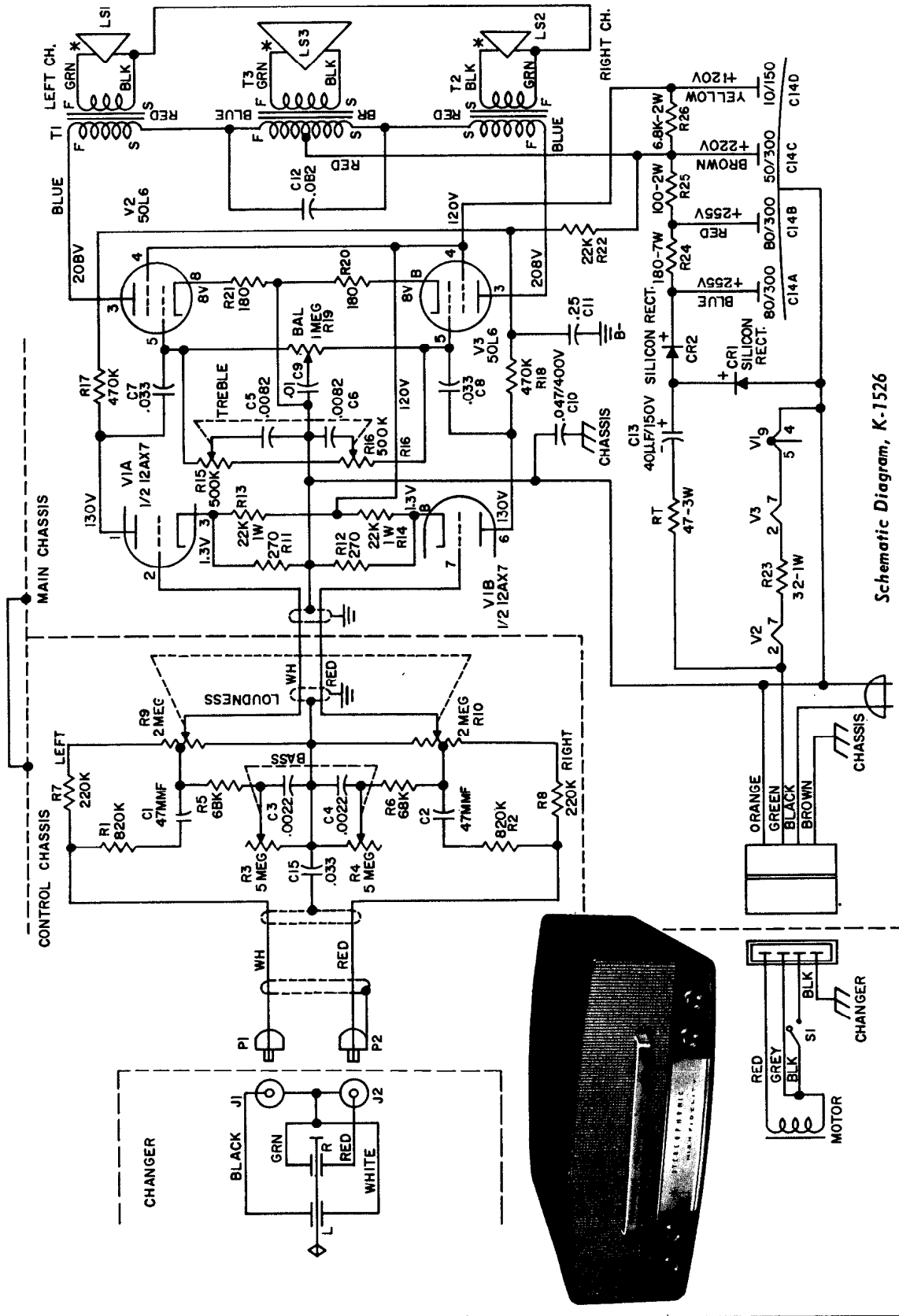


PHILCO PHONOGRAPH MODEL K-1426



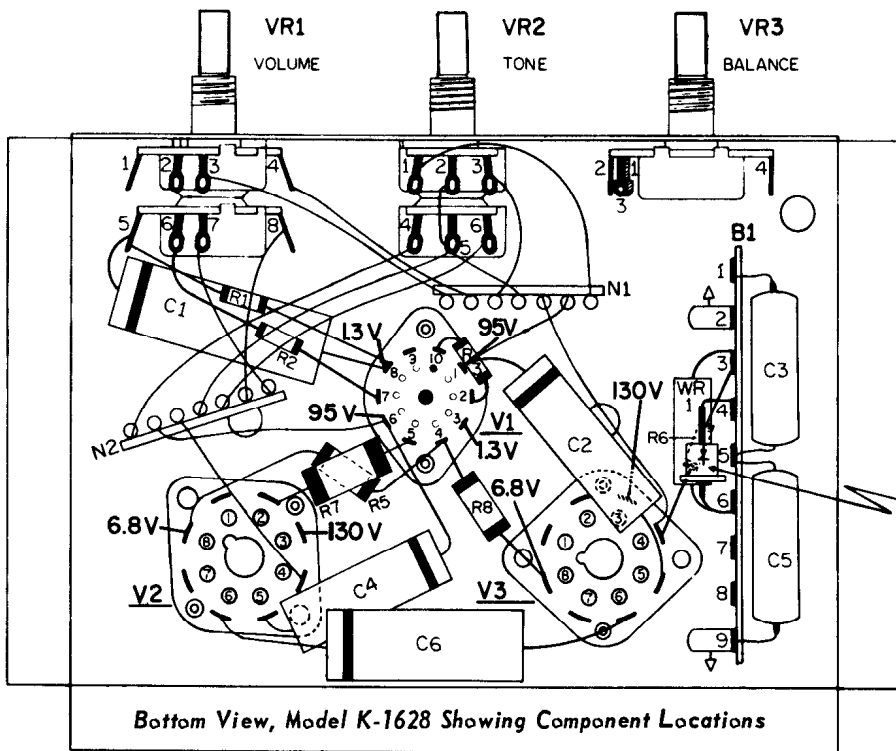
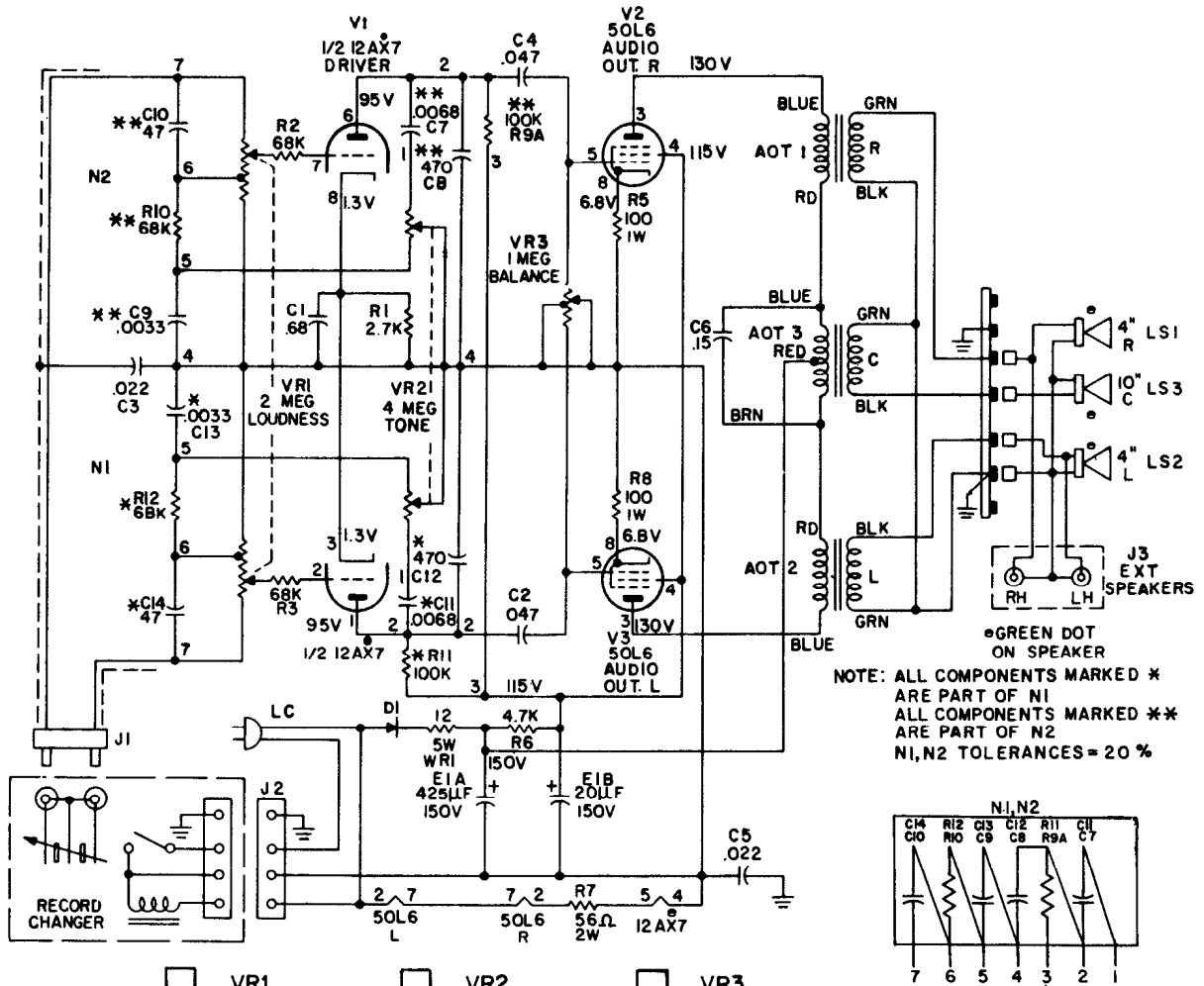
Schematic Diagram, K-1426

PHILCO MODEL K-1526



Schematic Diagram, K-1526

PHILCO AMPLIFIER—MODEL K-1628



AUDIO OUTPUT: Model K-1628 has a peak power of 8 watts, 2 watts at 10% for each side channel.

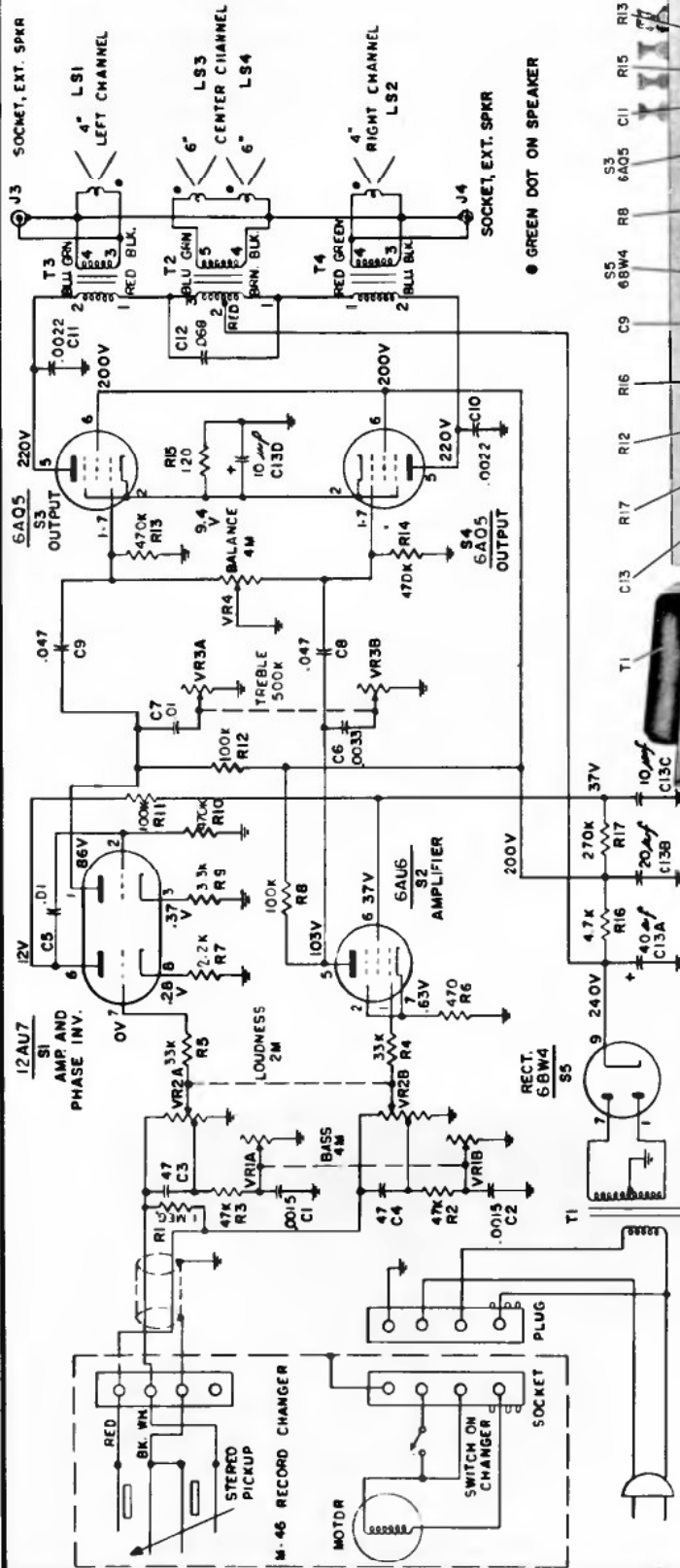
POWER CONSUMPTION: Model K-1628 - 55 watts.

OPERATING VOLTAGE: 105-120 volts, 60 cycles AC.

SPEAKERS: Model K-1628 contains two 4" speakers for left and right channel information. Their impedance is 8Ω and magnet weight is .68 ounces. This model employs a 10", 16Ω woofer, for central bass listening.

SS43BE AUXILIARY SPEAKER SYSTEM: Model K-1628 uses, as auxiliary equipment, two 4" external speakers. Voice coil impedance is 8Ω and magnet weight is 2.15 ounces. The speaker units are available in beige, part number 43-9439.

PHILCO AMPLIFIER — MODEL K-1632

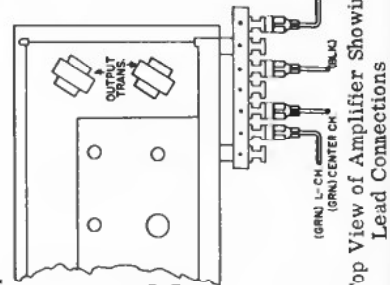
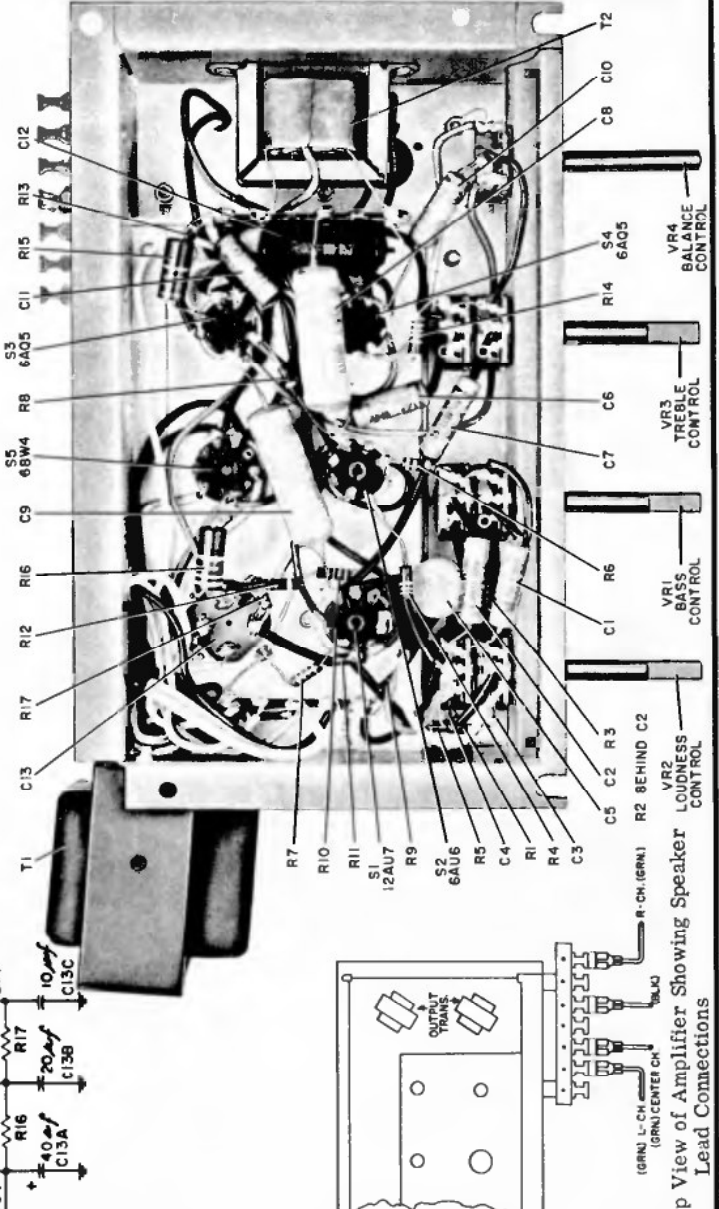


RESISTANCE READINGS

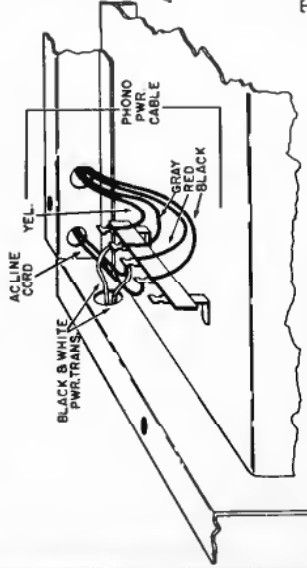
COMPONENT	PRIMARY	SECONDARY
T2	800Ω with C.T.	1.5Ω
T3	260Ω	.6Ω
T4	260Ω	.6Ω

NOTE: All resistance readings made with component in circuit.

VOLTAGE READING TAKEN FROM CHASSIS GROUND WITH PHILCO MODEL 6110 V.T.V.M.



Top View of Amplifier Showing Speaker Lead Connections



Phono Power Cable Connections

RCA VICTOR

Models

1-RH-10, 1-RH-11,
1-RH-12, 1-RH-13,

1-TP-1E, HE, JE (Late Prod.)

Model 1-RJ-19

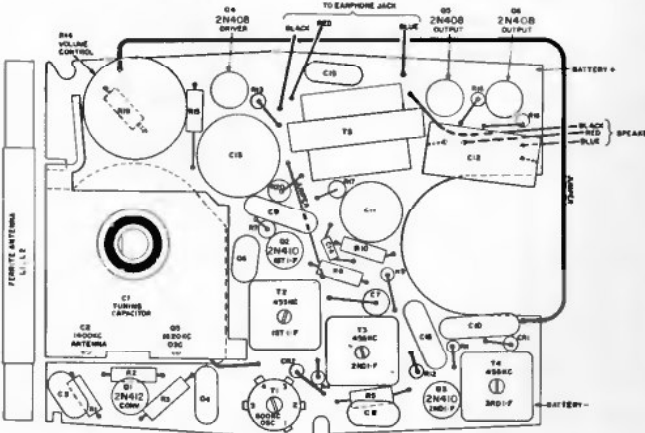
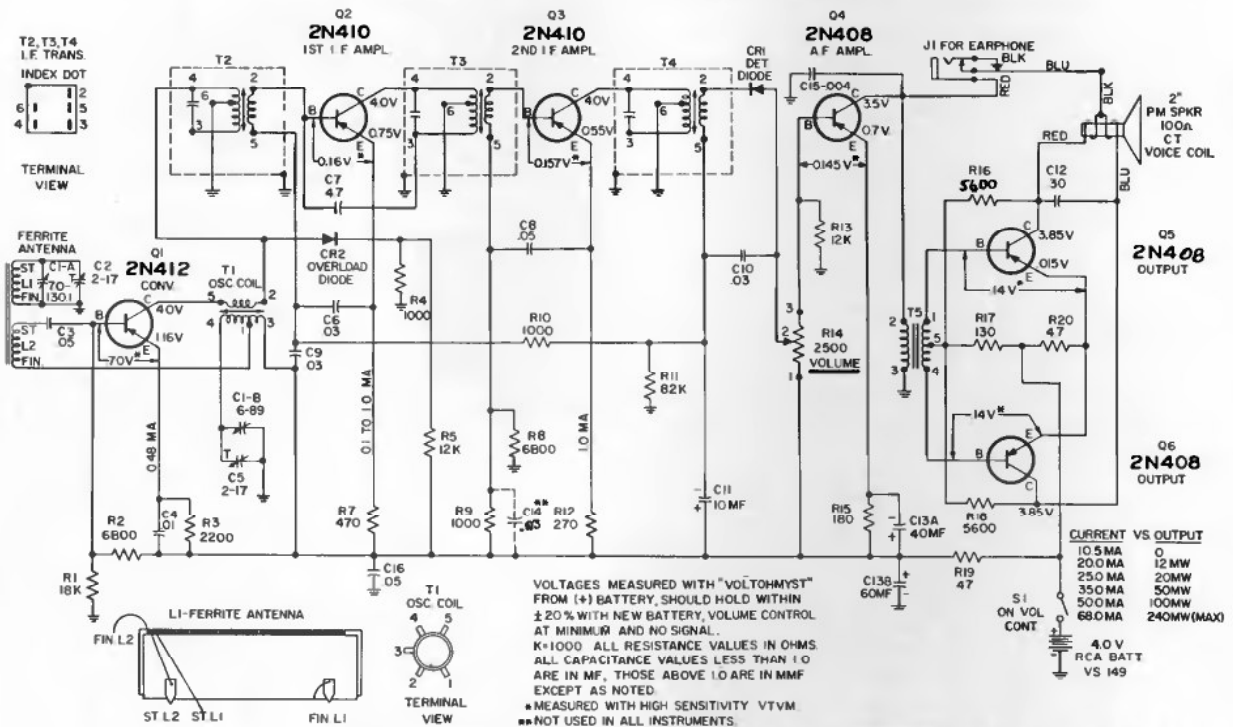
Chassis No. RC-1199D

CHASSIS REMOVAL

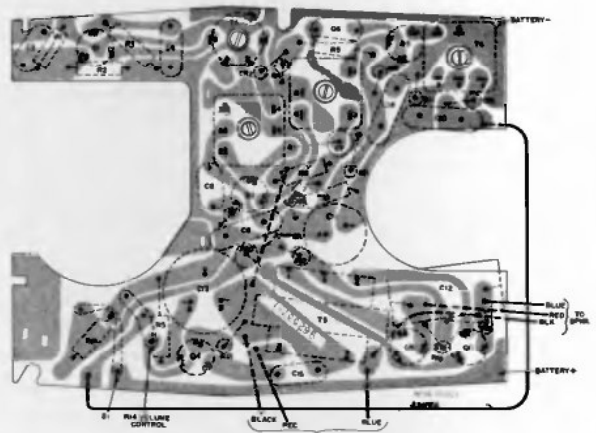
1. Unsolder the battery spring contacts from the circuit board. DO NOT ATTEMPT TO REMOVE CONTACTS FROM CASE. The battery contacts are heat sealed to the plastic case front.
2. Pull the dial knob off of tuning condenser shaft.
3. Remove the knurled nut holding the earphone jack to the case.
4. Remove the two screws holding the circuit board to the case and lift chassis from the case.
5. If necessary to separate chassis and speaker, unsolder speaker leads from wiring side of board. AVOID UNSOLDERING LEADS AT SPEAKER TERMINALS SINCE EXCESSIVE HEAT WILL DAMAGE VOICE COIL LEADS.

CRITICAL LEAD DRESS

1. Dress lead from diode to volume control between speaker magnet and top of battery.
2. Keep leads to earphone jack as short as possible.
3. Dress leads from output transistors to speaker towards the edge of the board (away from speaker pot) so as to provide sufficient room for 0.3 mf capacitor.



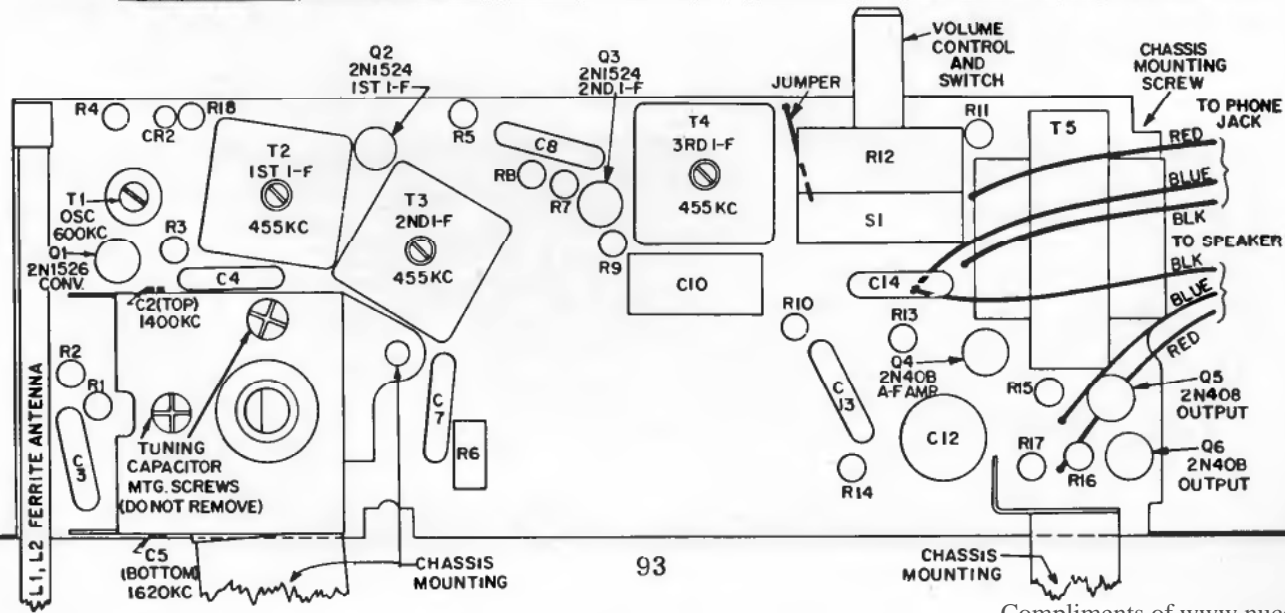
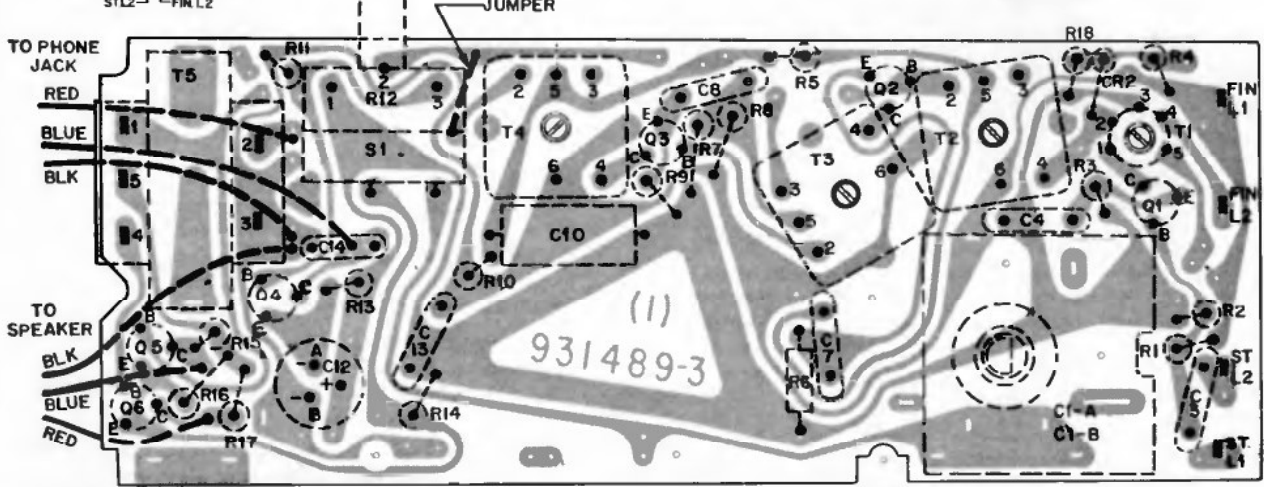
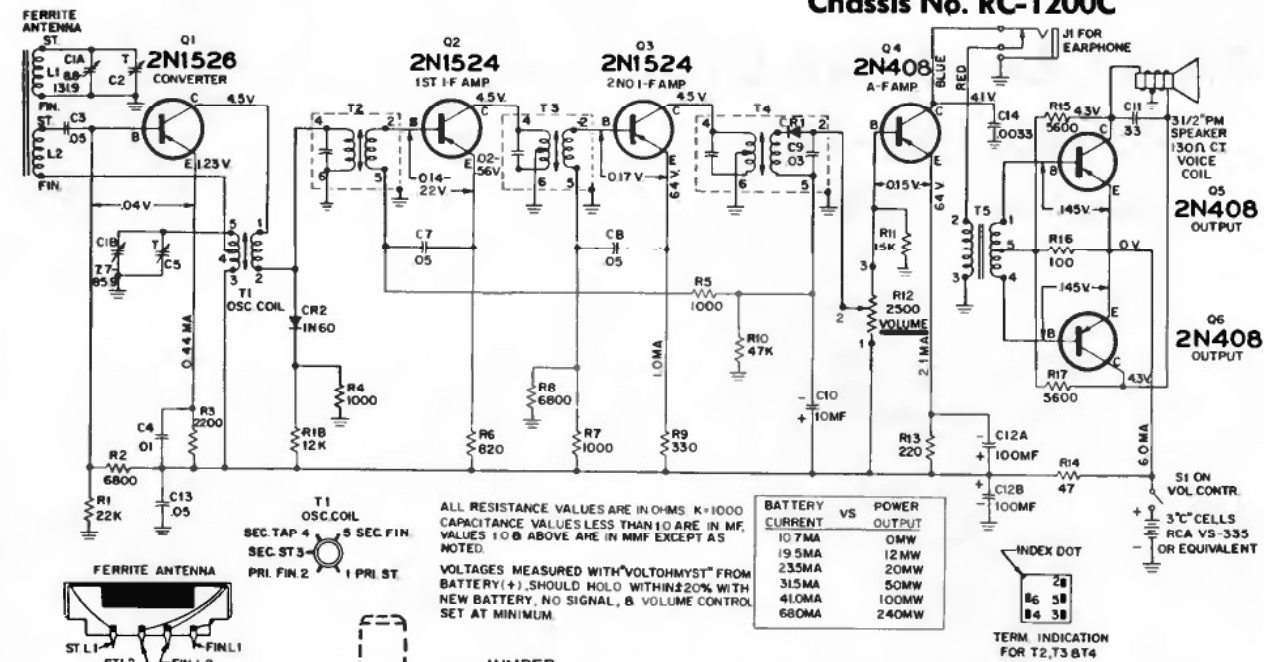
Chassis Layout—View from Component Side



Chassis Layout—View from Wiring Side

RCA VICTOR Models 1-RG-11, 1-RG-14, 1-RG-15

Chassis No. RC-1200C

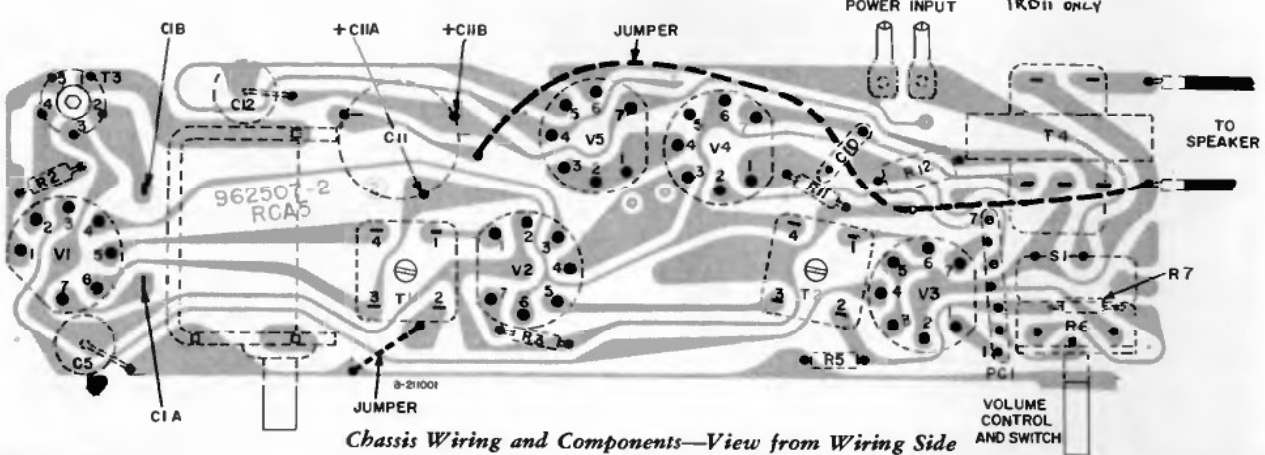
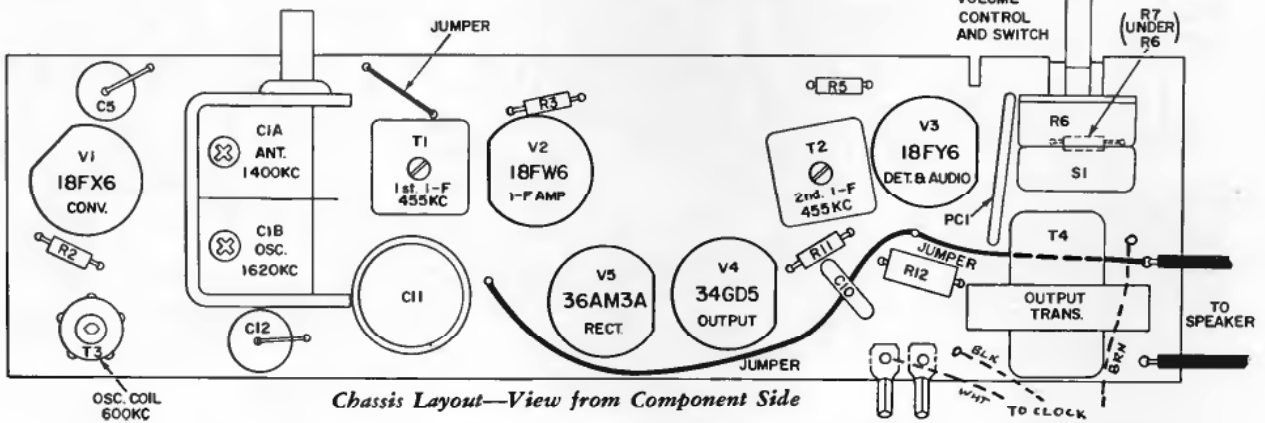
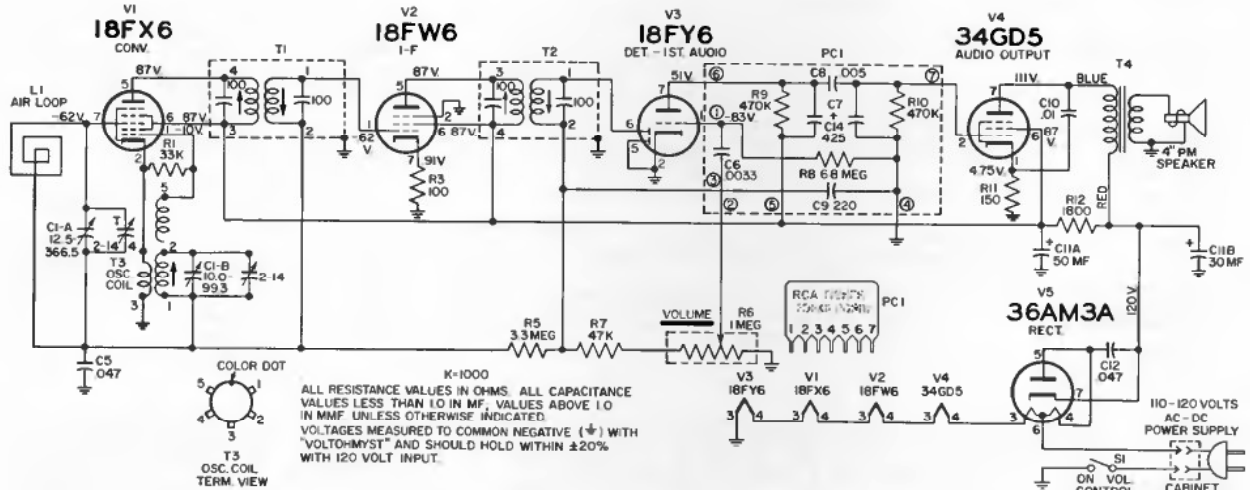
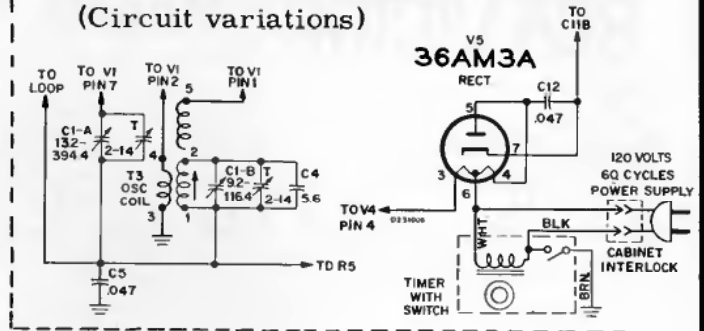


RCA Models

1-RA-11, 1-RA-20, 1-RA-23, 1-RA-25, 1-RA-26

Chassis No. RC-1202F

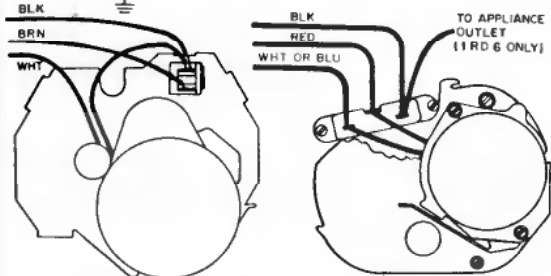
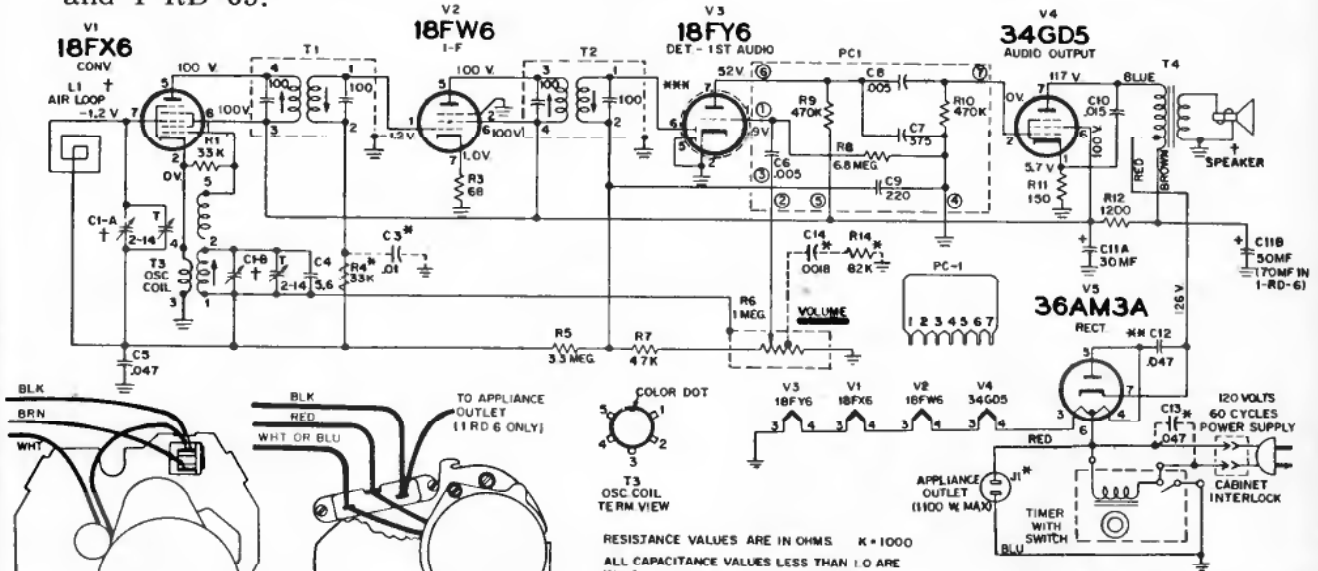
Model 1-RD-11, Chassis RC-1202H
(Circuit variations)



RCA VICTOR

Chassis Nos. RC-1202K, P, R, & T

Models 1-RD-30, 1-RD-32, 1-RD-33, 1-RD-37, 1-RD-40, 1-RD-41, 1-RD-44, 1-RD-45, 1-RD-50, 1-RD-52, 1-RD-53, 1-RD-56, 1-RD-60, 1-RD-61, 1-RD-63, and 1-RD-65.



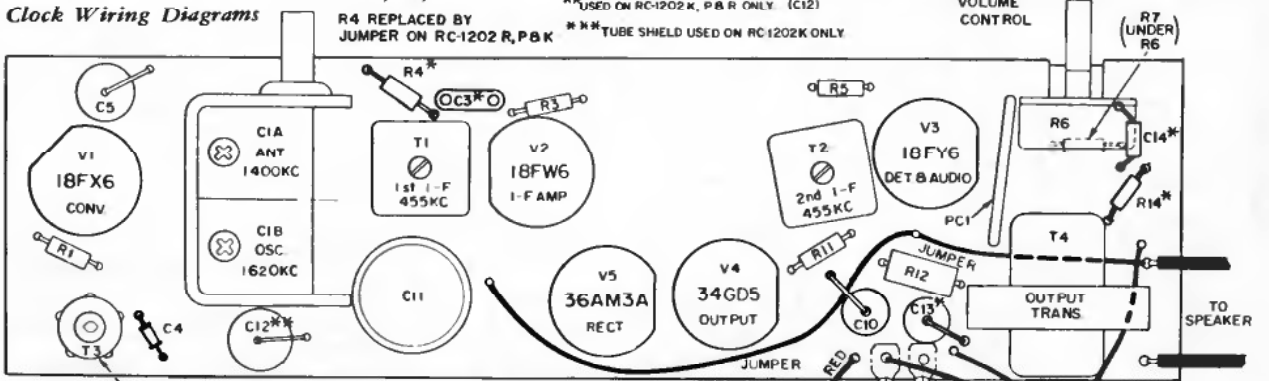
1-RD-3
Clock Wiring Diagrams

1-RD-4, -5, -6
R4 REPLACED BY JUMPER ON RC-1202 R,P&K

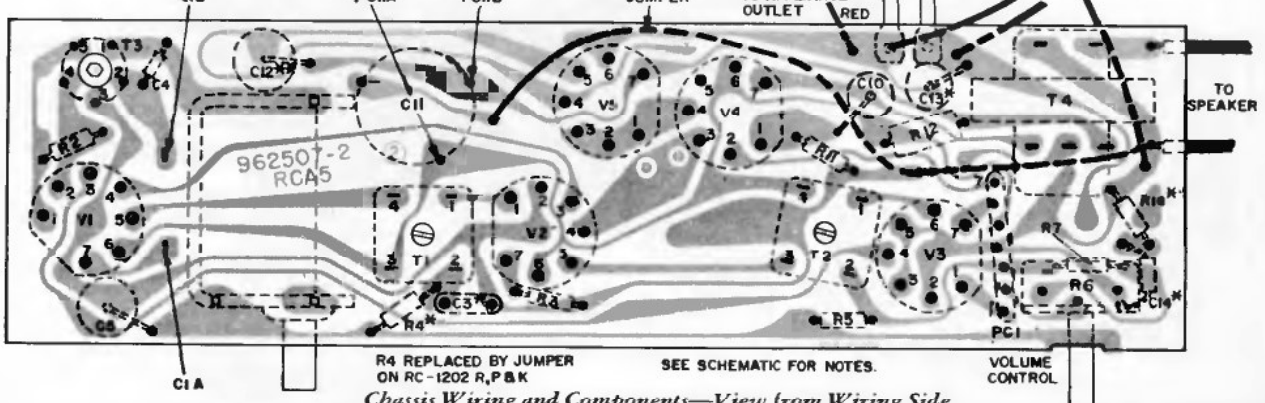
RESISTANCE VALUES ARE IN OHMS K = 1000
ALL CAPACITANCE VALUES LESS THAN 1.0 ARE IN MF, VALUES 1.0 AND ABOVE ARE IN MMF, EXCEPT AS NOTED.
VOLTAGES MEASURED TO COMMON NEGATIVE (⊖) WITH "VOLTOHMYST" AND SHOULD HOLD WITHIN ±20% WITH RATED LINE VOLTAGE.
*USED ON RC-1202T ONLY (R4, R14, C14, C13 & J1)
**USED ON RC-1202 K, P & R ONLY. (C12)
***TUBE SHIELD USED ON RC-1202K ONLY

† SEE TABLE BELOW

	RC-1202K	RC-1202 P,R	RC-1202T
L1	AIR LOOP	FERRITE ROD	"FILTERAMIC"
C1-A	13.2-394.4	13.4-312.9	11.2-392.4
C1-B	9.2-116.4	13-127.8	7.2-114.4
SPKR	4" PM	3" x 5" PM	3" x 5" PM



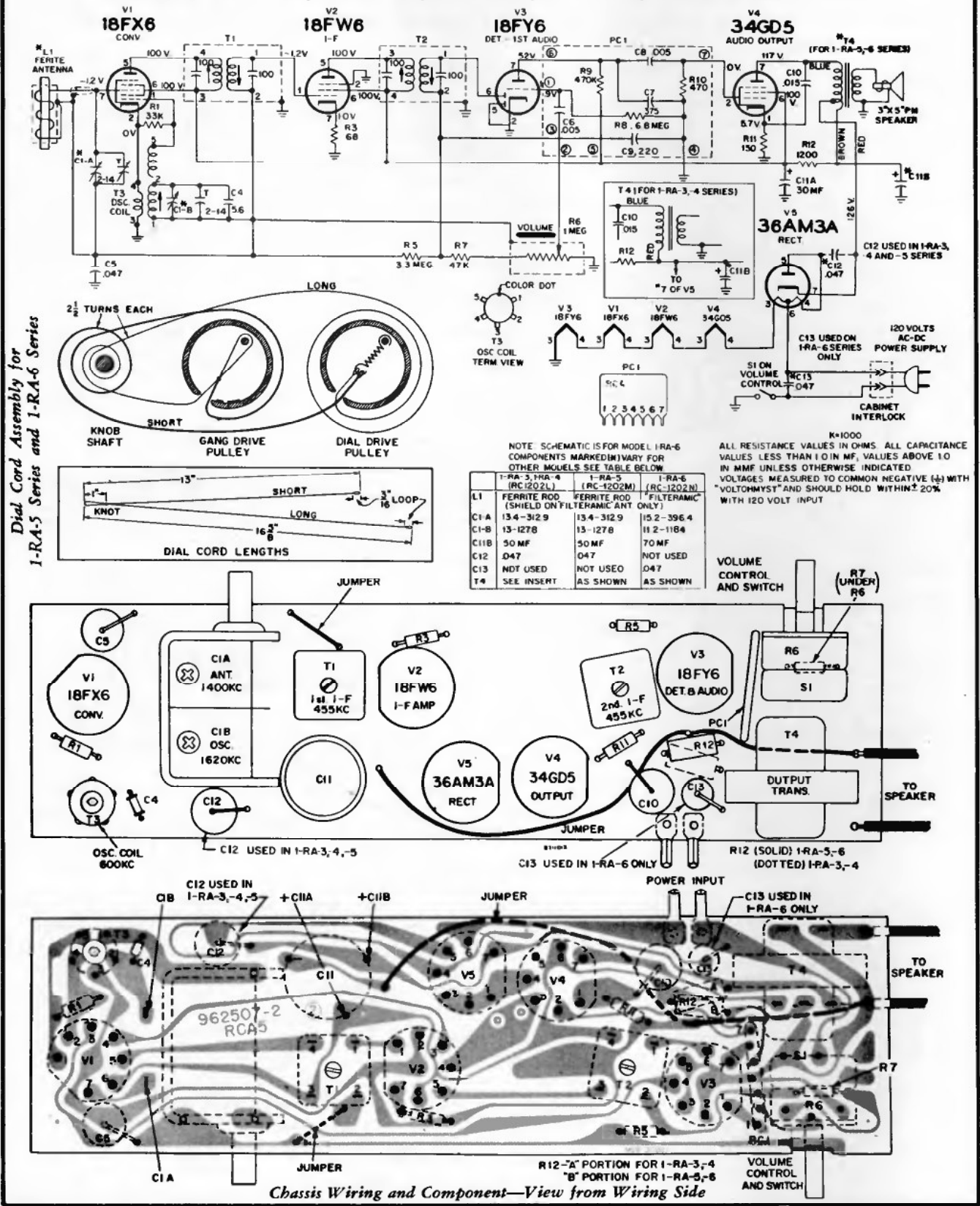
SEE SCHEMATIC FOR NOTES
Chassis Layout—View from Component Side



R4 REPLACED BY JUMPER ON RC-1202 R,P & K
SEE SCHEMATIC FOR NOTES.
Chassis Wiring and Components—View from Wiring Side

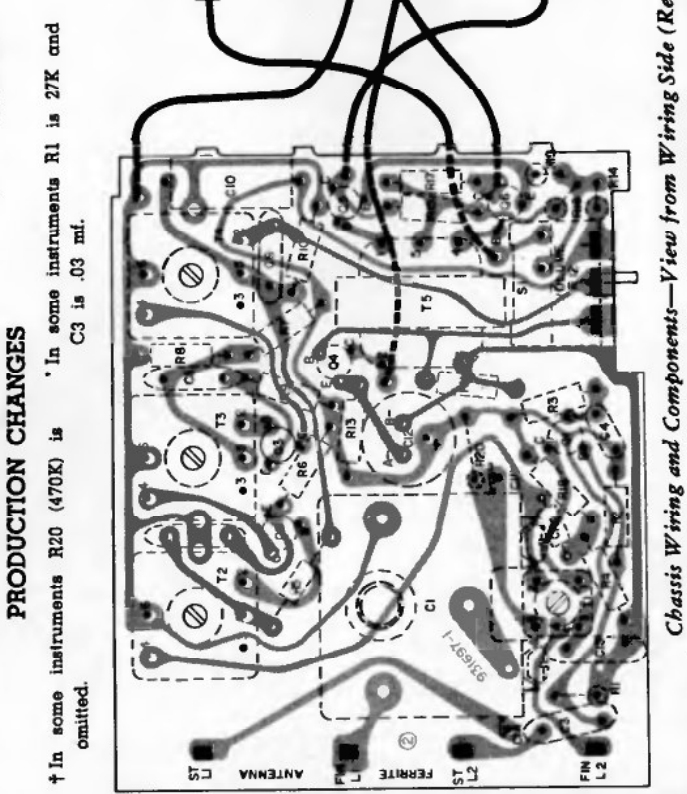
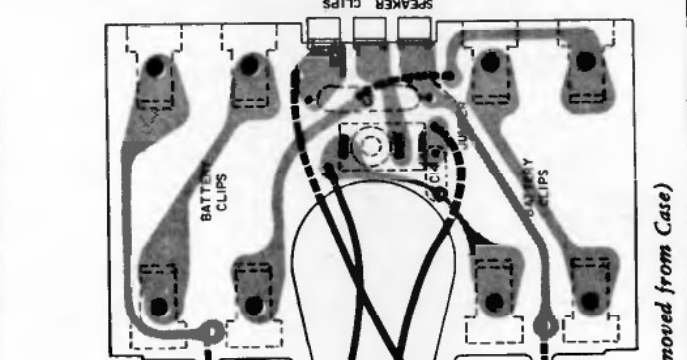
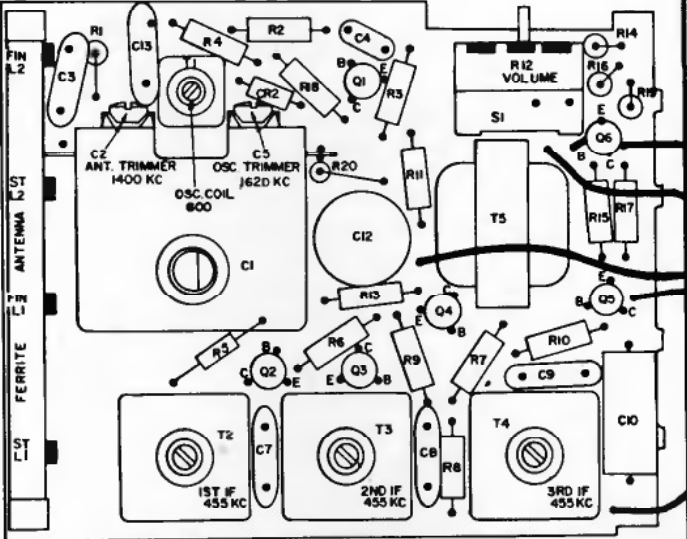
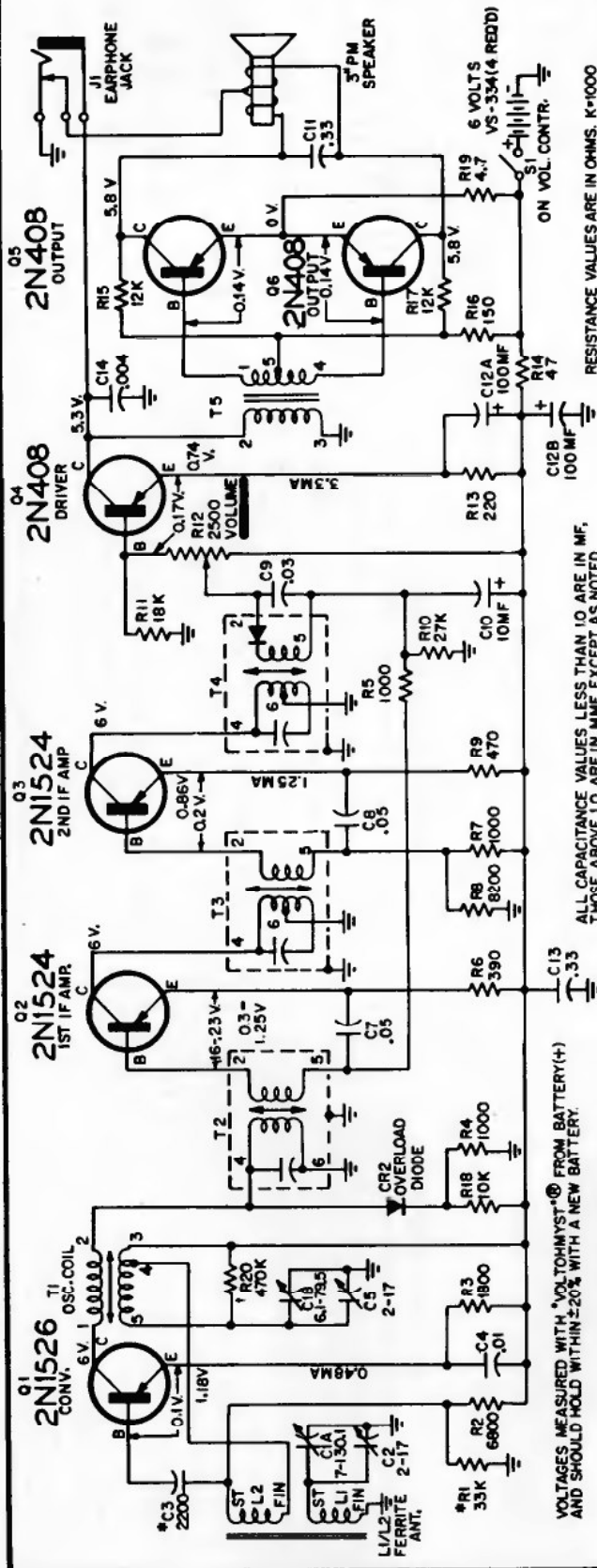
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

RCA Victor Models 1-RA-30, 1-RA-33, 1-RA-35, 1-RA-36, 1-RA-42, 1-RA-43, 1-RA-44, 1-RA-45, use Chassis RC-1202L; Models 1-RA-50, 1-RA-51, 1-RA-52, 1-RA-55, use Chassis RC-1202M; Models 1-RA-60, 1-RA-61, 1-RA-64, 1-RA-65, Chassis RC-1202N.



VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

RCA Victor Models 1RG31, 1RG33, 1RG34, 1RG41, 1RG43, 1RG46
Chassis RC-1208A, RC-1208B



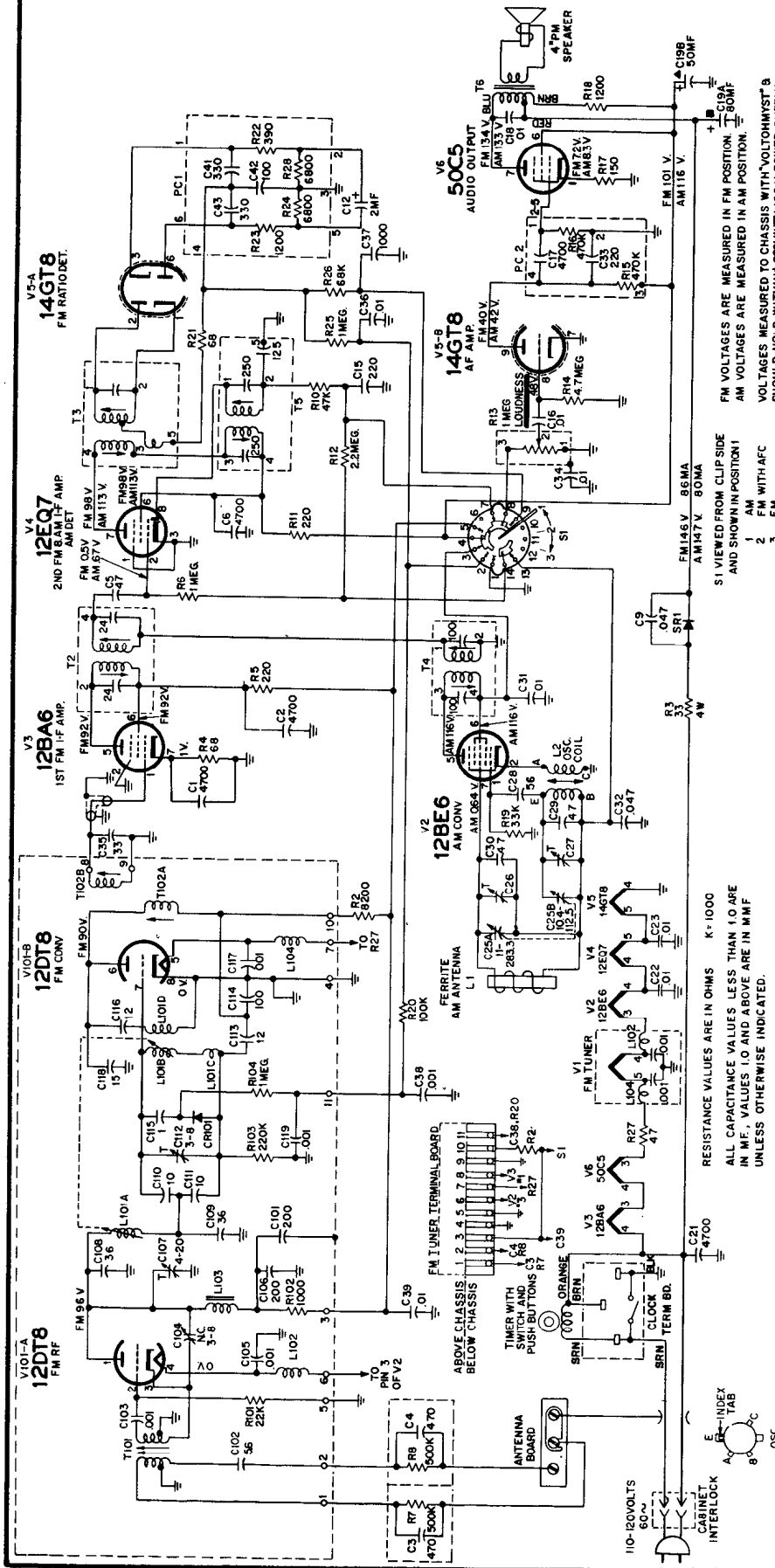
RESISTANCE VALUES ARE IN OHMS. K=1000
ALL CAPACITANCE VALUES LESS THAN 10 ARE IN MF,
THOSE ABOVE 10 ARE IN MMF EXCEPT AS NOTED.

VOLTAGES MEASURED WITH 'VOLTHOMYST' FROM BATTERY(+) AND SHOULD HOLD WITHIN ±20% WITH A NEW BATTERY.

PRODUCTION CHANGES

† In some instruments R20 (470K) is omitted.
* In some instruments R1 is 27K and C3 is .03 mf.

Chassis Wiring and Components—View from Wiring Side (Removed from Case)



RCA VICTOR

Models

1-RC-30, 1-RC-31, 1-RC-34

Chassis No. RC-1201D

(Service material continued on the next page at right.)

CHASSIS INSTALLATION

1. Turn AM tuning condenser to the FULLY CLOSED position.
2. Rotate the tuning knob to position the drive pulley with the NOTCH of the extended lips matching the spring on the condenser shaft. Dial pointer should indicate approximately 540 kc.
3. Push the formed spring (mounted on the condenser shaft) into the notch in the pulley as the chassis is slid into the case. If necessary, squeeze the spring together with long-nose pliers.
4. Fasten the chassis in place with two retaining screws through the back apron of the chassis. Replace speaker or resistor output transformer leads.
5. Secure the volume control to the cabinet front with the hex nut. Push knob on control shaft.
6. Solder the AM antenna leads to the tuning condenser.
7. Position the cabinet hood so that the power interlock socket and jacks will mate. Push the two sections of the cabinet together.
8. Fasten the three cabinet assembly screws.

CHASSIS REMOVAL

1. Remove two screws at the bottom rear of cabinet.
2. Loosen one screw in hand cut-out at top center of cabinet. Screw will remain captive in the cabinet hood.
3. Pull cabinet apart.
4. Pull off volume control knob. DO NOT ATTEMPT TO REMOVE TUNING KNOB.
5. Remove hex nut holding volume control to cabinet front.
6. Unsolder leads connecting AM antenna to tuning condenser.
7. Bend three retaining lugs to permit removal of power line antenna from cabinet front.
8. Remove two screws holding speaker to cabinet front, or unsolder three leads to output transformer on speaker from terminal strips on chassis.
9. Remove two screws at rear apron of chassis.
10. Slide chassis straight out back of the cabinet.

RESISTANCE VALUES ARE IN OHMS K = 1000
 ALL CAPACITANCE VALUES LESS THAN 1.0 APE
 IN MF. VALUES 1.0 AND ABOVE ARE IN MMF
 UNLESS OTHERWISE INDICATED.

S1 VIEWED FROM CLIP SIDE
 AND SHOWN IN POSITION 1
 1 AM
 2 FM WITH AFC
 3 FM

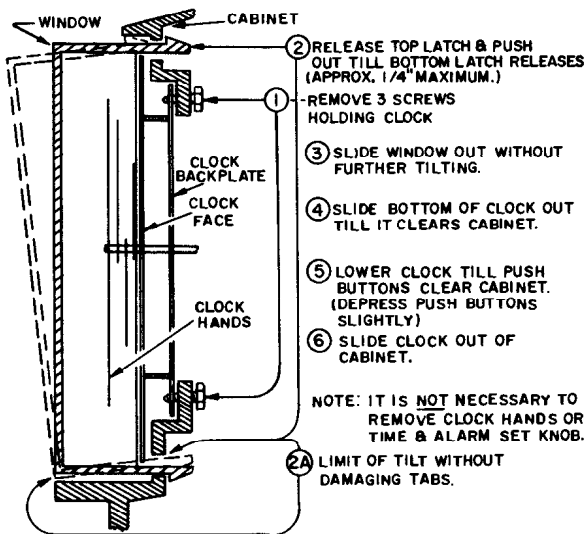
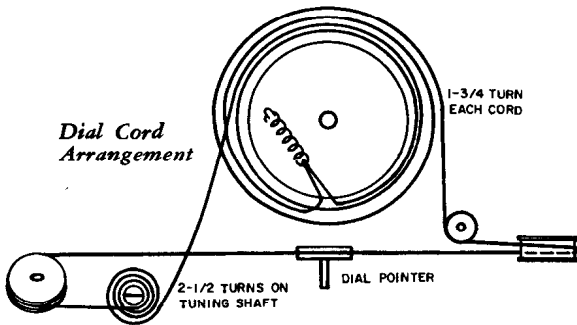
FM VOLTAGES ARE MEASURED IN FM POSITION.
 AM VOLTAGES ARE MEASURED IN AM POSITION.
 VOLTAGES MEASURED TO CHASSIS WITH "VOLTOHMYST" B
 SHOULD HOLD WITHIN ± 20% WITH 120 V. POWER SUPPLY.



VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

RCA Victor Models 1-RC-30, 1-RC-31, 1-RC-34, Chassis RC-1201D, Continued

Models of the 1-RC-3 Series are 6 tube (plus silicon rectifier) clock radios designed for reception on both the AM and FM bands. These instruments operate only on a 110-120 volt, 60 cycle power supply. The clock timer features five push buttons which select OFF, ON, DROWSE, RADIO alarm, and auto ALARM. A ferrite rod antenna is utilized for AM reception, and a power line antenna for FM reception.



TO INSTALL CLOCK & WINDOW, REVERSE ABOVE PROCEDURE.

Clock and Window Removal

CRITICAL LEAD DRESS

1. Dress all bus leads short and direct as possible.
2. Dress all by-pass capacitors and coupling capacitor leads short and direct as possible.
3. Dress all insulated leads down to chassis and away from any hot resistors.
4. Dress power line antenna away from ferrite rod and secure against front by hold down clips.
5. Dress grid capacitor away from oscillator coil.
6. Dress output transformer leads away from tuning drum.

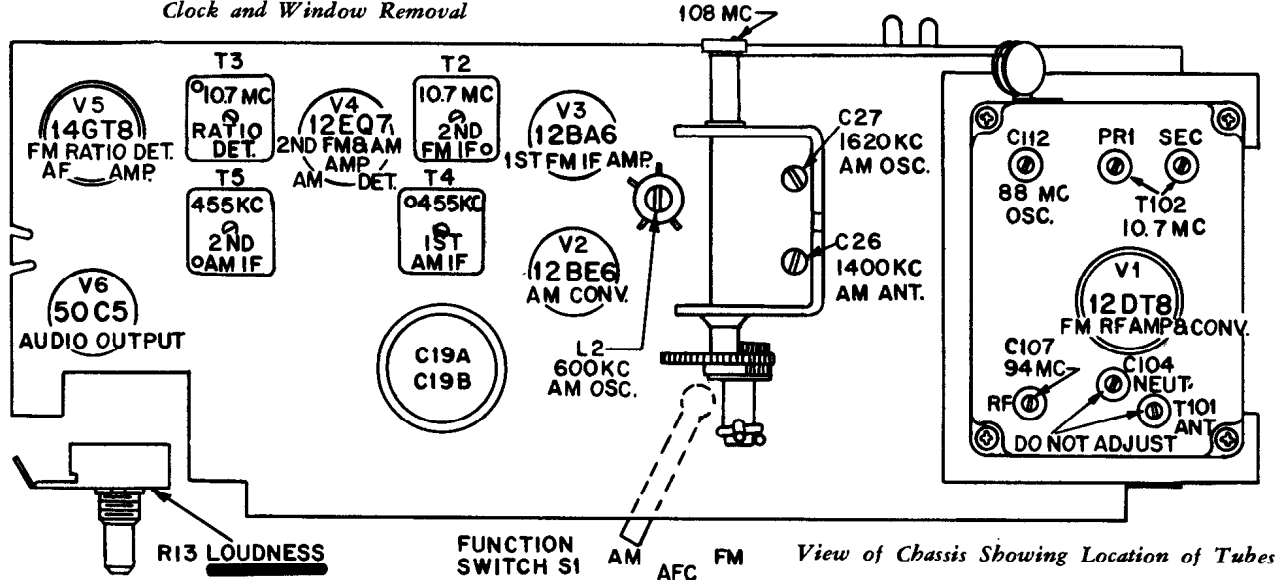
THE CHASSIS IS CONNECTED DIRECTLY TO ONE SIDE OF THE POWER LINE. AN ISOLATION TRANSFORMER SHOULD BE USED DURING ALIGNMENT OR OTHER SERVICE WORK.

AM ALIGNMENT

Turn SELECTOR switch to AM position, and turn LOUDNESS control to maximum. Connect output meter across voice coil of speaker. Keep generator output low to avoid AVC action.

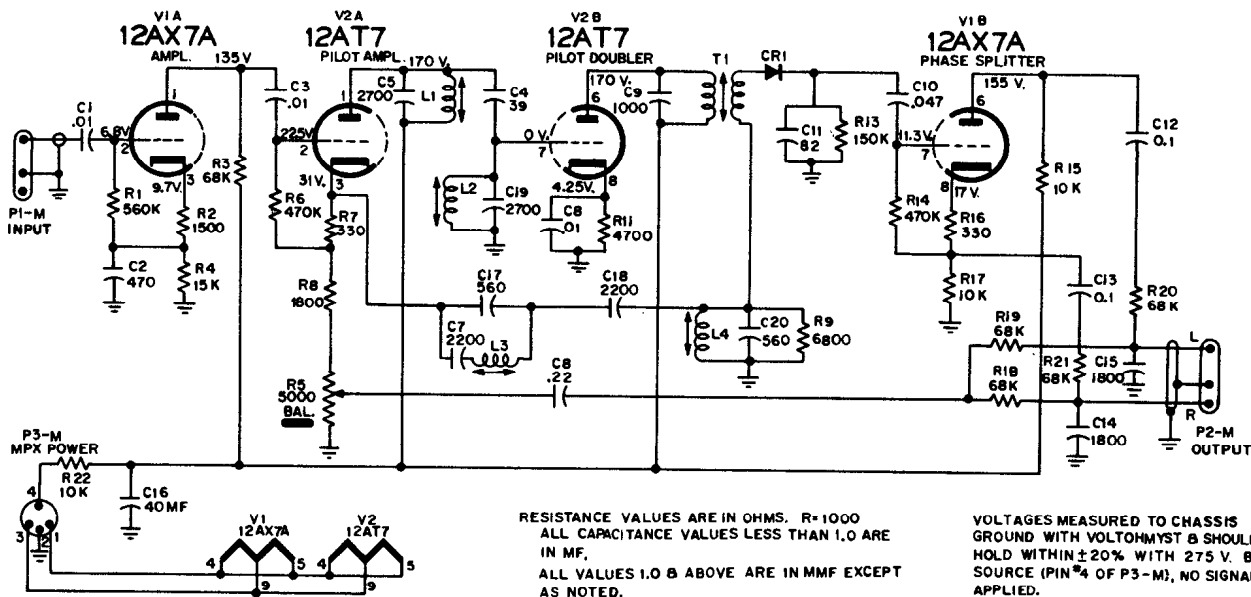
Step	Connect high side of signal gen. to—	Set signal gen. to—	Set radio dial to—	Adjust for maximum
1	Antenna gang (C25A) through 0.01 mf capacitor	455 kc (modulated)	Gang fully open	T5 (2nd AM IF) top & bottom
2				T4 (1st AM IF) top and bottom
3	Repeat steps 1 and 2.			
4	Short wire placed near AM antenna to radiate signal	1620 kc (modulated)	1620 kc (gang fully open)	C27 (osc. trimmer)
5		1400 kc (modulated)	1400 kc signal (rock gang)	C26 (ant. trimmer)
6		600 kc (modulated)	600 kc signal (rock gang)	L2 (osc. coil)
7	Repeat steps 4, 5, and 6.			

STRING DRIVE COLLAR



RCA VICTOR

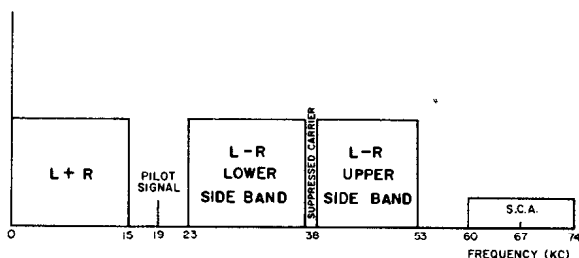
RK-295 Chassis No. RS-200



FM STEREO (MULTIPLEX) OPERATION

The FM-Stereo (Multiplex) broadcasting system that has been approved by the FCC is compatible. This means that present FM tuners not equipped for the reception of an FM-Stereo signal will be able to receive a complete balanced program rather than only one channel, or an unbalanced program, as in former methods of stereocasting.

The FM-Stereo composite signal is composed of three pieces of information: the L+R signal, the L-R signal, and a 19 KC pilot signal. These are placed in the channel spectrum as shown.



Composite Signal

The L+R signal is the in-phase combination of the left channel and the right channel information and is used to frequency modulate the main carrier. The L-R signal is the out-of-phase combination of the same channels and is used to amplitude modulate a 38 KC carrier signal which is then suppressed leaving only the sidebands. This is the portion of the composite signal that, when matrixed with the L+R signal, separates the two channels. The 19 KC pilot signal is effectively the synchronizing signal and is used to reinsert the carrier in the L-R signal, thus making a local oscillator unnecessary.

Present FM tuners need only the L+R signal to reproduce the full and complete program. As this signal is the combination of the two stereo channels, none of the information is lost or suppressed for monophonic reproduction. In an FM-Stereo system, however, additional circuitry is necessary to separate the combined channels. This is the function of the L-R and 19 KC pilot signals.

After reception through the normal FM channel of the receiver, in a FM-Stereo system, the signal from the FM detector (discriminator or ratio-detector) is fed into two amplifier stages (V1A & V2A). From the cathode of V2A the L+R signal is fed directly to the matrix from the Balance control which is a part of the cathode circuit, and the L-R signal is filtered out and fed to T1—a mixing transformer. The 19 KC pilot signal is taken off at the plate of V2A and fed to a frequency doubler stage V2B. In V2B the grid is tuned to 19 KC and the plate is tuned to 38 KC. From the plate of V2B the 38 KC signal is fed to the mixing transformer, T1, where the 38 KC carrier is reinserted in the L-R signal. This signal is now demodulated in CR1 and passed on to a phase-inverter stage (V1B). In the phase inverter the L-R signal is taken off at the plate and the -L+R signal is taken off at the cathode. These two signals are now fed to the matrix where they combine with the L+R signal. By simple algebra $(L+R) + (L-R) = 2L$, and $(L+R) + (-L+R) = 2R$, thus the left and right channels are recovered and fed to the stereo amplifier.

This system, although similar in some respects to the color TV signal, differs in the fact that a local oscillator is not necessary for reinsertion of the carrier. Instead of sync pulse being supplied, an actual sync frequency is transmitted.

It is also possible for a commercial service keying signal (S. C. A.—such as is presently in use) to be transmitted in the composite signal.

RCA VICTOR

Tuner Chassis RC-1206A Amplifier Chassis Nos. RS-193A, B, D

- 1-VE-0 Series, Models 1VE075, 1VE086, 1VE094,
- 1-VE-1 Series, Models 1VE105, 1VE106, 1VE107,
- 1-VE-2 Series, Models 1VE205, 1VE207, 1VE224, 1VE229, 1VE246,
- 1-VF-1 Series, Models 1VF105, 1VF106, 1VF107,
- 1-VF-2 Series, Models 1VF205, 1VF207, 1VF224, 1VF229, 1VF246.

Diagram of Tuner Chassis RC-1206A is on the next page, over; and the diagram of the amplifier is on the page following. Use this related material together.

The 1-VE-2 Series, the 1-VF-1 Series, and the 1-VF-2 Series instruments use a four tube dual-channel audio amplifier (RS-193A) consisting of a preamplifier stage and an output stage in each channel. The phono input and the tuner input are fed to the function switch which selects STEREO phono, MONO phono, or RADIO tuner operation. Dual controls are provided to regulate the BASS, TREBLE, and LOUDNESS in each channel simultaneously, and a BALANCE control is provided to permit adjustment of the relative strength of each channel.

The RS-193A chassis contains output jacks for AC power to the record changer and to the tuner. A multiplex power output jack provides filament and B+ power for a multiplex adapter.

The 1-VE-1 Series instruments use the RS-193B audio amplifier which is similar to the RS-193A except that it does not contain a function switch, a tuner input, a tuner AC power output, or a multiplex power output.

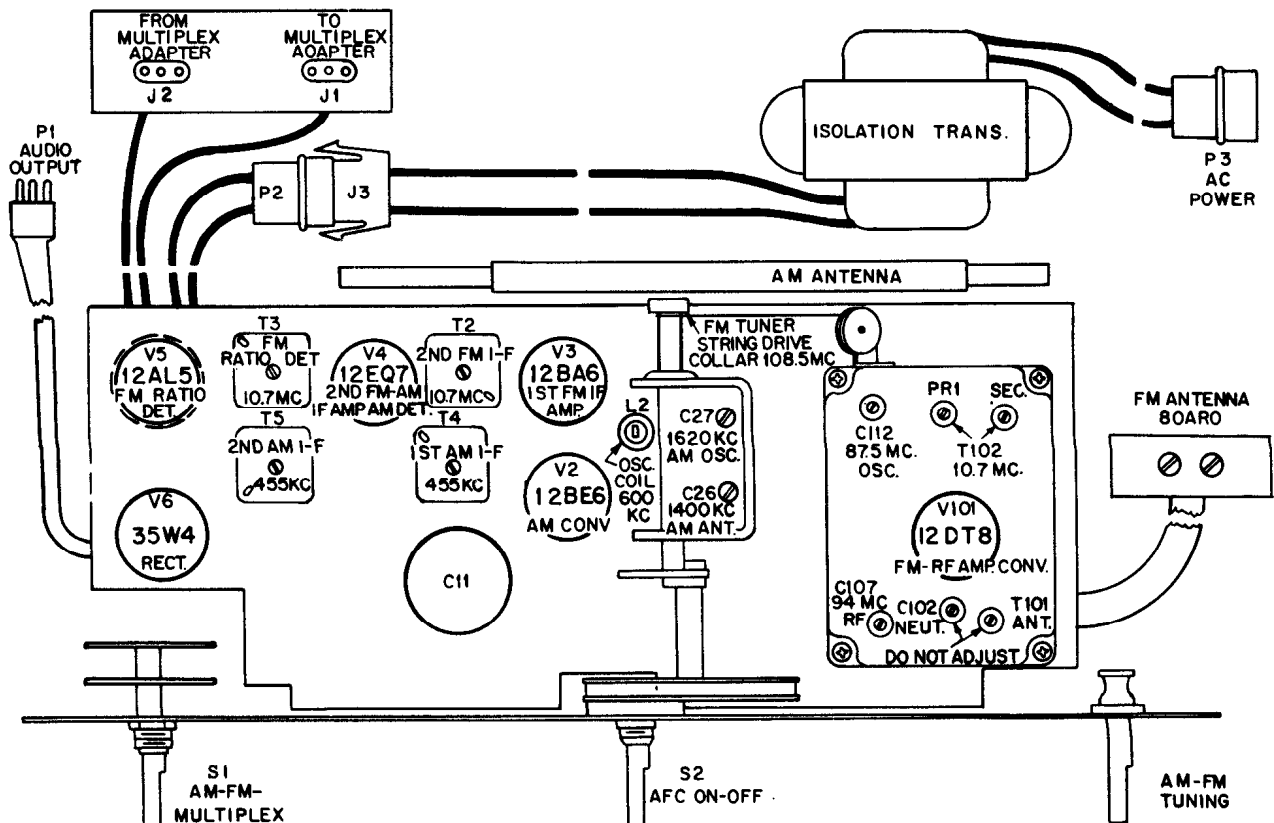
The 1-VE-0 Series instruments use the RS-193D audio amplifier. The RS-193D chassis is similar to the RS-193A except that it does not contain a function switch, a tuner input, a tuner AC power output, a multiplex power output, or a dial light.

MULTIPLEX ADAPTER

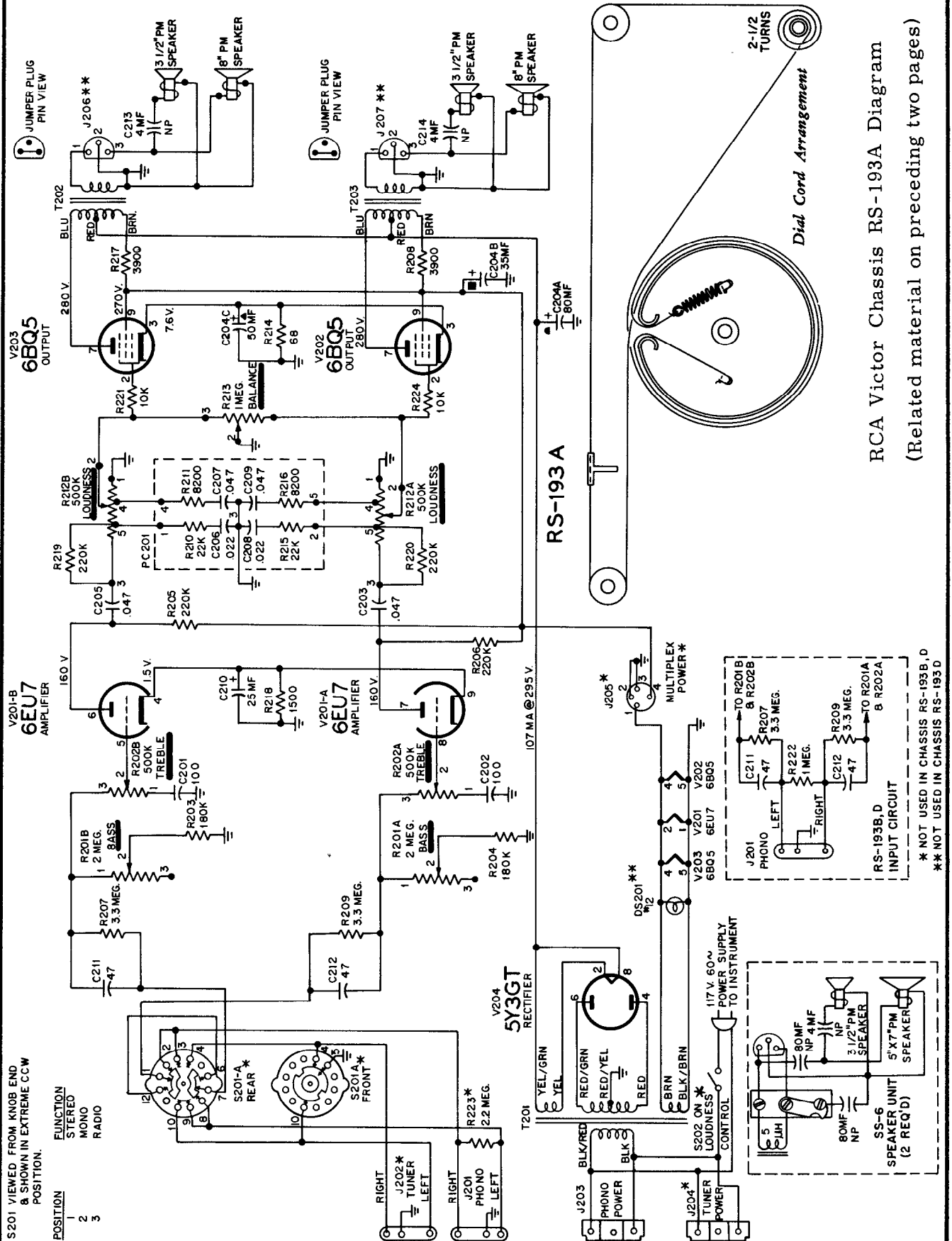
Models of the 1-VF-1 Series and the 1-VF-2 Series have provision for the connection of a multiplex adapter (RCA Model RK-295). Three jacks provide for the input, output, and power connections of the adapter. The signal input jack (J1) and the signal output jack (J2) are mounted on a bracket fastened to the cabinet underneath of the AM/FM tuner (RC-1206A). (These jacks are shown as a part of the tuner circuitry.) The MPX POWER jack is mounted on the amplifier chassis (RS-193A), and provides filament and B+ power for the adapter.

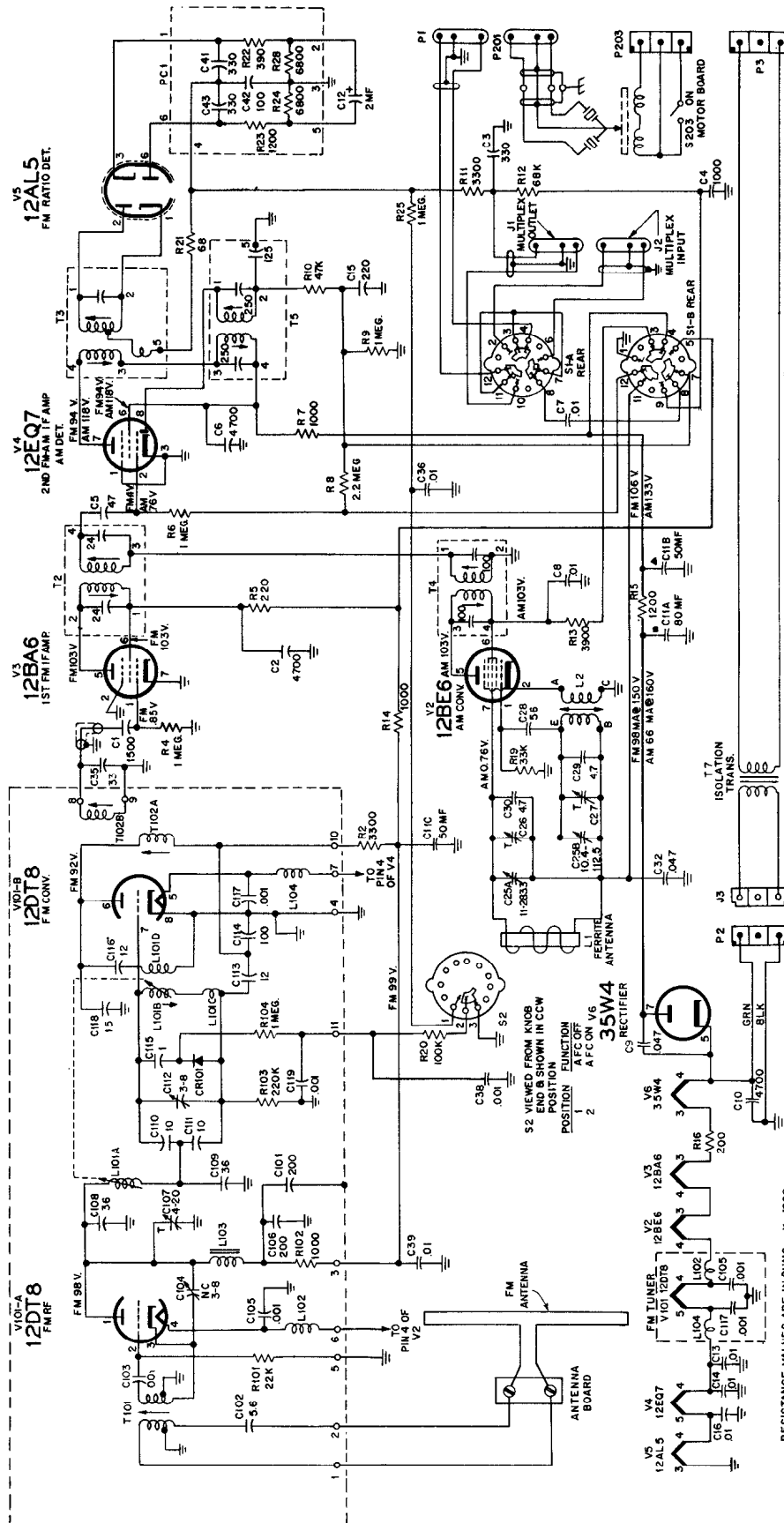
To receive FM multiplex broadcasts:

1. Connect the cables from the multiplex adapter (RK-295) to the MPX INPUT jack (J1) and the MPX OUTPUT jack (J2) on the tuner chassis, and the MPX POWER jack (J205) on the amplifier chassis.
2. Turn the FUNCTION selector switch to FM MPX.
3. Turn the STEREO-MONO-RADIO switch to RADIO.



Chassis RC-1206A—Location of Major Components





RESISTANCE VALUES ARE IN OHMS. K = 1000
 ALL CAPACITANCE VALUES LESS THAN 1.0 ARE IN
 MF. VALUES 1.0 & ABOVE ARE IN MMF EXCEPT AS NOTED.
 VOLTAGES MEASURED TO CHASSIS GROUND WITH "VOLTORMYST"
 & SHOULD HOLD WITHIN ± 20% WITH 120 V. POWER SOURCE.

RC-1206A

CRITICAL LEAD DRESS

1. 10.7 mc IF grid and plate wiring must be short and dressed close to chassis.
2. Connect AVC side of AM antenna to top side of tuning gang, and dress clear of 12BE6 and 12BA6 tubes.
3. Dress heater lead which connects to pin 4 of 12BE6 along rear apron and to rear of 12BA6 socket.
4. B+ lead from pin 6 of 12BE6 to T4 must be short and dressed along chassis.
5. All RF bypass capacitor leads must be short and direct.
6. All heater leads must be close to chassis.

Chassis RS-193A, B, D

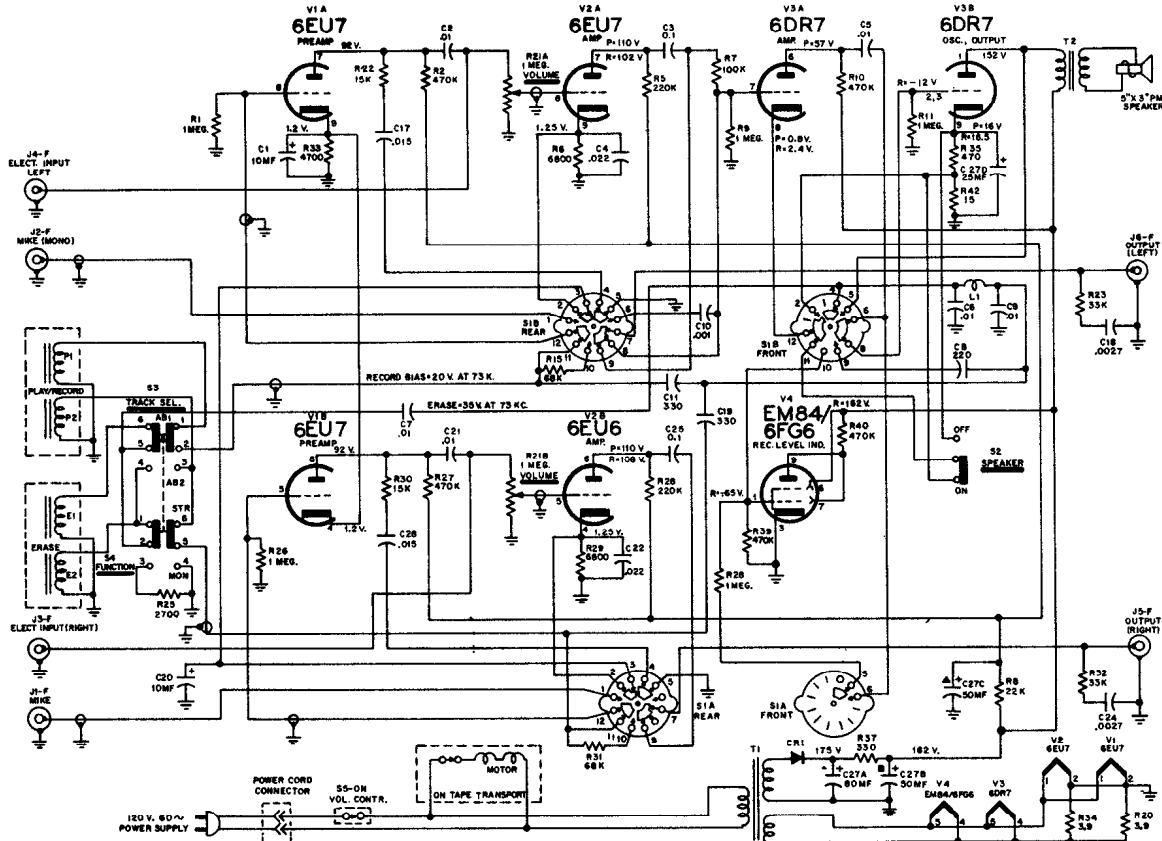
1. Dress all heater leads close to chassis and away from all grid connections.
2. Dress all green and white leads against front apron.
3. Dress all leads to pins 6 and 8 of V4(SY3) close to chassis.
4. Dress all leads from T2 and T3 against back apron.
5. Dress R8 and R17 (3900Ω) close to back apron keeping leads as short as possible.
6. Bend terminal 2 away from terminals 1 and 3 of J3 on RS-193B amplifier.

**RCA Victor
 Chassis RC-1206A**

(Continued from pre-
 ceding page; material
 on related amplifier
 is on the next page.)

RCA VICTOR TAPE RECORDER

Model 1-YC-11 Amplifier Chassis No. RS-196 Tape Transport TCT-3A



RESISTANCE VALUES ARE IN OHMS. K=1000
ALL CAPACITANCE VALUES LESS THAN 10 ARE IN
MF. VALUES 1.0 & ABOVE ARE IN MMF EXCEPT
AS NOTED.

VOLTAGES ARE MEASURED TO CHASSIS GROUND
WITH SENIOR VOLTOHMST. & SHOULD HOLD WITHIN
20% WITH 120 V. POWER SOURCE, NO SIGNAL. VOL.
CONTR. SET AT MINIMUM.

RECORD SWITCH VIEWED FROM
SHAFT END & SHOWN IN POS. 1
1. PLAY
2. RECORD

VOLTAGES ARE THE SAME FOR PLAY & RECORD
POSITIONS UNLESS OTHERWISE INDICATED
(R=RECORD, P=PLAY)

CHASSIS REMOVAL

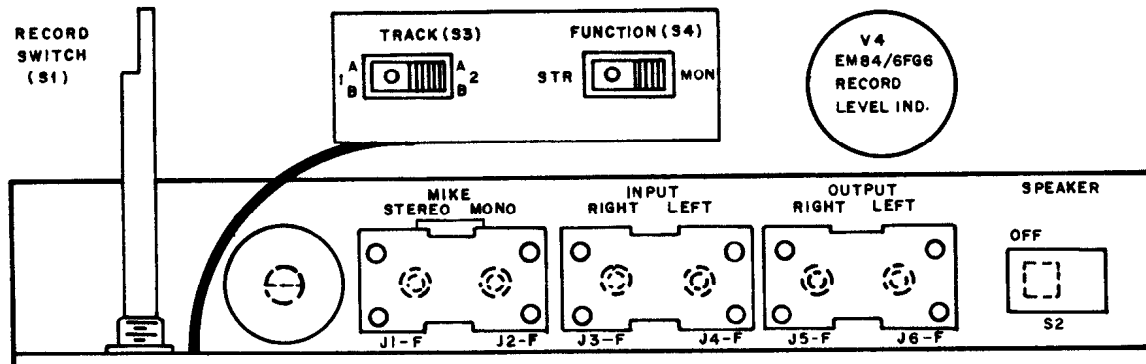
The amplifier chassis is fastened to the tape transport and is removed with it. For normal servicing it will not be necessary to separate the chassis from the transport.

To remove chassis and transport:

1. Turn REWIND-STOP-PLAY knob to rewind position.
2. Pull off RECORD, REWIND-STOP-PLAY, SPEED CONTROL and VOLUME knobs. **Note:** To remove SPEED control knob, twist while gently pulling the knob. When the knob is replaced, push it on firmly until the knob seats with a click.
3. The control escutcheon is held in place by three spring clips (2 at the front and one at the back), and one screw. Remove

the screw and plastic washer from the center of the escutcheon and lift the escutcheon straight up and off.

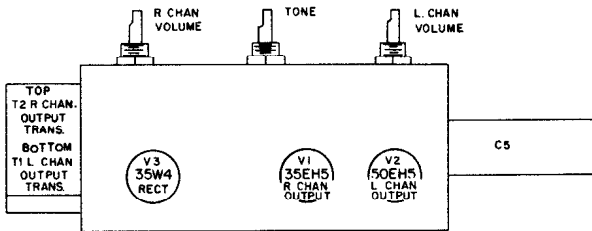
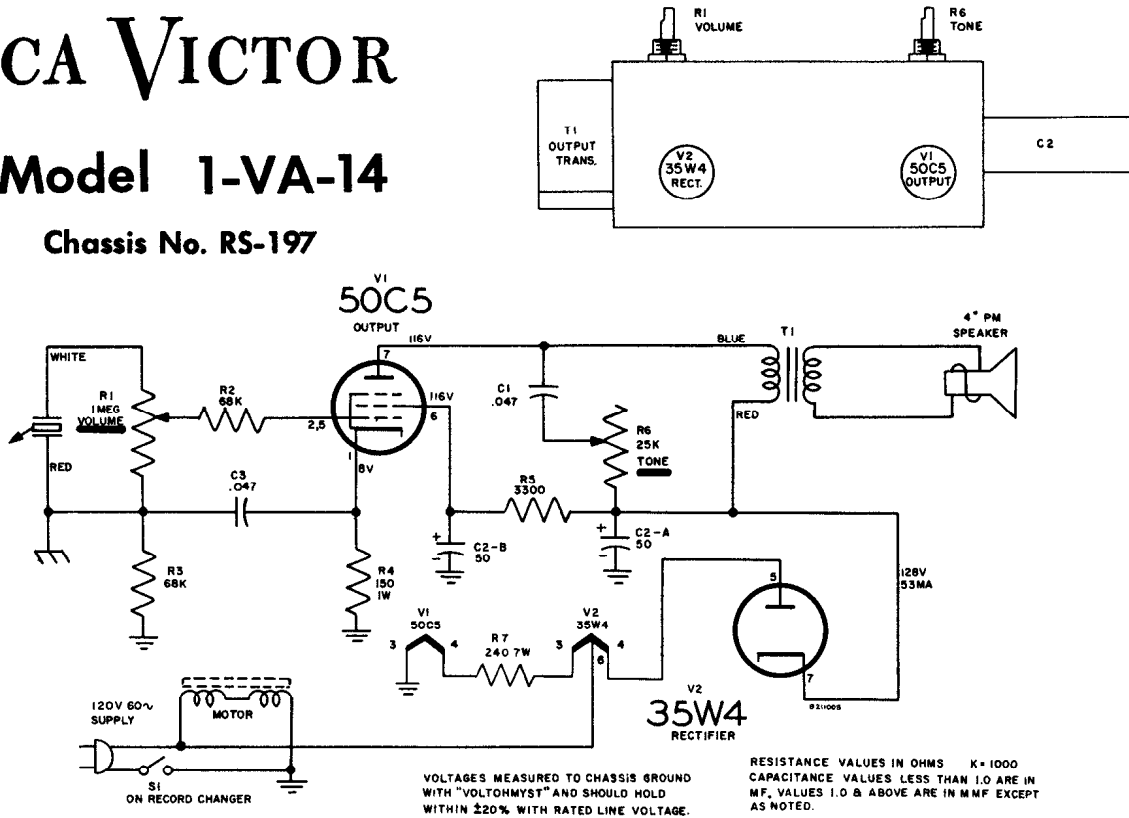
4. Block the carrying handle in its extended position.
5. Remove the four (4) red screws at the corners of the tape transport.
6. Lift right side of motor board sufficiently to permit disconnecting the speaker.
7. Lift out motor board and chassis.
Note: Support the transport mechanism on blocks or a rack if it is to be operated while outside of the case.
8. To reassemble, reverse the foregoing procedure.



RCA VICTOR

Model 1-VA-14

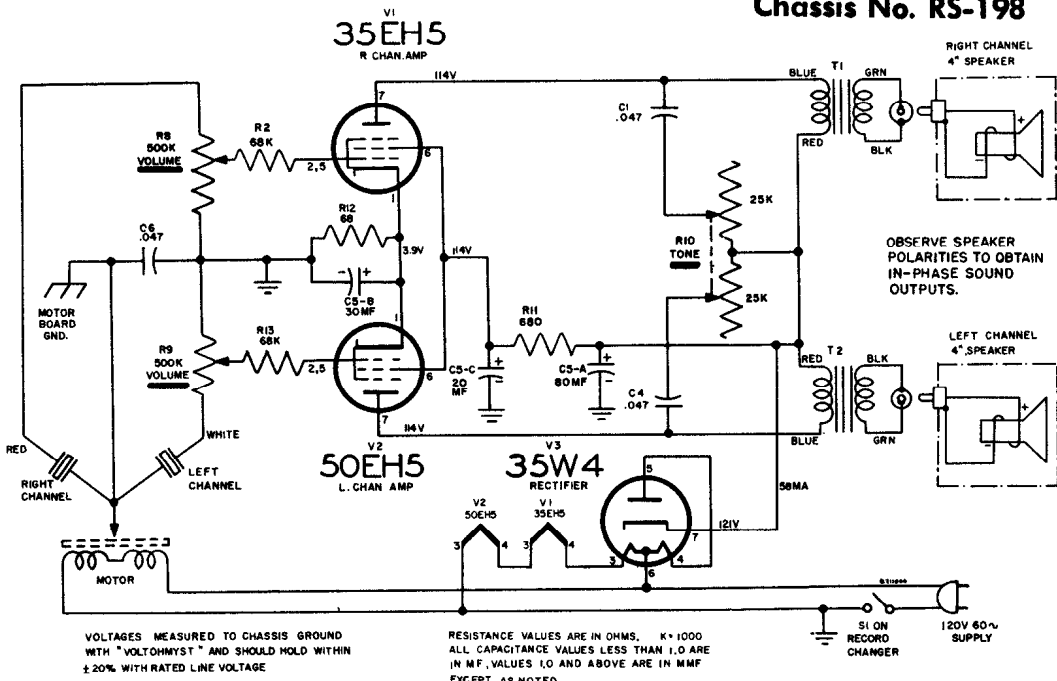
Chassis No. RS-197



RCA VICTOR

Model 1-VC-15

Chassis No. RS-198

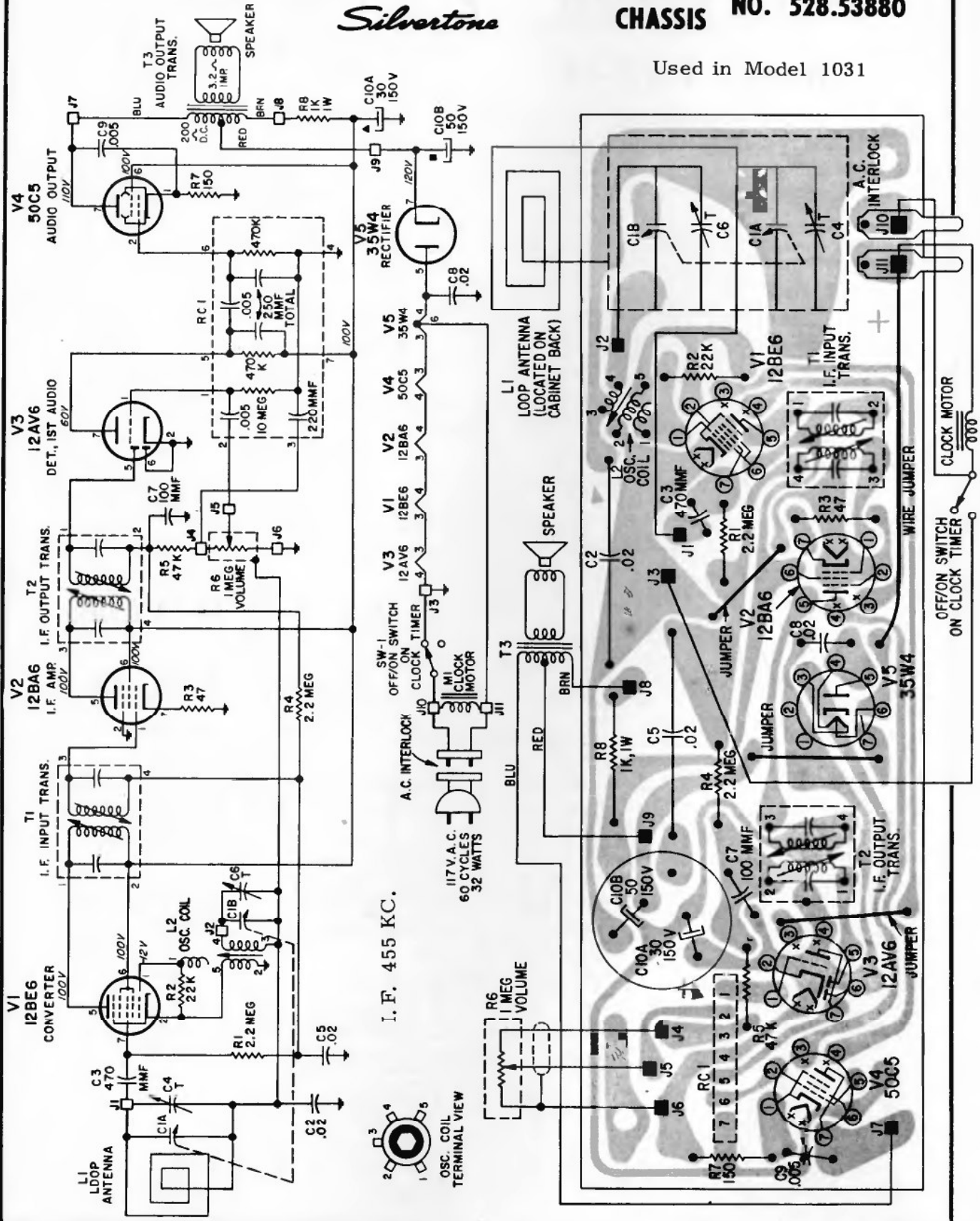


SEARS, ROEBUCK and CO.

Silvertone

RADIO CHASSIS NO. 528.53880

Used in Model 1031

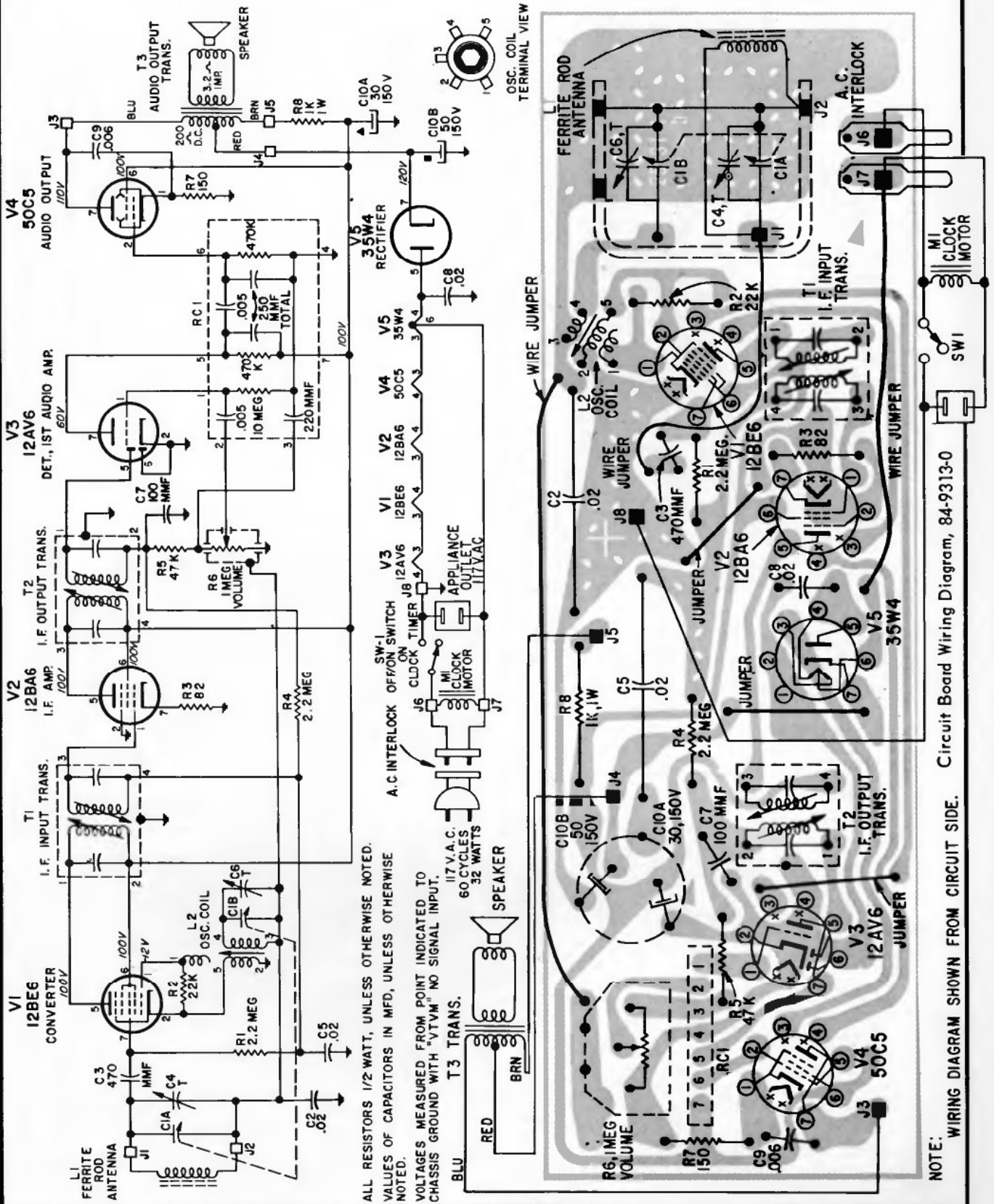


SEARS, ROEBUCK AND CO.

Models 1035, 1036, 1037, 1038

Silvertone

CHASSIS NO. 528.53940



NOTE: WIRING DIAGRAM SHOWN FROM CIRCUIT SIDE. Circuit Board Wiring Diagram, 84-9313-0

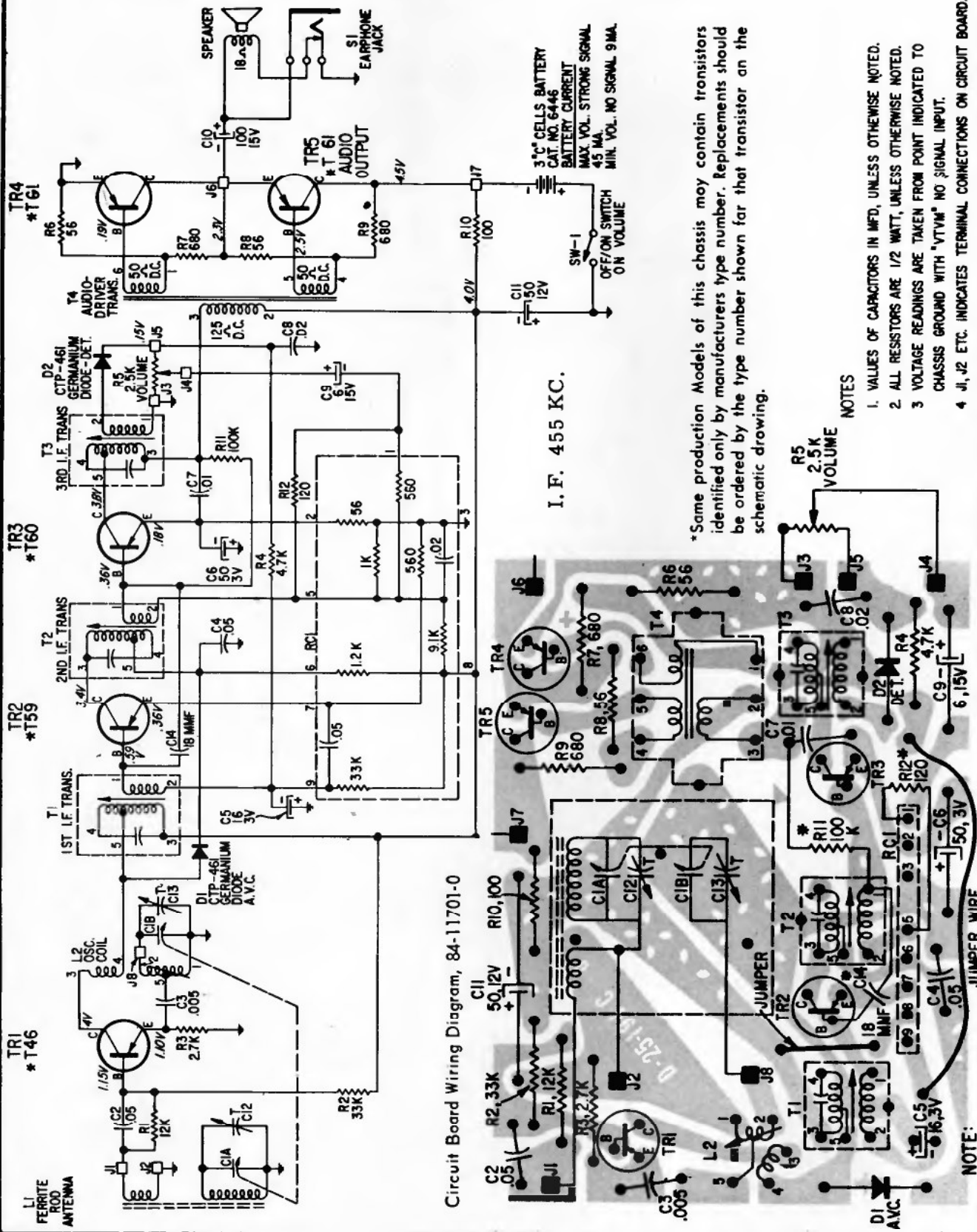
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

SEARS, ROEBUCK AND CO.

CHASSIS NO. 528.53740

Models 1212, 1213, 1214

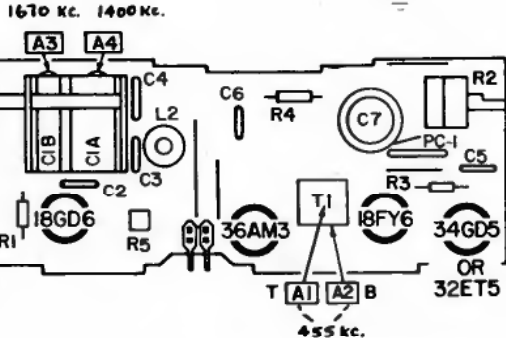
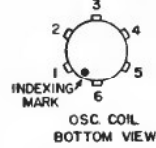
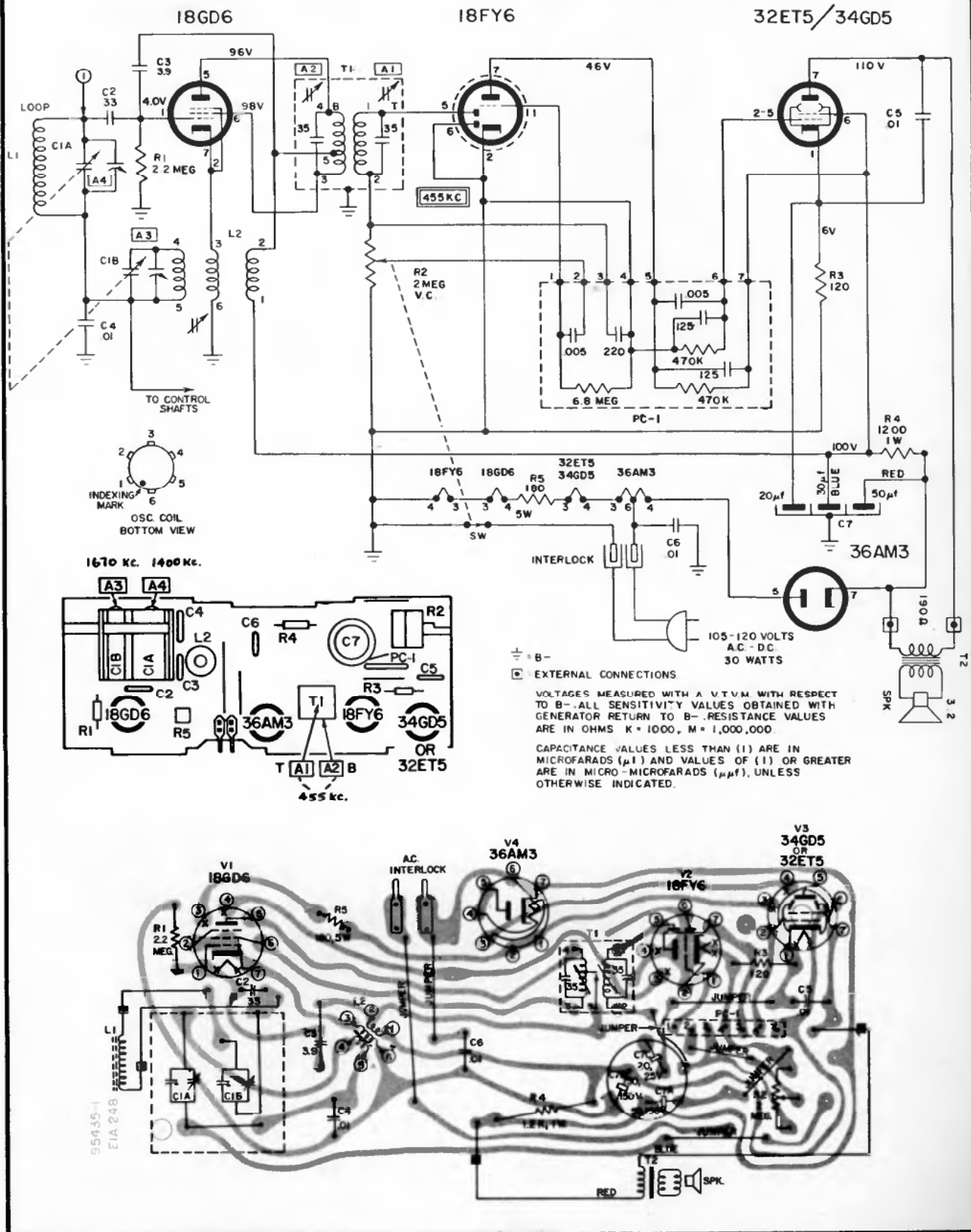
Silvertone



SEARS, ROEBUCK and CO.

Silvertone

CHASSIS 132.63901
MODEL 2000



\oplus = B -
□ = EXTERNAL CONNECTIONS

VOLTAGES MEASURED WITH A V.T.V.M. WITH RESPECT TO B - . ALL SENSITIVITY VALUES OBTAINED WITH GENERATOR RETURN TO B -. RESISTANCE VALUES ARE IN OHMS K = 1000, M = 1,000,000

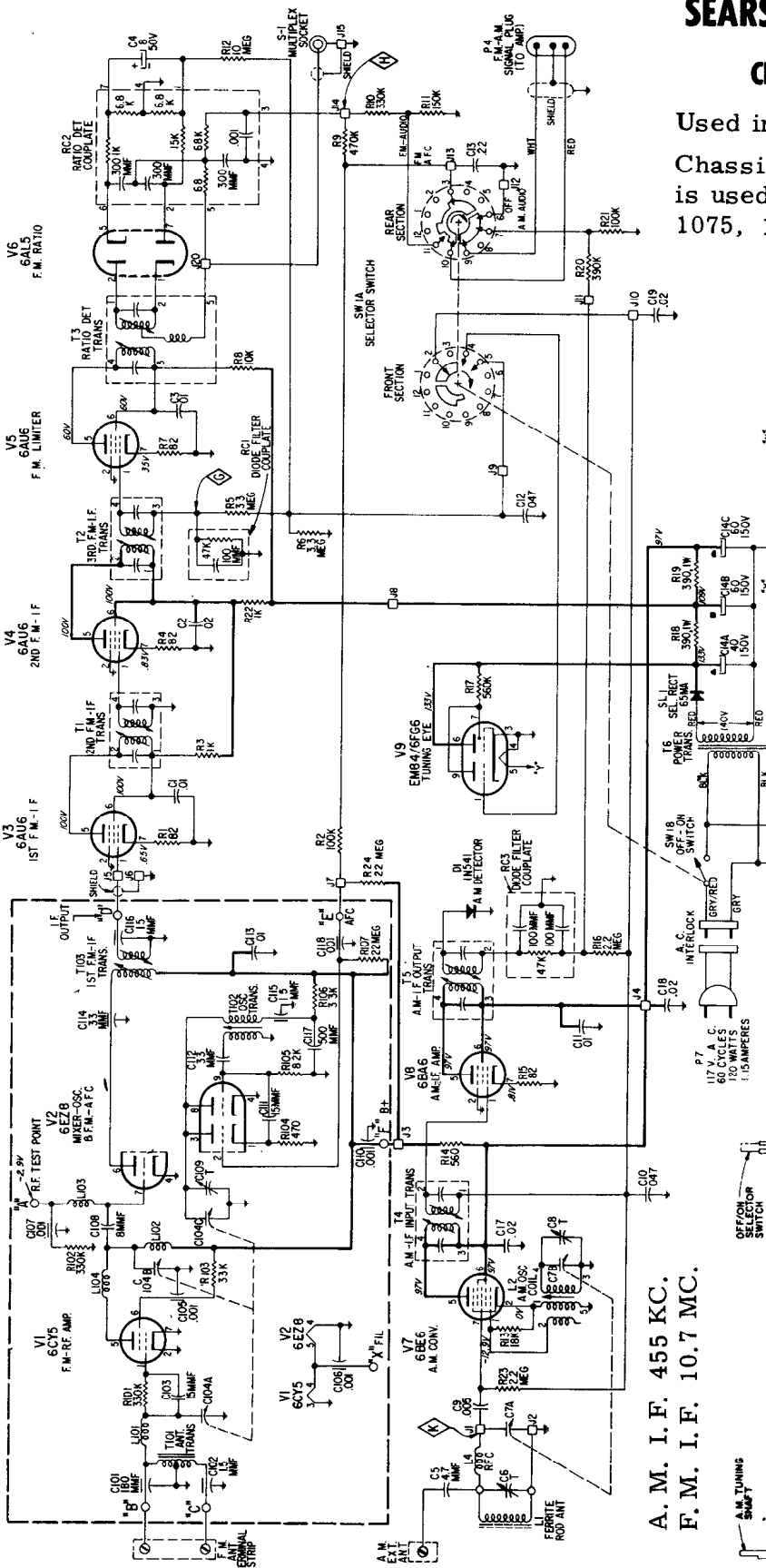
CAPACITANCE VALUES LESS THAN (1) ARE IN MICROFARADS (μ) AND VALUES OF (1) OR GREATER ARE IN MICRO-MICROFARADS ($\mu\mu$), UNLESS OTHERWISE INDICATED.

SEARS, ROEBUCK and CO.

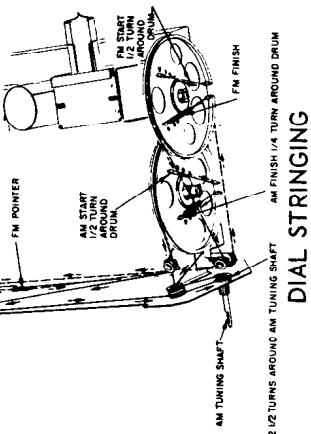
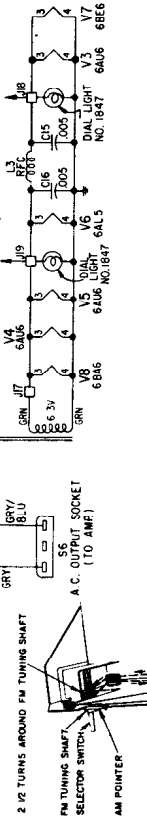
CHASSIS NO. 528.53580

Used in Models 2075, 2076, 2077

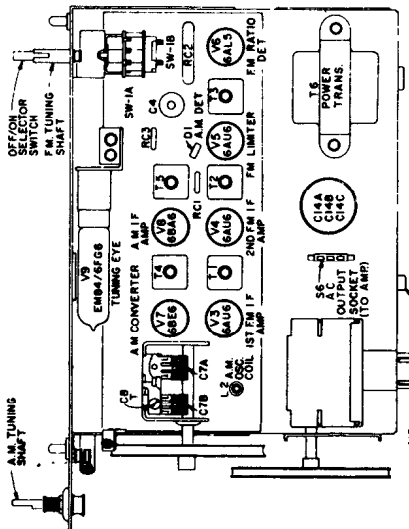
Chassis 528.54071 is similar and is used in Models 1073, 1074, 1075, 1083, 1084, and 1085.



- NOTES:**
- 1 ALL RESISTORS 1/2 WATTS, UNLESS OTHERWISE NOTED.
 - 2 VALUES OF CAPACITORS IN MFD, UNLESS OTHERWISE NOTED.
 - 3 VOLTAGES MEASURED FROM POINT INDICATED TO CHASSIS GROUND, WITH "VTVM" NO SIGNAL INPUT.
 - 4 SW-1 (SELECTOR SWITCH) SHOWN IN "OFF" POSITION.
 - 5 J1, J2, ETC INDICATES TERMINAL CONNECTORS ON CIRCUIT BOARD.



**A. M. I. F. 455 KC.
F. M. I. F. 10.7 MC.**



TUBE VIEW

DIAL STRINGING

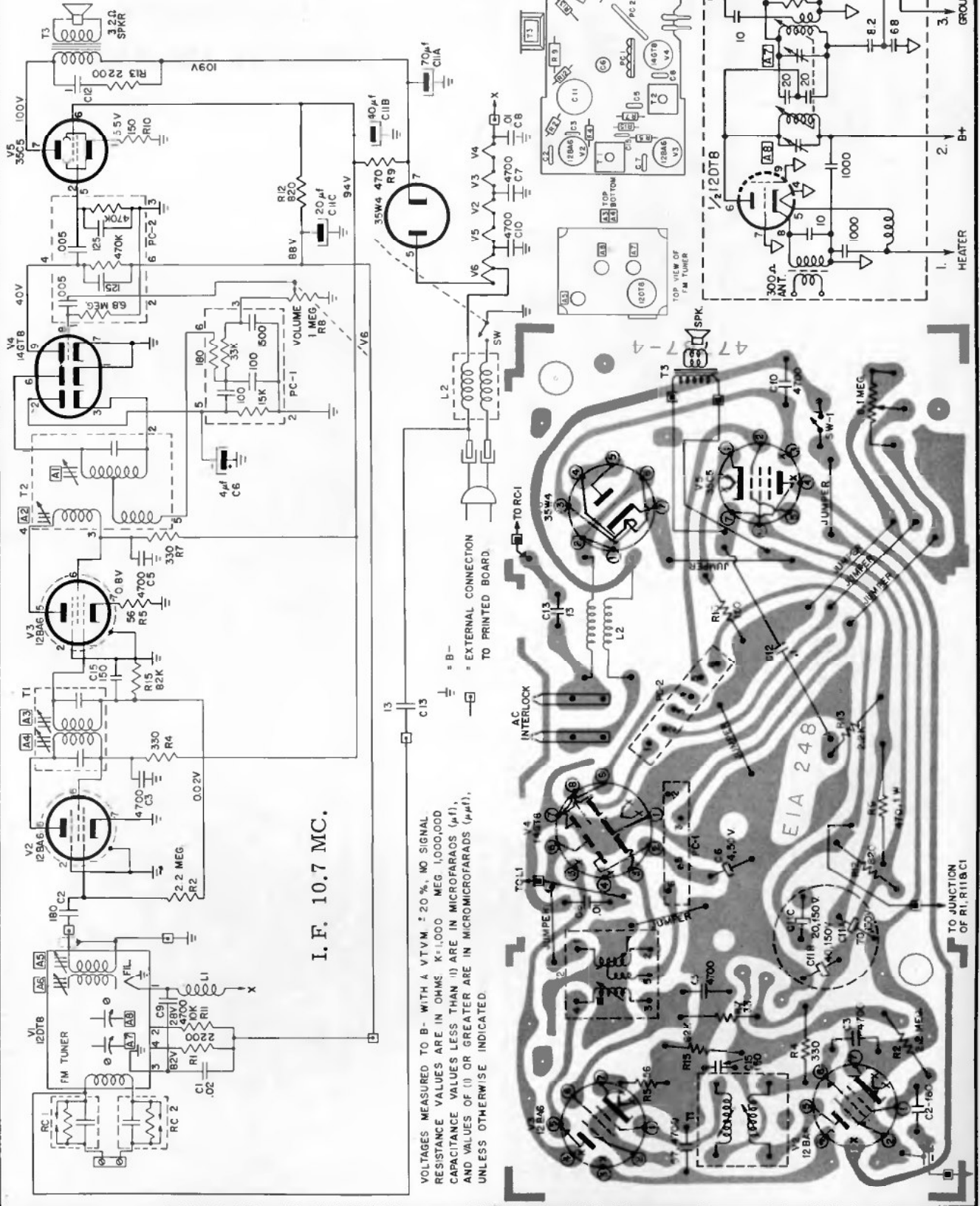
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO

SEARS, ROEBUCK and CO.

Chassis 132.64402

Models 2018, 2019

TUNER SCHEMATIC



I. F. 10.7 MC.

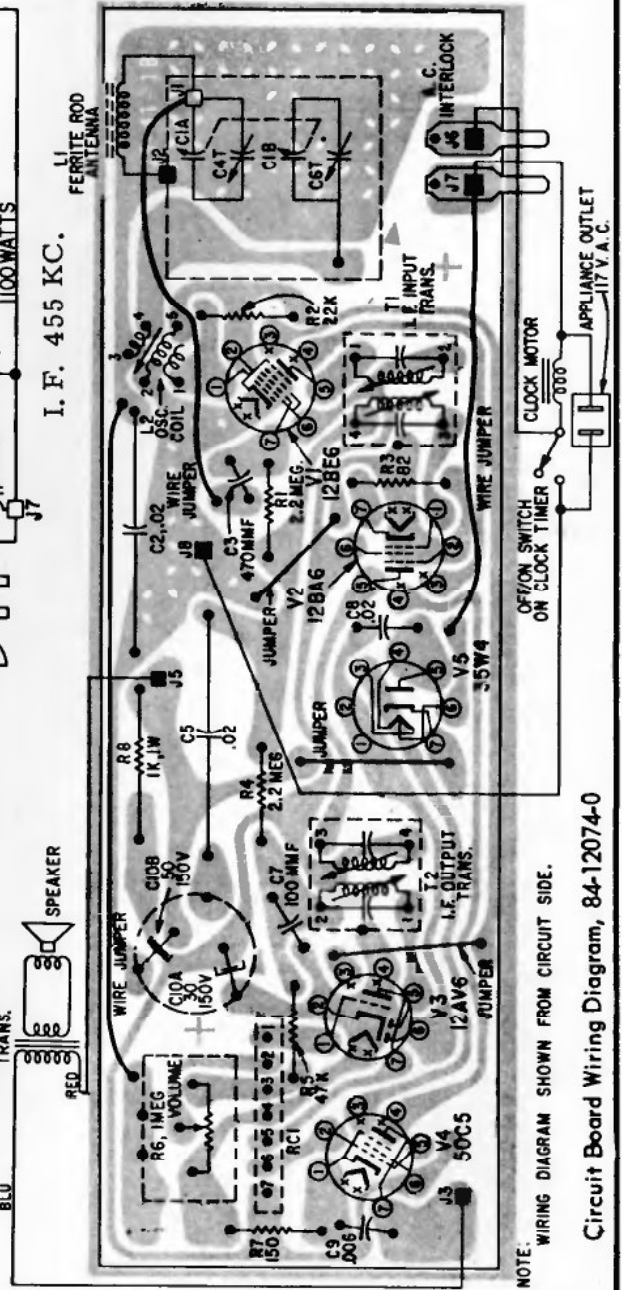
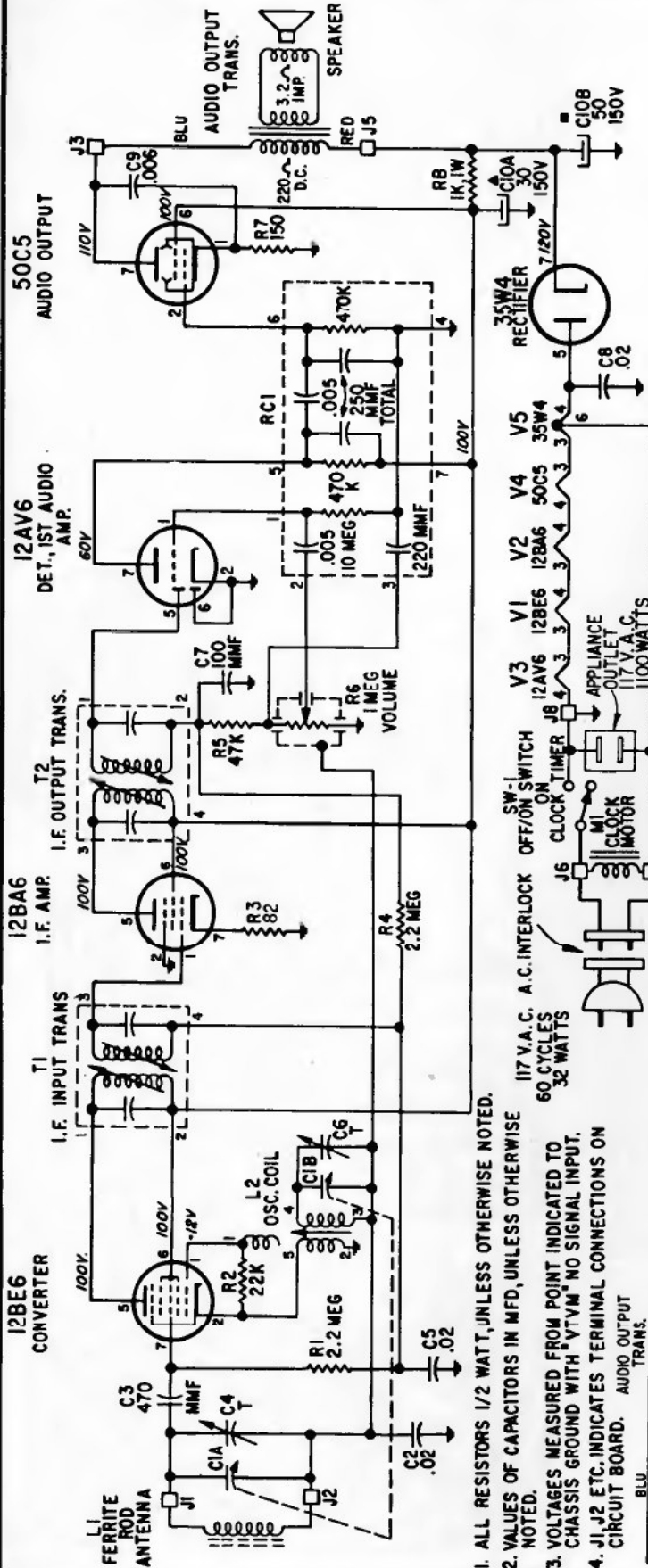
VOLTAGES MEASURED TO B- WITH A VTVM ± 20%, NO SIGNAL.
 RESISTANCE VALUES ARE IN OHMS K=1,000 MEG 1,000,000
 CAPACITANCE VALUES LESS THAN 10 ARE IN MICROFARADS (μf),
 AND VALUES 10 OR GREATER ARE IN MICROMICROFARADS (μμf),
 UNLESS OTHERWISE INDICATED.

SEARS, ROEBUCK and Co.

Silvertone®
CLOCK-RADIO

CHASSIS No. 528.53760

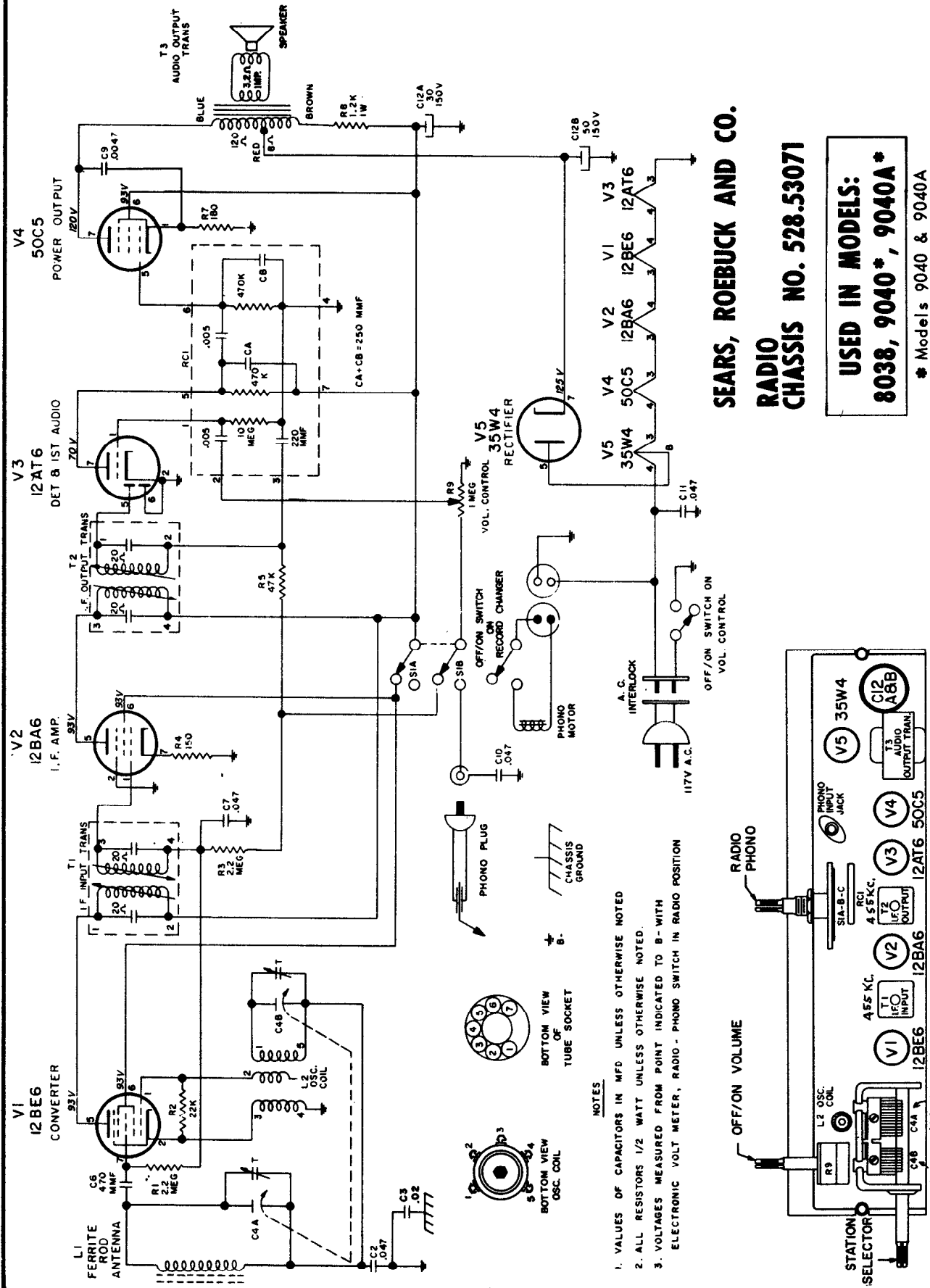
Models 2035, 2036, 2037, 2038



1. ALL RESISTORS 1/2 WATT, UNLESS OTHERWISE NOTED.
2. VALUES OF CAPACITORS IN MFD, UNLESS OTHERWISE NOTED.
3. VOLTAGES MEASURED FROM POINT INDICATED TO CHASSIS GROUND WITH "VTVM" NO SIGNAL INPUT.
4. J1, J2 ETC. INDICATES TERMINAL CONNECTIONS ON CIRCUIT BOARD. AUDIO OUTPUT TRANS.

NOTE: WIRING DIAGRAM SHOWN FROM CIRCUIT SIDE.

Circuit Board Wiring Diagram, 84-12074-0



**SEARS, ROEBUCK AND CO.
RADIO
CHASSIS NO. 528.53071**

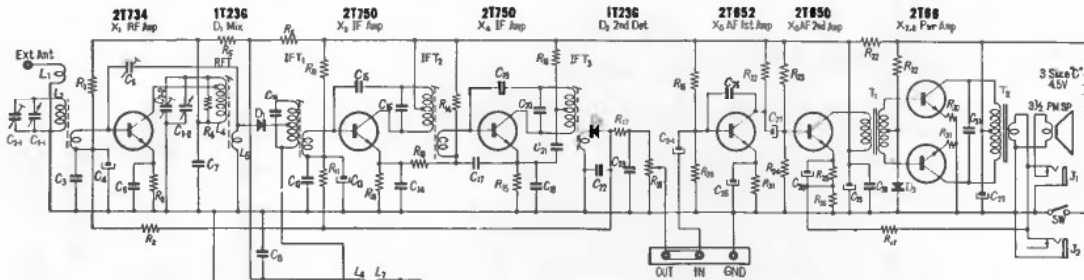
**USED IN MODELS:
8038, 9040*, 9040A***

* Models 9040 & 9040A
are exactly the same.

- NOTES**
1. VALUES OF CAPACITORS IN MFD UNLESS OTHERWISE NOTED
 2. ALL RESISTORS 1/2 WATT UNLESS OTHERWISE NOTED.
 3. VOLTAGES MEASURED FROM POINT INDICATED TO B - WITH ELECTRONIC VOLT METER, RADIO - PHONO SWITCH IN RADIO POSITION

Top View - Radio Chassis

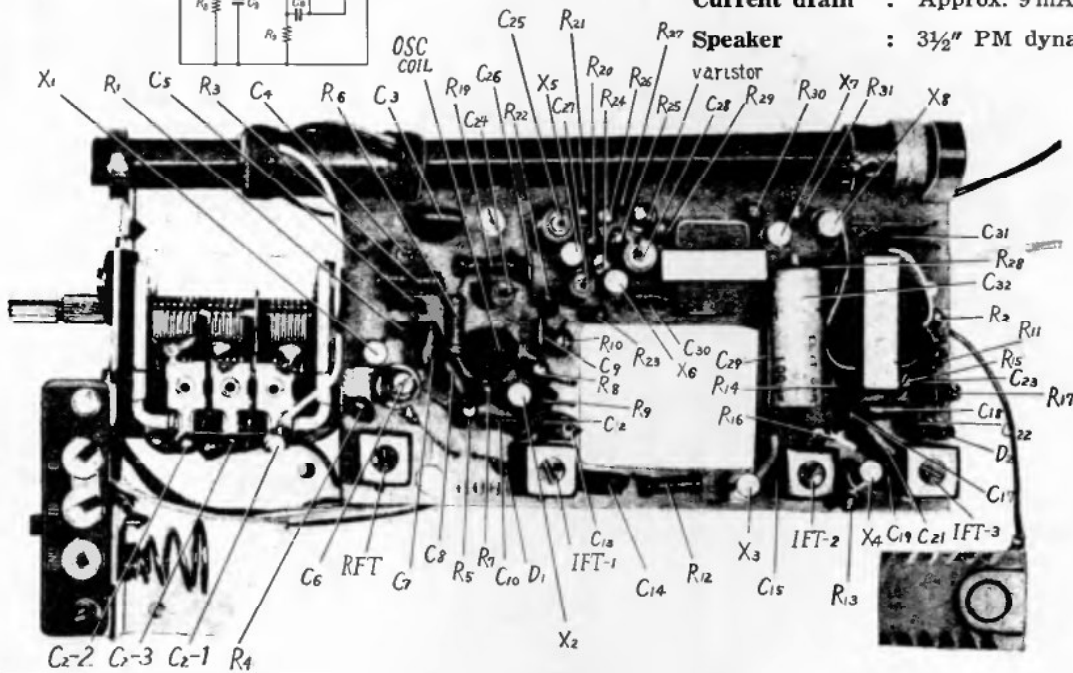
SONY TR-84



IF frequency : 455 Kc

Current drain : Approx. 9 mA at 0 signal

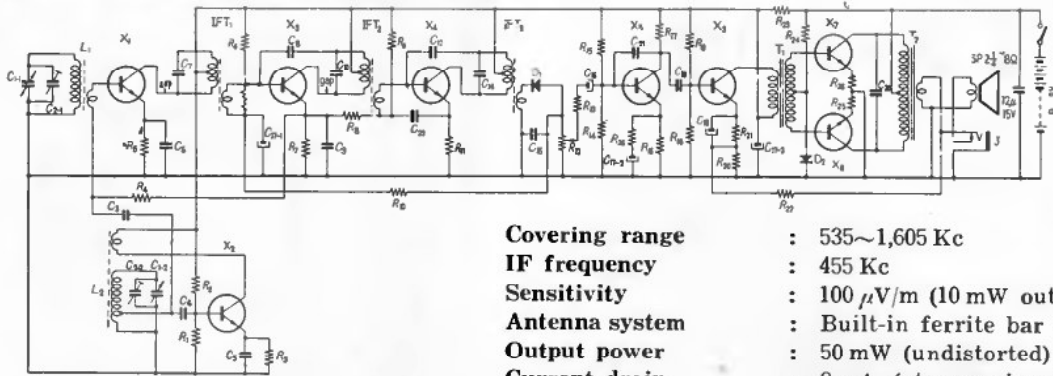
Speaker : 3 1/2" PM dynamic 8 Ω.



Symbol	Description	Symbol	Description	Symbol	Description	Symbol	Description
C _{1-1,2,3}	3 ganged C max. 200, 165 PF	C ₂₃	0.02 μF " (")	R ₁₄	15 KΩ " "	X ₆	AF ₂ 2T650 (2SD65)
C _{2-1,2,3}	" trimmer	C ₂₄	10 μF 3 V (Electricite)	R ₁₅	470 Ω " "	X ₇	PA 2T69 or 2T31 (2SD69 or 2SB31)
C ₃	0.05 μF MXL (Maylor)	C ₂₅	30 μF 3 V (")	R ₁₆	470 Ω " "	X ₈	PA 2T69 or 2T31 (2SD69 or 2SB31)
C ₄	10 μF 3 V (Electrolytic)	C ₂₆	0.05 μF MXL (Maylor)	R ₁₇	3.3 KΩ " "	D ₁	Mix. 1T23G
C ₅	0.005 μF MXL (Maylor)	C ₂₇	10 μF 3 V (Electricite)	R ₁₈	5 KΩ Volume control	D ₂	Det. 1T23G
C ₆	2~20 PF Cylindrical trimmer	C ₂₈	30 μF 6 V (")	R ₁₉	15 KΩ RL 1/2W	D ₃	Varistor 1T51
C ₇	0.05 μF MXL (Maylor)	C ₂₉	100 μF 6 V (")	R ₂₀	3.3 KΩ " "		Ferrite bar antenna 10 1/2 x 160 mm
C ₈	0.05 μF " (")	C ₃₀	0.05 μF MXL (Maylor)	R ₂₁	470 Ω " "	L _{1,2,3}	LA-040-1F
C ₉	0.02 μF " (")	C ₃₁	0.1 μF PS191 (Maylor)	R ₂₂	1 KΩ " "	L _{4,5}	RF Transformer (LH-003)
C ₁₀	0.002 μF " (")	C ₃₂	100 μF 6 V (Electrolytic)	R ₂₃	10 KΩ " "	L _{6,7,8}	Oscillator coil (LQ-025-Q)
C ₁₁ ①	180 PF	R ₁	150 KΩ RL 1/8W	R ₂₄	3.3 KΩ " "		
C ₁₂	0.02 μF MXL (Maylor)	R ₂	8.7 KΩ " "	R ₂₅	330 Ω " "		
C ₁₃	10 μF 3 V (Electrolytic)	R ₃	560 Ω " "	R ₂₆	5 Ω " "		
C ₁₄	0.05 μF MXL (Maylor)	R ₄	150 KΩ " "	R ₂₇	220 Ω " "		
C ₁₅ ②	2 PF (Styrol)	R ₅	220 Ω " "	R ₂₈	60 Ω " "		
C ₁₆ ①	180 PF	R ₆	220 Ω " "	R ₂₉	2.2 KΩ RL 1/8W		
C ₁₇	0.02 μF MXL (Maylor)	R ₇	56 KΩ " "	R ₃₀	5 Ω " "		
C ₁₈	0.02 μF " (")	R ₈	12 KΩ " "	R ₃₁	5 Ω " "		
C ₁₉	2 PF (Styrol)	R ₉	1 KΩ " "	X ₁	RF 2T734 (2SC73)		
C ₂₀ ①	180 PF	R ₁₀	56 KΩ " "	X ₂	Osc. 2T732 (2SC73)		
C ₂₁	0.05 μF MXL (Maylor)	R ₁₁	5.6 KΩ " "	X ₃	IF ₁ 2T750 (2SC75)		
C ₂₂	0.02 μF " (")	R ₁₂	470 Ω " "	X ₄	IF ₂ 2T750 (2SC75)		
		R ₁₃	2.2 KΩ " "	X ₅	AF ₁ 2T652 (2SD65)		

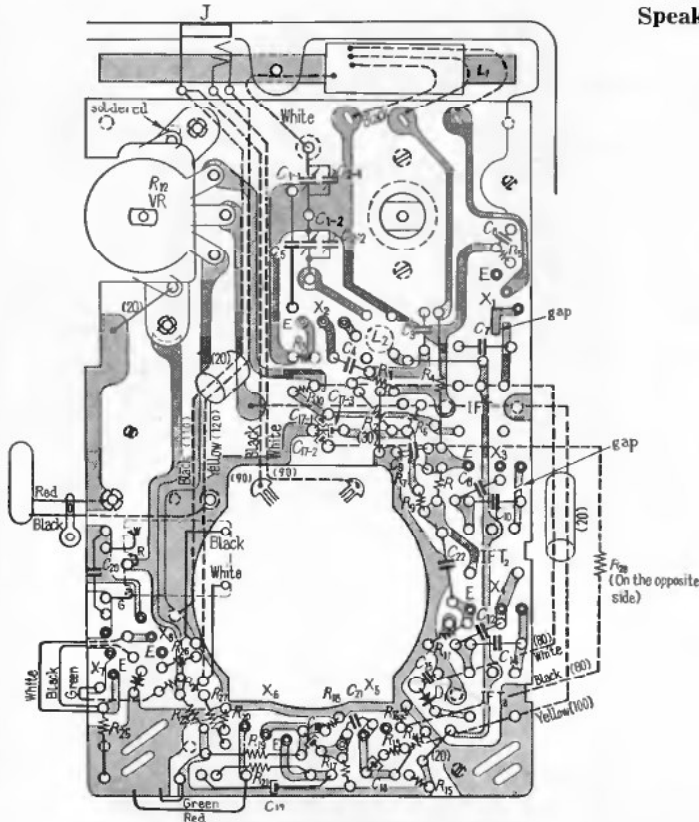
① Built in IFT
② To be adjusted

SONY TR-86



- Covering range** : 535~1,605 Kc
- IF frequency** : 455 Kc
- Sensitivity** : 100 μ V/m (10 mW output)
- Antenna system** : Built-in ferrite bar antenna
- Output power** : 50 mW (undistorted)
- Current drain** : 8 mA (at zero signal)
- Speaker** : 2 1/4" PM dynamic speaker 8 Ω

Parts list for TR-86



Circuit board of TR-86 (Printed side)

Audio Transformer

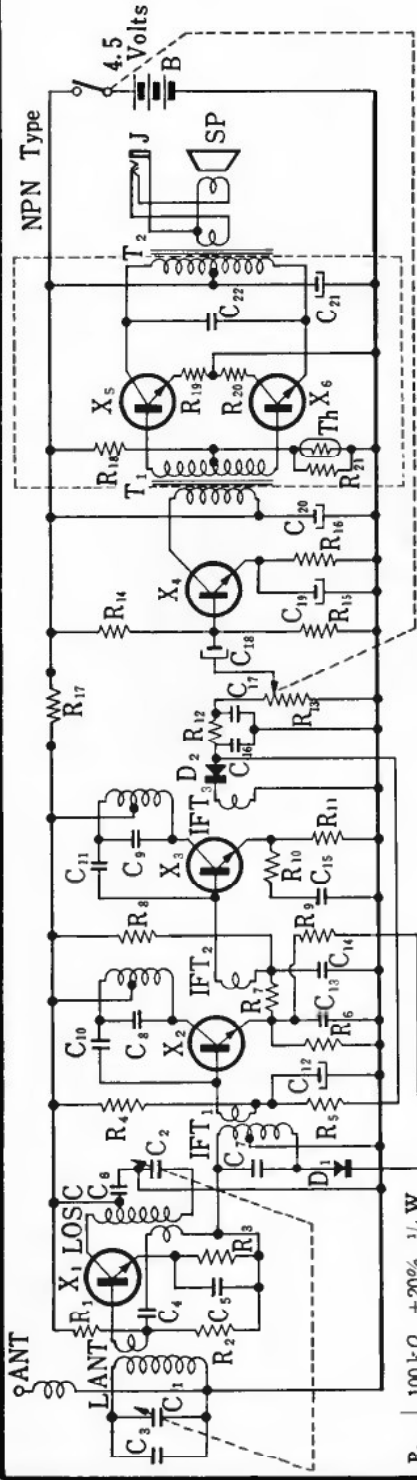
- Input transformer TI-002
6 K Ω : 3 K Ω
DC resistance 500 Ω : 280 Ω
- Output transformer TX-002
1.4 K Ω : 8 Ω
DC resistance 100 Ω : 0.5 Ω

Symbol	Description	Symbol	Description
L ₁	Antenna coil LA-033-LE	R ₂₆	22 Ω " "
L ₂	Oscillator coil LO-002-Q	R ₂₇ ①	33 K Ω " "
IFT ₁	LI-008-AP	R ₂₈	270 Ω " 20%
IFT ₂	LI-008-BP	C _{1-1, 1-2}	Variable condenser
IFT ₃	LI-008-CP	C _{2-1, 2-2}	CV-.007-.02
T ₁	TI-002-03	C ₃	0.005 μ F
T ₂	TX-002-03	C ₄	0.01 μ F
SP	2 1/4" 8 Ω DS-004-1	C ₅	0.005 μ F
J	Earphone jack	C ₆	0.01 μ F
R ₁	10 K Ω 1/4 W 20%	C ₇	180 PF
R ₂	56 K Ω " "	C ₈	2 PF
R ₃	2.2 K Ω " "	C ₉ ③	30 μ F 3 V
R ₄	2.2 K Ω " "	C ₁₀	180 μ F
R ₅ ①	820 Ω " 10%	C ₁₂	2 PF
R ₆	82 K Ω " 20%	C ₁₄	180 PF
R ₇	470 Ω " "	C ₁₅	0.02 μ F
R ₈	820 Ω " "	C ₁₆ ③	5 μ F 6 V
R ₉	18 K Ω " "	C ₁₇ ③	20 μ F 10 V 3 in block
R ₁₀	7.5 K Ω " "	C ₁₈ ③	5 μ F 6 V
R ₁₁	470 Ω " "	C ₁₉ ③	30 μ F 3 V
R ₁₂ ②	5 K Ω (RV-234)	C ₂₀	0.05 μ F
R ₁₃	1.5 K Ω 1/4 W 20%	C ₂₁	0.001 μ F
R ₁₄	10 K Ω 1/4 W 20%	C ₂₂	0.01 μ F
R ₁₅	56 K Ω " "	X ₁	Mixer 2 T 7 (2SC76)
R ₁₆	820 Ω " "	X ₂	Oscillator 2 T 7 (2SC73)
R ₁₇	2.2 K Ω " "	X ₃	IF 2 T 7 (2SC76)
R ₁₈	10 K Ω " "	X ₄	IF 2 T 7 (2SC76)
R ₁₉	56 K Ω " "	X ₅	Audio 2 T 6 (2SD66)
R ₂₀	5 Ω " 10%	X ₆	Audio 2 T 6 (2SD66)
R ₂₁	680 Ω " 20%	X _{7, X₈}	Power stage 2 T 6 (2SD65)
R ₂₂	220 Ω " "	D ₁	Detector 1 T 23
R ₂₃	220 Ω " "	D ₂	Varistor 1 T 52
R ₂₄	5.6 k Ω " "		
R ₂₅	22 Ω " 10%		

① To be adjusted. ② With switch.
③ Electrolytic.

SONY

TR-608



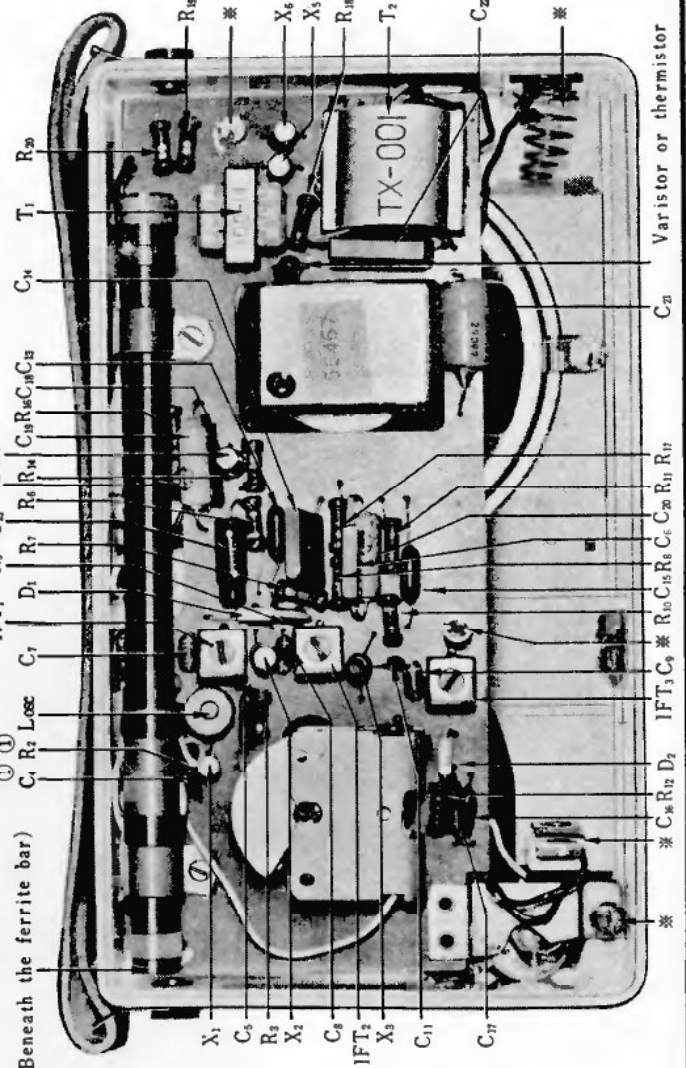
Covering frequency : 535~1605 kc
 IF frequency : 455 kc
 Sensitivity : 200 μ V/m with built-in ferrite bar antenna
 : 40 μ V/m with external aerial
 Battery : 3 size "C" flashlight batteries (4.5 Volts)
 Current drain : 7.5 mA \pm 20% at zero signal

- Transistor 2T73 (2SD73)
- " 2T76 (2SC76)
- " 2T76 (2SC76)
- " 2T85 (2SD65)
- Diode 2T85 (1S75)
- " 1T23 (1S75)
- Thermistor S-250
- Antenna Coil
- Oscillator Coil
- IF transformer
- Interstage transformer
- Output transformer
- Earphone Jack
- 3 1/2" P.M. dynamic 8 Ω batteries

X ₁	LANT	
X ₂	OSC	
X ₃	IFT ₁	
X ₄	IFT ₂	
X ₅	IFT ₃	
X ₆	T ₁	
D ₁	J	
Th	SP	
	B	

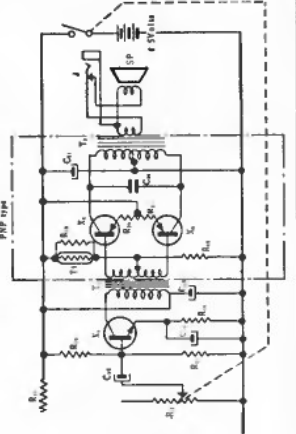
R ₁	100 k Ω	\pm 20%	1/4 W
R ₂	15 k Ω	\pm 5%	"
R ₃	1 k Ω	"	"
R ₄	56 k Ω	\pm 20%	"
R ₅	5.6 k Ω	\pm 10%	"
R ₆	470 Ω	\pm 5%	"
R ₇	3.3 k Ω	"	"
R ₈	33 k Ω	"	"
R ₉	1.5 k Ω	"	"
R ₁₀	220 Ω	"	"
R ₁₁	470 Ω	"	"
R ₁₂	1 k Ω	"	"
R ₁₃	5 k Ω	"	"
R ₁₄	10 k Ω	"	"
R ₁₅	3.3 k Ω	"	"
R ₁₆	330 Ω	"	"
R ₁₇	60 Ω	"	"
R ₁₈	3.3 k Ω	"	"
R ₁₉	5 Ω	"	"
R ₂₀	5 Ω	"	"
R ₂₁	220 Ω	"	"

C ₁	3 PF	
C ₂	0.01 μ F	
C ₃	0.005 μ F	
C ₄	0.05 μ F	
C ₅	200 PF	
C ₆	200 PF	
C ₇	200 PF	
C ₈	1 PF	
C ₉	2 PF	
C ₁₀	30 μ F	6V
C ₁₁	0.01 μ F	
C ₁₂	0.05 μ F	
C ₁₃	0.01 μ F	
C ₁₄	0.01 μ F	
C ₁₅	0.01 μ F	
C ₁₆	30 μ F	6V
C ₁₇	30 μ F	6V
C ₁₈	30 μ F	6V
C ₁₉	30 μ F	6V
C ₂₀	100 μ F	
C ₂₁	0.1 μ F	
C ₂₂		

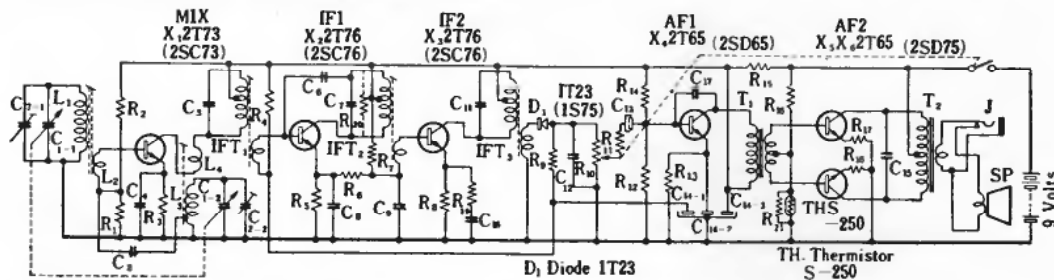


TR-608 Mounted circuit board (NPN)

TR-608 PNP 2T32 X₁X₂



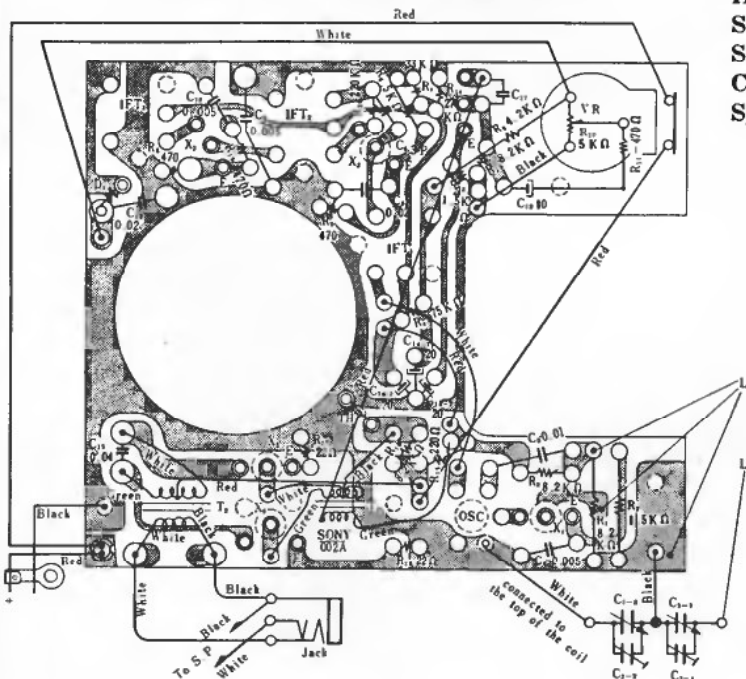
SONY TR-610



L ₁ L ₂	Antenna Coil	R ₈	470 Ω ±20% 1/4 W	C ₃	0.01 μF
L ₃ L ₄	Oscillator Coil	R ₉	8.2 kΩ ±10% "	C ₄	0.005 μF
IFT ₁	I.F. transformer	R ₁₀	5 kΩ VR with switch	C ₅	200 pF (Built in IFT)
IFT ₂	"	R ₁₁	470 Ω ±20% 1/4 W	C ₆	2 pF
IFT ₃	"	R ₁₂	8.2 kΩ ±10% "	C ₇	200 pF (Built in IFT)
T ₁	Interstage transformer	R ₁₃	1.5 kΩ ±20% "	C ₈	0.02 μF
T ₂	Output transformer	R ₁₄	27 kΩ " "	C ₉	0.005 μF
J	Earphone Jack	R ₁₅	220 Ω " "	C ₁₁	200 pF (Built in IFT)
SP	2 1/4" PM Speaker 8Ω	R ₁₆	7.5 kΩ ±10% "	C ₁₂	0.02 μF
R ₁	8.2 kΩ ±5% 1/4 W	R ₁₇	22 Ω ±20% "	C ₁₃	10 μF 3V
R ₂	110 kΩ ±20% "	R ₁₈	22 Ω " "	C ₁₄₋₁	20 μF 10V
R ₃	1.5 kΩ ±5% "	R ₁₉	150 Ω " "	C ₁₄₋₂	20 μF 10V
R ₄	130 kΩ ±20% "	R ₂₀	220 kΩ " "	C ₁₄₋₃	20 μF 10V
R ₅	470 Ω " "	R ₂₁	220 Ω " "	C ₁₅	0.04 μF
R ₆	1.5 kΩ " "	C ₁	PVC-2 M. Tuning condenser	C ₁₆	0.005 μF
R ₇	33 kΩ ±10% "	C ₂		Trimmer condenser	C ₁₇

TR-610 Circuit board printed side

IF frequency : 455 kc
Sensitivity : 400 μV/m at 10 mW output
Selectivity : 18 db at 10 kc off resonance
Current drain : Approx. 5 mA at zero signal
Speaker : 2 1/4" PM dynamic 8Ω

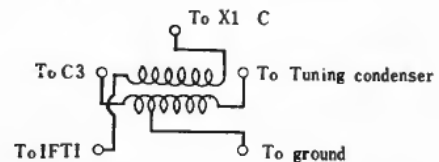


How to remove Cabinet

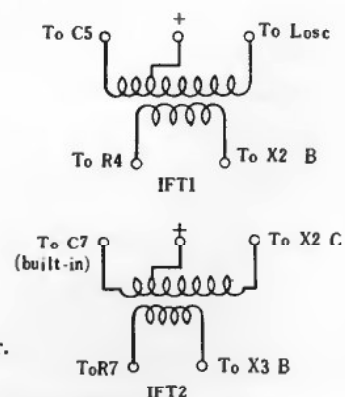
- Remove 2 small Philips screws on both side of the Cabinet.
- Open the Back cover and remove a screw on the back of the speaker. The circuit board can be easily taken out.

Coils

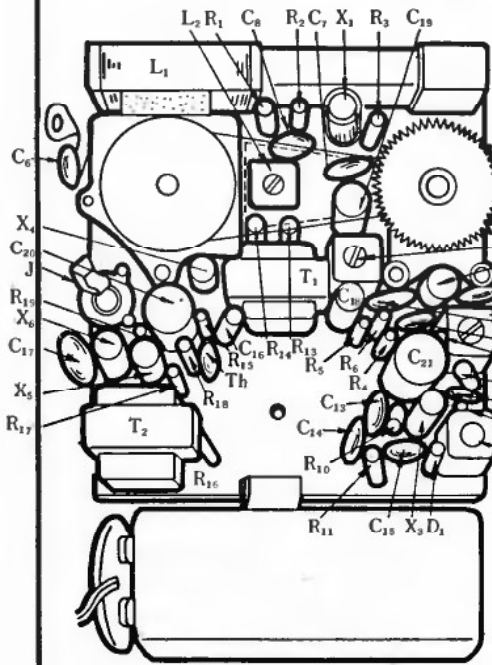
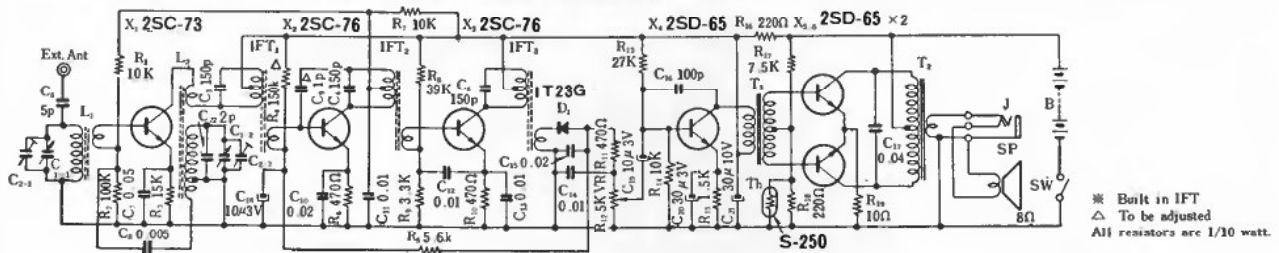
(a) Oscillator coil (bottom view)



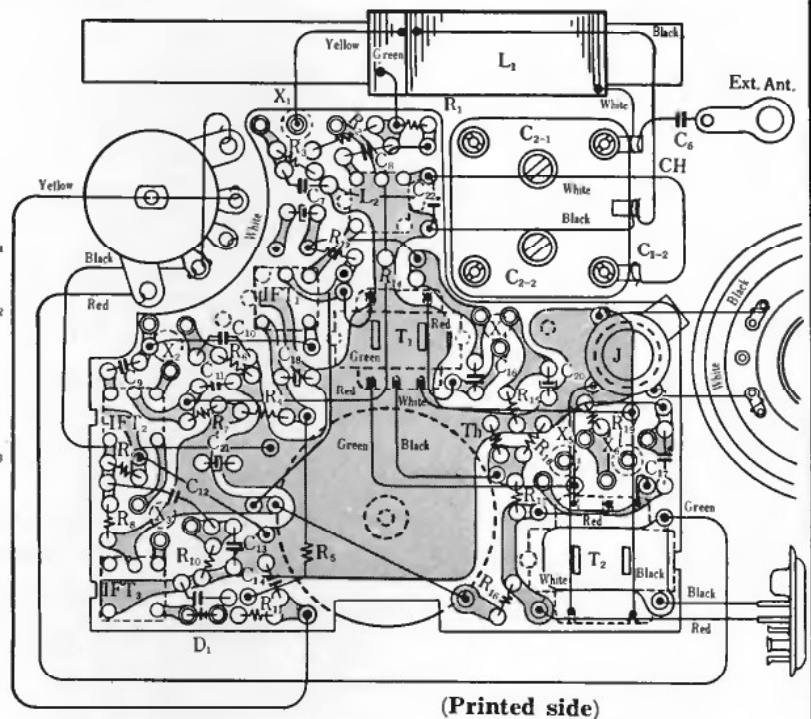
(b) IFT (bottom view)



SONY TR-620



Mounting of TR-620



(Printed side)

Adjustment

- 1) Lower limit: 520 kc Adjust L₂
 Upper limit: 1680 kc " C₂₋₂
 - 2) Tracking adjustment
 Checking point
 620 kc Adjust L₁
 1400 kc " C₂₋₁
- Covering range:** 535~1605 kc
IF frequency: 455 kc
Current drain: 6 mA at 0 signal
Speaker: 2 1/4" PM dynamic (8 Ω)

Voltage & current distribution

	Collector current	Emitter voltage
X ₁	190~250 μA	2.85~3.75 V
X ₂	310~390 μA	0.145~0.18 V
X ₃	550~680 μA	0.26~0.32 V
X ₄	1.1~1.4 mA	1.65~2.1 V
X ₅	0.8~1.5 mA for 2	0.008~0.015 V
X ₆		

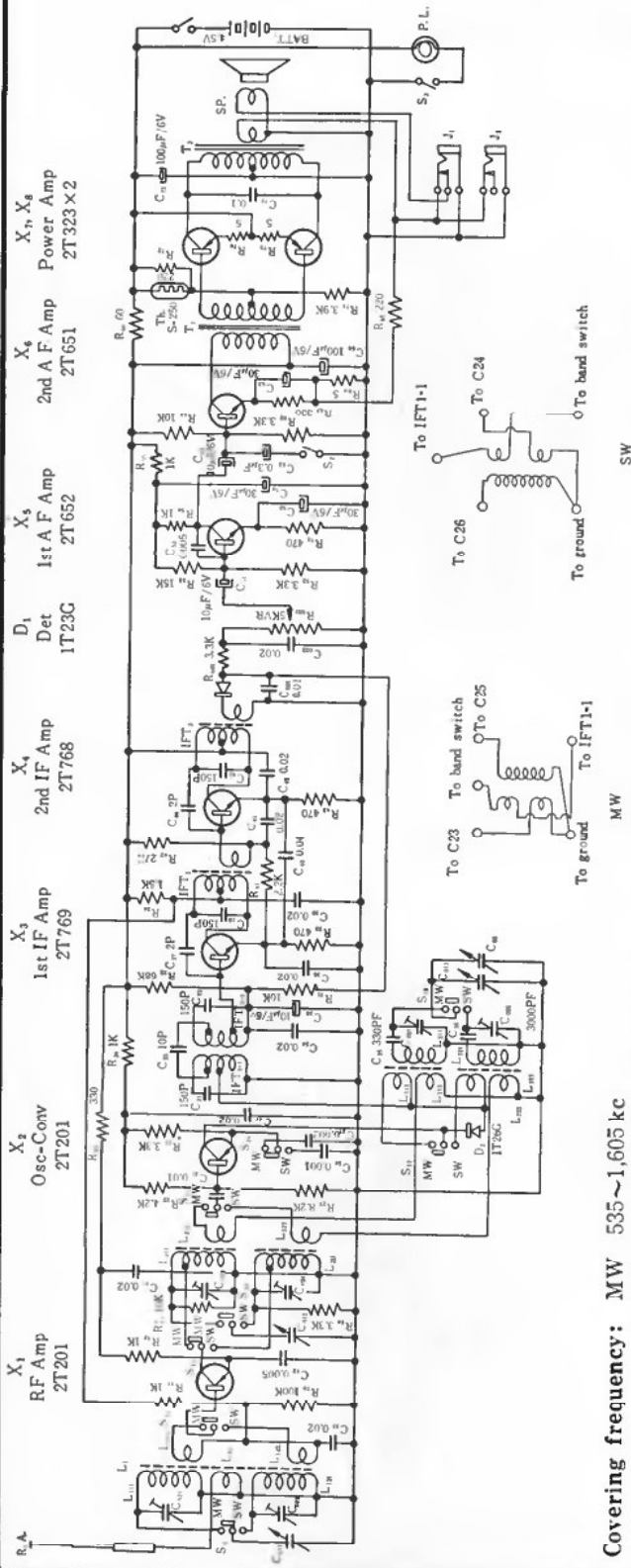
(Current drain at 0 signal: Approx. 6 mA)

How to remove the cabinet

- 1) Loosen and remove Philips screw on the back cover.
- 2) Loosen and remove Philips screw on the right below the tuning condenser.
- 3) Loosen and remove Philips screw on the left below the volume control.
- 4) Dismount external aerial jack.

SONY

TR-815B and TR-815Y

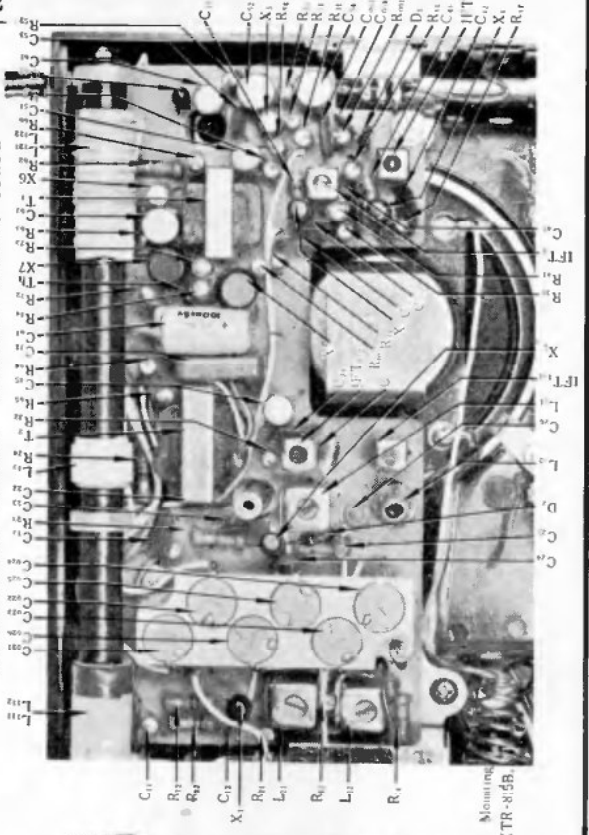
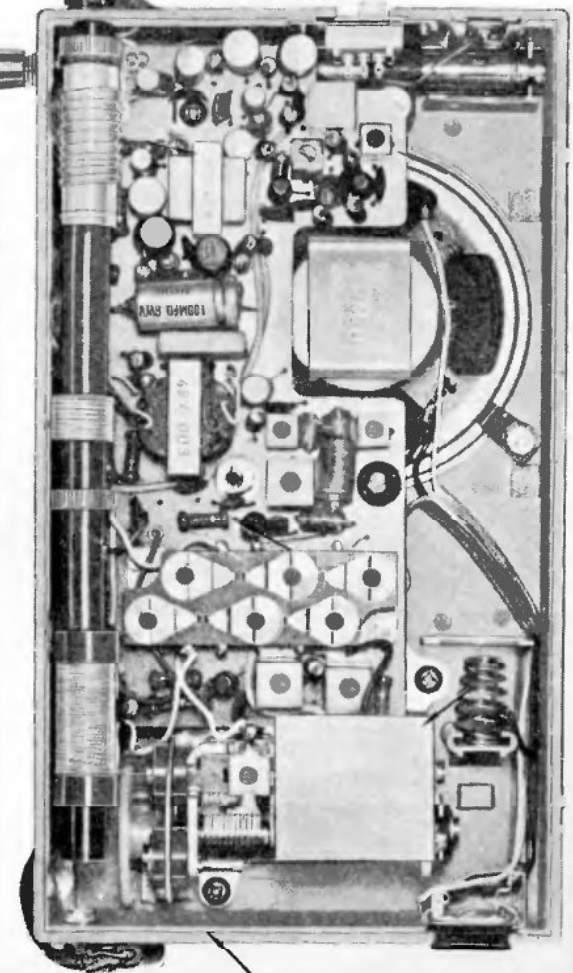


Current drain : Approx. 8 mA at zero signal
 Approx. 55 mA at 150 mW output

Covering frequency: MW 535~1,605 kc
 SW 3.9~12 Mc for TR-815B, 6~18 Mc for TR-815Y
 IF frequency : 455 kc

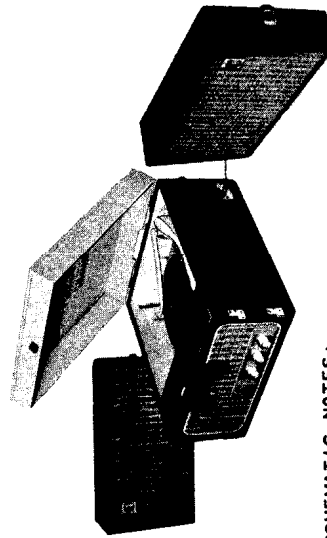
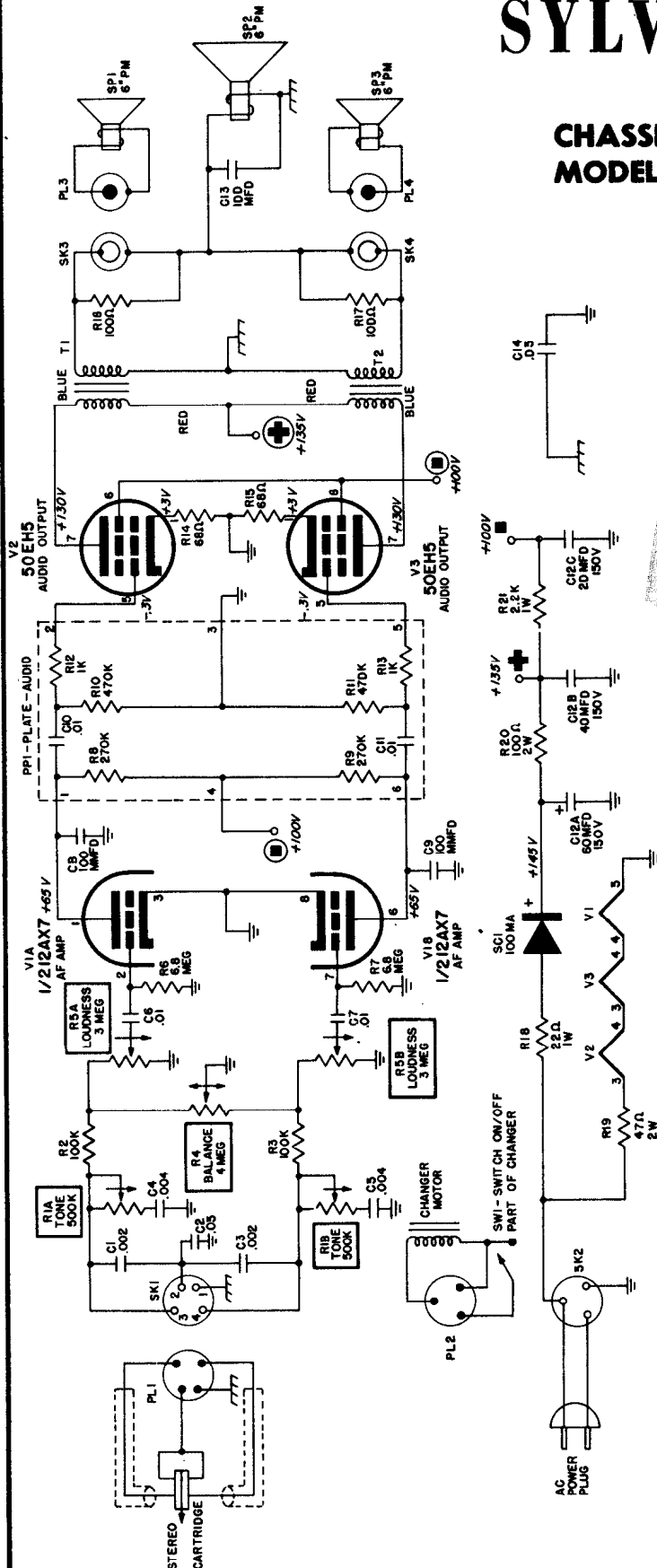
Remove 4 screws and one post to take out the circuit board.

TR-815B and TR-815Y Mounted circuit board



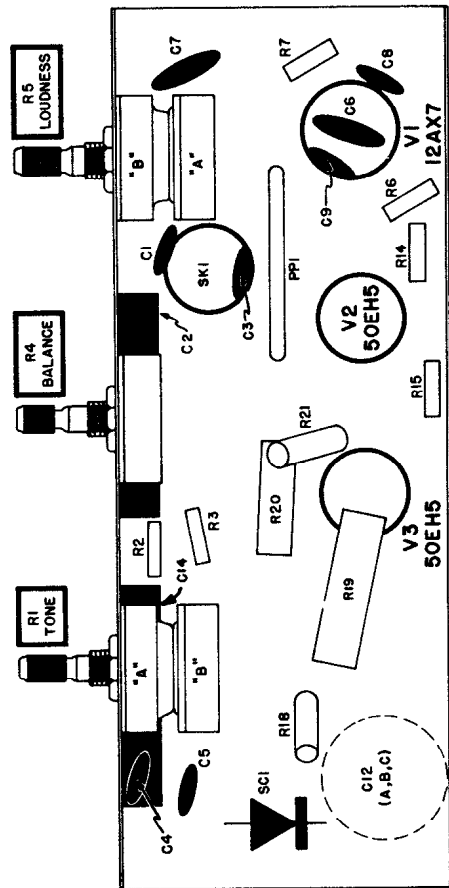
SYLVANIA

CHASSIS: 664-1
MODELS: 45P18

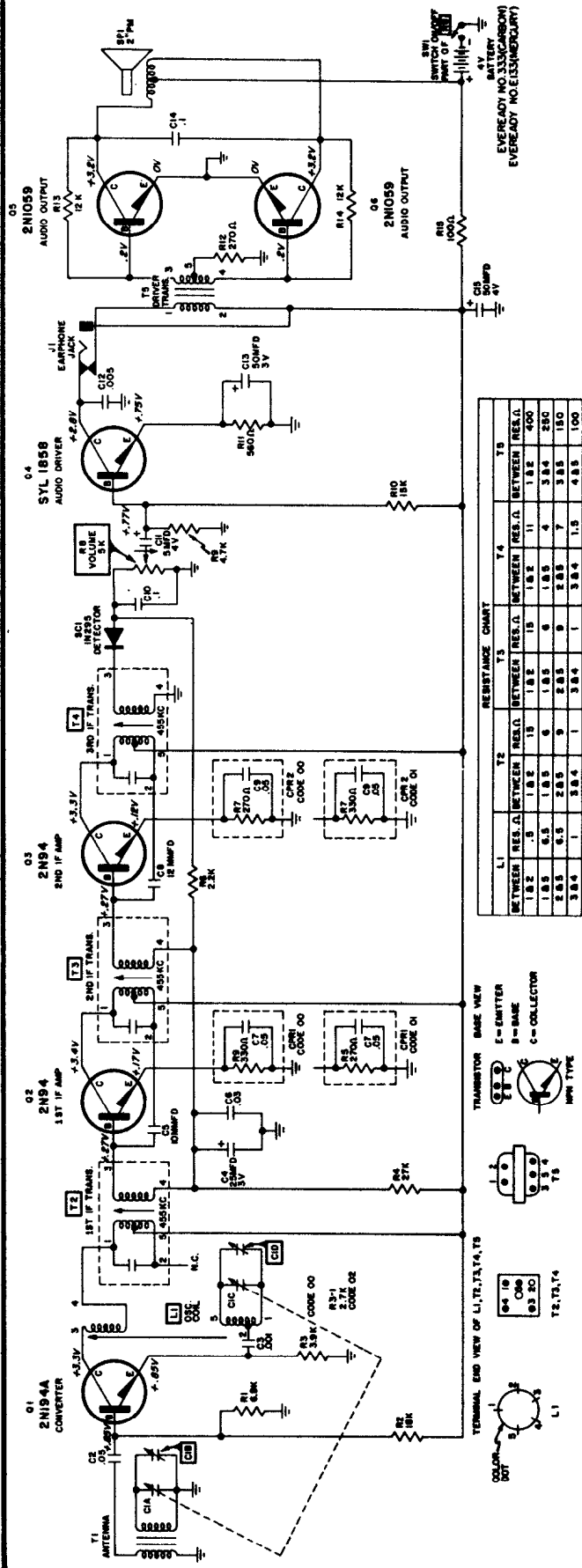


SCHEMATIC NOTES:

1. VOLTAGES SHOWN ARE AVERAGE READINGS MEASURED TO NEGATIVE "B" WITH NO SIGNAL INPUT. VARIATIONS MAY BE NOTED DUE TO NORMAL PRODUCTION TOLERANCES.
2. AC POWER SOURCE - 117V 60W "VARIAC REGULATED".
3. VOLTAGE SOURCES ARE INDICATED BY SYMBOLS WITHOUT CIRCLES + : ENCIRCLED SYMBOLS ⊕ INDICATE VOLTAGE TIE POINTS.
4. mm DESIGNATES CHASSIS GROUND.
5. \ominus DESIGNATES NEGATIVE "B".



BOTTOM PARTS LAYOUT

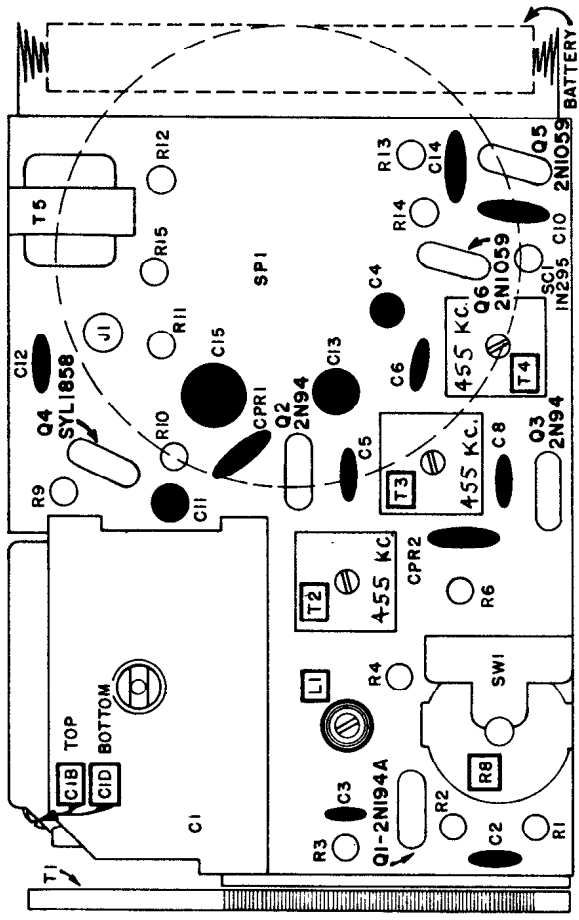


RESISTANCE CHART

L1	T2	T3	T4	T5
BETWEEN RES. Δ	BETWEEN RES. Δ	BETWEEN RES. Δ	BETWEEN RES. Δ	BETWEEN RES. Δ
1.8 2	1.8 2	1.8 2	1.8 2	1.8 2
1.8 5	1.8 5	1.8 5	1.8 5	1.8 5
1.8 5	1.8 5	1.8 5	1.8 5	1.8 5
1.8 5	1.8 5	1.8 5	1.8 5	1.8 5
1.8 5	1.8 5	1.8 5	1.8 5	1.8 5
1.8 5	1.8 5	1.8 5	1.8 5	1.8 5
1.8 5	1.8 5	1.8 5	1.8 5	1.8 5
1.8 5	1.8 5	1.8 5	1.8 5	1.8 5
1.8 5	1.8 5	1.8 5	1.8 5	1.8 5

SCHEMATIC NOTES

1. VOLTAGES MEASURED TO CHASSIS GROUND, WITH RECEIVER NOT TUNED TO ANY SPECIFIC STATION.
2. BATTERY VOLTAGE WITH RECEIVER OPERATING 4 VOLTS.
3. VOLTAGES SHOWN ARE AVERAGE READINGS. VARIATIONS MAY BE NOTED DUE TO NORMAL PRODUCTION TOLERANCE.
4. COIL AND TRANSFORMER RESISTANCE ARE TAKEN WITH COMPONENTS CONNECTED IN THE CIRCUIT.
5. ALL CAPACITORS IN MICROFARADS UNLESS OTHERWISE SPECIFIED.
6. INTERMEDIATE FREQUENCY (IF), 455KC.
7. ⊥ DESIGNATES CHASSIS GROUND.

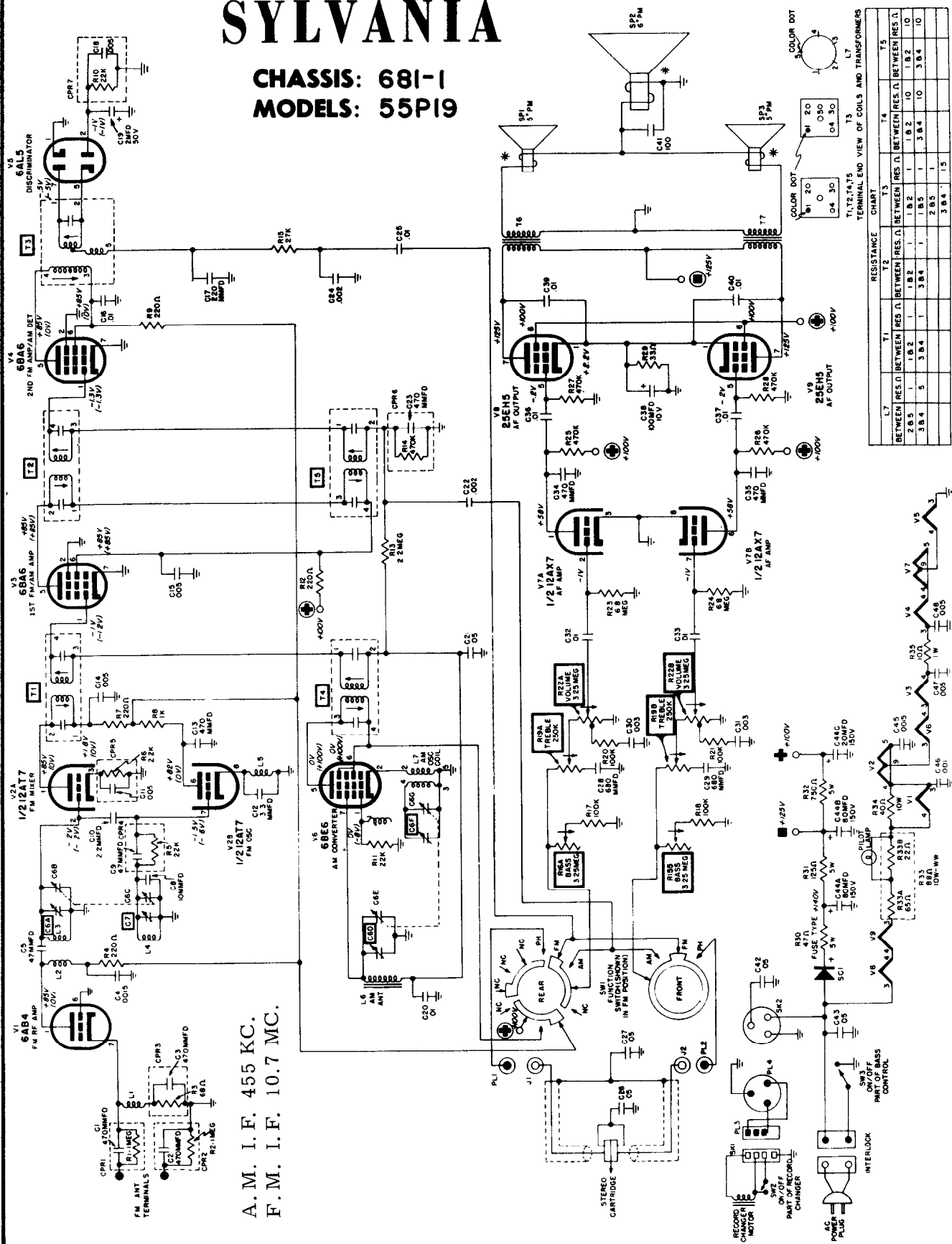


TOP PARTS LAYOUT

SYLVANIA
CHASSIS: 666-1,-2
MODELS: 6P08, 6P09 SERIES

SYLVANIA

CHASSIS: 681-1
MODELS: 55P19



A.M. I. F. 455 KC.
F.M. I. F. 10.7 MC.

RESISTANCE CHART

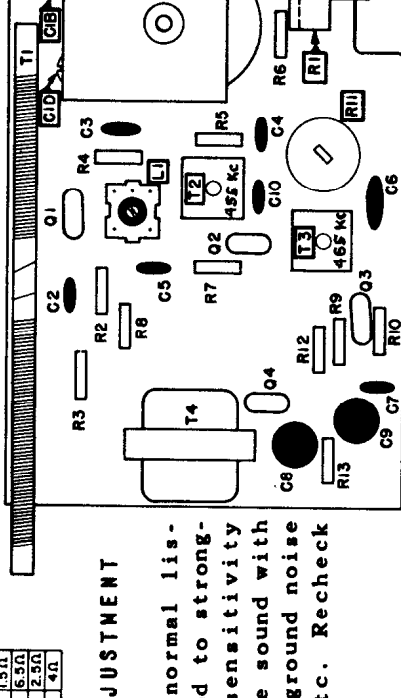
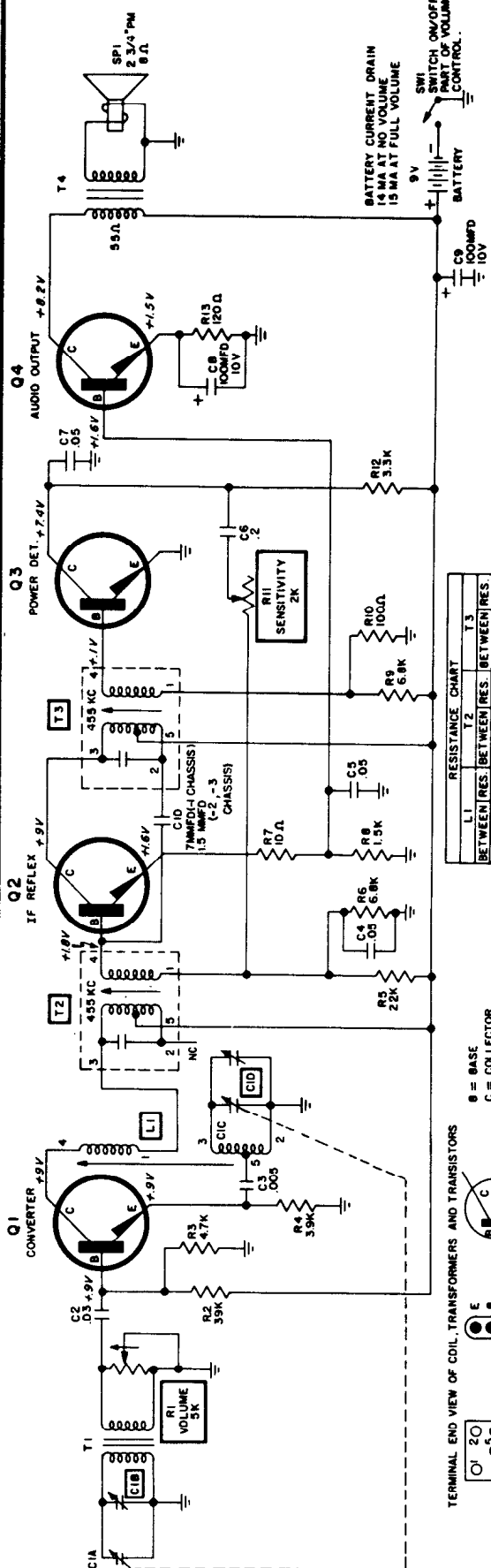
T1	T2	T3	T4	T5
BETWEEN RES. Δ BETWEEN RES. Δ	BETWEEN RES. Δ BETWEEN RES. Δ	BETWEEN RES. Δ BETWEEN RES. Δ	BETWEEN RES. Δ BETWEEN RES. Δ	BETWEEN RES. Δ BETWEEN RES. Δ
2.05	1.02	1.02	1.02	1.02
3.04	3.04	3.04	3.04	3.04
2.05	1.02	1.02	1.02	1.02
3.04	3.04	3.04	3.04	3.04

TERMINAL END VIEW OF COILS AND TRANSFORMERS

VOLUME R-22, MOST-OFTEN

RADIO INFORMATION

SEE CHART BELOW FOR TRANSISTOR COMPLEMENT



TOP PARTS LAYOUT

SYLVANIA

CHASSIS: 682-1,-2,-3
 MODELS: 4PI9WD (-1CHASSIS)
 4PI9W (-2CHASSIS)
 4PI9WC (-3CHASSIS)

SENSITIVITY CONTROL ADJUSTMENT

With volume control set for normal listening level end receiver tuned to strongest local station, adjust sensitivity control **R11** for best audible sound with minimum interference and background noise such as whistles, tweet, etc. Recheck entire band for oscillations.

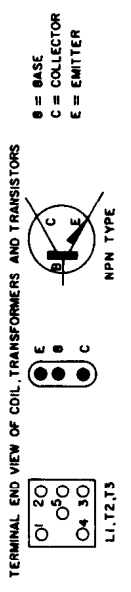
CHASSIS REMOVAL

Remove back cover by inserting a coin into the cover opening slot (located on bottom of case) and twist until cover is free.
 Remove the four (4) screws located in the corners of the chassis. CAUTION: Do not remove the two screws (soldered) securing the variable tuning capacitor to the board.

IMPORTANT: Groups of matched transistors are used in this receiver. If replacement is necessary same grouping must be maintained.

RESISTANCE CHART

L1	T2	T3
BETWEEN RES.	BETWEEN RES.	BETWEEN RES.
1.84	1.84	1.84
1.50	1.50	1.50
2.83	2.83	2.83
2.85	2.85	2.85
3.85	3.85	3.85
4.0	4.0	4.0

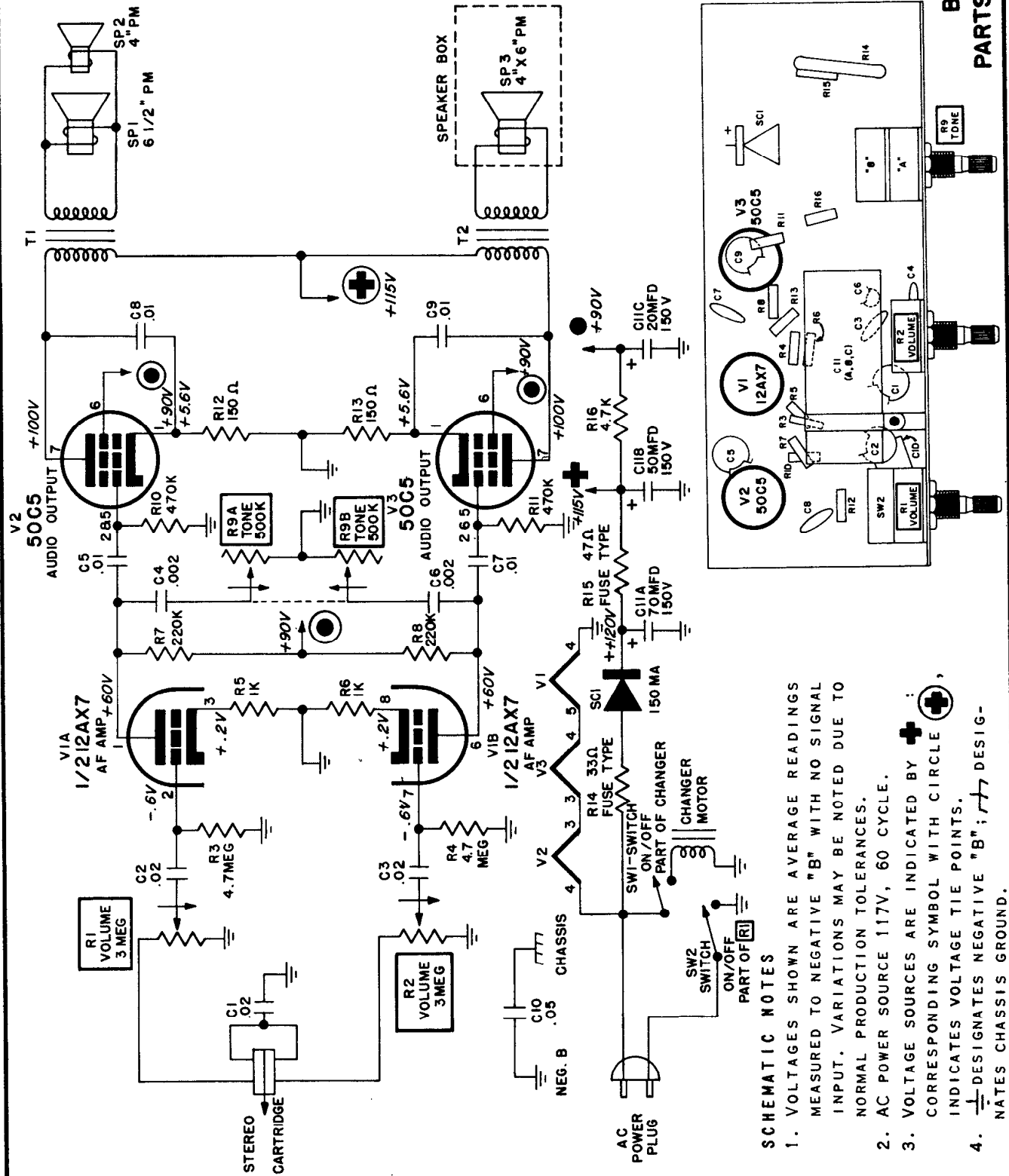


GROUP	CONVERTER	IF REFLEX	DETECTOR	OUTPUT
I	2N212 (SYL2133)	SYL2132	SYL2130	SYL2136
II	2N212 (SYL2133)	SYL2132	SYL2131	SYL2134
III	2N212 (SYL2133)	SYL2131	SYL2131	SYL2135
IV	SYL 2133	SYL2132	SYL2131	SYL2136

SYLVANIA

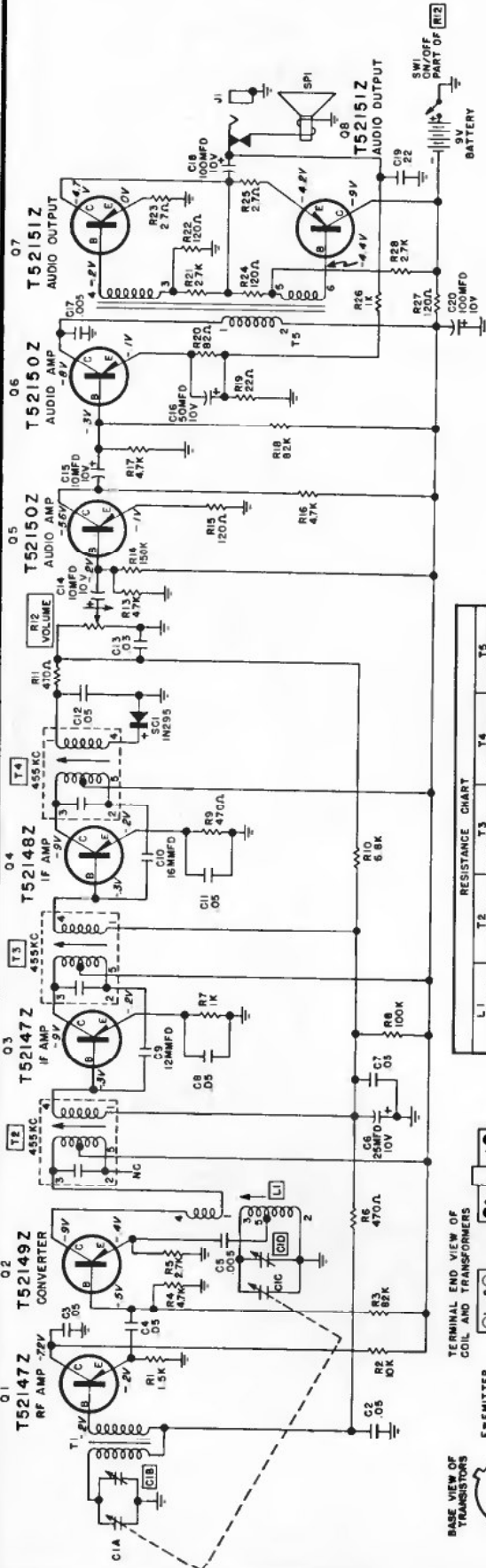
CHASSIS: 691-1
MODELS: 45C20

BOTTOM
PARTS LAYOUT



SCHEMATIC NOTES

1. VOLTAGES SHOWN ARE AVERAGE READINGS MEASURED TO NEGATIVE "B" WITH NO SIGNAL INPUT. VARIATIONS MAY BE NOTED DUE TO NORMAL PRODUCTION TOLERANCES.
2. AC POWER SOURCE 117V, 60 CYCLE.
3. VOLTAGE SOURCES ARE INDICATED BY ; CORRESPONDING SYMBOL WITH CIRCLE INDICATES VOLTAGE TIE POINTS.
4. DESIGNATES NEGATIVE "B"; DESIGNATES CHASSIS GROUND.

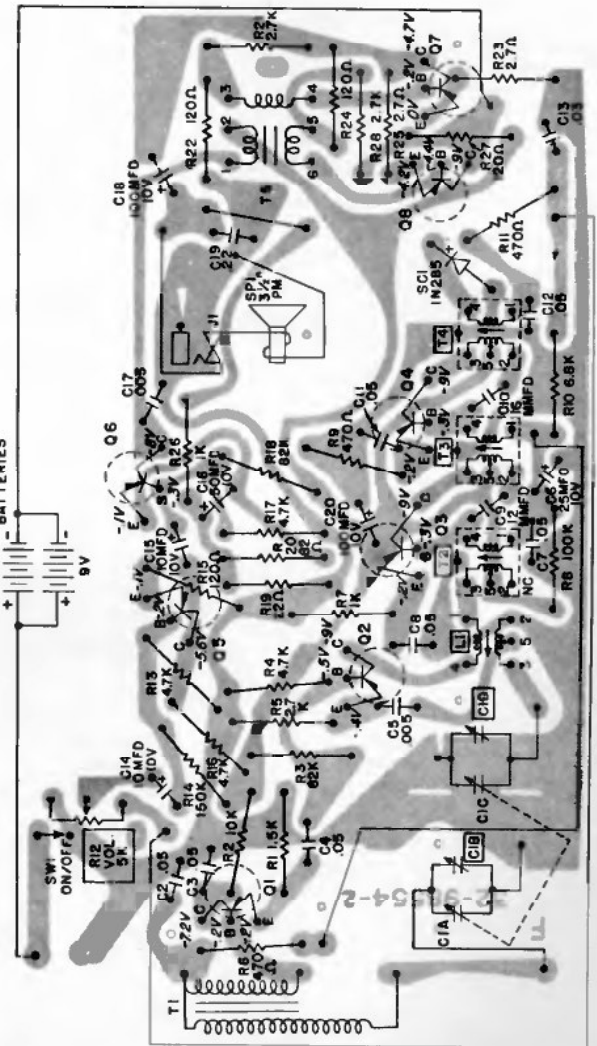
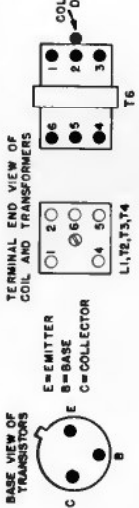


SCHEMATIC NOTES

1. VOLTAGES MEASURED TO CHASSIS GROUND, WITH RECEIVER NOT TUNED TO ANY SPECIFIC STATION.
2. BATTERY VOLTAGE WITH RECEIVER OPERATING 9 VOLTS.
3. VOLTAGES SHOWN ARE AVERAGE READINGS. VARIATIONS MAY BE NOTED DUE TO NORMAL PRODUCTION TOLERANCE.
4. COIL AND TRANSFORMER RESISTANCE ARE TAKEN WITH COMPONENTS CONNECTED IN THE CIRCUIT.
5. ALL CAPACITORS IN MICROFARADS UNLESS OTHERWISE SPECIFIED.
6. INTERMEDIATE FREQUENCY (IF), 455KC.
7. ⏏ DESIGNATES CHASSIS GROUND.

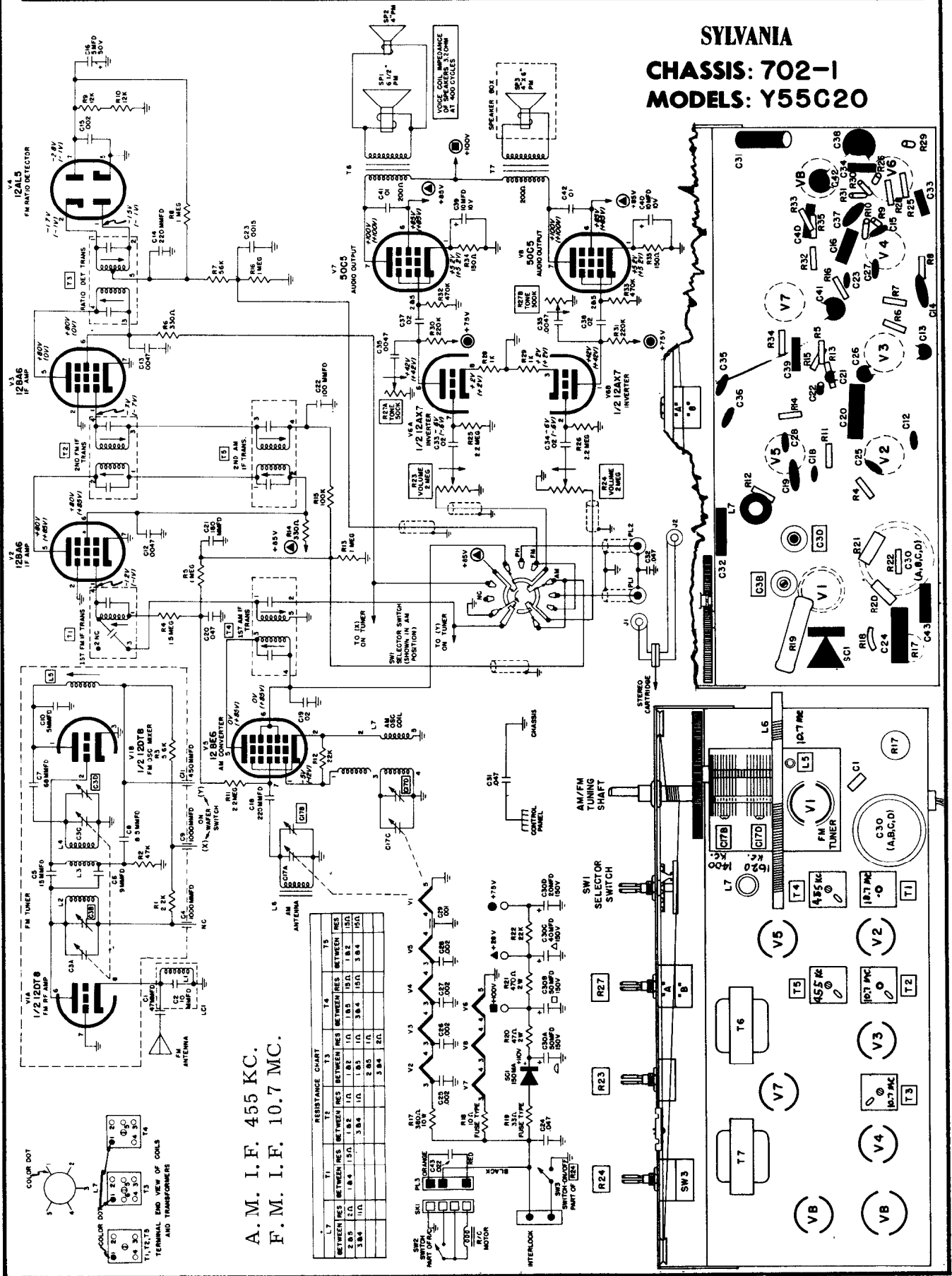
RESISTANCE CHART

	T2	T3	T4	T5
BETWEEN RES BETWEEN RES BETWEEN RES	1.84	1.84	1.84	2.50
1.84	1.84	1.84	1.84	2.50
2.83	2.83	2.83	2.83	20.0
2.83	2.83	2.83	2.83	20.0
3.85	3.85	3.85	3.85	12.0
3.85	3.85	3.85	3.85	12.0



SYLVANIA
CHASSIS: 700-2
MODELS: THIG SERIES

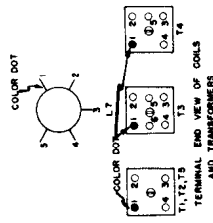
SYLVANIA
CHASSIS: 702-1
MODELS: Y55C20



A. M. I. F. 455 KC.
 F. M. I. F. 10.7 MC.

RESISTANCE CHART

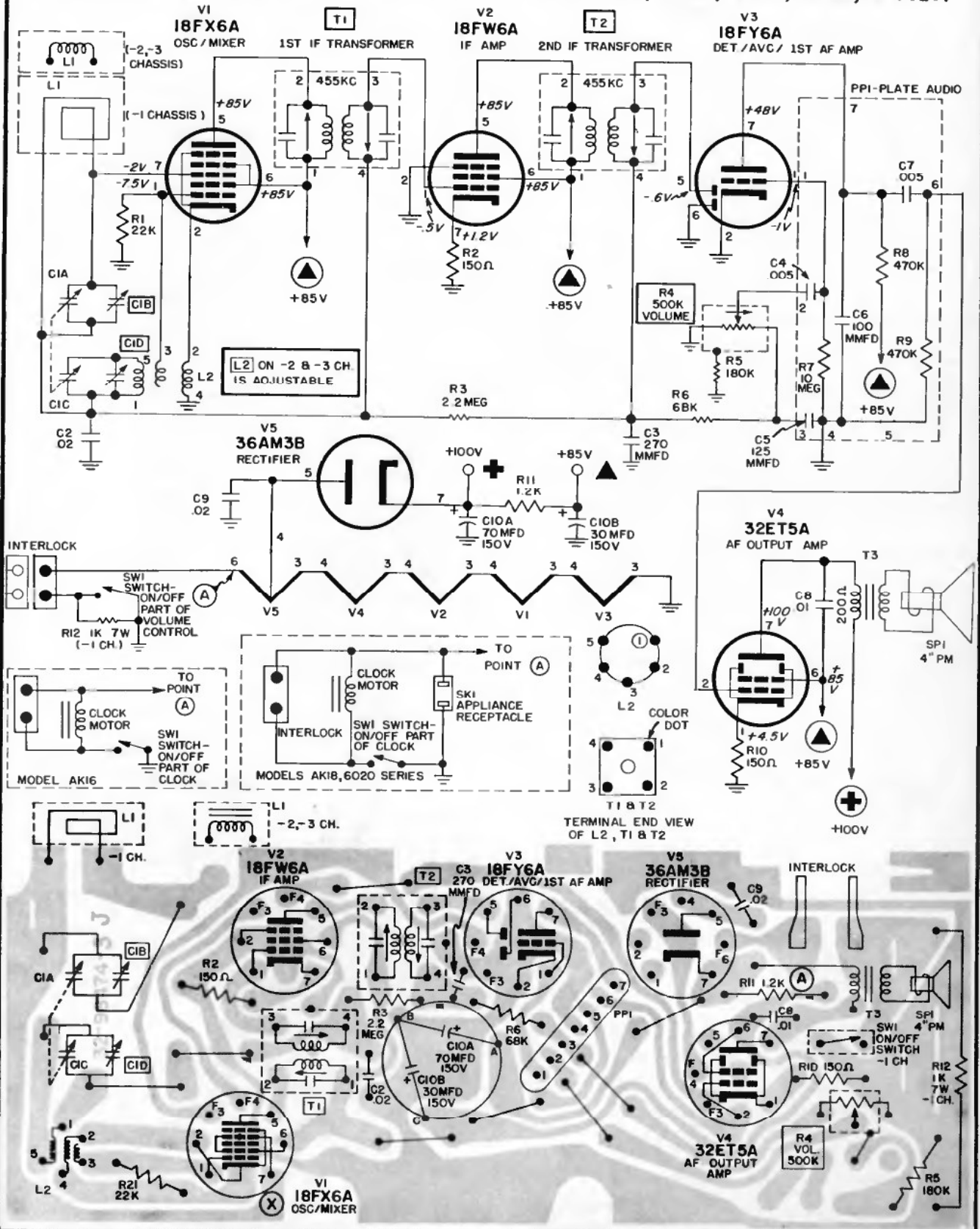
T1	T2	T3	T4	T5
BETWEEN PINS 1 & 2	BETWEEN PINS 1 & 3	BETWEEN PINS 1 & 4	BETWEEN PINS 1 & 5	BETWEEN PINS 1 & 6
2.85	1.8	1.9	1.8	1.8
3.8	1.1	1.1	1.0	1.0
1.1	1.0	1.0	1.0	1.0
1.0	1.0	1.0	1.0	1.0
1.0	1.0	1.0	1.0	1.0



SYLVANIA

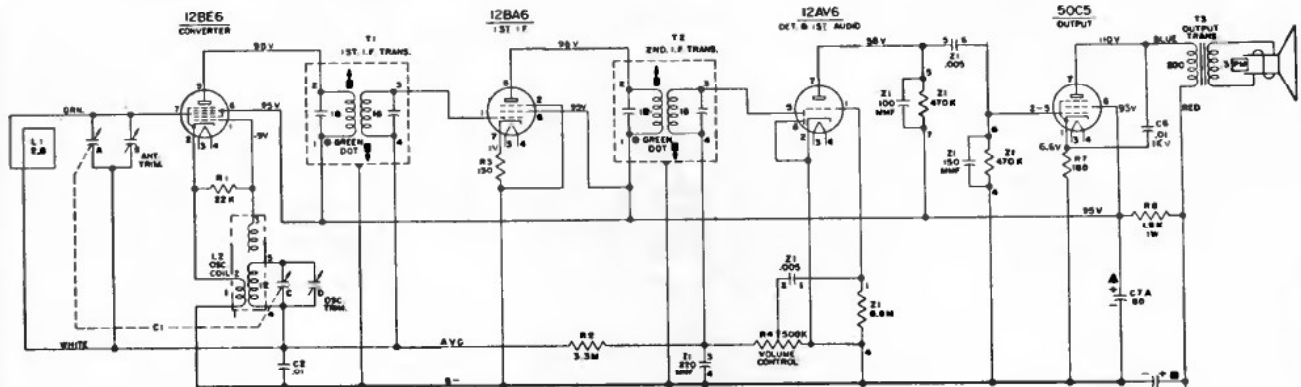
CHASSIS: 711-1, -2, -3

Models AK15, AK16, AK17, AK18, AT15, AT16, 6022, 6025, 6028, & 6029.



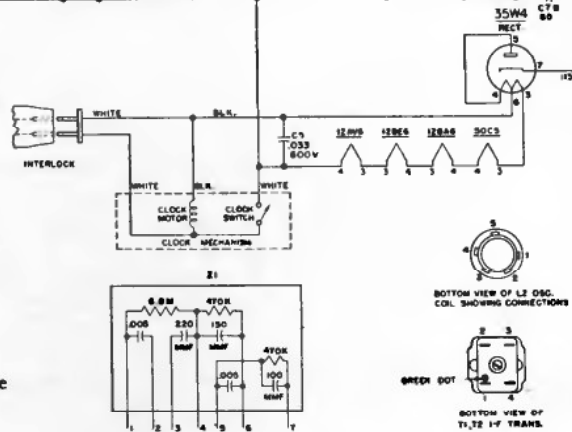
Westinghouse

Model H-816L5, Chassis V-2259-7,
Model H-803T5, Chassis V-2259-8,
is the same except for clock circuit.



CHASSIS REMOVAL INFORMATION

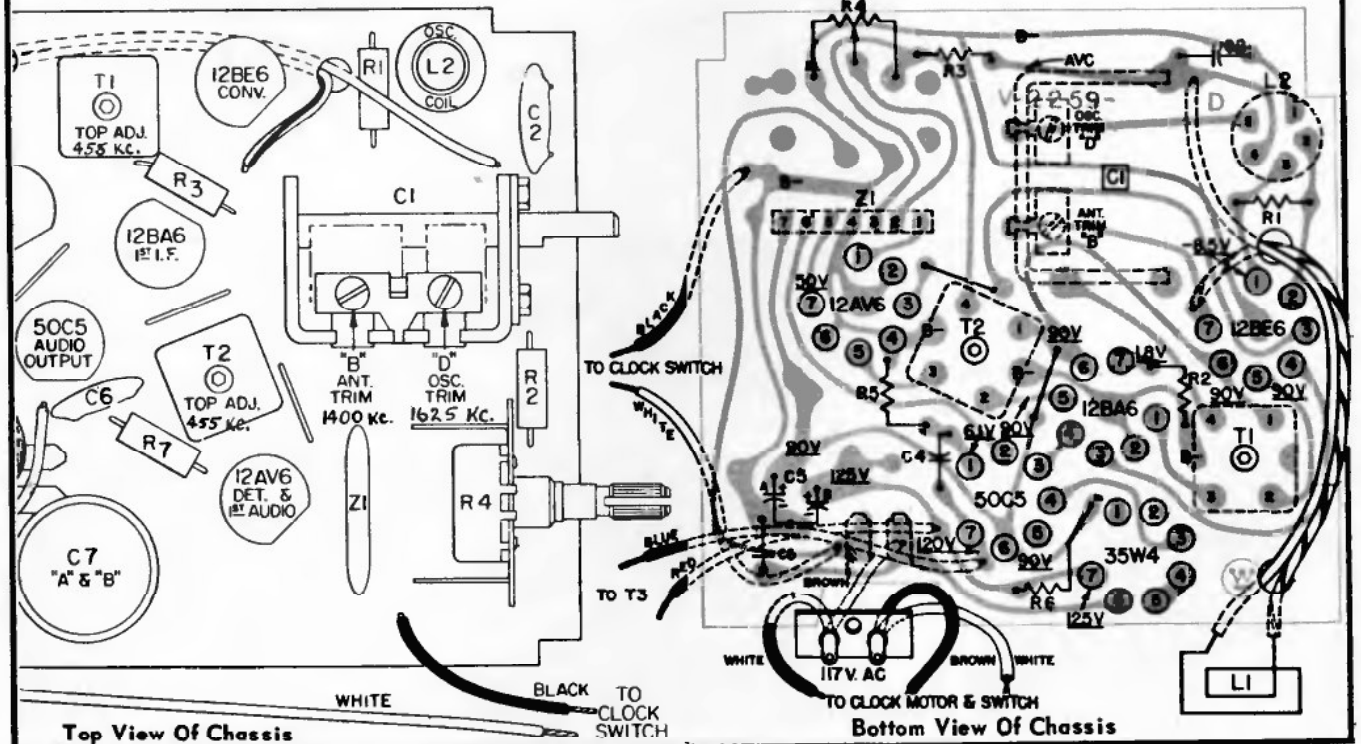
1. Remove the volume knob from the front of the cabinet. The tuning knob is captivated and cannot be removed from the front by pulling. The chassis must be removed first and then the lock washer taken off the knob shank.
2. Remove the back cover from the cabinet.
3. Remove the self-tapping screw securing the tuning capacitor bracket to the front of the cabinet.
4. Unloosen the chicken bands securing the clock AC and audio output transformer wires and then slide the chassis out from the rear of the cabinet for servicing.
5. Use a conventional cheater cord or a TV AC interlock line cord to power the radio while servicing.



CLOCK REMOVAL

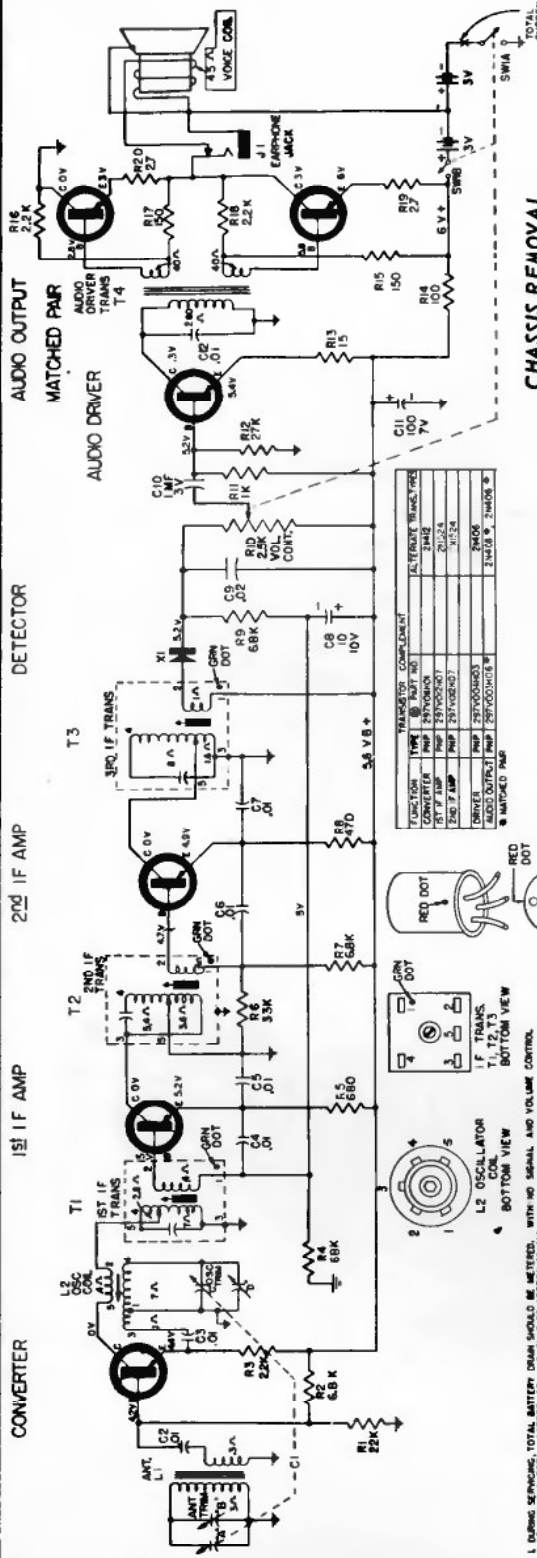
1. Remove the clock control knob from the front of the cabinet.
2. Remove the back cover from the cabinet.
3. Unsolder the leads to the clock.
4. Remove the two screws securing the clock to the cabinet and remove the clock. Use the reverse procedure to install the replacement clock.

- NOTES:
1. ALL VOLTAGES MEASURED FROM COMMON NEGATIVE USING A V.T.M. AND NO SIGNAL INPUT. LINE VOLTAGE SET AT 117V A.C. READING SHOULD BE AS SHOWN TO 2% PER UNIT.
 2. ALL CAPACITANCE VALUES IN MFD. AND ALL RESISTANCE VALUES IN OHMS UNLESS OTHERWISE SPECIFIED.



WESTINGHOUSE

Models H-790P6, -GP, H-791P6, H-791P6GP, Chassis V-2393-4.



TRANSISTOR	COMPLEMENT	ALL FREQUENCY RANGE (KHZ)
CONVERTER	2N1055	100-10000
1ST IF AMP	2N1055	100-10000
2ND IF AMP	2N1055	100-10000
DETECTOR	2N1055	100-10000
AUDIO DRIVER	2N1055	100-10000
AUDIO OUTPUT	2N1055	100-10000

CHASSIS REMOVAL

1. Remove the tuning knob as follows. Insert a loop of string (see figure 1) under the tuning knob and pull the knob up and out of the cabinet front. Remove the hex head screw.
2. Remove the back of the cabinet by loosening the two coin-slot screws on the back.
3. Remove the two 1" long hex head screws securing the chassis to the cabinet front.
4. Remove the printed circuit chassis, battery case, speaker spacers, rubber grommet and speaker.
5. To insert the printed circuit chassis back into the cabinet use the reverse procedure.

TUNING KNOB REMOVAL
INSERT STRING UNDER
TUNING KNOB & PULL UP

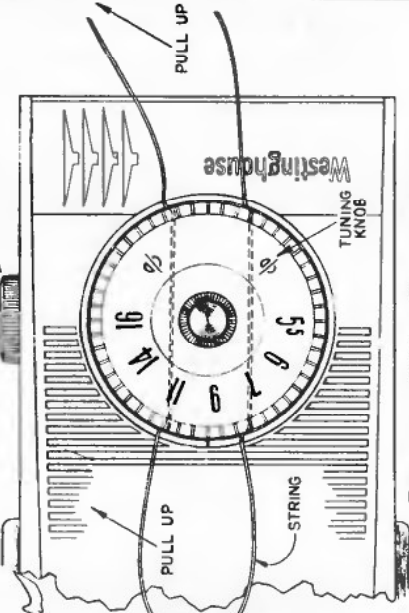
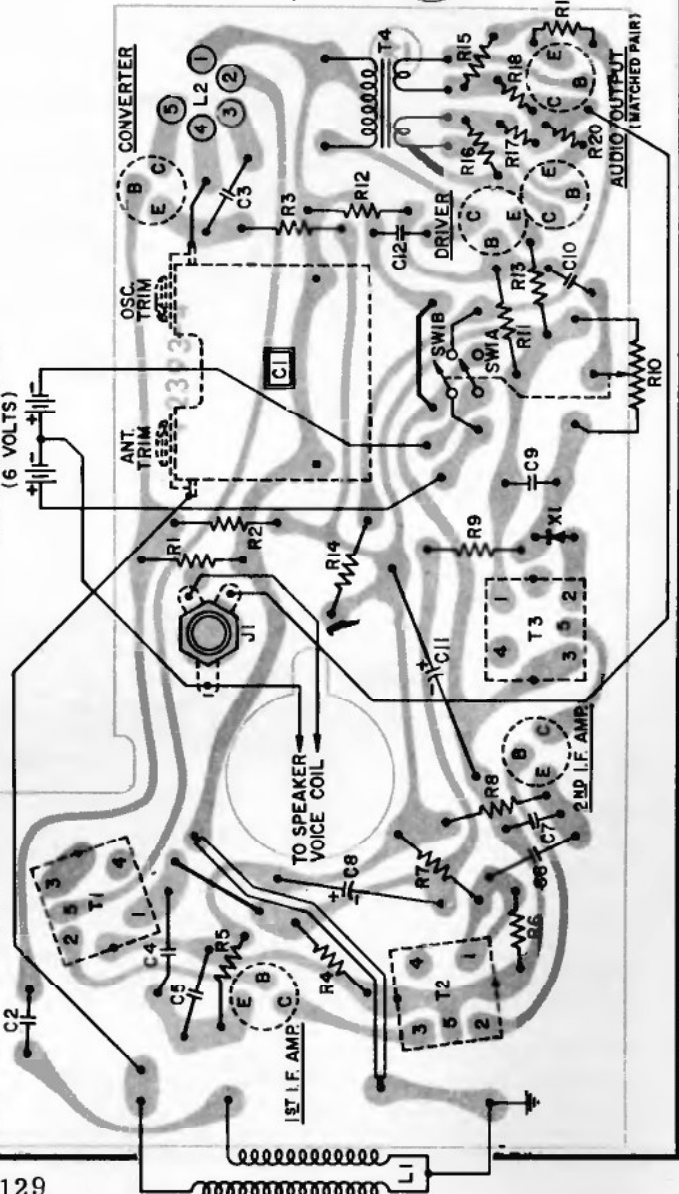


Figure 1 - Tuning Knob Removal

Frequency Range 540 to 1600 KC
Intermediate Frequency 455 KC

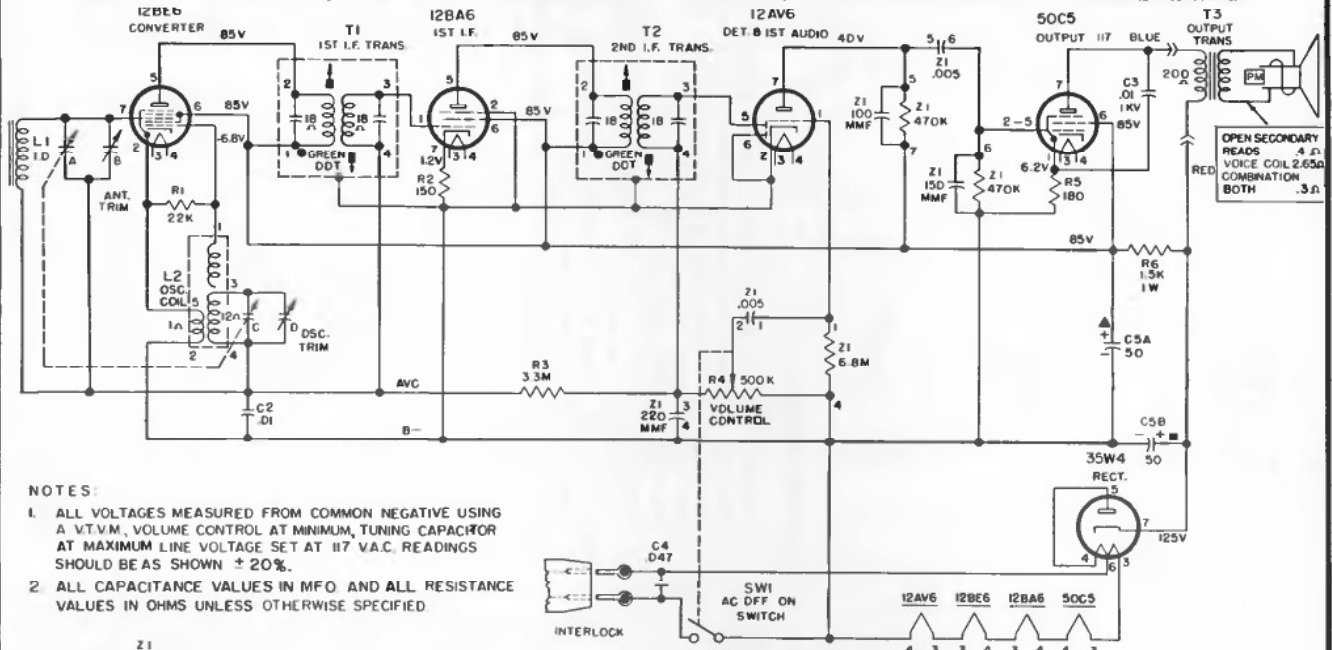
(4) PENLIGHT CELLS (6 VOLTS)



1. DURING SERVICING, TOTAL BATTERY DRAMA SHOULD BE METREED. WITH NO SIGNAL AND VOLUME CONTROL.
2. AT TERMINAL, TOTAL BATTERY DRAMA SHOULD BE APPROX 12 V.A.
3. ALL CAPACITORS ARE IN MICROFARADS AND RESISTORS IN OHMS 5 WATT UNLESS OTHERWISE SHOWN.

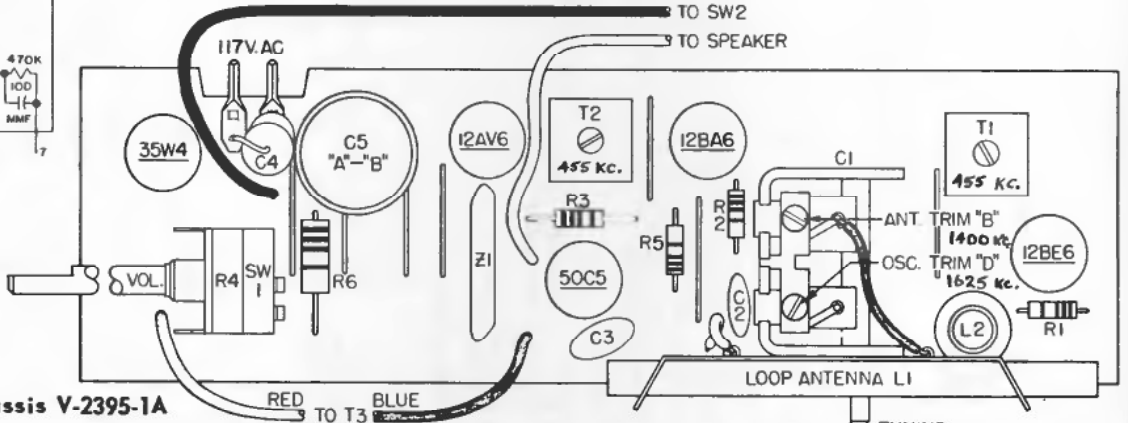
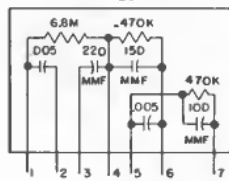
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

WESTINGHOUSE Models H-746T5A, H-747T5A, Chassis V-2395-1A, and Models H-808L5, H-809L5, Chassis V-2395-7, with clock circuit not shown.

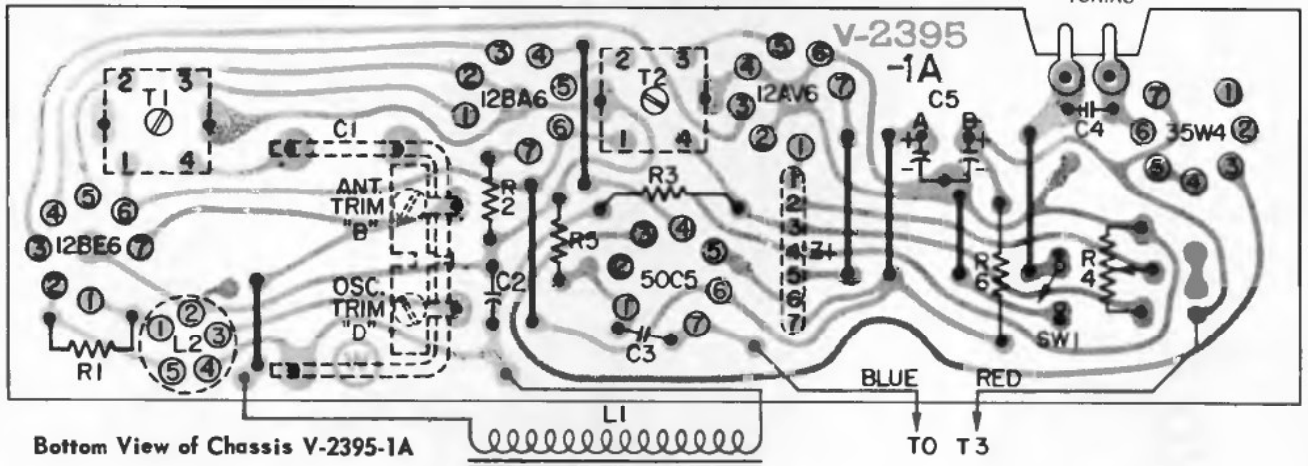


NOTES:

1. ALL VOLTAGES MEASURED FROM COMMON NEGATIVE USING A V.T.V.M., VOLUME CONTROL AT MINIMUM, TUNING CAPACITOR AT MAXIMUM LINE VOLTAGE SET AT 117 V.A.C. READINGS SHOULD BE AS SHOWN $\pm 20\%$.
2. ALL CAPACITANCE VALUES IN MFD AND ALL RESISTANCE VALUES IN OHMS UNLESS OTHERWISE SPECIFIED.



Top View of Chassis V-2395-1A



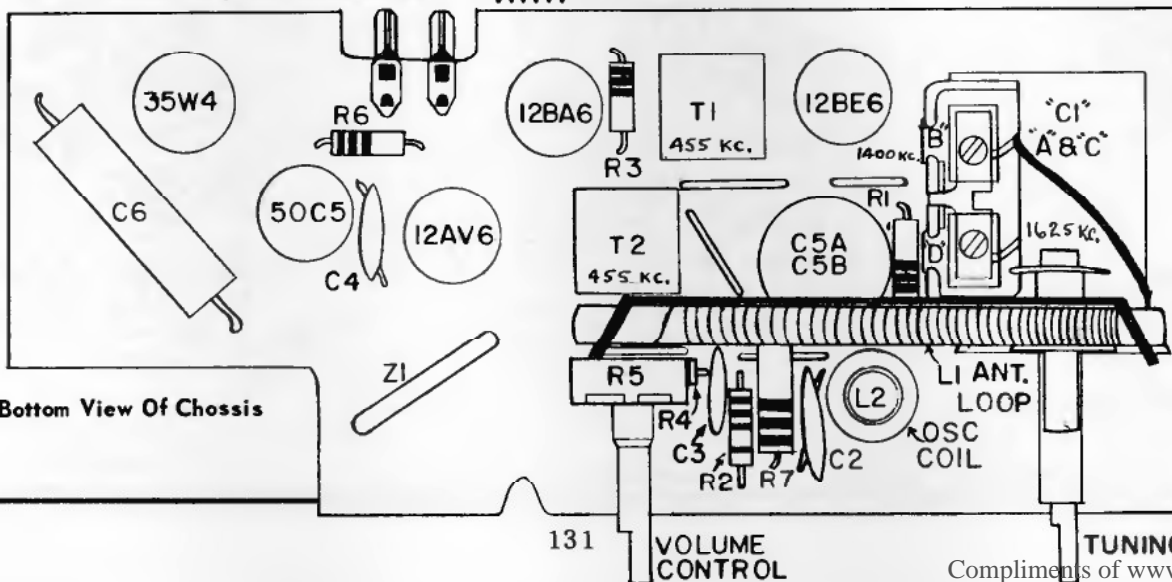
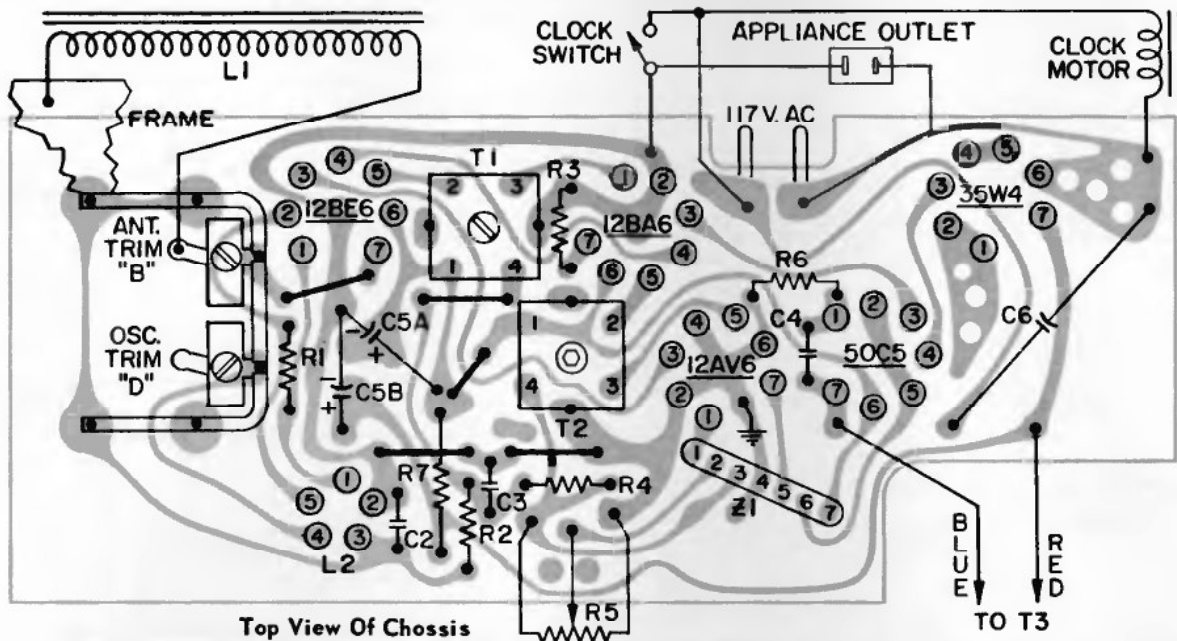
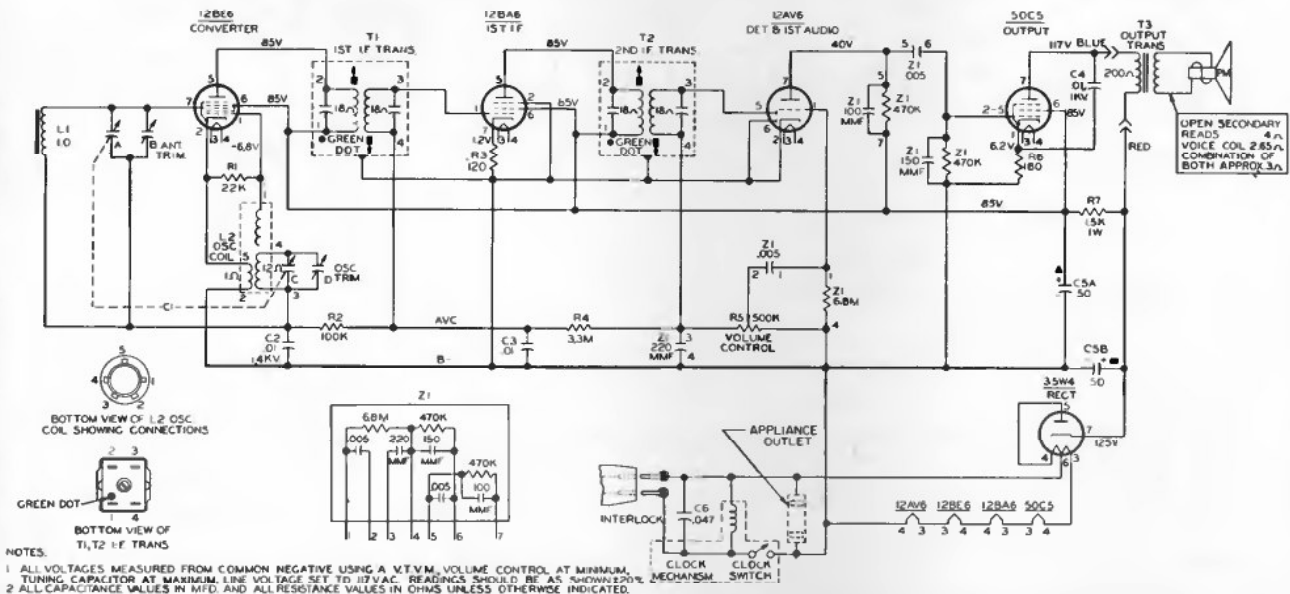
Bottom View of Chassis V-2395-1A

PRINTED BOARD REMOVAL

1. Disengage volume control knob (located on side of cabinet) from volume control shaft.
2. Remove two screws from rear of cabinet.
3. Loosen screw on bottom of cabinet slightly; then push forward on this screw to disengage AC line cord interlock.
4. Remove screw from bottom of cabinet. Front panel and attached PC board can now be removed from cabinet.
5. For PC board installation reverse the above procedure.

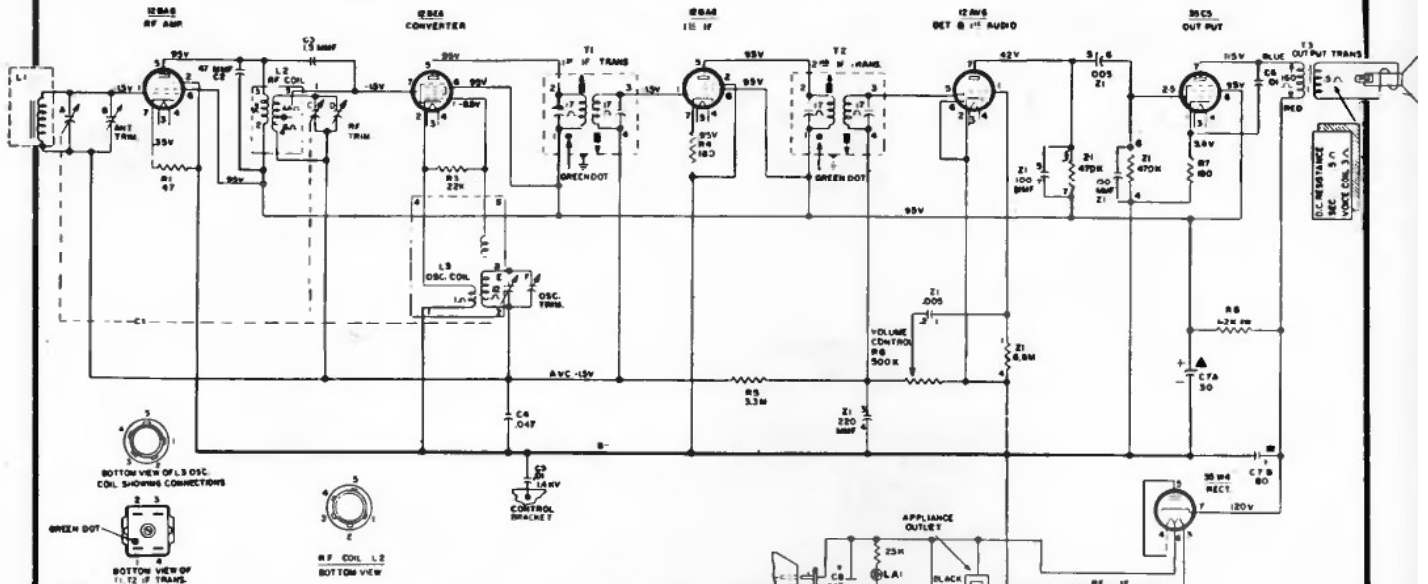
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

WESTINGHOUSE Models H-804L5, H-805L5, H-806L5, Chassis V-2398-3

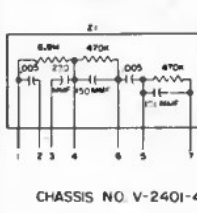


VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

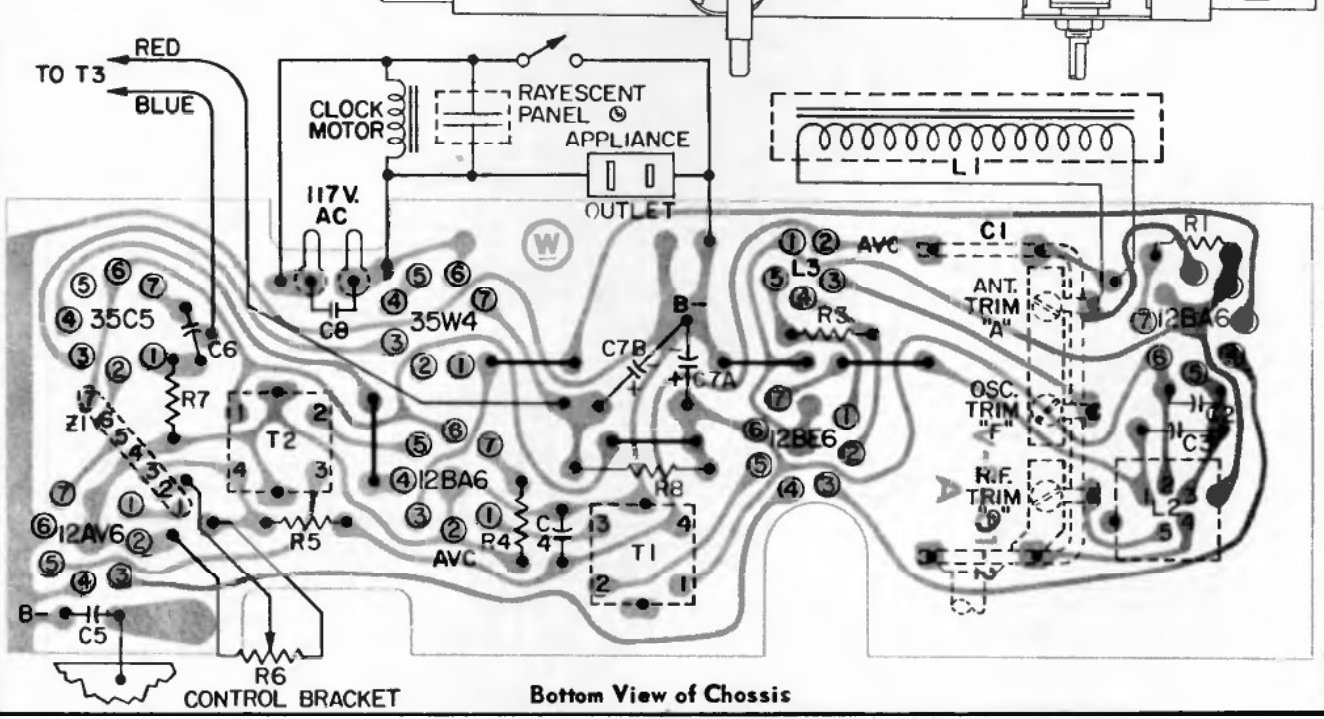
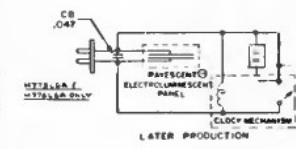
WESTINGHOUSE Models H-775L6A, H-776L6A, Chassis V-2401-4



- NOTES:
 1. ALL VOLTAGES MEASURED FROM COMMON NEGATIVE USING A V.T.M.M. VOLUME CONTROL AT MINIMUM. LINE VOLTAGE SET AT 117 V.-A.C. READINGS SHOULD BE AS SHOWN $\pm 20\%$. TUNING CAPACITOR TUNED OFF STATION.
 2. ALL CAPACITANCE VALUES IN MFD AND ALL RESISTANCE VALUES IN OHMS UNLESS OTHERWISE SPECIFIED.
 3. EARLY PRODUCTION WAS 02B.



CHASSIS NO. V-2401-4



Bottom View of Chassis

Westinghouse

H-798P7
H-798P7GP

H-799P7
H-799P7GP

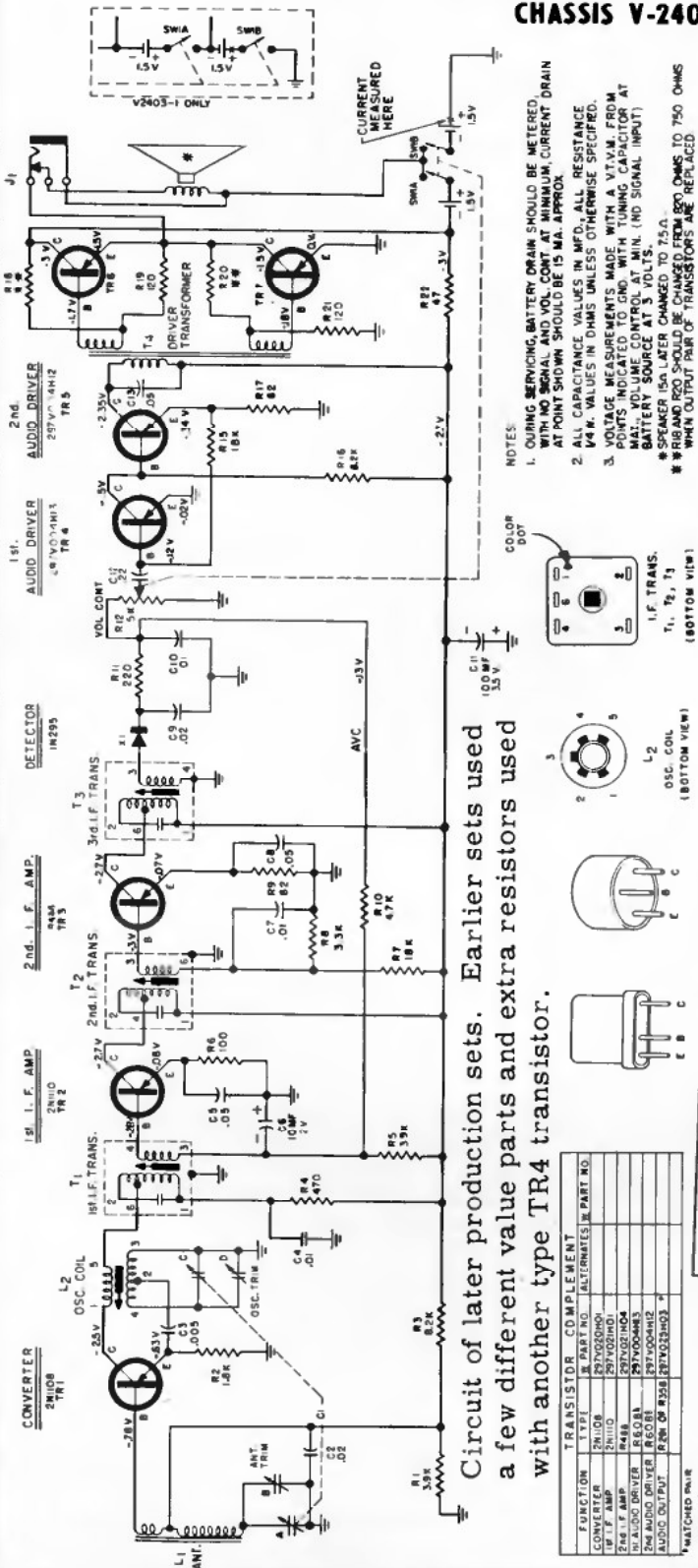
H-732P7
H-733P7
H-798P7A
H-798P7GPA

H-732P7GP
H-733P7GP
H-799P7A
H-799P7GPA

CHASSIS V-2403-4

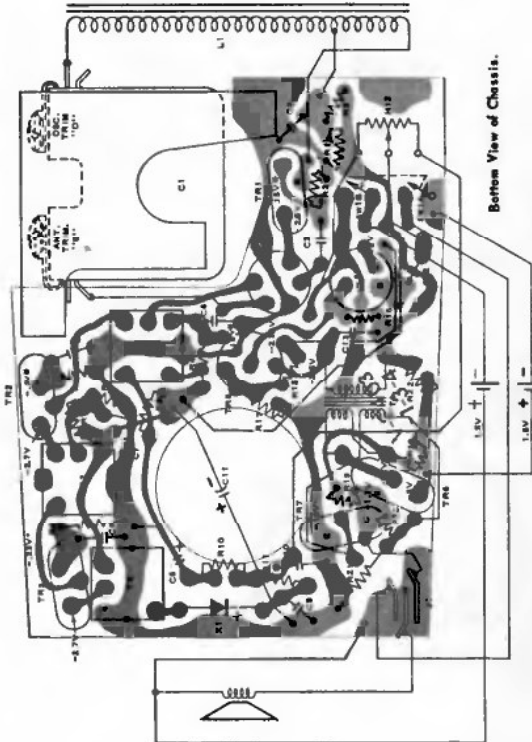
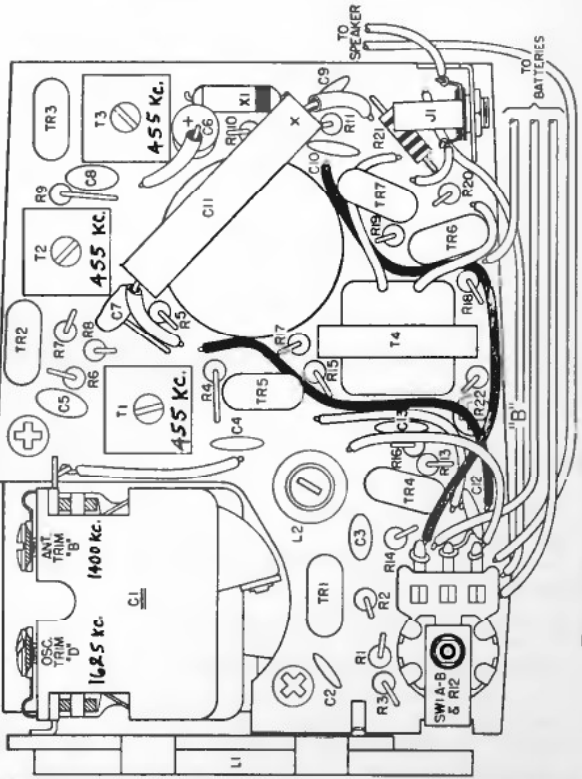
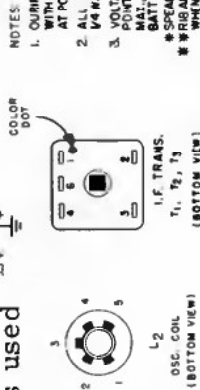
CHASSIS V-2403-1

AUDIO OUTPUT
MATCHED PAIR
6251 OR 6258



Circuit of later production sets. Earlier sets used a few different value parts and extra resistors used with another type TR4 transistor.

FUNCTION	TYPE	ALTERNATE PART NO.
CONVERTER	2N108	2970000H
1st I.F. AMP	2N110	2970000H
2nd I.F. AMP	444	2970000H
3rd I.F. AMP	444	2970000H
DETECTOR	1N295	2970000H
1st AUDIO DRIVER	6V0-4H13	2970000H
2nd AUDIO DRIVER	27V0-4H12	2970000H
AUDIO OUTPUT	R.M. OF 6258	2970000H

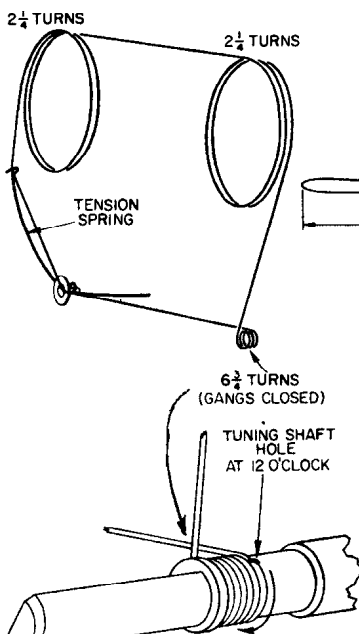
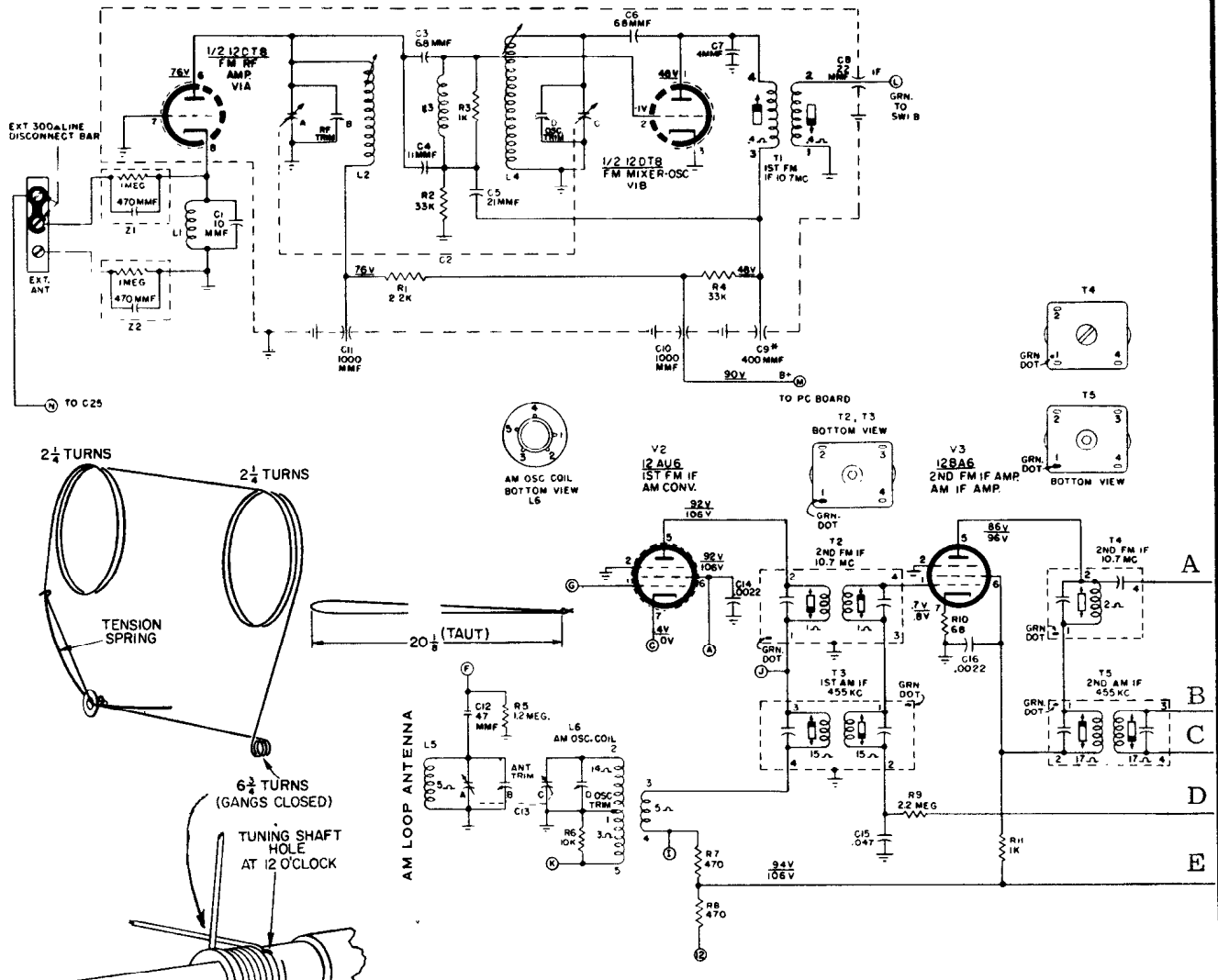


ALL VOLTAGE MEASURED IN RESPECT TO GROUND EXCEPT WHERE INDICATED OTHERWISE. SUBVOLT VARIATION MAY INDICATE A DEFECTIVE STAGE.

Westinghouse

Models H-761N7, H-762N7, Chassis V-2407-1, Models H-764N7, H-765N7, H-777N7, H-778N7, H-779N7, H-780N7, Chassis V-2407-2, are very similar to sets covered on this page and continued on the next page, adjacent at right.

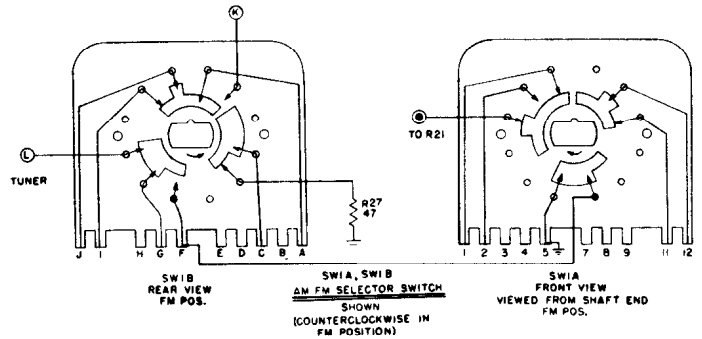
FM TUNER 12DT8



Dial Stringing diagram.

CHASSIS REMOVAL

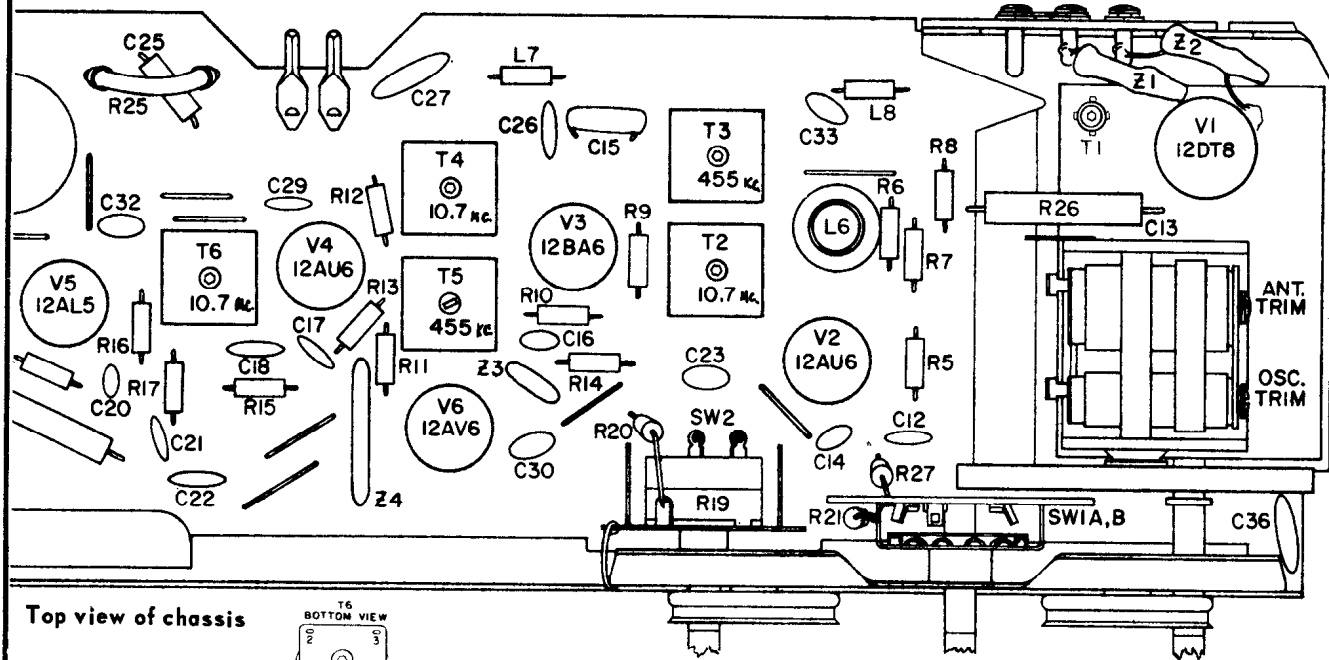
1. Remove the two 3/2" long screws located at either end of the cabinet rear.
2. Remove the two short screws located on the cabinet bottom.
3. Separate the cabinet front from the cabinet back to expose the radio chassis. (The two 3/2" screws can be used to do this by pushing on both at same time).
4. Use a conventional TV AC interlock line cord to power the radio while servicing. It is recommended that the chassis be isolated from the power line by means of an isolation transformer.



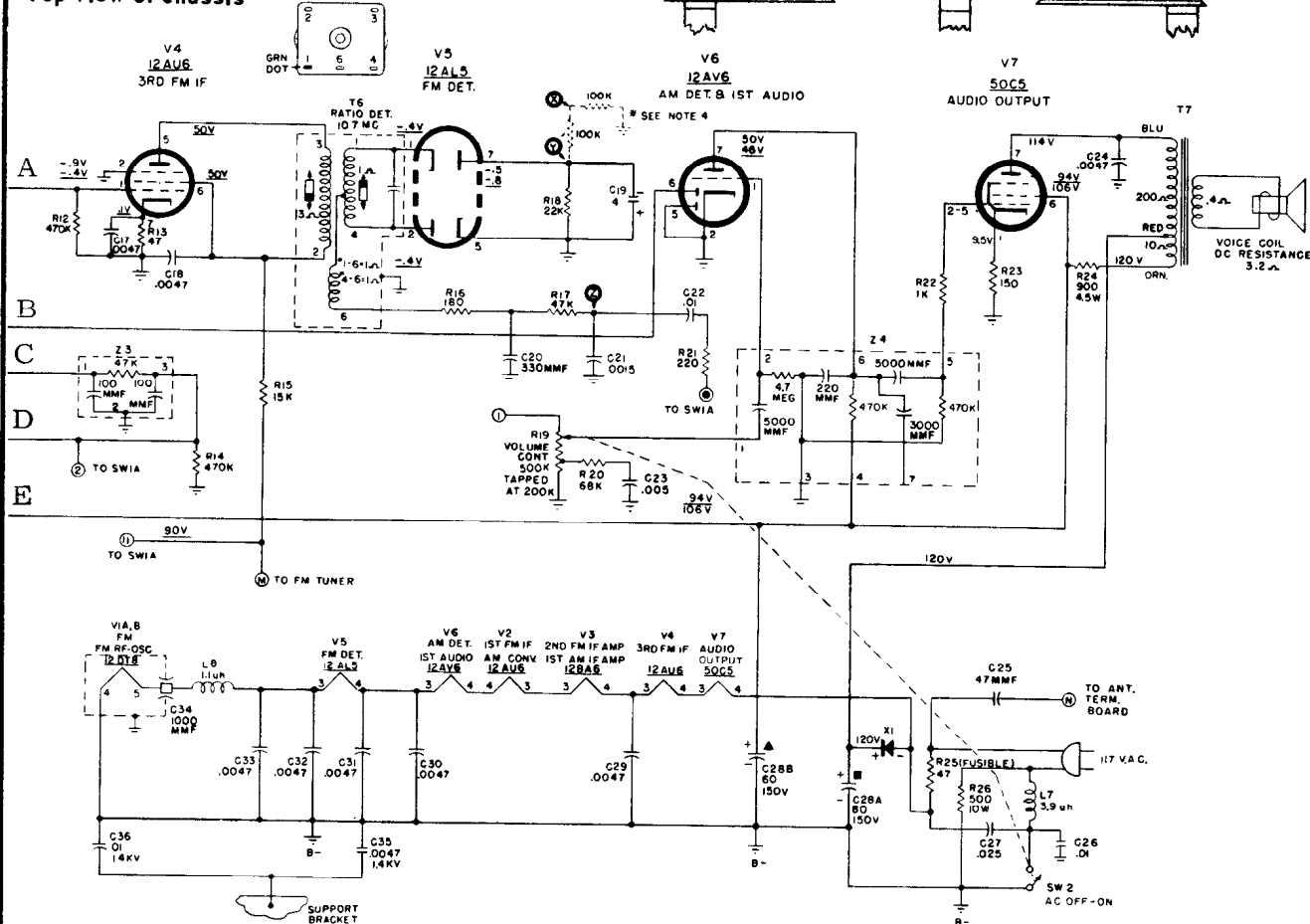
Connect to balance of diagram on next page.

VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

WESTINGHOUSE Models H-761N7, H-762N7, Chassis V-2407-1, Continued



Top view of chassis

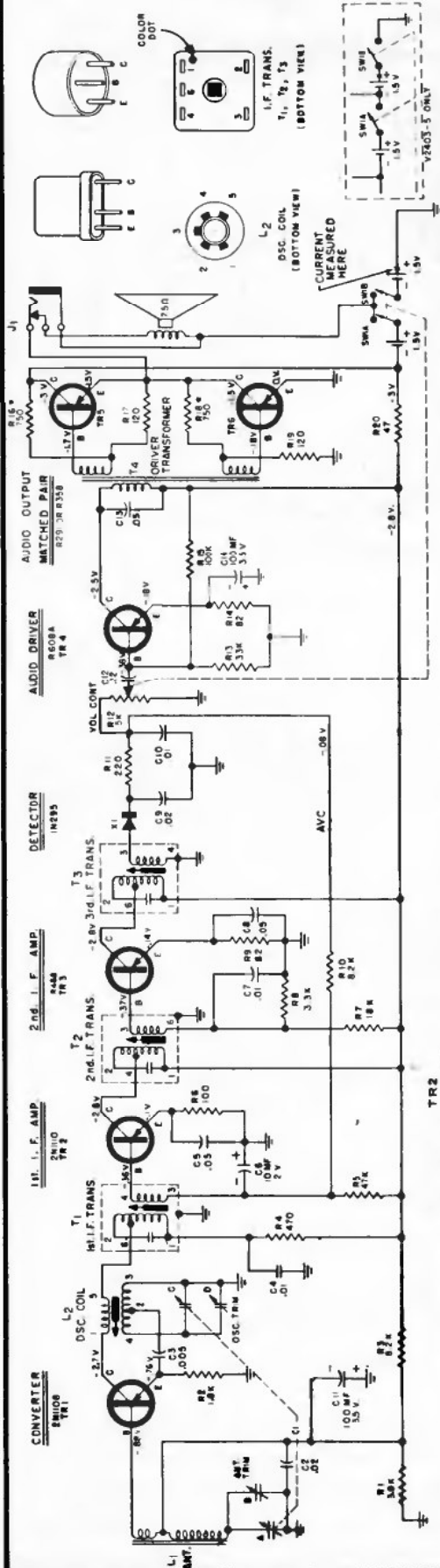


KEY TO SLUG REPRESENTATION

1. The body of the slug is represented by
2. A band is used to indicate the location of the slug (ex. indicates a top slug --- indicates a bottom slug).

3. An arrow is used to indicate the direction from which the slug can be adjusted (ex. indicates a bottom slug adjustable from the bottom --- indicates a bottom slug adjustable from the top --- indicates a bottom slug adjustable from top or bottom.)

correspondingly marked wires on next page.



ALL VOLTAGES MEASURED IN RESPECT TO GROUND EXCEPT *
*INDICATES FORWARD BIAS, MEASURED ON BASE IN RESPECT TO EMITTER.
±0.05VOLT VARIATION MAY INDICATE A DEFECTIVE STAGE.

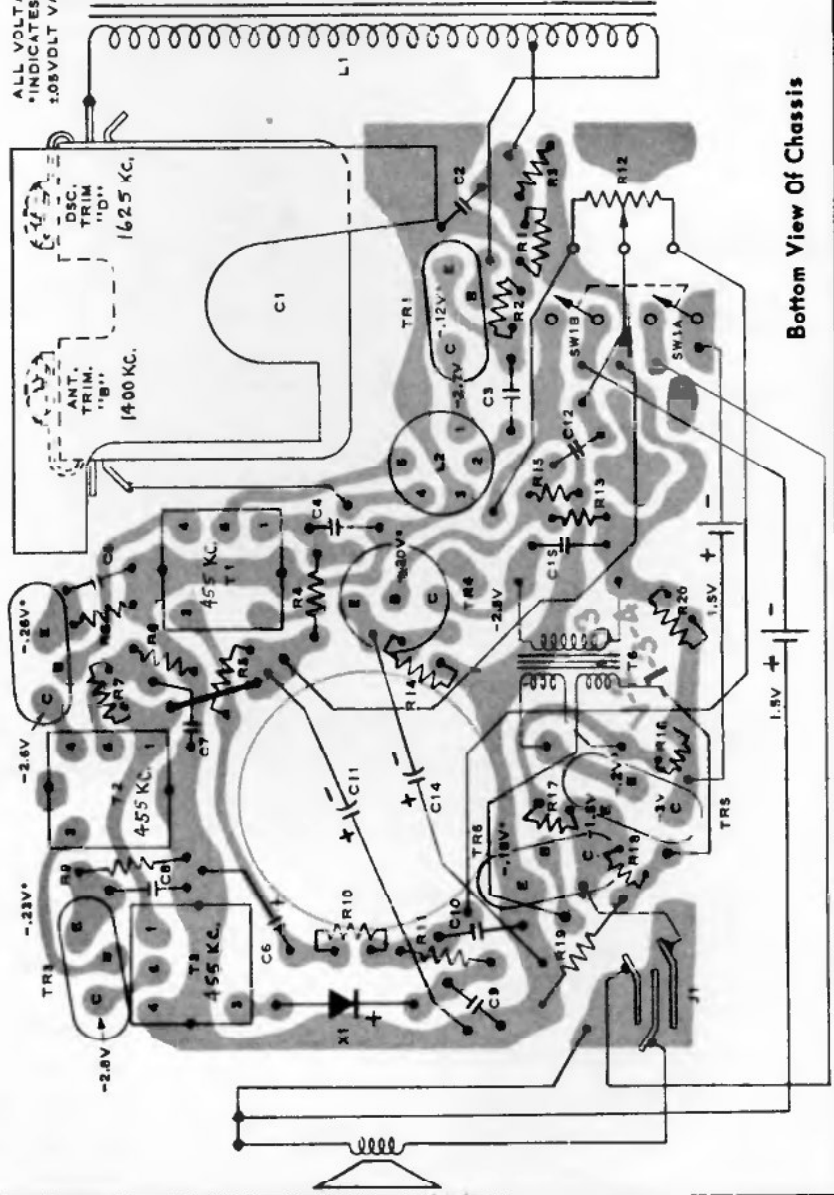
- NOTES:
1. DURING SERVICING, BATTERY DRAIN SHOULD BE METERED WITH NO SIGNAL AND VOL. CONT. AT MINIMUM. CURRENT DRAIN AT POINT SHOWN SHOULD BE 15 MA. APPROX.
 2. ALL CAPACITANCE VALUES IN MFD., ALL RESISTANCE VALUES IN OHMS UNLESS OTHERWISE SPECIFIED.
 3. VOLTAGE MEASUREMENTS MADE WITH A V.T.W.M. FROM POINTS INDICATED TO GND. WITH TUNING CAPACITOR AT MAXIMUM CAPACITANCE AT 5 VOLTS. (NO SIGNAL INPUT)
 4. BATTERY SOURCE AT 1.5 VOLTS.
 5. TUBE PRODUCTION USES 8005 WHEN REPLACING OUTPUT TRANSISTORS, RB5 AND RB6 SHOULD BE CHANGED TO 750 G.

Westinghouse

MODELS

H-795P6	H-795P6GP
H-795P6A	H-795P6GPA
	(charcoal gray)
H-796P6	H-796P6GP
H-796P6A	H-796P6GPA
	(aztec red)

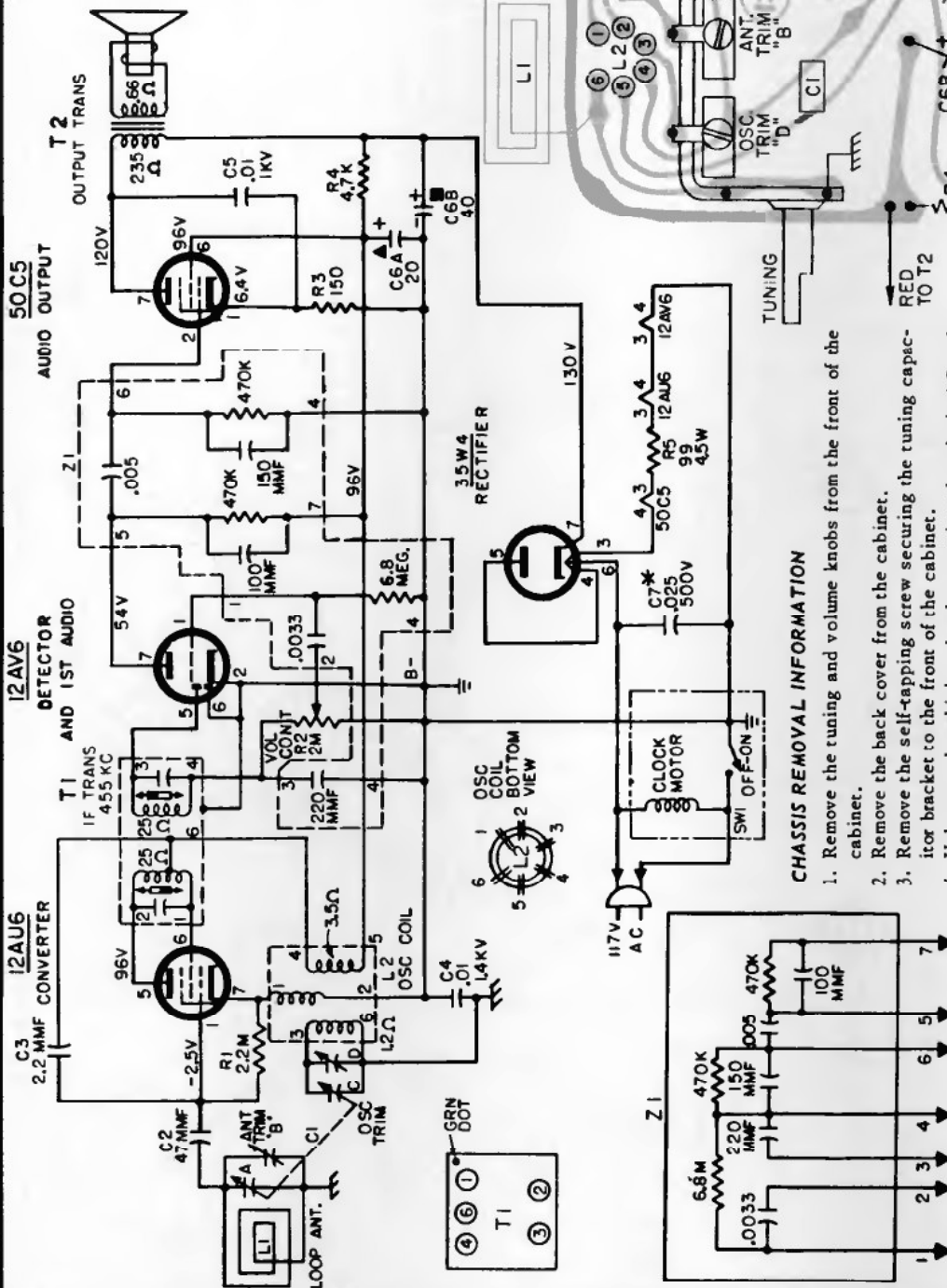
CHASSIS V-2403-3,-5



Westinghouse

MODEL
H-766L4-A

V-2420-1 CHASSIS

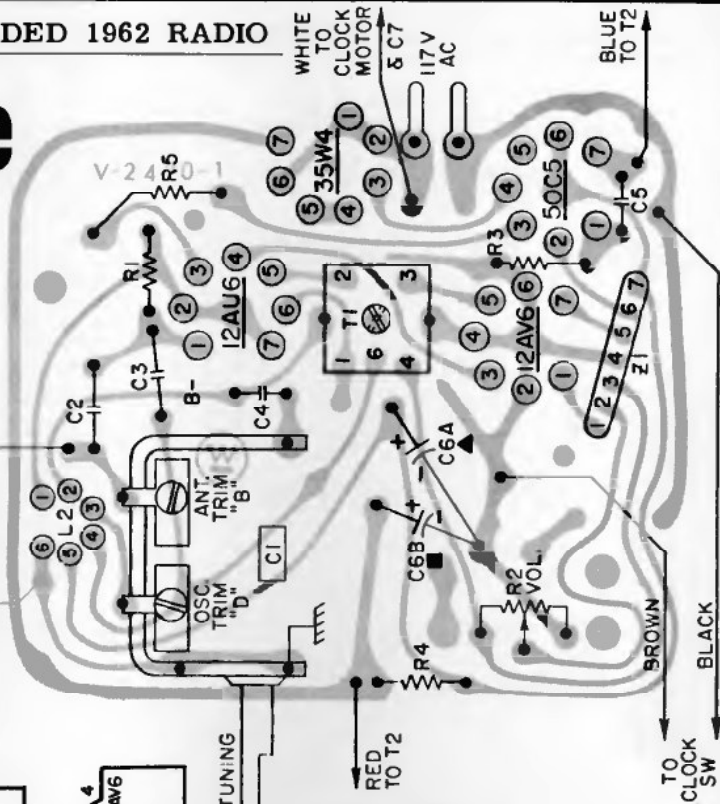


CHASSIS REMOVAL INFORMATION

1. Remove the tuning and volume knobs from the front of the cabinet.
2. Remove the back cover from the cabinet.
3. Remove the self-tapping screw securing the tuning capacitor bracket to the front of the cabinet.
4. Unloosen the chicken bands securing the clock AC and audio output transformer wires and then slide the chassis out from the rear of the cabinet for servicing.
5. Use a conventional cheater cord or a TV AC interlock line cord to power the radio while servicing.

NOTES:

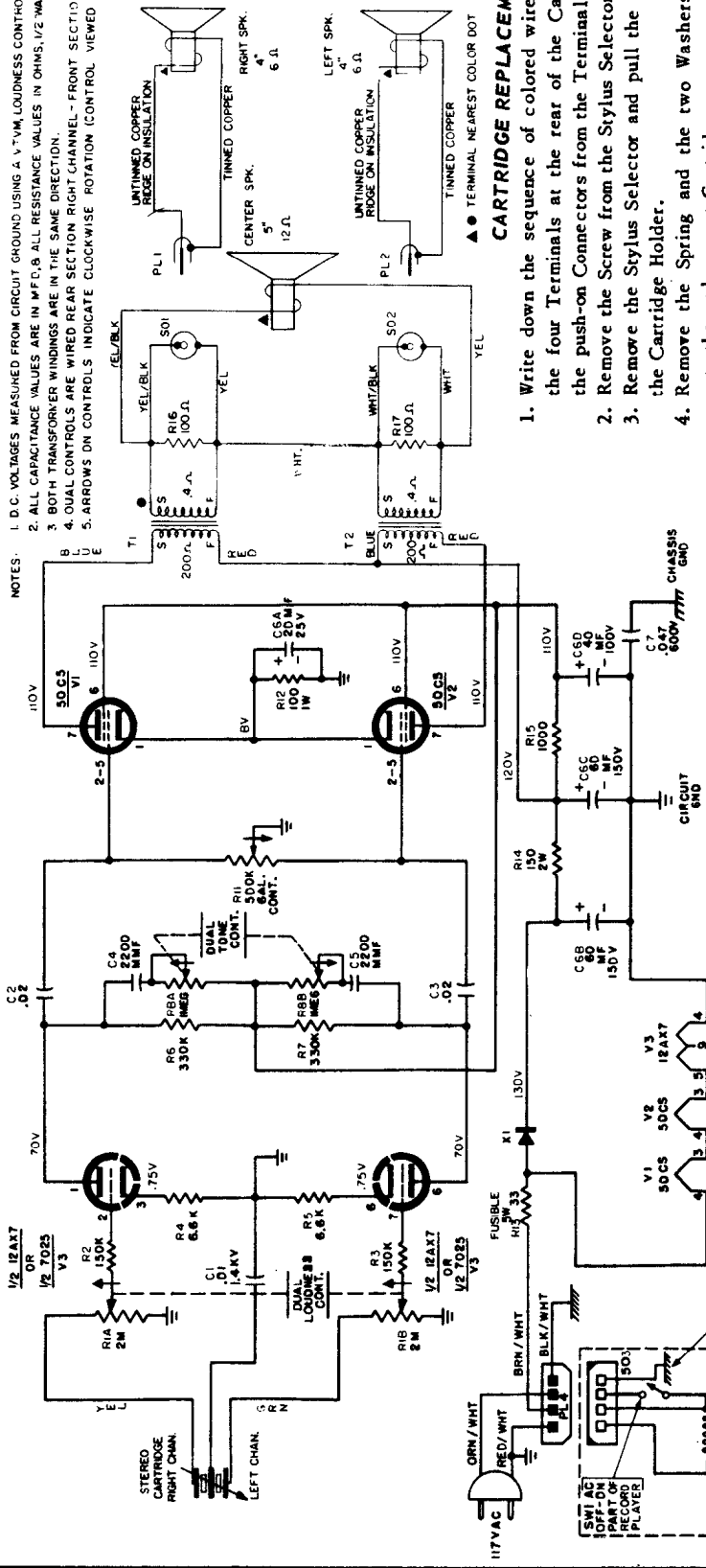
1. ALL RESISTANCE VALUES IN OHMS 1/2 WATT, ALL CAPACITANCE VALUES IN MFD UNLESS OTHERWISE STATED.
2. ALL VOLTAGES MEASURED FROM B- TO POINTS INDICATED WITH V.T.V.M. LINE VOLTAGE SET AT 117 VAC. READINGS SHOULD BE AS SHOWN $\pm 20\%$.
3. CHASSIS GROUND ---
- * C7: .033MF - 600V. IN LATER PRODUCTION.



Tube pin numbering is for bottom of socket.

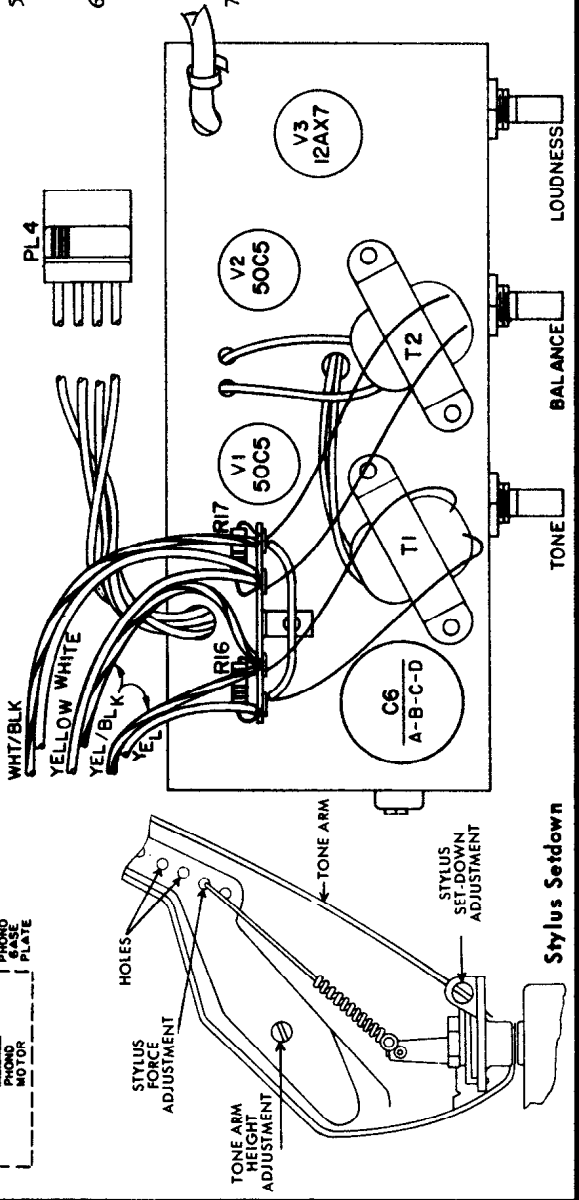
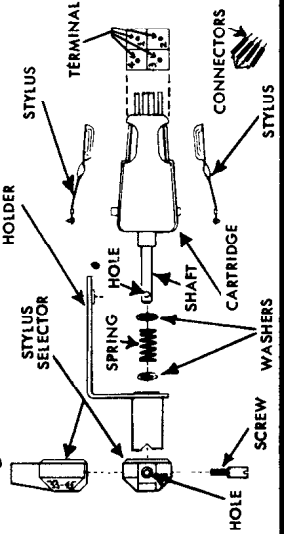
WESTINGHOUSE
Models H-78ACS1, -ACS2
Chassis V-2506-6

- NOTES:
1. D.C. VOLTAGES MEASURED FROM CIRCUIT GROUND USING 4 V_{VM} LOUDNESS CONTROL AT MINIMUM
2. ALL CAPACITANCE VALUES ARE IN MFD., ALL RESISTANCE VALUES IN OHMS, 1/2 WATT
3. BOTH TRANSFORMER WINDINGS ARE IN THE SAME DIRECTION.
4. OVAL CONTROLS ARE WIRED REAR SECTION - RIGHT CHANNEL - FRONT SECTION - LEFT CHANNEL.
5. ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION (CONTROL VIEWED FROM SHAFT END).



CARTRIDGE REPLACEMENT

1. Write down the sequence of colored wires connecting to the four Terminals at the rear of the Cartridge. Remove the push-on Connectors from the Terminals.
2. Remove the Screw from the Stylus Selector.
3. Remove the Stylus Selector and pull the Cartridge out of the Cartridge Holder.
4. Remove the Spring and the two Washers and put them onto the replacement Cartridge.
5. Insert the replacement Cartridge into the Cartridge holder; push it as far in toward the front of the Tone Arm as it will go and hold it there.
6. Put the Stylus Selector onto the Cartridge Shaft so that the Hole in the Stylus Selector lines up with the Hole in the Cartridge Shaft. Secure it in place with the Screw. Be sure that the "33-45" marking on the Stylus Selector faces upward and the Stylus marked SA-075 faces down.
7. Push the Connectors onto the Terminals with the wire colors in the sequence previously noted for the original cartridge.



Westinghouse

MODEL H-69AC51

CHASSIS V-2507-7

PORTABLE - STEREO PHONO

- NOTES:
1. ALL CAPACITANCE VALUES IN MFD & ALL RESISTANCE VALUES IN OHMS, 1/2 WATT, UNLESS OTHERWISE STATED.
 2. ALL VOLTAGES MEASURED FROM CHASSIS GROUND USING A VT VM, NO SIGNAL INPUT.
 3. REAR SECTION OF ALL CONTROLS ARE THE RIGHT CHANNEL.
 4. ALL AMPLOK CONNECTORS VIEWED FROM CONTACT END.
 5. R R12 & R13 ARE NOT INCLUDED IN R1 OR R2.
 6. VOLTAGES UNDERLINED WITH SW 2 IN MONAURAL POSITION.

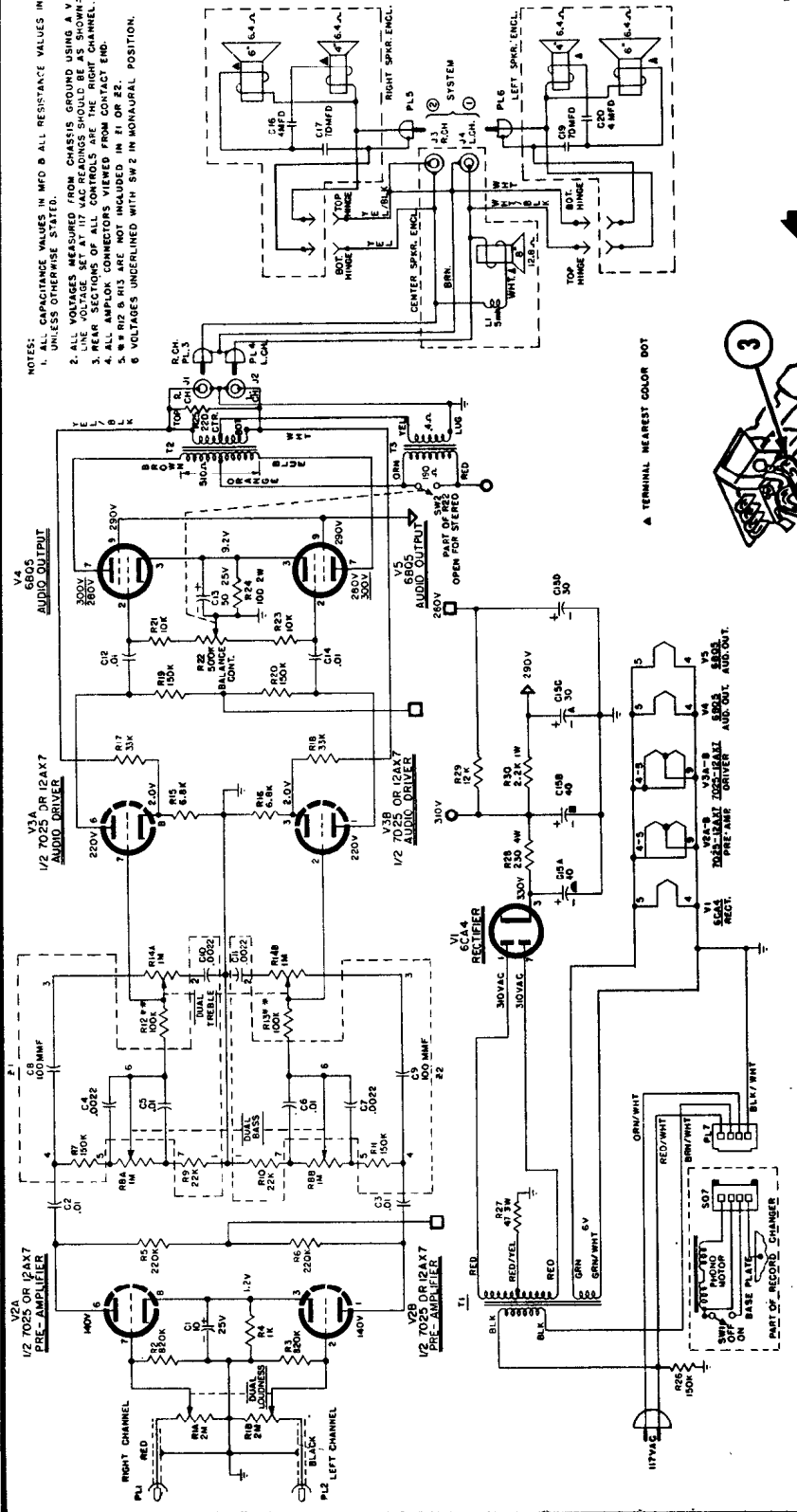
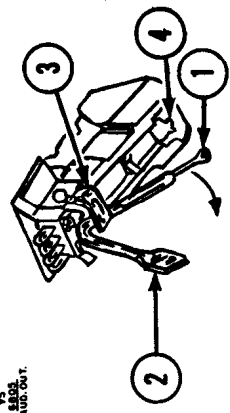


Figure 1
Stylus removal
and replacement.



POWER CORD POLARITY

To remove the possibility of hum due to incorrect power plug polarity, try reversing this plug while the Bass and Loudness controls are set at maximum. Leave the plug in the minimum hum position. Always check the AC power plug polarity first when servicing a hum problem.

PHASING

Each speaker is coded with a dot on one terminal. The striped speaker leads must go to the speaker terminals marked with a color dot.

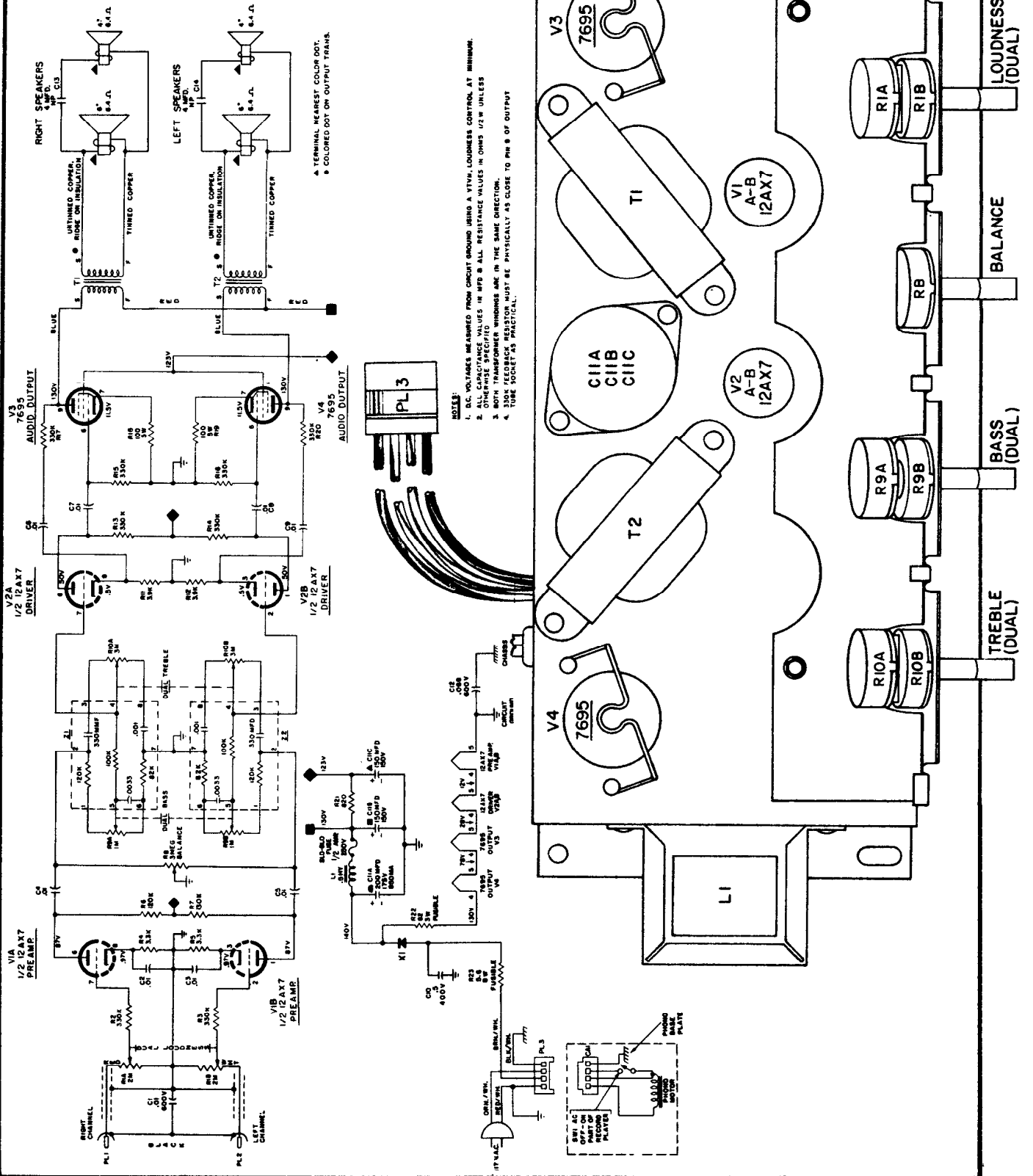
STYLUS REPLACEMENT (See Figure 1)

To remove stylus (item #1), move lever handle (#2) until it is pointing down. Gently pull spring clip (#3) slightly open with finger. Grasp stylus by lever handle and slip it out from under clip. To replace stylus, slip heel of stylus under clip. Gently pull clip slightly open with finger. Slip stylus under clip making certain that stylus shaft rests in center of coupler (#4).

CARTRIDGE REPLACEMENT

Write down the sequence of colored wires connecting to the four terminals at rear of cartridge. Remove the mounting screws securing the cartridge in the tone arm. Remove the push-on connectors from the cartridge terminals. Push the connectors onto the terminals of the replacement cartridge with the wire-colors in the sequence previously noted for the original cartridge.

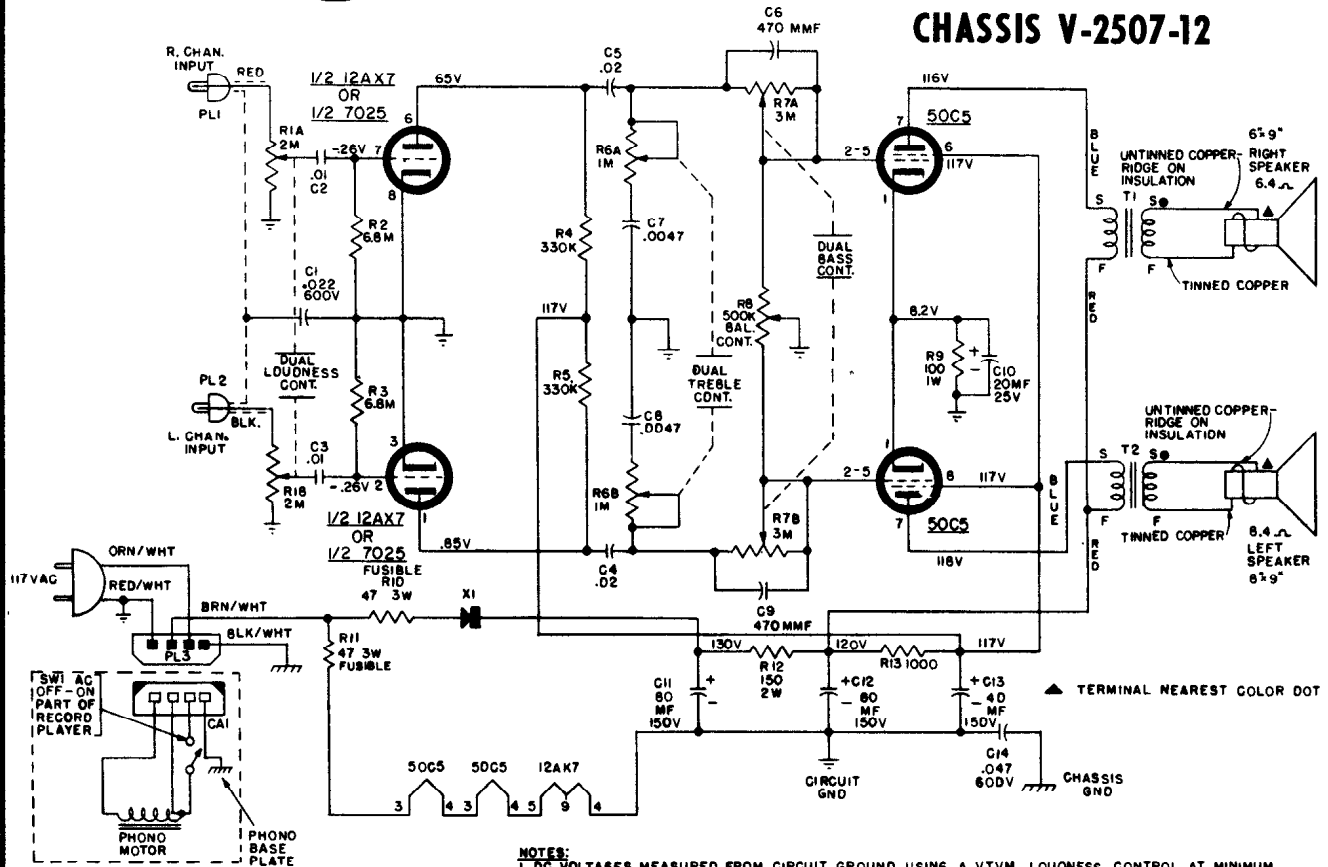
WESTINGHOUSE
Models H-81ACS1, H-81ACS2,
Chassis V-2507-11



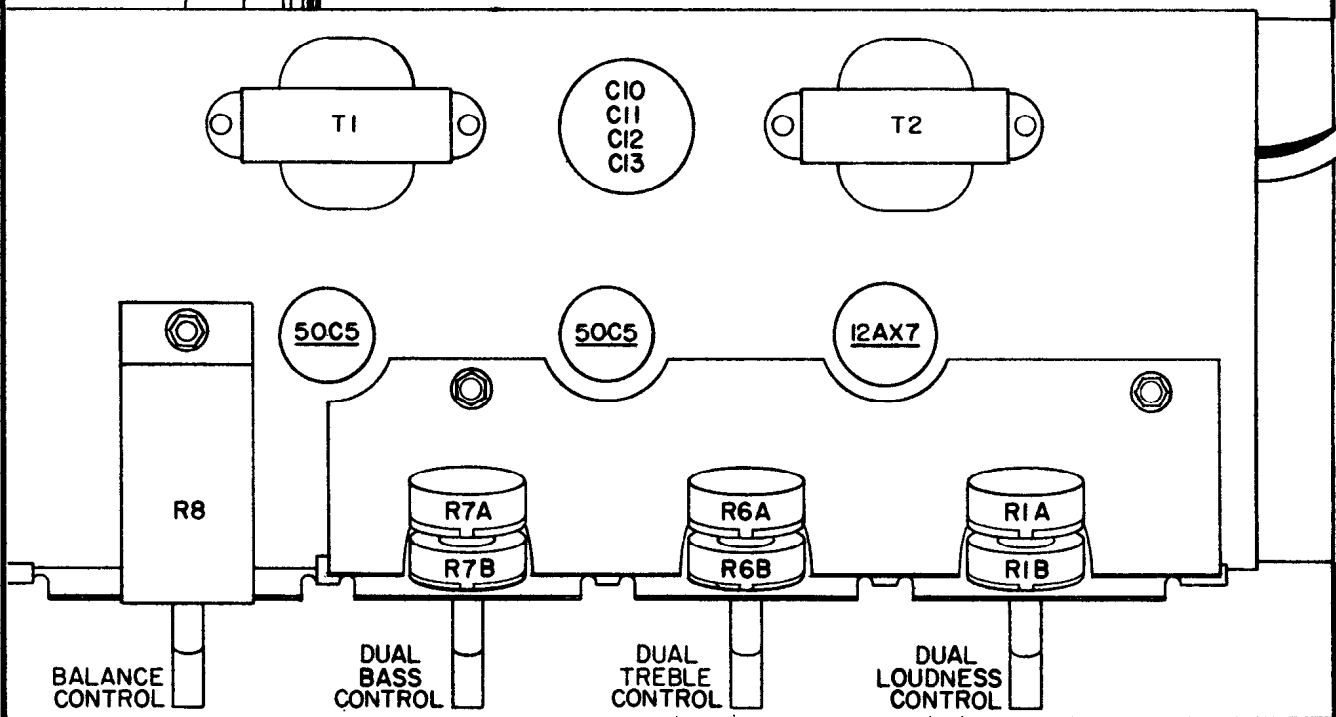
Westinghouse

MODELS H-79ACS1, H-79ACS2

CHASSIS V-2507-12

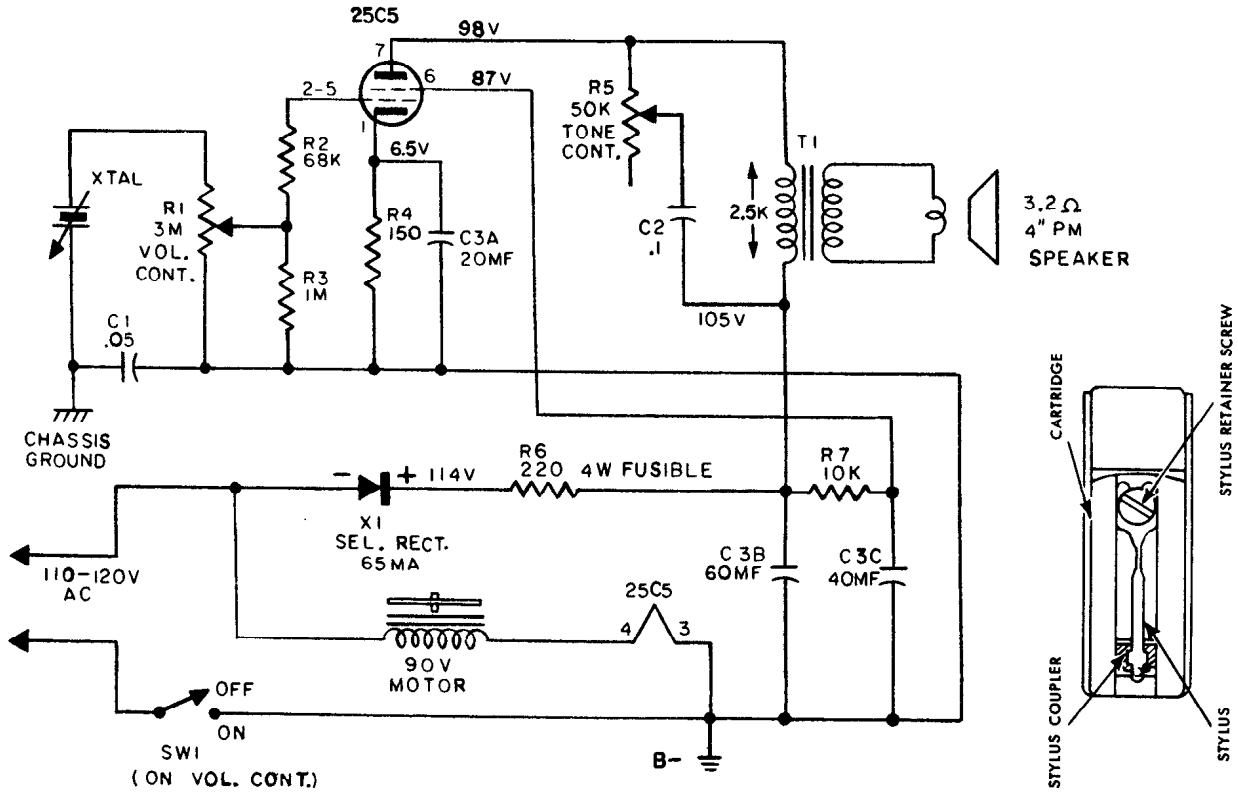


- NOTES:**
1. DC VOLTAGES MEASURED FROM CIRCUIT GROUND USING A VTVM, LOUONESS CONTROL AT MINIMUM.
 2. ALL CAPACITANCE VALUES ARE IN MFD, & ALL RESISTANCE VALUES IN OHMS, 1/2 WATT, UNLESS OTHERWISE SPECIFIED.
 3. BOTH TRANSFORMER WINDINGS ARE IN THE SAME DIRECTION.



VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

WESTINGHOUSE Models H-72MP1 and H-72MP2



Stylus replacement.

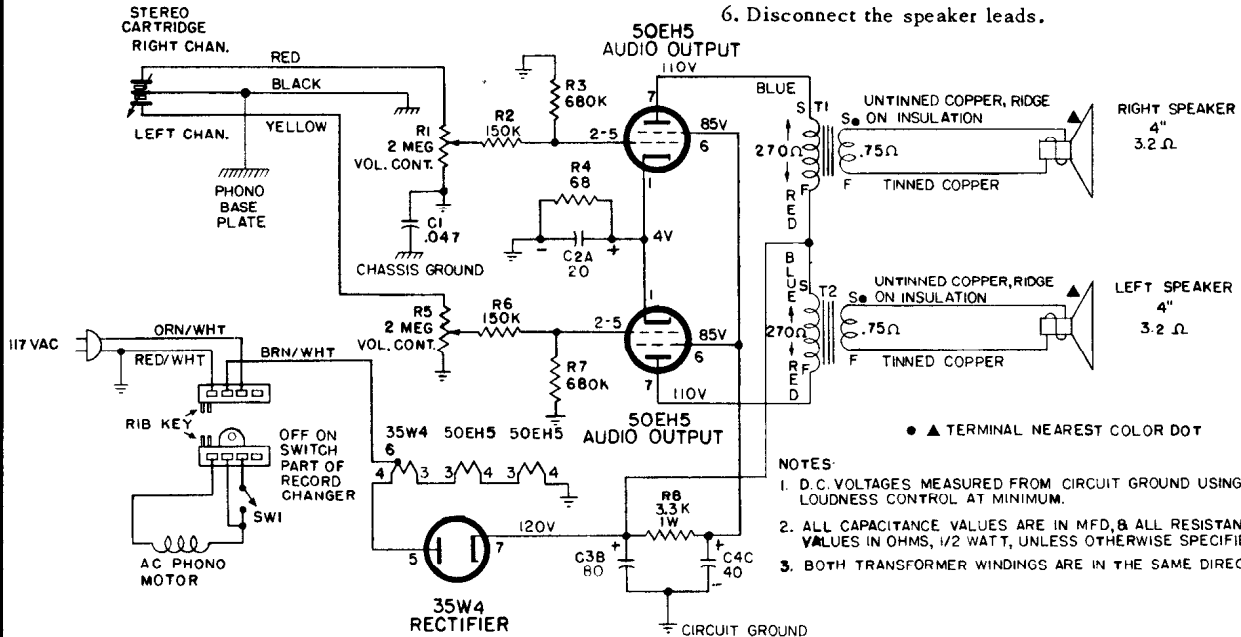
WESTINGHOUSE

Models H-76ACS1, H-76ACS2

Chassis V-2508-11

CHASSIS REMOVAL

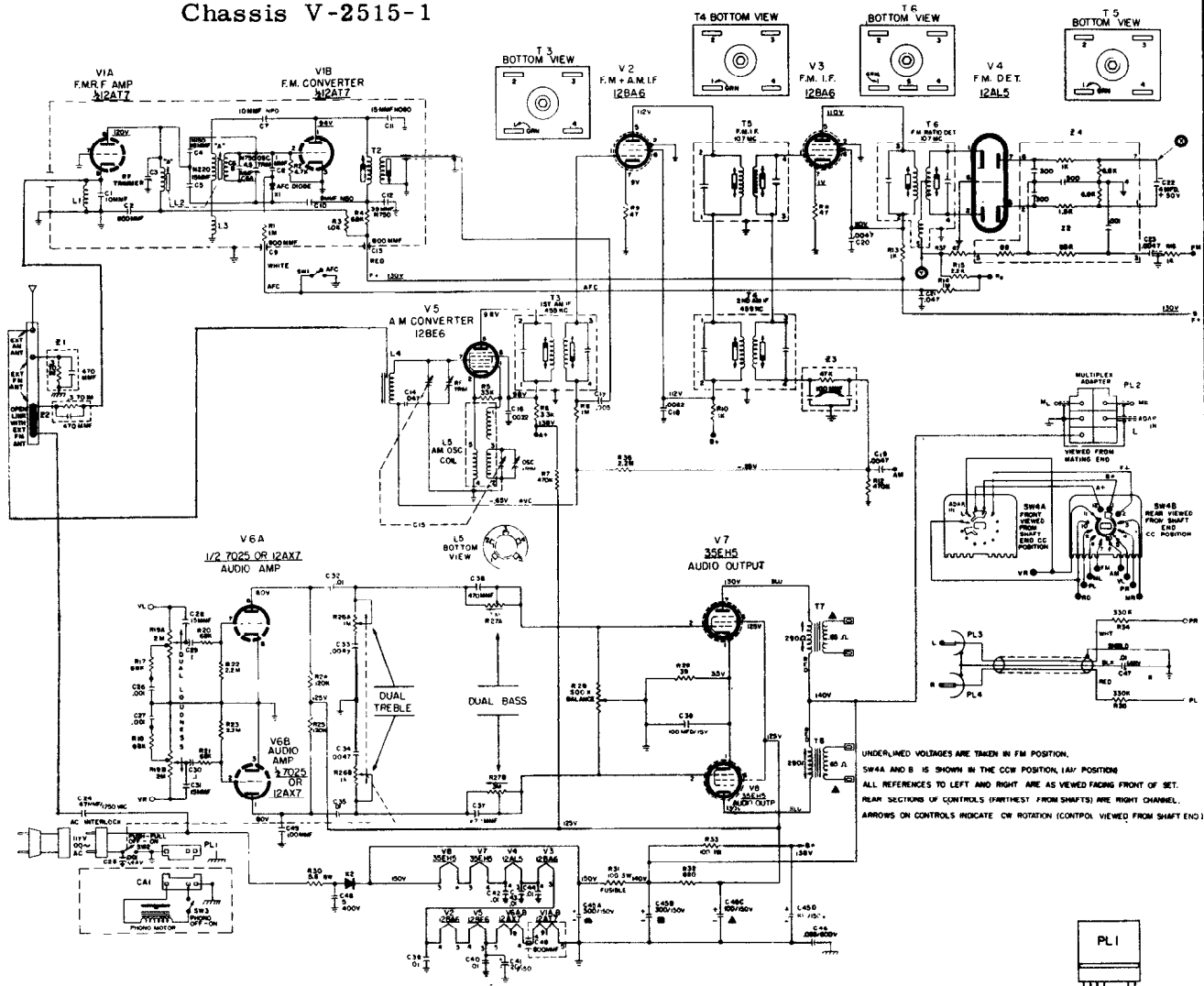
1. Remove the perforated tube-service cover which is attached by 2 phillips screws.
2. Remove the 4 phillips screws holding the motor board. Lift the motor board.
3. Disengage the amp-loc from the changer and unsolder the leads to the changer terminal board.
4. Remove Volume control knobs.
5. Remove the 2 speed nuts holding the chassis to the cabinet front.
6. Disconnect the speaker leads.



- NOTES:
1. D.C. VOLTAGES MEASURED FROM CIRCUIT GROUND USING A V.T.V.M., LOUDNESS CONTROL AT MINIMUM.
 2. ALL CAPACITANCE VALUES ARE IN MFD, & ALL RESISTANCE VALUES IN OHMS, 1/2 WATT, UNLESS OTHERWISE SPECIFIED
 3. BOTH TRANSFORMER WINDINGS ARE IN THE SAME DIRECTION

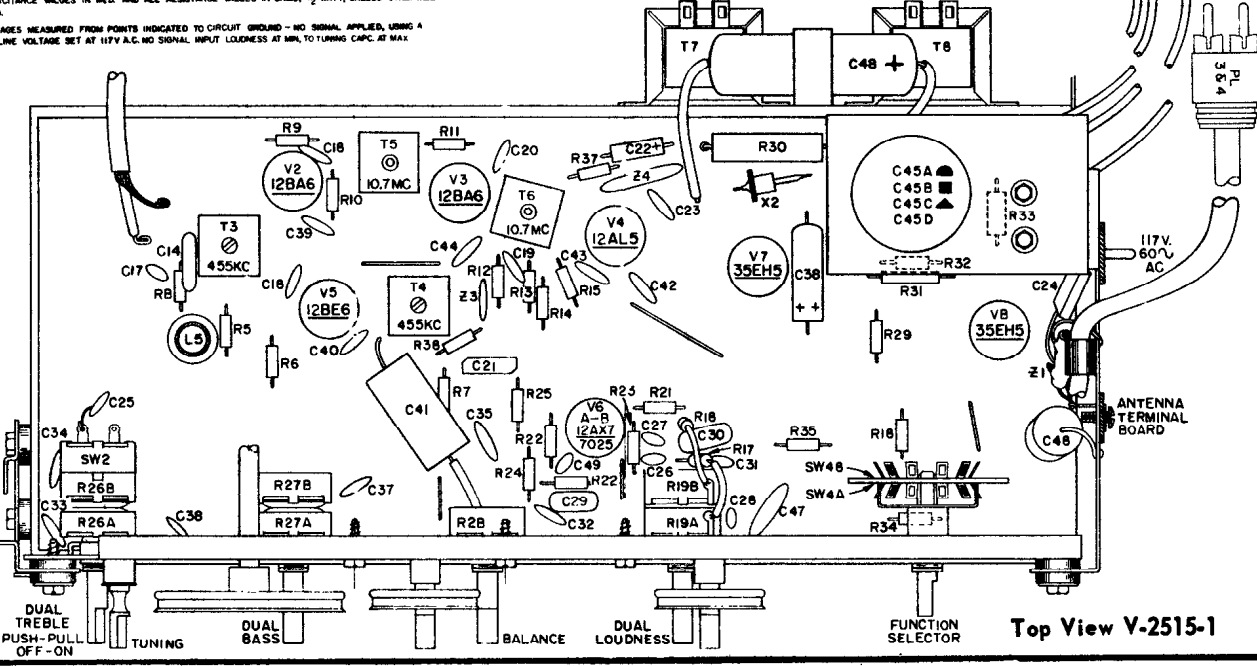
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

WESTINGHOUSE Models H-M1700, H-M1701, H-M1702, H-M1703, Chassis V-2515-1

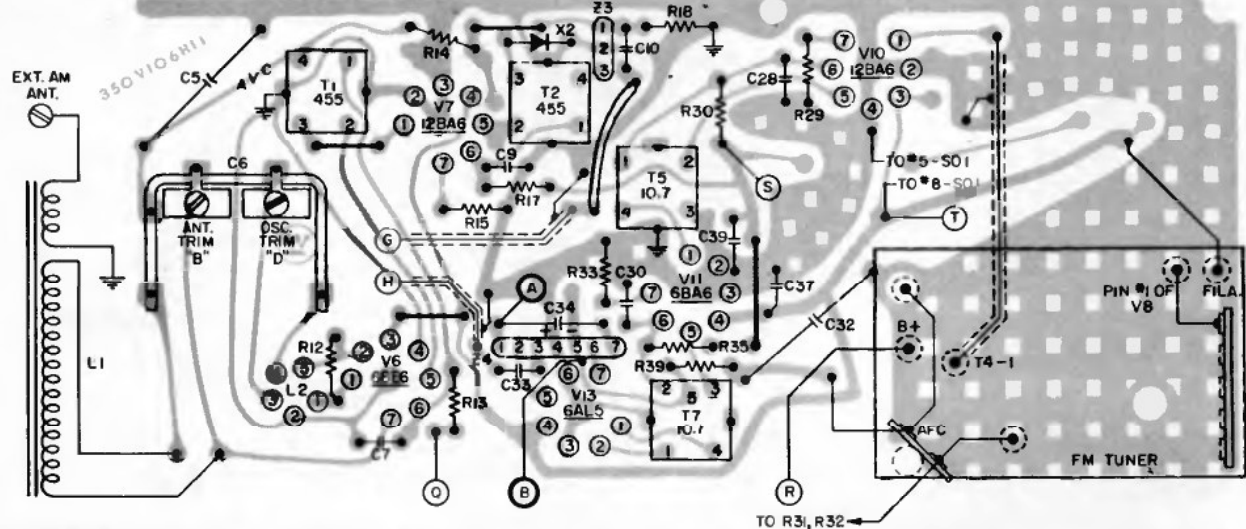
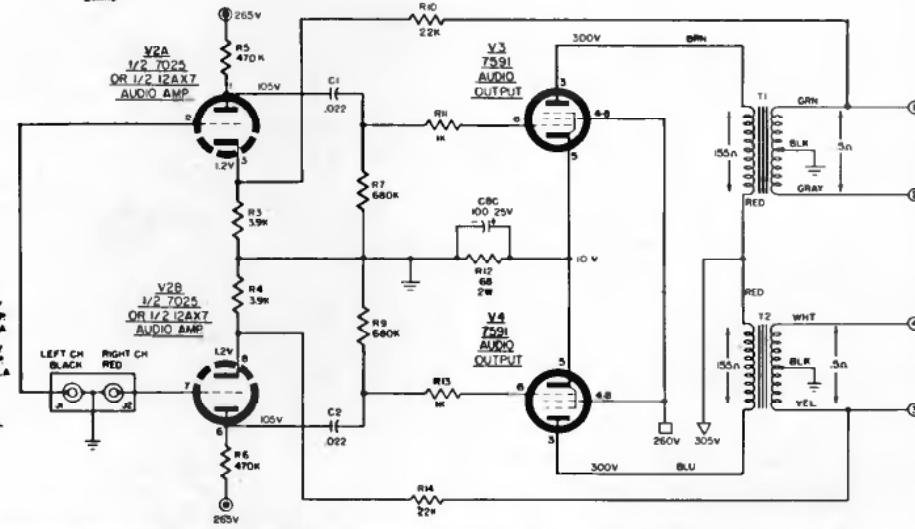
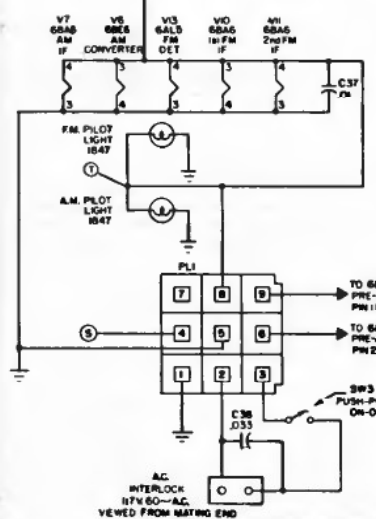
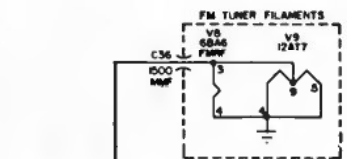
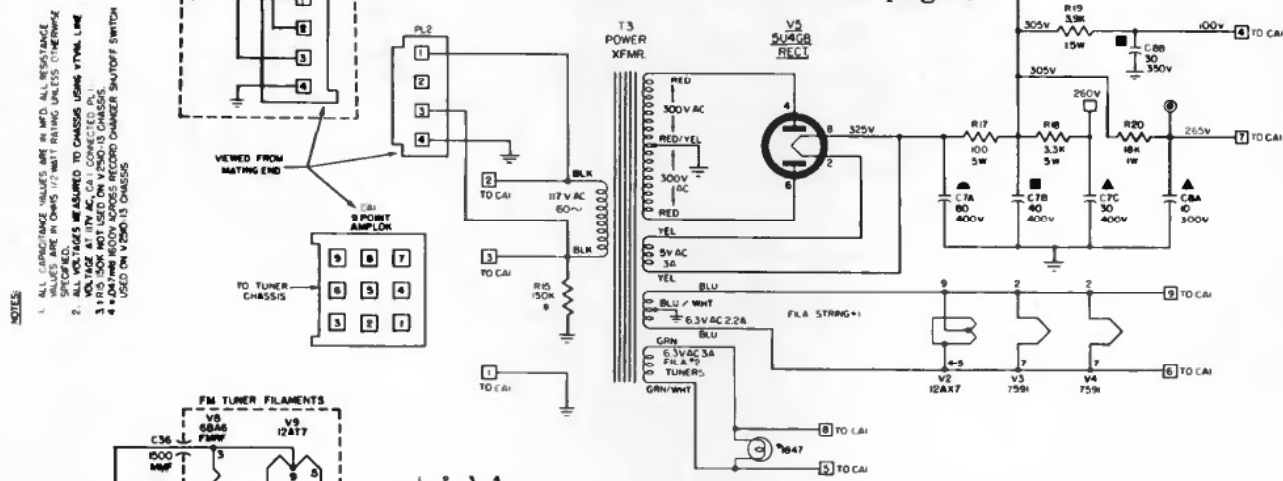


ALL CAPACITANCE VALUES IN MFD. AND ALL RESISTANCE VALUES IN OHMS, 1/2 WATT, UNLESS OTHERWISE SPECIFIED.

D.C. VOLTAGES MEASURED FROM POINTS INDICATED TO CIRCUIT GROUND - NO SIGNAL APPLIED, USING A V.T.V.M. LINE VOLTAGE SET AT 117V A.C. NO SIGNAL INPUT LOUDEST AT MIN. TO TUNING CAPC. AT MAX.



WESTINGHOUSE Chassis V-2510-7 and V-2511-5,
Models H-M1310B, H-M1311B, H-M1312B, H-M1313B,
H-M1410, H-M1411, H-M1412, H-M1413.
(Continued on the next page)

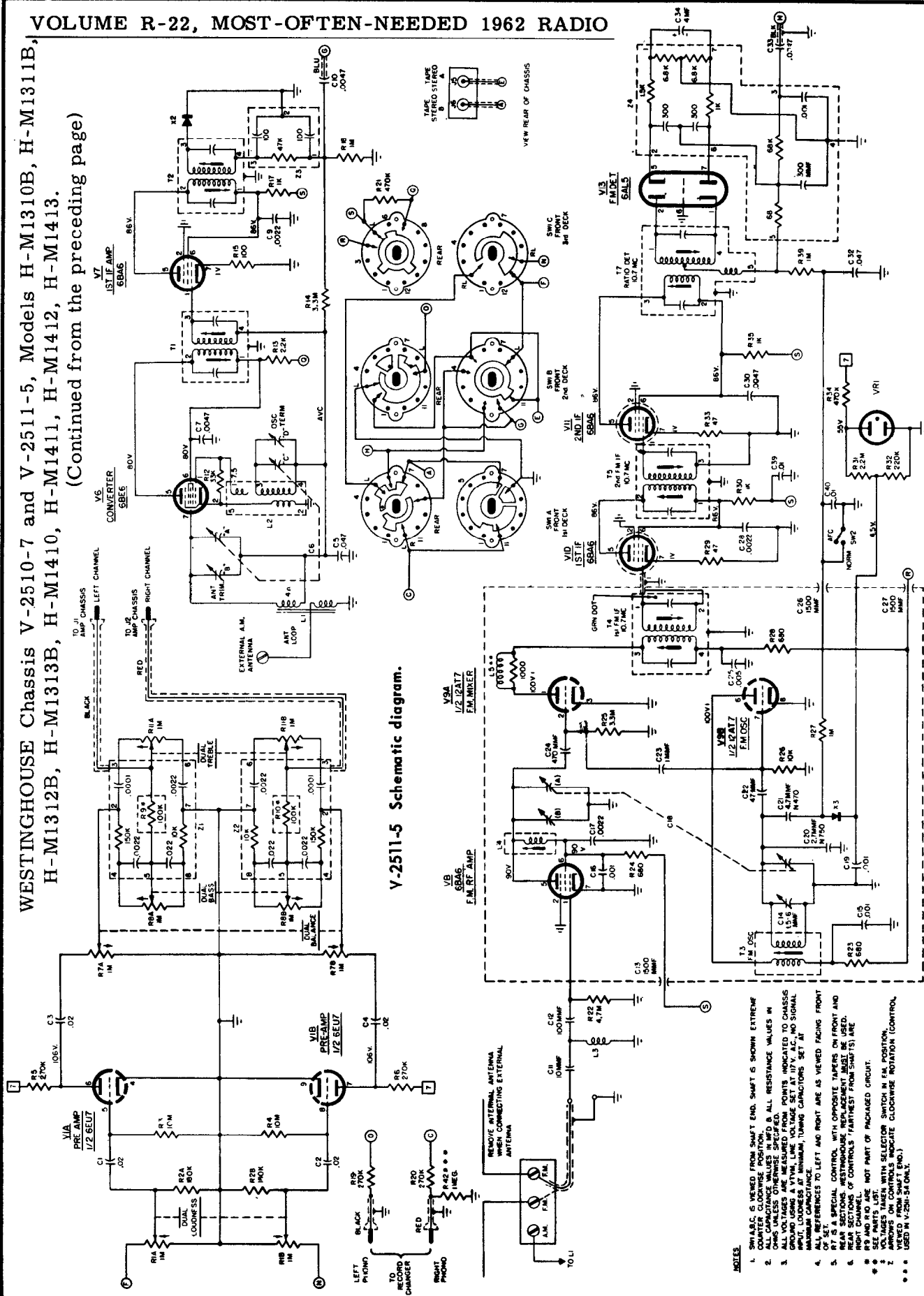


Bottom of PC board showing location of top components in solid outlines. Tube pin numbering is for bottom of socket.

VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO

WESTINGHOUSE Chassis V-2510-7 and V-2511-5, Models H-M1310B, H-M1311B, H-M1312B, H-M1313B, H-M1410, H-M1411, H-M1412, H-M1413.

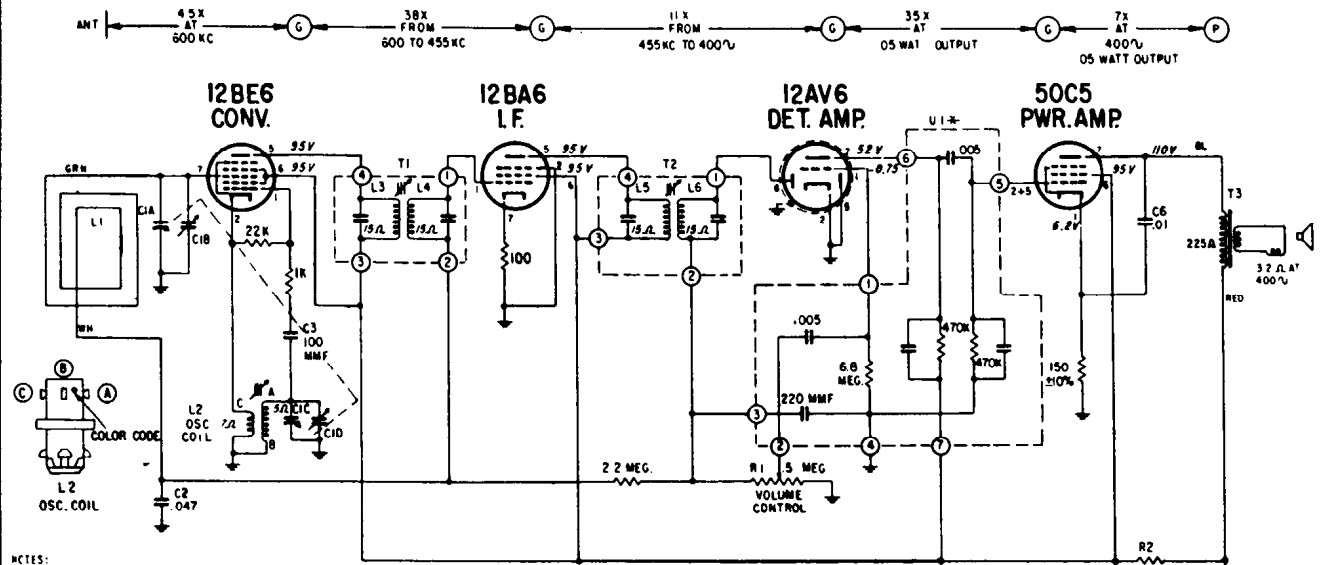
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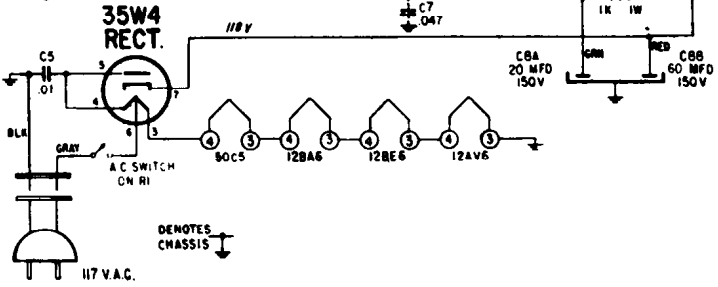
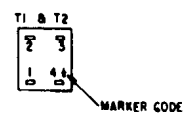
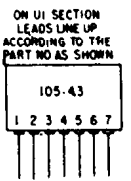
V-2511-5 Schematic diagram.

- NOTES:
1. SW1,3,5 IS VIEWED FROM SHAFT END. SHAFT IS SHOWN EXTREME COUNTER CLOCKWISE POSITION.
 2. OHM VALUES UNLESS OTHERWISE SHOWN. ALL RESISTANCE VALUES IN OHMS UNLESS OTHERWISE SHOWN.
 3. ALL VOLTAGES ARE MEASURED FROM POINTS INDICATED TO CHASSIS GROUND USING A VTVM. LINE VOLTAGE SET AT 117 V. A.C. NO SIGNAL AT ANTENNA. TUNING CAPACITORS SET AT MAXIMUM CAPACITANCE.
 4. ALL REFERENCES TO LEFT AND RIGHT ARE AS VIEWED FACING FRONT OF SET.
 5. SPECIAL CONTROLS, WITH OPPOSITE PHASES ON FRONT AND REAR SECTIONS OF CONTROLS, INDICATE CLOCKWISE ROTATION.
 6. REAR SECTIONS OF CONTROLS (FARTHEST FROM SHAFT) ARE RIGHT CHANNEL.
 7. FRONT SECTIONS OF CONTROLS (NEAREST TO SHAFT) ARE LEFT CHANNEL.
 8. SEE PARTS LIST FOR PARTS NOT PART OF PACKAGED CIRCUIT.
 9. VOLTAGES TAKEN WITH SWITCH IN FM POSITION.
 10. VOLTAGES ON CONTROLS INDICATE CLOCKWISE ROTATION CONTROL. (FIG. 1)
 11. ** USED IN V-2510-7 ONLY.

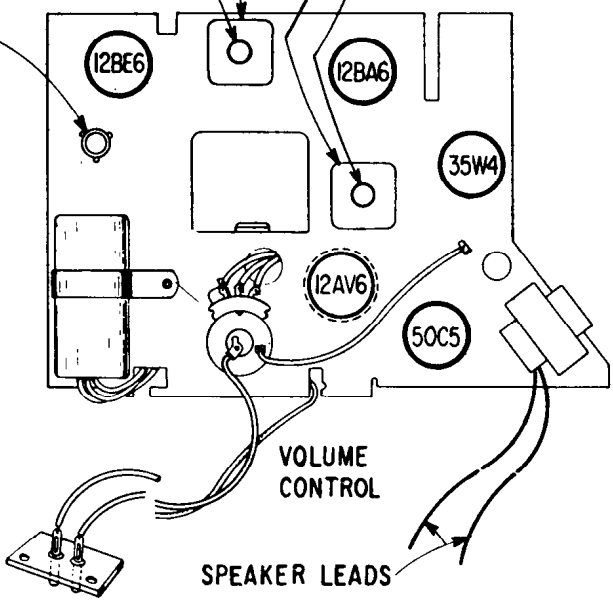
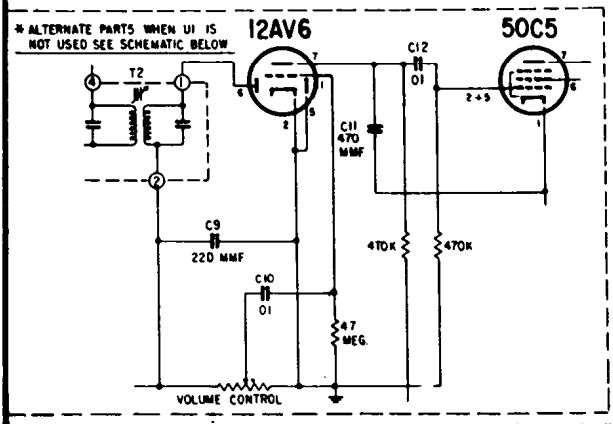
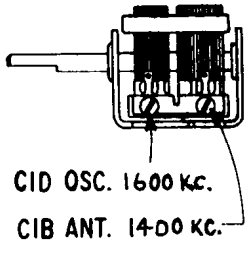
ZENITH RADIO MODELS H509C,P AND W CHASSIS 5F02



NOTES:
 ALL VOLTAGES MEASURED FROM CHASSIS TO POINTS INDICATED WITH AN A.C., D.C. OR VACUUM TUBE VOLTMETER.
 USE ONLY ZENITH NON-INDUCTIVE ELECTROLYTIC CONDENSERS FOR REPLACEMENT. IF ANY OTHER TYPE OF ELECTROLYTIC IS USED IT WILL BE NECESSARY TO ADD C7 SHOWN IN DOTTED LINES.
 I. F. TRANSFORMER NUMBERING STARTS WITH #1 TERMINAL AS FIRST TERMINAL CLOCKWISE FROM MARKER CODE TERMINAL AS VIEWED FROM BOTTOM OF CHASSIS.
 I. F. FREQUENCY 455 KC
 TUNING RANGE 535-1620 KC
 ALL RESISTORS ±20% TOLERANCE, 1/2 WATT, CARBON UNLESS OTHERWISE SPECIFIED.

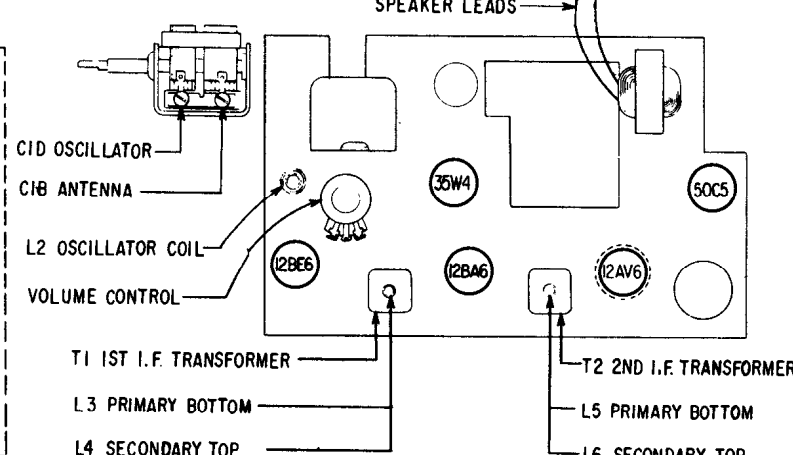
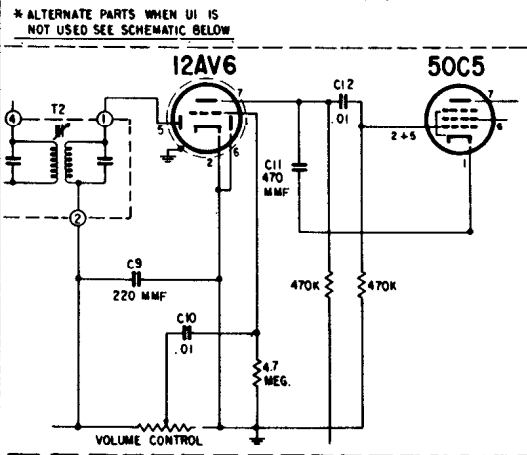
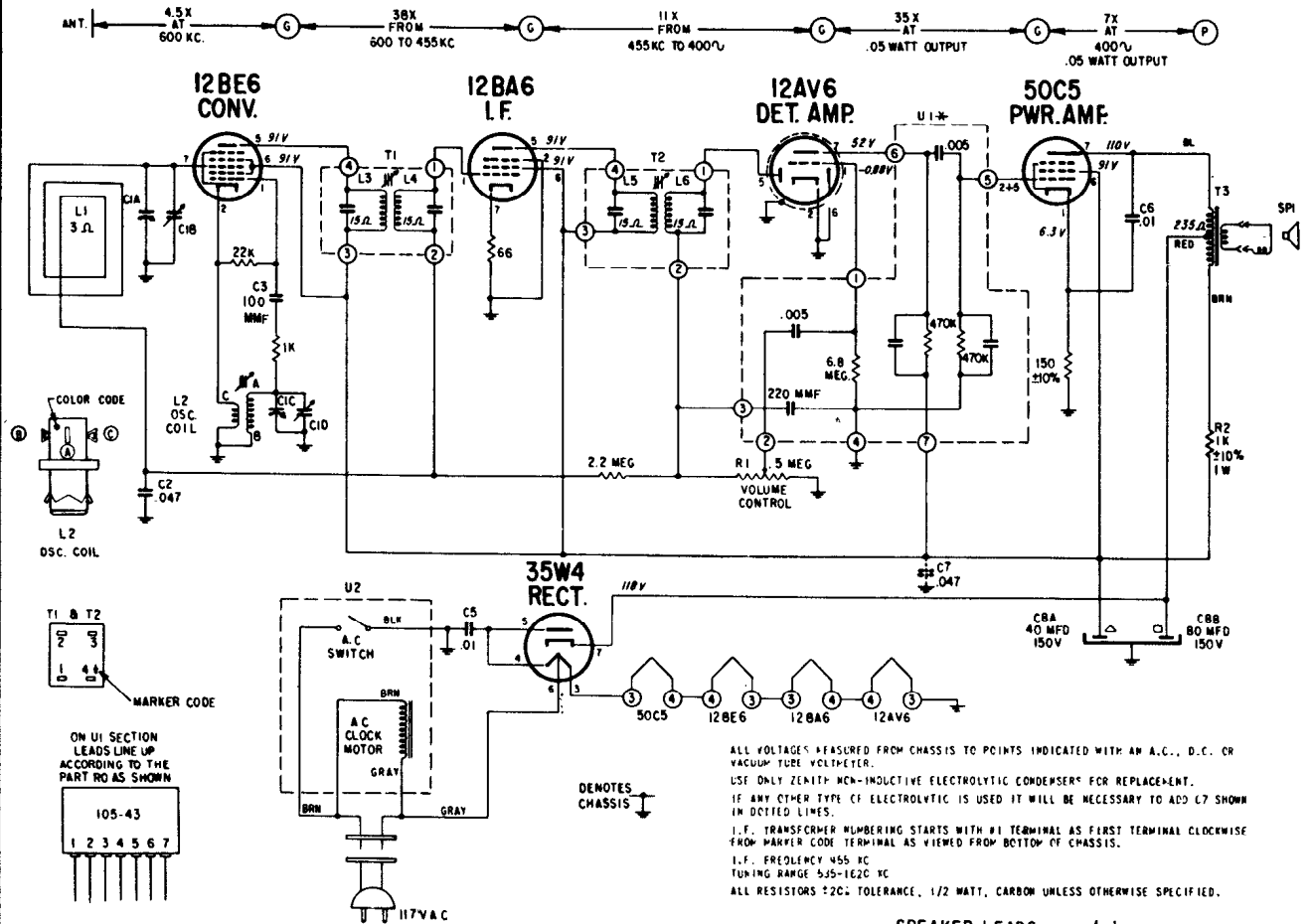


T1-1ST I.F. TRANSFORMER
 L3 PRIMARY BOTTOM
 L4 SECONDARY TOP
 455 KC.
 T2-2ND I.F. TRANSFORMER
 L5 PRIMARY BOTTOM
 L6 SECONDARY TOP
 455 KC.



VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

ZENITH Radio Model H519, Chassis 5H07



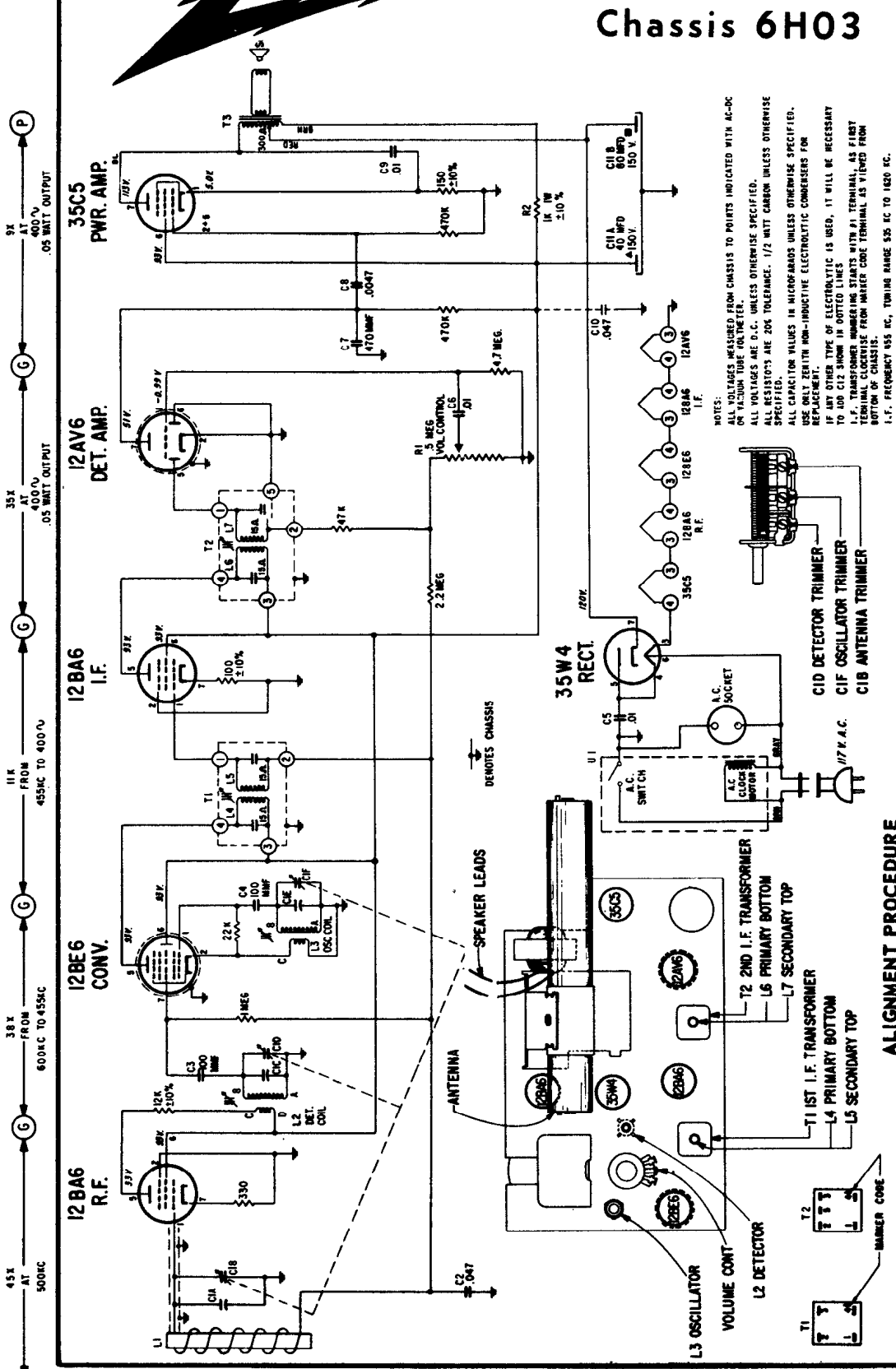
ALIGNMENT PROCEDURE

Operation	Connect Oscillator To	Dummy Antenna	Input Sig. Frequency	Set Dial At	Trimmers	Purpose
1	Converter Grid	.5 Mfd.	455 Kc.	600 Kc.	L3 L4,L5,L6,	For I.F. Alignment.
2	One Turn Loop Coupled Loosely to Wave-magnet	—	1600 Kc.	1600 Kc.	C1D	Set Oscillator to Dial Scale.
3		—	1400 Kc.	1400 Kc.	C1B	Align Antenna Stage.

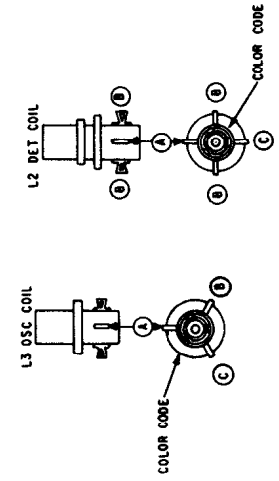


MODEL H624

Chassis 6H03

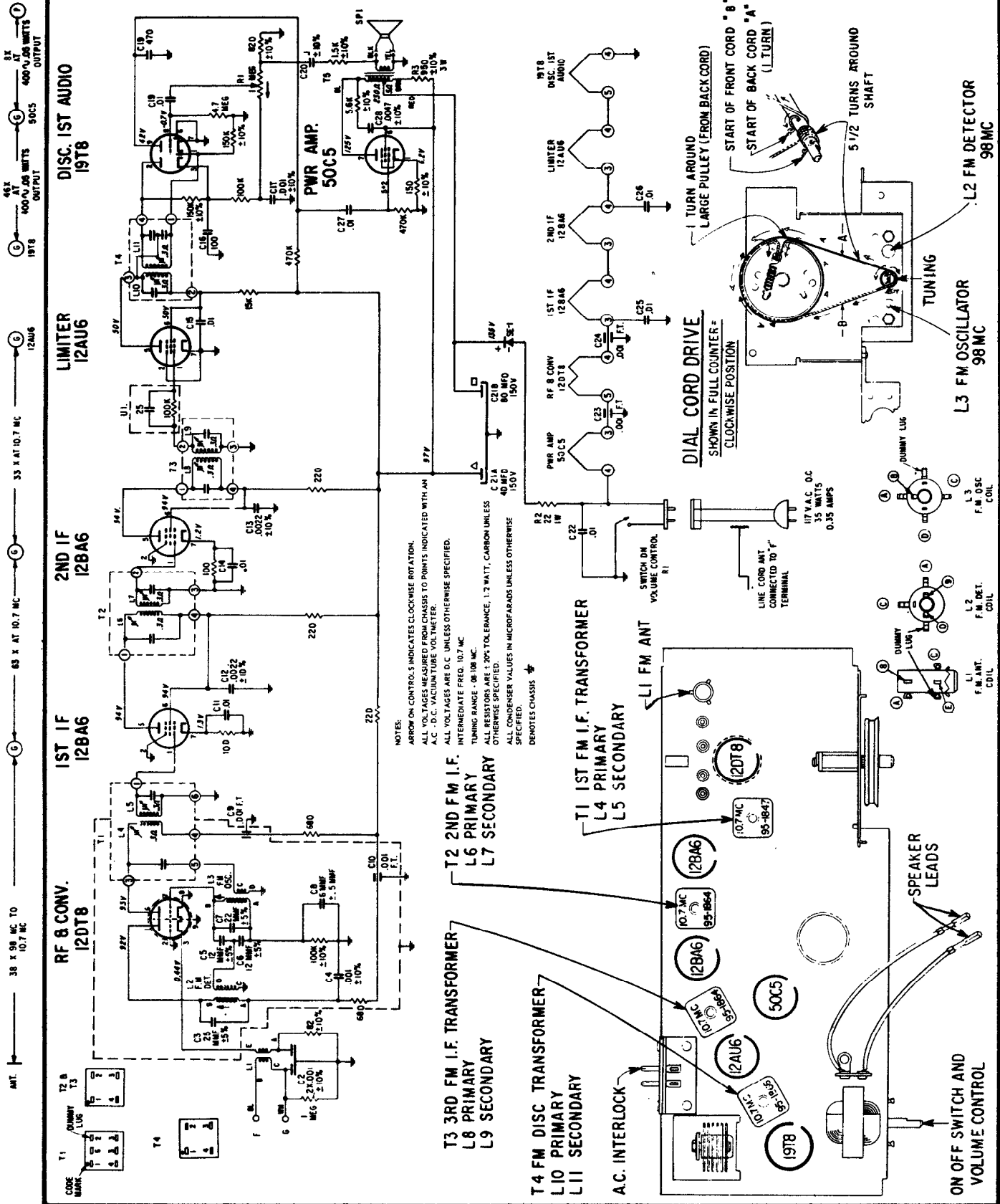


NOTES:
 ALL VOLTAGES MEASURED FROM CHASSIS TO POINTS INDICATED WITH AC-DC OR VACUUM TUBE VOLTMETER.
 ALL VOLTAGES ARE D.C. UNLESS OTHERWISE SPECIFIED.
 ALL RESISTORS ARE 20% TOLERANCE. 1/2 WATT CARBON UNLESS OTHERWISE SPECIFIED.
 ALL CAPACITOR VALUES IN MICROFARADS UNLESS OTHERWISE SPECIFIED.
 ALL CAPACITORS ARE NON-INDUCTIVE ELECTROLYTIC CONDENSERS FOR REPLACEMENT.
 IF ANY OTHER TYPE OF ELECTROLYTIC IS USED, IT WILL BE NECESSARY TO ADD C12 SHOWN IN DOTTED LINES.
 I.F. TRANSFORMER NUMBERING STARTS WITH #1 TERMINAL, AS FIRST TERMINAL, CLOCKWISE FROM WATER CODE TERMINAL AS VIEWED FROM BOTTOM OF CHASSIS.
 I.F. FREQUENCY 455 KC, TUNING RANGE 535 KC TO 1620 KC.



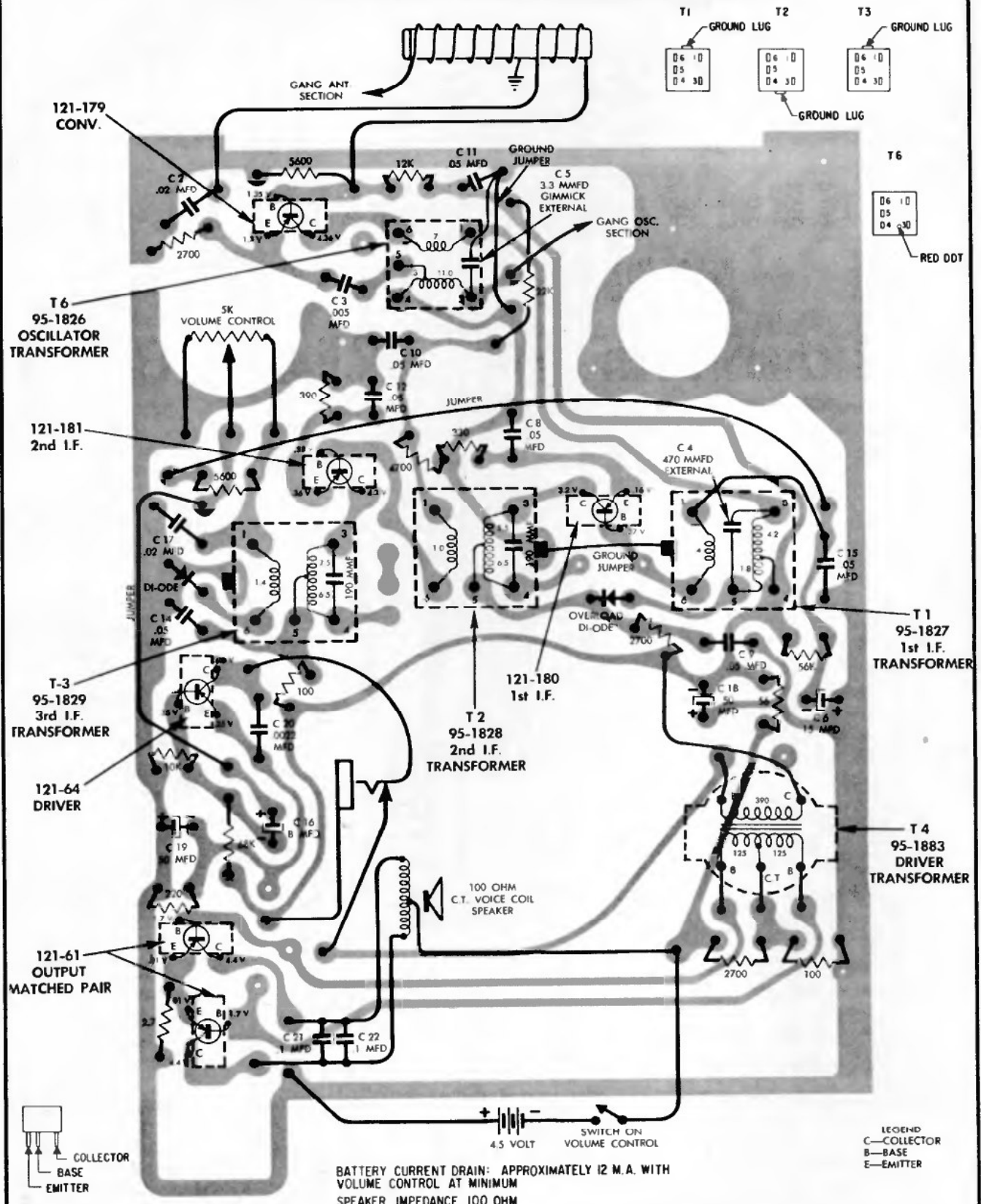
ALIGNMENT PROCEDURE						
Operation	Connect Oscillator To	Dummy Antennas	Input Sig. Frequency	Set Dial At	Trimmers	Purpose
1	Converter Grid	.5 Mfd.	455 Kc.	600 Kc.	L4, L5, L6, L7	For I.F. Alignment.
2	One Turn Loop Coupled Loosely to Wave-magnet	—	1600 Kc.	1600 Kc.	C1F	Set Oscillator to Dial Scale.
3	—	—	1400 Kc.	1400 Kc.	C1D, C1B	Align Detector and Antenna Stg.

ZENITH RADIO CORPORATION
MODEL H722C, G&W CHASSIS 6H06



NOTES:
ARROW ON CONTROLS INDICATES CLOCKWISE ROTATION.
ALL VOLTAGES MEASURED FROM CHASSIS TO POINTS INDICATED WITH AN A.C. D.C. VACUUM TUBE VOLTMETER.
ALL VOLTAGES ARE D.C. UNLESS OTHERWISE SPECIFIED.
TUNING RANGE - 88-108 MC.
INTERMEDIATE FREQ. 10.7 MC.
ALL RESISTORS ARE 5% TOLERANCE, 1/2 WATT, CARBON UNLESS OTHERWISE SPECIFIED.
ALL CONDENSER VALUES IN MICROFARADS UNLESS OTHERWISE SPECIFIED.
DENOTES CHASSIS

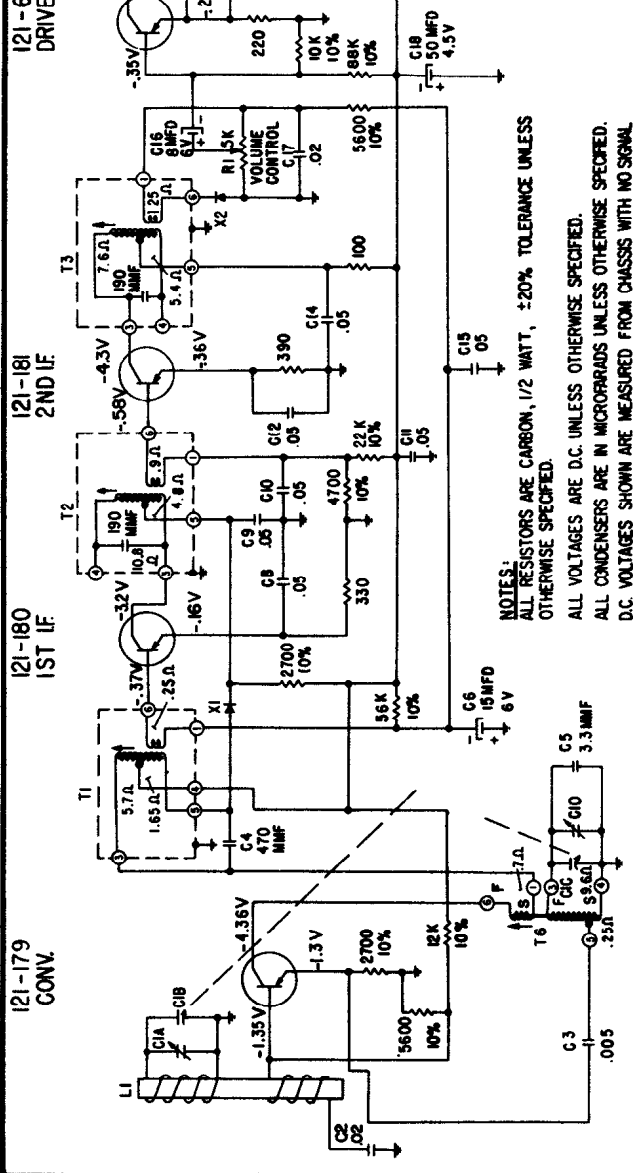
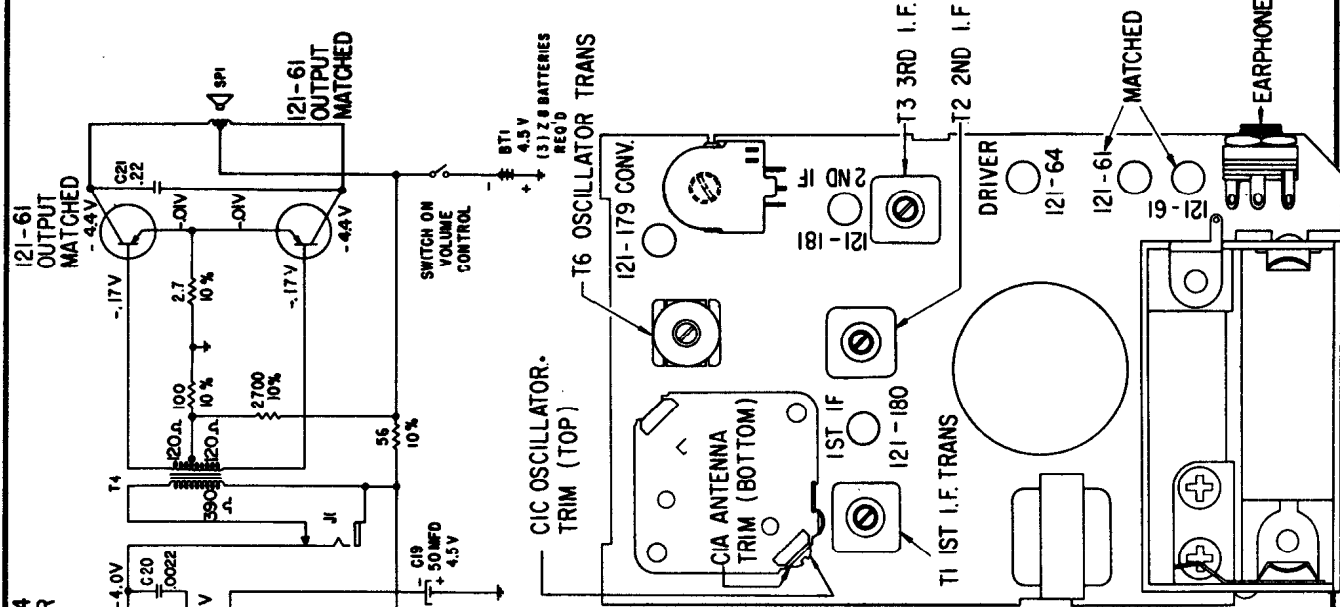
ZENITH RADIO Model Royal 150, Chassis 6GT42Z2
 (Circuit diagram and alignment on next page, at right)



CHASSIS, WIRING AND COMPONENTS

VIEWED FROM WIRING SIDE

ZENITH RADIO Model Royal 150, Chassis 6GT42Z2, Continued



NOTES:
 ALL RESISTORS ARE CARBON, 1/2 WATT, ±20% TOLERANCE UNLESS OTHERWISE SPECIFIED.
 ALL VOLTAGES ARE D.C. UNLESS OTHERWISE SPECIFIED.
 ALL CONDENSERS ARE IN MICROFARADS UNLESS OTHERWISE SPECIFIED.
 D.C. VOLTAGES SHOWN ARE MEASURED FROM CHASSIS WITH NO SIGNAL.

ALIGNMENT PROCEDURE

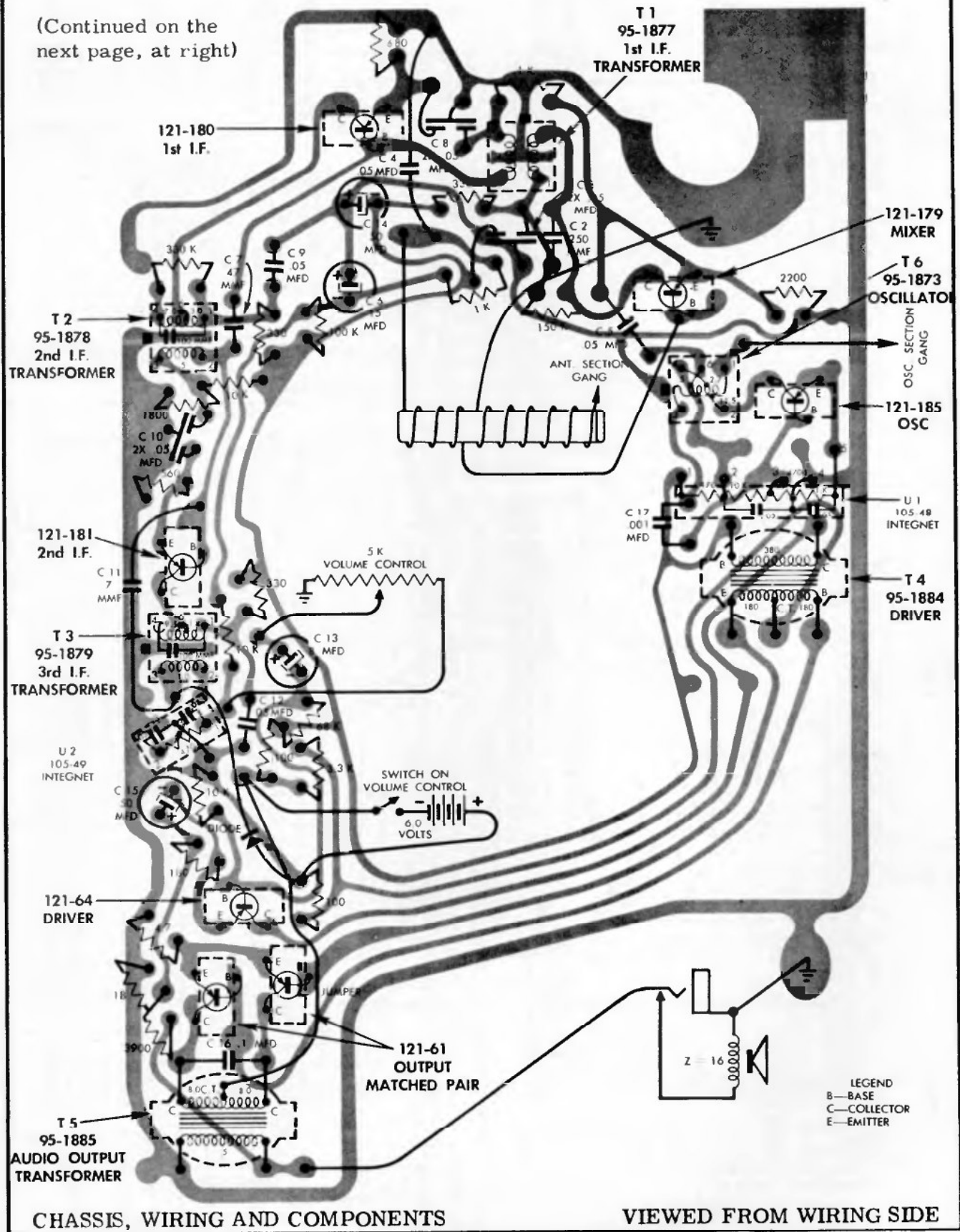
Operation	Input Signal Frequency	Connect Inner Conductor From Oscillator To	Connect Outer Shield Conductor From Oscillator To	Set Dial At	Trimmers	Purpose
1	455 KC	Chassis	Chassis	600 KC	Adj. T1, T2, T3 for maximum output.	For. I. F. Alignment
2	1620 KC	ONE TURN LOOSELY COUPLED TO WAVEMAGNET	-	Gang	C1C	Set Oscillator to dial scale.
3	600 KC	-	-	Near 600 KC	Adjust slug in T6	While rocking gang adjust T6 for maximum output regardless of dial accuracy.
4	REPEAT STEPS 2 & 3	-	-	-	-	-
5	1260 KC	-	-	1260 KC	C1A	Align loop ant.

CHASSIS INFORMATION CHART

Chassis	Transistor Layout Label Color	Part No.	Conv.	1st I.F.	2nd I.F.	Crystal Diode Detector	Driver	Output-Output	Supplier
6GT42Z2	Black 102-8668	Zenith E1A Type	121-179 PNP	121-180 PNP	121-181 PNP	103-19 1N87G	121-64 R497 PNP	121-61 2N407 Matched Pair PNP	RCA

ZENITH RADIO Model Royal 400, Chassis 7GT40Z2, Continued

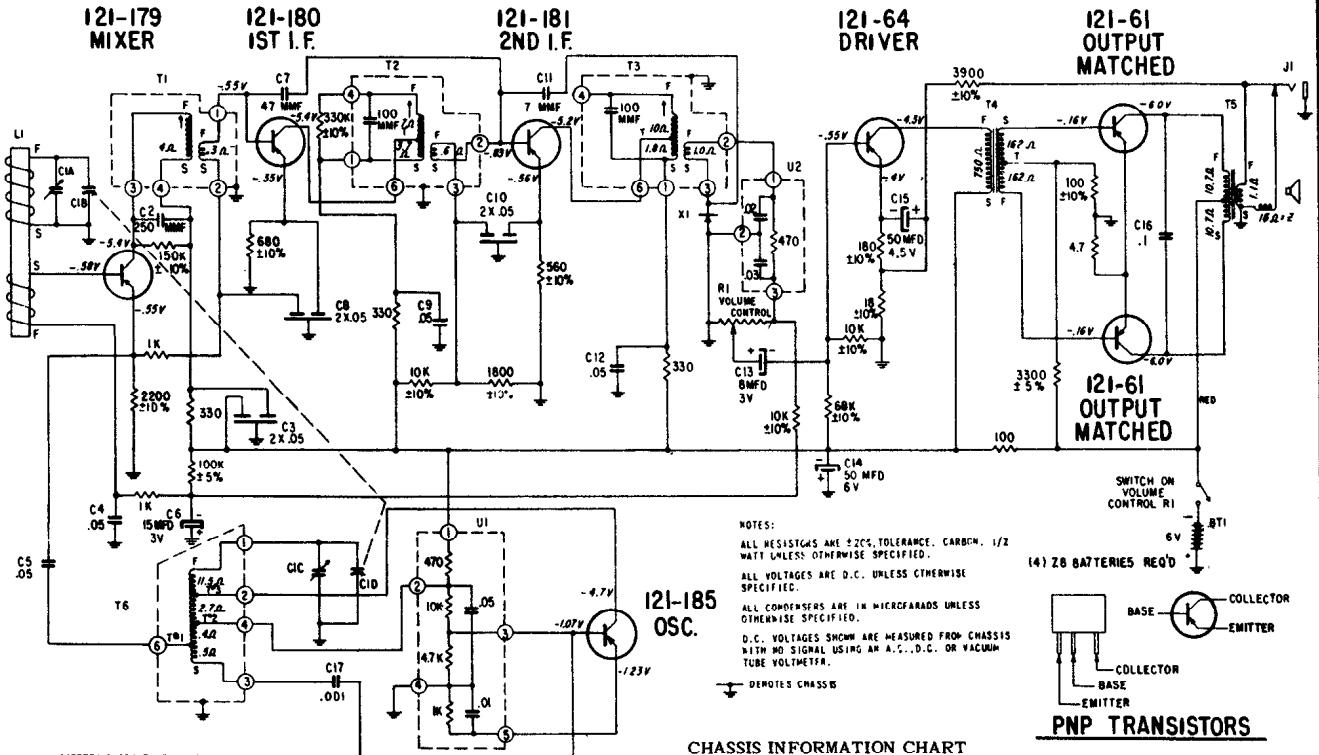
(Continued on the next page, at right)



CHASSIS, WIRING AND COMPONENTS

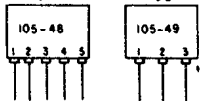
VIEWED FROM WIRING SIDE

ZENITH RADIO Model Royal 400, Chassis 7GT40Z2, Continued



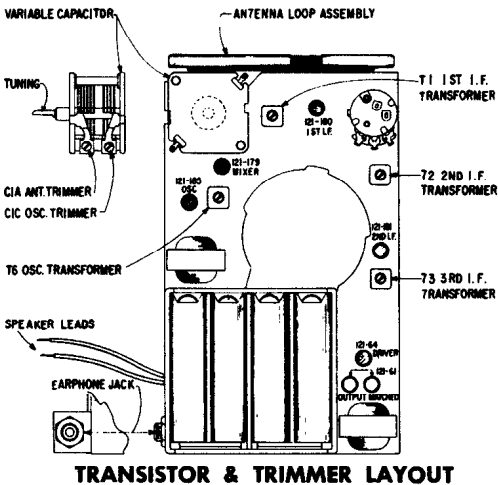
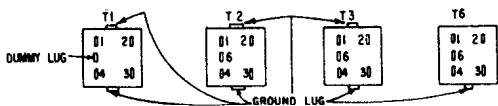
BATTERY CURRENT DRAIN: APPROX. 12 MA. WITH VOLUME CONTROL AT MIN.

ON U1 AND U2 LEADS, LINE UP ACCORDING TO THE PART NO. AS SHOWN



CHASSIS INFORMATION CHART

Chassis	Chassis Color Dot	Transistor Layout Label Color	Part No.	Mixer	Osc.	1st I.F.	2nd I.F.	Crystal Diode Detector	Driver	Output-Output	Supplier R.C.A.
7GT40Z2	Black	Black 102-8126	Zenith RETMA Type	121-179 2N1527 PNP	121-185 2N1525 PNP	121-80 2N1525 PNP	121-181 2N1525 PNP	103-19 1N87G	121-64 2N407 PNP	121-61 2N407 PNP	R.C.A.



TRANSISTOR & TRIMMER LAYOUT

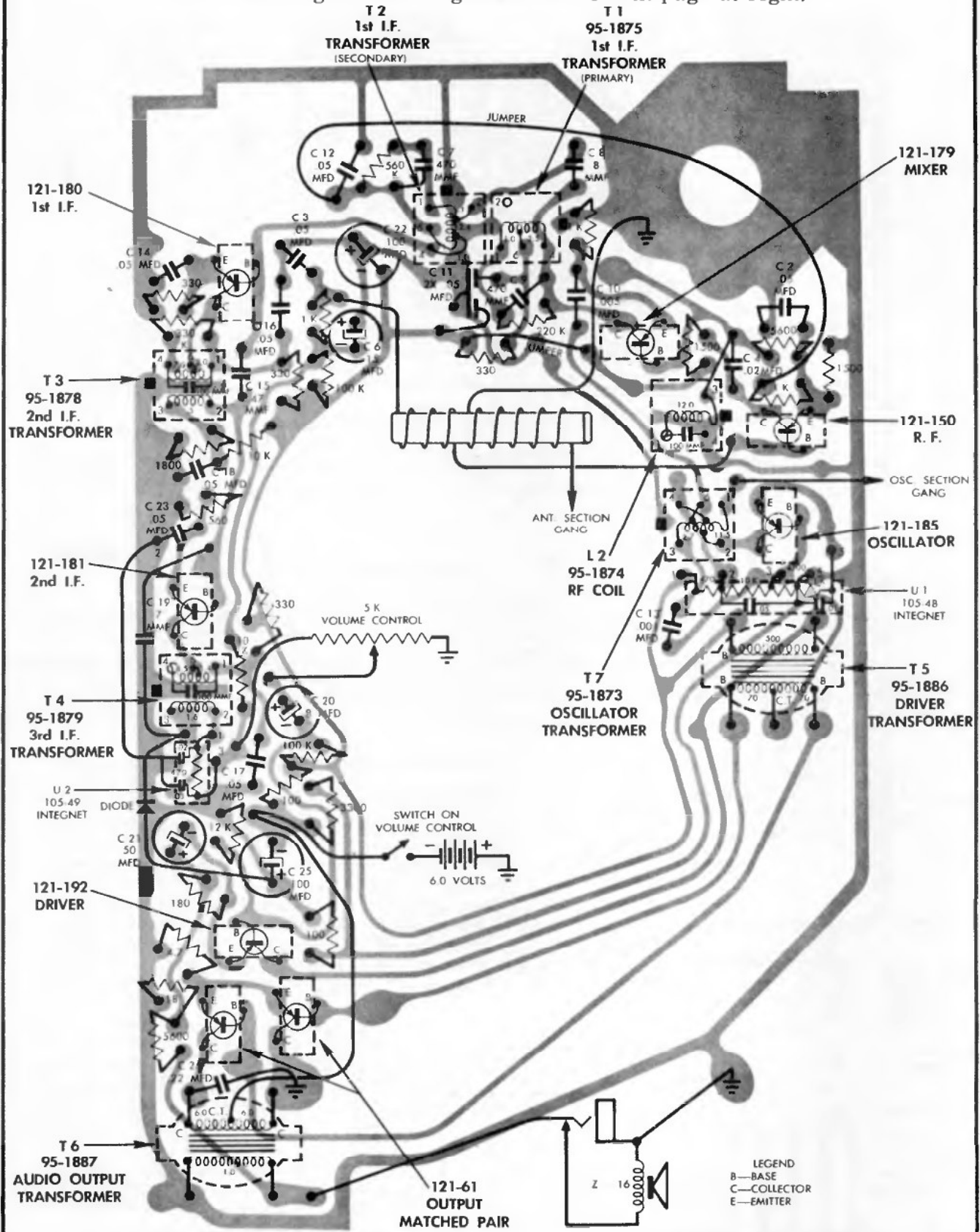
This transistor portable chassis is a conventional superheterodyne receiver using an individual mixer and oscillator to produce the 455Kc intermediate frequency. The first and second intermediate frequency amplifiers are conventional. A (103-19) is used as the diode detector and AVC voltage source. This is then followed by a driver stage and a class "B" push-pull output stage. As you can see from the chart, the chassis uses a pair of matched transistors in the final output stage and therefore should one transistor fail, both transistors must be replaced simultaneously as chances are they will not perform properly unless so matched.

ALIGNMENT PROCEDURE

Operation	Input Signal Frequency	Connect Inner Conductor From Oscillator To	Connect Outer Shield Conductor From Oscillator To	Set Dial At	Trimmers
1	455 KC	ONE TURN LOOSELY COUPLED TO WAVEMAGNET	Chassis	600 KC	Adj. T1, T2, T3 for maximum output.
2	1620 KC		—	Gang wide open.	C1C
3	535 KC		—	Gang Closed	Adjust slug in T6
4	REPEAT STEPS 2 & 3		—	—	—
5	1260 KC		—	1260 KC	C1A

VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

ZENITH RADIO Model Royal 500H, Chassis 8HT40Z2
 (Circuit diagram and alignment on the next page at right)

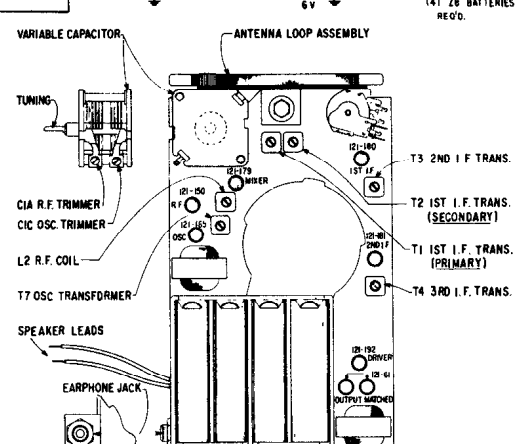
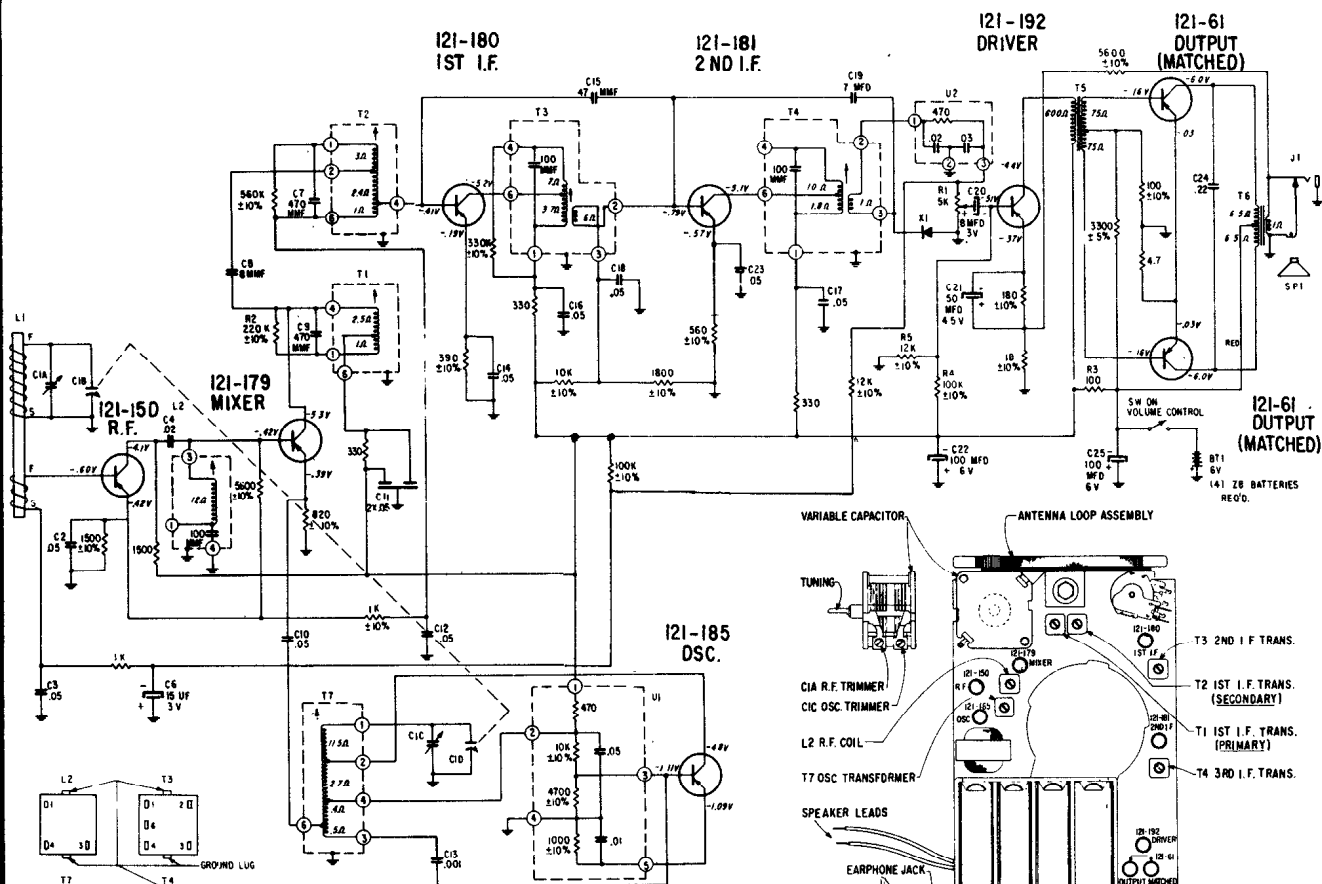


CHASSIS, WIRING AND COMPONENTS

VIEWED FROM WIRING SIDE

VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

ZENITH RADIO Model Royal 500H, Chassis 8HT40Z2, Continued



TRANSISTOR & TRIMMER LAYOUT

NOTES:
 ALL RESISTORS ARE 1/2 WATT, CARBON 20% TOLERANCE UNLESS OTHERWISE SPECIFIED.
 ALL VOLTAGES ARE D.C. UNLESS OTHERWISE SPECIFIED.
 ALL CAPACITORS ARE IN MICRO-FARADS UNLESS OTHERWISE SPECIFIED.
 D.C. VOLTAGES SHOWN ARE MEASURED FROM CHASSIS WITH NO SIGNAL, USING AN A.C.-D.C. OR MAGNETIC FLYBACK VOLTMETER.
 DIMENSIONS CHASSIS
 BATTERY CURRENT DRAINS APPROX. 15 MA WITH VOLUME CONTROL AT MINIMUM
 SPEAKER IMPEDANCE 16 OHMS

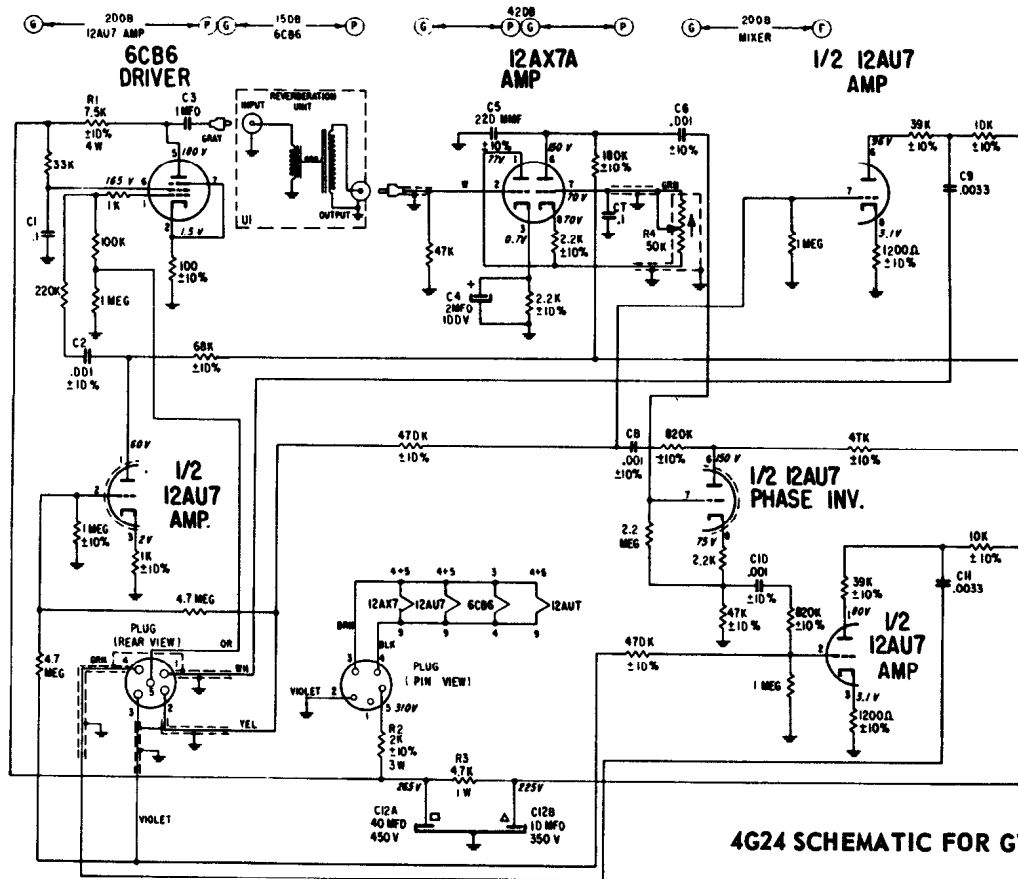
ALIGNMENT PROCEDURE

Operation	Input Signal Frequency	Connect Inner Conductor From Oscillator To	Set Dial At	Trimmers	Purpose
1	455 KC	ONE TURN LOOSELY COUPLED TO WAVEMAGNET	600 KC	Adj. T1, T2, T3, T4 for Maximum output	For I.F. Alignment
2	455 KC		600 KC	Adj. L2 for Minimum output	Tune Trap to IF Frequency
3	1620 KC		Gang Wideopen	C1C	Set Oscillator To Dial Scale
4	600 KC		Near 600	Adjust slug in T7	Adjust T6 for Maximum output while rocking gang. Tune T5 For Maximum output regardless of dial accuracy
5	Repeat Steps 3 & 4				
6	1260 KC		1260 KC	C1A	Align Loop Antenna

CHASSIS INFORMATION CHART

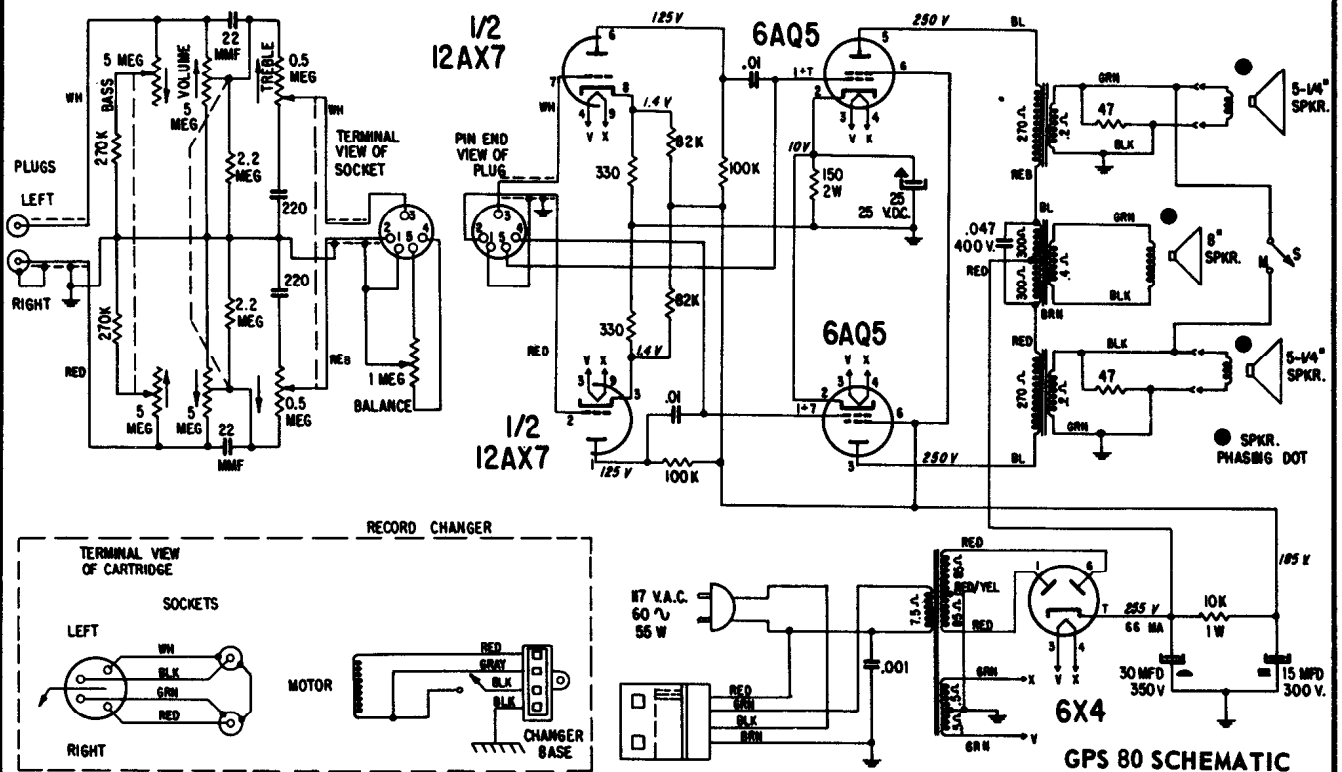
Chassis	Transistor Layout Label Color	Part No.	R.F.	Mixer	Osc.	1st I.F.	2nd I.F.	Xtal diode detector	Driver	Output	Supplier R C A
8HT40Z2	Black 102-8202	Zenith E.I.A. Type	121-150 2N1631 PNP	121-179 2N152T PNP	121-185 2N1525 PNP	121-180 2N1525 PNP	121-181 2N1525 PNP	X03-19 8N87G	121-192 2N407 PNP	121-61 2N407 PNP	

ZENITH RADIO Chassis 4G24 used in Model GV21



4G24 SCHEMATIC FOR GV21

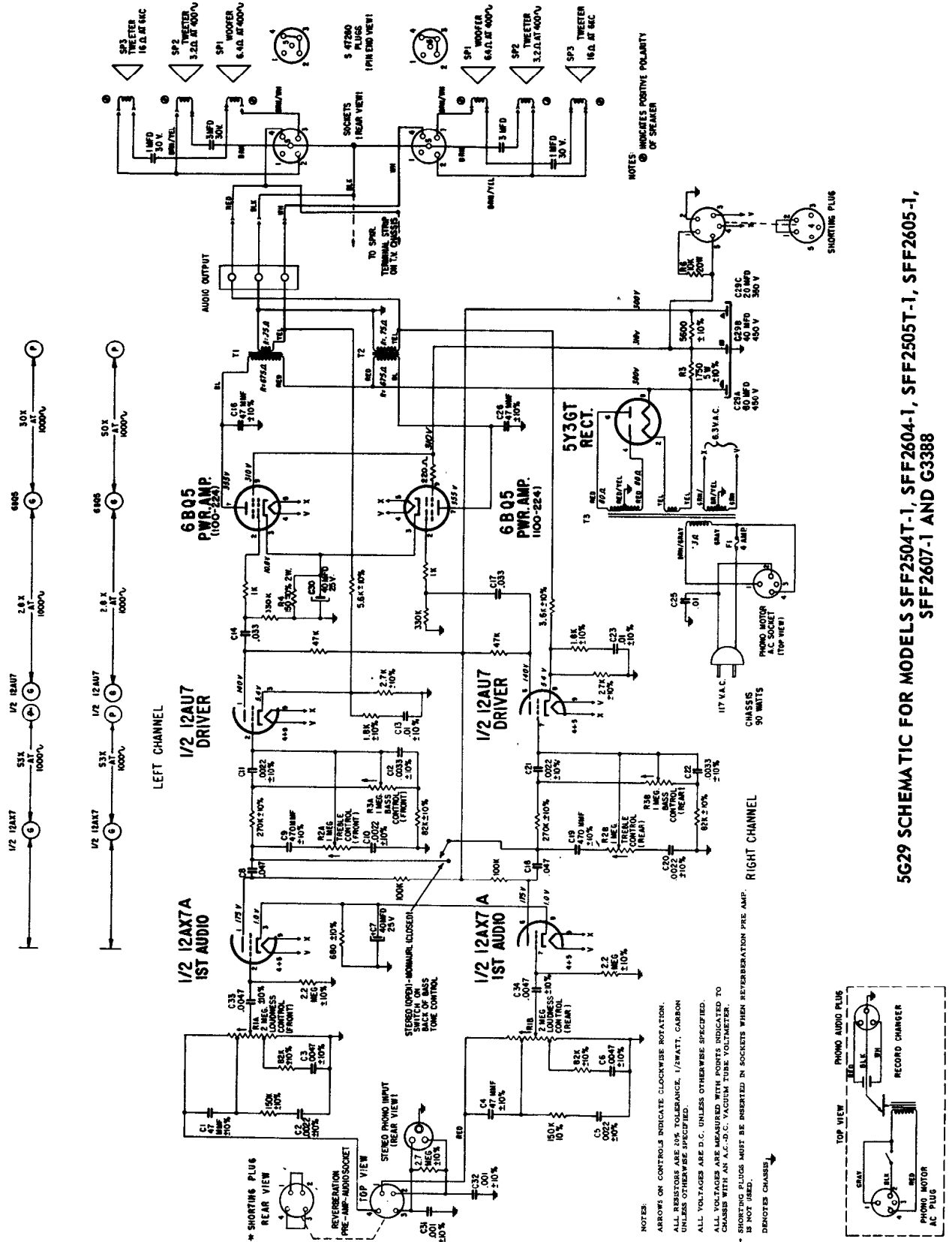
ZENITH RADIO Chassis GPS 80



GPS 80 SCHEMATIC

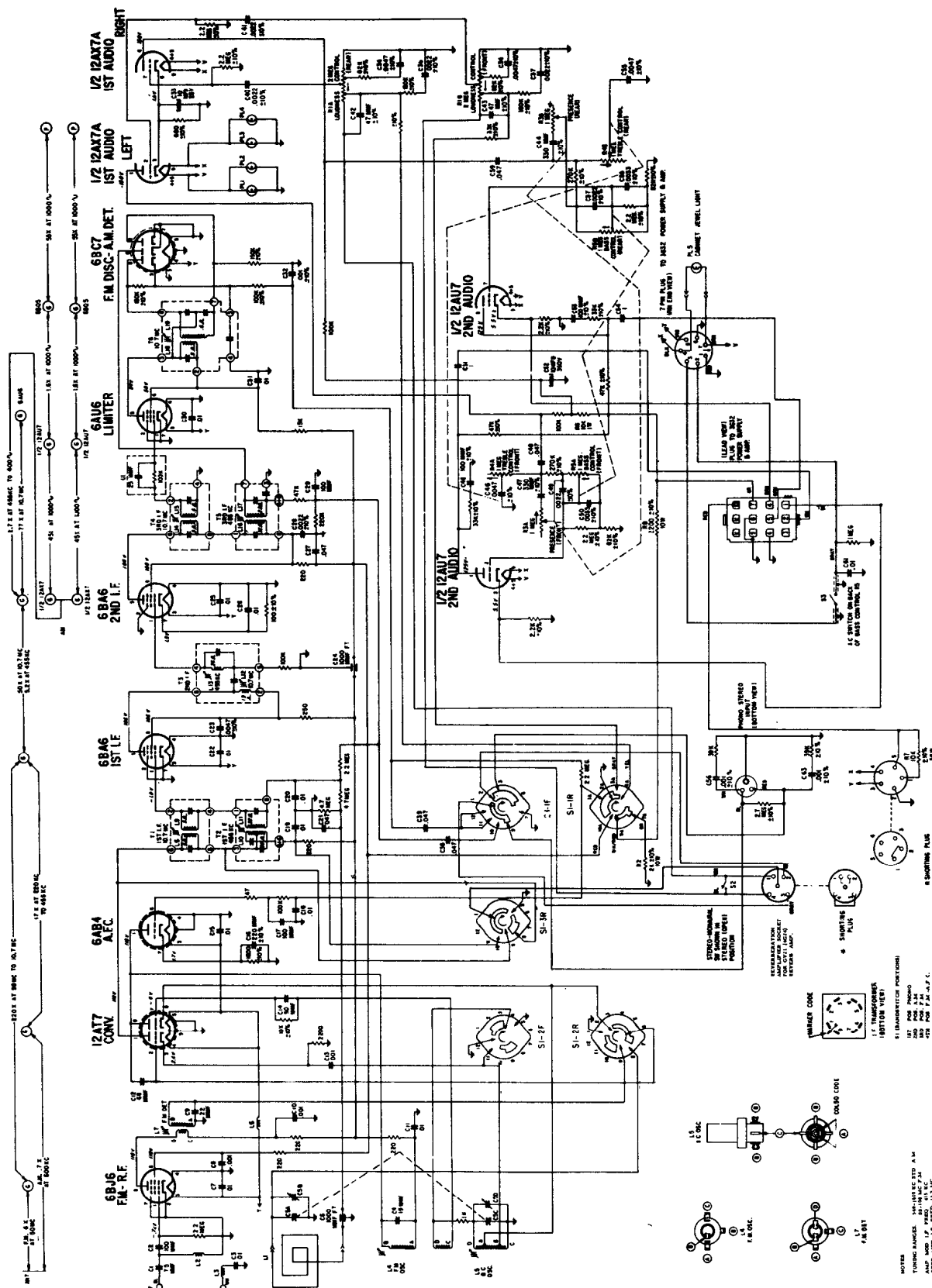
VOLUME R-22, MOST-OFTEN-NEEDED 1962 RADIO SERVICING INFORMATION

ZENITH RADIO Chassis 5G29 used in Models SFF2504T-1, SFF2505T-1, SFF2604-1, SFF2605-1, SFF2607-1, and G3388



5G29 SCHEMATIC FOR MODELS SFF2504T-1, SFF2604-1, SFF2505T-1, SFF2605-1, SFF2607-1 AND G3388

ZENITH RADIO Chassis 9G26 used in Model SFF2535-1



9G26 SCHEMATIC FOR MODEL SFF2535-1

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7B2D 7	989692 18	RC1210 36-37	X25 59	HS-951 70
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1RA25	94	1-VE-2	101	1075	110	700-2	125	H-M1413	144
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1RD33	95	RS-193B	101	528.53760	112	H-746T5A	130	V-2510-7	144
1RD37	95	RS-193D	101	528.53880	106	H-747T5A	130	V-2511-5	144
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1TPIJE	92	1036	107	666-1,-2	121	H-M1312B	144	SFF2607-1	157
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