Most - Often - Needed 1947 RADIO DIAGRAMS and Servicing Information

Compiled by

M. N. BEITMAN

SUPREME PUBLICATIONS

CHICAGO

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				Motorola (c	ont.)
Hamilton Radi		Midwest Radi			
6-601W,V	57	P-6	77	55F11	101 103
6-602	57	PB-6	77	55X11,-A	103
6-604W,V	59	Series 8	78-79	55X12,-A 55X13,-A	103
6-606	58	S-8	78 - 79 78-79	65F11	104 - 105
Hoffman Dadia	0	ST-8 STM-8	78-79	65F12	104-105
Hoffman Radio 107	60 60	TM-8	78-79	65L11	104-100
108S	61	Series 12	80	65L12	102
A500	60	78	78-79	65T21,-B	
A501	61	712	80	HS-67	106-108
ROOT	OT	1 1 1 1		705	109-110
Howard Radio		Montgomery W	iard	100	100 110
901-A	62	54WG-2700A		Noblitt-Spa	rks
901-AP	62	64BR-916A	83	RE-204	111
906	63	64BR-917B	83	RE-206-1	112
920	64	64BR-1205A		558	111
		64BR-1206A		664,-A	112
Hudson		64BR-1208A		•	
6MH081	187	64BR-1513A	· · · · · · · · · · · · · · · · · · ·	Oldsmobile	
		64BR-1514A	· 1	982375	165
International	Det.	64BR-2200A		982376	164
558	65-66	64BR-2701A	87-88		
		64BR-7100A		Olympic Rad	
Teen The		64BR-7110A		6-601W,V	57
Lear, Inc. 565, 565BL	67	64BR-7120A		6-602	57
566	67	64WG-10500		6-604W,V	59
567	67	64WG-1052A		6-606	58
568	67	64WG-1207E	1		_
661	68-69	64WG-1511A		Packard-Bel	
6614	70	64WG-1512A		U-24	114
6615	70	64WG-18010		563	114 113
6616	70	64WG-1807A		662 C-1461	113
6619	70	64WG-1809A 64WG-2009E		0=140I	TT.2
		64WG-25009E			
McMurdo Silve	r Co.	64WG-2700A		Philco Radi	
VOMAX	76	64WG-2700E		46-200	116
		0110-21001		46-201	116
Majestic Radi				46-202	116
70432	75	Motorola		46-203	116
70447	75	HS-1	103	46-1201	115
8 S45 2	71-72	CR6	98-99	Dev. 5.9 e.e.	
85473	71-72	WR6	100	Pontiac	3.60
G1-426,-Y	73-74	HS-7	102	984171 0841 7 0	168
4706	75	WR7	100	984172	167
4707	75	WR8	100	D A MP-	Co
4708	75	HS-30	101	R.C.A. Mfg. CV45	117
4807	73-74	HS-31	104-105 106-108	64Fl	117
4808	7 3-74 71 - 72	HS-32 HS-50	108-108	64F2	117
4810	'/⊥ = '/∠		T.00 .	UTA W	

MANUAL OF 1947	Most-often-needed	RADIO DIAGRAMS
R.C.A. (cont.)	Sonora Radio	United Motors
64F3 117		
65AU 118		
65U 118	212 134	982376 164
	215 137	984171 168
65X1 126	218 136	984172 167
65X2 126	219 136	9 85793 169
66 - 1 119	220 136	7253207 170
66BX 120	222 138 & 142	
66E 122	224 141	Warwick Mfg. Co.
66X1 121	230 134	C102, C103 171
66X2 <u>121</u>	238 141	
66X3 121	RBM/RBMU 135	Western Auto
66X4 121	RBU 135	2AW2 180
66X9 121	RGMF/RGMFU 134	4B114 176
67AV1 123-124	RKR/RKRU 137	5P110 179
67V1 123-124	RMR 136	6D117 175
RS-126 122	RQ/RQU 138	23P1-634 180
RC-606 123-124	RWF/RWFU 141	25BD2-606 177
R.R. 1001 117		
RC-1004E 119	RYM RYMU 141	
	RZ/RZU 142	26 C 19-61 178
		D-1644 172
RC-1034 126	Sparton	D-1645 173
RC-1037 117	7-46,-PA 143-144	D-2605,2607 180
RC-1038 121	526,-PS,-X 145	D-2616 175
RC-1040 120	846,-PA 143-144	D-2622 174
		D-2665 176
Radionic Equip. Co.	Stewart-Warner	D-3615 177
6W 125	51T46 1 46	D-3619 179
	51T56 146	D-4630 178
Scott Radio	51T126 147	
800-B 127-128	51T136 147	Westinghouse Elec.
	51T146 147	H-104 181-182
Sears, Roebuck	517176 147	H-105 181-182
6011 133	61TR36 148	H-107 181-182
	61TR46 148	H-108 181-182
6012 133	62 T 36 149	H-110,H-111 182
605Q 129		H-137,H-138 182
6071 129		1010/ 100 TOS
7054 130	901 3-A 152-153	Milleon Com
7080 130	a hun an han a la ma	Wilcox-Gay Corp.
7090 130	Stromberg-Carlson	6A10,6A20 184
7100 130	1101 154-155	6B10,6B20 183-184
7115 131-132	1110 156-157	6B30,6B32 183-184
7116 131-132	1121 158-161	
7117 131-132		Zenith Radio Corp.
101.808 1 3 0	Truetone	5050 186
101.810 130	see Western Auto	5K037 186
101.811 130		6CO1 188-189
101.825 131-132	United Motors	6 D014 188-189
132.816 133	R-1230 162	6D029 188-189
132.825-4 129	R-1231 162	6MF080 185
132.826-1 129	R-1232 162	6MH081 187
TOM COOL TON	R-1234 163	8001 190-192
Sentinel Radio	R-1235 163	8H023 190-192
292K 139-140	980690 166	8H0 34 190-192
N292K 139-140	980733 166	
		5

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ADMIRAL CORPORATION. Information on MODEL 5B1A Phono Chassis.

The Model 5BlA is similar to Model 5Bl listed on pages 10 & 11 in Vol. 6, 1946 Manual. The main differences are:

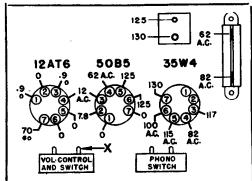
A new rotary phono-radio switch is used to positively eliminate cross talk. This is accomplished by opening the B+ feed to the front end of the set when the switch is in the photograph position. *** A 10 megohm resistor R14 has been added to the circuit to prevent occasional momentary blocking of the 12SK7 tube employed in the I.F. stage.

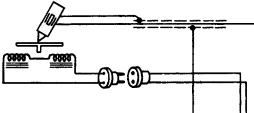
Admiral Corporation

Model 3Al-AN

See page 7 of Vol. 6 1946 Manual for the similar model 3Al.

VOLTAGE CHART





Admiral.

VOLTAGE DATA

Voltage measured from socket terminal to point marked "X". Large numerals indicate readings with vacuum tube voltmeter. Small numerals indicate readings with 1000 ohm-per-volt meter.

POWER SUPPLY

Operation on 105-125 volts, 60-cycle, alternating current only. Power consumption: 45 watts.

separate service manual. Check record changer for model

RECORD CHANGER Complete service information and parts list are covered by a

 number since different record changers may be used from time to time.

 RESISTORS

 CONDENSERS

 SYMBOL
 OHMS
 WATTS
 SYMBOL
 CAPACITY
 VOLTS

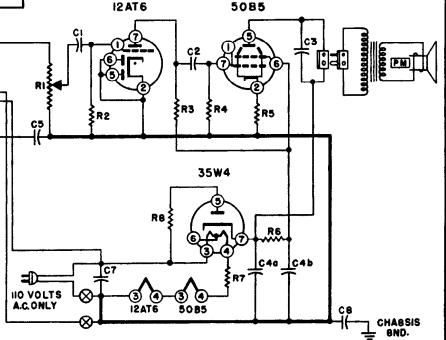
 R1
 1,000,000
 V. C.
 C1
 .005 Mfd.
 600

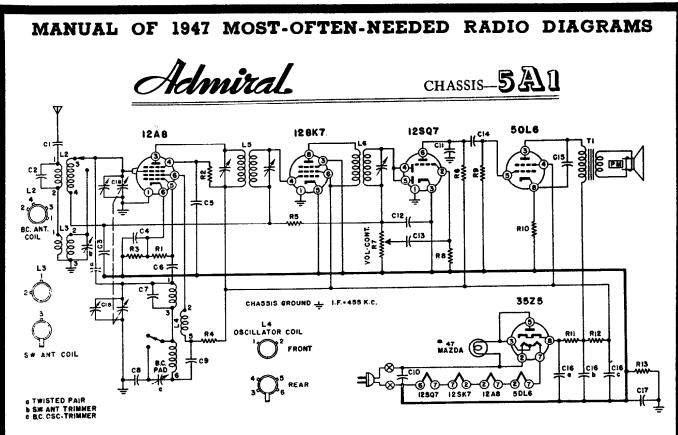
 R2
 10,000,000
 ½
 C2
 .01 Mfd.
 400

R1 R2 R3 R4 R5 R6 R7 R8	1,000,000 10,000,000 270,000 470,000 150 1.500 130 33	V.C. ^{1/2} ^{1/2} ^{1/2} 1 1 5 1	C1 C2 C3 C4a C4b C5 C6 C7	.005 Mfd. .01 Mfd. .02 Mfd. 50. Mfd. 30. Mfd. .1 Mfd. .1 Mfd. .05 Mfd.	600 400 150 150 400 400 400
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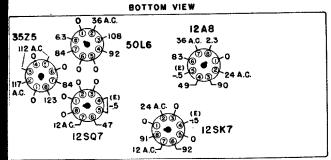
TUBES USED 12AT6-Driver (audio)

50B5—Power Output 35W4—Rectifier





VOLTAGE CHART



REAR OF CHASSIS

VOLTAGE DATA

1. All readings made between Tube Socket Terminals and Terminal No. 8 on the 12SQ7 Socket.

- 2. Measured on a 117 Volt A.C. line.
- 3. Volume control full on.
- 4. Dial tuned to low frequency end, no signal.

5. Voltages indicated (E) obtained on Vacuum Tube volt meter.

6. All other readings shown are made with a 1000 ohm per volt meter.

REPLACEMENT PARTS

CONDENSERS

Symb	ol Description	Part Na.
CI	.001 Mfd., paper, 400 V.	65A2-5
C2	.00005 Mfd., mica, 500 V.	65 B5-ii
C3	.05 Mfd., paper, 400 V.	65A2-4
C4	.05 Mfd., paper, 400 V.	65A2-4
C5	.05 Mfd., paper, 400 V.	65A2-4
C6	.0001 Mfd., mica, 500 V.	65 B5-i 7
C7	,0000i Mfd., mica, 500 V.	65B5-1
C8	.003 Mfd., mica, 500 V.	65 B1- 6
C9	.005 Mfd., paper, 400 V.	65A2-2
C10	.05 Mfd., paper, 400 V.	65 A 2-4
Cil	.0005 Mfd., mica, 500 V.	65B5-27
C12	.00025 Mfd., mica, 500 V.	65B5-22
C13	.01 Mfd., paper, 400 V.	65A2-3
Ci4	.002 Mfd., paper, 400 V.	65A2-1
C15	.01 Mfd., paper, 400 V.	65A2-3
C16a	30 Mfd., electrolytic, 150 V.	1
C16b	30 Mfd., electrolytic, 150 V.	67C7-41
C16c	20 Mfd., electrolytic, 150 V.	ļ
C17	.2 Mid., paper, 400 V.	65A2-i0
b, c	Trimmer Condenser	66A1-i
C18	Tuning Condenser Gang	68A1

RESISTORS

Symb	ol Description	Part No.
RI	47,000 Ohms, Carbon, ½ W.	60B8-473
R2	22,000 Ohms, Carbon, ½ W.	60B8-223
R 3	470 Ohms, Carbon, 1/2 W.	60B8-471
R4	3,300 Ohms, Carbon, ½ W.	60B8-332
R 5	2.2 Meg Ohms, Carbon, 1/2 W.	60B8-225
R 6	220,000 Ohms, Carbon, ½ W.	60B8-224
R 7	5 Meg. Ohms, Volume Control	75B1-7
R8	4.7 Meg Ohms, Carbon 1/2 W.	60 B 8-475
R 9	470.000 Ohms, Carbon, 1/2 W.	60B8-474
R10	220 Ohms, Carbon, 1/2 W.	60B8-221
RII	i50 Ohms, Carbon, i W.	60B28-1
R12	1,000 Ohms, Carbon, 1 W.	60B28-2
Ri3	150,000 Ohms, Carbon, 1/2 W.	60B28-154

COILS & TRANSFORMERS

Symbol	Description	Part No
L2	BC, Antenna coil	69A1
L3	SW, Antenna coii	69A2
L4	BC & SW, Oscillator coil	69A3
L5	Tst I.F. Trans.	72B2
L6	2nd I.F. Trans.	72B1

MISCELLANEOUS

Description	Part No.
Band Change Switch	77B1-4
Buttons, Snap for Diai Background	
Cabinet, Ivory Plastic	34D1-1
Cabinet, Mahogany Plastic	34Di-2
Collar for Line Cord Connector	32A19
Connector for Line Cord (female piug)	88A6-2
Cord, Line, 220 V	89A3
Dial Background	22B7-i
Dial Cord (42 inches)	50A1-i
Dial Pointer Strip	25A3
Diai Pointer Slide	25A2
Drive Drum Assembly	A1012
Fibre Dial Puiley	17Ai-3
Knob, Ivory	33A1-i
Knob, Mahogany or Walnut	33A1-2
Pilot light, Mazda No. 47	81A1-8
Pilot light Socket & leads	82A2-2
Shaft, Tuning	28A1-i

5A1-CHASSIS

Admiral.

ALIGNMENT PROCEDURE

1. Be sure both set and signal generator are thoroughly 3. Connect Output Meter across the Voice Coil. warmed up before starting alignment.

- 4. Turn receiver Volume Control full on.

Turn gang condenser to wide open position and make 5. Use lowest output setting of signal generator that will 2. sure that dial pointer is at position marked "pointer ex- give a satisfactory reading on the Output Meter. tremes" on the dial diagram (see below).

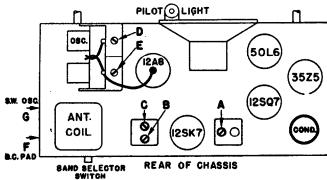
6. Proceed in sequence as indicated in the chart.

				1				
Dummy Antenna in Series with Signal Generator	Signal Generator Frequency	Connect Signal Generator to	Band Switch Position	Receiver Dial Pointer Setting	Adjust Following Trimmers	Type of Adjustment		
.00025 Mica	455 K.C.	Grid Cap 12A8 Tube	B.C.	Gang-Condenser Wide open	(A) 2nd I.F. (B) 1st I.F. (C) 1st I.F.	Maximum Deflection Output Meter		
.00025 Mica	1730 K.C.	End of Ant. Wire	B.C.	Set to Black dot at extreme upper end of scale.	(D) B.C. Osc.	Maximum Deflection Output Meter		
.00025 Mica	1400 K.C.	End of Ant. Wire	B.C.	Tune in Generator Signal	(E) B.C. Ant.	Maximum Deflection Output Meter		
.00025 Mica	600 K.C.	End of Ant. Wire	B.C.	Tune in Generator Signal	(F) B.C. Pad Rock Condenser gang while adjusting.	Maximum Deflection Output Meter		
Recheck A	Recheck Alignment at 1400 Kc (2nd step above)							

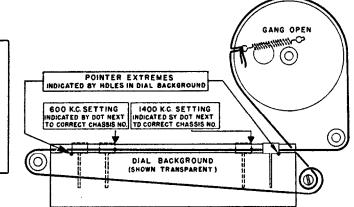
400 ohm 15 Me End of Ant. Wire S.W. Tune in Generator (G) S.W. Antenna Deflection			(G) S.W. Antenna	Maximum Deflection Output Meter
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Chassis 5A1-A.C.-D.C. 5 tube Superheterodyne covering two bands, (540 K.C.--1730 K.C.) and 5.45 Megacycles-17.5 Megacycles.

REPLACEMENT PARTS

				····		1	
	RESISTORS		ļ	CONDENSERS (Cont'd)		MISCELLANEOUS	
Symbol	Description	Part No.	Symbol	Description	Part No.	Description	Part No.
RÌ		61A1-1	C18	.01 Mfd., 400 Volts, Condenser	6481-25	Background, Diai	. 2287-1
R2		60B8-154	C19	.01 Mfd., 600 Volts, Condenser	6481-10	Bulb, Pilot Light No. 47	
R3 4		60B8-474	C20a	30 Mfd., 350 Volts		Button (For Phono switch button)	3348-1
R4		60820-103	C20b	30 Mfd., 350 Volts }	67C6-25	Cable and Plug, Shielded	8945-1
Ró		6088-223	C20c	20 Mfd. 25 Volts	i	Cord, Dial (64" approx.)	50A1-3
R7		6088-106	C21a	3-40 Mmfd.)	66A1-5	Drum, Dial	1743
RO		60B8-105	C216			Escutcheon, Digi	2107-1
R9 2	T megoning, tone	75B1-5	· C22a	3-40 Mmfd. Trimmer	66A1-5	Escutcheon, Switch	
R10	27,000 Ohms 1/2 Watt	60B8-273	C22b	3-40 Mmfd. (von 13	Knob, Tuning	
RII		7582-1	C23a	3-40 Mmfd. Trimmer	66A1-5	Knob, SW, B.C., Phono	3389.2
•	Tapped at Approx. 500,000	1	C23b	3-40 Mmfd. Trimmer 3-40 Mmfd. Trimmer		Knob, Tone	3389.3
·	ohms	1000 071	C24	100 Mmfd., Mica	6587-17	Knob, Volume	33B9-4
R12		60B8-274	C26	1,200 Mmfd., Mica	65B5-34	Pin Tip, Antenna (Large)	
		60B8-474	C27	100 Mmfd., Mica	6587-17	Pin Tip, Antenna (Small)	
R14		60B8-105	Į	TRANSFORMERS and CO	HES I	Plug. Speaker	
	370 010112 1 17	60B14-391				Plug, Phono Output	
		6088-106	Symbol		Part Ne.	Pointer, Dial	
R17		6088-101	11	Antenna, Loop	AC104	Slug, B.C. Tuning-Specify color	
		60B8-473	12	Coil, S.W. Antenna	AD116-1	code when ordering	71B1-3
		6088-104	13	Coil, B.C. Antenna	AB100-2	Slug, S.W. Tuning-Specify color	
		60B8-274	14	Coil, B.C. R.F.	AB100-1	coda whan ordaring	. 7181-9
R22		6088-101	1.5	Coll, S.W. R.F.	AD116-2	Socket, Dial Light	82A2-1
۱	CONDENSERS	1	Lő	Coil, S.W. Oscillator	AD116-3	Socket, Speaker	B7A6-1
Symbol		Part Ne.	17	Coil, B.C. Osciliator	AC101-1	Speakar	78B7
C1	1,000 Mmfd., Mica	6587-33	11	Transformer, 1st I.F.	7287	Spring, Drum Tanslon	19B1-7
2		65B1-26	T2	Transformer, 2nd I.F.	7288	Stud, Slug adjusting	2784
23		65B1-28	T3	Transformer, Power	80B1	I many and anisation and and	
C4	100 Mmfd., Mica	6587-17	T4	Transformer, Output	9886-1	PHONOGRAPH PARTS	5
C5		6585-11	CHI	Choke, filter	74A3		
C5 C6	.05 Mfd., 400 Volta	64B1-22	CH2	Choke, Oscillator Cathode	AB103-1	See Record Changer Service Man	wai for ,
C7	65 Mmfd., Silver Mica 3%	65B1-27	e 144	ITCHES, PLUGS and SO	CKETS	Detailed Parts List.	1
C8		65B1-13				Description	Part No.
C10 1	20 Mmfd., Mica	6587-5	Symbol		Part No.	Centerpost	
cii		65B1-27	SI	Socket, Phono	88A1	Crystal Cartridge	40941
či2	200 Mmfd., Silver Mica 2%	65B1-14	S2	Socket, Speaker	B7A6-1	Idiar Wheel (40783 Motor)	
Č13	1 Mfd., 400 Volts	64B1-20	S 3	Socket and Cord, Phono Motor	1 89A6-3	Idlar Wheel (40753 Motor)	
C14	250 Mmfd., Mico	6587-22	SW1	Switch, Antenna	76B1-3		
		65B7-33	SW2	Switch, Oscillator	76B1-2	Idler Wheel (407B1 Motor)	.G400A5/
	.02 Mfd., 400 Volts	64B1-24	SW3	Switch, R.F.	76B1-1	Motor, 60 cycle 115 volt, A.C.	
C17	.01 Mfd., 400 Volts, Condenser		SW4	Switch (on-off) S.P.S.T.	77B1-44	(Types 407B1 & 407B2 also used)	. 407 53
C17	AL WIR'S ANA ANIS' POLICIES		1	• •		-	

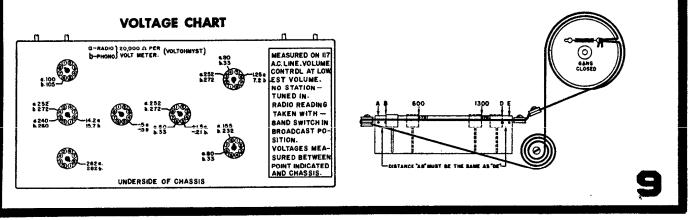
POINTER ADJUSTMENT

Move the dial pointer by means of the tuning control knob to see that it reaches the upper and lower limits as shown on the stringing diagram. In the upper limit position measure the distance D-E and in the lower limit position measure the distance A-B. The distance from A and B must be the same as the distance from D to E. If these distances are not equal, unclamp and move the pointer slide on the string until they are the same. The pointer should be checked again at the upper and lower limit to be sure that it is right. Take care to see that the pointer does not slip during this operation. Reclamp the pointer slide tightly to the string and seal with any quick-drying cement. Set the tuning gang wide open and proceed with operation 3.

REPLACING TUNING SLUG

If it becomes necessary to change a tuning slug proceed in the following manner: Set the gang to its wide open position, unsolder and remove the old slug. Set the slug adjusting screw about half way down. Place the new slug in such a position that 1% inches of its length is above the coil form. Solder it in this position making sure that it does not slip during the operation and that the slug wire is straight. Proceed to realign the set as shown in the chart.

STRINGING DIAGRAM



ALIGNMENT PROCEDURE

- 1. Loop must be connected during alignment. Check the set screws that hold the tuning drum to the shaft to see that they are tight and that the drum has not slipped on the shaft. The correct position of the drum can be seen on the stringing diagram.
- 2. In the closed position the stop on the rear of the dial drum must be against the stop post.
- 3. With the gang wide open, all slugs should be 1% inches out of their coil forms. If there is any serious deviation

or if there has been any tampering, turn the adjusting screws until this distance is correct.

- 4. Be sure both the set and the signal generator are thoroughly warmed up before starting alignment.
- 5. Turn receiver Volume Control full on.
- 6. Use lowest output setting of signal generator that gives a satisfactory reading on meter.
- 7. Proceed in sequence as outlined below.

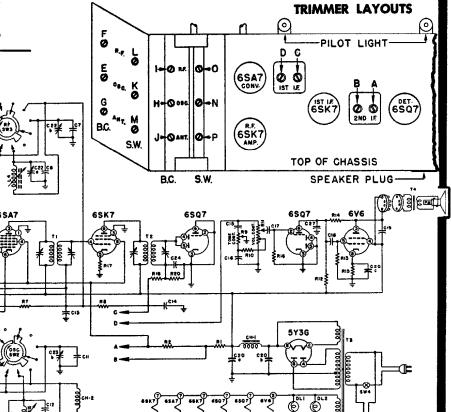
		·····							
Step	Connect Signal Generator To	Dummy Antenna Between Radio and Signal Generator	Sional Generatoa Frequency	Tuning Gang Setting	Adj. Trimmers in Following Order to Max.				
1	Set Band Change Swi 6SA7 Grid (Pin #8)	itch to Broadcast Position. .1 MFD.	455 K.C.	Set Pointer to Upper Limit	A, B, C, D				
2	Before proceeding to step 3 check pointer travel as outlined under paragraph below headed "Pointer Adjustment."								
3	Black Loop Lead	20 MMFD. If not available wrap	1605 K.C.	Set Pointer to Upper Limit	E, F, G				
4	Black Loop Lead	several turns of the generator lead around the black loop lead.	1300 K.C.	Set Pointer to 1300 Mark on Slide Rail	Н, І, Ј				
5	Set Band Change Swi	itch to Short Wave Positio	o n.						
6	Black Loop Lerd	400 Ohms	12.5 M.C.	Set Pointer to Upper Limit	K, L, M				
7	Black Loop Lead	400 Ohms	12.0 M.C.	Set Pointer to 1300 Mark on Slide Rail	N, O, P				

Admiral.

6SK7

TER-GLOCKWISEPOSITIO

CHASSIS 781



ALIGNMENT PROCEDURE CHASSIS 10A1

1. Loop must be connected during alignment. Check the set screws that hold the tuning drum to the shaft to see that they are tight and that the drum has not slipped on the shaft. The correct position of the drum can be seen on stringing diagram (A).

2. In the wide open position the stop on the rear of the dial drum must be against the stop post.

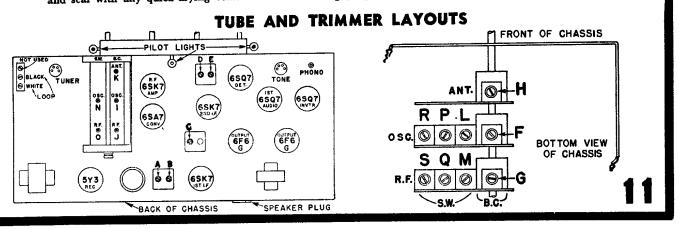
3. With the gang wide open, all slugs should be 1% inches out of their coil forms. If there is any serious deviation of if there has been any tampering, turn the adjusting screws until this distance is corrected. (See paragraph on Tuning Slug Replacement.)

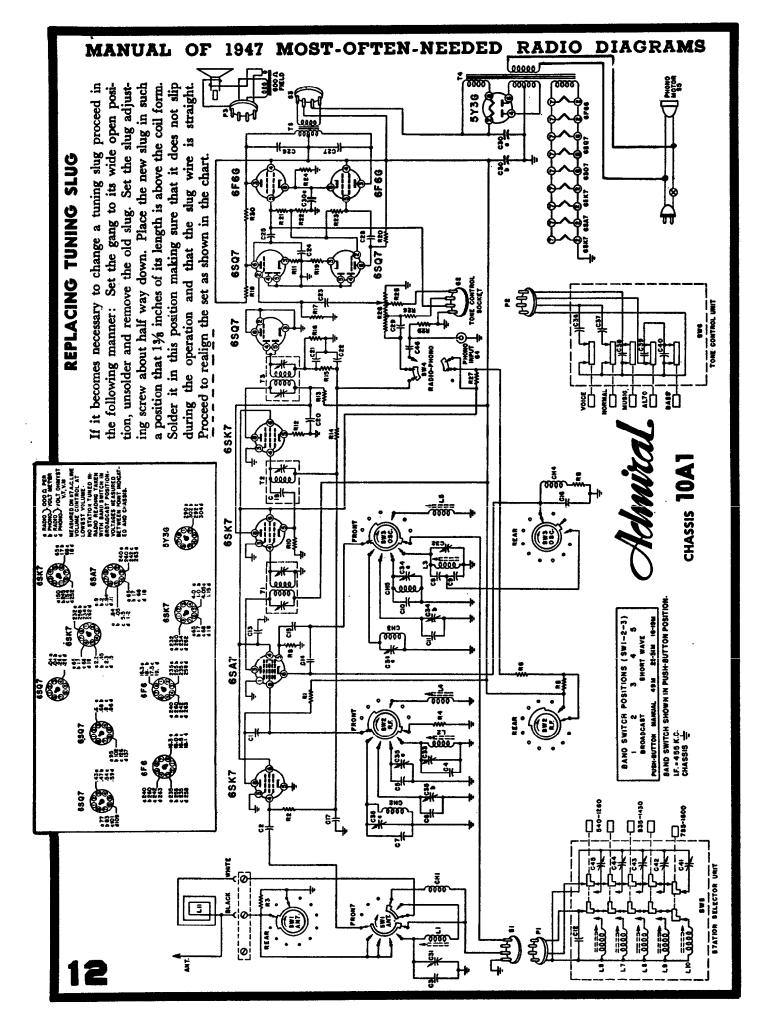
- 4. Be sure both the set and the signal generator are thoroughly warmed up before starting alignment.
- 5. Turn receiver Volume Control full on.
- 6. Use lowest output setting of signal generator that gives a satisfactory reading on meter.
- 7. Proceed in sequence as outlined below.

STEP	Connect Signal Generator To	DUMMY ANTENNA Between Radio and Signal Generator	SIGNAL GENERATOR FREQUENCY	TUNING GANG Setting	Adj. Trimmers in Following Order To Max.						
1	6SA7 Grid (Pin #8)	.1 MF D.	455 K.C.	Pointer to upper limit	E, D, C, B, A						
2	 Before proceeding to step 3 check pointer travel as outlined under paragraph below headed "Pointer Adjustment." Set Band Change Switch to Broadcast Position. 										
3	White Loop Lead	10 MMFD. If not available wrap	1605 K.C.	Pointer to upper limit	F, G, H						
4	White Loop Lead	several turns of the generator lead around the white loop lead.	1300 K.C.	Set Pointer to 1300 mark on slide rail (See Dial Diagram A)	I, J, K						
5	5 Set Band Change Switch to 49 Meter Position.										
6	White Loop Lead	400 Ohms	7.5 Mc.	Pointer to upper limit	L, M						
7	White Loop Lead	400 Ohms	7.2 Mc.	Set Pointer to 1300 mark on slide rail	N, O						
8	Set Band Change Switch to 31-25 Meter Position.										
9	White Loop Lead	400 Ohms	12.5 Mc.	Pointer to upper limit	P, Q						
10	10 Set Band Change Switch to 19-16 Meter Position.										
· 11	White Loop Lead	400 Ohms	18.0 Mc.	Pointer to upper limit	R, S						
	1										

POINTER ADJUSTMENT

Move the dial pointer by means of the tuning control knob to see that it reaches the upper and lower limits as shown on stringing diagram (A). In the upper limit position measure the distance D-E and in the lower limit position measure the distance A-B. The distance from A and B must be the same as the distance from D to E. If these distances are not equal, unclamp and move the pointer slide on the string until they are the same. The pointer should be checked again at the upper and lower limit to be sure that it is right. Take care to see that the pointer does not slip during this operation. Reclamp the pointer slide tightly to the string and seal with any quick-drying cement. Set the tuning gang wide open and proceed with operation 3.





MANUAL OF 1947 MOST-OFTEN-NEEDED RADIO DIAGRAMS chassis 10A1

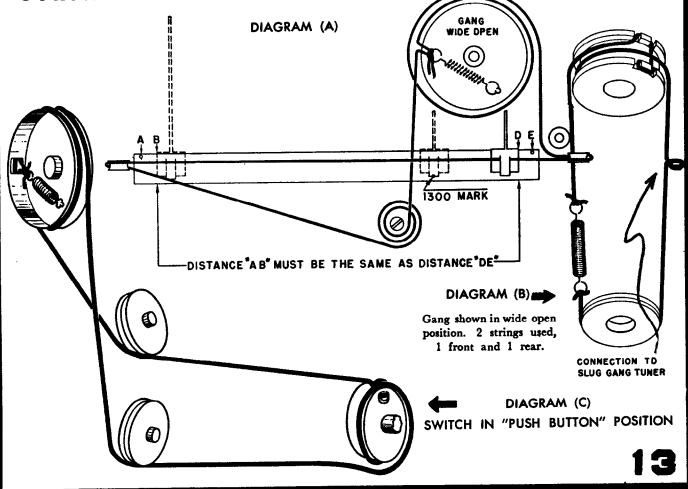
CONDENSERS

Symbol	Description	Part	Symb
Cl	20 mmfd. Mica	65B7-5	RI
č	200 mmfd. Mica		R2
20222222222222222222222222222222222222	35 mmfd. Silver Mica.		R3
ă	390 mmfd. Silver Mica	65B1-34	R4
čŝ	250 mmfd. Silver Mica.		R5
õš	65 mmfd. Silver Mica.		R6
Čĩ	40 mmfd. Silver Mica.	65B1-36	R8
Č8	140 mmfd. Silver Mica		R9
Č9	1000 mmfd. Mica		R 10
Č10	200 mmfd. Silver Mica	65B1-14	R11
C11	15 mmfd. Silver Mica	65B5-3	R12
Čí2	60 mmfd. Silver Mica		R13
C13	.1 míd. 400 Volts	64B1-20	R14
Č14	50 mmfd. Mica		R15
C15	50 mmfd. Mica		R16
C16	250 mmfd. Mica		R17
C17	.05 mfd. 200 Volts		R18
C18	20 mmfd. Mica		R19
C20	.1 mfd, 400 Volts		R20
C21	50 mmfd. Mica		R21
C22	50 mmfd. Mica.		R22
C23	.002 mfd. 600 Volts.		R23
C24	500 mmfd. Mica.	64D1 19	R24 R25
C25	.005 mfd. 600 Volts	64P1 19	R25
C26	.005 mfd. 600 Volts	64D1 19	R27
C27	.005 mfd. 600 Volts	64D1 12	R28
C28		65155_99	R29
C29	250 mmfd. Mica.	OJ DJ~44	R30
C30a	30 mfd. 350 Volts } 30 mfd. 350 Volts } Electrolytic	67(16-25	K30
C30b	30 mfd. 350 Volts Electrolytic		-
C30c	20 mfd. 25 Volts]		
C31	3-40 mmfd. }	66 L 10 F	C36
C32	3-40 mmfd. } Trimmer		C37
C33	3-40 mmfd.]		C38
C34a	3-40 mmfd.)		C39
C34b	3-40 mm[d. Trimmer		C40
C34c	3-40 mmfd.)		C41
C35a	3-40 mmfd.)		C42
C35b	3-40 mmfd. } Trimmer		C43
C35c	3-40 mmfd.		C44
	J-10 monto. J		C45

	RESISTORS	
nbol	Description	Part Number
	10.000 Ob	60B14-103
	470 000 Ohma 1/2 Watt	
	47,000 Ohms, 1/2 Watt	60B8-473
	47,000 Ohms, ¹ / ₂ Watt 470,000 Ohms, ¹ / ₂ Watt 8,200 Ohms, 1 Watt	
	0.900 Ohma 1 Watt	
	10.000 Ohms, 5 Watt	DIA1-3
	00'000 Ohma' 1/ Watt	
	100 Ohms, 1/2 Watt	
0	1,500 Ohms, 1/2 Watt	
1	1,500 Ohms, 1/2 Watt	
2	470 Ohms, 1/2 Watt	
3	1000 Ohme I/ Watt	
4	470,000 Ohms, 1/2 Watt	6088-474
5		6UB8-473
34567	270,000 Ohms, 1/2 Watt	5UK8-2/9
7	10 Manshan 1/ Watt	
8	970 (VI) Change 1/2 Watt	
9	1 000 Ob 1/ Watt	
Ō	270.000 Ohms. 1/2 Watt	
1	470 000 Ohme 1/ Watt	
2	470,000 Ohms, 1/2 Watt	
3	470,000 Ohma 1/ Watt	
23455677	270 Ohms, 2 Watt	
25	47,000 Ohms, 1/2 Watt	
6	100,000 Ohms, 1/2 Watt	
17	150,000 Ohms, 1/2 Watt	
28 29	1 Megohm Volume Control	
	1 Marchm 1/2 Watt	
30	1 Megohm, 1/2 Watt	

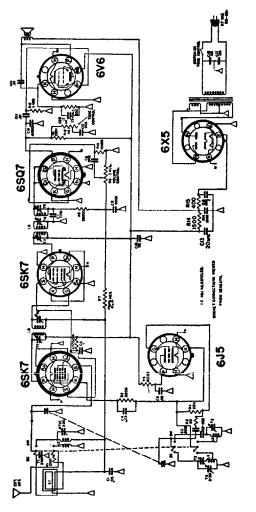
.002 mfd., 600 Volts	
.005 mfd., 600 Volu	64B1-25
.005 mfd., 600 Volts	
25-290 mmfd. Trimmer	
40-400 mmfd. Trimmer	
.002-600 volts	

STRINGING DIAGRAMS



MÀNUAL OF 1947 MOST-OFTEN-NEEDED RADIO DIAGRAMS AIR-KING PRODUCTS CO., Inc.

MODEL #4604-A



Inc.

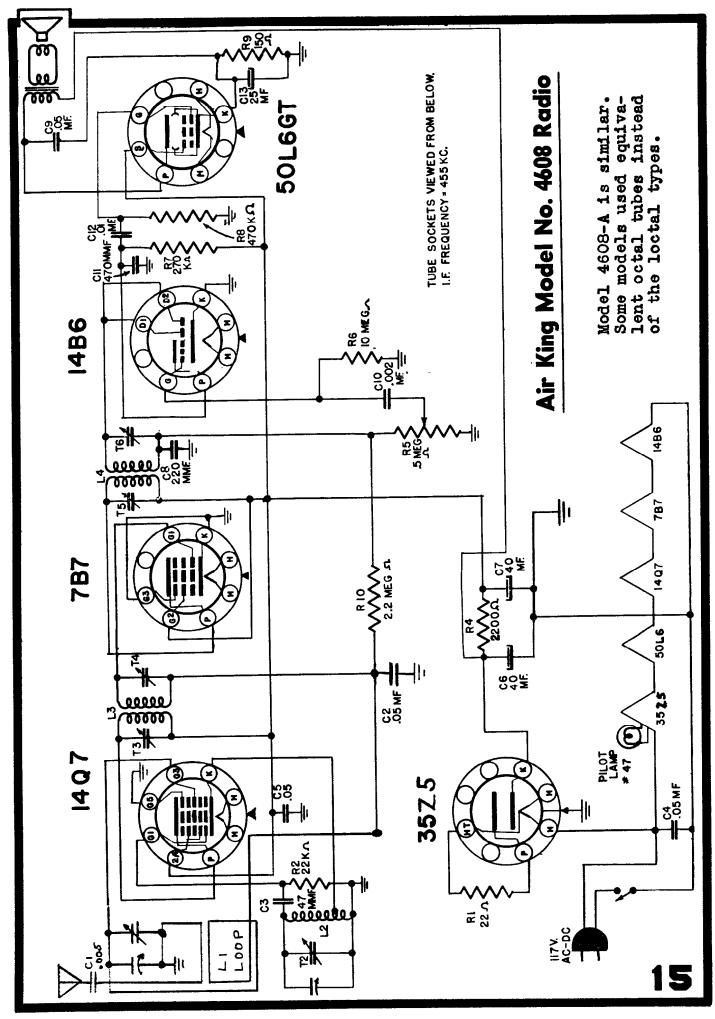
AIR KING PRODUCTS CO.,

4

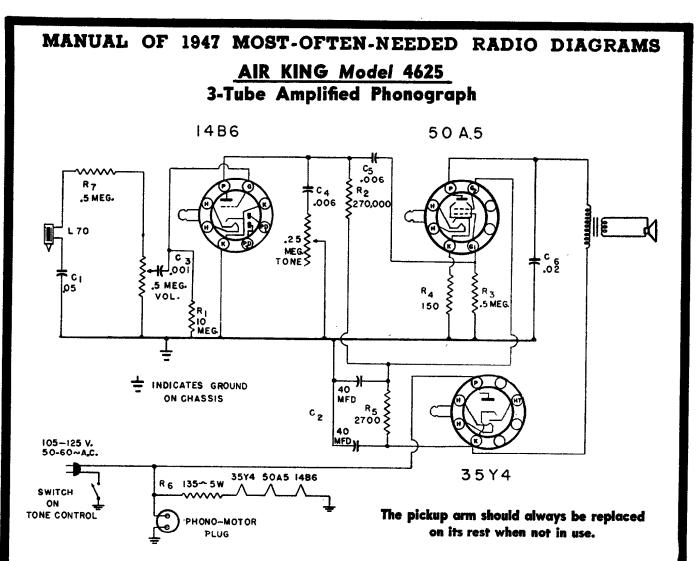
ALIGNMENT PROCEDURE

Output	Output meter connection	nnection	********		Yc	Across voice coil
Output	meter rei	ading to	Output meter reading to indicate 1/2 watt		1.25V for 3.2 Ohm voice coil)hm voice coil
Connect	Connection of generator ground	nerator g	round		R	Receiver chassis
Generat	Generator modulation.	lation		App	Approximately 30% @ 400 cycles	@ 400 cycles
Position	Position of volume control	ae control	l		Ē	Fully clockwise
Position	of tone c	control	Position of tone control			High position
WAVE BAND SW.	POSITION OF DIAL POINTER	GEN. Fred.	GEN. CONN.	DUMMY ANT.	TRIMMERS ADJ. IN ORDER SHOW	TRIMMER FUNCT.
ບ ສ	540 kc	455 kc	6SK7 Grid	.I mfd	T9-T7-T8-T6-T5	ц. Т.
	1500 kc 1500 kc	1500 kc	* nota		T4-TI	Osc Ant.
	600 kc	600 kc	* note		T3-Rock Var.	Osc Padder
	1500 kc 1500 kc	1500 kc	* note		Cond. Readjust T4	0 ⁵⁰
s. W.	18 mc	18 mc	18 mc Ant. Post	RMA Standard All Wave	T2 **	Ose.
	l6 mc	l6 mc	lómc Ant. Post	RMA Standard All Wave	T10	Ant.
NOTE: * If two p * Connect make a	JTE: If two peaks can be had Connect a place of insul make a direct connection.	had the cor insuleted wir ition.	rrect one is will e to the gener	th the trimmer screw ator output terminal e	NOTE: ** If two peaks can be had the correct one is with the future screw further out, the other peak is the image * Connect a piece of insuleted wire to the generator output terminal and piece the wire near the loop. Do not make a direct connection.	peak is the image. r the loop. Do not

del 460 s simil pe 7H7 6SK7, send s	S LIST	Description	Cabinet Colt toop Colt toop Coll, SW or Ant. Coll, SW or with thimmer Coll, BC osc with padder Condenset. 35 mfd, 400 volts Condenset. 01 mfd, 400 volts	Condenser, 005 mdd, 400 volts Condenser, 01 mdd, 400 volts Condenser, 02 mdd, 800 volts Condenser, 02 mdd, 800 volts Condenser, Mice, 0001 mdd, 400 volts Condenser, Mice, 0002 — 400 volts	mice:	bracket (3, hm n with rwite	Dial cord Dial cord Dial scale Dial spring Knob, tuning Knob, tuning Knob, vialmag Lamp, dial #47 (2) Lamp, dial #47 (2)	27 ohm, ½, watt 27 obo ohm, ½, watt 10,000 ohm, ½, watt 2.2 megohm, ½, watt 2.2 megohm, ½, watt 220,000 ohm, ½, watt 300 ohm, 1 watt, wire wound 400 ohm, 1 watt, wire wound 10 megohm, ½, wett 5 megohm, ½, wett	ransformer, i.r. Curper
10 10 10 10 10 10 10		Part No.	457 62172 28135 28137 28138 28138 28138		1655 20102 20105	1725 2470 2521 8581	4579 4100 4140 39138 39140 39141 39141	8107 53784 53886 10896 3323	CTCC
Model 4 Model 4 uses tu instead	D-3 2117	Schematic Location	2022000 2 2 2 2 2	ថ្ង ចិច្ចទីទីទីទីទីទីទីទីទីទីទីទីទីទីទីទីទីទីទ	ci3, ci4, cis c20	TI, TIO, T4 R9 R16	26	187875755555555555555555555555555555555	5



Compliments of www.nucow.com

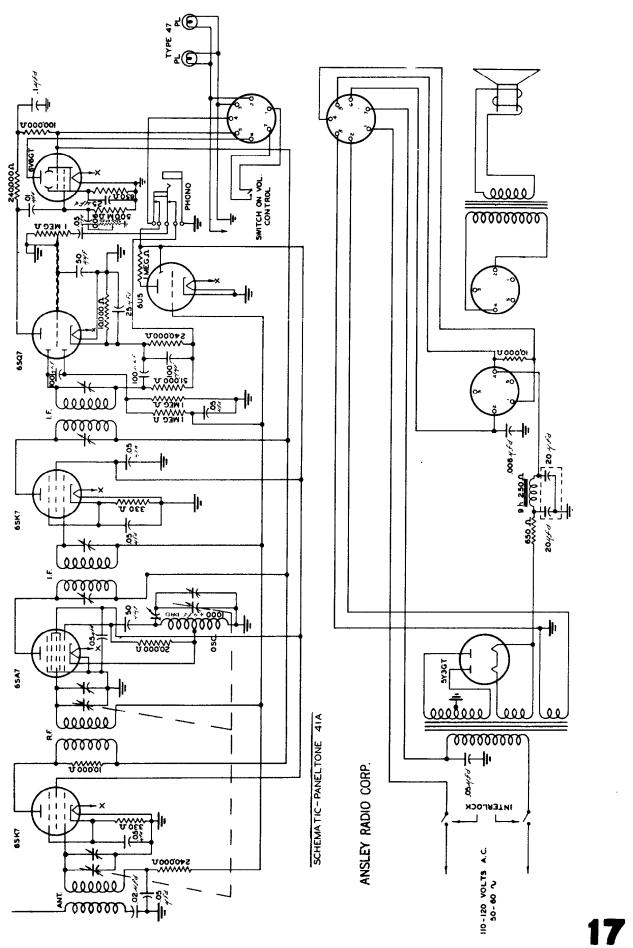


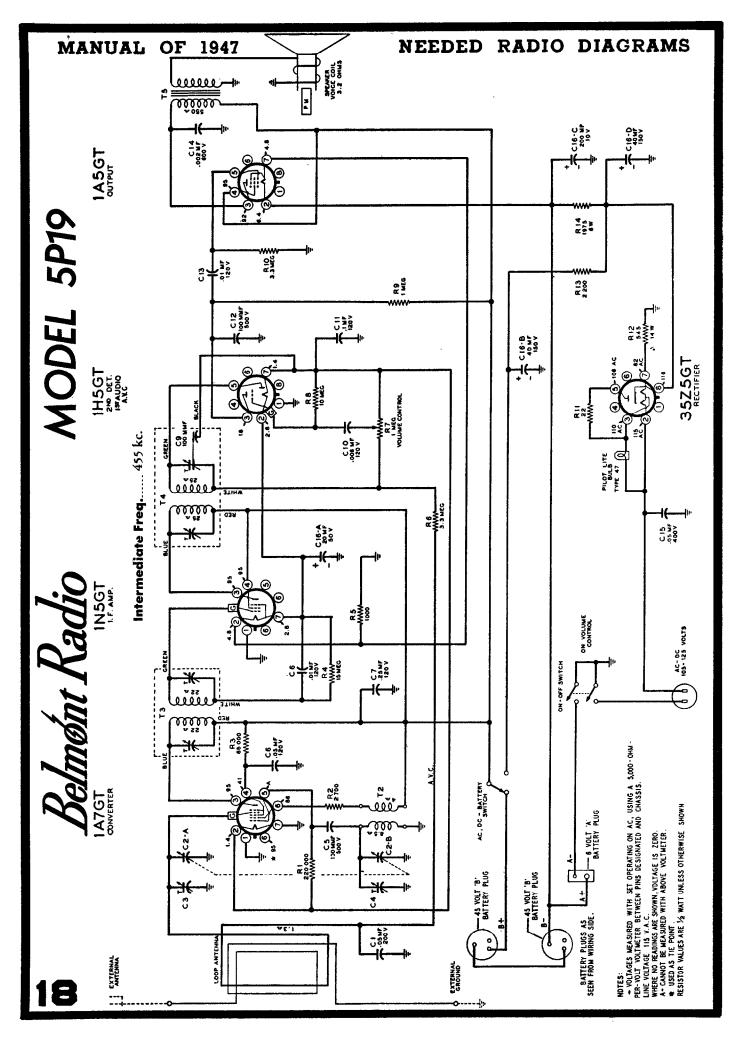
NOISY RECORDS: A background of noise and scratching indicates worn records. Poor tone may be evidence of a worn needle. Some records will wear longer than others, even if kept equally clean. This is due to quality of manufacture, care given the records, and to the kind of music recorded.

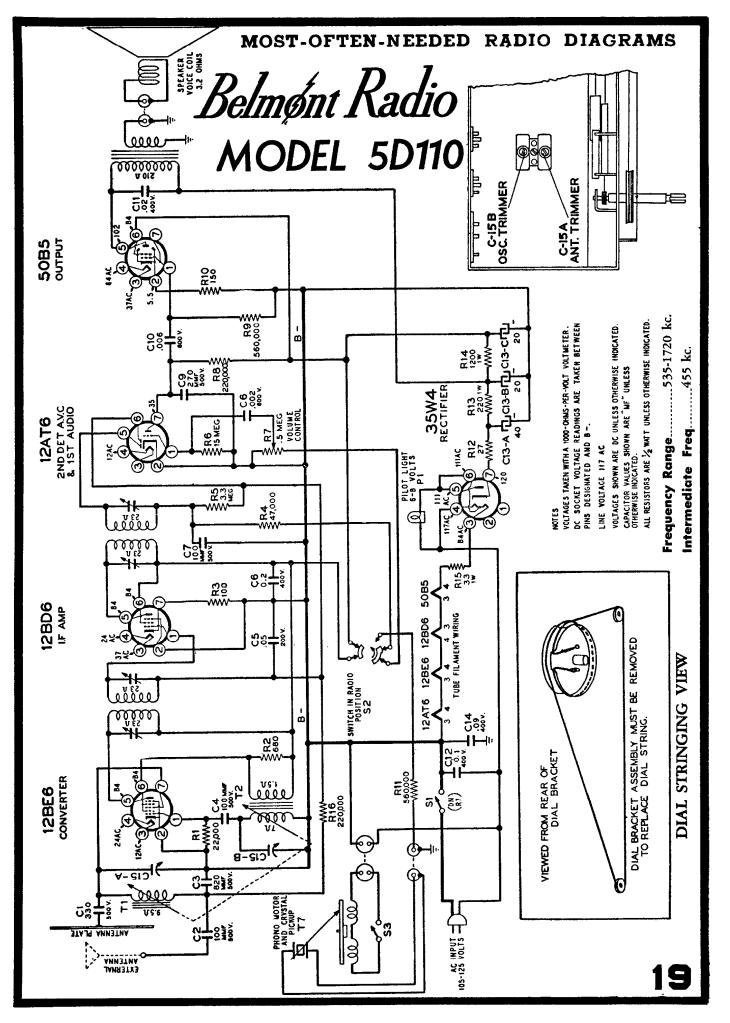
CAUTION: The lead wire which emerges from the rear of the tone arm and goes through the motor board is arranged so that it will not restrict the free movement of the tone arm across the record. It is important that this wire be free and loose at all times. Do not attempt to push the excess wire through the panel. Remove clip from stem before placing records on turntable.

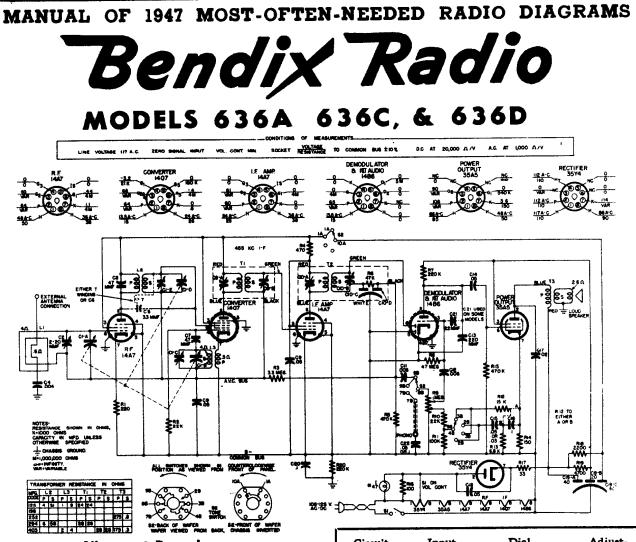
Schematic Location	Part No.	Dascription	Schematic Location	Part No.	Description
	T454	Cabinet		18111	Plug, speakar, female
	62180	Cover, back		18112	Plug, motor, male
C4, C5	1971	Condenser, .006 mfd, mica		18113	Plug, motor, female
CI	1967	Condenser, .05 mfd, 200V		18104	Plug, phono, female
C2	2065	Condenser, electrolytic,		1861	Plug, phono, male
		40-40 mfd, 150V	R6	2238	Resistor, 135 ohms, 5W, wire wound
C3	1956	Condenser, .001 mfd	R5	2378	Resistor, 2700 ohms, IW
C6	1963	Condenser, .02 mfd, 400V	R2	2361	Resistor, 278,000 ohms, 1/2W
	2473	Control, Tone, with switch, 1/4 Meg.	R4	2372	Resistor, 150 ohms, 1/2W
	2472	Control, Volume, 1/2 Meg.	R3, R7	2353	Resistor, 500,000 ohms, 1/2W
	5559	Cord, line	RI	2335	Resistor, 10 Meg., 1/4W
	39145	Knob (2)	RE	2363	Resistor, 220,000 ohms, 1/4W
	6414	Motor	114	5855	Speaker, 5", with output trans.
	6342	Pick-up arm with cartridge, L78		6417	Turntable, 9"
	18103	Plug, speaker, male		54228	Needle, Fidelitone Master
		1			

PARTS LIST







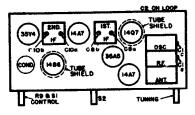


Alignment Procedure

Connect line cord plug to 117 volt, 60 cycles AC power source. Set volume control at maximum clockwise position and tone control (S2) in counterclockwise position. Connect output meter across voice coil. Adjust dial pointer by turning tuning control fully counterclockwise and sliding dial pointer on dial cord until it is exactly 2 3/16" from left end of dial back plate. Make all adjustments in order given in table and for maximum output. Dial Pointer Positions given measured from left hand end of dial back plate. Keep input as low as possible at all times.

Precautions

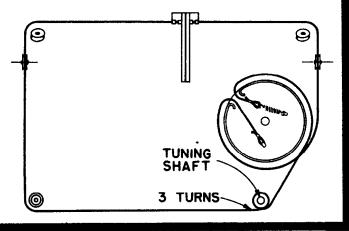
An isolating transformer should be used between the power supply and the receiver if any of the test equipment is AC operated. The use of isolating capacitors is not recommended as AC through the capacitor may introduce hum modulation, and if the capacitors should break down the test instruments will likely be damaged.



Circuit Aligned	Input Freq:	Dial Point er Position	Adjust- ments
IF	*455 KC	Max. to right	C10b, C10a C8b, C8a
OSC.	**1475 KC	6 3/4″	C1c
RF	**1475 KC **965 KC **580 KC	6 3/4'' 5 2-23/32"	C1e, C2 Check Calib.

* Applied to Antenna input .1 mfd. or less.

** Applied to Antenna input through 50 mmf. or less.



ALIGNMENT PROCEDURE

Output meter across 3.2-ohm output load. Align for maximum output. Reduce input as needed to keep output near 0.4 volts. Volume control at maximum for all adjustments. Connect ground post of signal generator to B— of radio.

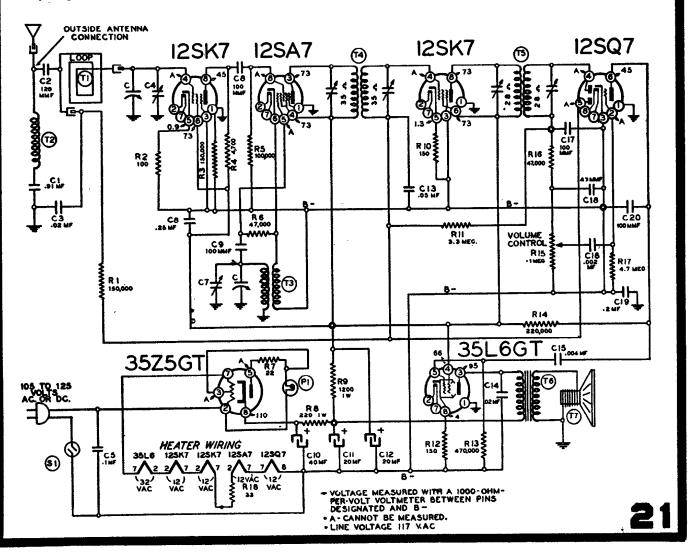
Belmont Radio

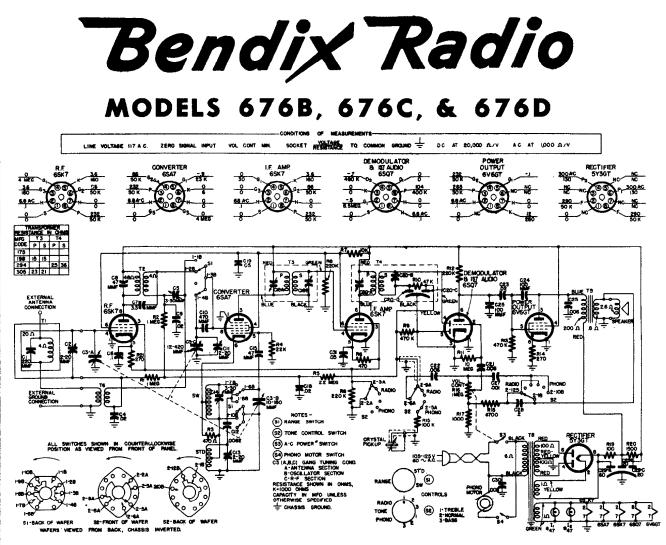
Chassis must be removed from cabinet for proper alignment. Slight adjustments of the oscillator and antenna circuits can be made, without removing the chassis, through two holes provided on the bottom of the cabinet. The screws can be reached with a long screwdriver.

MODEL 6D120

SIGNAL GENE	RATOR	TUNER	ADJUST FOR MAXIMUM OUTPUT (in order shown)	
Dummy Antenna	Connection to Radio	SETTING		
		Plates out of mesh	Trimmers on output and input I.F. cans	
.1 mf	Grid (pin 8) of 12SA7	Plates out of mesh	Oscillator trimmer C7 on bottom of gang	
200 mmf	See note below	Set dial at 1400 kc	Antenna trimmer C4 on bottom of gang	
	Dummy Antenna .1 mf .1 mf	Antenna Connection to Labor .1 mf Grid (pin 8) of 12SA7 .1 mf Grid (pin 8) of 12SA7	Dummy Antenna Connection to Radio SETTING .1 mf Grid (pin 8) of 12SA7 Plates out of mesh .1 mf Grid (pin 8) of 12SA7 Plates out of mesh	

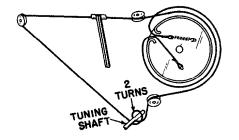
Lay output lead of generator in back of loop antenna. Turn up generator output. Loop will pick up energy.





Alignment Procedure

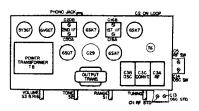
Connect line cord plug to 117 volt, 60 cycles AC power source. Set volume control at maximum clockwise position and tone control (S2) in counterclockwise (Radio 1) position. Connect output meter across voice coil. Adjust dial pointer by turning tuning control fully counterclockwise and sliding dial pointer on dial cord until it is exactly 2 3/4'' from left end of dial back plate. Make all adjustments in order given in table and for maximum output. Dial Pointer Positions given measured from left hand end of dial back plate. Keep input as low as possible at all times. Range switch (S1) in ST'D position except as noted in table.

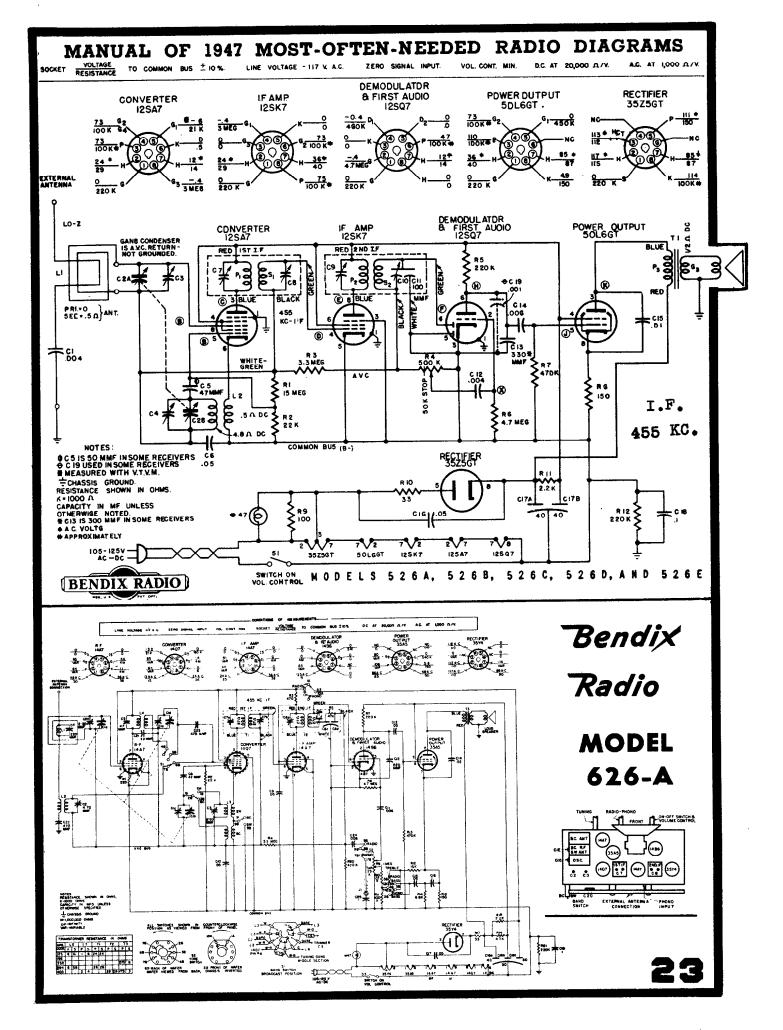


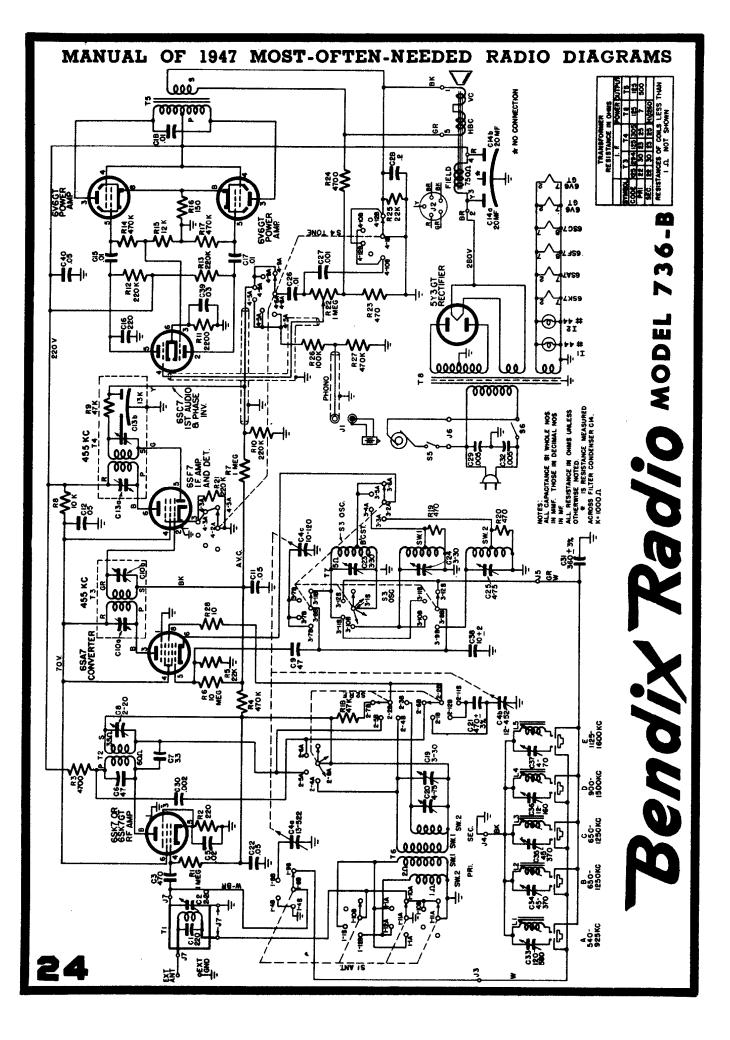
Circuit Align e d	Input Frequency	Dial Pointer Position	Adjustments
IF	* 455KCS	Max. to right	C20B, C20A C16B, C16A
OSC Broadcast	**1475KCS	7 3/4"	C13
RF Broadcast	**1475KCS **965KCS **580KCS	7 3/4" 5 15/16" 3 3/8"	C11, C2 Check Calib.
+OSC Shortwave	**11MCS	7 3/4″	C14
+RF Shortwave	**11MCS 9MCS 6MCS	7 3/4" 6 9/16" 3 1/2"	C5 Check Calib.

*Applied to antenna through .1 mfd. or less.

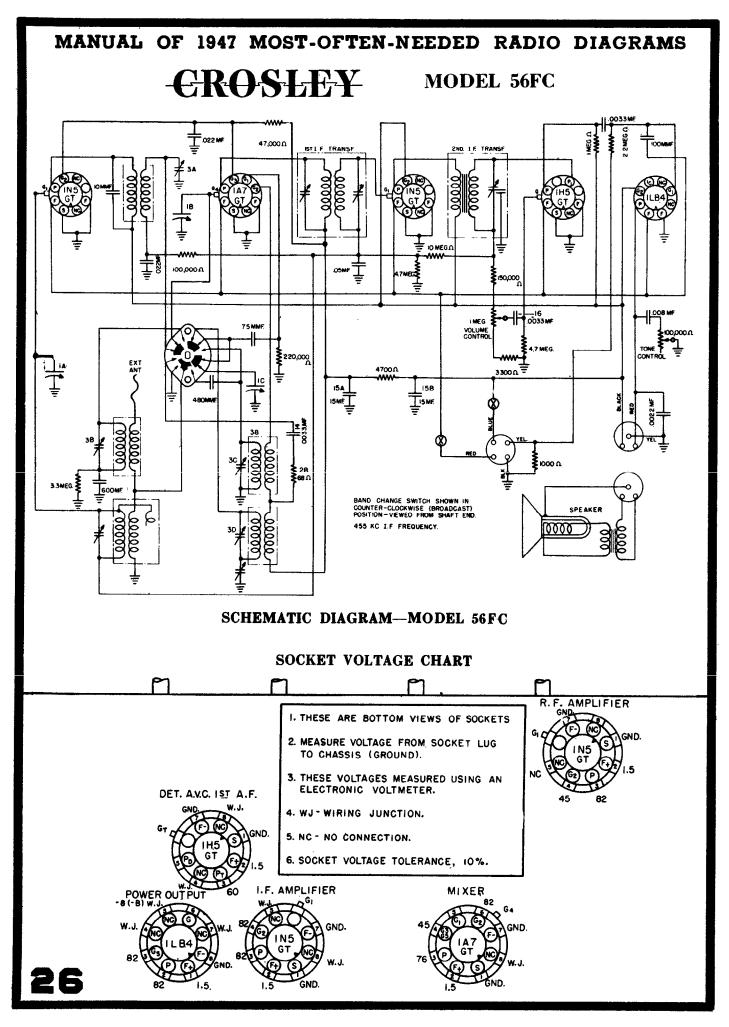
******Applied to antenna through 200 mmf. or less. +Range switch (S1) in SW position.







M	ANUAL OF	1947 MOST	-OFT	EÌ	1 -1	NEEDEI	DR	ADI	O DI	AGRAMS
	MC NC				ADJUST	C13b C13a C10b C10a	C33 C8C3	C24 C19	C25 C20	r used as ilibration
	RECTIFIER 100 100 100 100 100 100 100 10		SWITCH		TO	Grid 6SF7 6SF7 Grid 6SA7 Conv.	External Antenna Connection	External Antenna . Connection	External Antenna Connection	dge of pointer r 11.5mc. If ce
AT 1000 D.V	GI-5MEG GI-5MEG MEG MEG MEG MEG MEG MEG MEG MEG MEG	TT CONTROL	54 TONE	IRE	THRU	.01 mfd.	200 mmf.	r∪0 ohms. in series with .01 mfd.	400 ohms. in series with .01 mfd.	ate and left e astments. and Point C fo
D.V AC			R ×	PROCEDURE	APPLY	455KC	1450	12 mc	22mc	l back pla put. tht readju for 6mc a ilure of co
DC AT 20,000 A.V		PUCH BUTTONS ANE TRIMER ANE C233 TRIMER ANE C235 TRIMER ANE C235 TRIMER ANE C335 TRIMER ANE TRIMER ANE TRIMER ANE TRIMER AND TRIMER	53 REAR DSCILLATOR DECK	ALIGNMENT PI	SITIONS	aximum Treble - Manual Broadcast denser - Fully Meshed reference mark)	0	ort Wave No. 1 3	ort Wave No 2	ng bottom of dia or perceptible out is for possible slig r 600 KC, Point B i for bending or (a
NTS COMMON GROUND	IST AUDID 8 PHASE INV. 65C7 ¹⁰ ¹⁷ ²⁰ ²⁰ ²⁰ ²⁰ ²⁰ ²⁰ ²⁰ ²⁰		FRONT		CONTROL POSITIONS	Volume – Maximum Tone–Radio Treble Band Switch–Manual Broadcast Tuning Condenser - Fully Meshed (Adjust pointer to reference mark)	Pointer at Mark D	Band Switch—Short Wave No. 1 Pointer at Mark E	Band Switch—Short Wave No 2 Pointer at Mark F	Alignment markers placed along bottom of dial back plate and left edge of pointer used as reference point. Minimum input signal used for perceptible output. After alignment, repeat process for possible slight readjustments. Check calibration of Point A for 600 KC, Point B for 6mc and Point C for 11.5mc. If calibration is inaccurate check gang plates for bending or failure of components.
NDITIONS OF MEASUREMENTS SOCKET VOLTAGE TO CON	200 210 210 210 210 210 210 210	Market 1.000 C46 Fragment 5000 C46 State 5000 C46	۲ CH		CIRCUIT	ц́ ц	Broadcast	Short Wave Band No. 1	Short Wave Band No. 2	 Alignment mark reference point. Minimum input Mfter alignment Check calibratio is inaccurate che
VOL. CONT. MIN SOCKET	B DETECTOR B DETECTOR B DETECTOR B DETECTOR B D D D D H D D D H	REFAULT FOR THE PARTY OF THE PA	S2 REAR R.F. DECK BAND SWITCH	ham	1	LIGHT LIGHT	614	POWER AMP		
SIGNAL IMPUT	ER 228K		язга С Г Г	RECT	1	L's	H		C 25 0905 5W2 1576 UD10 646 GT 5W6 GT 7W2 RMR	на Оч
117 A.C. 2ERO	CONVERTER 70 CONVERTER 53 53 53 53 53 53 53 53 53 53	M ANT T6 BANT T6 BANT T6 BANT T6 COL T6 BANT T6 COL T6 BANT T6 COL T6	w.) 8.C. 3.W.) 5.C. 1.1 11 11 11 11 11 11 11 11 11 11 11 1	020 020 020 020 020 020 020 020 020 020			0		681 C13V C13V C138 SND 1L LV	is-Top ation 736-B
LINE VOLTAGE			DECK	AMT. AMT. AMT. AMT. AMT. AMT. AMT. AMT.	+				13 13 13 13 13 13 13 13 13 13	ndix M
	Skr		FRONT S1			PILOT PILOT LIGHT 65K7 er og er	ANT. COIL	RF BCST.	TAE9	° [§]
	0 00 00 00						AN	ž		E 3





MODELS: 56 PA, 56 PB

B

TYPE: Five-tube, combination, battery Portable and AC-DC Superheterodyne.

FREQUENCY RANGE: 540 to 1600 kilocycles.

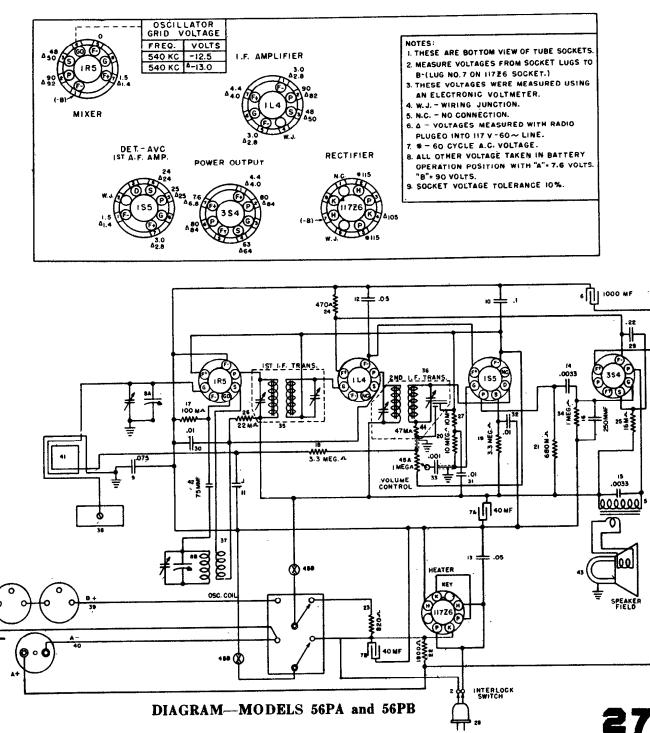
INTERMEDIATE FREQUENCY: 455 kc.

POWER SUPPLY: AC-DC or BATTERY.

VOLTAGE RATING: AC-DC, 110 to 120 volts. Battery "A" 7½ volts "B" 90 volts.

POWER OUTPUT: 180 M.W. maximum.

SOCKET VOLTAGE CHART



MANUAL OF 1947 MOST-OFTEN-NEEDED RADIO DIAGRAMS CROSLEY MODELS 56PA and 56PB

ALIGNMENT PROCEDURE

Turn the tuning condenser to the completely closed position against the stop and set the dial pointer to the reference line at the end of the dial scale.

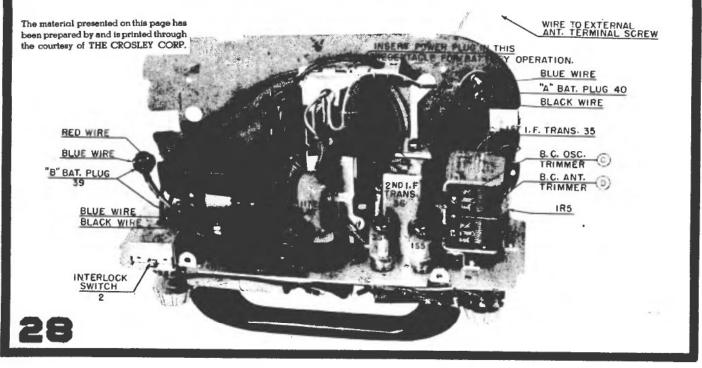
Connect the output meter across the speaker voice coil.

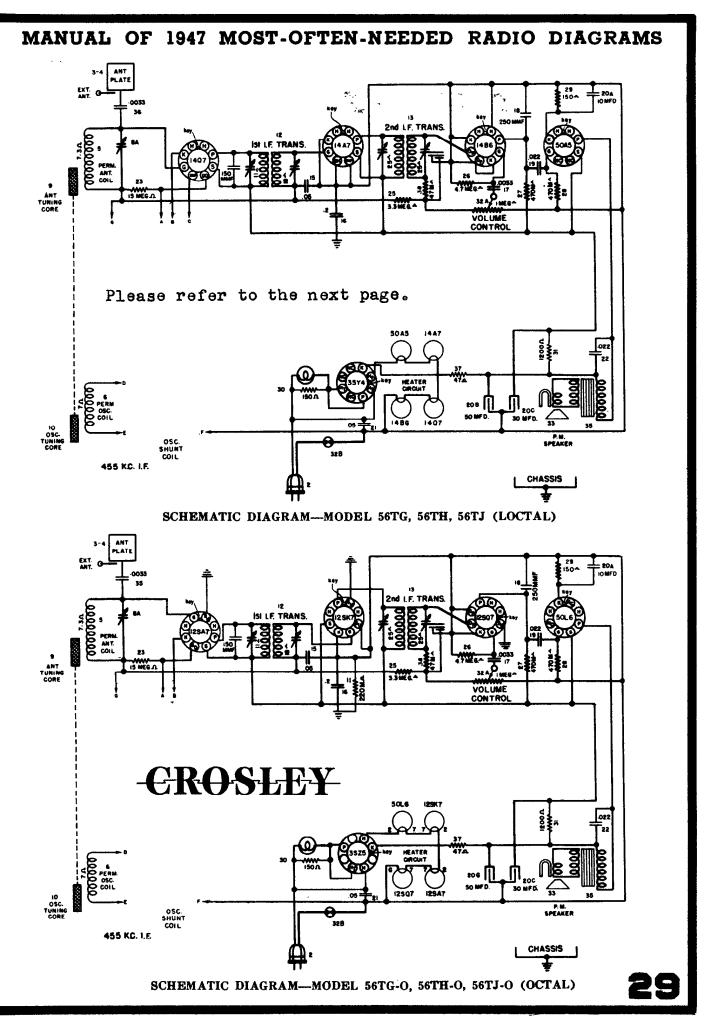
Connect the high side of the signal generator to the external antenna wire of the loop, that connects to the terminal screw on the bottom of the cabinet, as indicated in the alignment chart. Connect signal generator ground through a O. 1 mt. condenser to B—. (No. 1 pin on 1R5 tube).

Turn the volume control on full and adjust the signal generator output to produce approximately mid-scale deflection of the output meter, but maintain signal generator output as low as possible to prevent AVC action in the receiver.

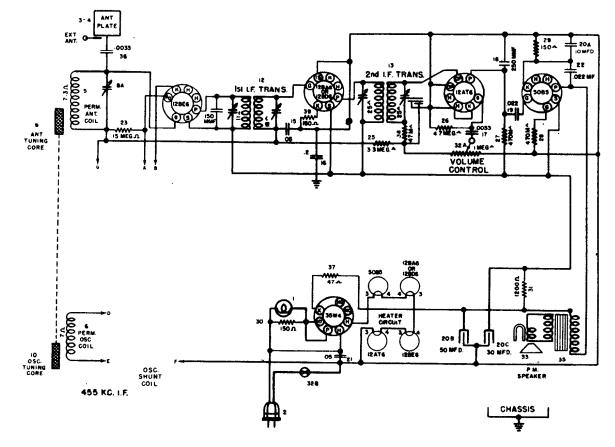
	Sign	al Generator Óu		· · · ·		
Alignment Sequence	Frequency in KC	quency In Series To n KC with		Position of Tuning Dial KC	Adjust for Maximum Outout	
1	455	200 mmf.	Ant.	1620	A & B	
2	1620	200 mmf.	Ant.	1620	С	
3	1400	200 mmf.	Ant.	1400	*D	

*NOTE: Batteries should be placed against battery stop in front half of cabinet

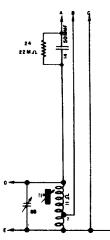


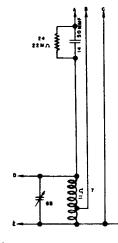


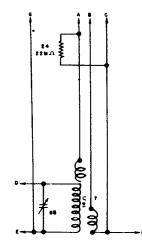
-CROSLEY



SCHEMATIC DIAGRAM-MODEL 56TG-M, 56TH-M, 56TJ-M (MINIATURE) Select oscillator shunt coil circuit which corresponds to the model radio you are servicing. Connection G is used in the 3rd production sets.





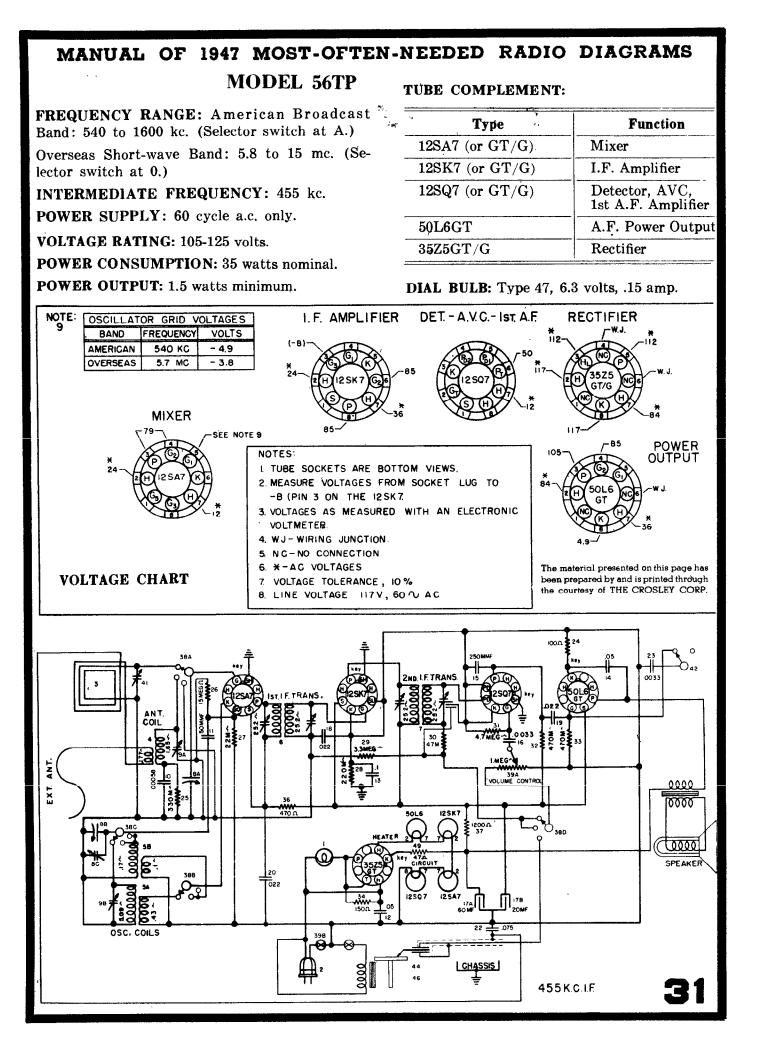


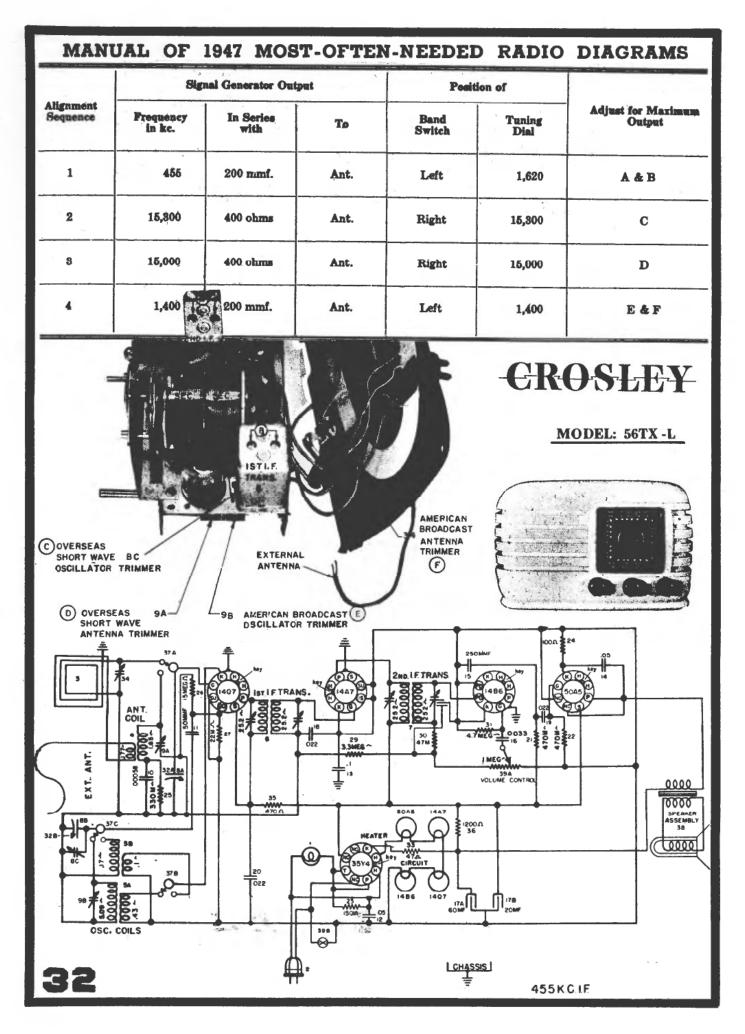
THE ABOVE DECILLATOR SHUNT CON. IS USED IN THE FART PRODUCTION MORELS IT IS MOUNTED ON THE PERMEABUTT TUNER AND USES AN ADJUSTABLE MON CORF. "C" IS NOT USED WITH A WINATURE OR AN OCTAL TUBE THE OSCILLATOR SHUNT COL IS USED IN THE SECOND PRODUCTION MODELS IT IS MOUNTED ON THE REAR OF THE PERMEMOLITY TUNER AND DOES NOT USE AN ADJUSTANE, TION CORE "O" IS NOT USED WITH A MINATURE ON AN OCTAL TUBE

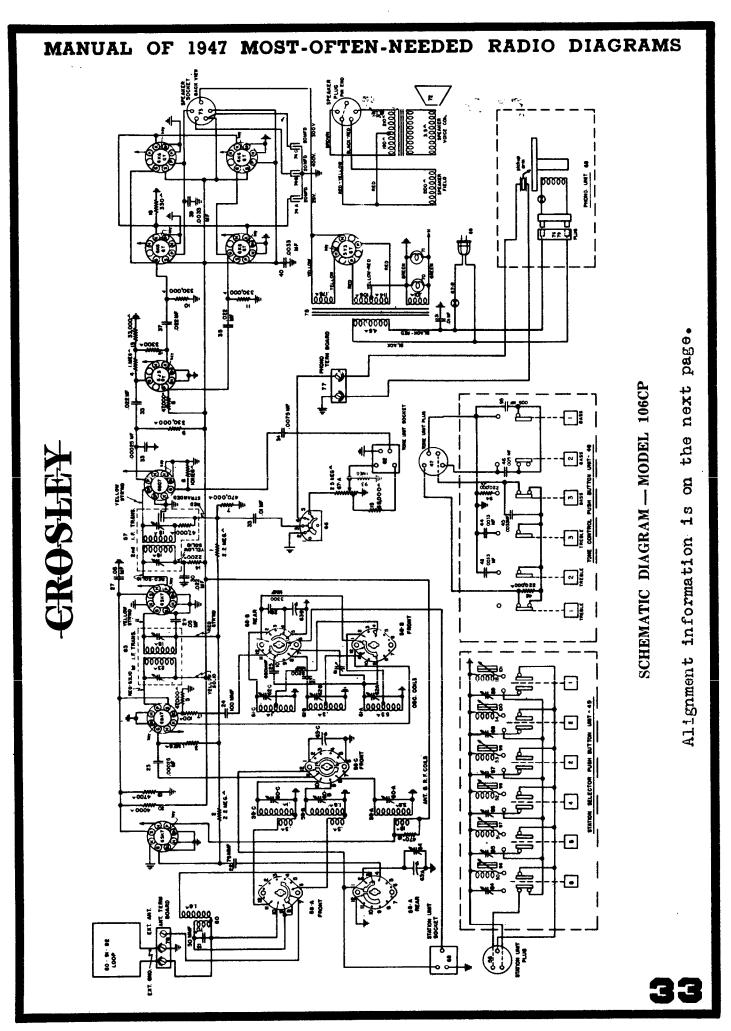
OSCILLATOR SHUNT COIL CHARTS

THIS DECILLATOR SHUNT COL IS USED IN THE THRD PRODUCTION MODELS IT IS MOUNTED UNDER THE CHASES AND DOES NOT USE AN ADJUSTABLE MON CORE, "C" IS NOT USED WITH A MINIATURE OR AN OCTAL TUBE









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ALIGNMENT PROCEDURE MODEL 106CP

Turn the tuning capacitor to the completely closed position against the stop, and set the dial pointer to the reference line at the end of the dial scale.

Set the tone control buttons all the way out.

If the chassis is removed from the cabinet, connect the shorting bar from the volume control (67A) to the coupling capacitor (34) on the tone unit socket.

Connect the output meter across the speaker output transformer connections on the 6K6 tubes.

The r. f. signal input from the signal generator should be connected as indicated in the alignment chart. Connect the low side (ground) of the signal generator to the chassis.

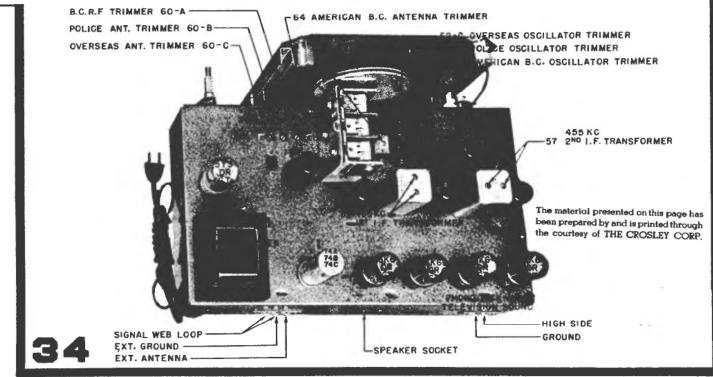
Turn the volume control on full and adjust the signal generator output to produce a noticeable output meter reading.

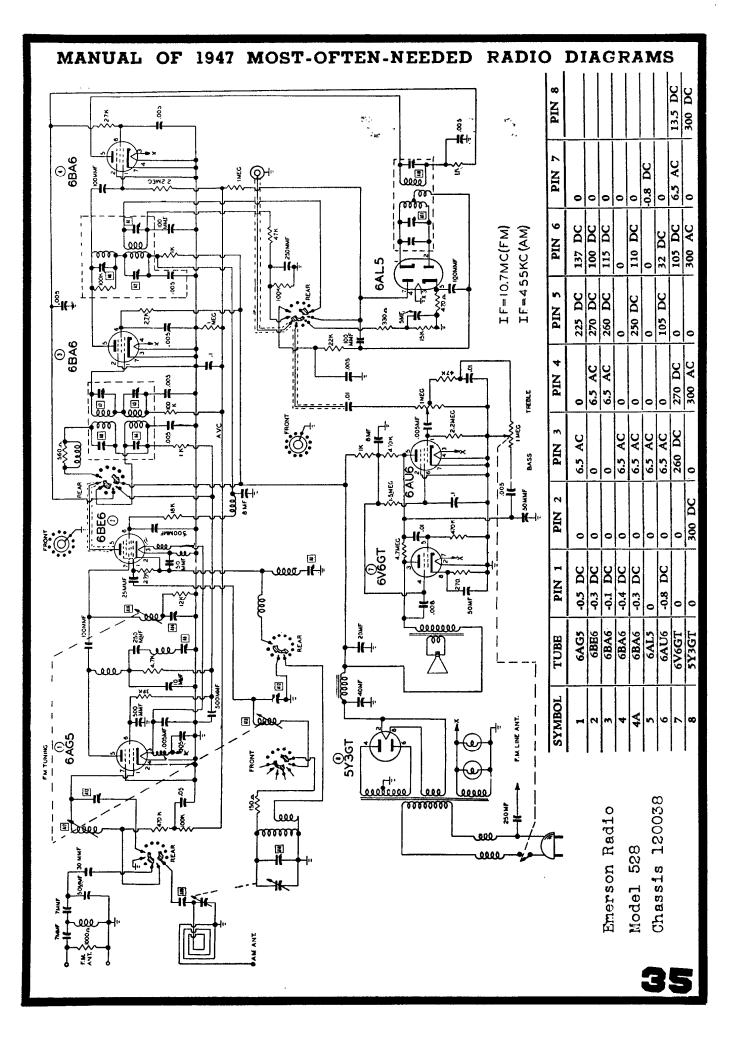
Position of Signal Generator Output Adjust for Alignment Maximum In Series Tuning Frequency Sequence To Band Switch in kc. With Dial Output 455 200 mmf. **Rear Gang Section** American BC **Fully Open** 57 & 83 1 American BC 2 1400 200 mmf. Ext. Ant. 1400 62-A 3 American BC 200 mmf. Ext. Ant. 1400 60--A&6A 1400 American BC 600 200 mmf. Ext. Ant. 81 4 600 Police 6500 400 ohms Ext. Ant. Fully Open 62-B 56 6000 Ext. Ant. Police 6000 60-B 400 ohms *7 18,300 400 ohms Ext. Ant. Overseas Fully Open 62 C 8 18,000 60-C 18,000 400 ohms Ext. Ant. Overseas

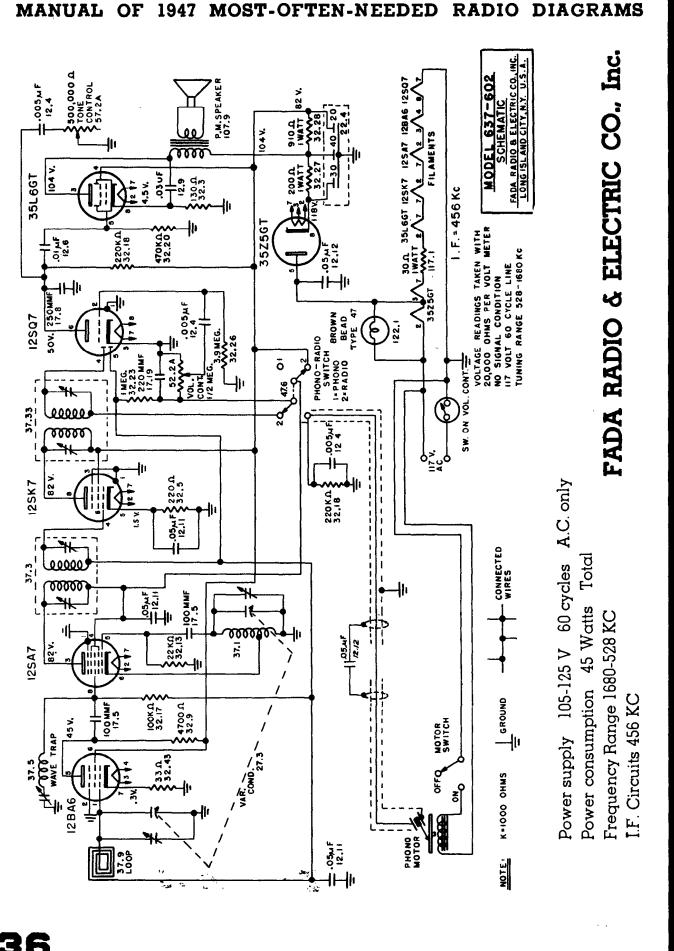
Alignment adjustment locations are shown in Chassis, Top View, at bottom of page.

The American Broadcast Band must be aligned with the loop antenna connected.

*NOTE: When aligning the short-wave oscillator trimmer (62C), be sure that the circuit is aligned at the correct frequency and not at the image frequency which is 910 kilocycles lower as indicated by the receiving dial. To check: tune in the generator frequency, then increase the generator output and tune in the image frequency. The image frequency should be weaker than the fundamental and audible 910 kilocycles lower on the receiver dial. If the image cannot be tuned in, the oscillator trimmer is adjusted to the wrong peak; i. e., the oscillator trimmer may be adjusted to the image or one of the harmonics instead of the fundamental frequency. The correct peak is the second one heard as the trimmer adjustment screw is opened from the completely closed position.







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RADIO DIAGRAMS

•

Fada Radio Model 1001 ***** Alignment Procedure

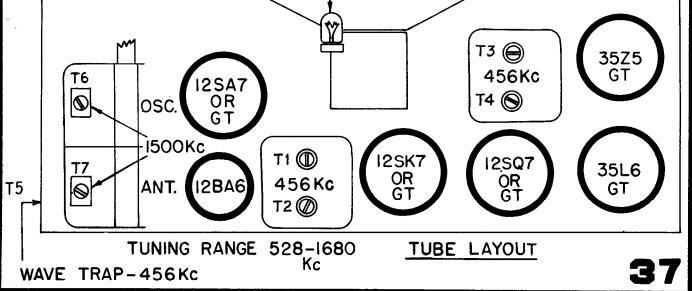
Volume Control full on.

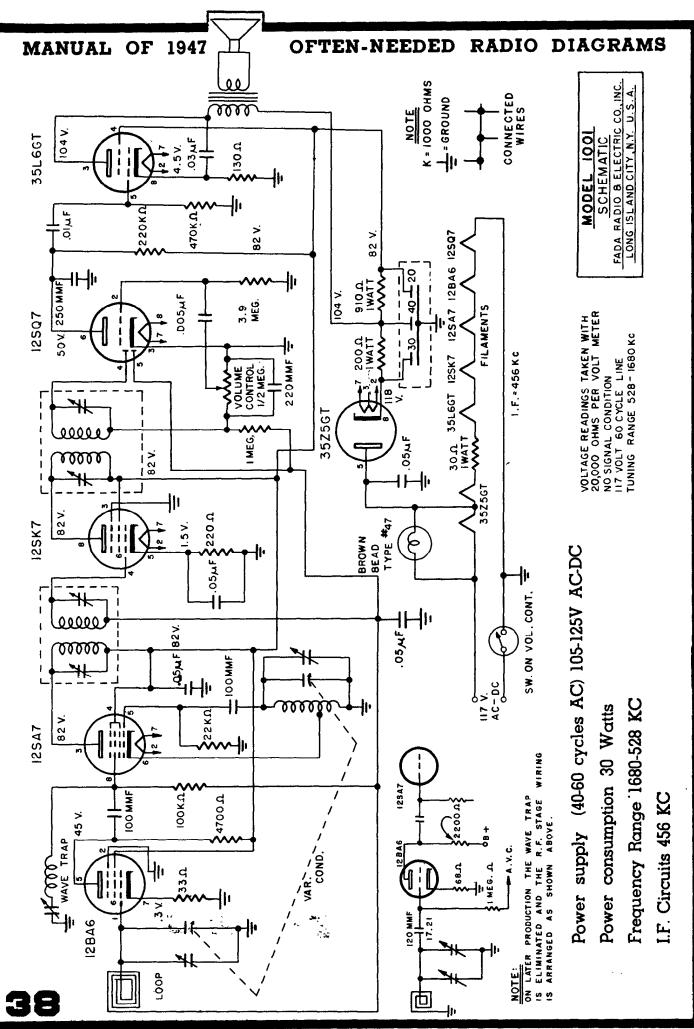
Low range A.C. meter connected across voice coil to indicate output.

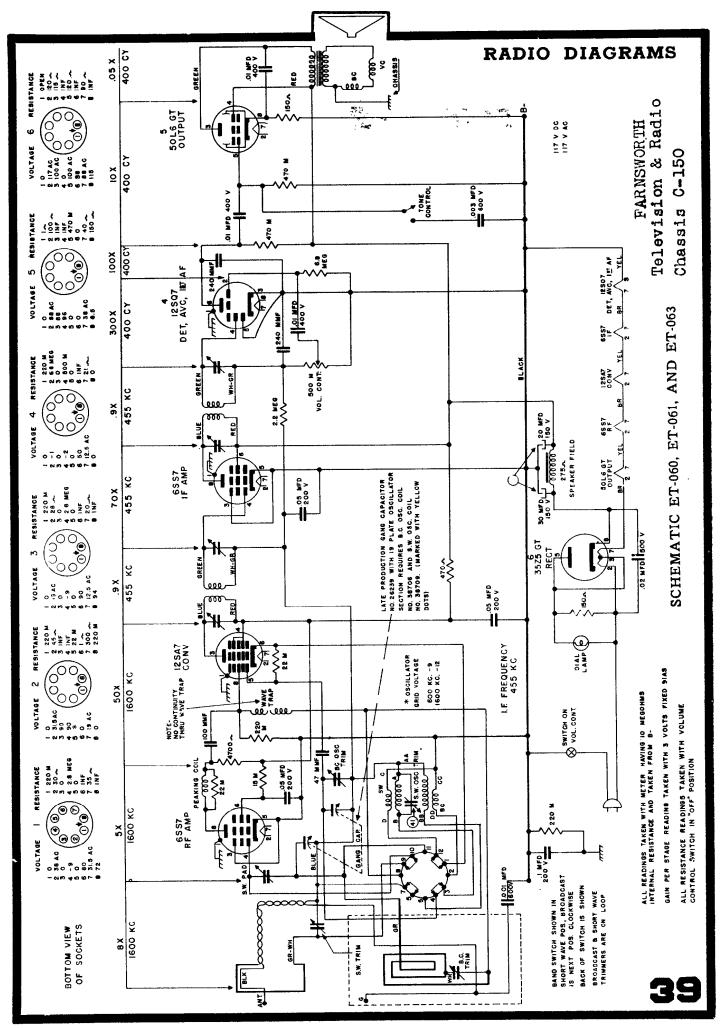
Keep signal generator attenuated so as to maintain 1/2 scale reading on output meter.

Make certain that dial pointer is exactly on index line (top left side of dial plate) when variable condenser is fully meshed.

Receiver Dial at:	Signal Generator	Dummy Antenna	Connect Signal Generator to:	Refer to Chassis Layout for Location of Trimmers
Full Open 2	Exactly 456 KC	.1 MF	Control Grid 12SA7 Tube Pin No. 8 on 12SA7 Socket	Adjust for Maximum Output T1, T2, T3 & T4
Full Open	Exactly 456 KC	.1 MF	Control Grid 12BA6 Tube (R.F.) (Top) Rear Section Variable Condenser	Adjust for Minimum Output T5 Note: On later production this trimmer is eliminated.
Full Open 4	Exactly 1680 KC		Radiating Loop (½ meter) 20" from Receiver	Adjust for Maximum Output T6
Approx. 1500 KC 5	Арргох. 1500 КС		Radiating Loop (½ meter) 20" from Receiver	Adjust for Maximum Output T7
Approx. 600 KC 6	Approx. 600 KC		Radiating Loop (½ meter) 20" from Receiver	Check tracking and bend slotted end plate (rear section) of variable if necessary.
PILOT LAMP-BROWN BEAD BAYONET				







Farnsworth Models ET-060, ET-061, ET-063, Chassis C-150

EQUIPMENT AND PROCEDURE FOR ALIGMENT

A Signal Generator calibrated at 455 Kc., 600 Kc., 1000 Kc., 1500 Kc., 15 Mc., 12.5 Mc., and 10 Mc., and an output indicator are required to properly align this receiver. All adjustments should be made with the volume control set for maximum, keeping the signal generator output as low as possible to prevent AVC action and incorrect adjustments.

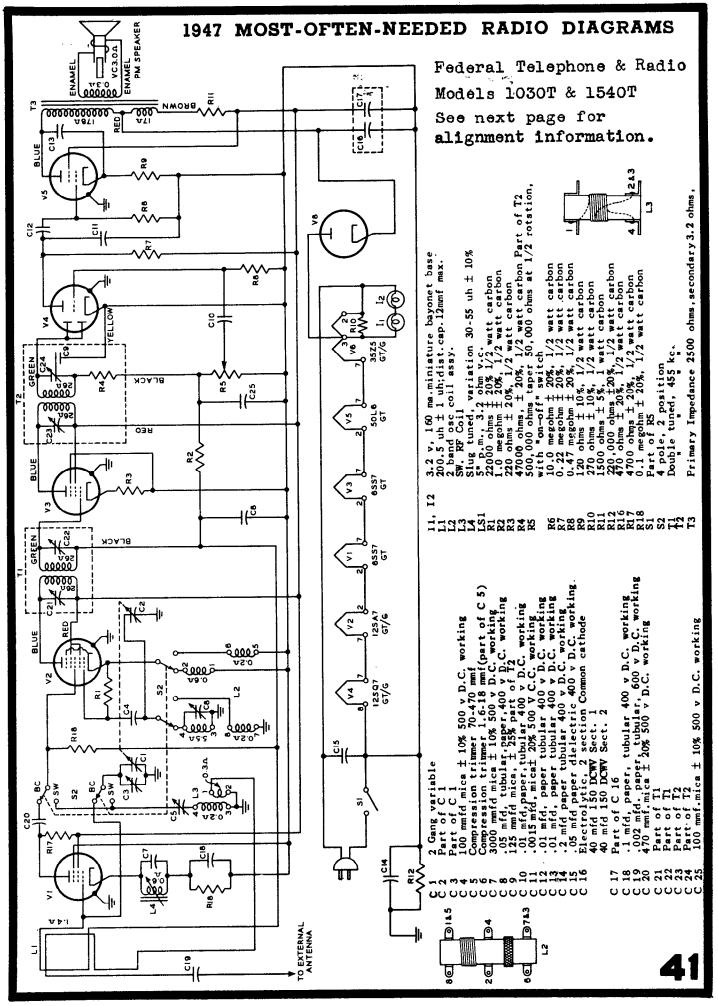
Connect the low side of the Signal Generator to the chassis through a .1 Mfd. condenser. Connect the high side to antenna lead at rear of set through dummy load of 100 MMF for Broadcast and 400 ohms for Shortwave.

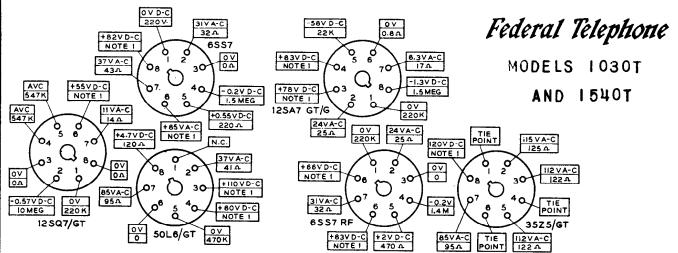
The loop antenna should be placed in approximately the position relative to chassis as when chassis is installed in cabinet.

When aligning the Shortwave Oscillator, use the peak found farthest out from maximum capacity on the oscillator trimmer. Use the peak nearest maximum capacity on the loop trimmer.

			·····			•							
STEPS	DUMMY ANTENNA	SET GENERATOR AT	SET GANG AT ADJUST		LOCATED	TO OBTAIN							
1	SET	SET VOLUME CONTROL FOR MAXIMUM OUTPUT											
2		455 Kc.	Minimum	2nd. I.F. Trimmers	Top of I.F.	×							
3	100	433 KC.	Capacity	lst. I.F. Trimmers	Transformer	itput							
4	MMF.	MMF. 1500 Kc. 1500 Kc.		B.C. Osc. Trimmer	On Tuning Capacitor	Maximum Output							
5		1500 Kc.	1500 Kc.	B.C. Ant. Trimmer	On Loop Antenna	Maxii							
6	CI												
	SHORT WAVE BAND												
7	400	15 Mc.	Minimum Capacity	S.W. Osc. Trimmer	Chassis Near Rear	ıtput							
8	Ohms	12.5 Mc.	12.5 Mc. Rock Gang	S.W. Ant. Trimmer	On Loop	Maximum Output							
4 0	Check	10 Mc.	10 Mc. Rock Gang	S.W. Ant. Padder	Chassis Near Front	Maxii							

TABULATION FOR ALIGNMENT





1. Resistance readings at these points will vary since they are in series with the leakage of the electrolytic condensers which is subject to change.

2. All D.C. measurements were made with a meter having a sensitivity of 20,000 ohms per volt. A.C. measurements were made with a 1000 ohms per voltneter.

Measured values are from socket pin to circuit ground. (pin 8 of 12SQ7 socket). Tolerances of component values make possible a variation of \pm 20% in readings 3. 4.

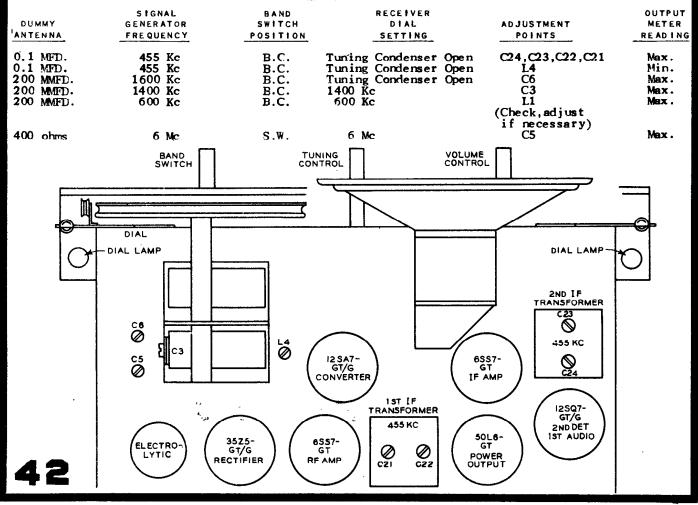
Punch marks are provided on the dial back plate at 600 kc, 1000 kc, 1400 Kc and 1600 Kc for alignment purposes.

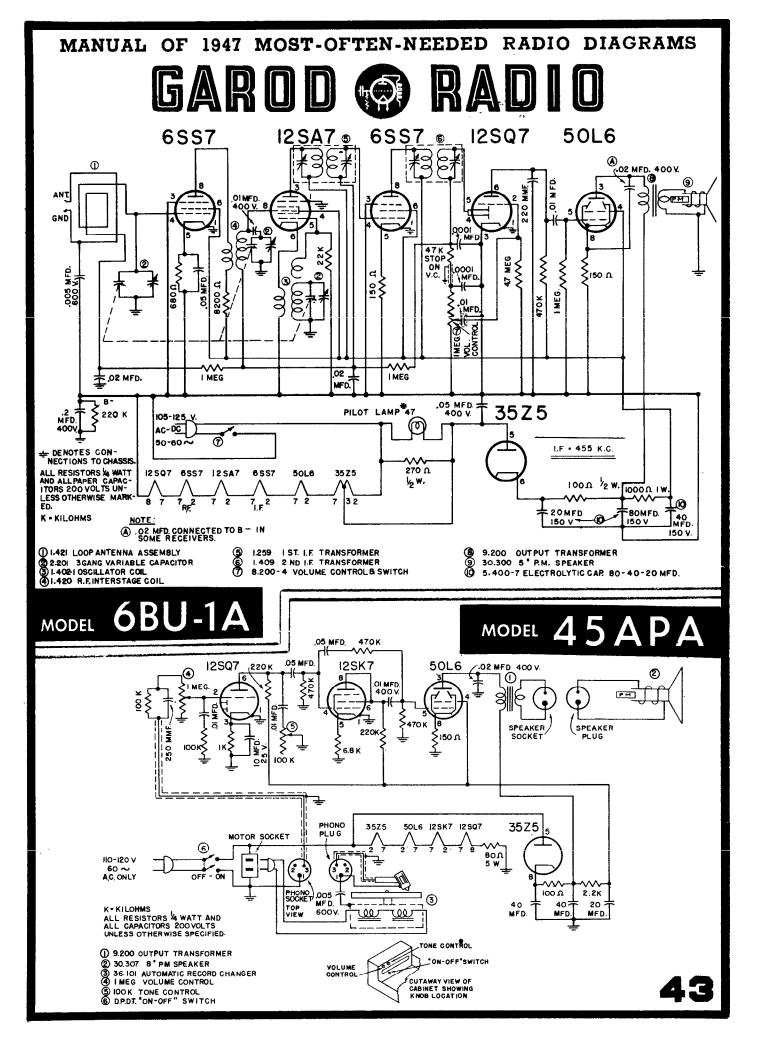
With tuning condenser completely open, set dial pointer to 1600 Kc punch mark.

Connect output meter across voice coil terminals on speaker frame. Connect low side of signal generator lead thru a 0.1 mfd coupling condenser to chassis ground. Connect high side of generator thru proper dummy antenna to the receiver external antenns connection.

Keep signal generator output at lowest practical level and proceed according to table below.

ALIGNMENT CHART







ALIGNMENT:

possible causes have been thoroughly investigated. An accurately cali-brated signal generator, which will cover the necessary bands, and an output meter for indicating the effect of adjustments are required. Realignment of this receiver should not be attempted unless all other

the alignment procedure. all adjustments should be made under the following conditions (refer to Trimmer and Tube Location Diagram below for trimmer location): During

(a) Line voltage as indicated on instruction sheet.

(b) Volume Control at maximum position.

(c) Tone Control at extreme left position (brilliant).

odhered to, otherwise adjustments will be broad, due to the action of the automatic volume action of (d) Minimum input from signal generator. This procedure should he automatic volume control.

BROADCAST (Band Switch in extreme left position)

I. F. Adjustment:

of the Loop Antenna Trimmer through a .1 MFD capacitor. Connect the signal generator ground lead to the chassis. Connect a suitable output meter across the speaker voice coil connections. Turn the Variable (1) Set the signal generator to 455 KC and connect to the lower side Capacitor to the extreme clockwise position (minimum capacity).

(2) Adjust the trimmers located at the top of the first and second I.F. Transformers for maximum output as indicated on the output meter.

BC. R. F. Adjustment: It is desirable to align this band on the loop.

(1) Couple the signal generator to the receiver loop by means of α two or three turn loop.

(2) With the Variable Capacitor set at the extreme clockwise posi-tion (minimum capacity), tune in the 1650 KC signal by means of the broadcast oscillator trimmer (C1).

frequency is indicated on the dial. Adjust the Antenna Trimmer (C2) on the loop for maximum output. (3) Set the signal generator to 1500 KC and so that this

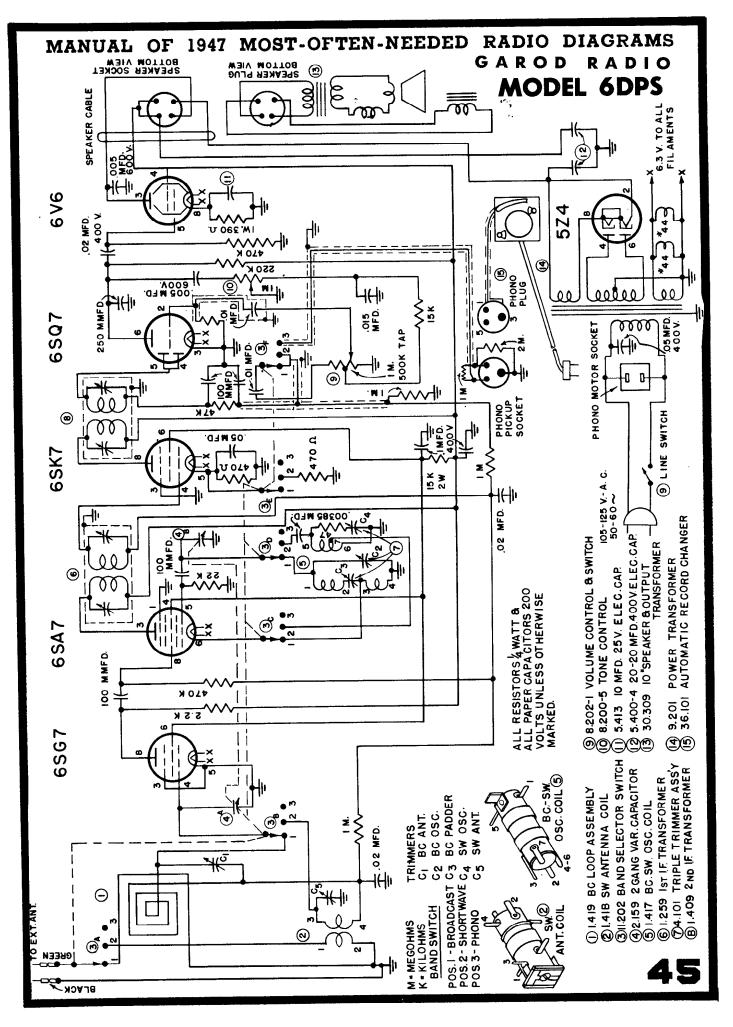
(4) Set the signal generator to 600 KC and turn the Tuning Control so that this frequency is indicated on the dial. Adjust the broadcast the Variable Capacitor. Recheck the 1500 KC high frequency adjustoscillator padder capacitor (C3) for maximum response while "rocking" ment trimmer (C2)

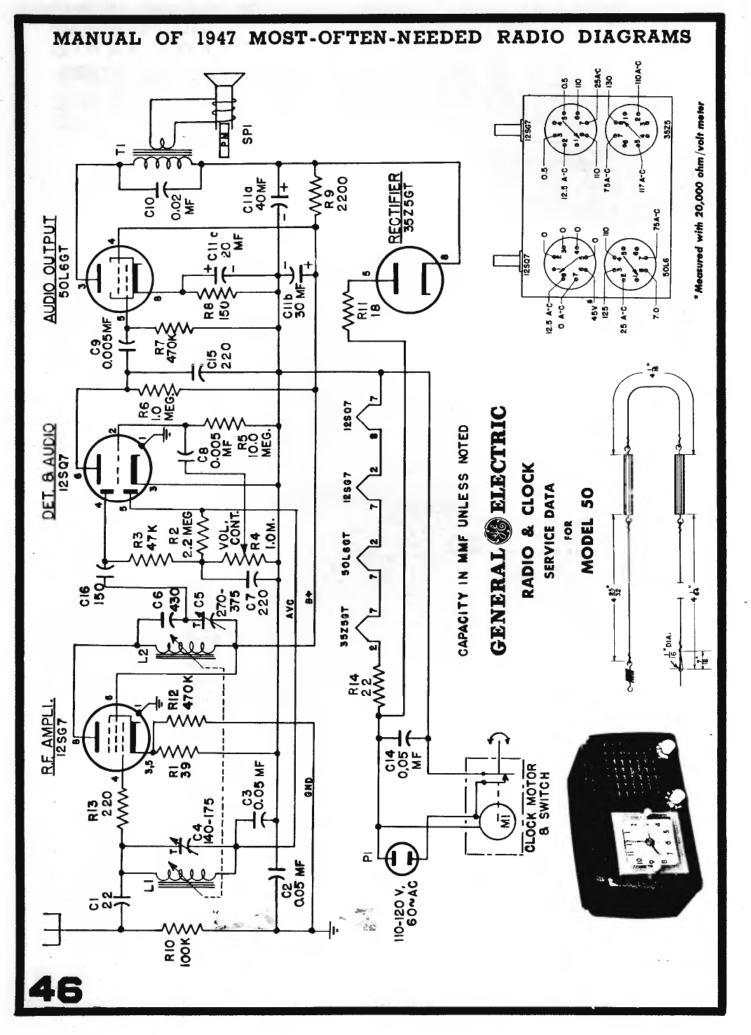
SHORT WAVE (Band Switch in the middle position)

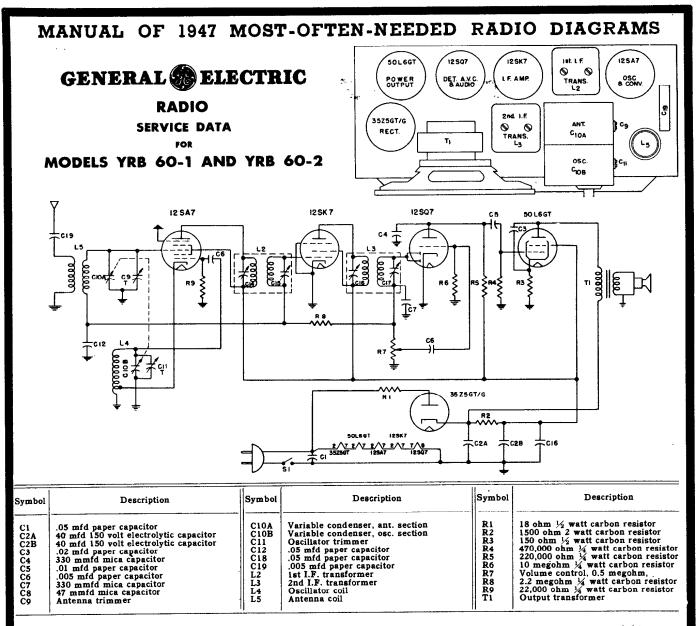
Connect the signal generator through a standard short wave dummy antenna to the antenna (green wire) and the ground lead the chassis of the receiver. Set the signal generator to 18.5 MC. Э

(2) With the Variable Capacitor set at the extreme clockwise position capacity), tune in the 18.5 MC signal by means of the W. oscillator trimmer (C4). minimum ŵ

(3) Set the signal generator to 16 MC and turn the tuning control so that this frequency is indicated on the dial. Adjust the Antenna Trimmer (C5) on the short wave coil for maximum output while rocking the (C5) on the short wave coil for maximum output while rocking the Variable Capacitor from left to right for maximum output. No other adjustments are necessary.







ALIGNMENT PROCEDURE

ALIGNMENT FREQUENCIES

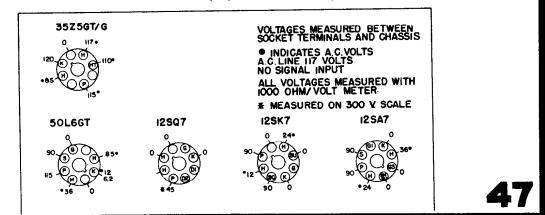
I.F. ALIGNMENT

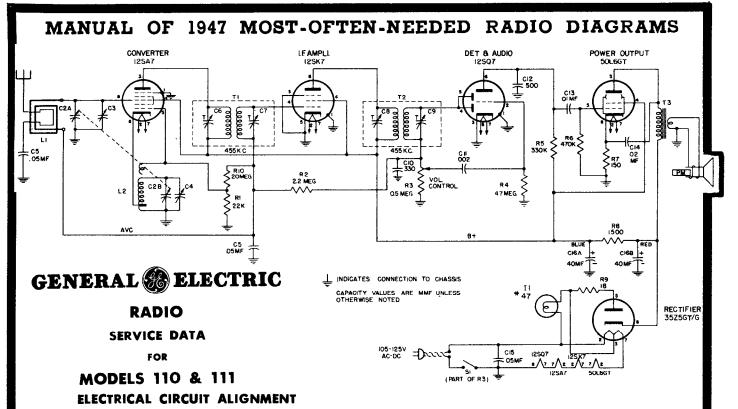
Connect an output meter across the voice coil. Turn the volume control to maximum. Set test oscillator to 455 kc

and keep the oscillator output as low as a readable meter reading will permit. Apply signal to the converter grid through a .05 mfd capacitor and align progressively the trimmers in the 2nd and 1st I.F. transformer cans.

R.F. ALIGNMENT

Apply the R.F. alignment signals through a standard I.R.E. dummy antenna to the receiver antenna post. With the gang condenser wide open, align the oscillator trimmer (C11) to 1725 kc. Change the generator signal to 1500 kc, tune the receiver to the signal and peak antenna trimmer (C9) for maximum output.





ALIGNMENT FREQUENCIES:

.....1500 kilocycles R-F.... I-F.....

EQUIPMENT REQUIRED:

- 1. Line isolation transformer.
- A-c output meter, $1\frac{1}{2}$ volts full scale. 2.
- 3. Test oscillator with tone modulation.
- 4. 0.05 mf. paper capacitor.
- 5. 50 mmf. mica capacitor.
- 6. Insulated screwdriver.

50L6

12 TURNS

35 Z 5 G 7

PROCEDURE-GENERAL. 1. Remove chassis from cabinet. Turn pointer as far counterclockwise as possible. The pointer should set horizontal. If it doesn't, remove the dial window vindow should set horizontal and slip the p

Connect the line cord to the line through an isolation 2. 1:1 ratio transformer.

3. Connect output meter across loudspeaker voice coil terminals.

4. Keep radio volume control at maximum and attenuate the test oscillator signal output so that the output meter

reading never exceeds 1 volt. 5. For R-F alignment, the Beam-a-scope assembly should be connected and dressed in exactly the same location it would occupy if installed in the cabinet.

6. Connect the capacitor as listed in column 2, between the output "high side" of the test oscillator and the point of input specified.

ALIGNMENT CHART

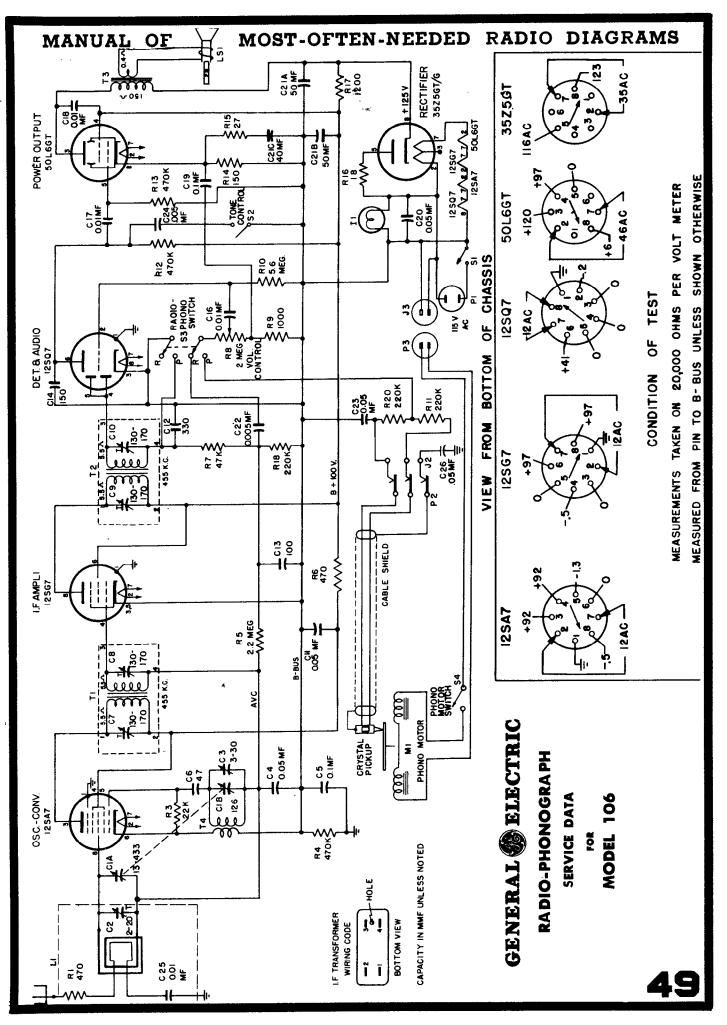
pointer on its shaft until it is horizontal.	Step	Connect Test Oscillator to	⁷ Test Oscillator Setting	Pointer Setting on Radio	Adjustment for Maximum Output
667 (12507) (125K7) (137 LF. 0 455 K.C. (125A7)	1	12SG7 grid in series with 0.05 mf. cap.	455 kc	1500 kc	2nd I-F trans. trimmers
	2	12SA7 grid in series with 0.05 mf. cap.	455 kc	1500 kc	lst and 2nd I-F trans. trimmers
T2 SECTION 2ND LE C3 SECTION C3 SECTION	3	Ant. post in series with 50 mmf.	1500 kc	1500 kc	C4 (osc.)
03C. 455 K.C. SECTION € 1500 K.C.	4	Ant. post in series with 50 mmf.	1500 kc	1500 kc	C3 (R-F)
5" APPROX.		125K7 1250	-	50L60	
GNU 24A-C 0 0 0 63 36A-C 0 0 63 0 3.5	GNI		GIND 6.5 GIND 6.5		AC 118 290
	IDNS	OF TEST	7 METER	1124-0	0 0 85

BOTTOM VIEW OF CHASSIS

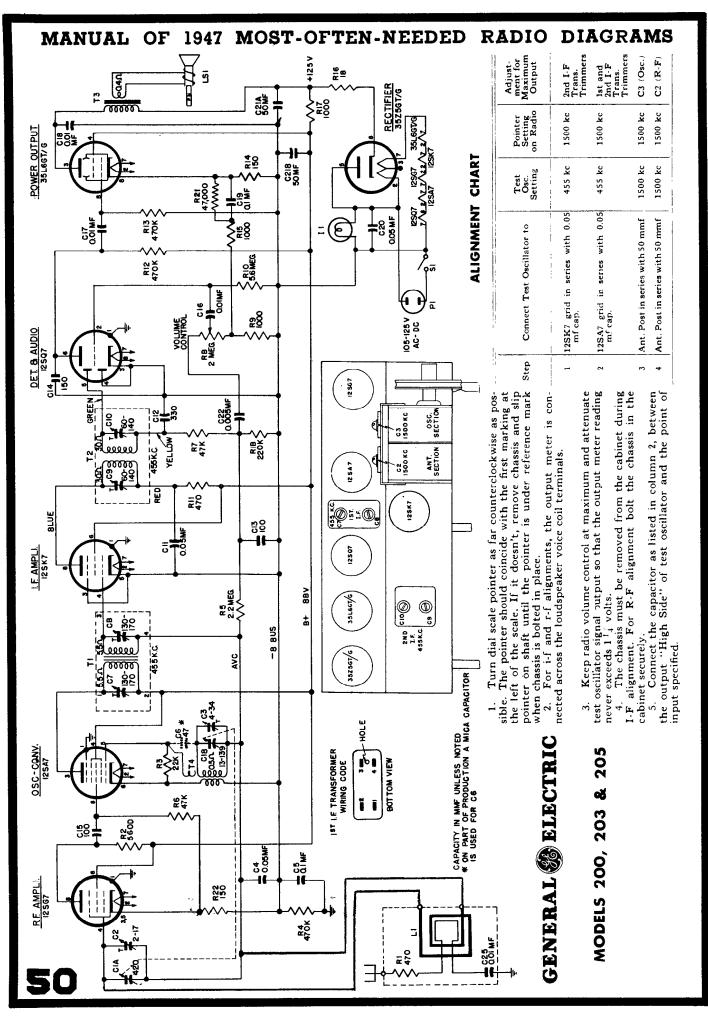
NO SIGNAL INPUT 115 VOL7S A-C LINE

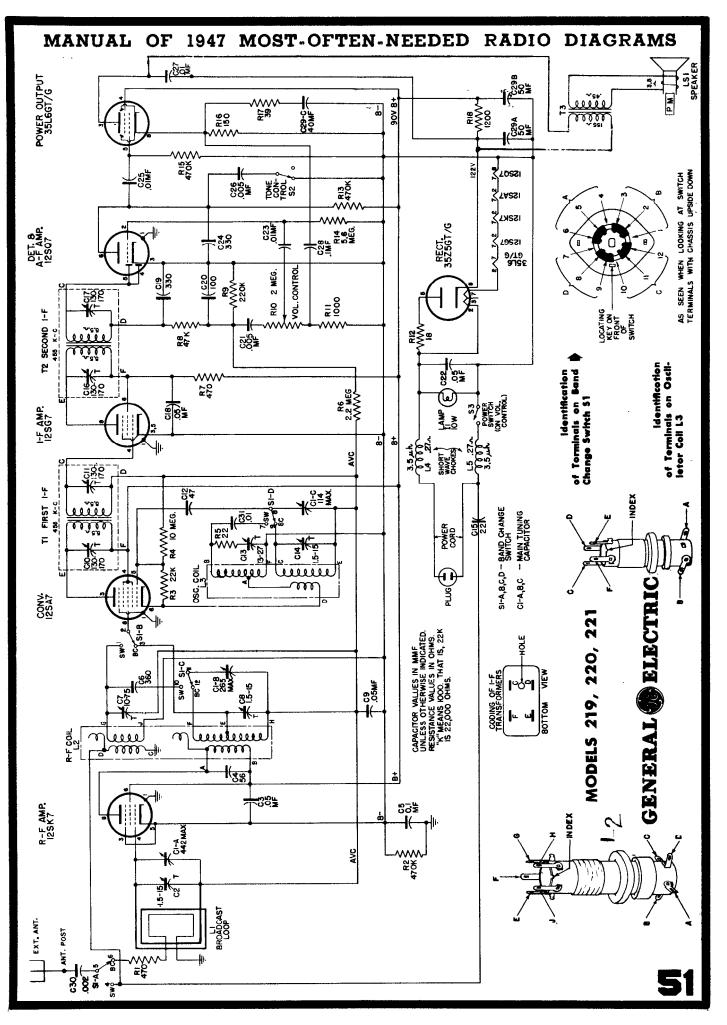
Compliments of www.nucow.com

3525GT



Compliments of www.nucow.com





Compliments of www.nucow.com

GENERAL GENERAL

RADIO

TWO-BAND A-C-D-C SUPERHETERODYNE SERVICE DATA

for

MODELS 219, 220, 221

ALIGNMENT

Equipment Needed.

Signal Generator, modulated 30% with 400 cycles.

One-60 mmf. capacitor

One-.05 mf. capacitor

One-400-ohm resistor

One—output meter One—insulated screw driver.

General.

For a complete alignment, the i-f should be aligned before 4. the r-f.

The i-f sections may be aligned with the chassis removed from the cabinet, but for the final r-f alignment the chassis 5. should be in place, in the cabinet.

- Fig. 3 identifies and locates all trimmers. Be sure the radio has been "on" for at least 10 minutes before making any alignment adjustments.
- In order to be sure of frequency stability in the signal generator, follow the manufacturer's recommended procedure for use.
- When making connections to the signal generator, avoid 7. any ground connections to the radio unless an isolation transformer is used in the power line.

I-F Alignment.

- Remove chassis from cabinet.
- Connect output meter across the speaker voice coil. 2.
- Set volume control for maximum. 3.
- Connect output terminal of signal generator through a 4. .05 mf. capacitor to pin 4 of the 12SG7 (i-f amplifier) tube.
- Set signal generator frequency to 455 kc. 5
- 6.
- Set dial pointer on radio to approximately 1500 kc. Peak second i-f trimmers, C16 and C17, for maximum 7. output.
- 8. It is important to keep the output reading under $1\frac{1}{4}$ volts by reducing the input or gain control so as to avoid spurious results due to a.v.c. action.

050

R-F

- 9. Disconnect signal generator from 12SG7 and connect (through .05 mf. capacitor) to pin eight of the 12SA7 converter.
- Keeping output below $1\frac{1}{4}$ volts as before, peak the first i-f trimmers, C10 and C11, for maximum output.
- 11. Check second and first i-f trimmer adjustments.

Broadcast R-F Alignment.

When making the following alignment, the Beam-a-Scope (loop antenna) must be mounted to the chassis, and the chassis must be installed in the cabinet. All trimmer adjusting screws are available through the hole in the loop antenna frame.

- Connect the output of the signal generator through a 1. 60 mmf. capacitor, to the radio antenna post.
- 2 Set the signal generator and dial pointer to 1500 kc.
- Adjust C14, C8, and C2 for maximum output. If two 3. peaks are obtained when adjusting C14, the correct point is the one with the trimmer plates the furthest apart.

Shortwaye R-F Alianment.

- Set Band Change switch to SW position.
- 2. Set dial pointer and signal generator to 9.5 mc.
- 3. Remove chassis carefully, so as not to disturb the setting of the dial pointer.
- Connect the output of the signal generator through a .05 mf. capacitor to pin eight of the 12SA7 converter tube.
- Adjust C13 (under the chassis) for maximum output. Two points of maximum output may be obtained. The correct point is the one with the trimmer plates closest together.
- Remove the signal generator connection, and connect its output through a 400-ohm resistor to the radio antenna post. Peak C7 for maximum output while rocking-in the main tuning condenser.
- Replace the chassis in the cabinet, and check the setting of C7.

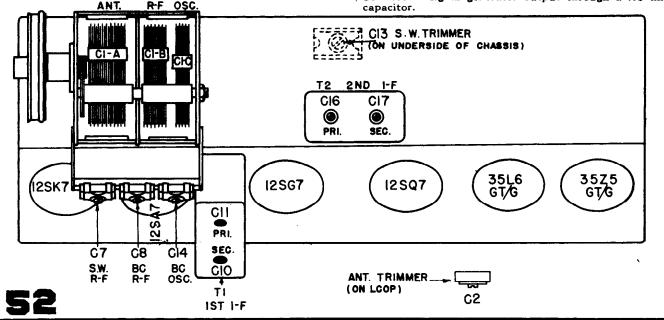
STAGE GAINS AND VOLTAGE CHECKS

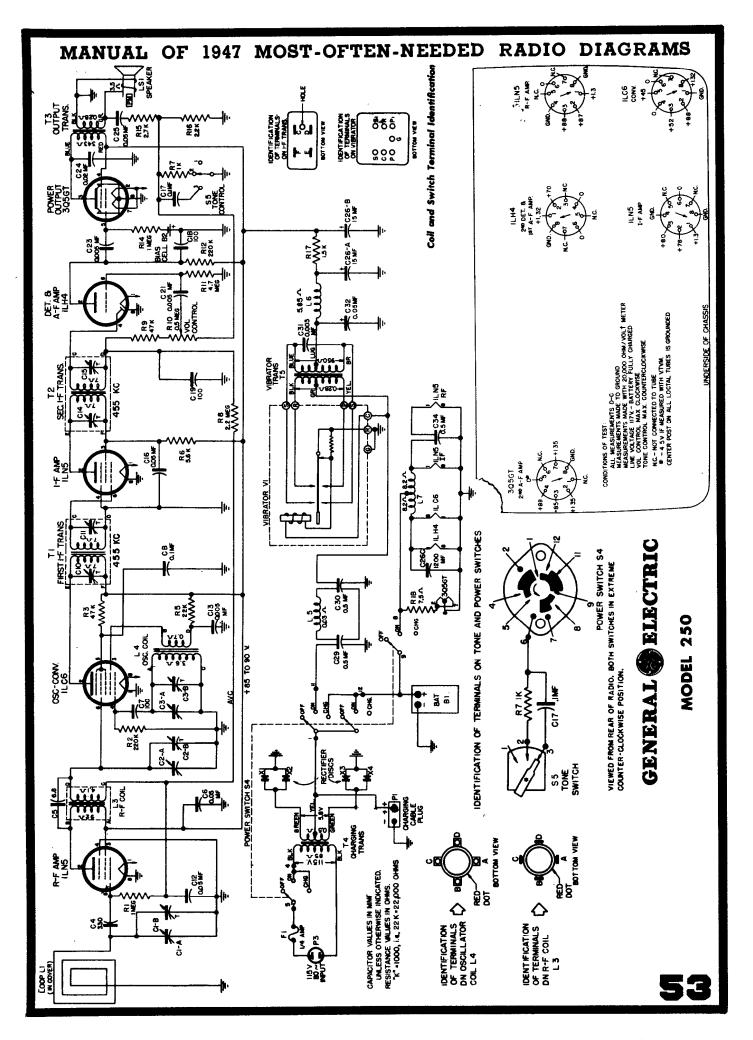
The following information will be useful to servicemen equipped with vacuum tube voltmeters or similar voltage measuring instruments. The stage gain values listed may have a tolerance of 20%.

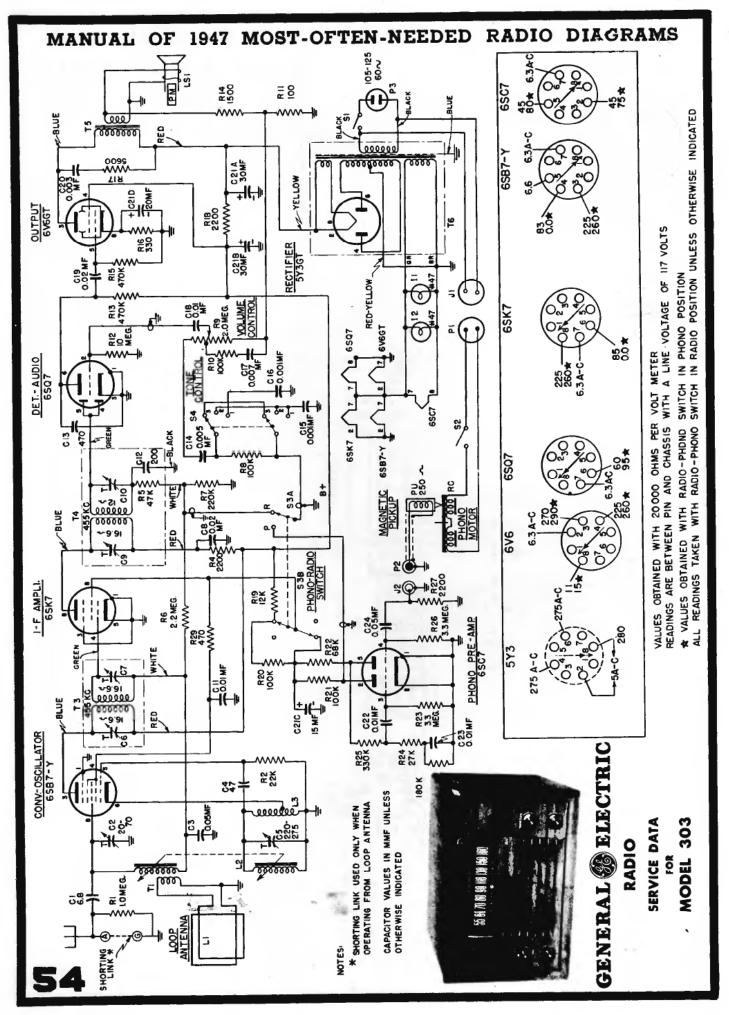
Stage Gains.

- (1) Antenna terminal^{*} to pin 4 of 12SK7... 4 @ 1000 kc (2) Pin 4 of 12SK7† to pin 8 of 12SA7..... 10 @ 1000 kc (3) Pin 8 of 12SA7† to pin 4 of 12SG7..... 35 @ 455 kc

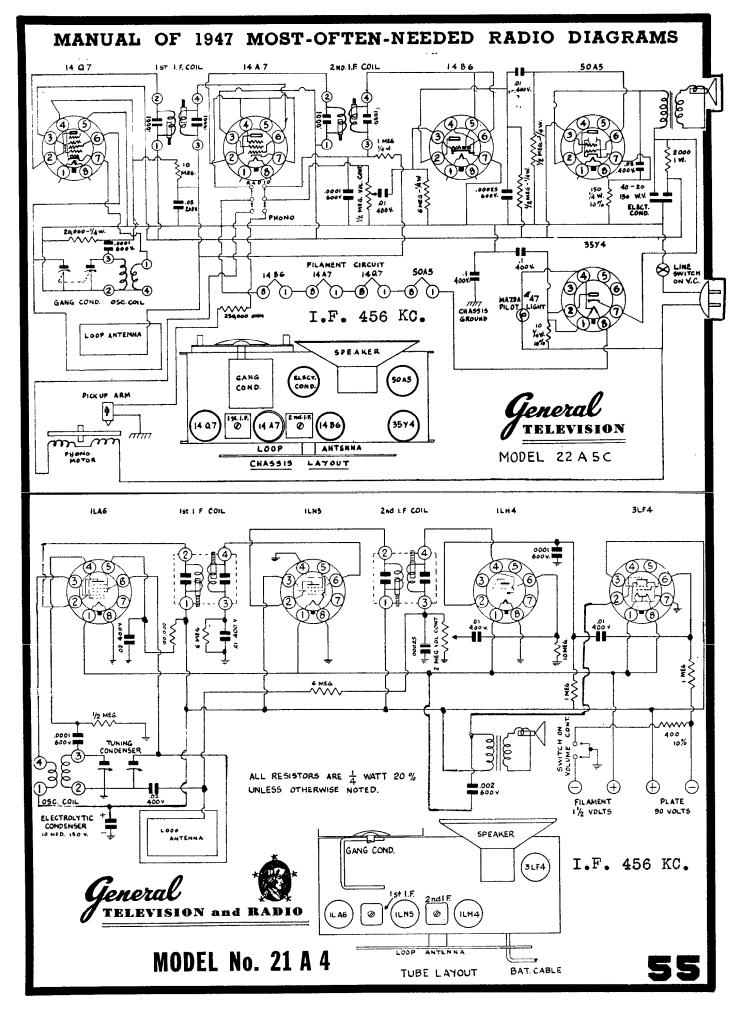
- Pin 4 of 12SG7[†] to pins 4 or 5 of (4)
- 12SQ7.... ** Connect to signal generator output through a 60 mmf.
- capacitor. [†]Connect to signal generator output through a .05 mf. capacitor.





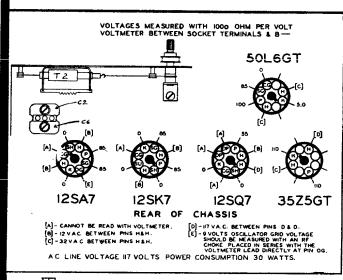


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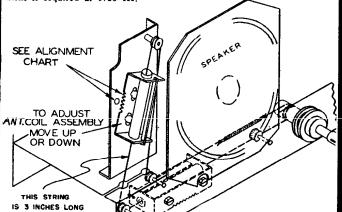


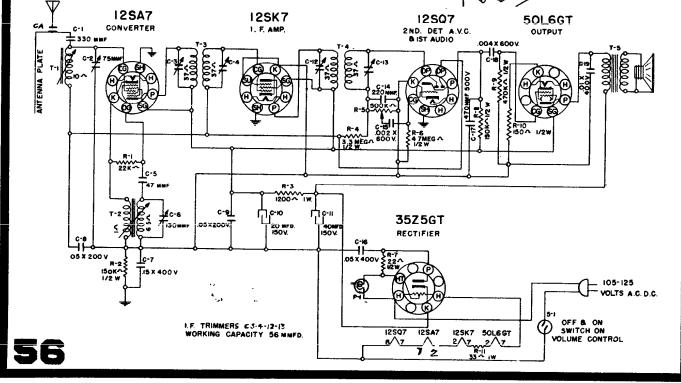
MANUAL OF 1947 MOST-OFTEN-NEEDED RADIO DIAGRAMS W. T. GRANT COMPANY Models 500 and 501-Series A

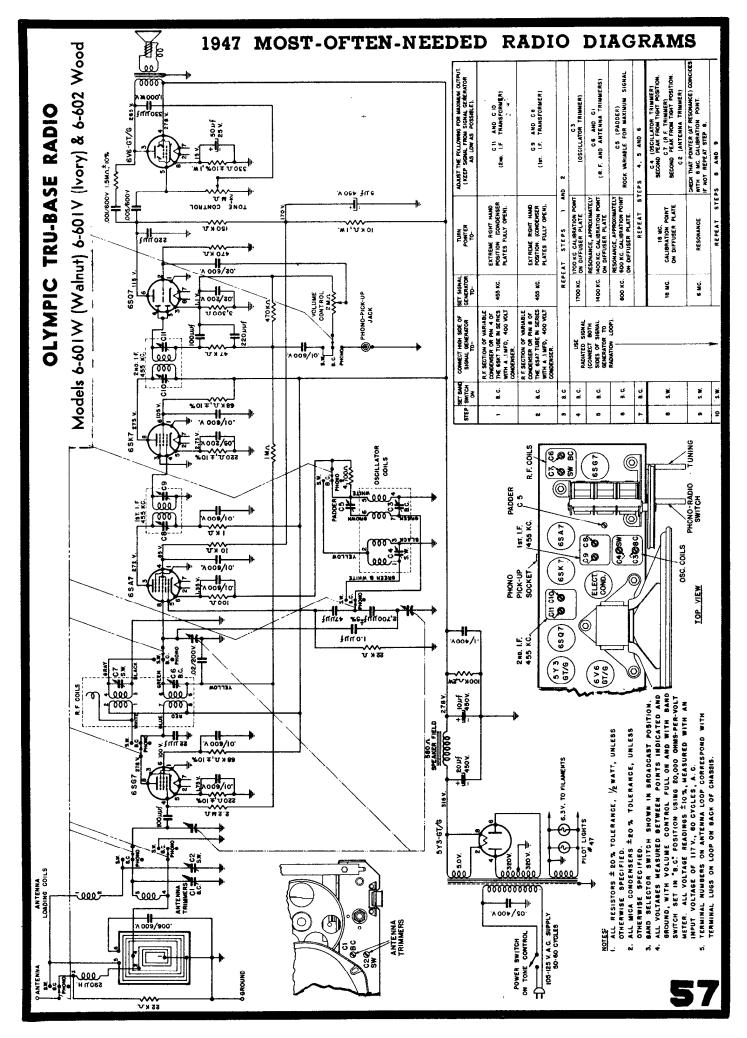
	SIGNAL	GENERATOR		THIND	ADJUST TRIMMERS				
Frequency	Dummy Antenna	Connection to Radio	Ground Connection	TUNER SETTING	MAXIMUM OUTPUT (in order shown)				
455 kc	.1 mf	Metal antenna plate	12SQ7 Pin 3	Iron cores all the way out	Trimmers on output and input I.F. cans				
1720 kc	.1 mf	Metal antenna plate	12SQ7 Pin 3	Iron cores all the way out	Oscillator trimmer C6				
1720 kc	200 mmf	External antenna clip	12SQ7 Pin 3	Iron cores all the way out	Antenna trimmer C2				
1400 kc	200 mmf	External antenna clip	12SQ7 Pin 3	Turn dial to 1400 kc	Adjust position of ant. coil (see coil assembly view)				
1720 kc	200 mmf	External antenna clip	12SQ7 Pin 3	Turn dial to 1720 kc	Antenna trimmer C2				

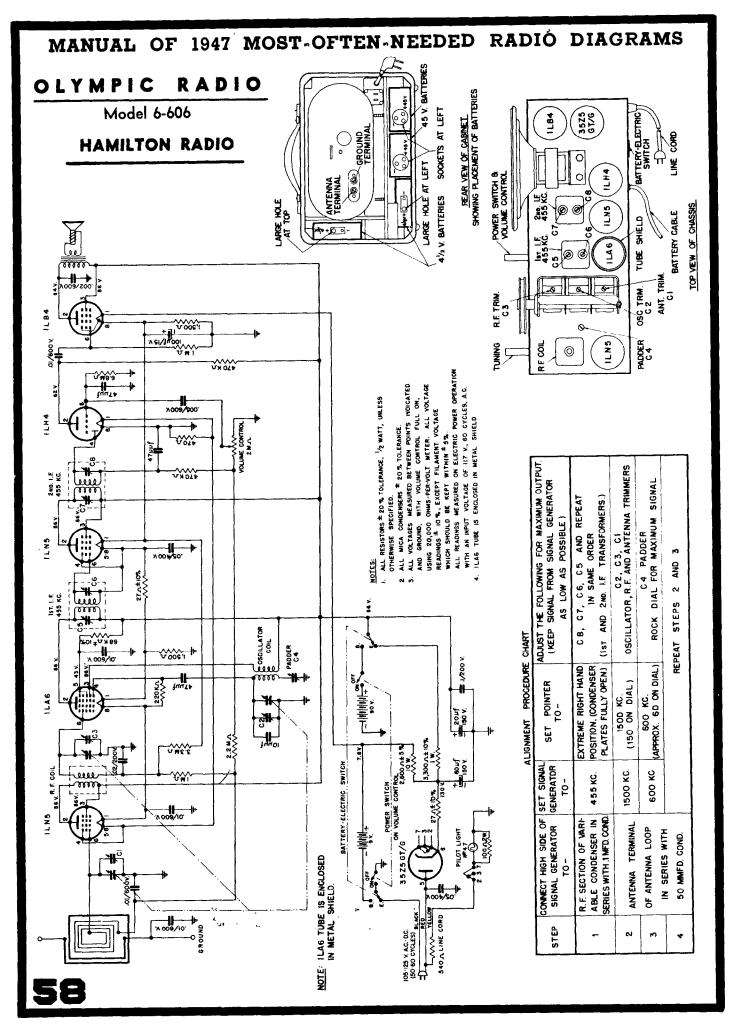


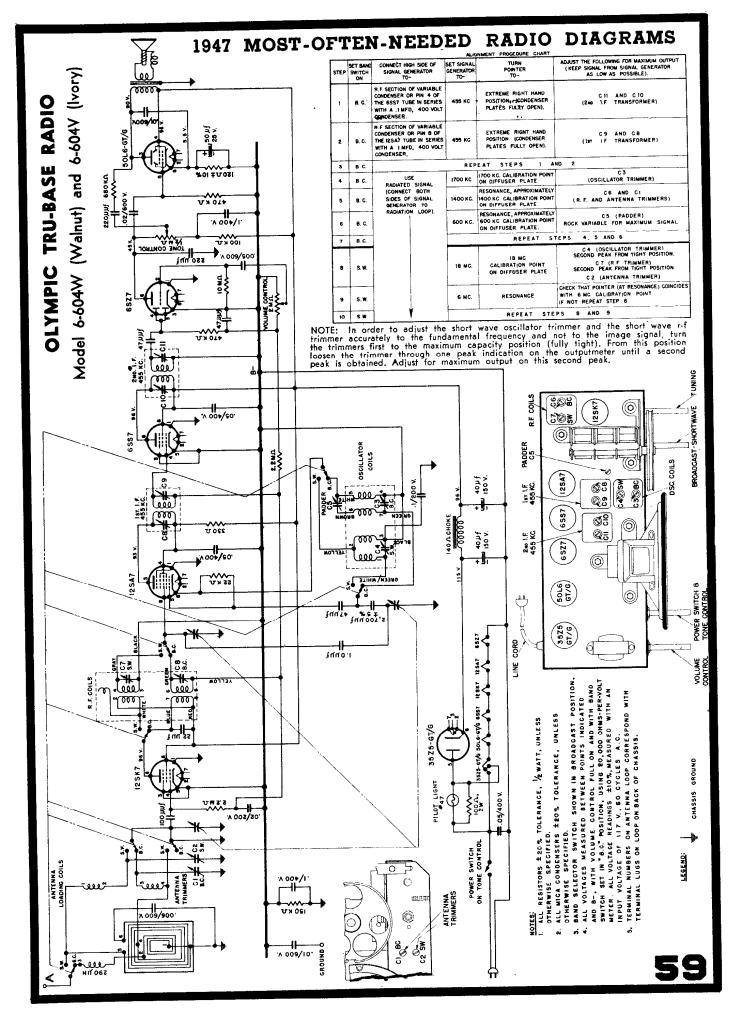
After the antenna coil has been tracked at 1400 Kc. it is necessary to check the antenna trimmer (C2) adjustment again at 1720 Kc. If no appreciable change in trimmer adjustment is made the coil is in track, if the trimmer requires considerable change it will be necessary to again adjust the position of the antenna coil at 1400 Kc. These two adjustments should be tried several times until no change of trimmer adjustment is required at 1720 Kc.

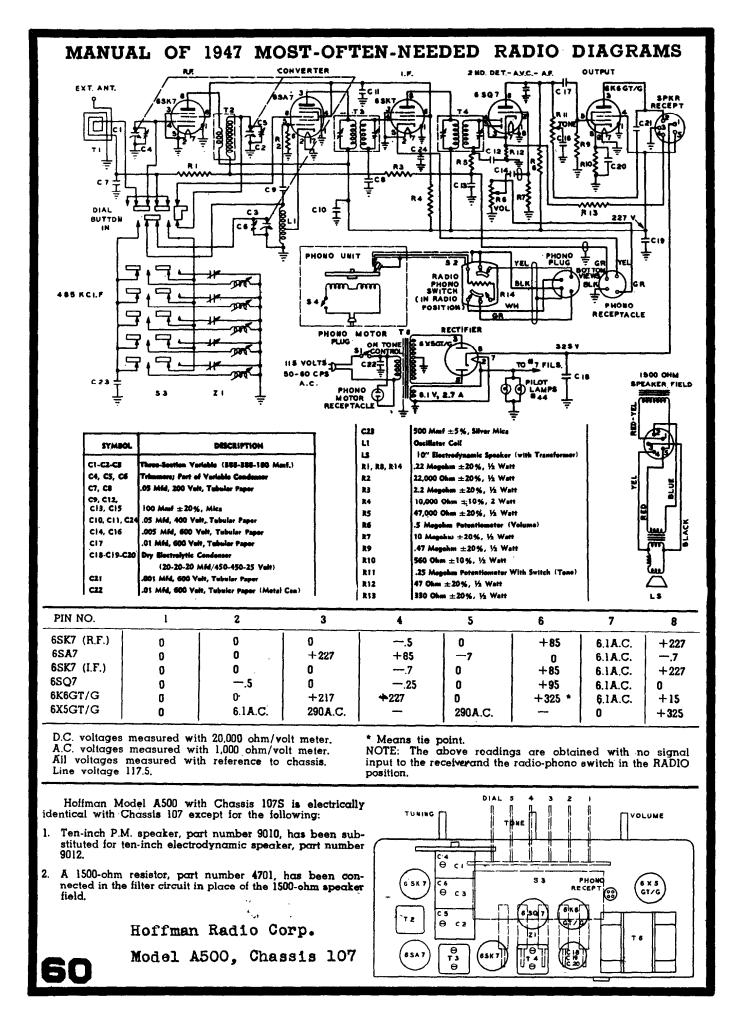


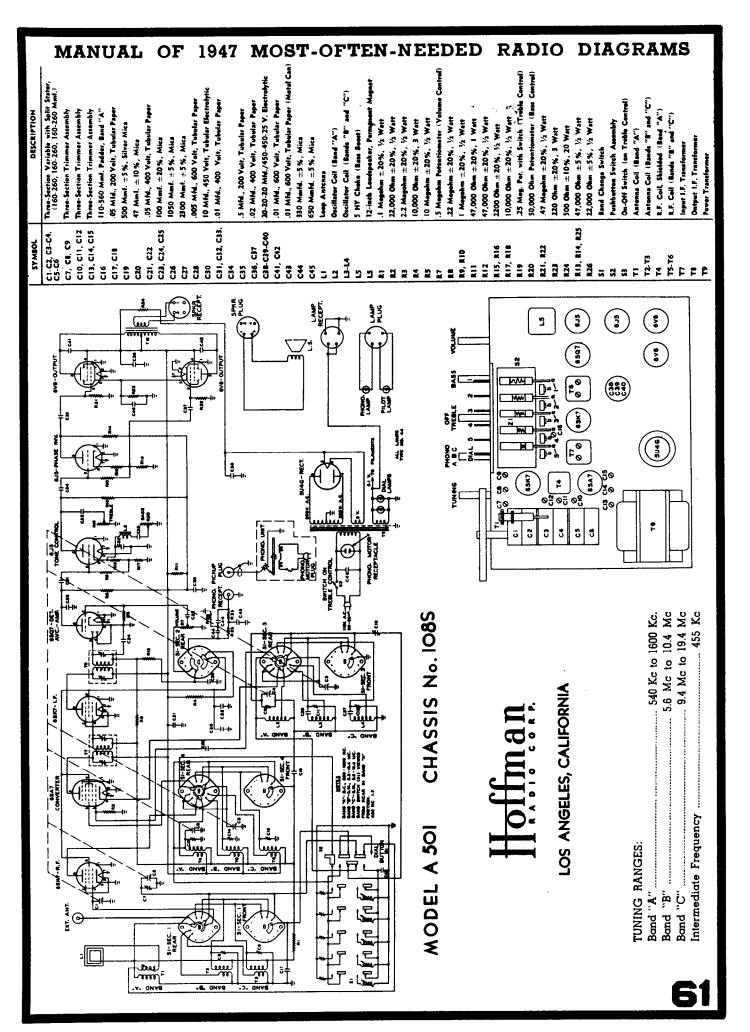


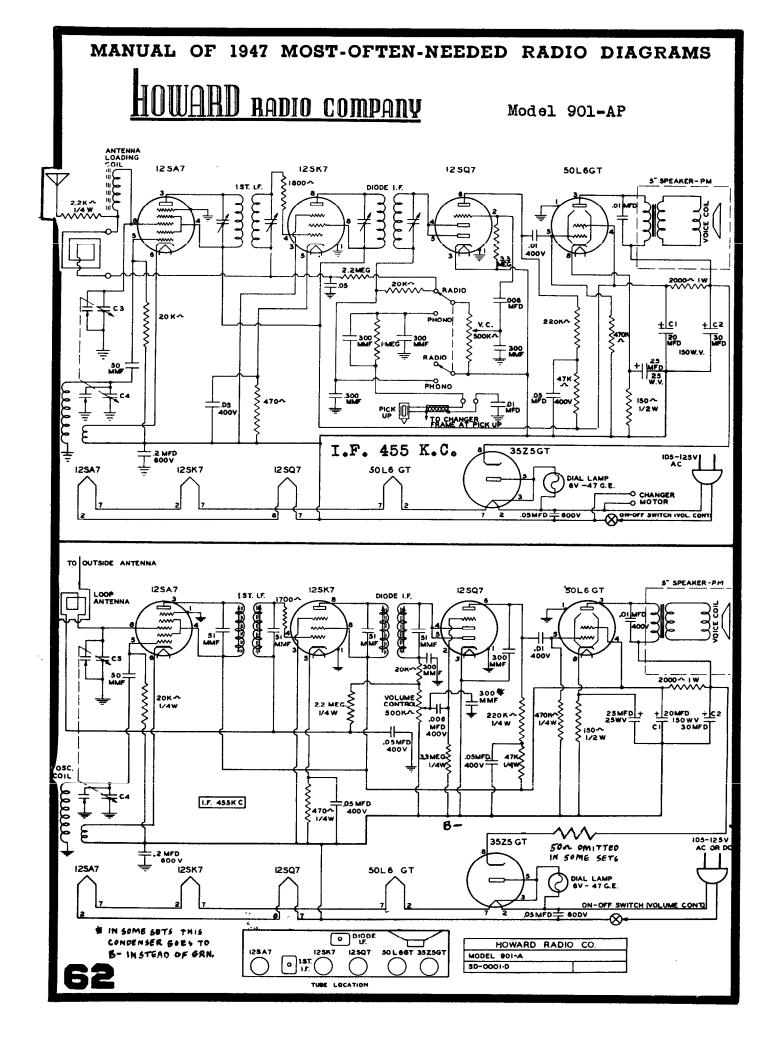


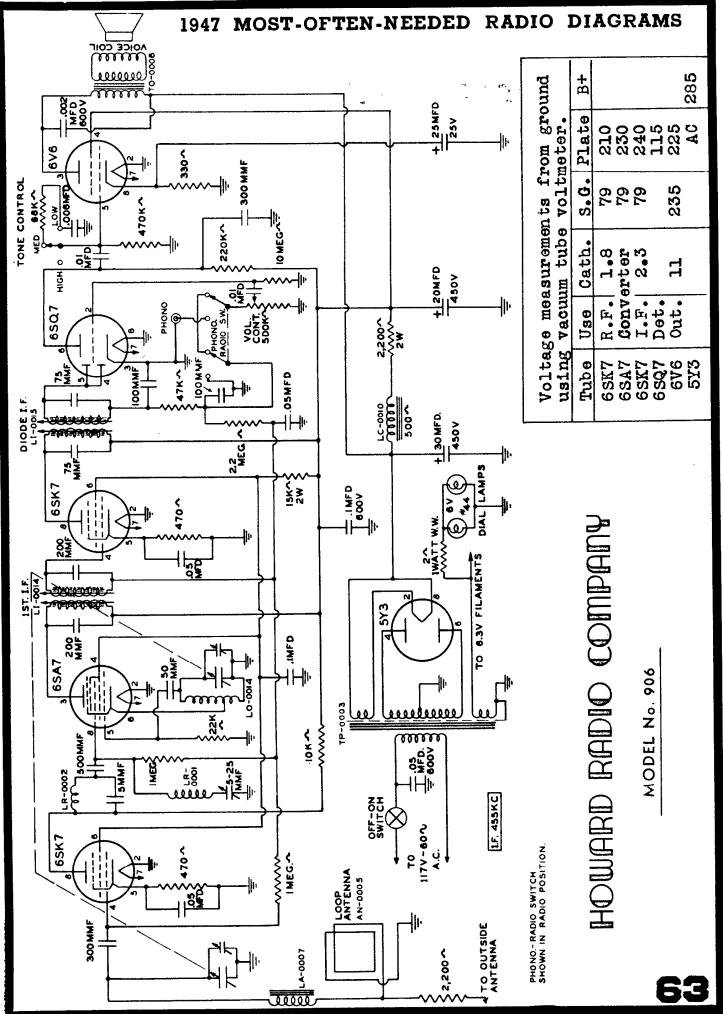




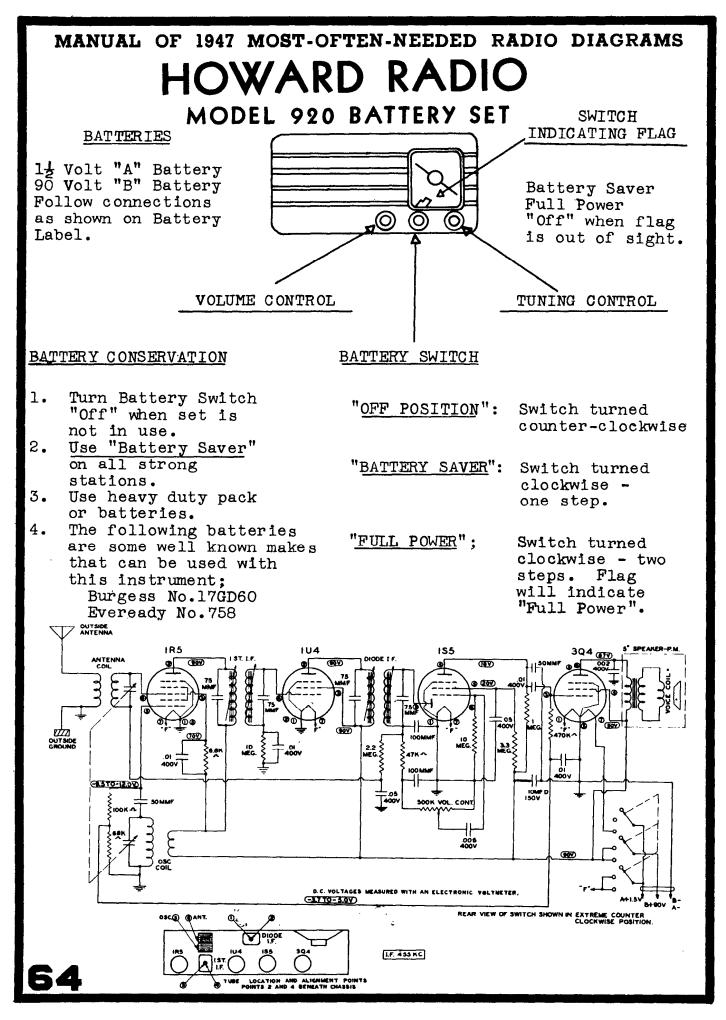


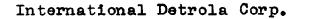






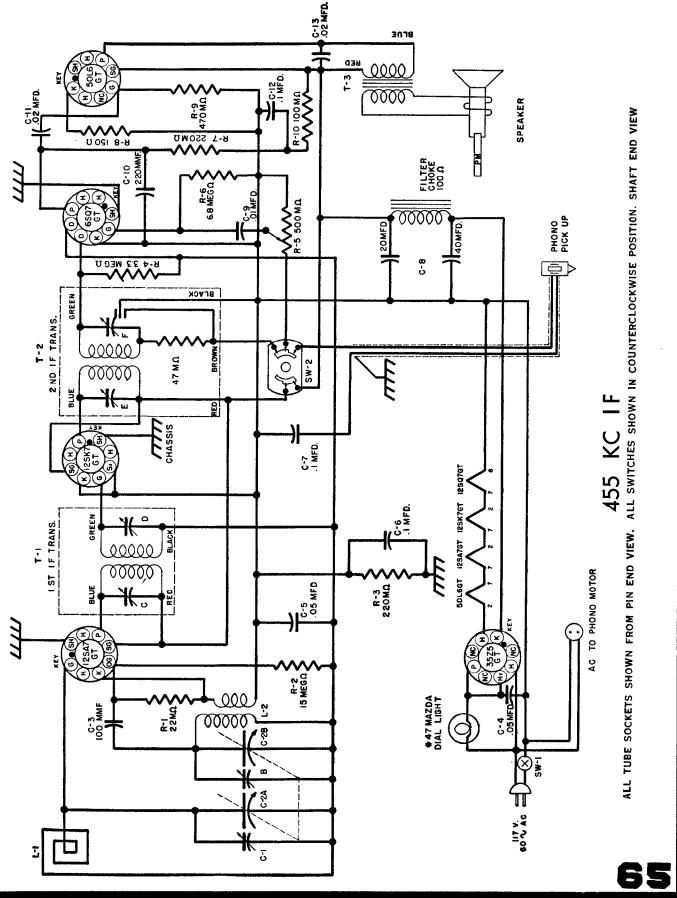
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FIVE-TUBE; BROADCAST BAND, AC



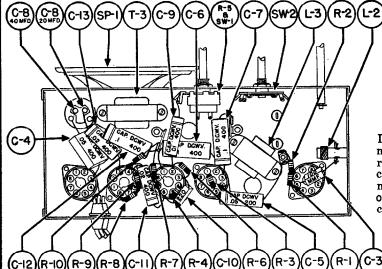


International Detrola Corp.

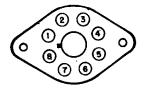
Radio Chassis Model 558

All DC voltages measured with a 1000 ohm-per-volt meter from ON-OFF switch (-B) to socket contact indicated. All AC voltages are measured from ON-OFF switch (-B) to socket contact indicated.

TUBE	POSITION	1	2	3	4	5	6	7	8
12SA7GT	Converter	0	36.3 AC	108	108	-5.6	0	23.8 AC	0
12SK7GT	IF Amplifier	0	11.4 AC	0	0	0	108	23.8 AC	108
12SQ7GT	Detector—1st Audio	0	0	0	0	0	43	11.4 AC	0
50L6GT	Power Outpuț	0	85 AC	100	108	0	0	36.3 AC	7.3
35Z5GT	Rectifier	0	117 AC	112 AC	0	112 AC	0	85 AC	117



Volume Control full on. No signal. Line yoltage 117 volts AC.

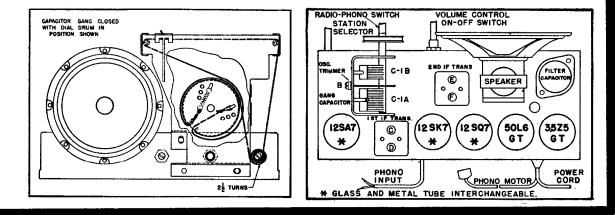


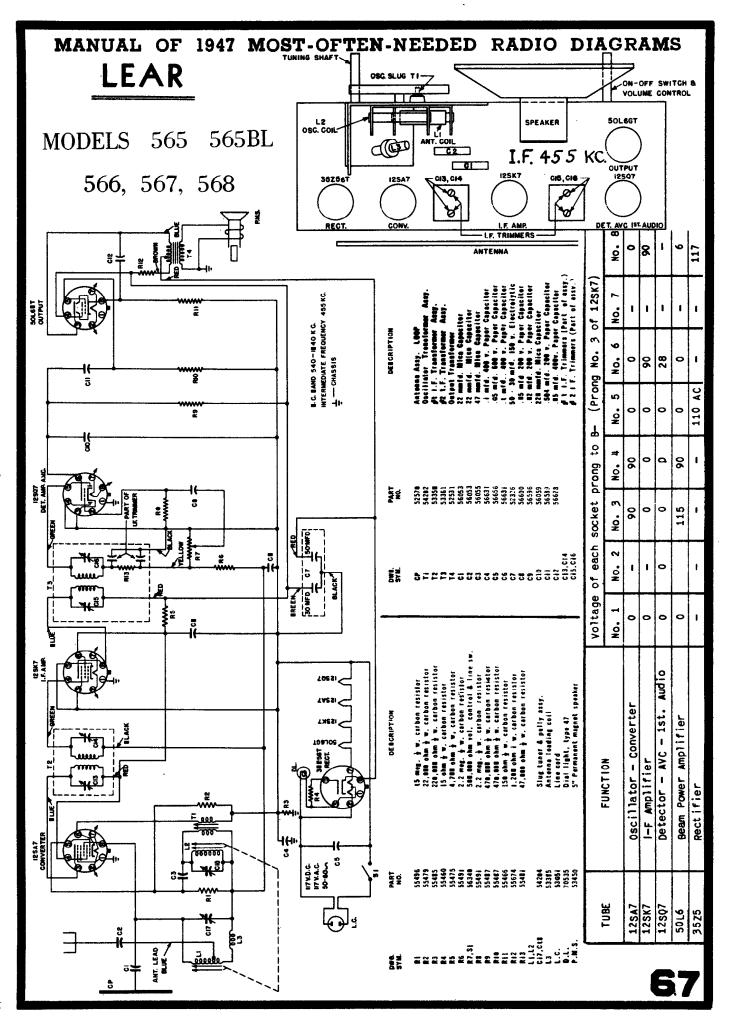
Intermediate Frequency and Oscillator adjustments may be made with the loop disconnected provided a resistor of 10,000 to 50,000 ohms is substituted to close the 12SA7GT grid circuit. The loop alignment must be done with the loop and chassis mounted in operating position in the cabinet. A single turn loosely coupled to loop may be substituted for RMA loop

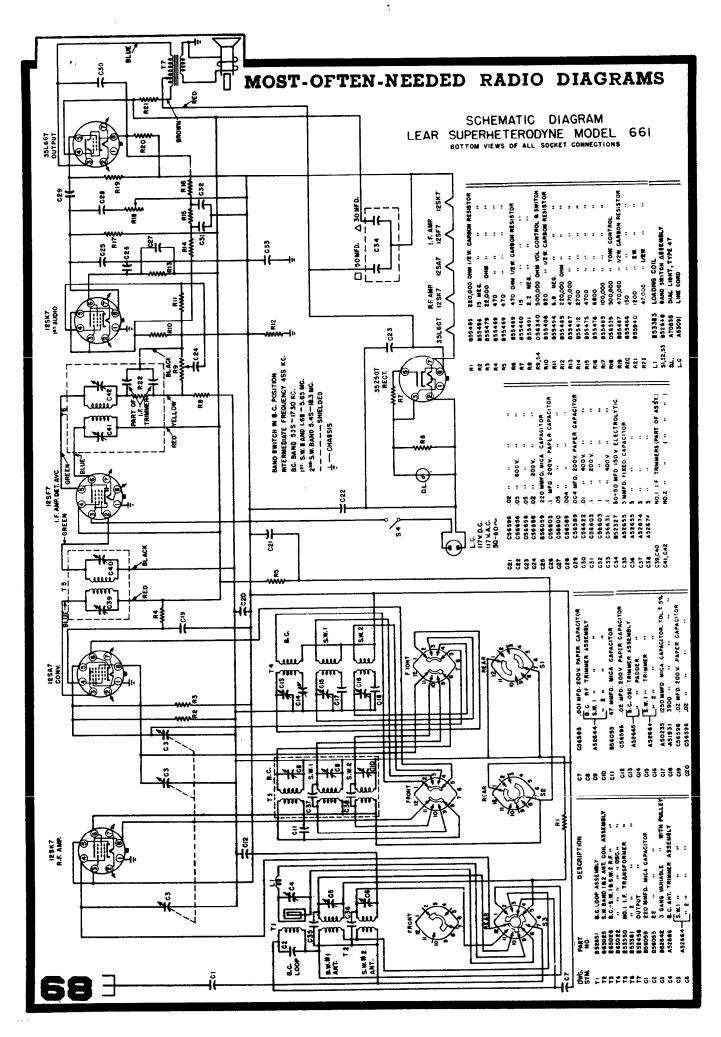
ALIGNMENT PROCEDURE

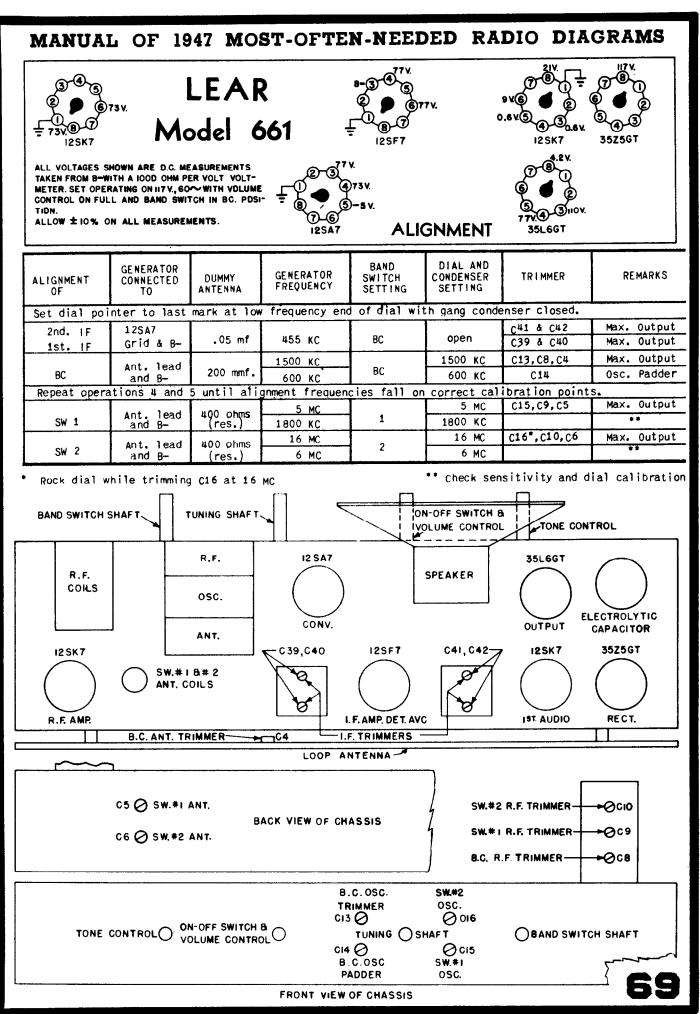
			A		
GENERATOR	CONNECTION AT RADIO	DUMMY ANTENNA	DIAL	TO TUNE TRIMMERS	REMARKS
IF 455 kc.	12SA7GT grid	.1 mfd.	HF end	IF trimmers CDEF	Tune to max.
1620 kc.	12SA7GT grid	RMA loop	HF end	Osc. trimmer B	Set limit of band
1400 kc.	Through loop*	RMA loop	1400 kc.	Ant. trimmer A	Tune to max.

* Loop trimmer accessible through bottom of cabinet.

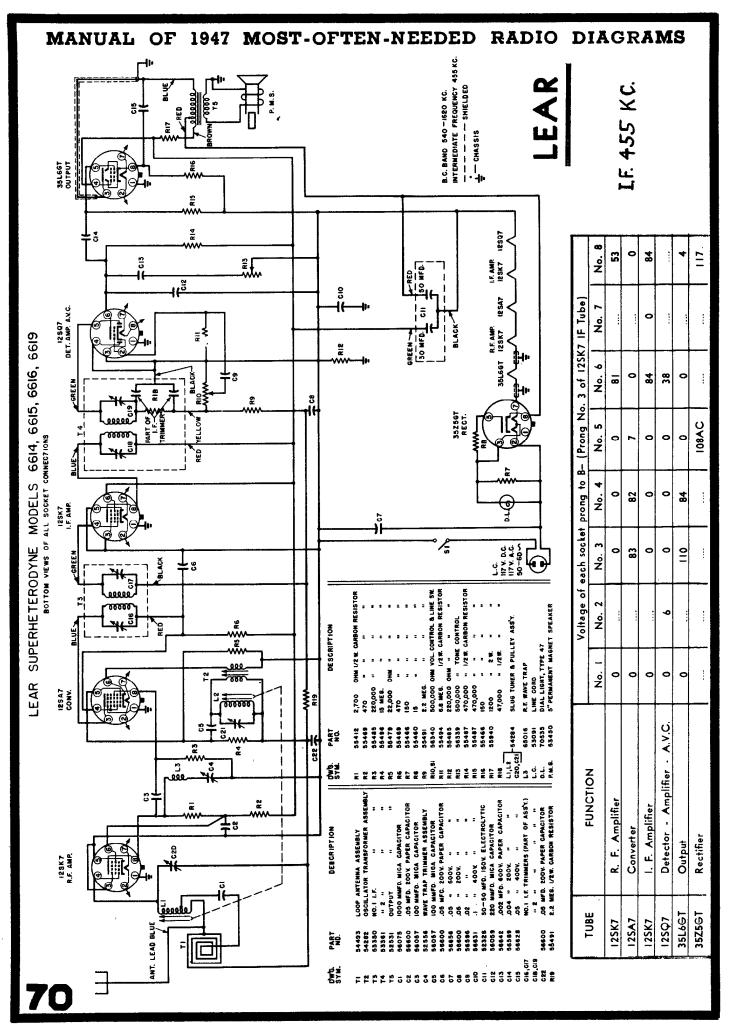


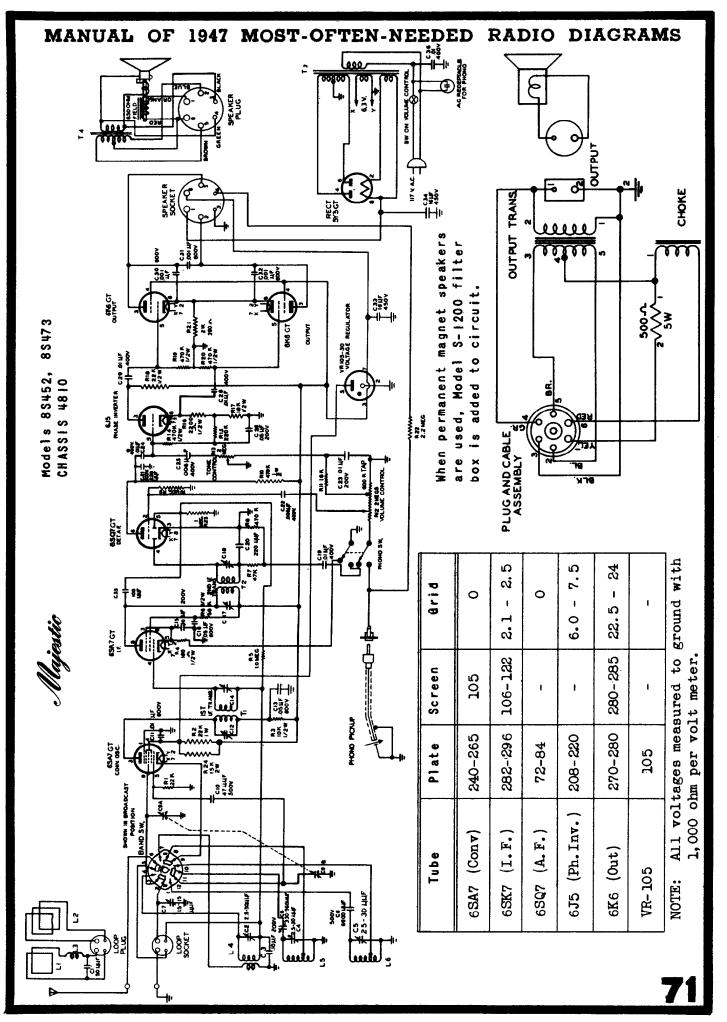






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Majestic

Models 85452, 85473 CHASSIS 4810

ALIGNMENT

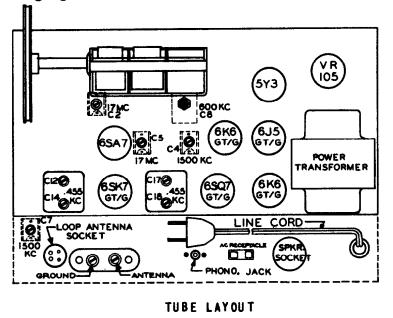
Before aligning, close tuning condenser (plates fully meshed). Set pointer to center of extreme left hand mark on the dial.

When aligning broadcast band, connect to output of the signal generator a loop, about 12 inches in diameter, consisting of two or three turns of wire. Place this loop in a plane parallel to that of the receiver loop antenna and about a foot away from it. The receiver loop antenna should be in about the same position relative to the chassis as it is when installed in the cabinet.

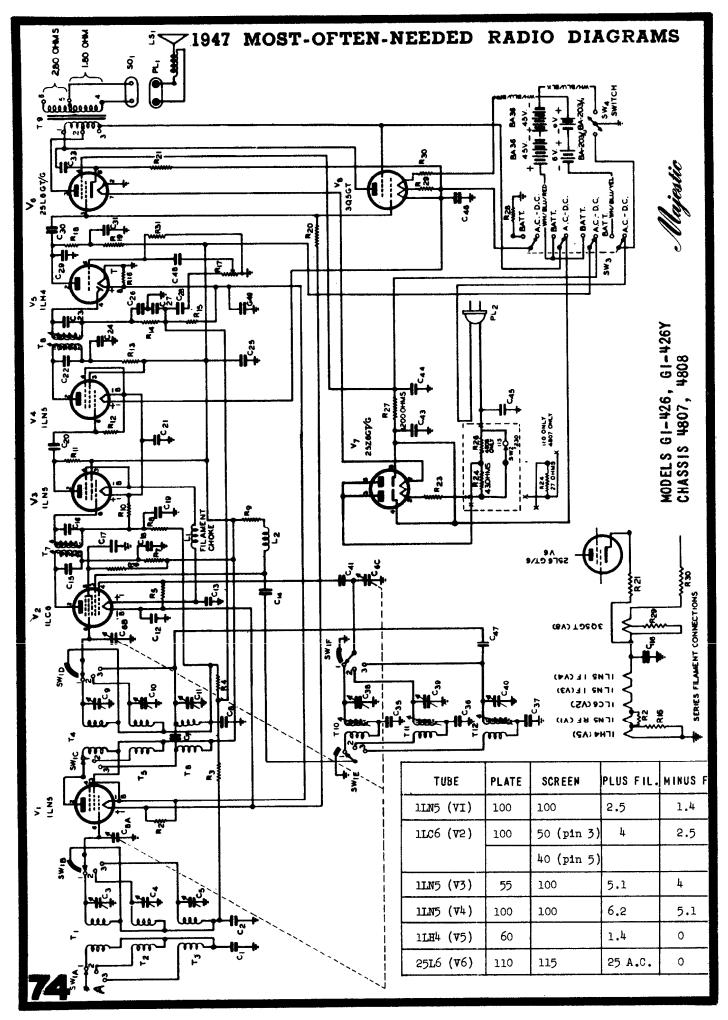
While aligning, turn the volume control full on and keep the signal generator output as low as possible.

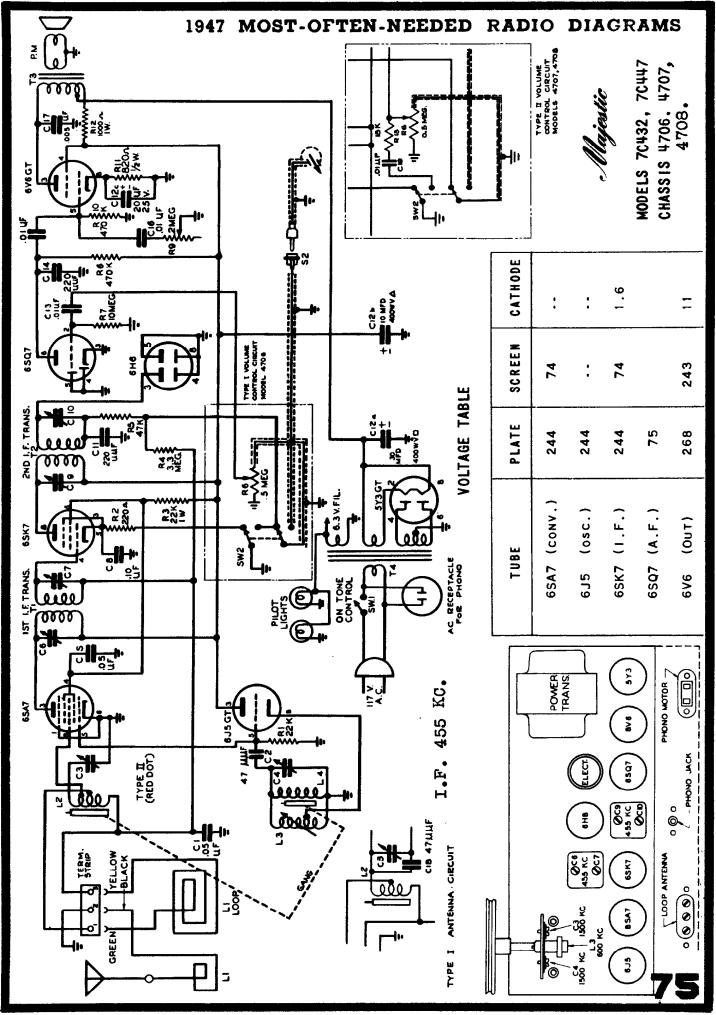
Step	Dummy Antenna	Test Oscillator Connection	Test Oscillator Frequency	Receiver Bandswitch	Receiver Dial	Adjust for Maximum	Notes
1	.Ol mfd	6SA7 grid	455 kc	B. C.	Any quiet spot	C18, C17 C14, C12	
2	Loop	-	1500 kc	B.C.	150	C4, C7	
3	Loop	-	600 kc	в.с.	60	C8	Note #1
4	400 ohme	Receiver antenna post	17 mc	S. W.	17	C2, C5	

Note #1 - Rock gang while making this adjustment. Then recheck step 2.

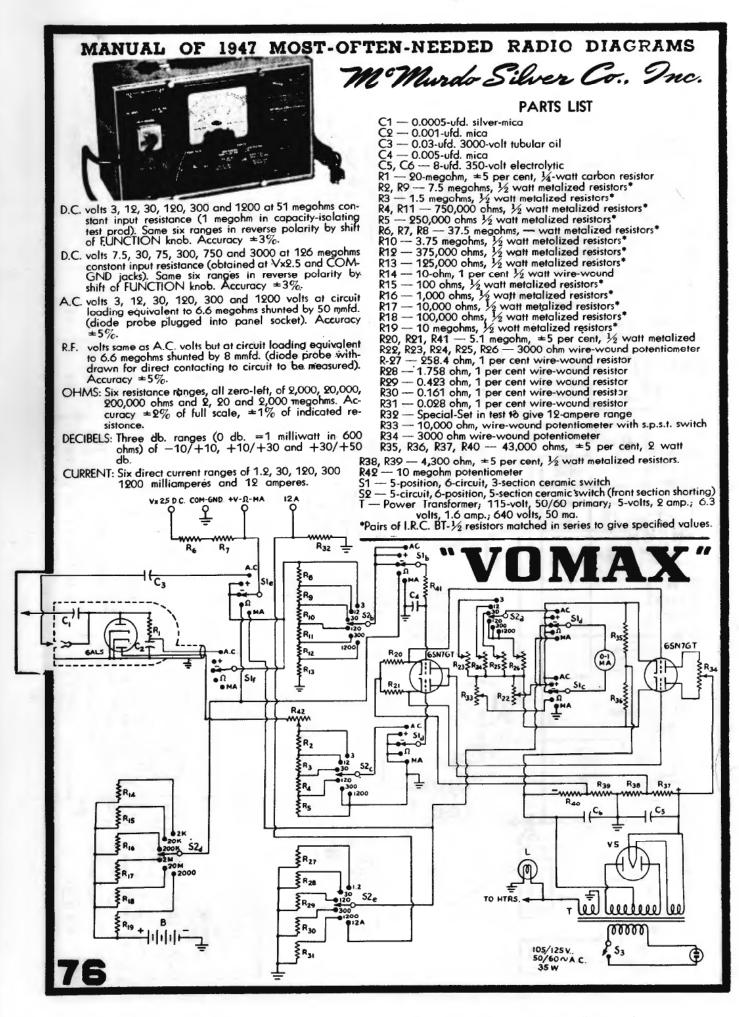


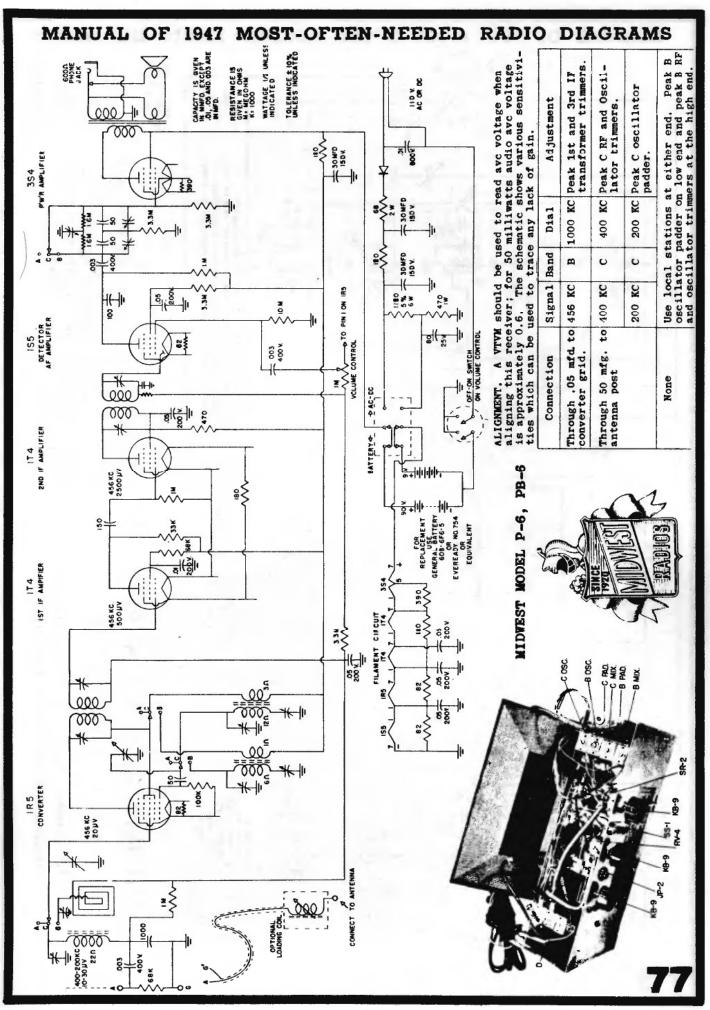
1		NUA	LC		194	+		087	["-	OF	TE	N-1	NE	ED	ED	R	ADI	0	DIA	GRA	MS	
DESCRIPTION	.006 mfd +20% 600 v molded paper .05 mfd +20% -10% 200 v molded paper Ceramic Tritmmer 7-35 mmfd	Variable, 3 gang 15 mmfd +20% 500 v fixe		.02 mfd +40% -10% 200 v molded paper .01 mfd +20% -10% 400 v molded paper .200 mmfd 20% 400 v ftaal canento	5% 500 V	mmfd 20% 500 v molded mice	40-40 mfd 250 v dual electrolytic	8 10 18 7 10 10 7 10 10	1000 mfd 15 v electrolytic	Phone jack	Line filter choke coil R.F. choke Sneaker, P.M. 6"	recept	Speaker plug	t vatt carb	3.3 megohms 10% & watt carbon 3.9 megohms 10% # watt carbon 220,000 ohm 20% # watt carbon 68.000 ohm 10% # watt carbon	1,000 ohm 20% t watt carbon 22,000 ohm 10% t watt carbon	470,030 ohm 20% ž watt carbon 47,000 ohm 20% ž watt carbon 330 ohm 10% ž watt carbon	l megohm 20% variable with switch 100,000 ohm 20% t watt carbon	470,000 ohm 10% t watt carbon 62 ohm 5% ž watt carbon 10 ohm 20% l watt carbon 220 ohms 5% 30 watt wirewound	43 ohm 5% 8 vatt virevound 2200 ohm 10% § watt carbon 260 ohm 5% 60 watt virevound 4700 ohm 10% 1 vatt carbon	og t wat	12 megohms 10% t vatt carbon
ITEM	C1,C28,C30,C48 C2,C8 C3,C9,C10,C38,C39,C40	04,05,011 06A,06B,060 07	012,013,021,022,031,049 014 015,023	c17, c19 c18 c20	022 022 024	226, C27, C41	033, 04 3 034, 043, 042, 044	C35 C36 C37	C46	ц	11 12 13	SOL	LIA	R2	R3, R8, R10 R4 R5 B5						R28 R30	K31
exactly horizontal when the While aligning the receiver.	put as low as	3.6 to 8.5 mc.,	ADJUST N ORDER NOTES Shown		"C" #2 Osc.Tr1mmer	R.F.Trimmer Ant.Trimmer #3	"B" #2	ļ	4	0sc.Trimmer #4 R.F.Trimmer	Ant.Trimmer		Ű	Majertic	great When	Å å	16, G1-426Y 7, 4808		()	900 900 900		ATON
hor1z. 1gn1ng	or output	er for	ADJUS	т8, т7		R.F.T Ant T	1. 0a0	R.F.T.	"A"	R F T	Ant.T sting)	ب	U	take great image. Whe	peak will is 910 KC	61-42 4807					TIMMER LOCATION
	gener	cast, center	RECEIVER DIAL	Any Quiet Spot	9.1	1.4	-4 00	Ξ	0	29 R2	while addu	•	adjustmen		justments, de on the	••••	MODEL S CHASS IS			3		
al pointer ly meshed).	ep the sign lse reading	t for Broad	RECEIVER BANDSWITCH	Right	Right Right	Right	Center Center	Center	Left	Left	grid (1LC6 pin 4) while addusting		making this	through 4.	short wave oscillator adjustments, take (that alignment is not made on the image.	adjuated, a 1 adjuatmen	cy.		80		() () () ()	-
that the d1 (plates ful	lon and ke tion and fa	ktreme righ nc.	TEST. OSC. Frequemcy	455 KC.	600 KC.	1400 KC.	8 MC.	8 MC.	9 MC.	18 MC.			gang while	at steps l	ort wave oe at alignmen	correctly scelver dia	LEALING IF OQUEN				* 3	TUBE LANOUT CHART
Before aligning, make sure that the dial pointer is tuning condenser is closed (plates fully meshed). V	turn the volume control full on and keep the signal possible, to prevent AVC action and false readings.	Band-switch positions are extreme right for Broadcast, extreme left for 8.5 to 19 mc.	TEST. 0SC. TEST. 0SC. CONNECTION FREQUENCY	1LC6 grid (pin 6)	ANT. Post ANT. Post		ANT. Post ANT. Dost	ANT. post	ANT. post	ANT. POST	Ground oscillator	I.F. transformers	"Rock" tuning gang while making this adjustment.	Carefully repeat steps 1 through 4.	When making short wave oscillator adjustments, care to see that alignment is not made on the '	ure trimmer is correctly adjusted, a weaker noticed at a receiver dial adjustment which then the of a receiver dial	ruan vire all Bring Irequency				(15) (15) (15) (15) (15) (15) (15) (15)	100
aligning, condenser	• volume c	Band-switch posit extreme left for	DUMMY ANT.		200 mmfd A	+ +	4 00 ohme A		400 ohme A			I I	I	+ 8#	1 7 4	noti then	-11911			\$		
Before a tuning	turn the v possible,	Band-awi extreme	STEP				τ τ ν ν		- 1 00 0		NOTE		NOTE #2	MOTE	MOTE		L				73	



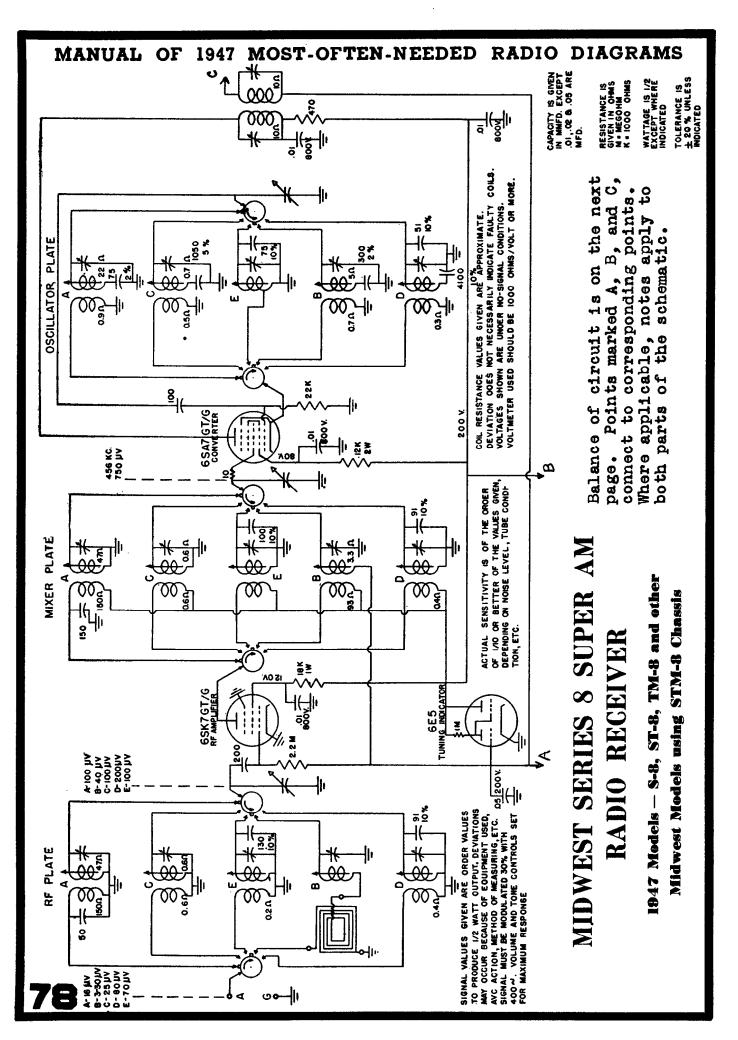


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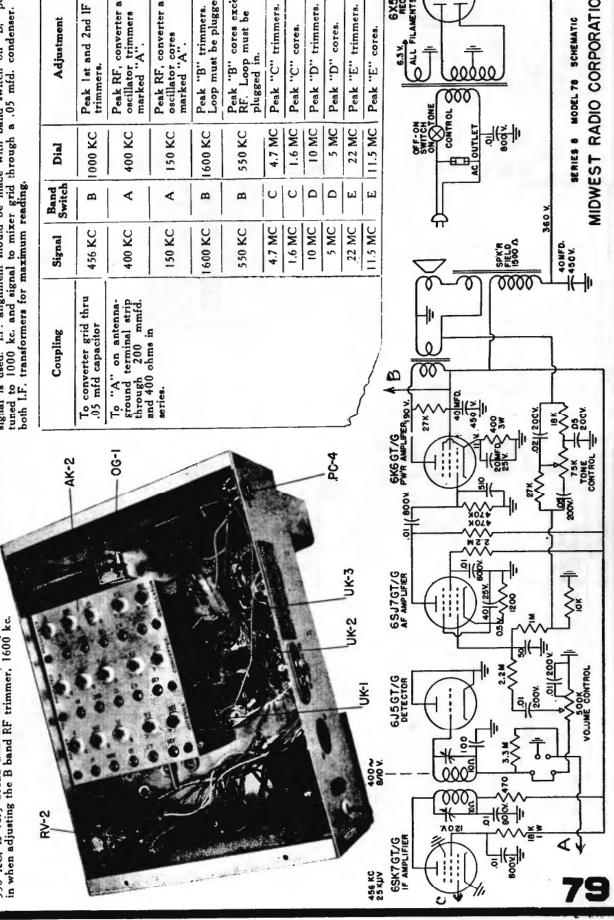


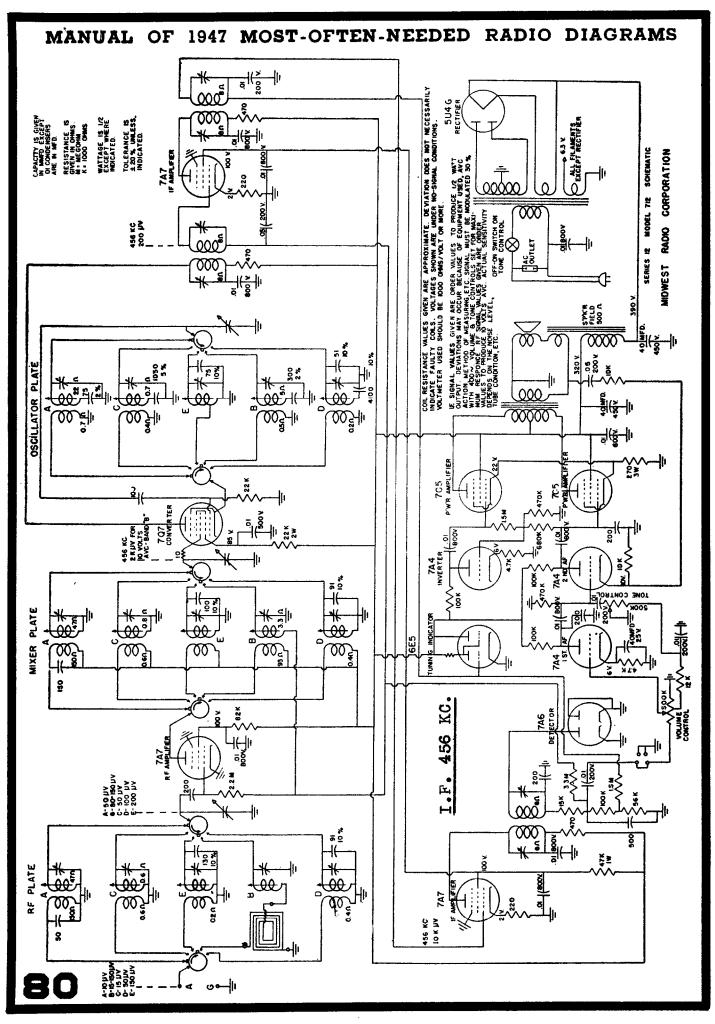
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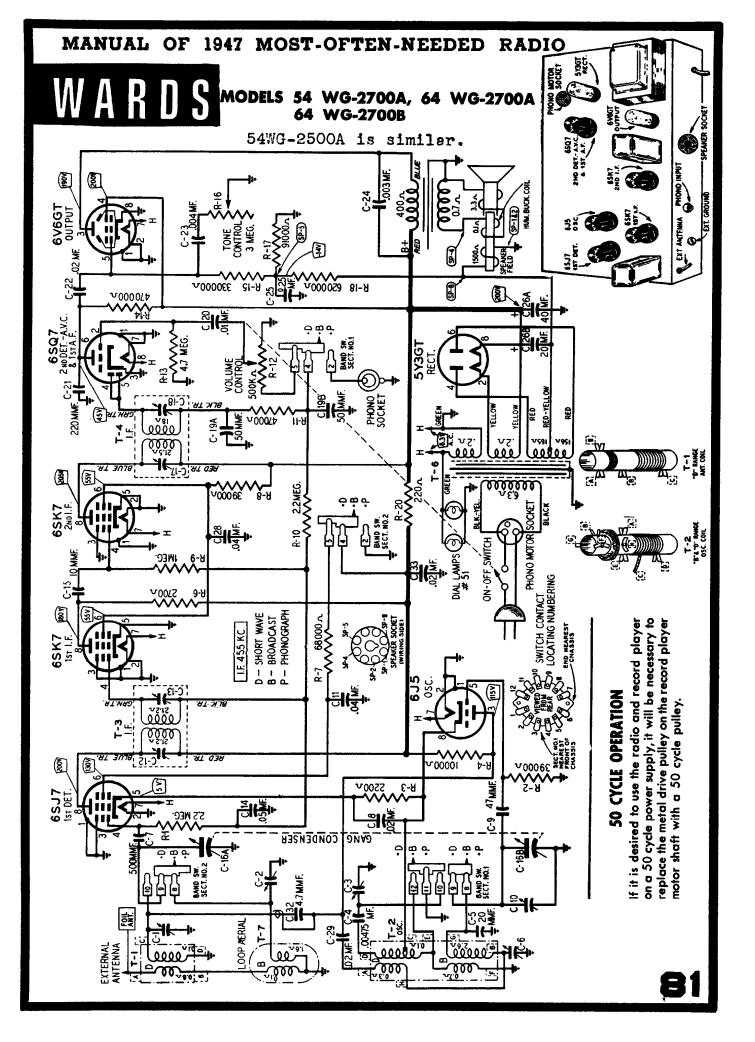


RADIO DIAGRAMS 1947 MOST-OFTEN-NEEDED MANUAL OF **ALIGNMENT** — The schematic includes the various signal strengths necessary for standard output of 0.5 watt. The output indicator may be an audio frequency meter across the voice coil or a vacuum tube voltmeter at the avc. For 0.5 watt the voltage at the voice coil is 1.2 volts or 2.5 to 3.5 volts avc. if a 30% modulated signal is used. I.F. alignment should be made with band switch on "B." pointer 6X5GT/G RECTIFIER Trim Loop must be plugged in. Peak RF, converter and Peak RF, converter and Peak "B" cores except RF. Loop must be MIDWEST RADIO CORPORATION MENTS Ŀ Peak "D" trimmers. Peak "E" trimmers. Peak "C" trimmers. Peak "B" trimmers. oscillator trimmers Peak 1st and 2nd MODEL 78 SCHEMATIC Adjustmen Peak "D" cores. OALL FILAN cores. Peak "E" cores. oscillator cores marked "A". 6.3 V. marked "A" plugged in Peak "C" trimmers. 0000 000 TONE CONTROL 4.7 MC OUTLET 5 MC 11.5 MC Ч Ч 1.6 MC 22 MC 10 MC 000 KC N N 600 KC 550 KC SERIES 8 Dial 400 150 Band υ υ ρ Ω ы ш B B ∢ B ∢ 360 V

between bands. The only precaution is that a dummy antenna be used between the generator and the antenna post on the receiver. This may be simply a 200 micro farad condenser in series with a 400 ohm resistor. The B band RF padder, 550 KC, is very broad and should not be adjusted. The loop must be plugged in when adjusting the B band RF trimmer, 1600 kc. inter-action 18 00 There R. F. alignment should be made in the usual manner.







MÁNUAL OF 1947 MOST-OFTEN-NEEDED RADIO DIAGRAMS

ALIGNMENT PROCEDURE

Volume Control-Maximum All Adjustments.

Connect Radio Chassis to Ground Post of Signal Generator with a Short Heavy Lead.

Allow Chassis and Signal Generatar to "Heat Up" for several Minutes.

The following equipment is required for aligning: An All Wave Signal Generator which will provide an accurately calibrated signal at the test frequencies as listed. Output Indicating Meter; Non-Metallic Screwdriver. Dummy Antennas—.1 mf., 100 mmf., and 400 ohms.

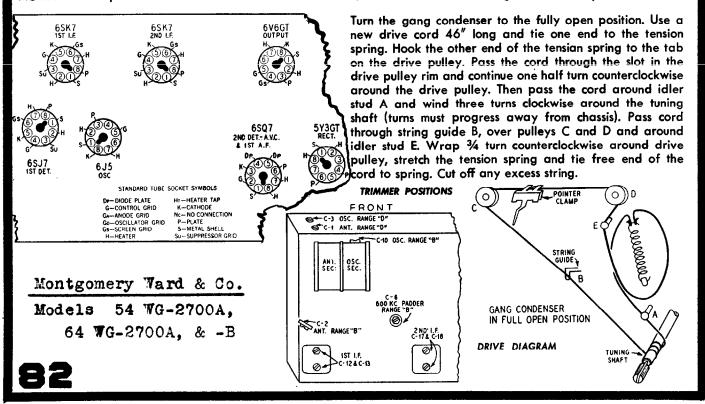
	SIGNAL GENERATOR		D	Band	Condenser	ADJUST TRIMMERS
	Frequency Setting	Connection at Radio	Dummy Antenna	Switch Setting	Setting	TO MAXIMUM
I-F	45 <u>5</u> kc	6SJ7, Pin 4	.1 mf	B Range	Turn Rotor to Full Open	2nd I-F (C17) & (C18) 1st I-F (C12) & (C13)
RANGE B	1600 kc	Antenna Lead	100 mmf	B Range	Turn Rotor to Full Open	Oscillator Range B (C10)
	1400 kc	Antenna Lead	100 mmf	B Range	Turn Rotor to Max. Output Set Indicatar to 1400 KC See Note A	Antenna Range B (C2)
	600 kc	Antenna Lead	100 mmf	B Range	Turn Rotor to Max. Output	600 kc (C6) Rock Rotor—See Note B

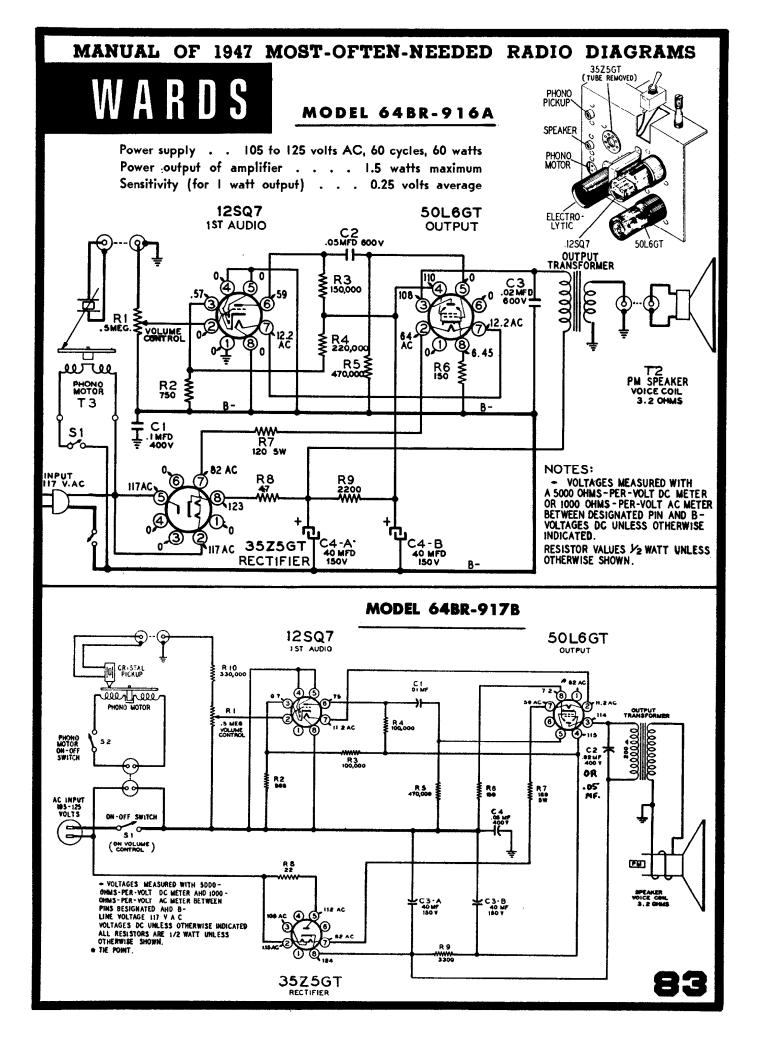
Repeat above oscillator adjustments at 1600 and 600 kc until readjusting the oscillatar Range B Trimmer (C10) causes no further improvement in output.

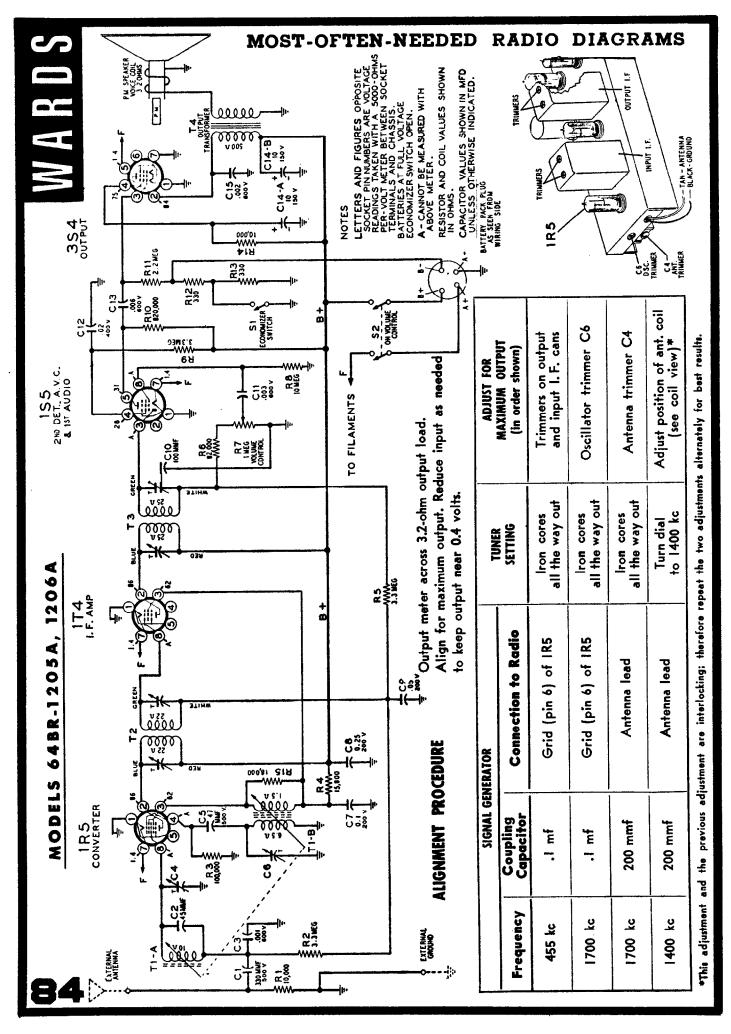
RANGE D	18,300 kc	Antenna Lead	400 Ohm	D Range	Turn Rotor to Full Open	Oscillator Range D (C3)
· ·	17,000 kc	Antenna Lead	400 Ohm	D Range	Turn Rotor to Max. Output	Antenna Range D (CI) Rock Rotor—See Note B
LOOP RANGE B	Reassemble 1400 kc	chassis in cabine Antenna Lead		B Range	Turn Rotor to Max. Output	Antenna Range B (C2)

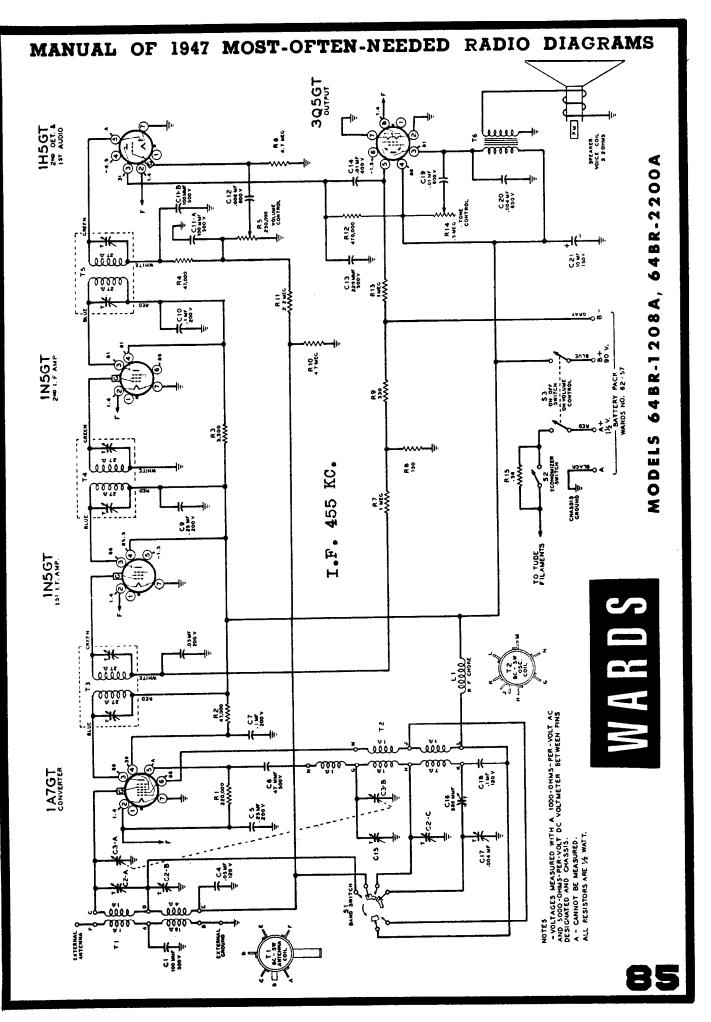
After each range is completed, repeat the procedure as a pointer at the 1400 KC mark on the dial scale. final check. NOTE B—Turn the rotor back and forth and adjust the

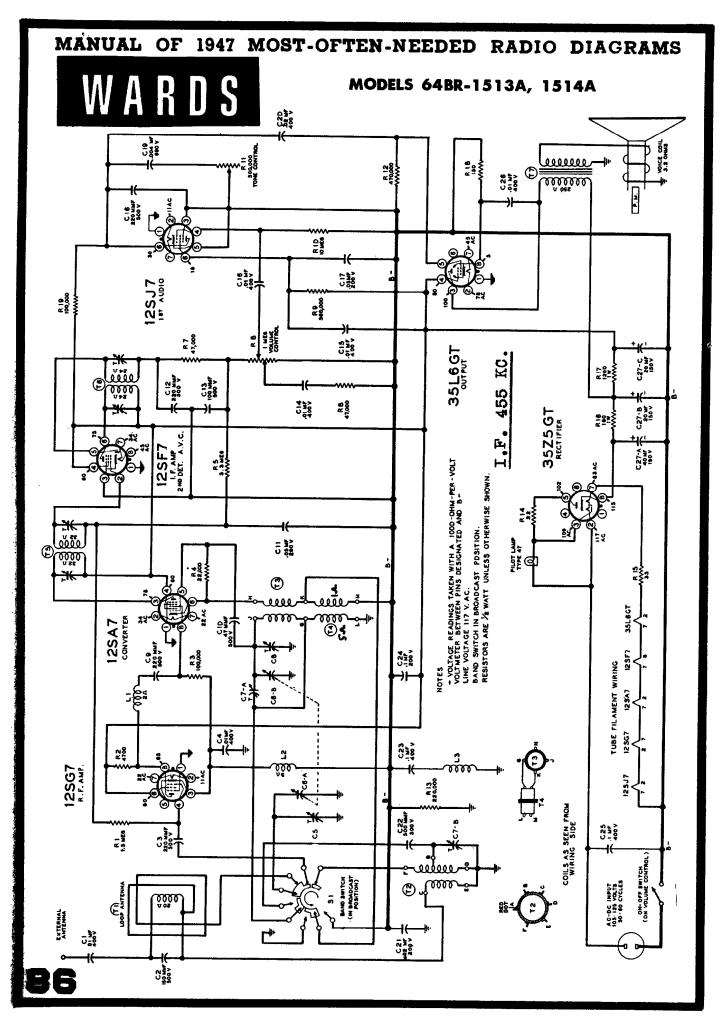
NOTE A—If the pointer is not at 1400 KC on the dial, re-set trimmer until the peak of greatest intensity is obtained.

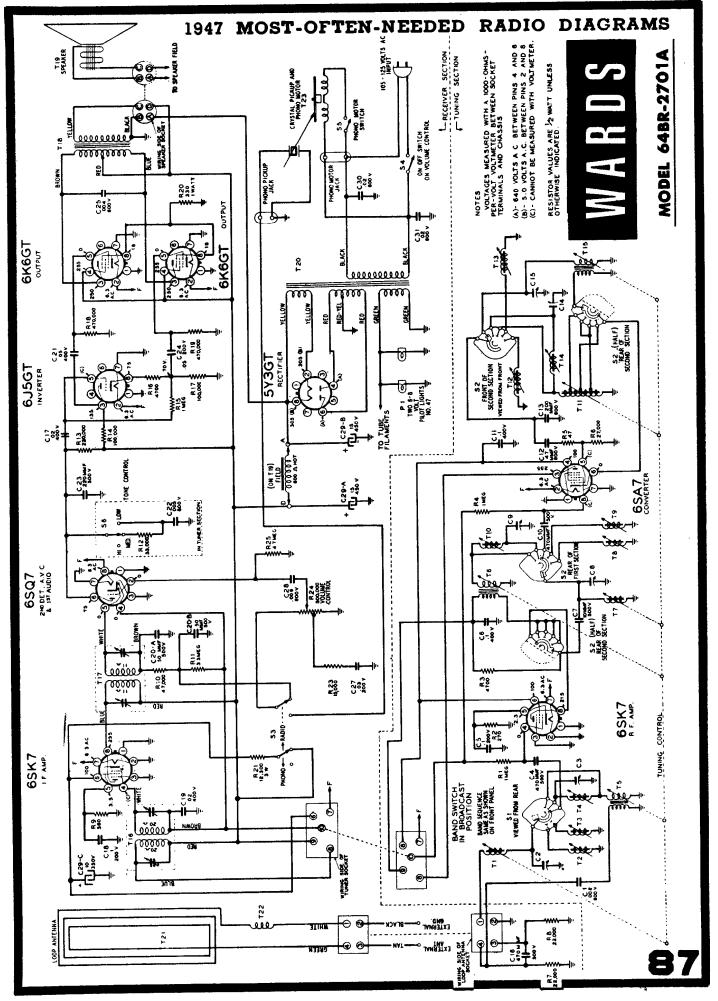


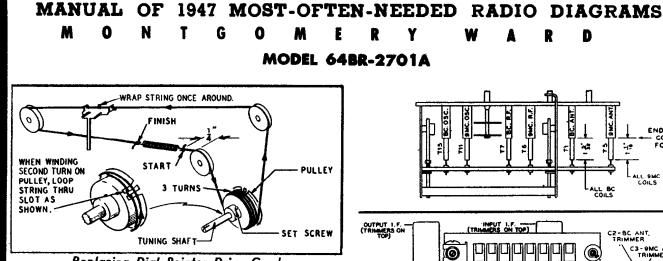












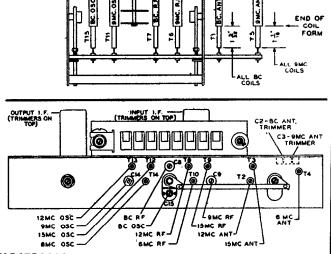
Replacing Dial Pointer Drive Cord

After stringing, spring must be 1/4" from idler when tuning shaft is in extreme counterclockwise position. To do this: Loosen set screw; hold tuning shaft firm and turn pulley by hand until spring is 1/4" from idler; tighten screw.

MECHANICAL ADJUSTMENT—The core tuning bar (see illustration of coils below) and dial pointer must be adjusted mechanically before any electrical alignment is attempted. Rotate the manual tuning control until the core bar is farthest from the coils. For proper adjustment the bar should be approximately 1/32 of an inch from the two rod guide angles.

With the core bar in this position, adjust the dial pointer to coincide with 1600 kc on the dial scale (see pointer alignment diagram).

Rotate the core of each of the three broadcast coils (see illust-ration) until the end of the core is 1-5/32" from the end of the coil form. Rotate the three 9-mc cores until this dimension is 1-1/6" for these coils.

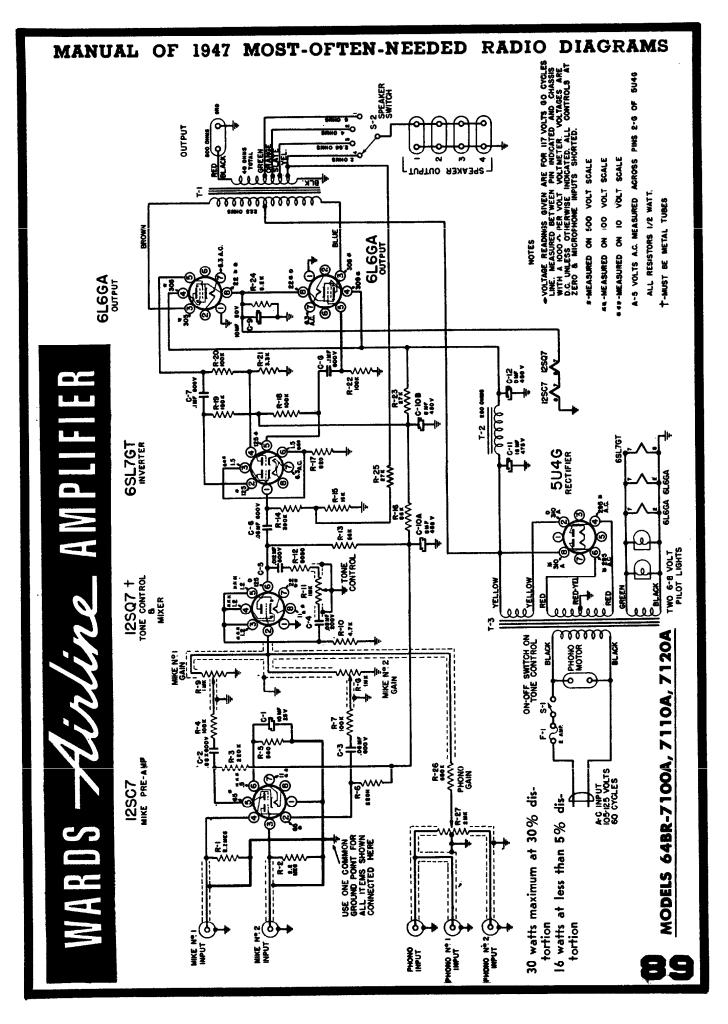


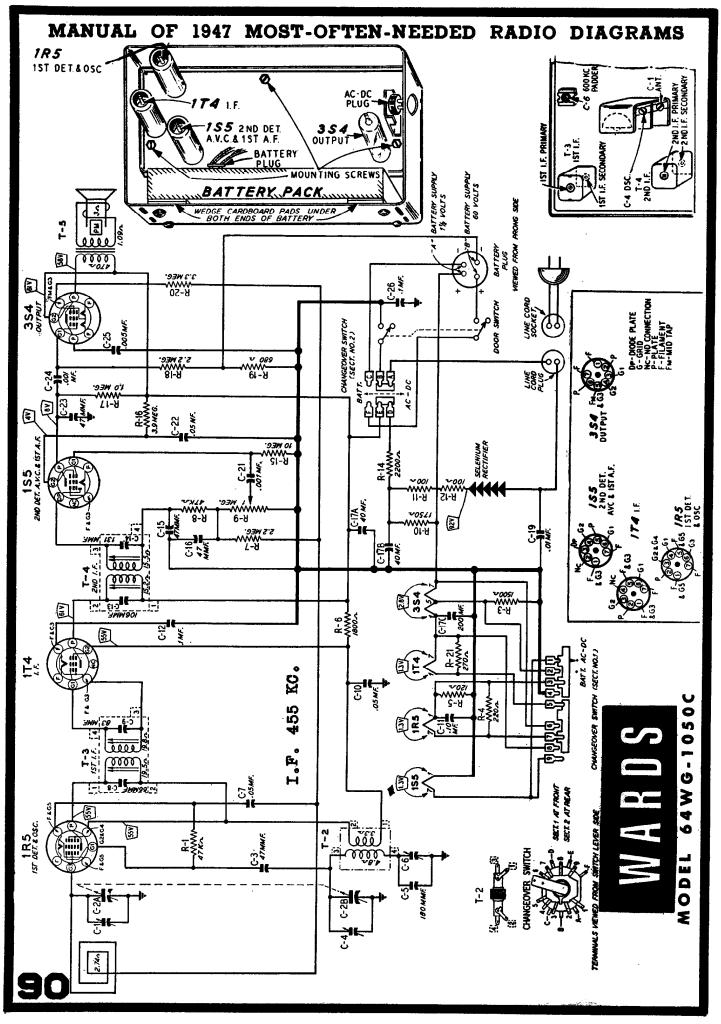
D

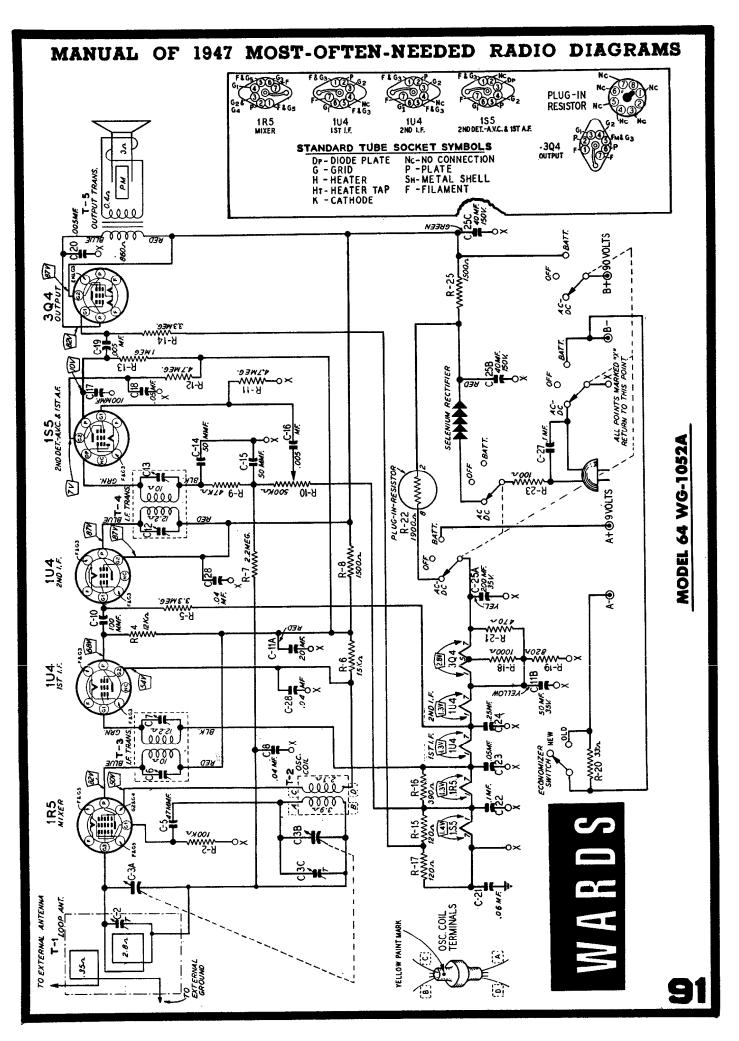
ELECTRICAL ADJUSTMENT-To align the set make the following preliminary adjustments: Set the tone pushbutton for treble tone; set the volume control at maximum; connect the ground post of the signal generator to the radio chassis; connect the output meter across a 3.2-ohm output load; and allow the receiver and signal generator to warm up for several minutes.

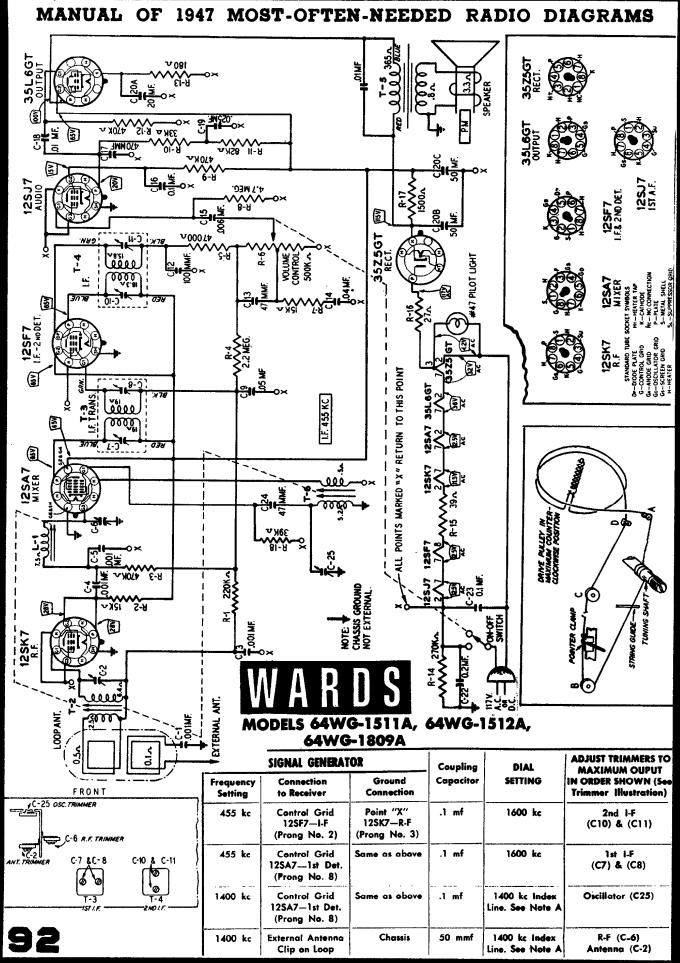
Align the set according to the sequence given in the chart. The indicated coupling capacitor is to be connected in series between the signal generator output lead and the receiver. Adjust the set for maximum output; reduce the input as needed to keep the output near 1.3 volts.

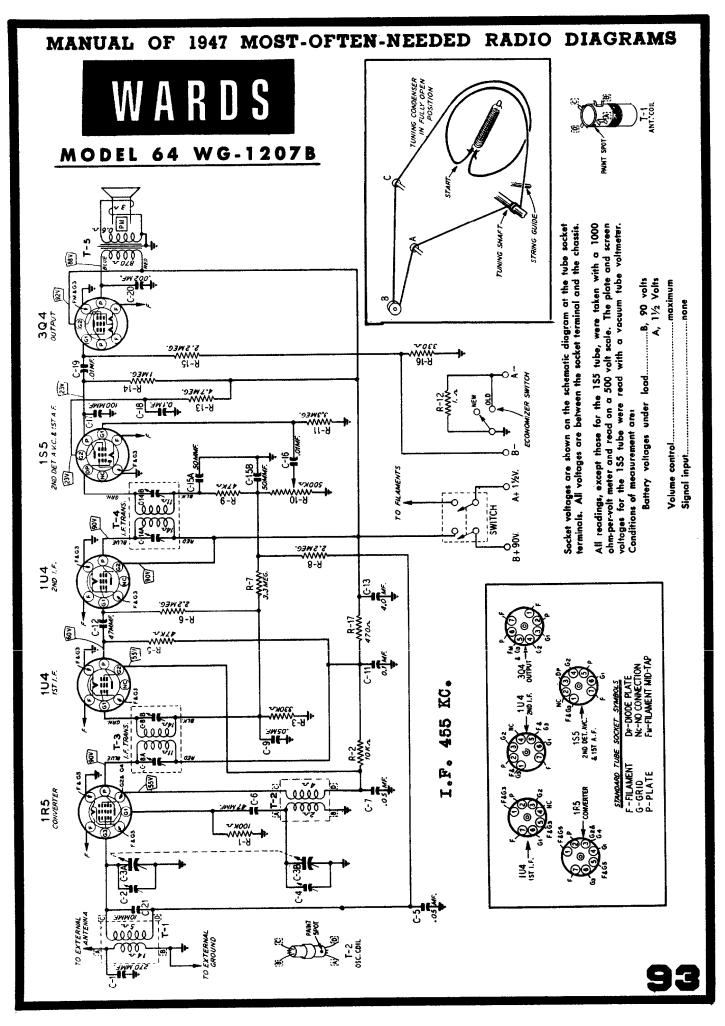
BAND		SIGNAL GENE	RATOR	DIAL	ADJUST TO
SWITCH SETTING	Frequency Coupling Capacitor		Connection to Receiver	POINTER SETTING	MAXIMUM OUTPUT IN ORDER SHOWN
Broadcast (for I. F.)	455 kc	.l mf	Grid (pin 8) of converter (6SA7)	1600 kc	Trimmers on output and input I. F. cans
Broadcast	1600 kc	200 mmf	Antenna lead	1600 kc	BC Osc. trimmer C15 BC R. F. trimmer C8 BC Ant. trimmer C2
Dioddcasi	1400 kc	200 mmf	Antenna lead	1400 kc	Rotate cores of BC R. F. coil T7 and BC Ant. coil T1
31 Meter	9.6 mc	400 ohms	Antenna lead	9.6 mc	9 mc Osc. trimmer C14 9 mc R. F. trimmer C9 9 mc Ant. trimmer C3
49 Meter	6.1 mc	400 ohms	Antenna lead	6.1 mc	6 mc Osc. coil T14 6 mc R. F. coil T10 6 mc Ant. coil T4
25 Meter	11.8 mc	400 ohms	Antenna lead	11.8 mc	12 mc Osc. coil T13 12 mc R. F. coil T8 12 mc Ant. coil T2
19 Meter	15.2 mc	400 ohms	Antenna lead	15.2 mc	15 mc Osc. coil T12 15 mc R. F. coil T9 15 mc Ant. coil T3

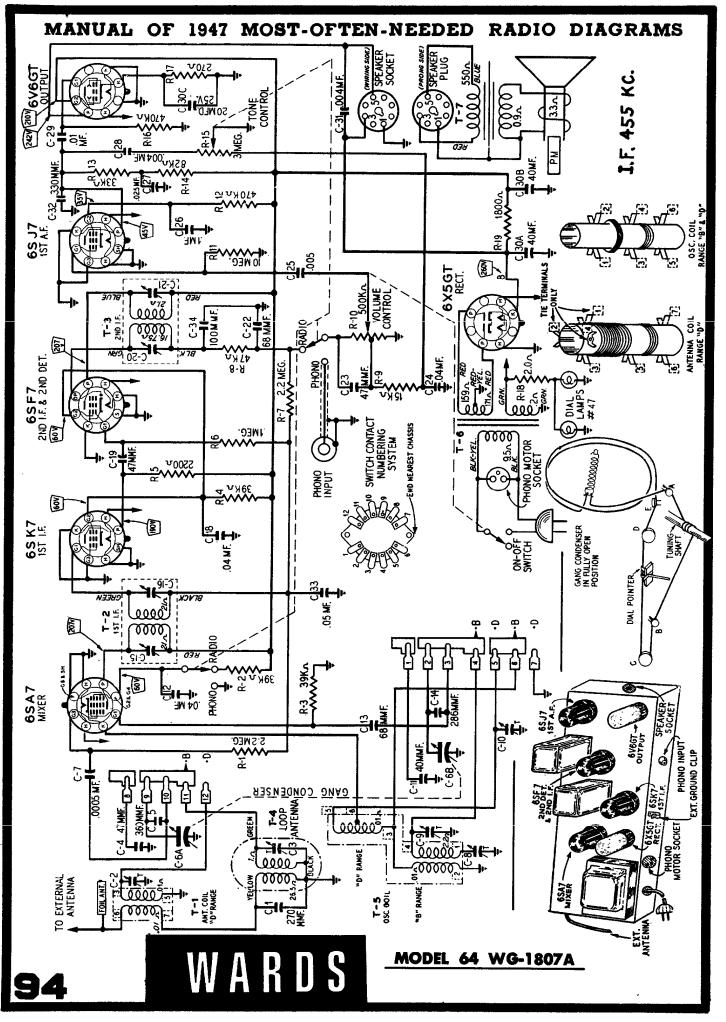


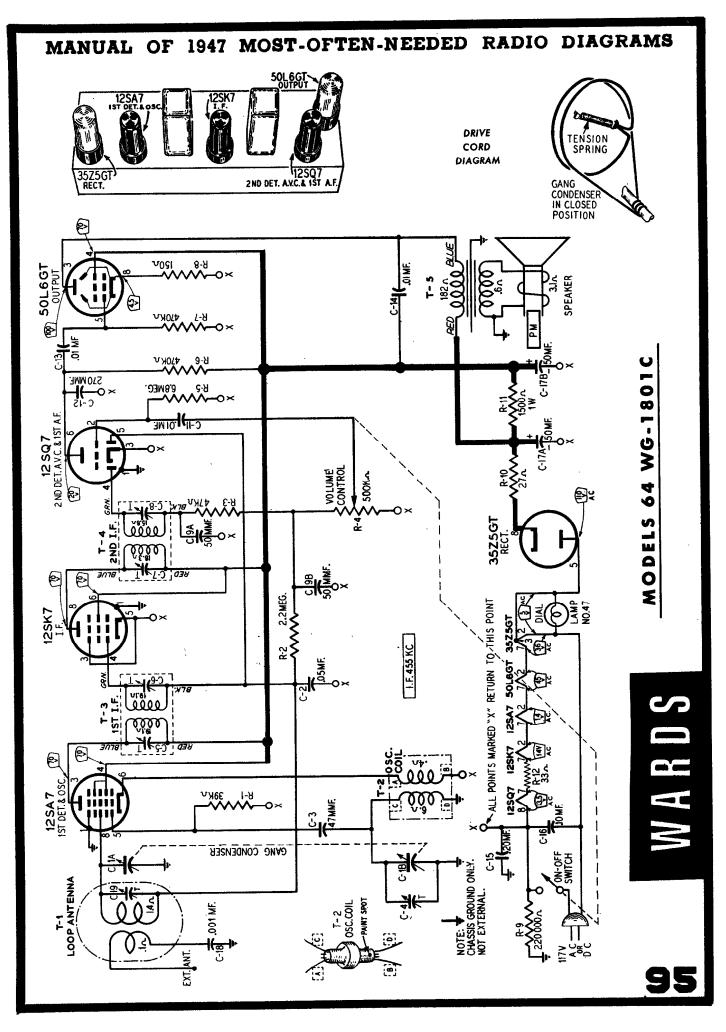


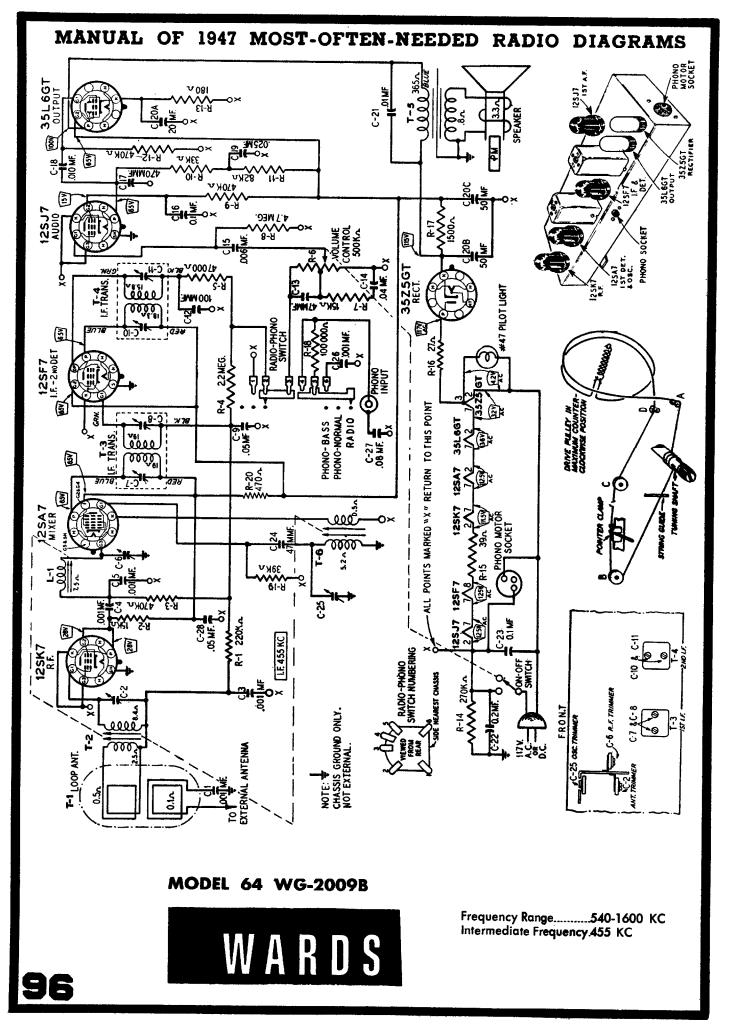


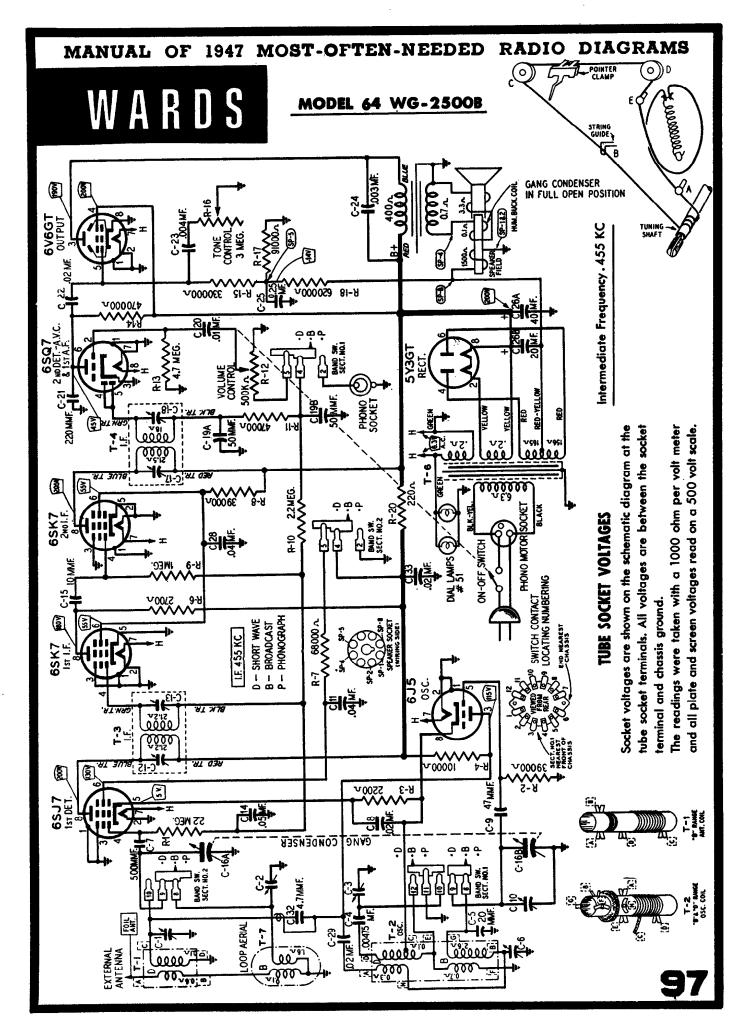




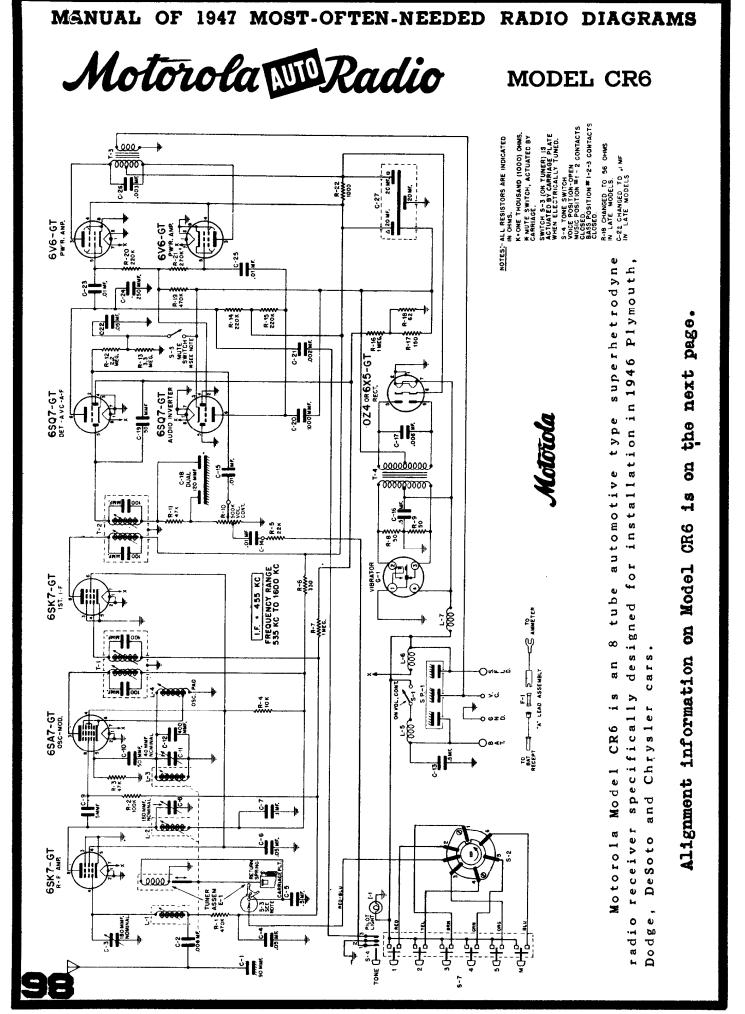








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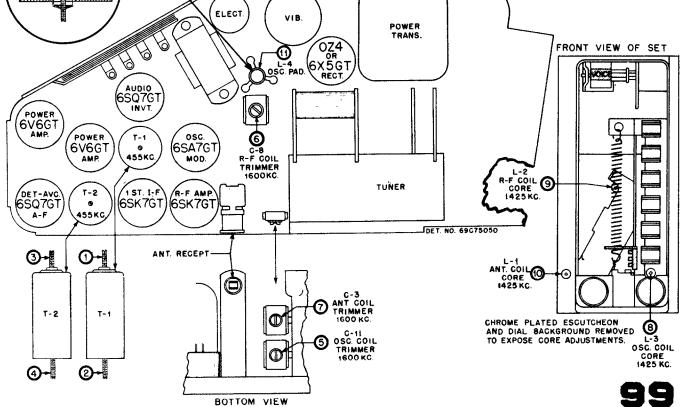


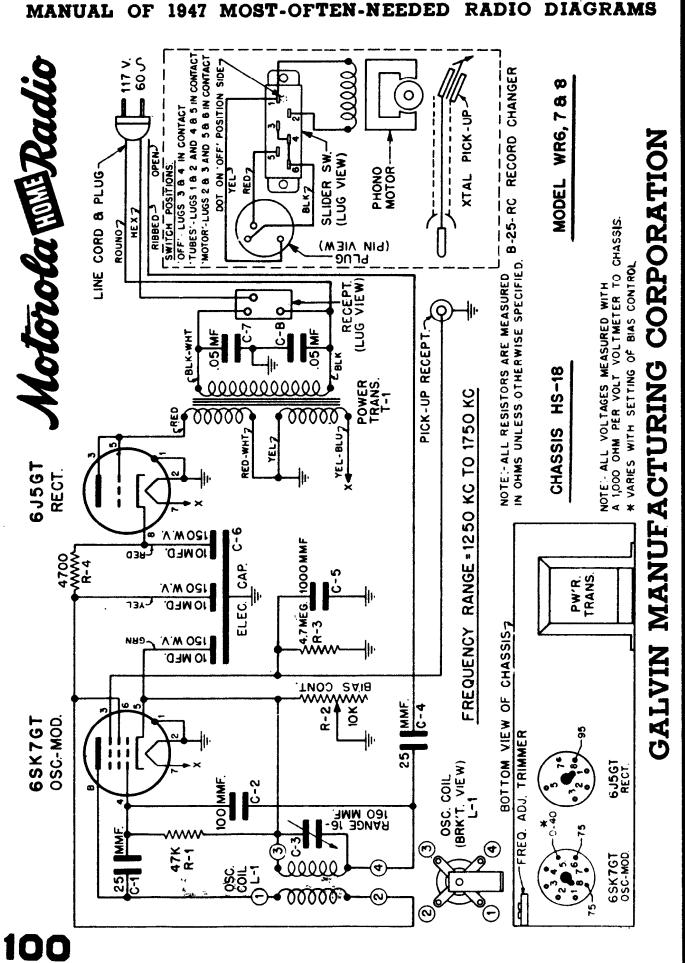
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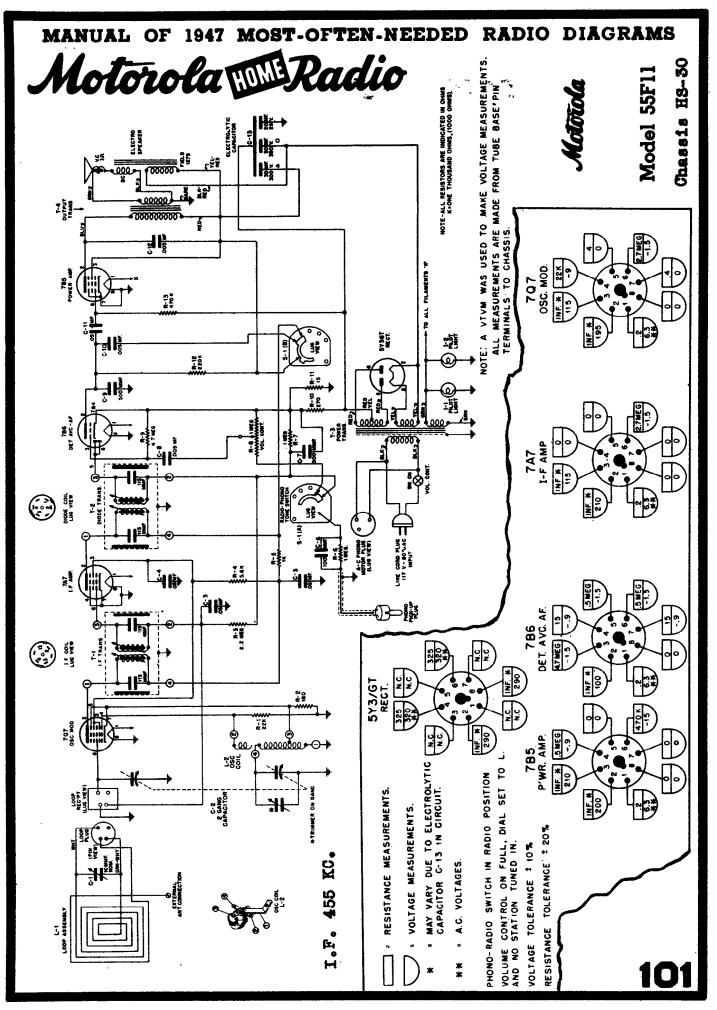
MANUAL OF 1947 MOST-OFTEN-NEEDED RADIO DIAGRAMS **MODEL CR6** Motorola MRadio

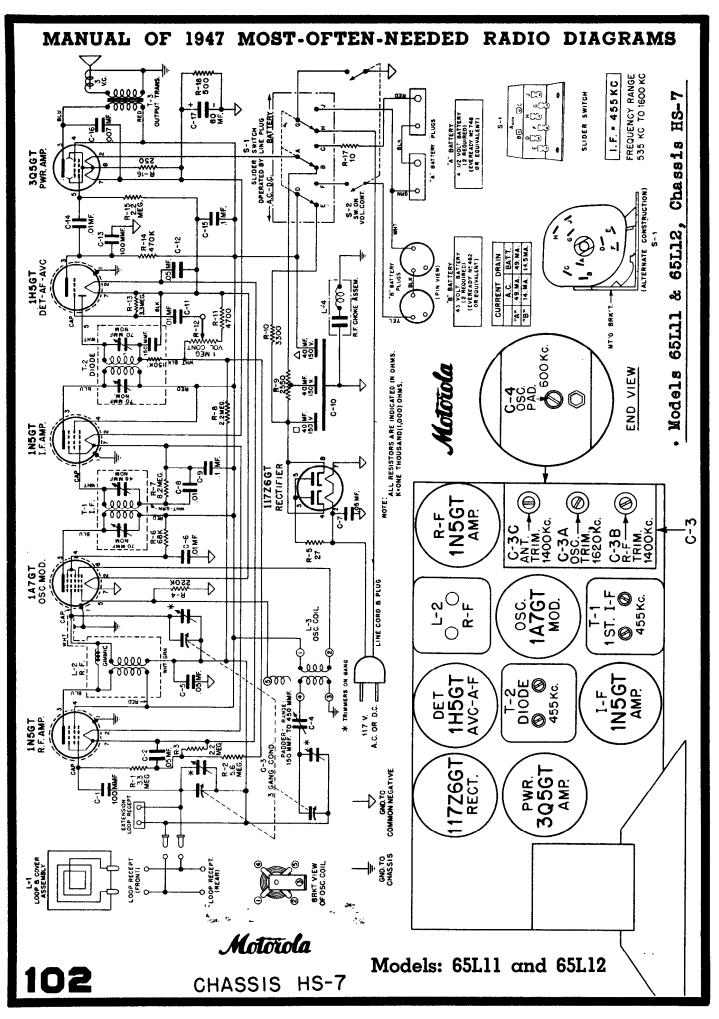
ALIGNMENT TABLE

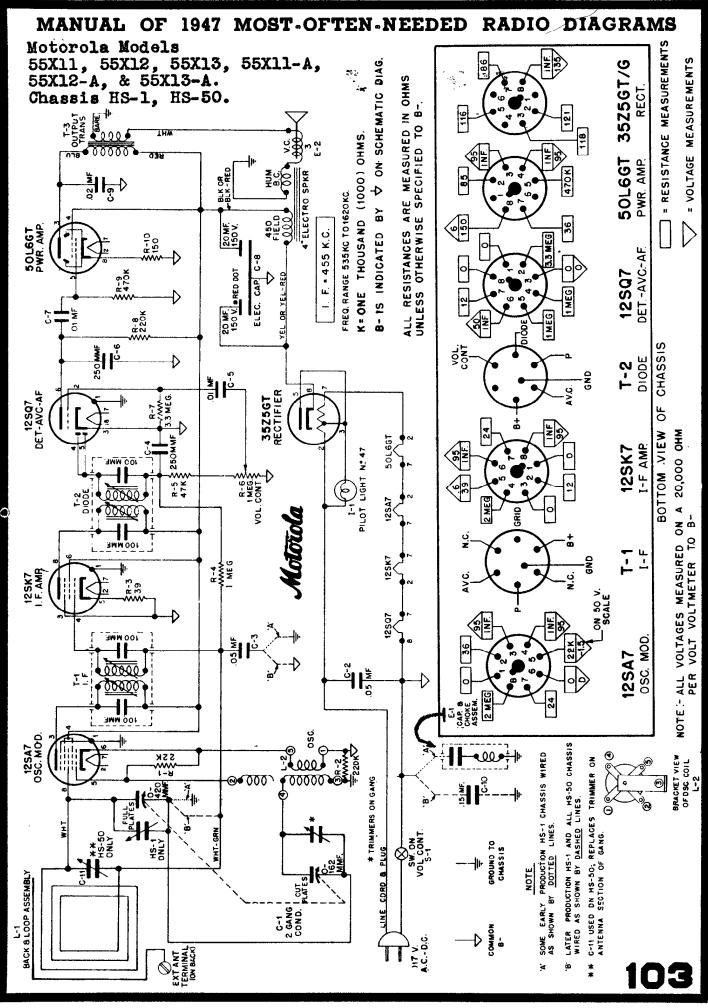
-					
STEP	TUNER POSITION SET TO	DUMMY ANTENNA	SIGNAL GENERATOR Lead connected to	-SIG.GEN. SET AT	ADJUST FOR PEAK ON OUTPUT METER
1.	High frequency end (cores out)	.1 mfd. at Sig. Gen.	OscMod. grid (#5 pin)	455 Kc	#1 and 2 P & S in T-1 #3 and 4 P & S in T-2
2.	High frequency end, tuning shaft against stop. Cores should be set to project 1-1/8" from cans.	series in	Antenna Receptacle	1600 Ke	#5 Osc. trimmer C-11 #6 R.F. trimmer C-8 #7 Ant. trimmer C-3
3.	EXACTLY one full turn in from high frequency end. Use knob set scre as an indicator. Star measuring turn the mo- ment tuner carriage starts moving inward.	ew t	W		#8 Osc. Core of L-3 #9 R.F. Core of L-2 #10 Ant. Core of L-1
4.	EXACTLY four more ful turns in (as indicate by knob setscrew)		Ŧ	Power turned OFF	<pre>#11 Osc.Pad core of L-4 for maximum noise.</pre>
5.	Assemble and install imately 1400 Kc (not	receiver in c to a local st	ar and connect car ante ation) and adjust anter	enna. Turn na trimmer	the dial to approx- for maximum noise.
		$\overline{\bigcirc}$	W CHASSIS AS-19		



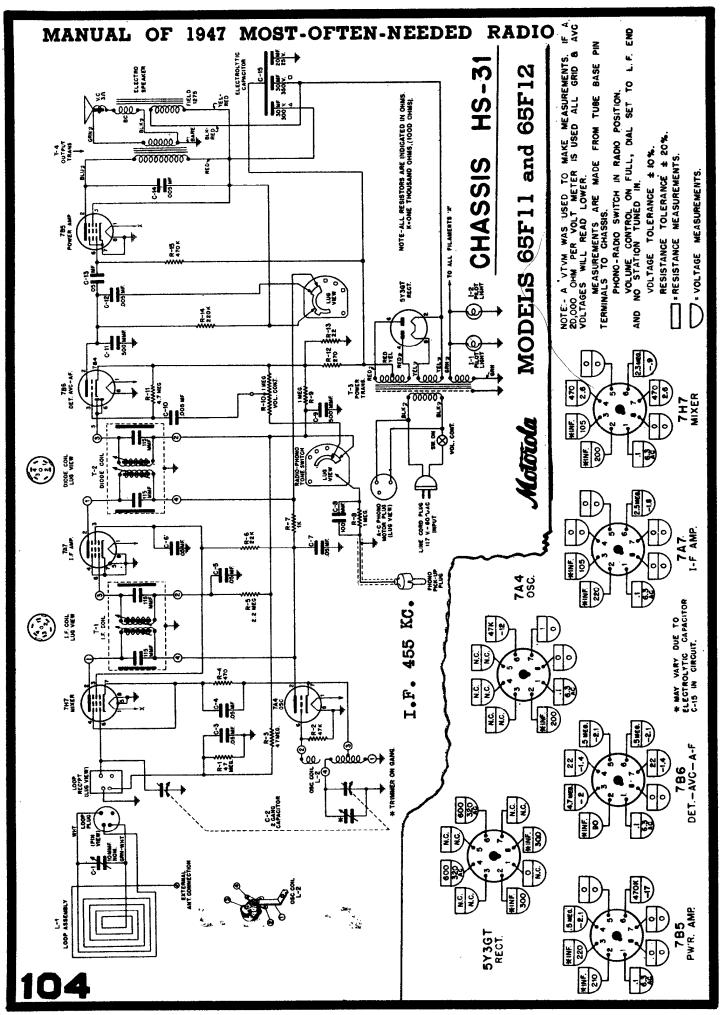




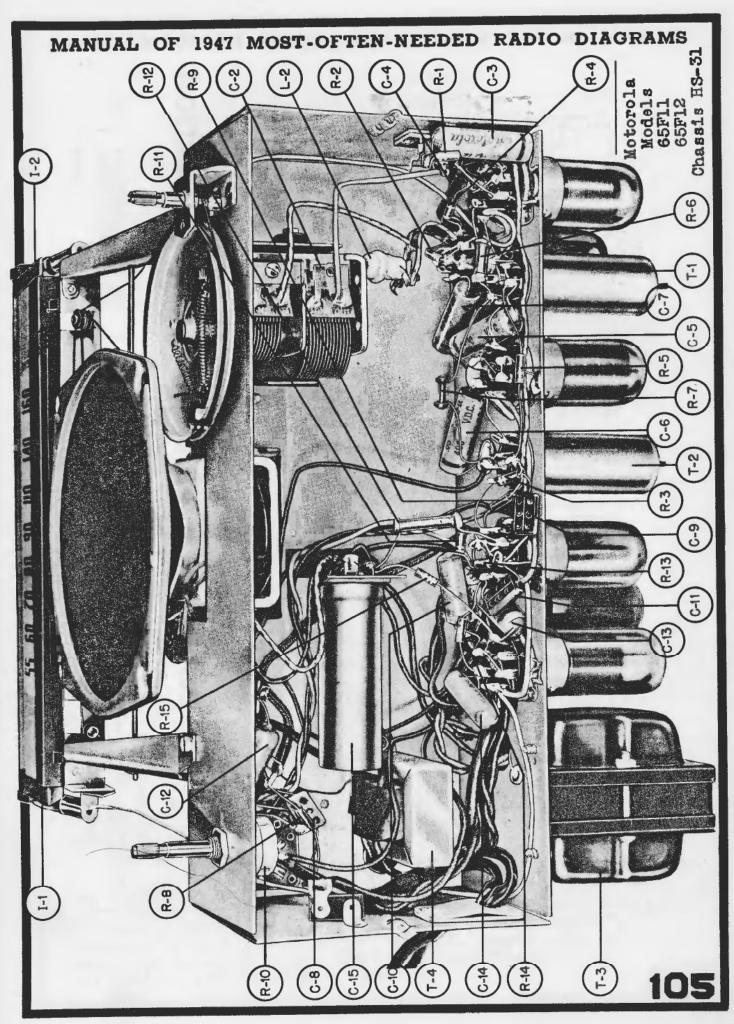


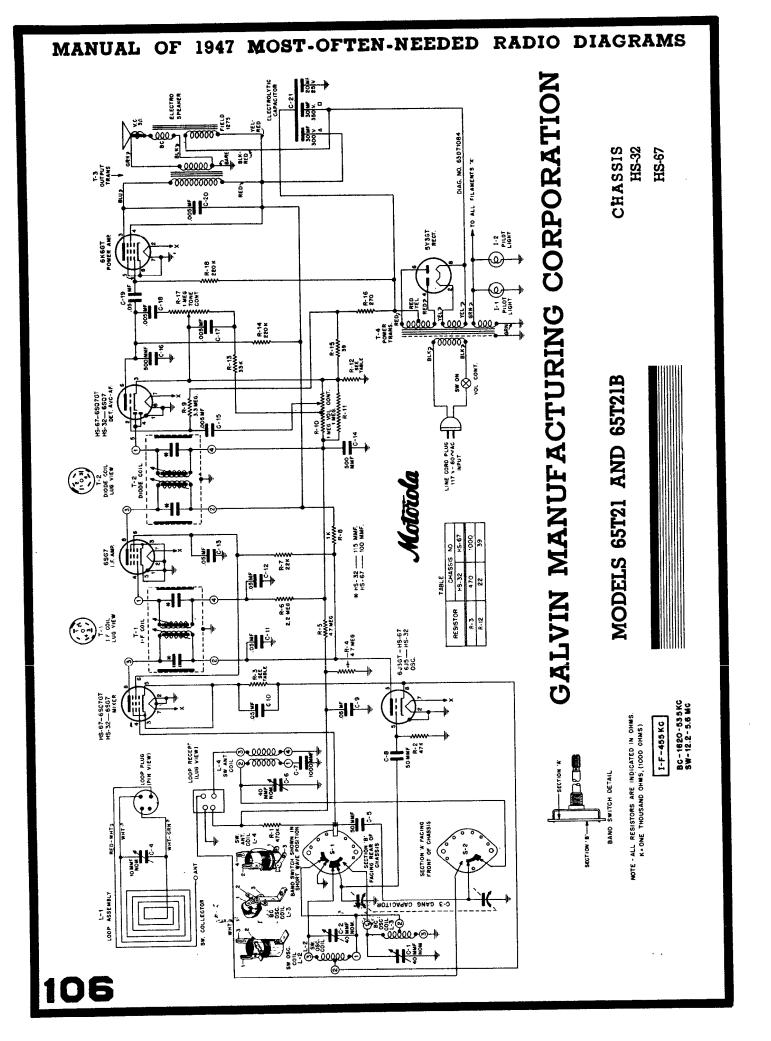


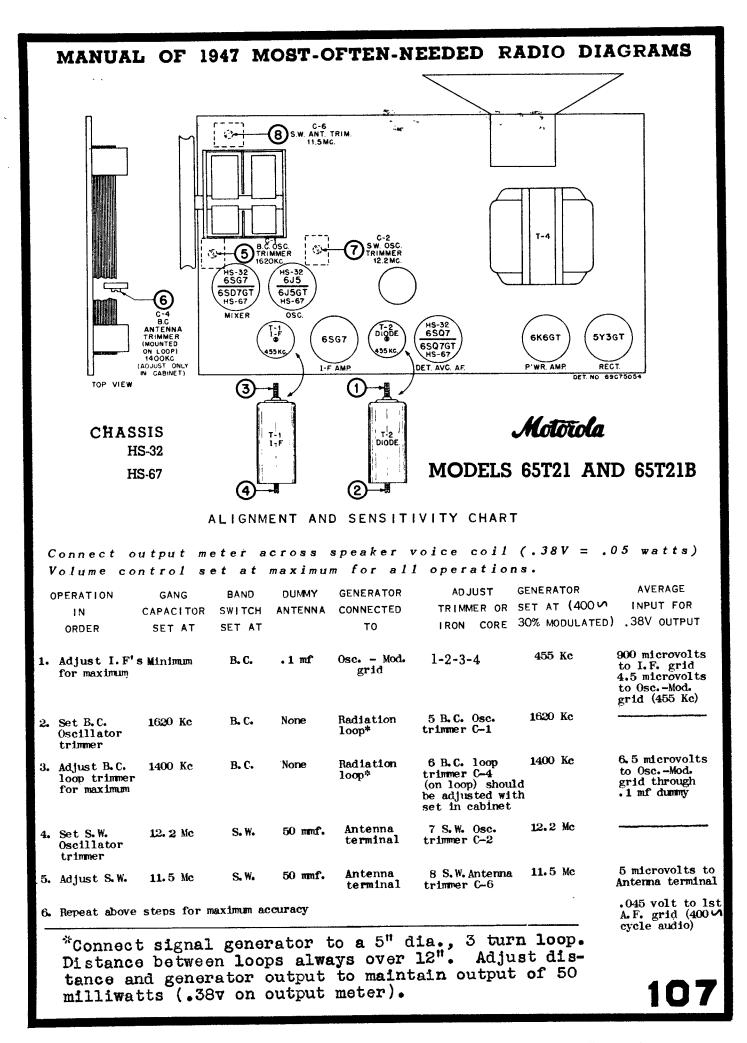
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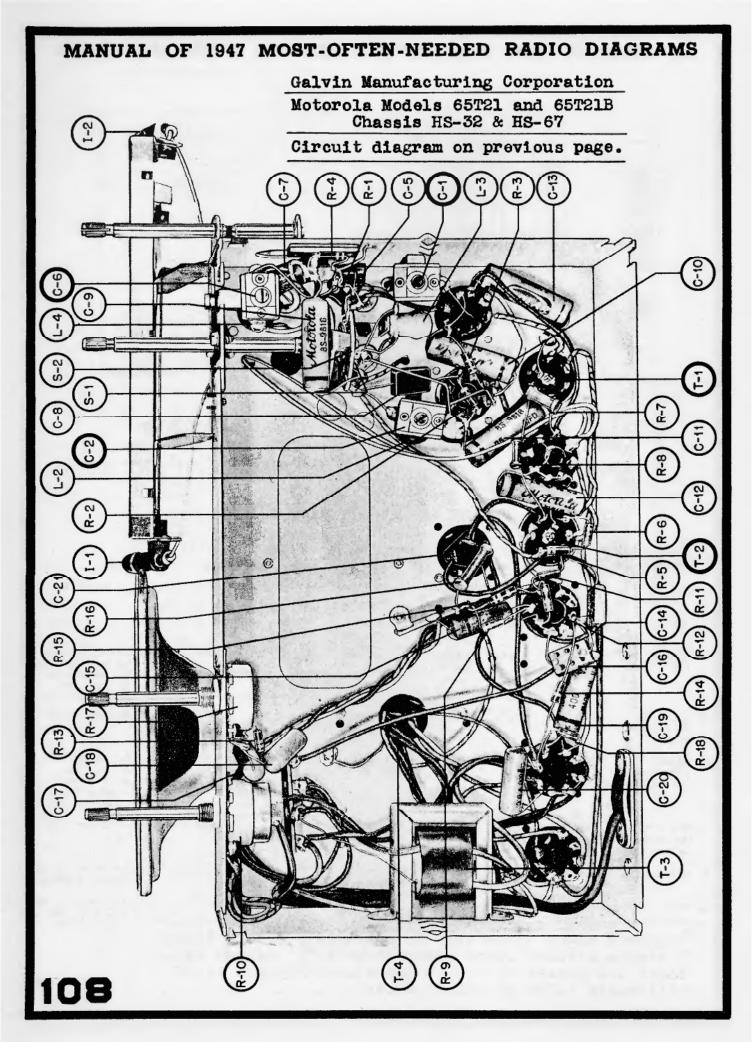


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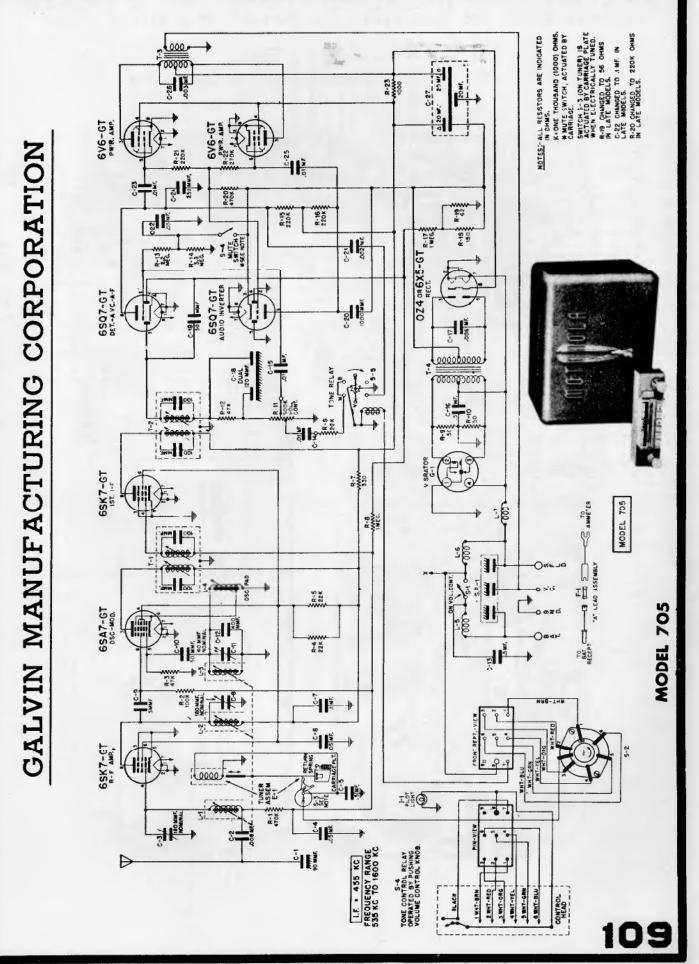


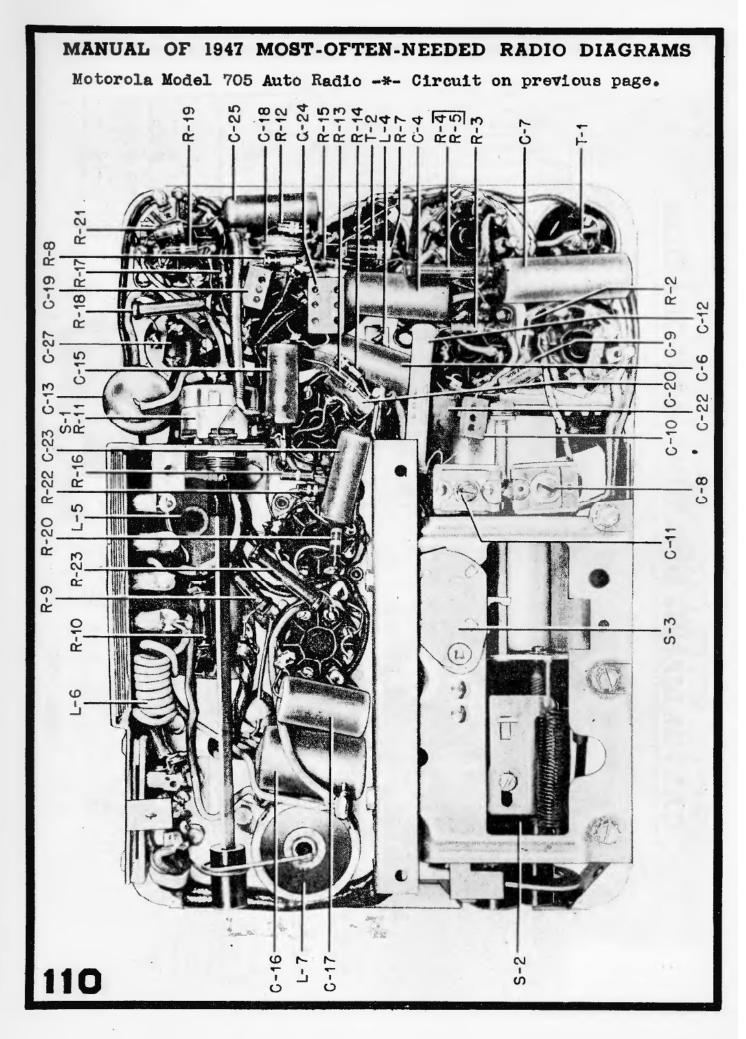


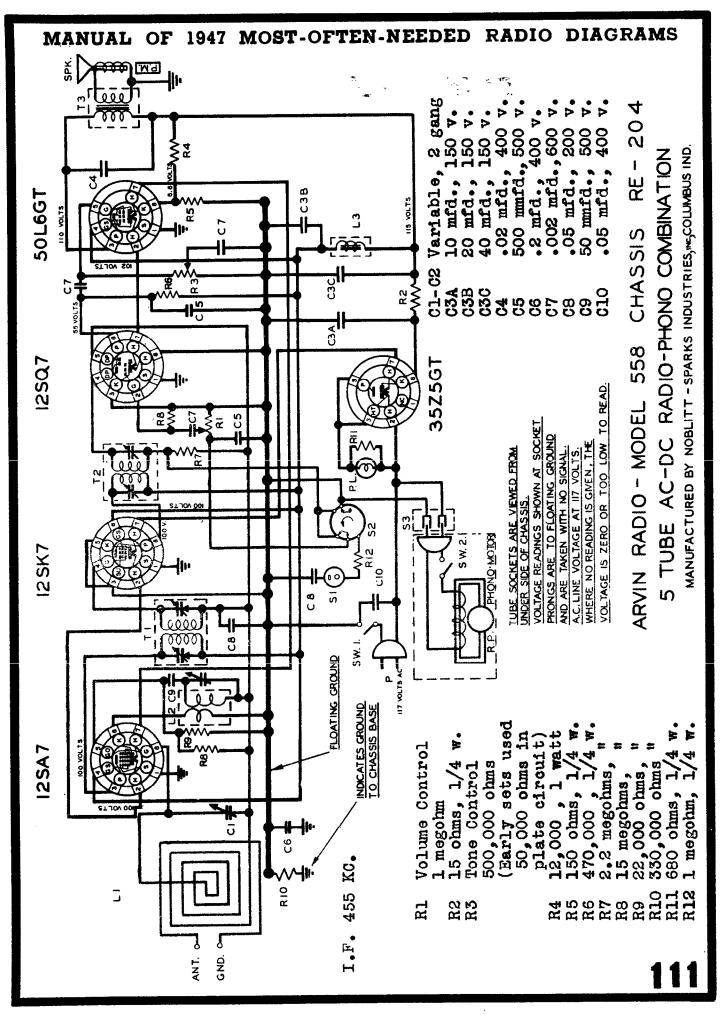




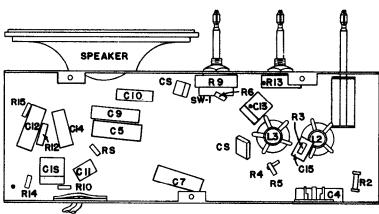
MANUAL OF 1947 MOST-OFTEN-NEEDED RADIO DIAGRAMS





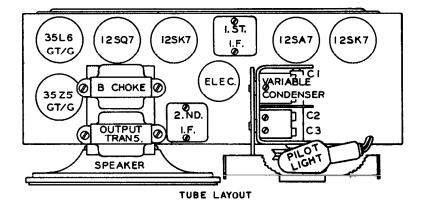


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ARVIN RADIO Noblitt-Sparks Industries Models 664 & 664-A RE-206-1

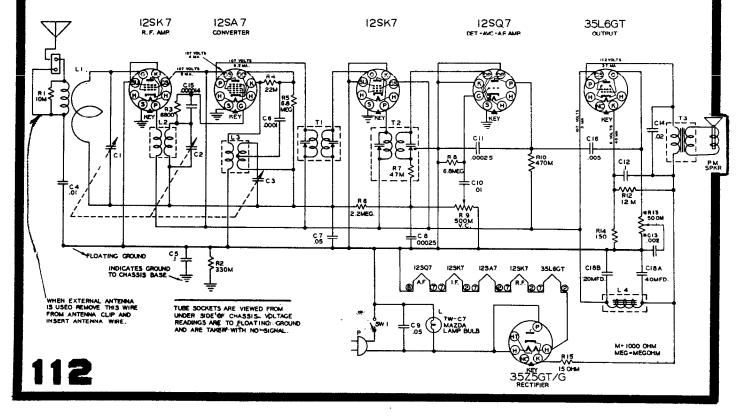
LOCATION OF PARTS UNDER CHASSIS

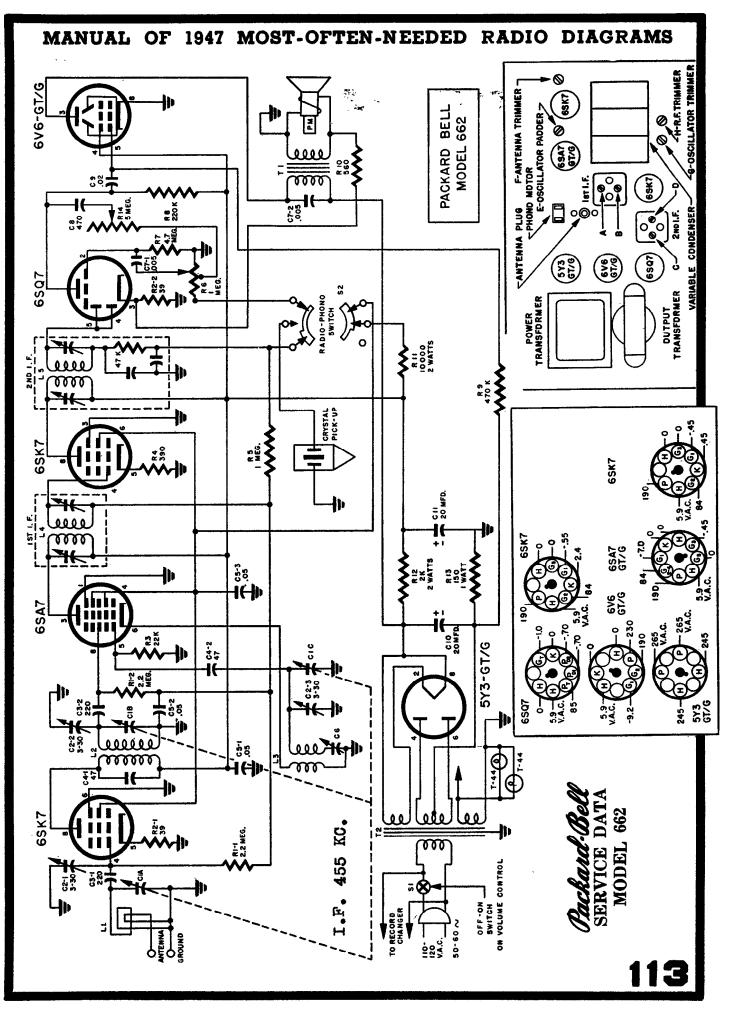


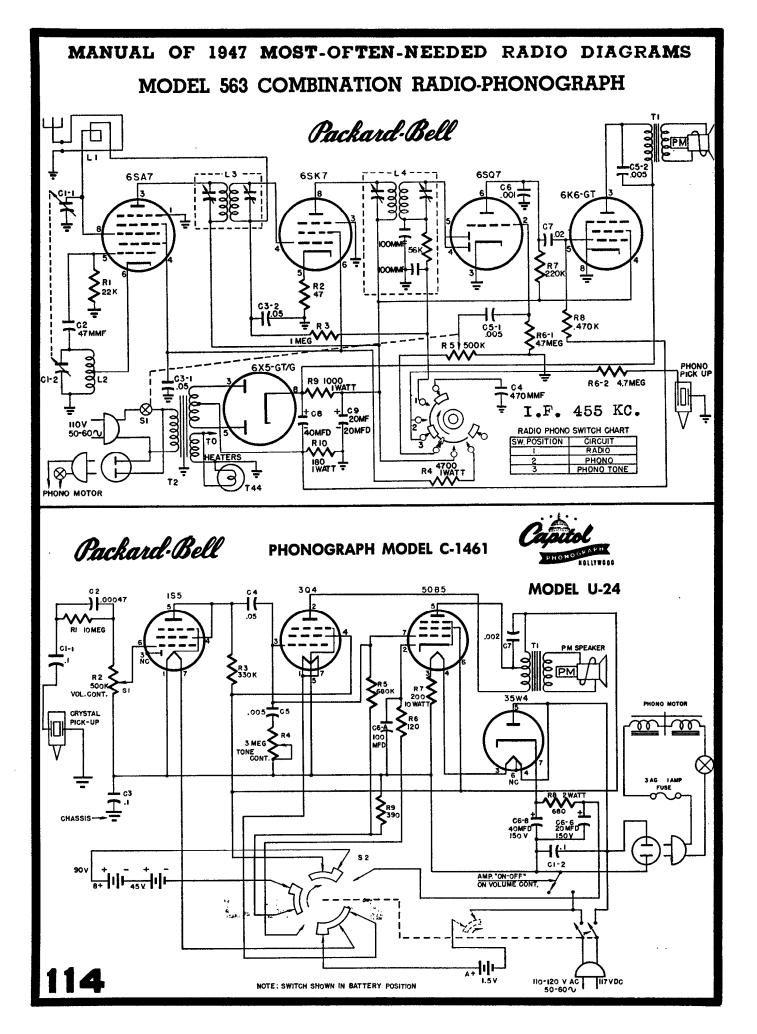
Intermediate frequency— 455 Kc. I-f and r-f measurements made at 200 milliwatts output—approximately .8 volt on a rectifier type voltmeter connected across the voice coil. Dummy load for r-f—50 uufd condenser in series with generator lead, or standard alignment loop. Dummy load for i-f—.05 ufd condenser in

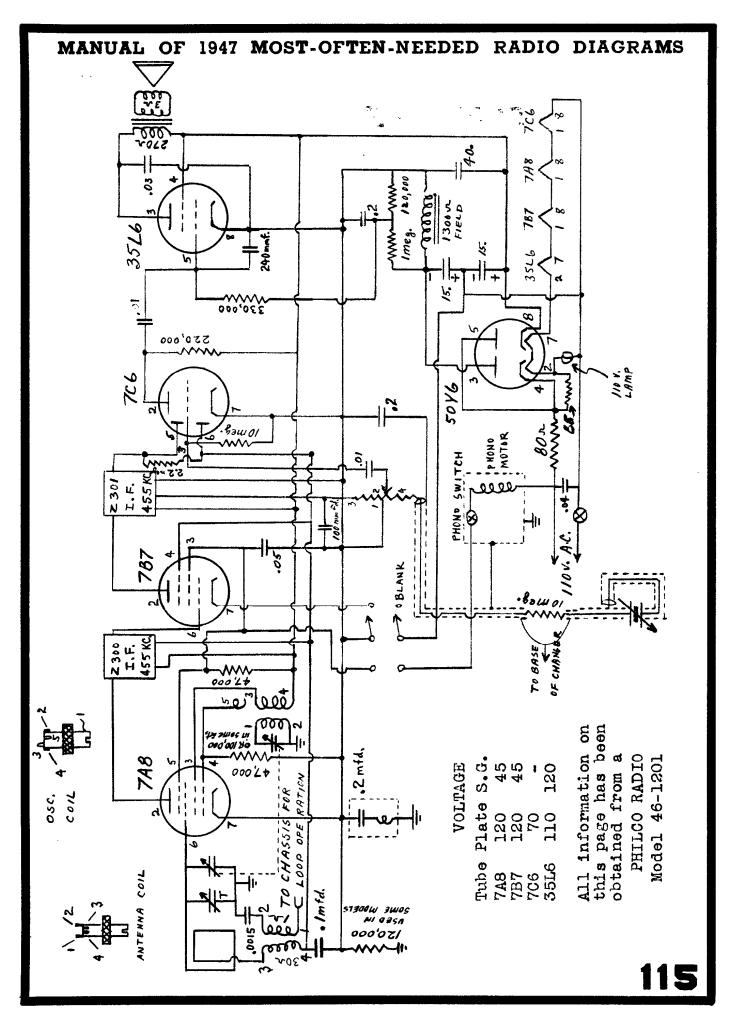
series with generator lead. To calibrate, set pointer vertical with gang closed. Trim osc. mixer and antenna circuits only at 1400 Kc:

Approximate max. sensitivities for standard output: I-f-125 uv. R-f with standard loop: at 600 Kc-150 uv/m; at 1000 Kc-125 uv/m; at 1400 Kc-75 uv/m. R-f at antenna clip: at 600 Kc-25 uv; at 1000 Kc-15 uv; at 1400 Kc 15 uv.

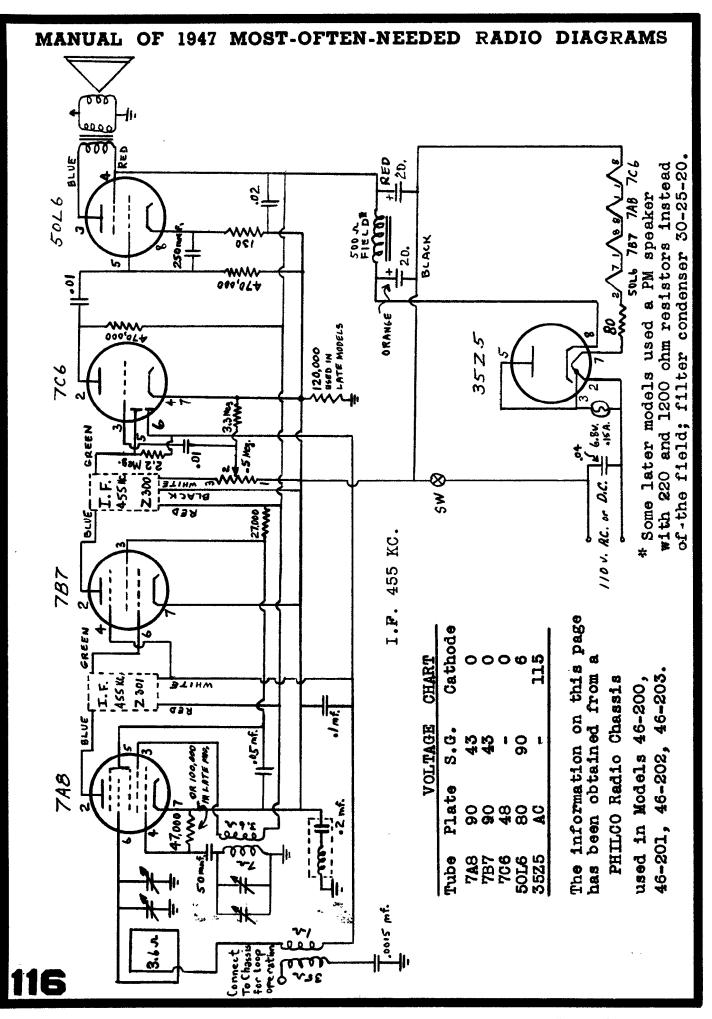








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RCAVICTOR

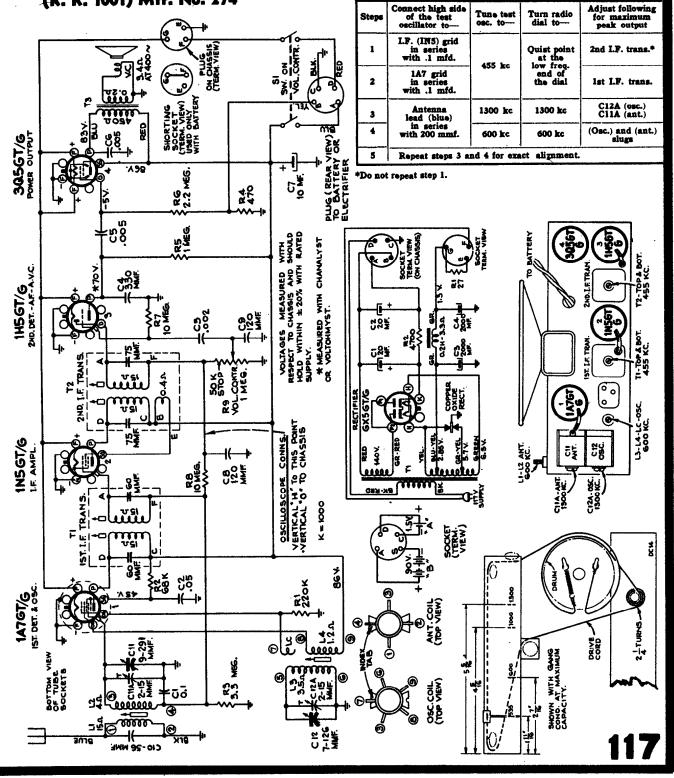
64F1, 64F2, 64F3 (RC-1037) (RC1037) (RC1037A) and CV45 ELECTRIFIER (R. R. 1001) Mfr. No. 274 **Alignment Procedure**

Cathode Ray Alignment is the preferable method. Connections for the oscillograph are shown in the diagram.

*Output Meter Alignment. --- If this method is used, connect the meter across the voice coil and turn the receiver volume control to maximum.

Test Oscillator.—For all alignment operations, connect the low side of the test oscillator to the receiver chassis, and keep the output as low as possible to avoid AVC action.

Pre-Setting Dial.—With gang condenser in full mesh, the pointer should be set at the left-hand end dial calibration mark.



RCAVICTOR



Test Oscillator.—Connect high side of test oscillator as shown in chart Connect low side through a .01 mf capacitor to common "—B". Keep the output signal as low as possible to avoid a-v-c action.

Output Meter.—Connect meter across speaker voice coil. Turn volume control clockwise to radio maximum high position (3) for alignment.

Steps	Connect the high side of test- oscillator to	Tune test-osc. to—	Turn radio dial to—	Adjust the follow- ing for max. peak output								
1	I.F. grid, in series with .01 mfd.		Quiet point	L8 and L9 2nd I.F. transformer								
2	lst Dst. grid in series with .01 mfd.	455 kc	1,600 kc end of dial	L6 and L7 1st I.F. * transformer								
			OP AND RE									
3	Antenna terminal in series with 220 mmfd.	1600 kc	Gang at minimum	C19 (osc.)								
4	Radiated signal 1	300 kc	Signal Frequency	C17 (ant.)								
5	Repeat steps 3 and 4.											

*Do not readjust L8 or L9 when test oscillator is connected to 1st Det.

12507

L8

GT

ĸc

I-F 8

12517

2

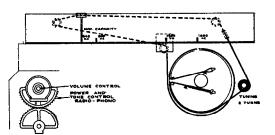
485 ĸĊ 187

12SA7

1

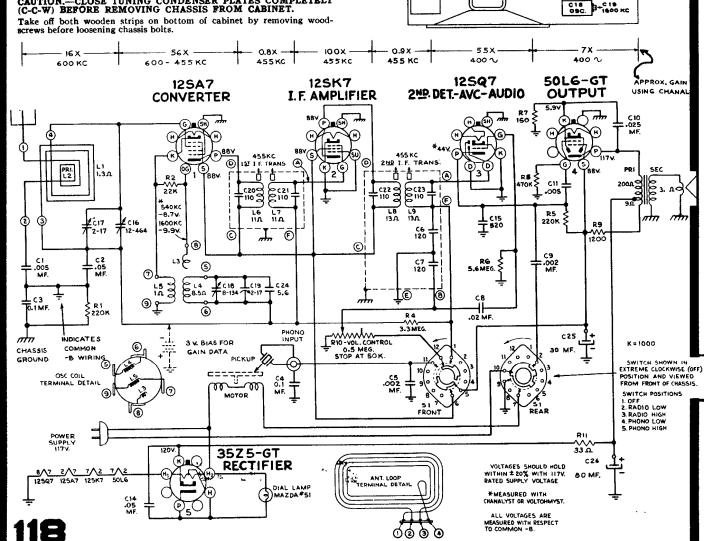
ĸc

455 16 3+C 17

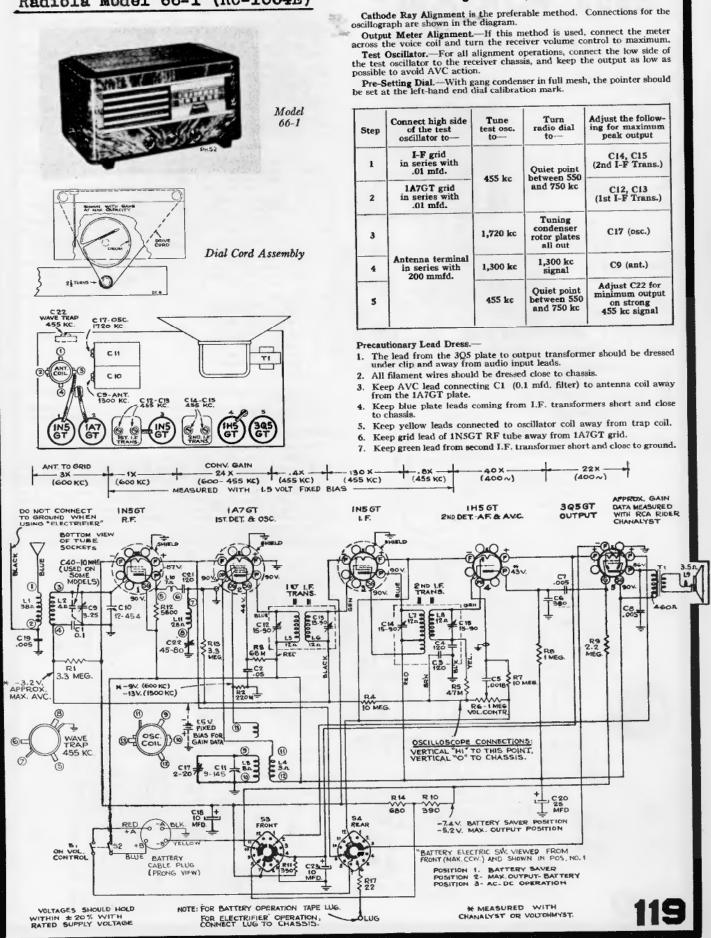


Dial Pointer Adjustment.—Rotate tuning condenser fully counter-clock-wise(plates fully meshed). Adjust indicator pointer to left (max. cap.) mark on dial back plate.

CAUTION.—CLOSE TUNING CONDENSER PLATES COMPLETELY (C-C-W) BEFORE REMOVING CHASSIS FROM CABINET.

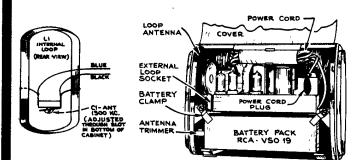


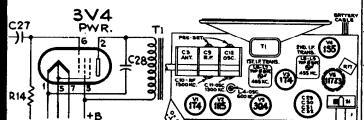
MANUAL OF 1947 MOST-OFTEN-NEEDED RADIO DIAGRAMS Radiola Model 66-1 (RC-1004E) Alignment Procedure



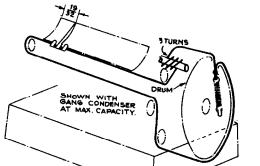
66BX PORTABLE

Chassis No. RC-1040; RC-1040A





RC-1040A



-13-8.5

Alignment Procedure

Cathods Ray Alignment is the preferable method. Connections for the oscilloscope are shown on the schematic diagram.

Output Meter Alignment.-If this method is used, connect the meter across the voice coll and turn the receiver volume control to maximum.

Test Oscillator.—For all alignment operations, connect the low side of the test oscillator to the receiver chassis and keep the oscillator output as low as possible to avoid AVC action.

Calibration Scale.—The calibrated dial scale is permanently connected to chassis. It can therefore be used directly as a reference for alignment.

With the gang at full mesh set the dial pointer so that the left hand edge of the pointer is $\frac{1}{24}$ inches to the right of the point ladicated in the dial cord drawing.

				······
Steps	Connect the high side of test- oscillator to-	Tune test-oec. to—	Turn radio dial to—	Adjust the follow- ing for max. peak output
1	High side of loop (Blue lead) in series with 0.1 mfd.	455 kc	Gang at max. cap.	L8, L9 (2nd LF. Trans.)* L6, L7 (1st LF. Trans.)
2	High side of loop (Blue lead) in series with 0.1 mfd.	1300 kc	1300 kc	C11(osc.) C10(R.F.)
3	(Bottom shisid covor in place and chassis out of cabinst)	600 kc	600 kc	L4 (osc.) L3 (R.F.)
**	220 mmf. in series with a single turn loop 4x8 in., approx. 3 in. from receiver loop. (Chassis in cabinst C-1 con- nected and rear lid of cabinst closed)	1300 kc	1300 ke	C1 (loop)

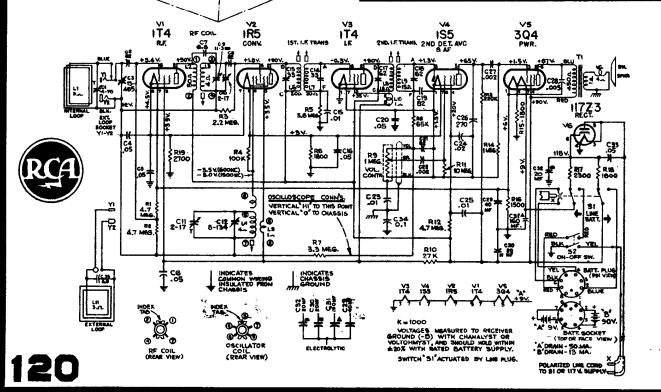
*If two peaks are found with top slugs use the one with stud in the

outer position. **Adjust C-1 loop cap with back cover of case closed. Access to trimmer is made through small slot in case provided for cable of external loop.

AC-DC Operation.-

This receiver will operate on 105 to 125 volts, AC 50 or 60 cycles, or DC. This receiver will operate on 105 to 125 voits, AC 30 or 60 cycles, or DC. A power cord is stored in the fiber tube which is clamped above the chassis inside the cabinet. To open the cabinet, silde the two plastic feet in the rear of the cabinet toward each other, and raise the back cover upward on its hinges. Then puil the power cord plug out of the socket on the top of the chassis as shown, and take out and unroll the power cord. A slot in the bottom of the cabinet nilows the closing of the cabinet with the power cord passing through. Close the cabinet with the cord extending through the slot and insert the plug into a convenient electrical outlet.

When returning to battery operation, be sure to replace the power ping in its socket inside the case with the cord stored in the fiber tube.



RCAVICTOR MODELS 66X1, 66X2, 66X3, 66X4, 66X9

Alignment Procedure

Test Oscillator.—Connect high side of test oscillator as shown in chart Connect low side through a 0.4±mf. capacitor to common "-B." Keep the output signal as low as possible to avoid A.V.C. action. . .

^{*}Output Meter.—Connect meter across speaker voice coil. Turn volume control to maximum clockwise position, station selector switch to broadcast maximum high position (pos. 2), for broadcast alignment and to position 3 for high frequency hand.

Dial Pointer Adjustment.—Rotate tuning condenser fully counter-clockwise (plates fully meshed). Adjust indicator to 2^{14} /₈ in. from end of backplate as indicated in drawing.

On models 66X1 and 2 the dial indicator is accessible for adjustment by removing the metal strip below the dial glass. (Lift and swing the top forward).

Chassis No. RC-1038	Steps	Connect high side of the rest oscillator to—	Tune test oec. to—	Turn radio dial to—	Adjust the follow- ing for maximum peak output
C26-R.F. C22-DSC.	1	Pin #4 (signal grid) 12SE7 IF tube in series with 0.1 mfd.			T2† 2nd I-F trans.
9.5 MC, 1300 KC. LIA-ANT, 220-DBC. TV23	2	Pin #8 (signal grid) 12SA7 1st det. in series with 0.1 mfd.	455 kc	Quiet point at 1600 kc end of the dial	T1 1st I-F trans.
CZA.ANT CZA.CZA.C C CZA.C C CZA.C C CZA.C C C CZA.C C C C C C C C C C C C C C C C C C C	3				L2 for minimum output (Wave trap)
	4	Antenna in series with 200 mmf.	1300 kc	1300 kc	C22 (odc.) C24 (ant.)
	5		600 kc	600 kc	L13 While rocking gang
WAVE TRAP A OSC. 455 KC. JACK CORD	6	Repeat steps 4 an	d 5.		
	7		9.5 mc.	9.5 mc.	C20 (Osc.)*
	8	Antenna in series with	9.5 mc.	9.5 mc.	C26 Ant. while rocking gang
0	9	50 mmf.			L10 (Osc.)**
CATHODE CUMPRITS- BEAZ	10		11.8 mc.	11.8 mc.	L14 while rocking gang
SHAT	11	Repeat steps 9 and	1 10.		•
RANGE SM. VIEWED FROM ROOT AND SHOWN IN NO.1 (MAK. COMPTEN ROOT AND SHOWN IN NO.1 (MAK. COMP		2HD. 1.F. TRANS.	d use minim 07 .027 .027 .21330 .02 .02 .02 .02 .02 .02 .02 .02 .02 .0	um inductance 35L6 GT/G output 21034	T3 500 600 600 600 600 600 600 600
	COL (C)		L000 L000 Antenna L055 L100	-2	

RCAVICTOR MODEL 66E

Chassis No. RS-126

VIBRATION OF LID HOLD

A small piece of spring material is fastened on the inside of the cabinet in such a position as to apply force against the lid hold and keep it from vibrating when the lid is closed.

When servicing the instrument, make certain this spring is in position and serving its purpose.

Removal of Speaker and Jewel Pilot Light

The bottom front and the inside sloped panels are removable, making it convenient for removal of speaker and jewel pilot light.

CRITICAL LEAD DRESS

- 1. All leads and parts connected to the 6J5 socket should have sufficient slack to insure flexibility of socket.
- 2. The green lead from the center terminal of R10 volume control to terminal #2 of the 6SQ7 socket should be dressed up and away from all other leads and parts.

(65Q7 V3

6K6-GT

(6507 VZ

ADJUSTMENT OF VOLUME CONTROL LOCK

This instrument is provided with a Volume Control Lock, which can be adjusted in such a manner that will permit the control to be operated from zero to some pre-determined "Maximum" level to which it has been locked.

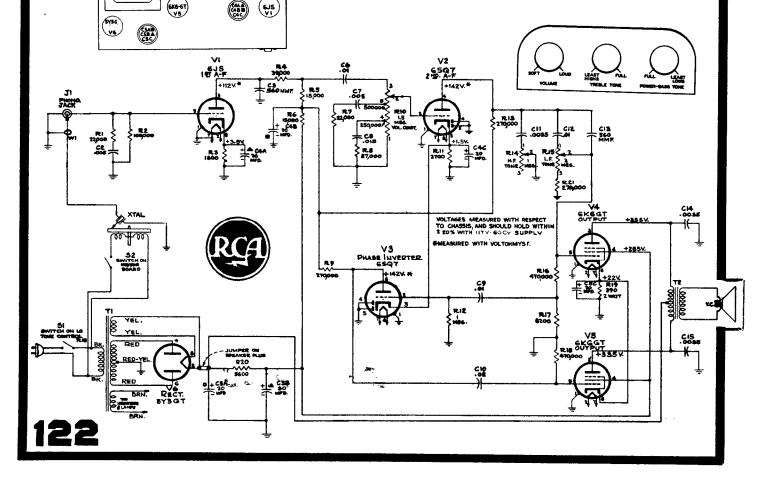
- 1. While instrument is in operation, remove Volume control knob.
- 2. The ends of two different weight springs can be seen in the Volume control shaft opening in the cabinet.
- 3. Turn Control "Maximum" clockwise until it is against stop.
- 4. To INCREASE desired maximum Volume level-
 - (a) Apply just enough force (to unlock volume control shaft) with the eraser end of a pencil, on the end of the light weight spring, in direction indicated in sketch "B"

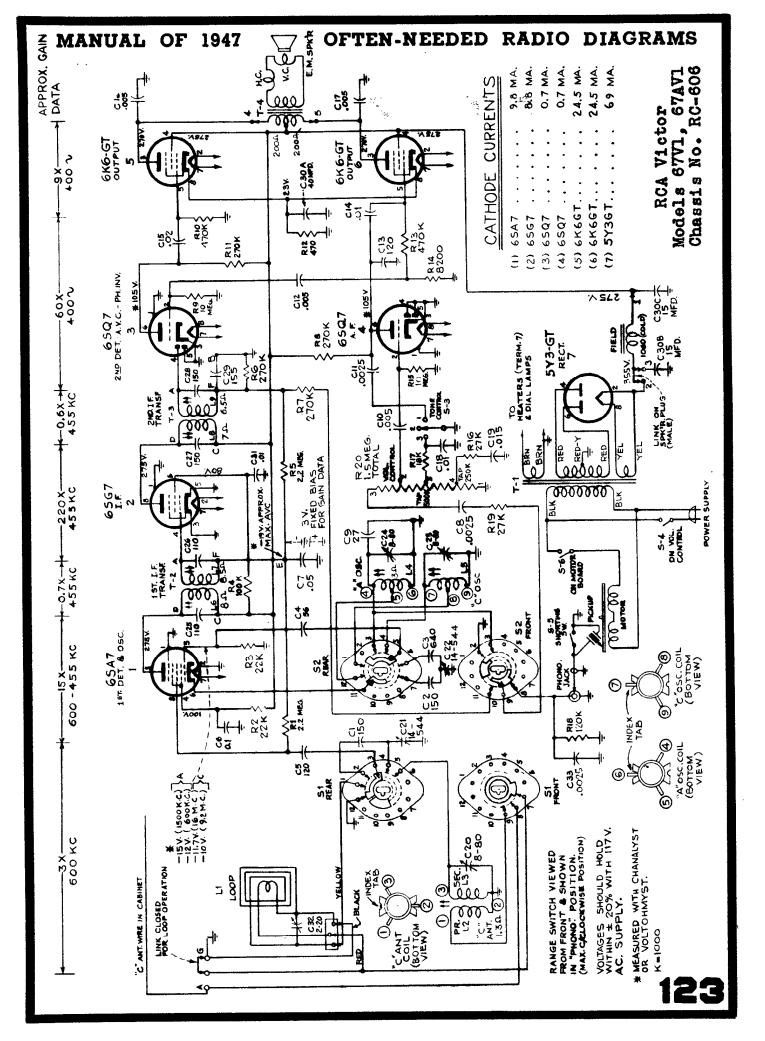


- (b) Rotate volume control shaft in direction indicated until desired level is reached.
- (c) Releasing force on spring automatically locks control so it can be operated from zero to the level where it has been locked.
- 5. To DECREASE desired maximum Volume level-
 - (a) Apply force with the eraser end of a pencil on the heavy weight spring as indicated in sketch (c).



(b) Rotate to a very low level, then proceed as in step 4. NOTE: The procedure in step (5b) is necessary to prevent possible error that may be introduced due to backlash.







Radio-Phonograph Combination

Chassis No. RC-606,

FOR AUTOMATIC CHANGER INFORMATION REFER TO SERVICE DATA FOR MODEL 960260-1

Output Meter Alignment.—If this method is used, connect the meter across the voice coil, and turn the receiver volume control to maximum.

Test Öscillator.---For all alignment operations, connect the low side of the test-oscillator to the receiver chassis, and keep the oscillator output as low as possible to avoid a-v-c action

Calibration Scale.—The dial scale printed in this service note may be tomporarily attached to the chassis for quick reference during alignment.

Using Printed Dial Scale.---

- 1. Cut out the printed dial scale, or, better still, make a tracing of the scale.
- 2. With gang at full mesh the pointer should be set to the second reference mark from the left hand end of the dial backing plate.
- 3. Place the printed dial scale or the tracing under the pointor so that the extreme left scale graduations coincide with the pointer. Use scotch tape to hold the dial scale in place.

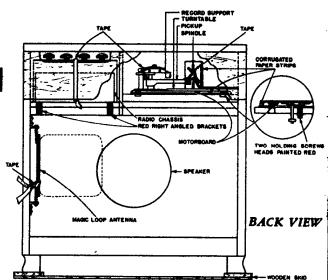
Noto.—It is not recommended that the glass dial scale in the cabinet be removed as an alignment reference. This glass dial scale is fastened to the besel with sheet metal lugs bent over the scale to hold it in place. Removing the glass dial scale will necessitote bending the lugs, resulting in their weakening and subsequent breakage.

"C" Band Reception.—For best reception on "C" band with an outside antenna, adjust the trimmer-screw of C20 on the antonna coil. Turn screw carefully with an insulated screwdriver (RCA Stock No: 31031) while the receiver is tuned to a siation in the 31-meter band. If returning to internal antonna at any time, close the link on the center terminal and readjust "C" band antonna trimmer C20 for best reception on 31-meter band.

For additional information, refer to booklet, "RCA Victor Receiver Alignment."

Steps	Connect high side of test oscillator to-	Tune tost oscillator	Turn radio dial to	Adjust the following for maximum							
				peak output							
1	63G7 grid in series with .01 mfd.	455 kc.	Broadcast Quiet Point	L8, L9 (2nd I-F Trans.)							
2	05A7 grid in series with .01 mid.		at 550 kc. end of dial	L9, L7 (1st I-F Trans.)							
3	Yellow lead on loop in series with 200 mmfd.	1,400 kc.	Broadcast 1400 kc.	C24 (osc.)							
4		600 kc.	Broadcast 600 kc.	L4 (osc.) Rock gang							
5	(link closed)	Repeat steps 3 and 4.									
8	Antenna	15.2 mc.	Short Wave 15.2 mc.	C23 (osc.)* C20 (ant.)							
7	terminal in series with	9.5 mc.	Short Wave 9.5 mc.	L5 (osc.) L9 (ant.)							
•	47 mmid.	Repeat steps 6 and 7									
0	Install and connect chassis in cabinet with link closed. Tune in a radiated signal of 1400 kc. on broadcast band and pegg C32 on loop.										

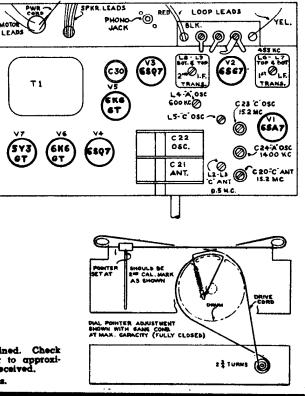
* Use minimum capacity peak if two can be obtained. Check for selection of correct peak by tuning the receiver to approximately 14.3 mc., where a weaker signal should be received. Oscillator tracks 455 kc. above signal on both bands.

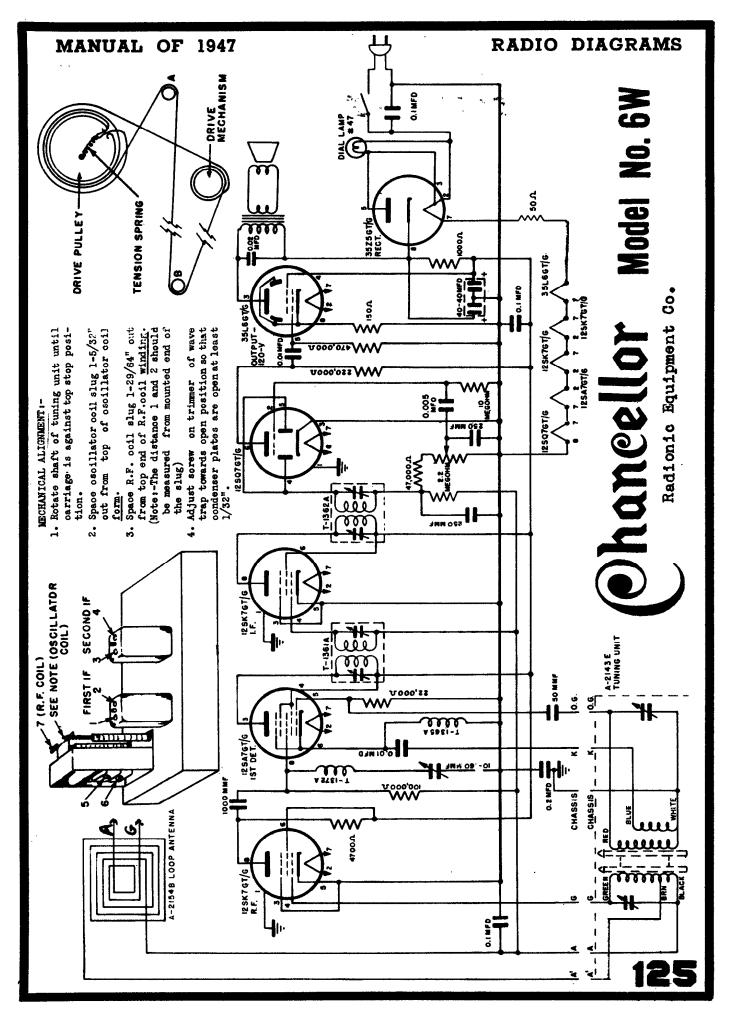


Critical Lead Dress:

- 1. Dress speaker cable leads down next to chassis.
- 2. Dress output plate capacitors next to chassis.
- 3. Dress plate lead of output tube away from grid of audio amplifier.
- 4. Dress all a-c leads away from volume control down next to chassis.
- 5. Dress R16 away trom a-ć leads at on-off switch.
- 6. Dress R2 away from side of chassis.

Note.—In order to remove the chassis from the cabinet, remove the knobs and the connecting cables, then unscrew the four slotted hex head screws from the two "L" brackets bolted to the rear of the chassis. The chassis may then be slid out toward the bottom rear of the cabinet. Do not remove the hinge screws or the two large nuts in the rear of the chassis. When replacing the chassis, make sure that the topered pins on the front of the chassis fit into the holes on the metal runners screwed to the cabinet door.





65X1, 65X2

RCAVICTOR

Chassis No. RC-1034

0

3

Steps	Connect the high side of test-oscillator to—	Tune test-osc. to—	Turn radio dial to—	Adjust the fol- lowing for max. peak output			
1	12SK7 I-F grid through 0.1 mfd. capacitor	455 kc	Quiet-point 1,600 kc	C8 and C9 2nd I-F transformer			
2	Ststor of C2 through 0.1 mfd.	433 KC	end of dial	*C6 and C7 1st I-F transformer			
3	Ant. lead in series with	1,300 kc	1,300 kc 1,300 kc				
4	200 mmfd.	600 kc	L5 (osc.) Rock gang				
5	Repeat stepa 3 a	and 4					

Output Meter Alignment .--- If this method is used, connect the meter across the voice coil, and turn the receiver colume control to maximum.

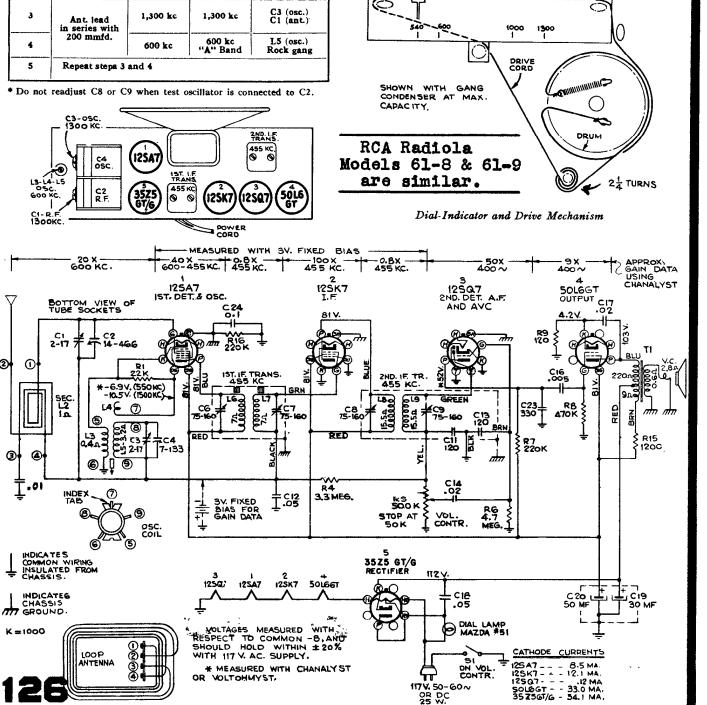
Test-Oscillator .- For all alignment operations, connect the low side of the test-oscillator to the receiver chassis, and keep the oscillator output as low as possible to avoid a-v-c action.

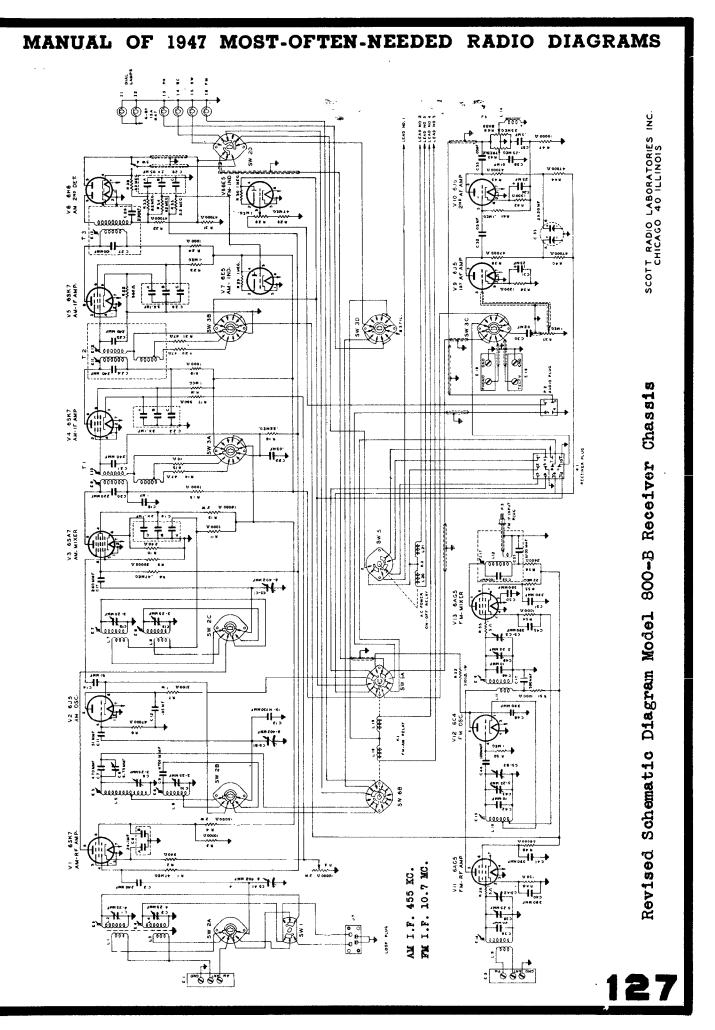
Calibration Scale .- The glass tuning dial may be removed from the cabinet and mounted above the pointer for reference during alignment. The extreme left hand mark of the Standard Broadcast scale must be in line with the left hand mark on the dial backing plate.

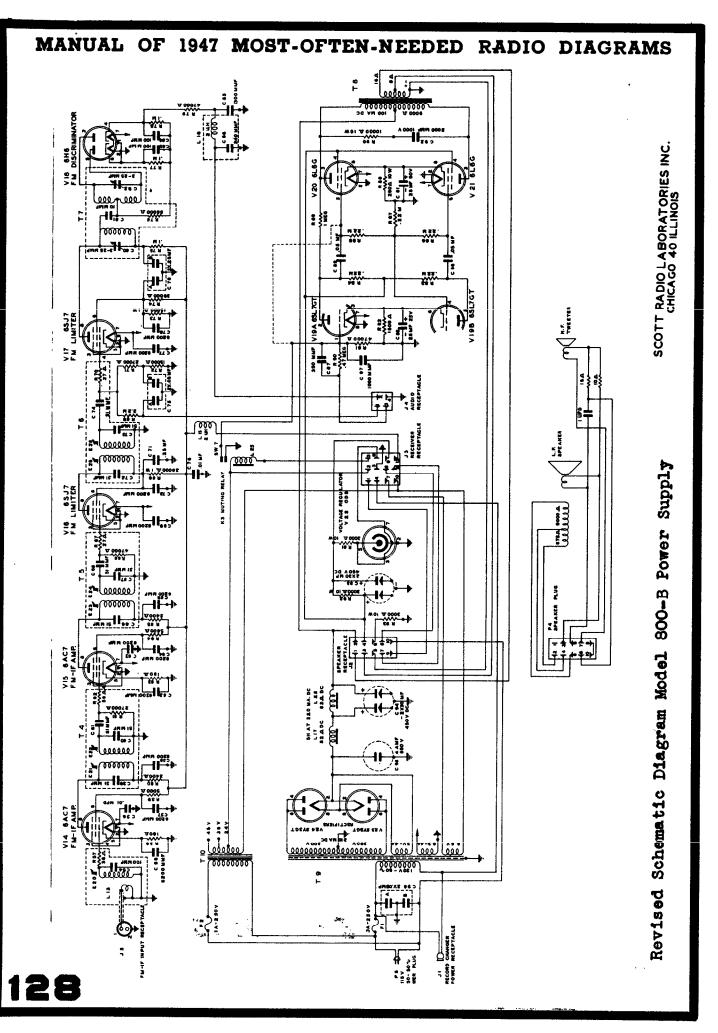
Dial Backing Plate .- In the event that only the chassis is returned for service, the marks on the dial backing plate may be used during alignment; refer to the Dial Indicator and Drive Mechanism drawing for corresponding frequencies.

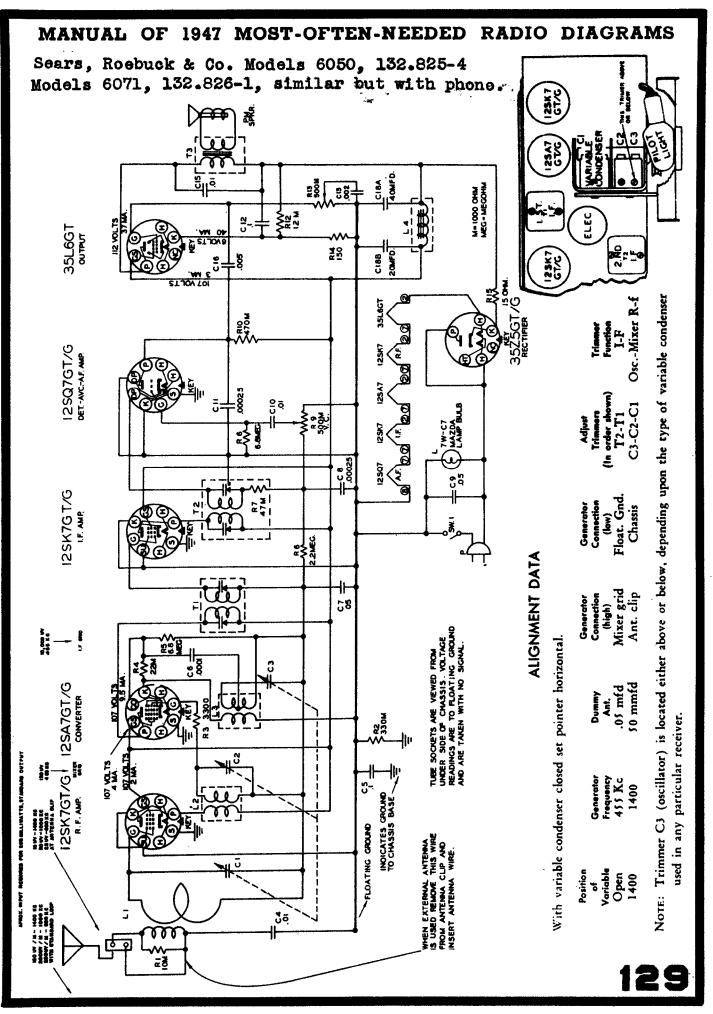
Dial Pointer .- With the gang condenser in full mesh the dial pointer should be set to the left hand reference mark on the dial backing plate.

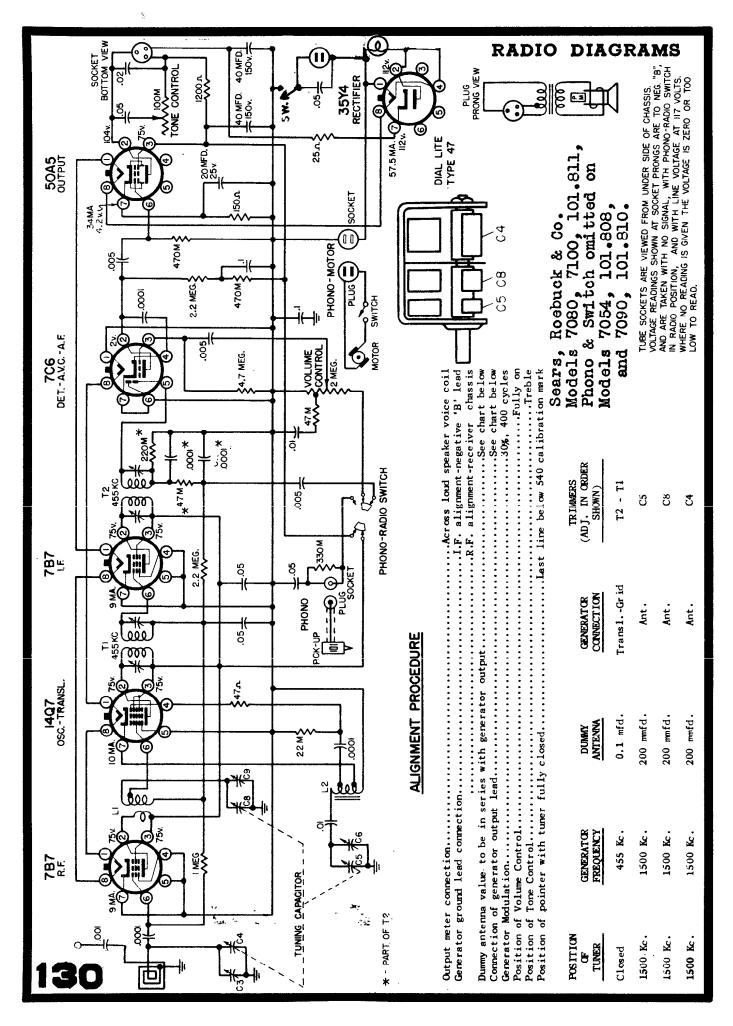
For additional information refer to booklet "RCA Victor Receiver Alignment."











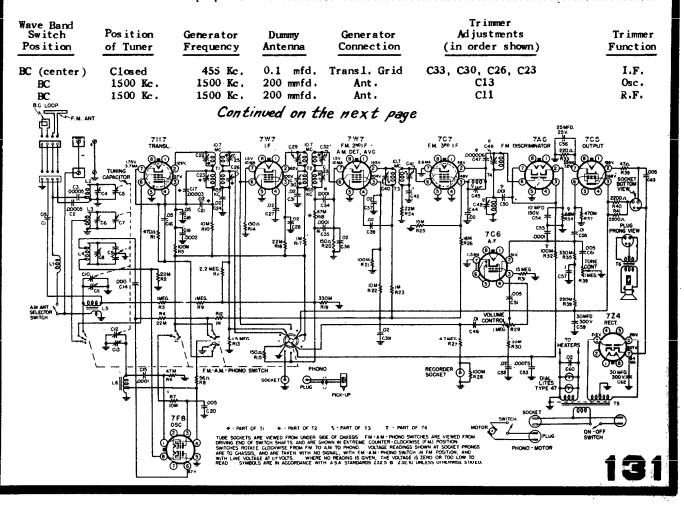
Sears, Roebuck & Co. Models 7115, 7116, 7117, 101.825

Preliminary	APPROXIMATE F.M.	I.F. ALIGNMENT	
Indicating meter con	nection		DC voltmeter connected across R24
Generator ground lea	d connection		
Generator output lea	d connection		See Chart Below
Generator modulation			••••••••••••••••••••••••••••••••••••••
			Fully on
			Treble (fully clockwise)
Position of pointer	with tuner fully clo	osed	Last line below 88 Mc.

Wave Band Switch Position	Position of Tuner	Generator Frequency	Dummy Antenna	Generator Connection	Trimmer Adjustments (in order shown)	Trimmer Function
F.M. (Counter- clockwise)	Closed	10.7 Mc.	0.1 mfd.	Transl.Gr id	C41, C40, C32 C29, C25, C22	I.F.

Adjust for a maximum reading on DC voltmeter. As trimmers are adjusted, decrease the output of the generator to maintain approximately 2 volts.

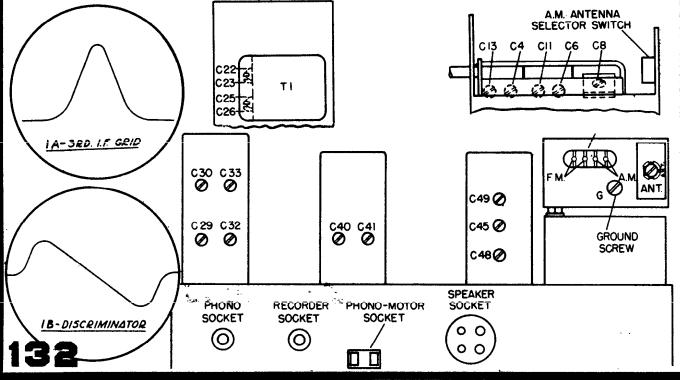
FINAL A.M. ALIGNMENT



Sears. Roebuck & Co. Models 7115, 7116, 7117, 101.825

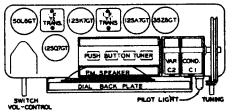
FINAL F.M. ALIGNMENT

- A. If a 10.7 Mc. frequency modulated generator is available, connect to translator grid through e 270 to 500 ohm resistor and proceed to Section C.
- B. If no 10.7 Mc. frequency modulated generator is available, connect an R.F. F.M. generator to the F.M. antenna terminals.
- C. Connect 5000 ohms (if generator sweep frequency is 60 cycles) to ground in parallel with R24. For lower frequency sweep increase the 5000 ohm resistor proportionately. Connect the Y-axis (vertical) amplifier of an oscilloscope across R24 to ground. Put a 10,000 to 100,000 ohm resistor in series with oscilloscope lead (at receiver end) to provide R.F. filterings.
- D. Connect the sweep output of the generator to the X-axis (horizontal) amplifier of the α lloscope.
- E. Adjust modulation for a 300 Kc. deviation and touch up alignment of C41,C40,C32,C29,C25 and C22 for a symmetrical pattern on escilloscope. Use full gain of the oscilloscope Y-axis amplific and only as much output from the generator as is necessary. See FIG. 1A,(PAGE 11) for approximate pattern.
- F. Remove the oscilloscope and the two resistors that were added in Section C above. (Restors receiver to normal operating condition).
- G. Connect the Y-axis (vertical) amplifier of the oscilloscope to the ungrounded side of C53 through 10,000 to 100,000 ohms at receiver end of lead.
- H. Adjust C45 for maximum output, vertically. Adjust C48 and C49 until the center of the pattern becomes a straight line diagonally across the oscilloscope screen. Re-peak these three trimmers to obtain a symmetricel pattern of maximum vertical amplitude. See oscilloscope pattern, FIG. 1B, (PAGE 11).
- I. Remove the generator. Remove the oscilloscope and resistor from C53, and replace across R24 as dascribed in Section C above.
- J. Connect an R.F. F.M. generator to the terminals marked F.M. antenna through two 120-ohm resistors, one in series with each terminal of the generator. Adjust the generator for 300 Kc. deviation.
- K. Tune the generator to 109 Mc. Set pointer to 109 Mc. Adjust C8 to obtain 3rd. I.F. oscilloscope pattern. See FIG 1A (PAGE 11). (If two such points are found by tuning C8, use the higher frequency.) (Lowest capacity setting of C8).
- L. Tune the generator and receiver to 106 Mc. and peak C6 and C4 for maximum vertical amplitude on the oscilloscope. (See FIG. 1A below).
- N. Remove the signal generator, oscilloscope and resistors, restoring the receiver to normal operating condition.



SEARS, ROEBUCK AND CO.

Models 6011, 6012, 132.816, 132.816A.



Tuning range 540 Kc to 1600 Kc. Intermediate frequency-455 Kc. RF and IF measurements made at 50 milliwatts output-approximately .38 volt on a rectifier type voltmeter connected across the voice coil.

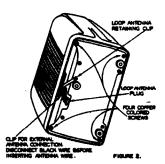
Approximate inputs for 50 MW output: IF-75 uv. RF with standard loop: at 600 Kc-400 uv/m; at 1000 Kc-350 uv/m; at 1400 Kc-350 uv/m. RF at antenna clip: at 600 Kc-50 uv; at 1000 Kc-40 uv; at 1400 Kc-40 uv.

ALIGNMENT DATA

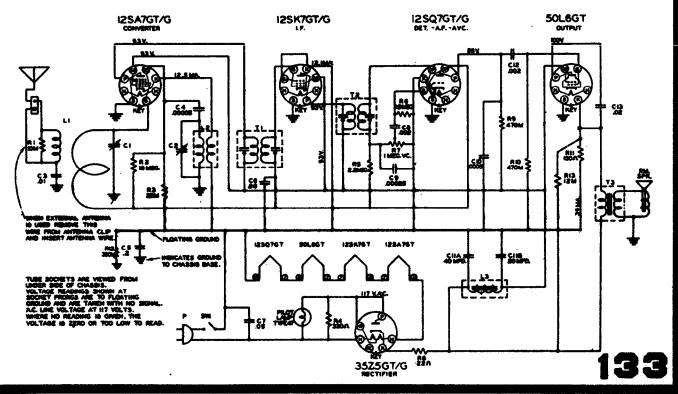
Position of Varioble Open	Generator Frequency 455 Kc	Dummy Ant. .05 mfd.	Generator Connection (high side) Mixer grid	Generator Connection (low side) Float, Gad,	Adjust Trimmers (in order shown) T2-T1	Trimmer Function IF
Open	1620 Kc	\$0 mmfd.	Ant. clip	Chassis	C2	Osc.
1400	1400 Kc	\$0 mmfd.	Ant. clip	Chassis	C1	Ant.

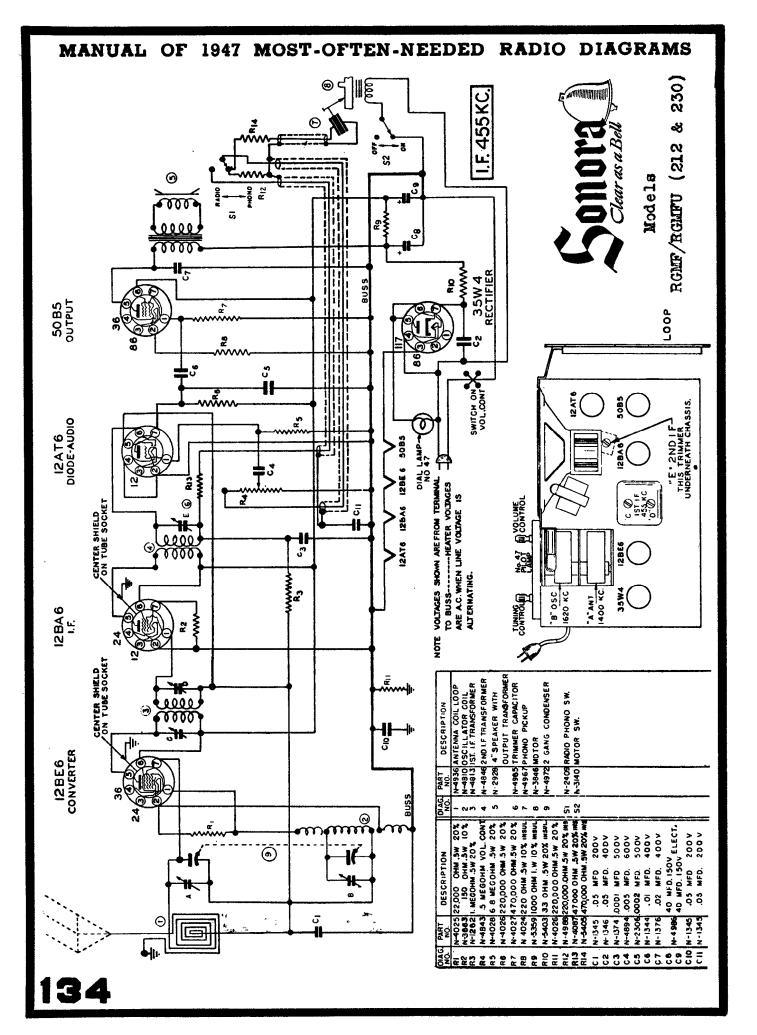
TO RESET POINTER: With the receiver tuned to a 1400 Kc signal, attach pointer to dial cord so as to align with inverted "V" notch on lower ledge of dial backing plate.

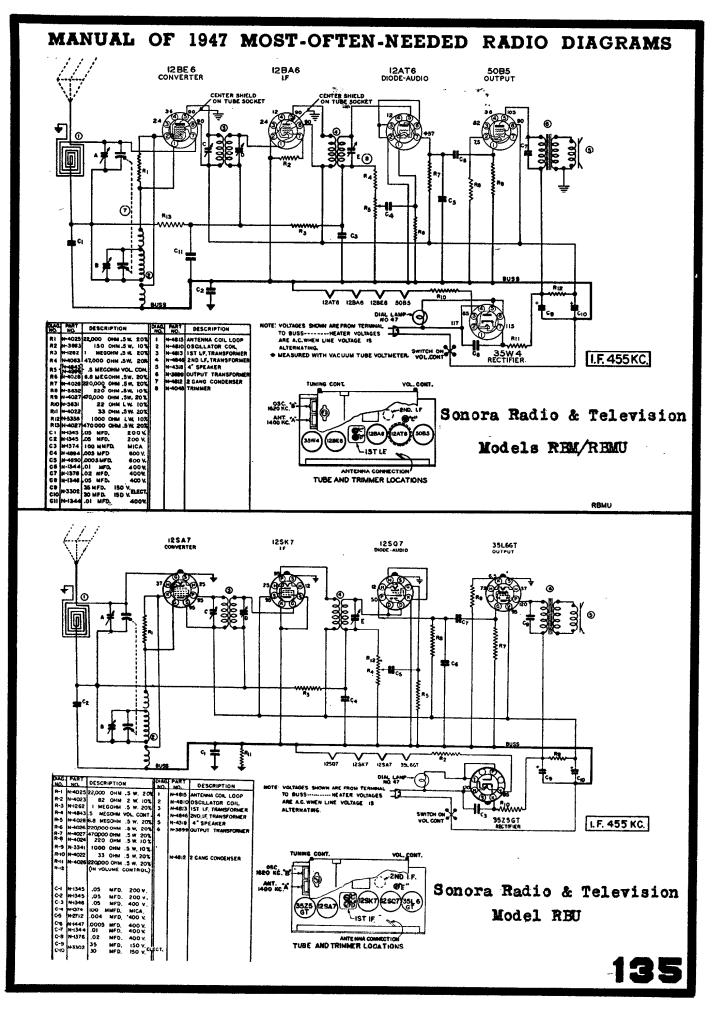
This radio receiver is equipped with a built-in antenna which will be satisfactory for local reception. If you are located some distance from a station, or local noise from electrical equipment is bothersome, reception will be greatly improved by the installation of an outside antenna. Provision is made for connection of an external antenna at the rear of the chassis. Figure 2 indicates the location of the clip to which connection should be made. Be sure to remove the black wire from the clip before attaching the external antenna.

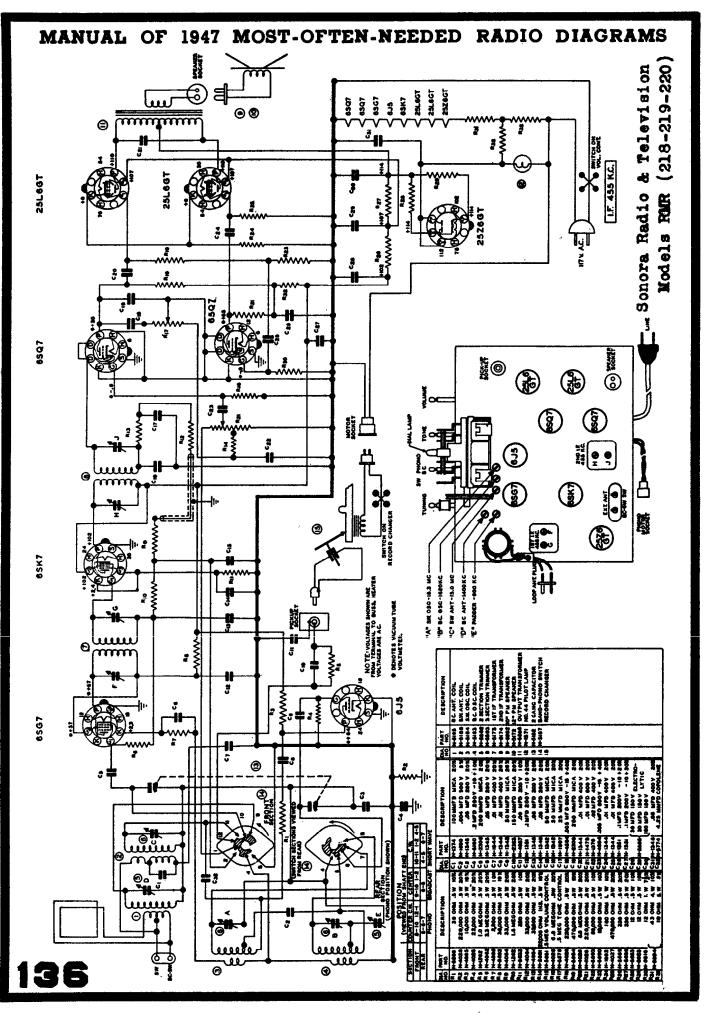


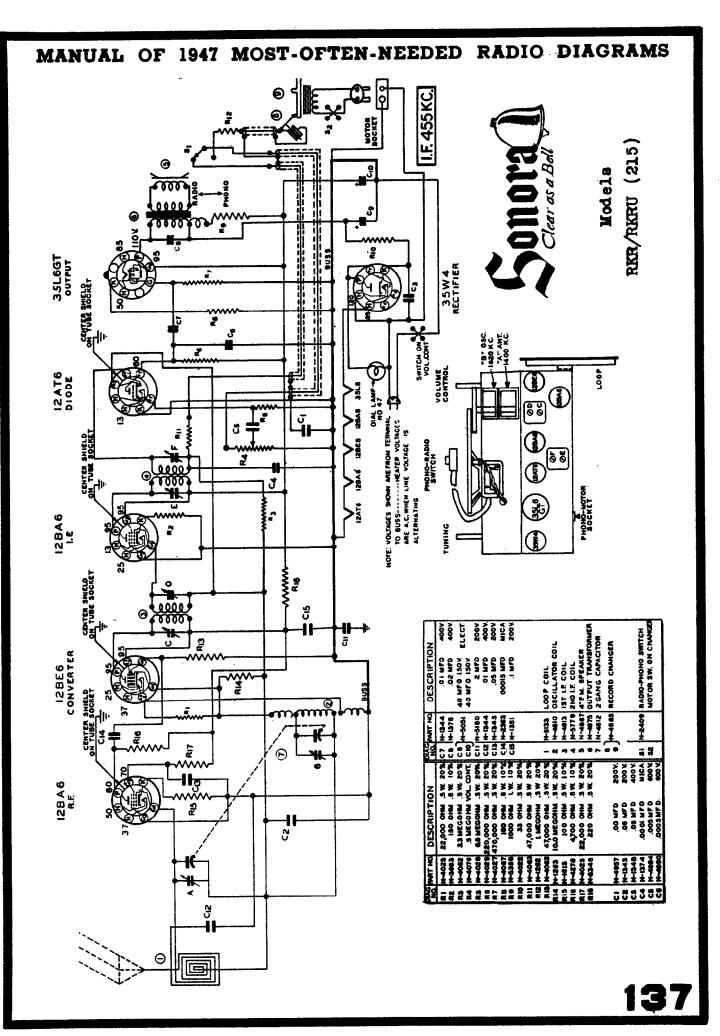
This receiver is designed to operate without a ground connection and no attempt should be made to use one.

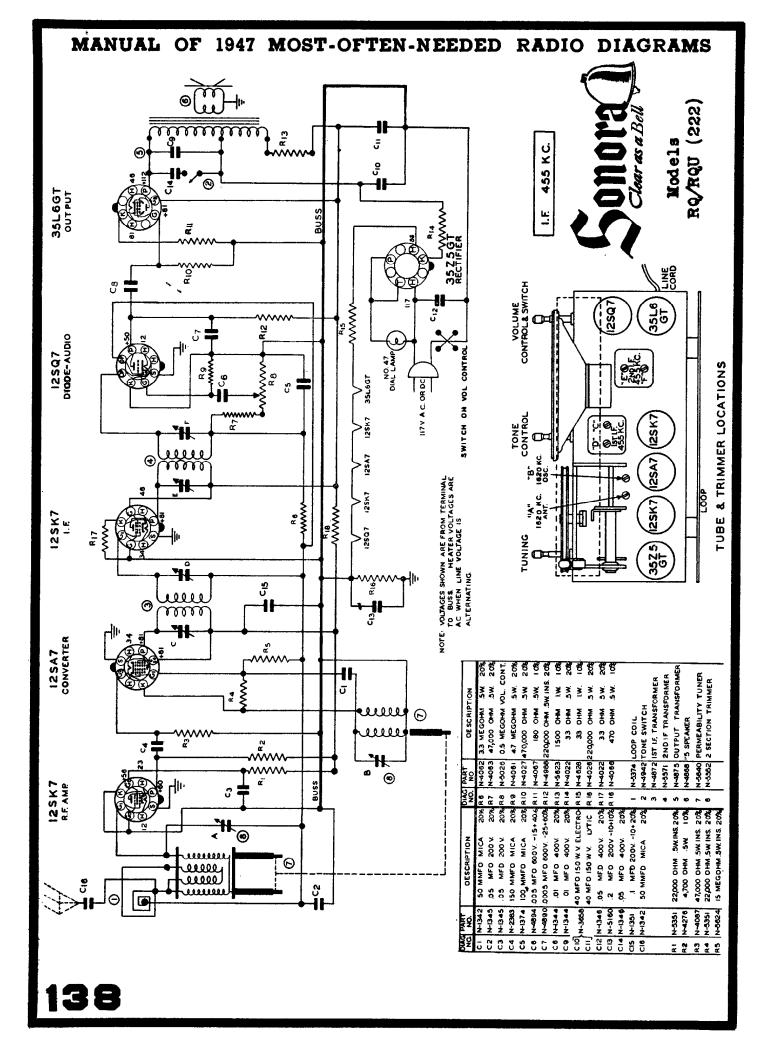


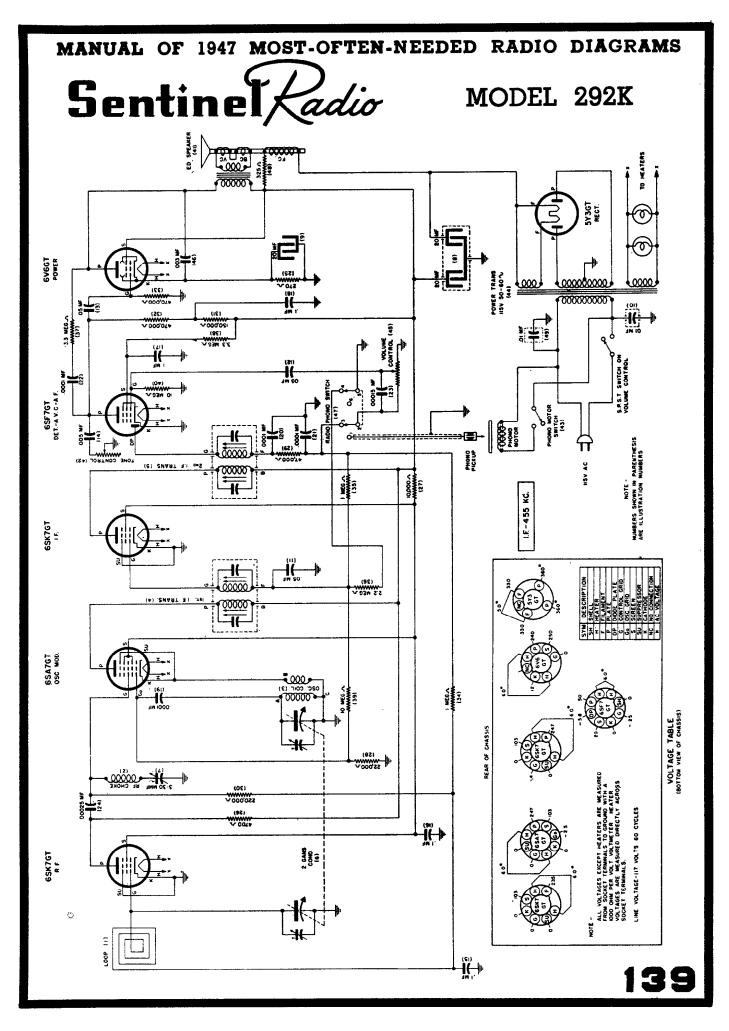




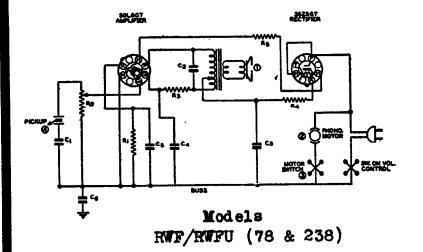


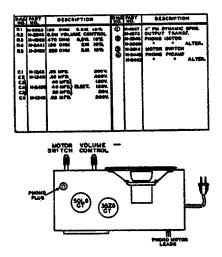






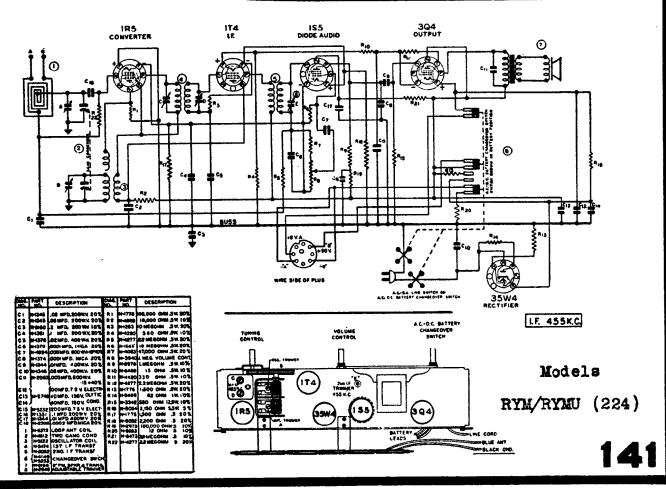
MANUA			1947	Mos	T-OF	TEN	NEEDED RADIO DIAGRAMS
		5e	nti	in	el		MODEL 292K
For Alignment procedure read tabulations from left to right, and make the adjustment marked (1) first, (2) next, (3) third. IMPORTANT: BEFORE ALIGNING, HAVE LOOP ANTENNA IN THE SAME POSITION IT WILL BE IN WHEN THE SET IS IN THE CABINET. BE SURE THAT IT DOES NOT MOVE WHILE ALIGNING. When adjusting 1650 kilocycle oscillator trimmer, 455 K.C. R.F. trimmer and 1400 kilocycle antenna trimmer, connect test oscillator to loop ex- ternal antenna and ground connections with a .0002 Mfd. capacitor in series with antenna lead.		Refer to parts layout diagram for location of trimmors mentioned below:	Adjust each of the 2nd I.F. transformer trimmer adjustment screws for maximum output, then adjust sach of the lat 1.F. transformer trimmer adjustment acteves for maximum output.	Adjust R.F. coll trimmer for minimum 475 K. C. signal.	Adjust 1650 K. C. oscillator trimmer for maximum output.	Adjust 1400 K. C. antenna trimmer for maximum output.	Le contract de la con
For Alignment procedure read tabulations from left to right, and make the adjustment marked (1) first, IMPORTANT: BEFORE ALIGNING, HAVE LOOP ANTENNA IN THE SAME POSITION IT WILL CABINET. BE SURE THAT IT DOES NOT MOVE WHILE ALIGNING. When adjusting 1650 kilocycle oscillator trimmer, 455 K.C. R.F. trimmer and 1400 kilocycle antenna trin ternal antenna and ground connections with a .0002 Mfd. capacitor in series with antenna lead.	TOR	Attach output of test essillator to	High side to grid of \$3A7 Tube. Low side to chassis.	To loop external antenna and groand connections	To loop external anterna and ground connections	To loop external antenna and ground connections	
For Alignment procedure read tabulations from left to rig IMPORTANT: BEFORE ALIGNING, HAVE LOOP ANTI CABINET. BE SURE THAT IT DOES NOT MOVE WH When adjusting 1650 kilocycle oscillator trimmer, 455 K.C ternal antenna and ground connections with a .0002 Mfd. c	TEST 08CILLATOR	Use damary automna ha series with outpat of test essillator consisting of:	9.2 Mfd. Condensar	.0002 Mfd. Condenaet	.0002 Mfd. Condenser	.0002 Mfà. Condenser	
tre read tabu RE ALIGNII S THAT IT cilocycle osci ound connect		Adjust test essiliator frequency to:	Enetly 455 K. C.	Eractly 455 K. C.	Eractly 1650 K. C.	Approx. 1400 K. C.	
ignment procedu STANT: BEFOI IET. BE SURF adjusting 1650 Å antenna and gro		Bet receiver dial to:	Any point where no interfering sig- nal is received	Rotate gang condenser to maximum capacity	Botate Eang condenser to minimum capacity	Approsimatoly 1400 K. [.] C.	
For Al IMPOE CABIN When 4 ternal		. Steks		1	2	e	
140							

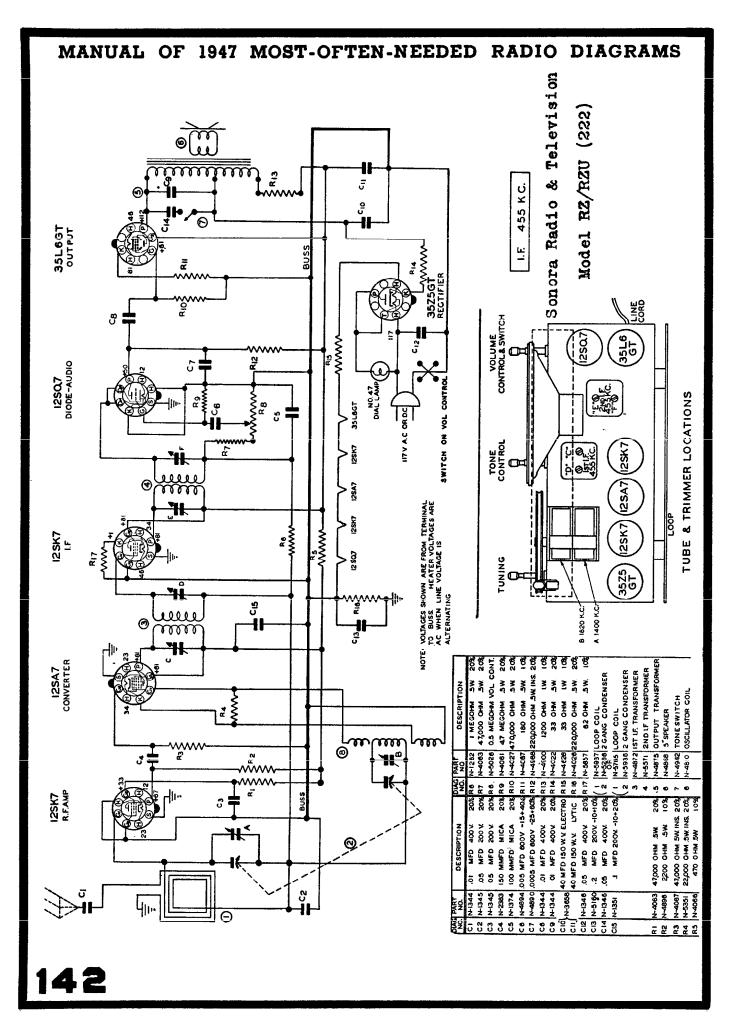




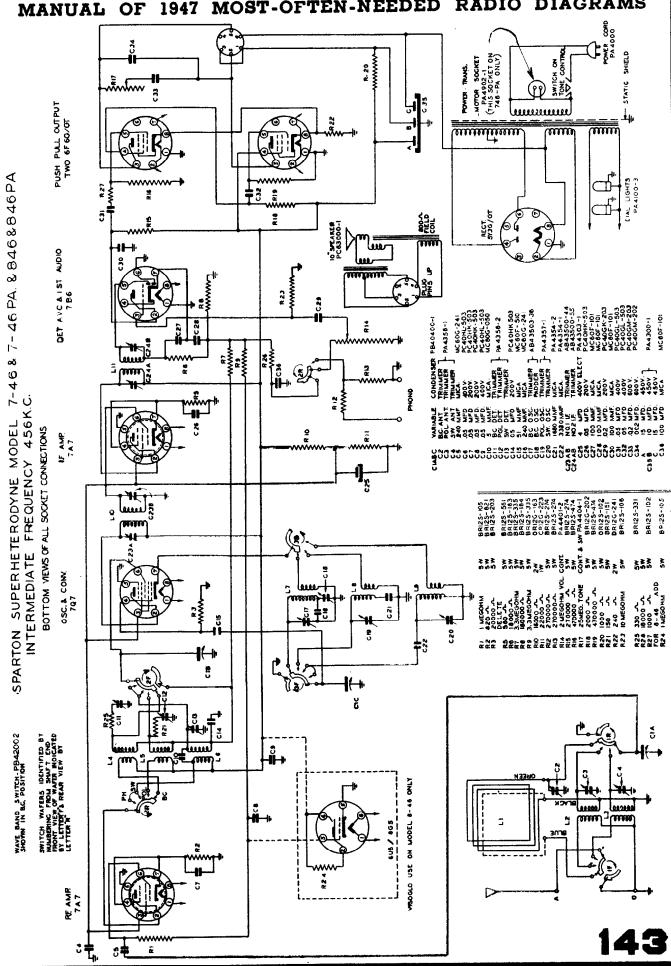
ALIGNMENT

Sonora 1	Oper- ation	Connect Oscillator To:	Dummy Ant.	Set Osc. To:	Set Dial To:	Adjust Trimmers	Purpose
	1	Converter Grid	.05 MFD.	455 KC	Min. Cap.	C, D, E	Align IF
Models	2	Antenna	100 MMF.	1620 KC	Min. Cap.	В	Set Oscillator
RYM/RYMU (224)	3	Antenna	100 MMF.	1400 KC	1400 KC	A	Adjust Ant.
-	4	Antenna	100 MMF.	600 KC	600 KC		Check Calibration



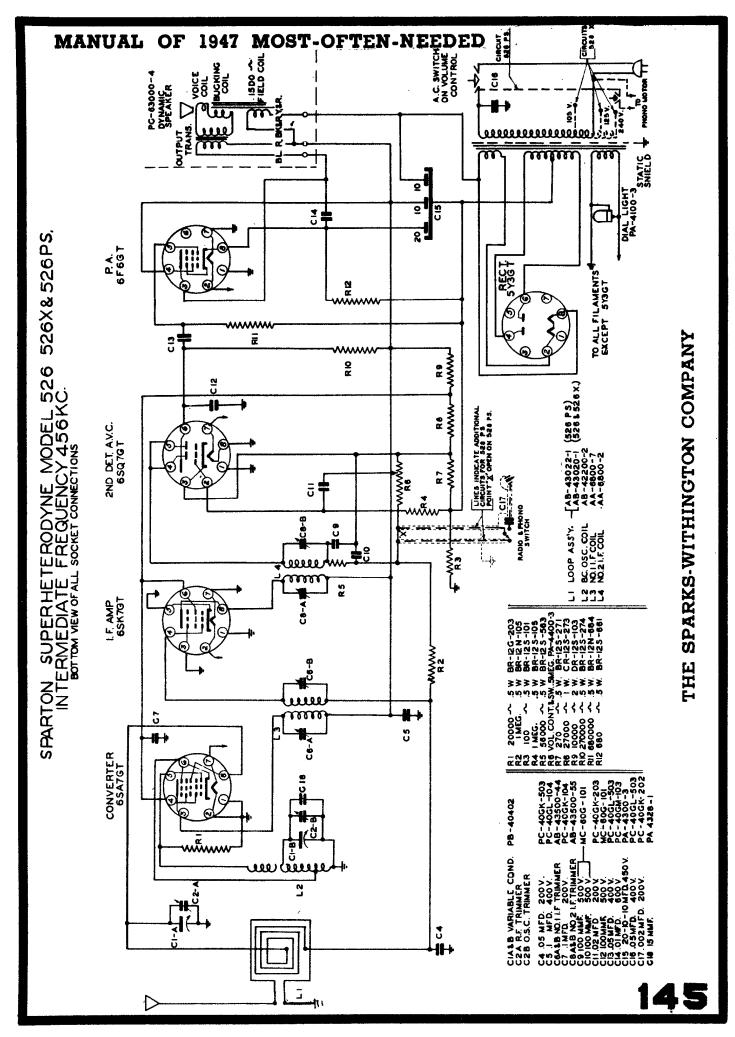


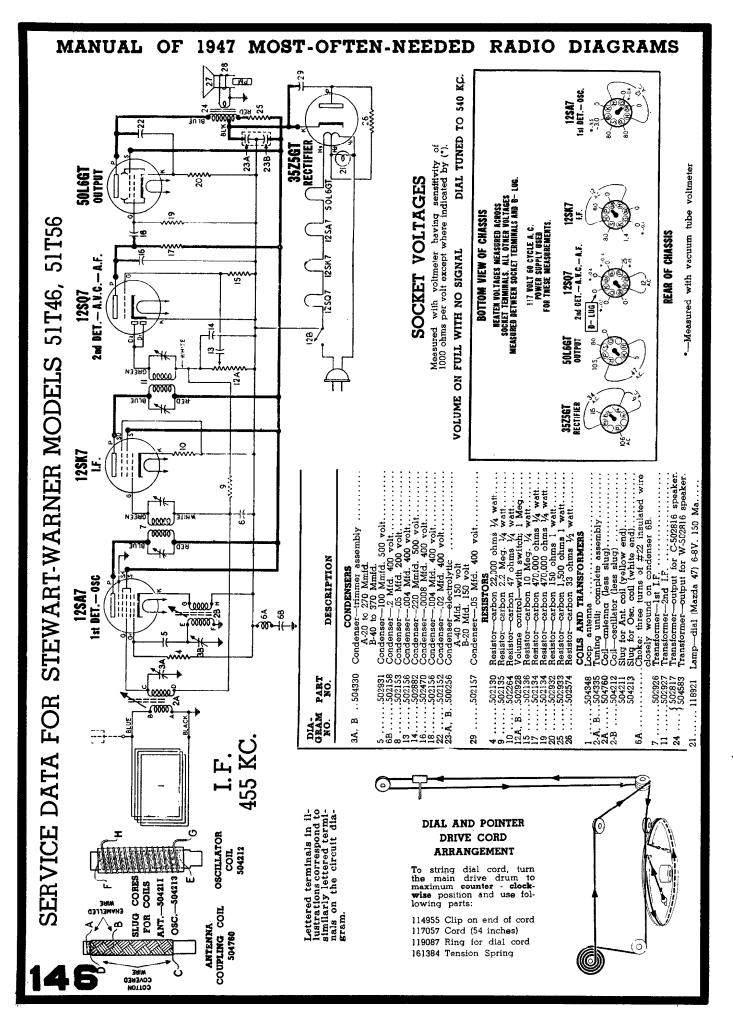


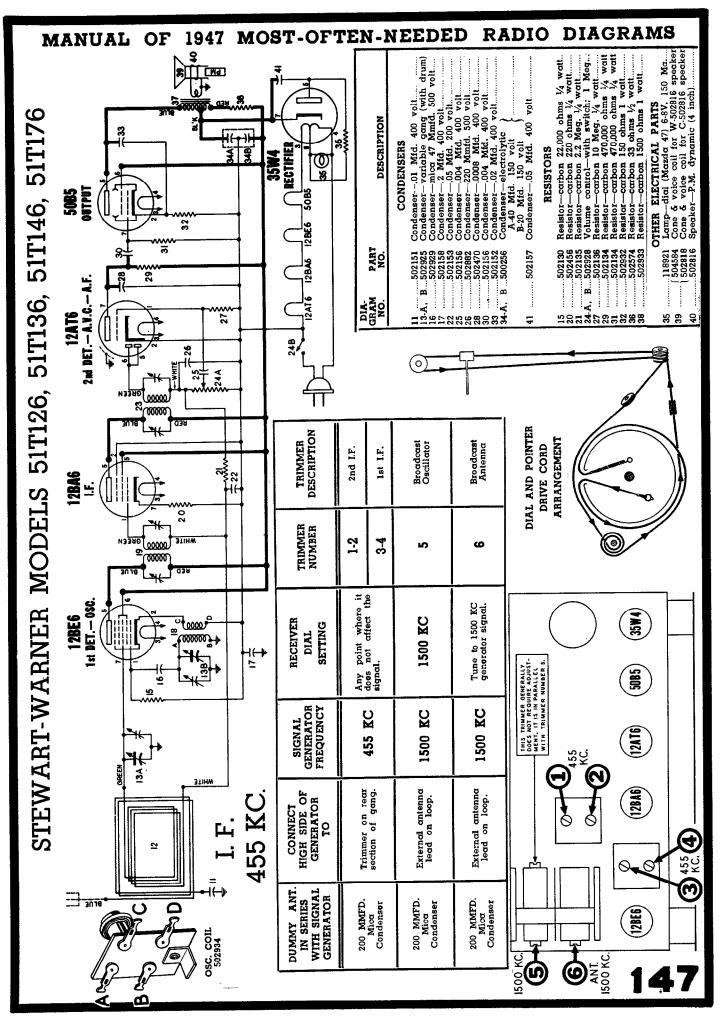


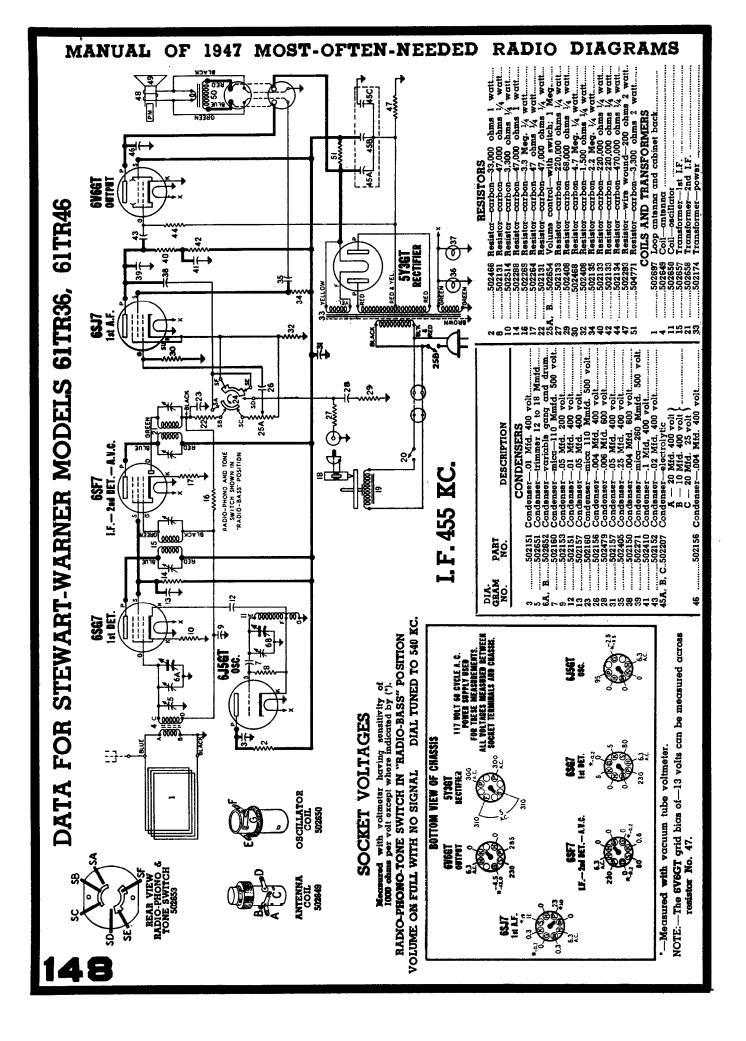
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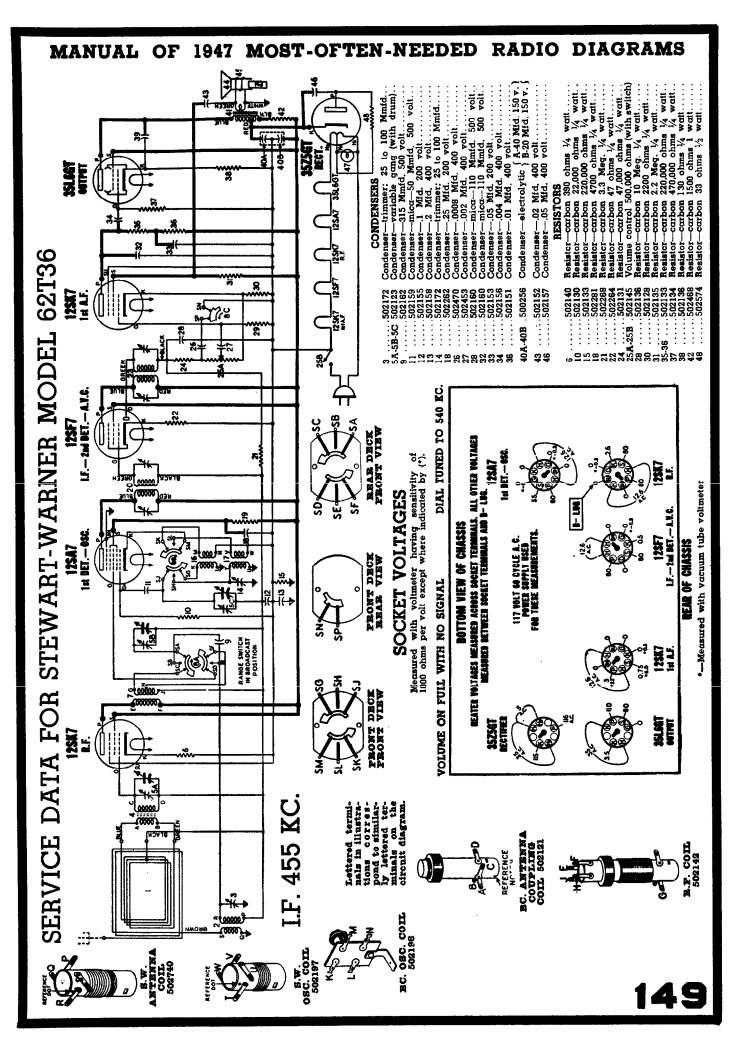
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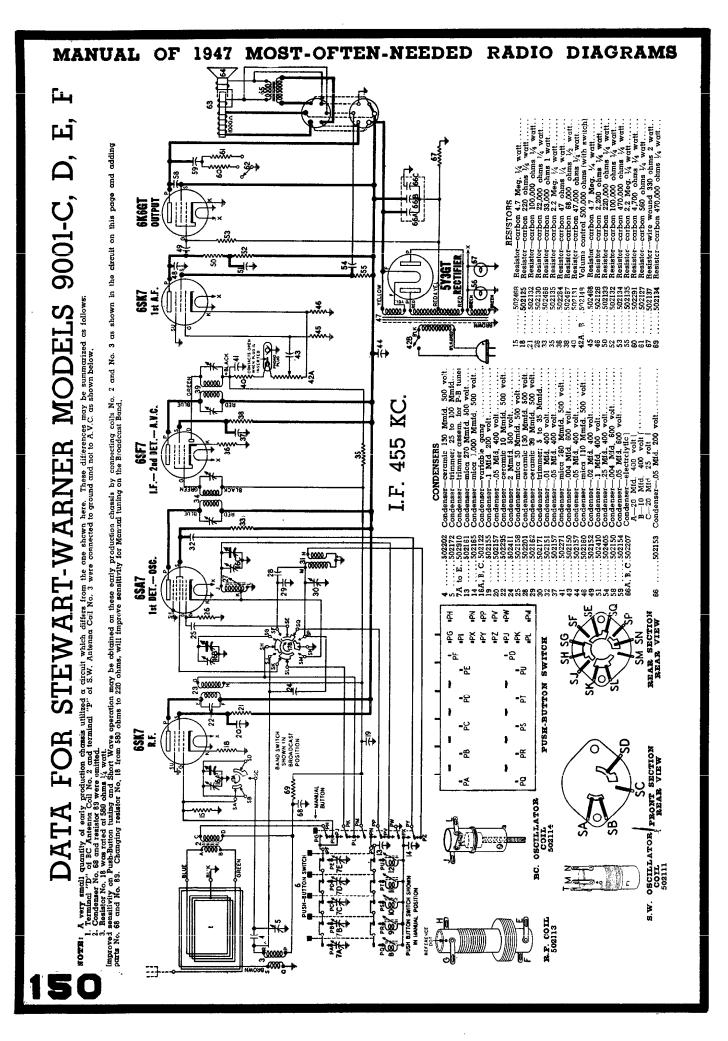








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STEWART-WARNER 9001-C, D, E, F

ALIGNMENT PROCEDURE

Remove chassis and loop antenna from cabinet (do not remove loop of wire stapled to cabinet). After classis has been removed, replace loop antenna in cabinet. Stand the chassis on one end and space it approximately same distance from loop as when installed in cabinet. Then reconnect all leads to loop antenna and to loop of wire stapled on cabinet.

With the gang condenser fully meshed, dial pointer should be in the position indicated by the last division below 55 on the dial. If it is set incorrectly, release pointer clip on dial cord and reposition pointer.

Connect output meter across speaker voice coil or from plate of 6K6GT tube to chassis through a .1 Mfd. condenser.

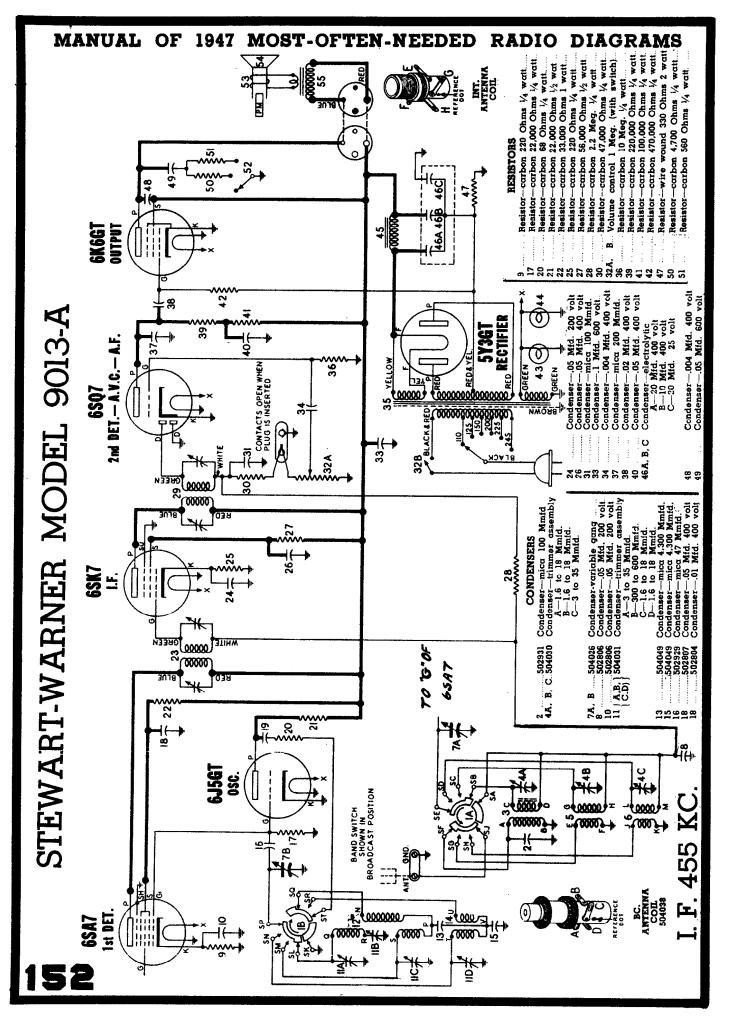
Connect the ground lead of the signal generator to the receiver chassis.

Set volume control at maximum volume position and use a weak signal from the signal generator.

Push in the manual button and leave it in that position throughout the alignment procedure.

Align this receiver in exactly the order shown below. Broadcast band must be aligned before short wave band,

DUMMY ANT. IN SERIES	HIGH SIDE OF GENERATO		BAND SWITCH	RECEIVER DIAL	TRIMMER	TRIMMER	TYPE OF ADJUSTMENT						
WITH SIGNAL GENERATOR	SIGNAL I	FREQUENCY	POSITION	SETTING	NUMBER	DESCRIPTION							
.1 MFD. Condenser	Trimmer on rear section of gang	455 KC	Broadcast (Clockwise)	Any point where it does not affect the signal.	1-2 3-4	2nd I.F.	Adjust for maximum output. Then repeat adjustment.						
500 MMFD. Mica Condenser	External Antenna Clip on Loop Frame	1500 KC	Broadcast (Clockwise)	1500 KC	5	Broadcast Oscillator (Shunt)	Adjust for maximum output.						
500 MMFD. Micα Condenser	External Antenna Clip on Loop Frame	1500 KC	Broadcast (Clockwise)	Tune to 1500 Kc. generator signal.	6	Broadcast R.F.	Adjust for maximum output.						
500 MMFD. Mica Condenser	External Antenna Clip on Loop Frame	1500 KC	Broadcast (Clockwise)	Tune to 1500 Kc. generator signal.	7	Broad cast Antenna	Adjust for maximum output.						
500 MMFD. Mica Condenser	External Antenna Clip on Loop Frame	600 KC	Broadc ast (Clockwise)	Tune to 600 Kc. generator signal.	8	Adjustable core of Broadcast Oscillator Coil.	Adjust for maximum output. Try to increase output by ro- tating core in and out and retuning receiver dial until maximum output is obtained.						
500 MFD. Mica Condenser	External Antenna Clip on Loop Frame	Repeat adju	stment of trim	mers 5, 8 and 7 c	at 1500 Kc.	Then re-check adj	ustment of trimmer 8 at 600 Kc.						
400 OHM Carbon Resistor	External Antenna Clip on Loop Frame	12 MC	Short wave (Counter- Clockwise)	12 MC	9	S.W. Oscillator	Adjust for maximum output. Check to see if proper peak was obtained by tuning in image at approx. 11.1 MC. If image does not appear, realign at 12 MC, with trimmer screw farther out. Recheck image.						
400 OHM Carbon Resistor	External Antenna Clip on Loop Frame	12 MC	Short wave (Counter- Clockwise)	Tune to 12 MC. generator signal.	10	S.W. Antenna	Adjust for maximum output. Try to increase output by de- tuning trimmer and retuning receiver dial until maximum output is obtained.						
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3) ISOO KC		\bigcirc	57361	SOME G TRIMMERS	NOTE ANG CONDENSERS HAVE LOCATED AS SHOWN HER	E 10 ANI 10 INC BOTTOM VIEW OF CHASSIS						
455	65A7 R.F. KC.				AN1. 1500 K								
65F7		SK7 GK6GT			<u>L</u>								
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SERVICE DATA FOR MODEL 9013-A

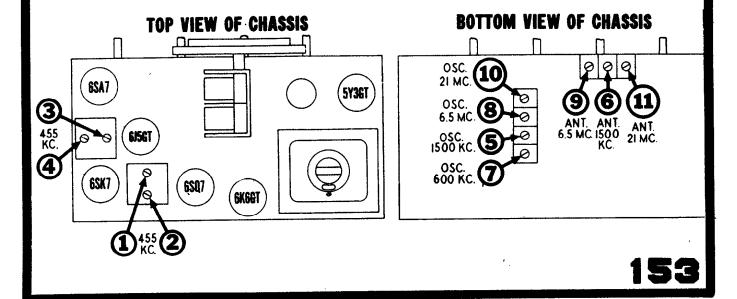
ALIGNMENT PROCEDURE

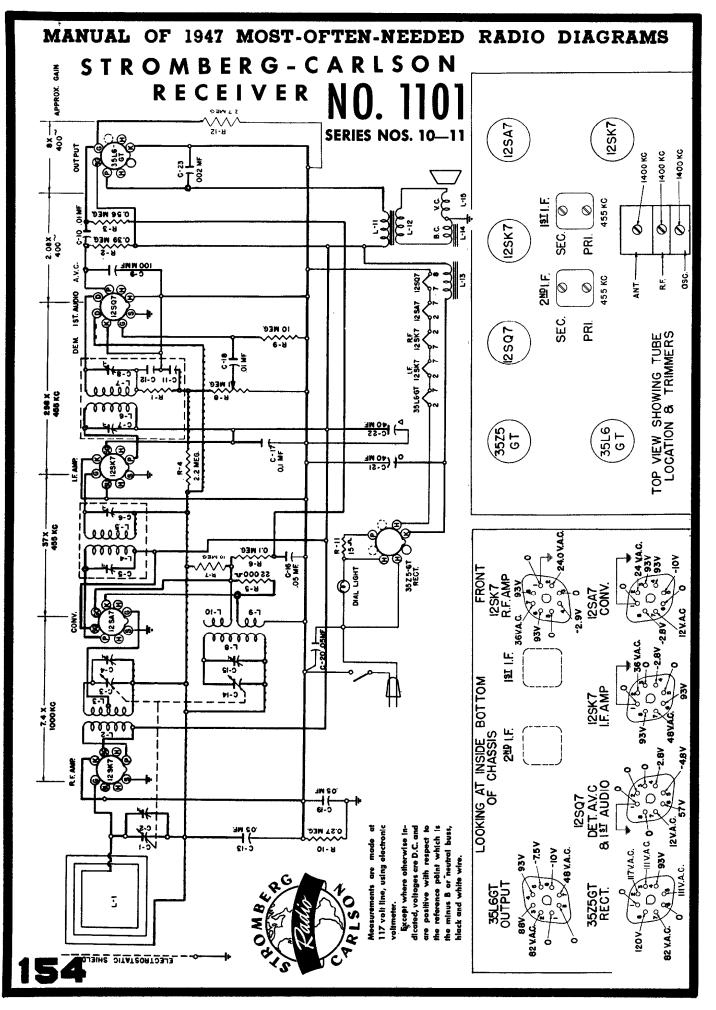
When gang condenser is fully meshed, dial pointer should be in the position indicated by the last division below 55 on the dial. If it is set incorrectly, release pointer clip on dial cord and reposition pointer.

Connect on output meter across the speaker voice coil or from the plate of the 6K6GT tube to chassis through a 0.1 Mfd. condenser. Connect the ground lead of the signal generator to the receiver chassis.

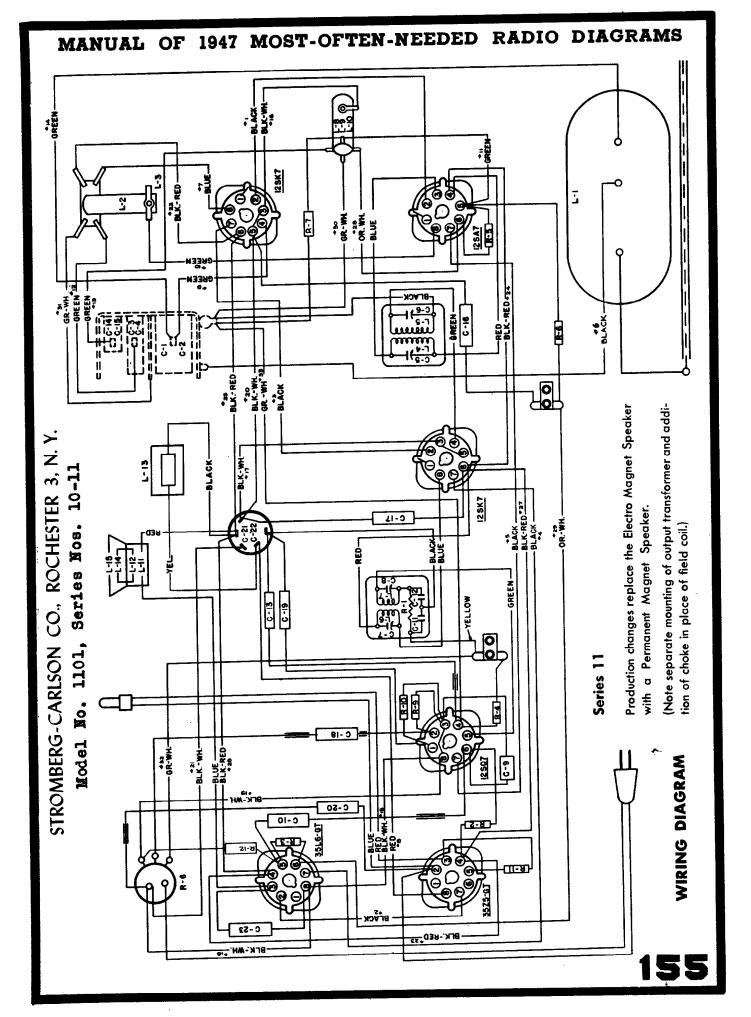
Set volume control to maximum volume position and use a weak signal from the signal generator.

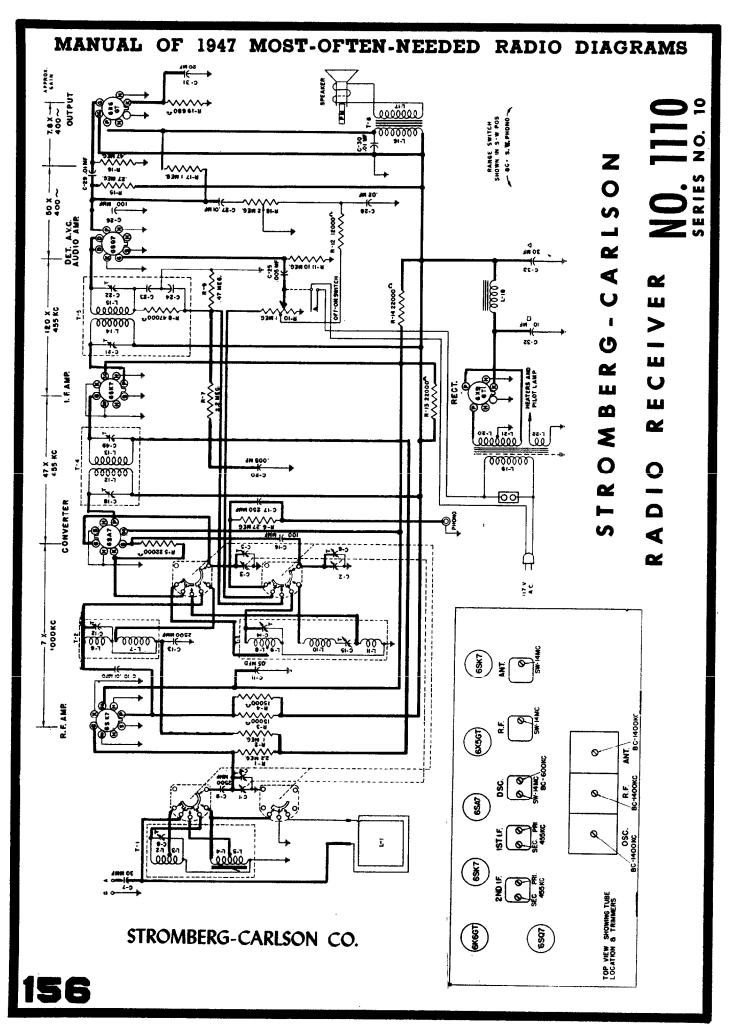
	· · · · · · · · · · · · · · · · · · ·						
DUMMY ANT. IN SERIES WITH SIGNAL GENERATOR	CONNECT HIGH SIDE OF SIGNAL GENERATOR TO	SIGNAL GENERATOR FREQUENCY	BAND SWITCH POSITION	RECEIVER DIAL SETTING	TRIMMER NUMBER	TRIMMER DESCRIPTION	TYPE OF ADJUSTMENT
	Turn on fromt		Broadcast	Any point where it does	· 1-2	2nd I.F.	Adjust for maximum output.
1 MFD. Condenser	Lug on front section of gang.	455 KC	(counter- clockwise)	not affect the signal.	3-4	lst I.F.	Then repeat adjustment.
200 MMFD. Mica Condenser	"ANT" terminal at rear of chossis.	1500 KC	Broadcast (counter- clockwise)	1500 Kc.	5	Broadcast Oscillator (Shunt)	Adjust for maximum output.
200 MMFD. Mica Condenser	"ANT" terminal at rear of chassis.	1500 KC	Broadcast (counter- clockwise)	Tune to 1500 Kc. generator signal.	6	Broadcast Antenna	Adjust for maximum output.
200 MMFD. Mica Condenser	"ANT" terminal at rear of chassis.	600 KC	Broadcast (counter- clockwise)	Tune to 600 Kc. generator signal.	7	Broadcast Oscillator (Series Pad)	Adjust for maximum output. Try to increase output by de- tuning trimmer and retuning receiver dial until maximum output is obtained.
400 OHM Carbon Resistor	"ANT" terminal at rear of chassis.	6.5 MC	Intermediate (middle)	6.5 Mc.	8	Intermediate Oscillator z	Adjust to bring in signal. Check to see if proper peak was ob- tained by tuning in image at approx. 5.6 Mc. If image does not appear. realign at 6.5 Mc. with trimmer screw farther out. Recheck image.
400 OHM Carbon Resistor	"ANT" terminal at rear of chassis.	6.5 MC	Intermediate [.] (middle)	Tunc to 6.5 Mc. generator signal.	9	Intermediate Anienna	Adjust for maximum output. Try to increase output by de- tuning trammer and retuning receiver dial until maximum output is obtained.
400 OHM Carbon Resistor	"ANT" terminal at rear of chassis.	21 MC	Short wave (clockwise)	21 Mc.	10	S.W . Oscillator	Adjust for maximum output. Check to see if proper peak was obtained by tuning in image at approx. 20.1 Mc. If image does not appear, re- align at 21 Mc. with trimmer screw farther out. Recheck image.
400 OHM Carbon Resistor	"ANT" terminal at rear of chassis.	21 MC	Short wave (clockwise)	Tune to 21 Mc. generator signal.	11	S.W. Antenna	Adjust for maximum output. Try to increase output by de- tuning trimmer and retuning receiver dial until maximum output is obtained.





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STROMBERG-CARLSON CO.

ALIGNING

Never realign unless absolutely necessary.

Use a good signal generator modulated at 400 or 1,000 cycles, with variable output voltage and a sensitive output meter across the voice coil of the speaker.

Always align using the lowest possible input from the signal generator. A strong signal makes adjustments approximate.

Always have the volume control "full on."

Aligning Procedure (follow this order exactly) Intermediate Frequency Adjustments.

- 1. Set range switch to Standard Broadcast Position.
- 2. Tune set to extreme high frequency end of dial.
- 3. Connect the ground terminal of the signal generator to the ground terminal of the chassis.
- 4. Introduce a modulated signal of 455 KC. to the grid of the 6SA7 Converter tube (middle section of gang condenser) using a 0.1 mfd. capacitor in series with the output lead of the signal generator.
- 5. Adjust the I.F. aligners for maximum output in the following order:
 - a. Secondary af second I.F. transformer.
 - b. Primary of second I.F. transformer.
 - c. Secondary of first I.F. transformer.
 - d. Primary of first I.F. transformer.

Dial Pointer Adjustment

With plates of the gang tuning capacitor fully engaged make certain that the dial pointer is in a horizontal position directly on the calibration marks located at the low frequency end of dial scale. Adjust the dial pointer if necessary. Model 1110 * Series 10

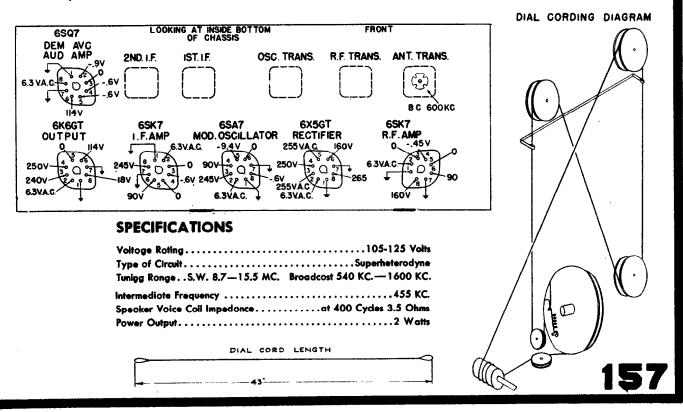
Radio Frequency Adjustments Standard Broadcast Range.

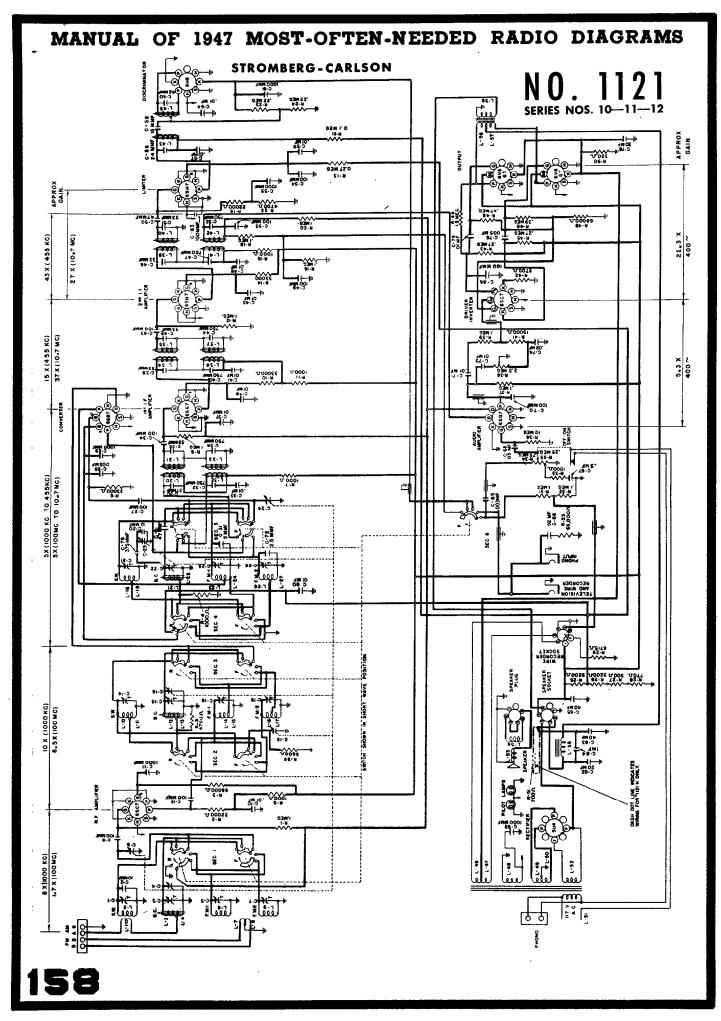
Antenna must remain connected for R.F. adjustments.

- 1. With the signal generator output lead connected to the Antenna and Ground terminal of the receiver, tune the signal generator frequency and receiver tuning dial to 1400 KC.
- 2. Adjust the oscillator, R.F. and antenna trimmers of the gang condenser for maximum signal.
- 3. Set the signal generator frequency and receiver tuning dial to 600 KC.
- 4. Adjust the 600 KC. padding condenser in oscillator coil shield for maximum signal.
- 5. Adjust the iron core in antenna transformer for maximum output. (Underside of chassis)
- 6. Repeat the above procedure until no further change is required.

Radio Frequency Adjustments Short Wave Range

- 1. Set the range switch to Short Wave position.
- 2. Set the signal generator frequency and receiver tuning dial to 14 MC.
- Connect the output of the signal generator to the antenna terminal on the chassis.
- 4. Adjust the oscillator, R.F. and antenna trimmers for maximum output.
- 5. Repeat the above procedure until no further change is required.





STROMBERG-CARLSON

Always align using the smallest possible input from the signal generator. A strong signal makes adjustments approximate.

Always have volume full on.

The required equipment is: 1 Electronic Voltmeter, 1 Output Meter, 1 Standard Signal Generator, 1 High Frequency_Signal Generator, 1 No. 80777 Aligning Tool.

Aligning Procedure (follow this order exactly) Intermediate Frequency Adjustments Amplitude Modulation

The I.F. aligners that are used to adjust the amplitude modulation (AM) channel are found on the top side of the chassis. They consist of 6 adjustable iron cores used to tune the inductance of the 1st, 2nd & 3rd I.F. transformers (161202, 161200, 161201). These cores are found inside the plastic tubes protruding from the top of the I.F. transformers and are equipped with small screwdriver slots.

- 1. Connect the signal generator to the modulator grid, terminal number 8 of the 6SB7 converter tube which is connected to the wave band switch, and is identified by a blue dot.
- 2. Connect the output meter across the voice coil of the speaker (green and black wires from cable).
- 3. Adjust the signal generator to 455 KC. Use 30% modulation at 400 cycles.
- 4. Adjust volume control full on.
- 5. Adjust tone control to maximum high (counter clock-wise).
- 6. Adjust range switch to standard broadcast band, (second position clockwise.)
- 7. Adjust the tuning selector to appraximately 600 KC.
- 8. Adjust I.F. cores for maximum autput with a reduced signal Input.

Frequency Modulation

The I.F. Aligners may be found from the underside of the chassis. The adjusters are 6 Iron cores used to tune the inductance of the high frequency coils.

- Connect the signal generator to the modulator grid, terminal number 8 of the 6SB7 converter tube, which is connected to the wave band switch, and is identified by a blue dot.
- 2. Connect the electronic voltmeter to the junction of the 22,000 and the 4,700 ohm resistors in the limiter grid circuit, identified by a green dot.
- 3. Adjust the voltmeter to the lowest negative voltage scale.
- 4. Turn the range switch to the 2nd F.M. band (fourth position clockwise).
- 5. Adjust the tuning selector to approximately 21 on this band.
- 6. Adjust the signal generator to 10.7 megacycles. No modulation is required.
- Adjust the cores for maximum output of the voltmeter. Reduce the input signal and readjust until the maximum output is secured for minimum input.

Model 1121 (Continued)

| Discriminator Alignment (FM)

- 1. Connect the signal generator to the grid of the second I.F. tube, terminal No. 4 of the 6SH7.
- Connect the electronic voltmeter to the center of the diode load resistors at the point indicated by the orange dot.
- 3. Adjust the primary for maximum output with the signal generator set at 10.7 megacycles.
- 4. Switch the electronic voltmeter to the high side of the diode load resistors, identified by a red dot.
- 5. Adjust the secondary for zero output.
- 6. Swing generator to 75 KC higher and 75 KC lower in frequency and note the plus and minus voltage. If these voltage values are not approximately equal, repeat operations 3, 4 and 5.

Dial Pointer Adjustment

Check dial pointer to see that it is aligned through the center of the 2 in the number 201 of FM Band (1) when the variable capacitor plates are completely engaged.

R.F. Adjustment — Amplitude Modulation

The Broadcast band should be adjusted first.

The built-in loop should remain connected to the antenna and ground terminals.

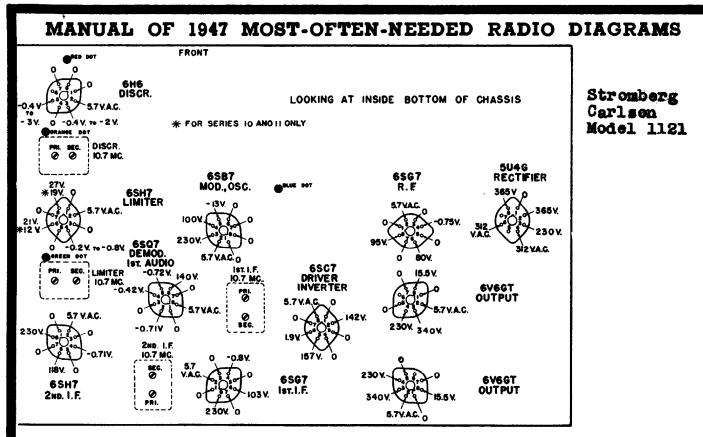
- 1. Connect the signal generator to the antenna terminal, using a 200 mmf. capacitor. Use 30% modulation at 400 cycles.
- 2. Adjust the signal generator to 1500 KC.
- 3. Adjust station selector to 1500 KC.
- 4. Adjust range switch to AM Broadcast. (Second position clockwise.)
- 5. Adjust the oscillator, R.F. and antenna trimmer for maximum output.
- 6. Reduce the input signal and readjust the trimmers until the maximum output is secured for minimum input.
- 7. Adjust station selector to 600 KC.
- 8. Set signal generator to 600 KC.
- 9. Adjust iron cores in oscillator, R.F. and antenna coils for maximum output.
- 10. Repeat 1500 KC and 600 KC alignments until no further change is required.

R.F. Adjustment — Short Wave

The built-in loop should remain connected to the antenna and ground terminals.

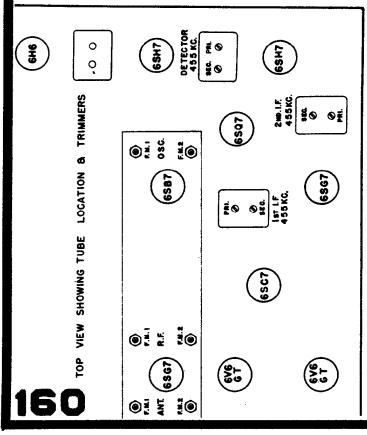
- 1. Connect the signal generator to the antenna and ground terminals of the receiver using a 400 ohm resistor.
- 2. Set the dial pointer to 9.5 megacycles.
- 3. Adjust signal generator to 9.5 megacycles.
- 4. Adjust range switch to Short Wave (first position clockwise).
- 5. Adjust oscillator, R.F., and antenna trimmer for maximum output. (No further alignment is required on this band.)



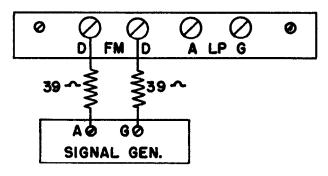


R.F. Adjustments — Frequency Modulation Align the FM (2) Band first.

- 1. Set the dial pointer to 61.
- 2. Connect the signal generator to FM dipole terminals using 39 ohm resistors as indicated. (Disconnect dipole antenna.) <u>Connect Signal Generator ground to chassis</u> ground.
- 3. Set signal generator to 46.1 megacycles.

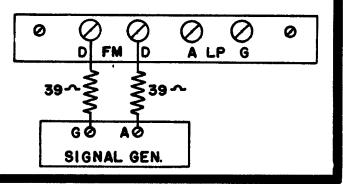


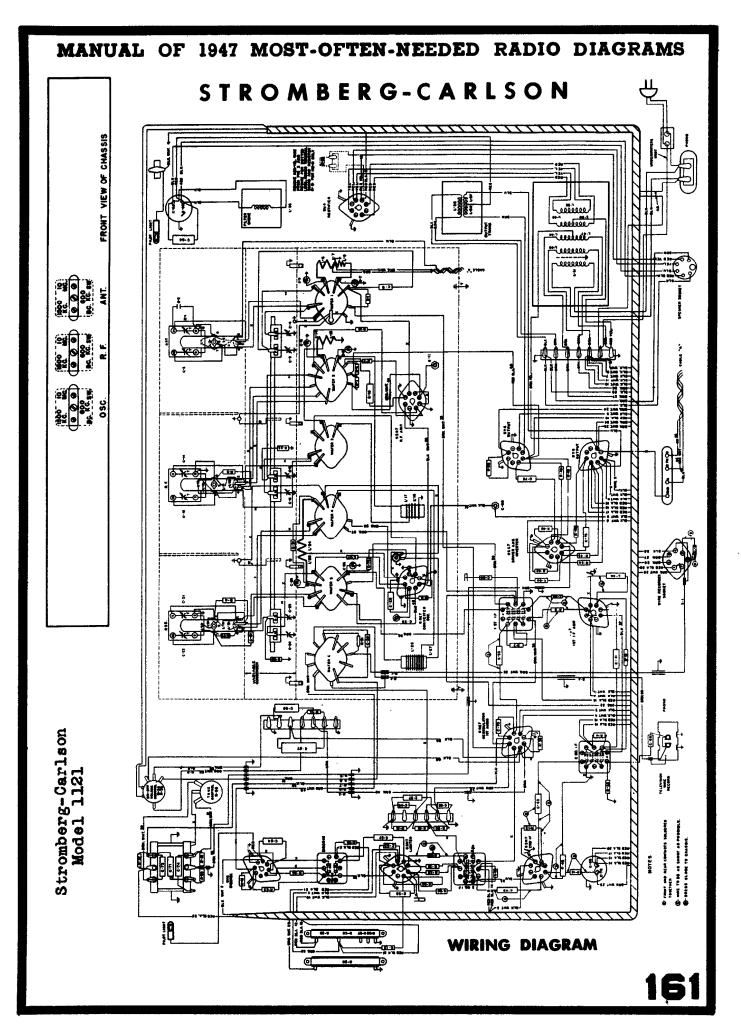
- Adjust range switch to FM (2) (fourth position clockwise).
- 5. Connect the electronic voltmeter to the junction of the 22,000 and 4,700 ohm resistors in the limiter grid circuit. (Identified by green dot.)
- 6. Adjust oscillator R.F. and antenna trimmers for maximum output on electronic voltmeter.

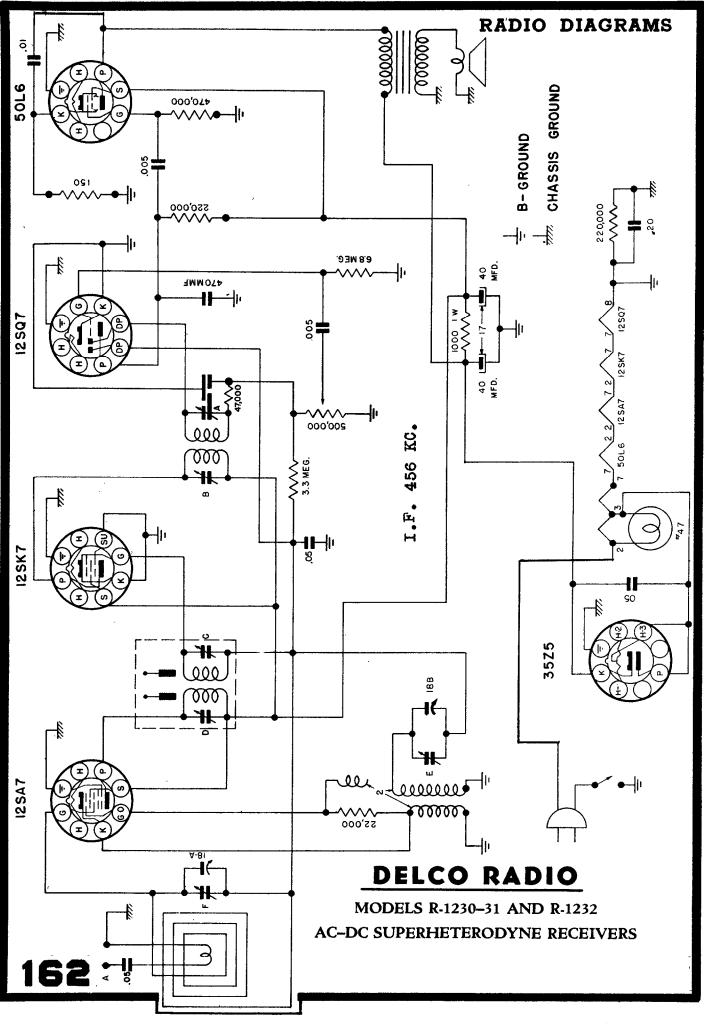


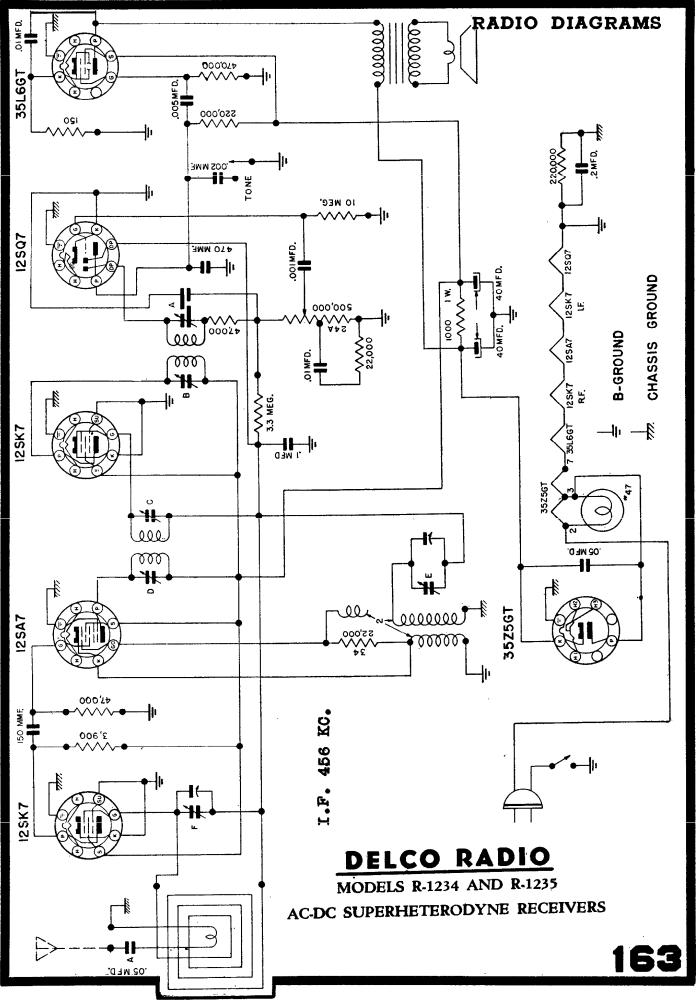
FM (1) Band

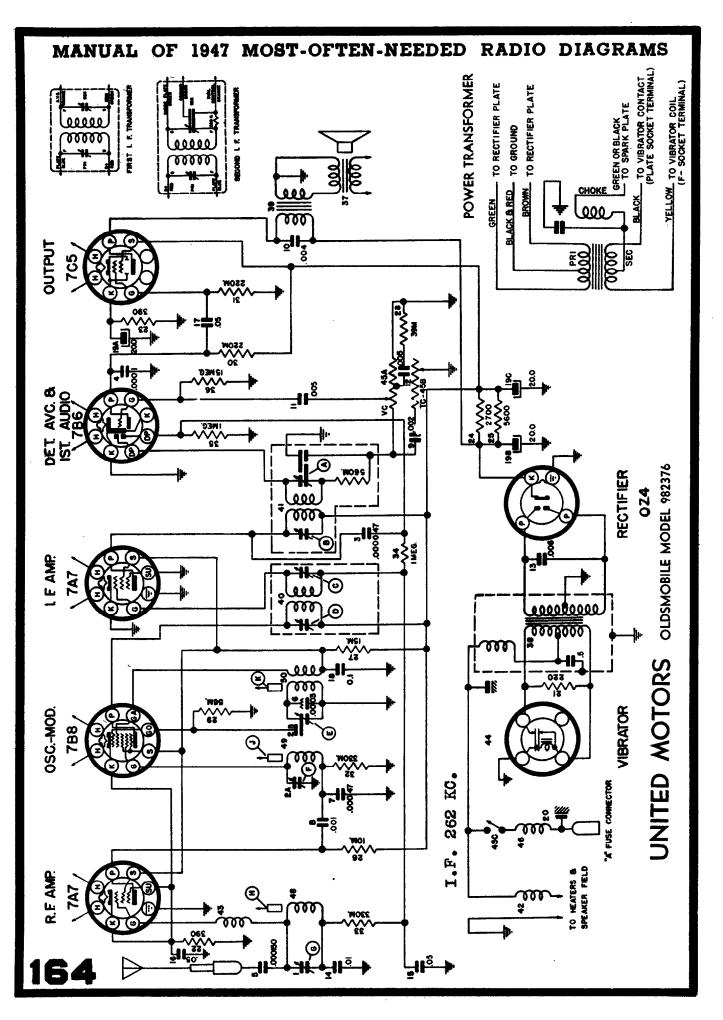
Adjust the same as the FM (2) band using 100.1 megacycles, setting the dial pointer to 261. Connect the generator to the dipole input using 39 ohm resistors as indicated. <u>Connect Signal Generator ground to chassis</u> ground. Note reversed Signal Generator connection.

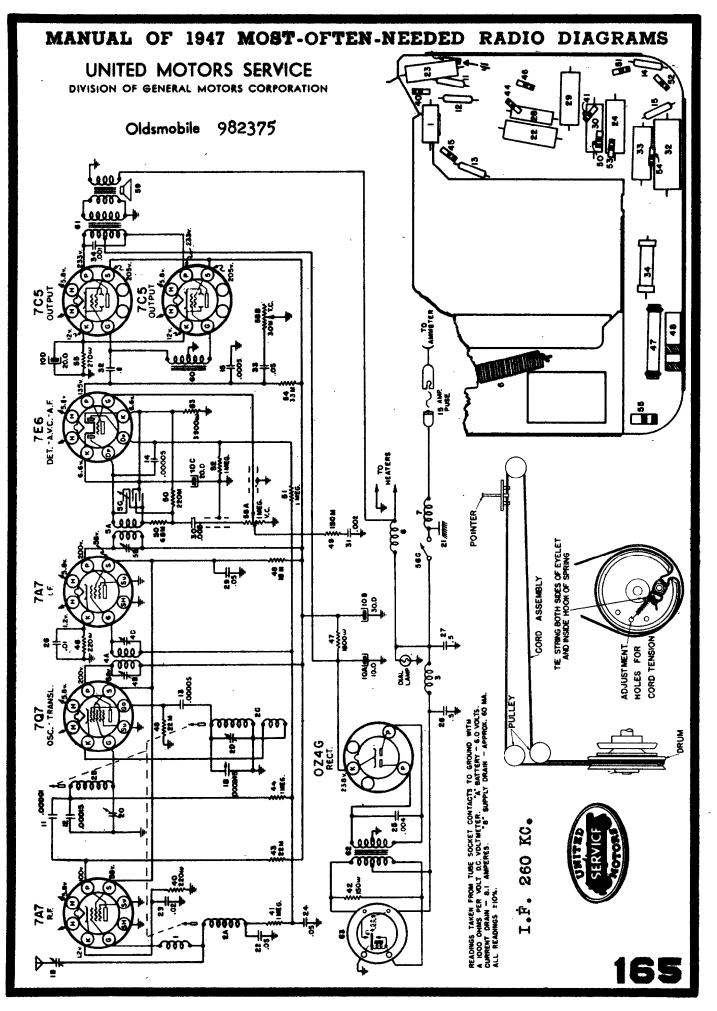


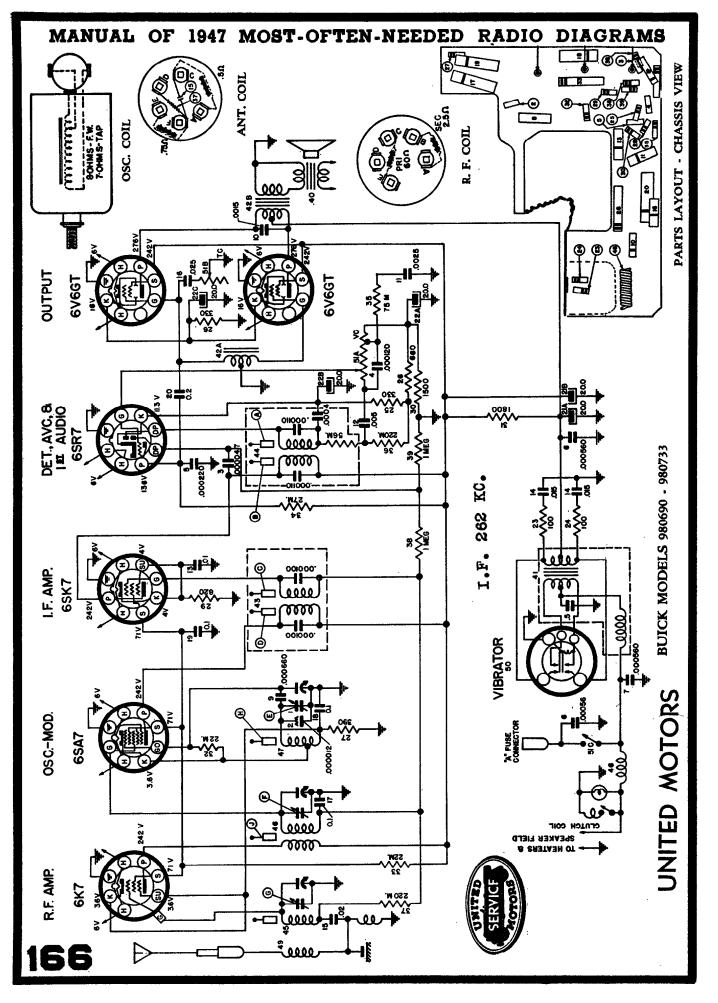


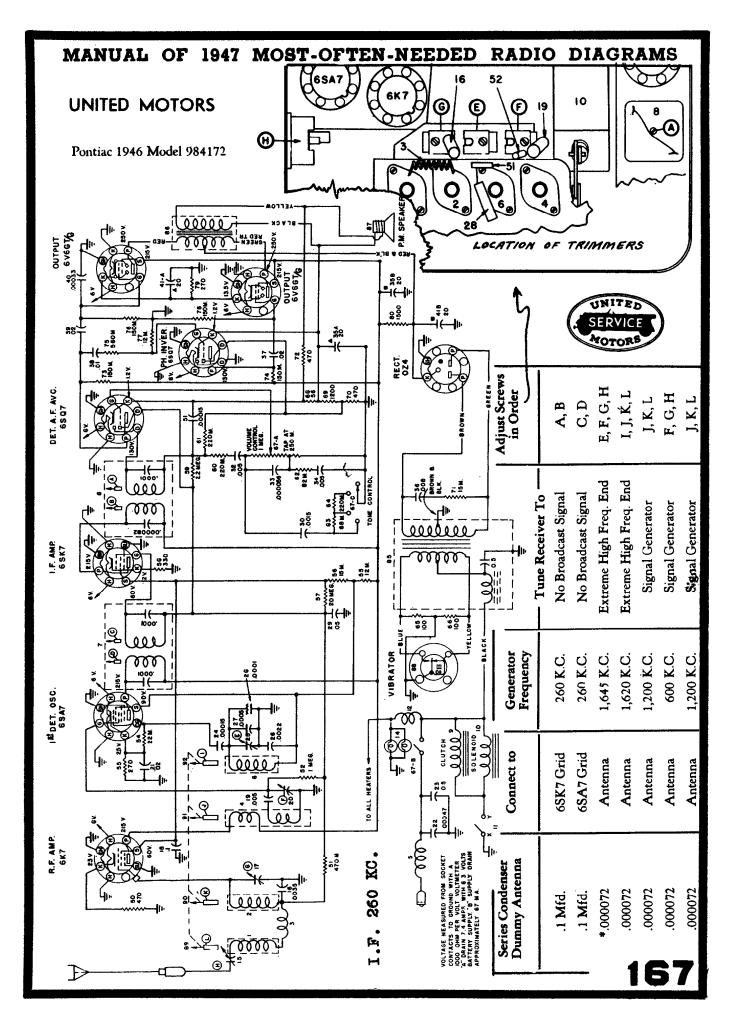


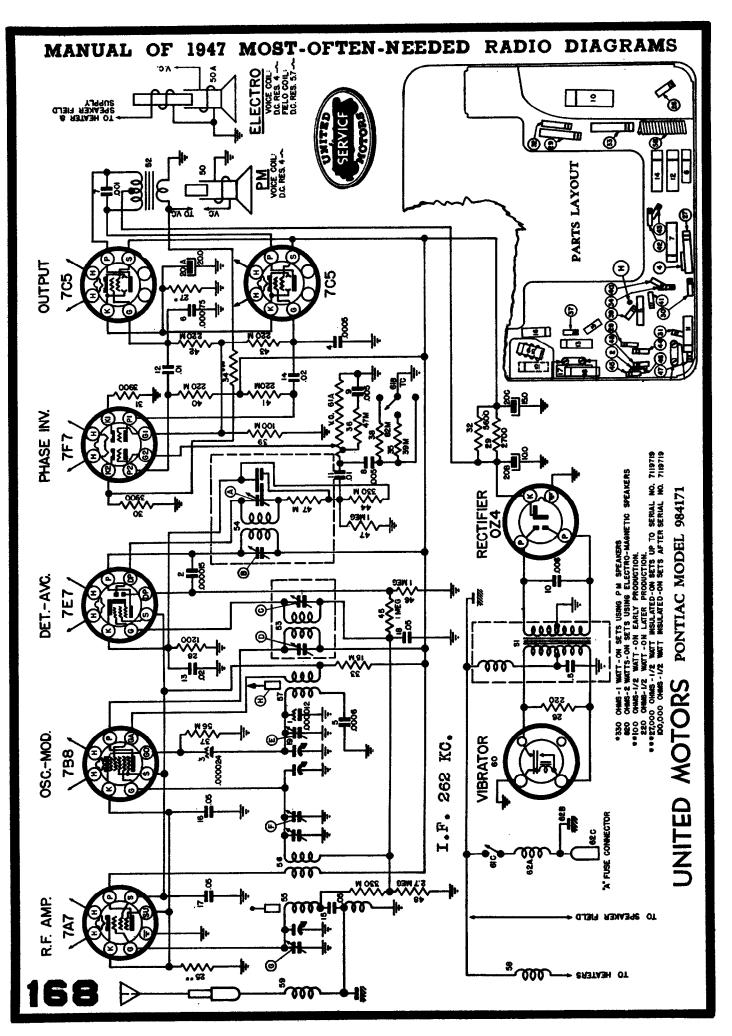


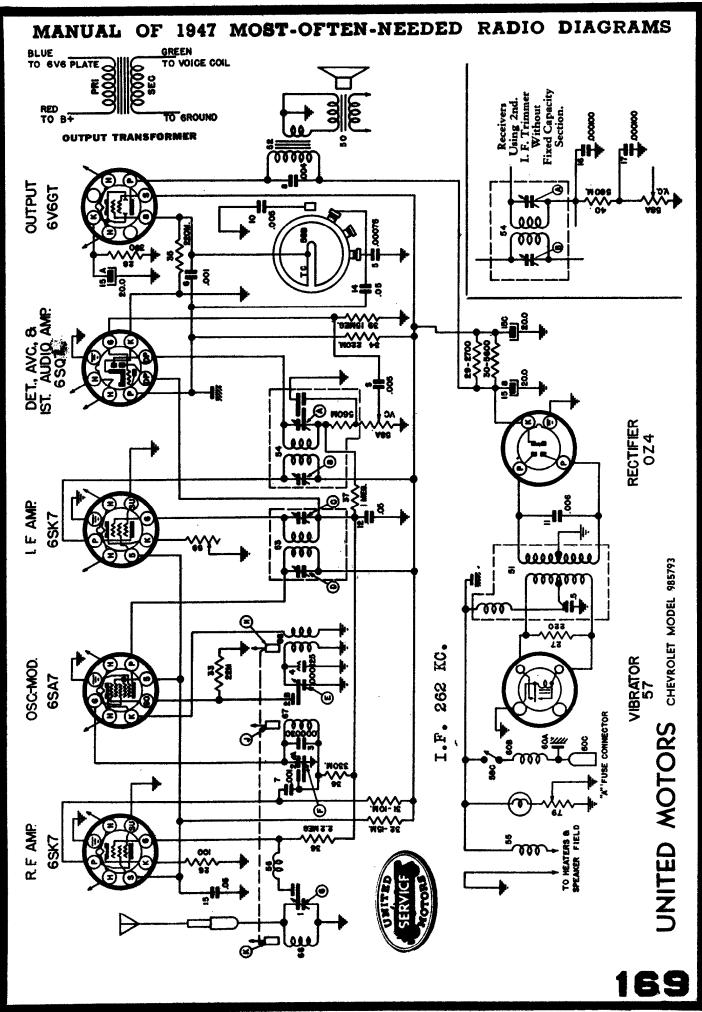


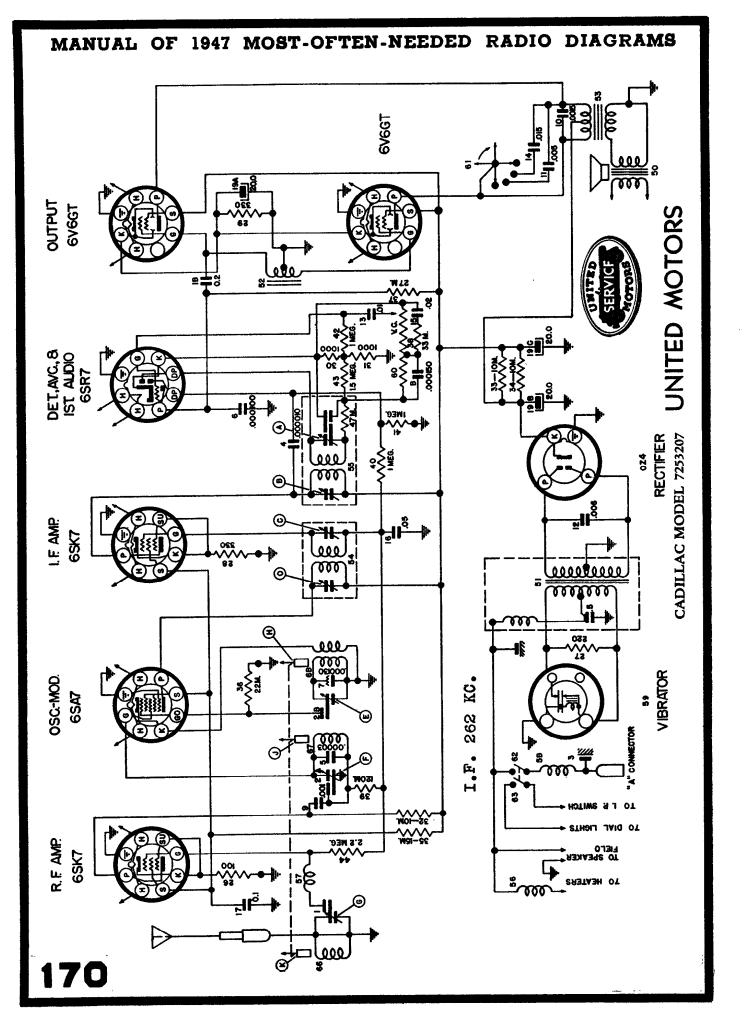


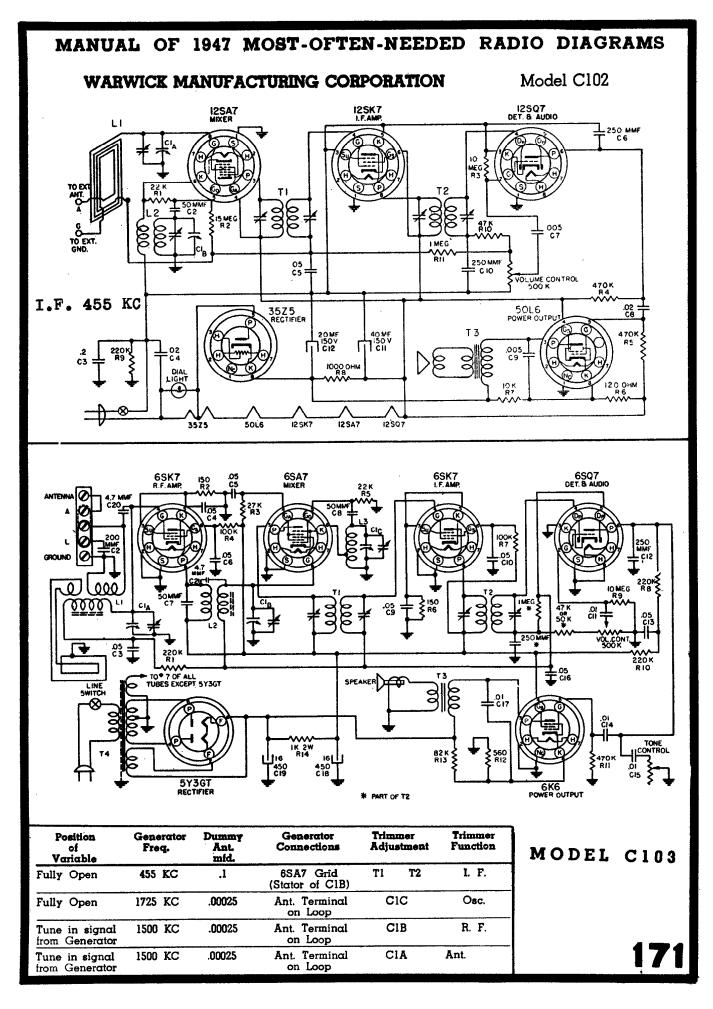


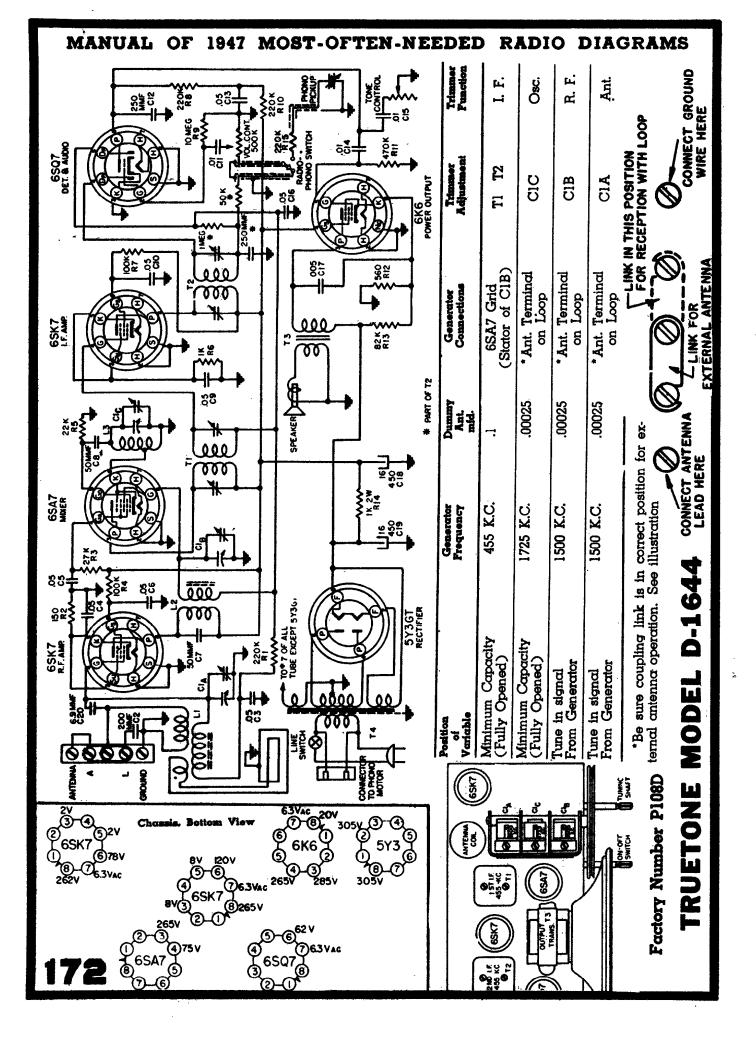


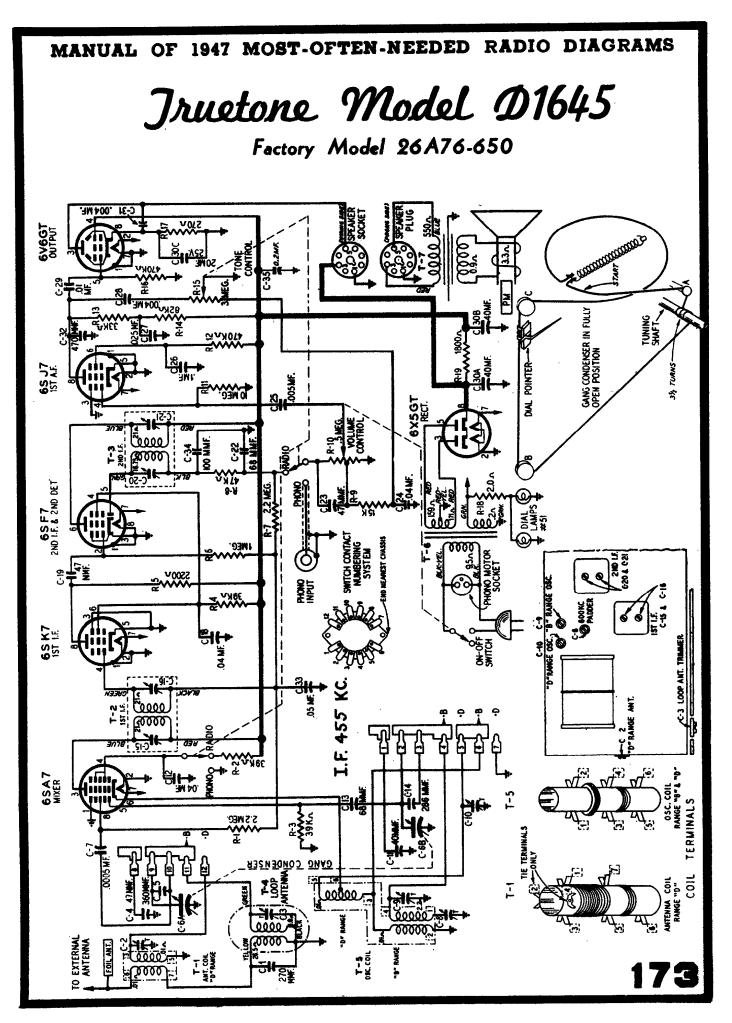


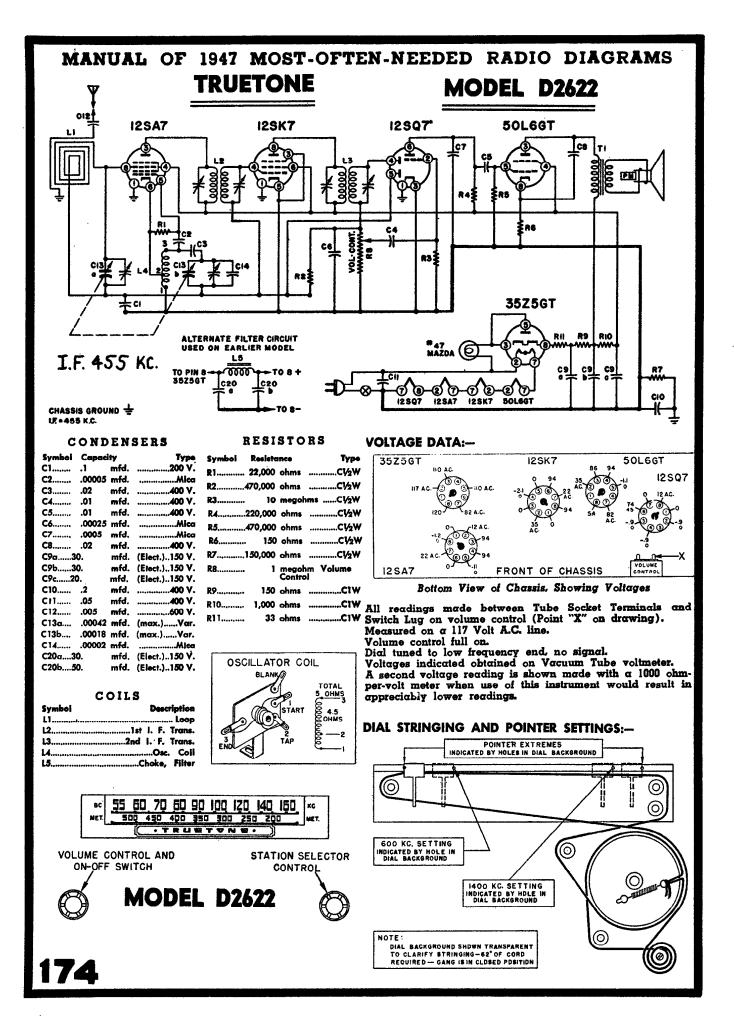


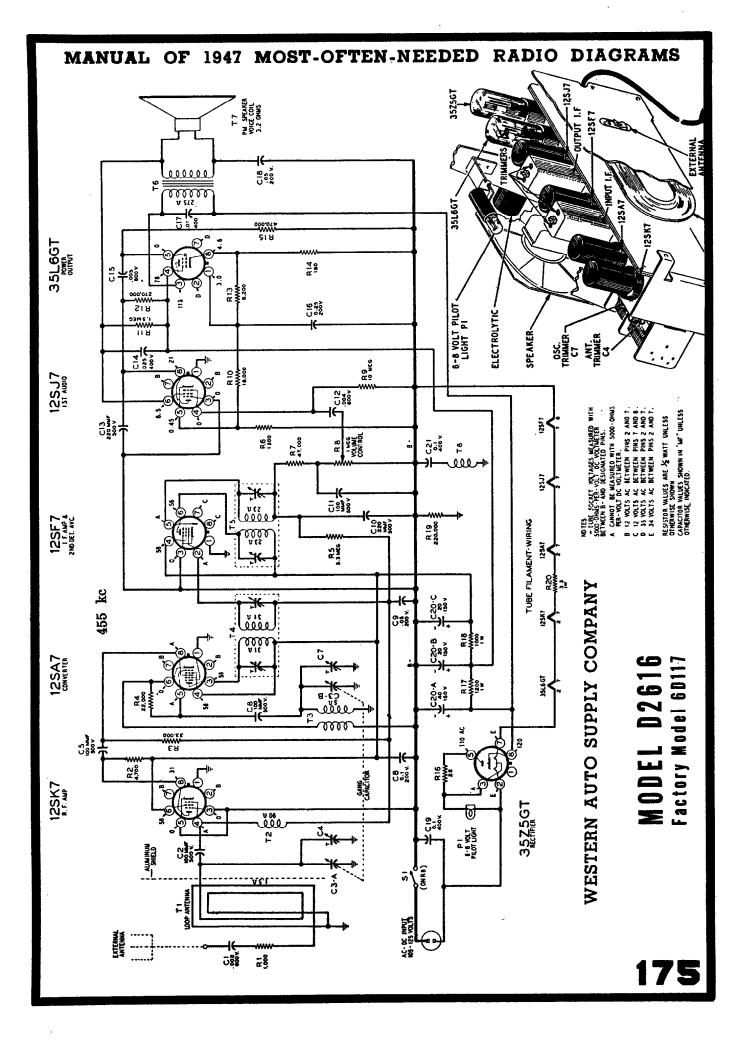


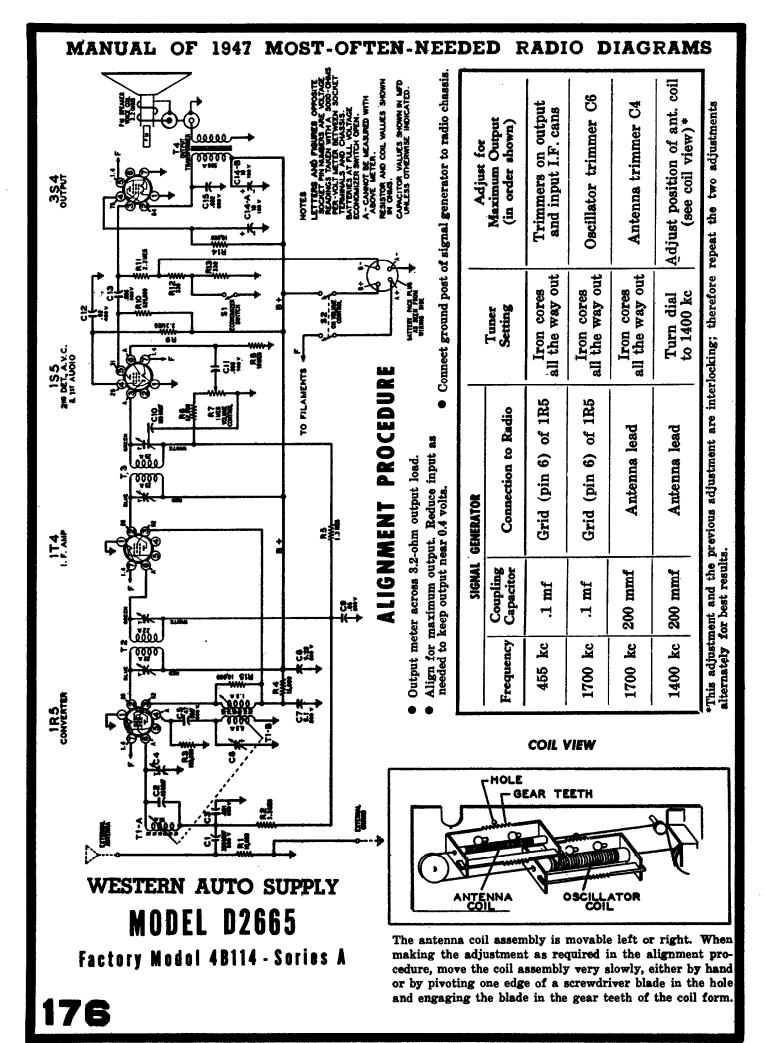


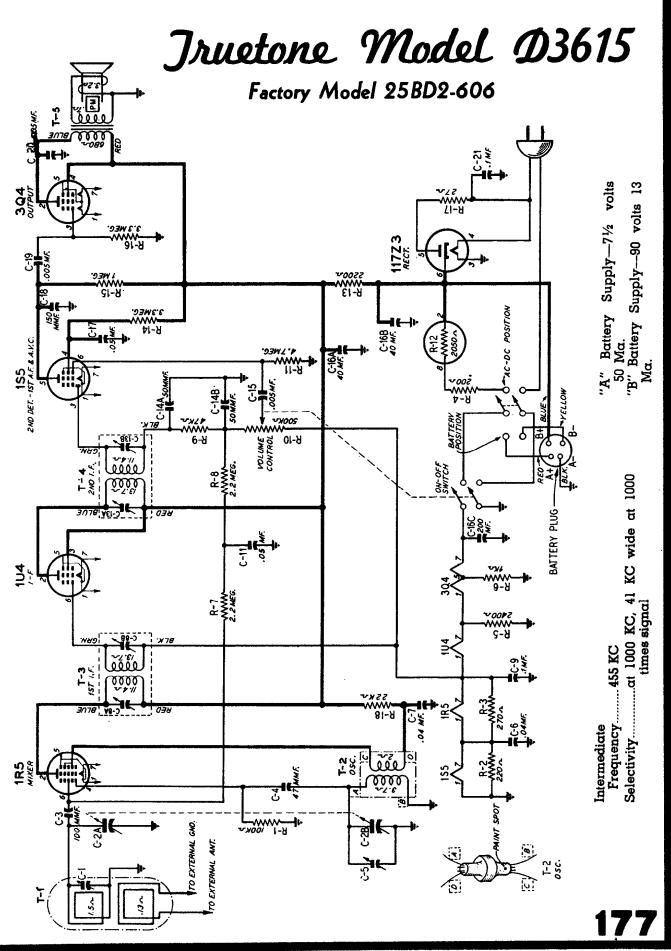


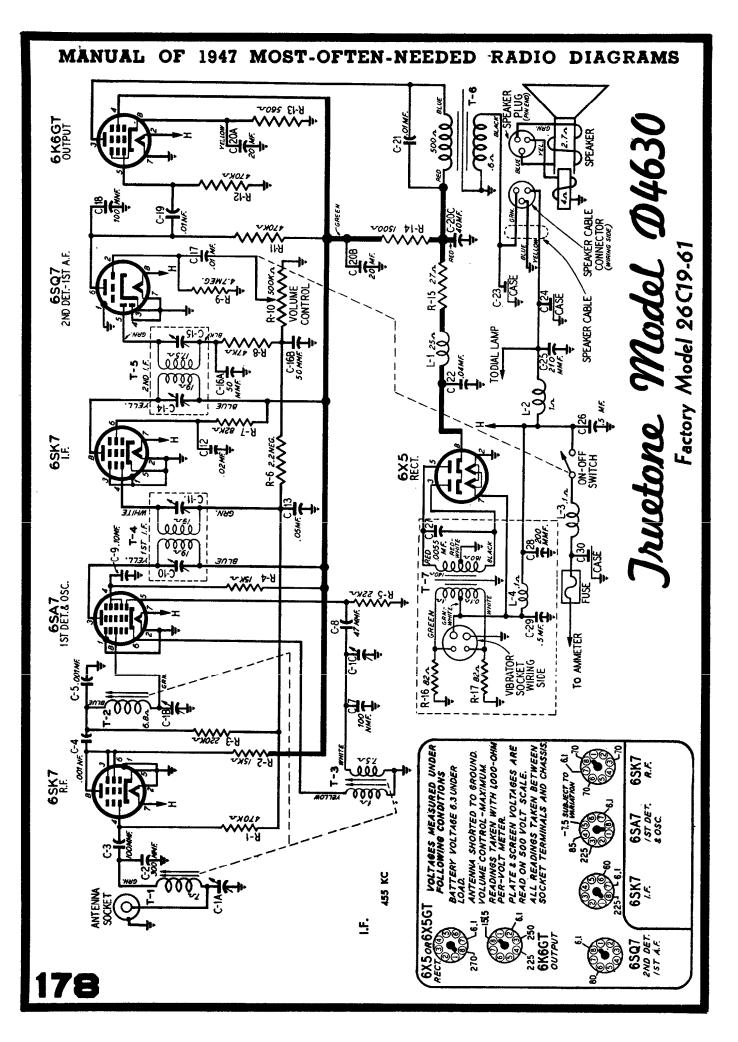


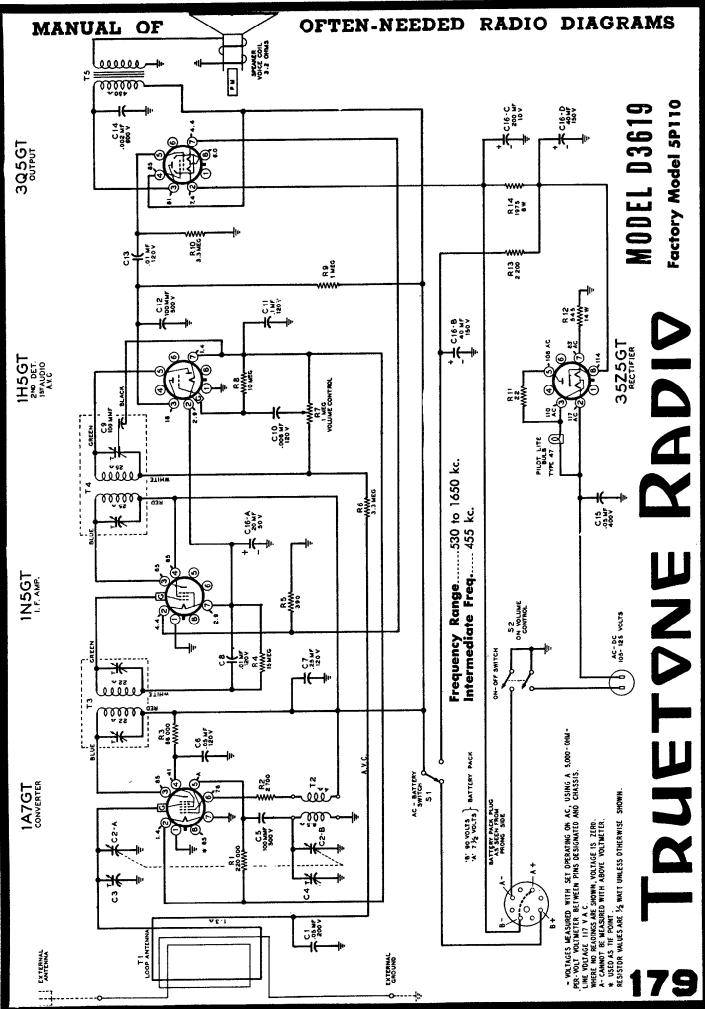




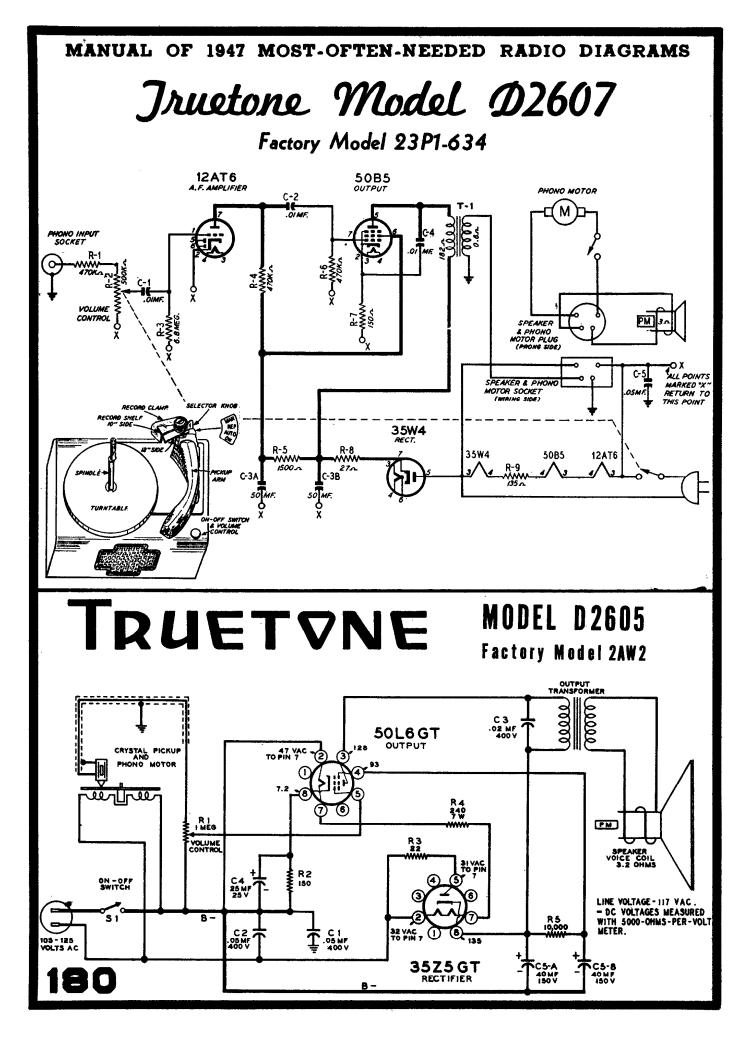








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Westinghouse Electric

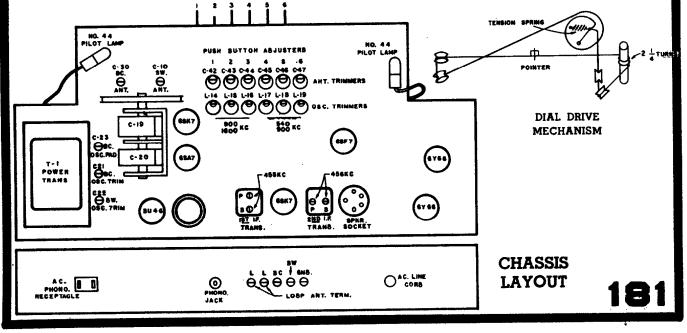
H-104 MAHOGANY H-105 WALNUT H-107 MAHOGANY H-108 WALNUT

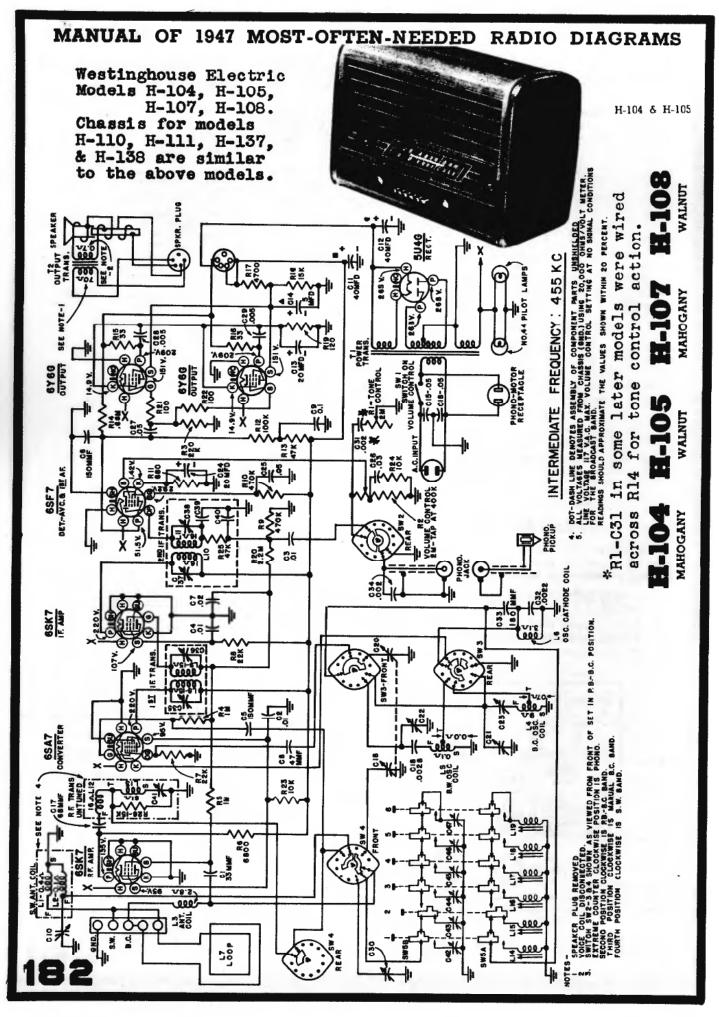
Steps	Connect Signal Generator to-	Adjust Signal Generator to—	Tune Radio Dial to —	Ādjust
1	6SE7, i-f amplifier, control grid through a 0,1 mid, capacitor	455 kc	550 kc	secondary trimmer of 2nd i-f transformer for maximum output
2	6SE7, i-f amplifier. control grid through a 0.1 mfd, capacitor	455 kc	550 kc	primary trimmer of 2nd i-f transformer for maximum output
3	6SA7, converter, control grid through g 0.1 mfd, capacitor	455 kc	550 kc	secondary trimmer of lst i-f transformer for maximum output
4	6SA7, converter, control grid through g 0.1 mid, capacitor	455 kc	550 kc	primary trimmer of lst i-f transformer for maximum output
5	6SA7, converter, control grid through g 0.1 mid, capacitor	455 kc	550 kc	"peak" all i-f trimmers for maximum output
6	65K7, r-f amplifier, control grid through a 0.1 mid, capacitor	455 kc	550 kc	i-f rejection trap trimmer for minimum output
7	"B.C." antenna terminal through a 200 mmid, capacitor	600 kc	600 kc	broadcast band "oscillator padder" for maximum output
8.	"B.C." antenna terminal through a 200 mmfd, capacitor	1620 kc	minimum capacity stop	broadcast band "oscillator trimmer" for maximum output
9	recheck steps 7 and 6 in	order given		
10	radiated signal (no actual connection)	1400 kc	1400 kc	broadcast band "antenna trimmer" for maximum output
11	set phone-band switch on	position "4"		
12	"S.W." antenna terminal through 400 ohm resistor	18.5 mc	minimum capacity stop	short wave "oscil- lator trimmer" for maximum output
13	radiated signal (no actual connection)	l6 mc	l6 mc	short wave "antenna trimmer" for maximum output

PUSH BUTTONS

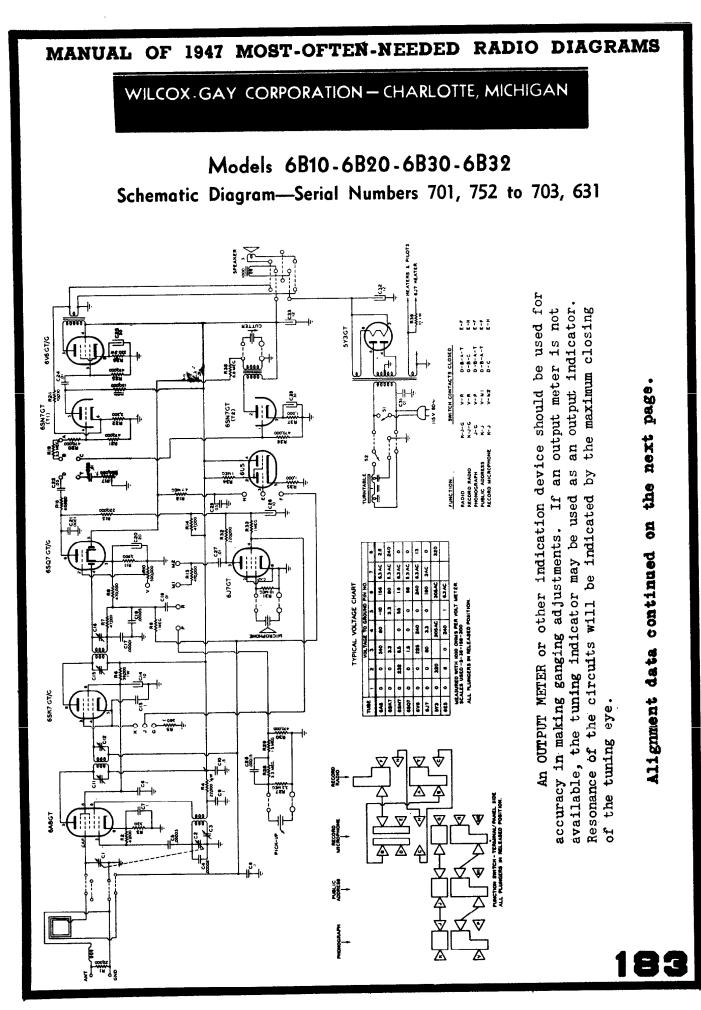
Push buttons 1 to 3 are designed to receive stations from 900 to 1600 kc; push buttons 4 to 6 are designed to receive stations from 540 to 900 kc.

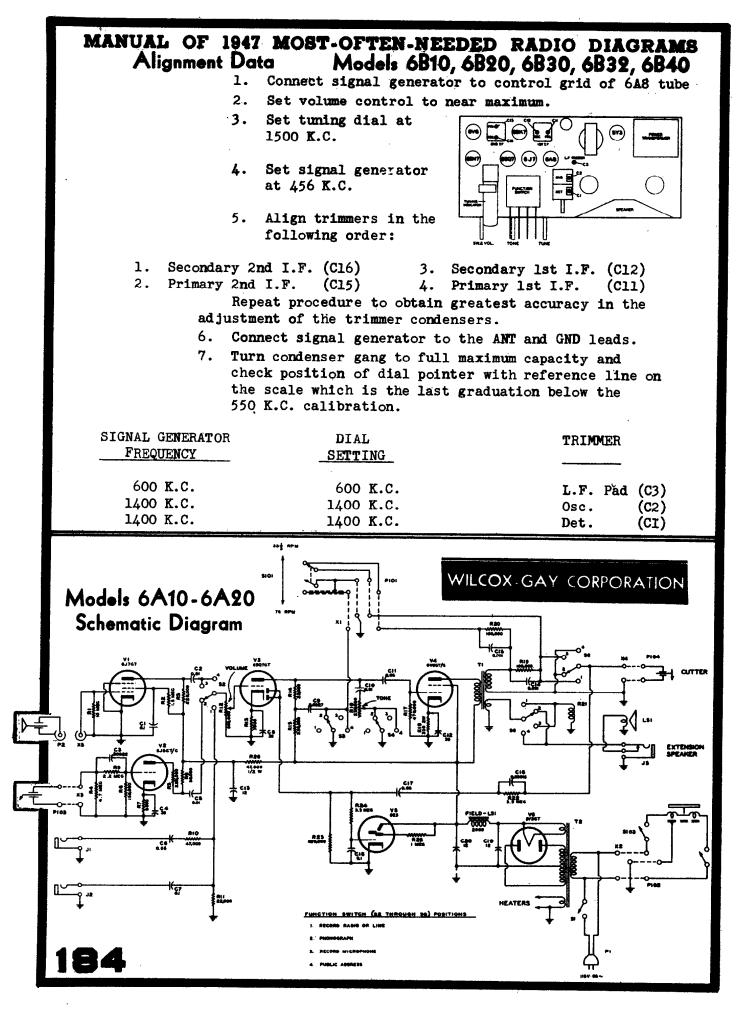
- Turn on radio and allow it to warm up for five minutes.
- Set the phono-band switch on "BROADCAST." Tune in the desired station in the frequency range 900 to 1600 kc.
- 3. Reset the phono-band switch on "PUSH BUTTON" and depress the first push button (right button, viewed from the front). Adjust L14, using a small long-handled screwdriver, to receive the station. Adjust C42 for maximum volume on the station.
- 4. Return the band switch to "BROADCAST" to make sure that the push button has been set to the desired station.
- 5. Adjust remaining push buttons in the same manner.

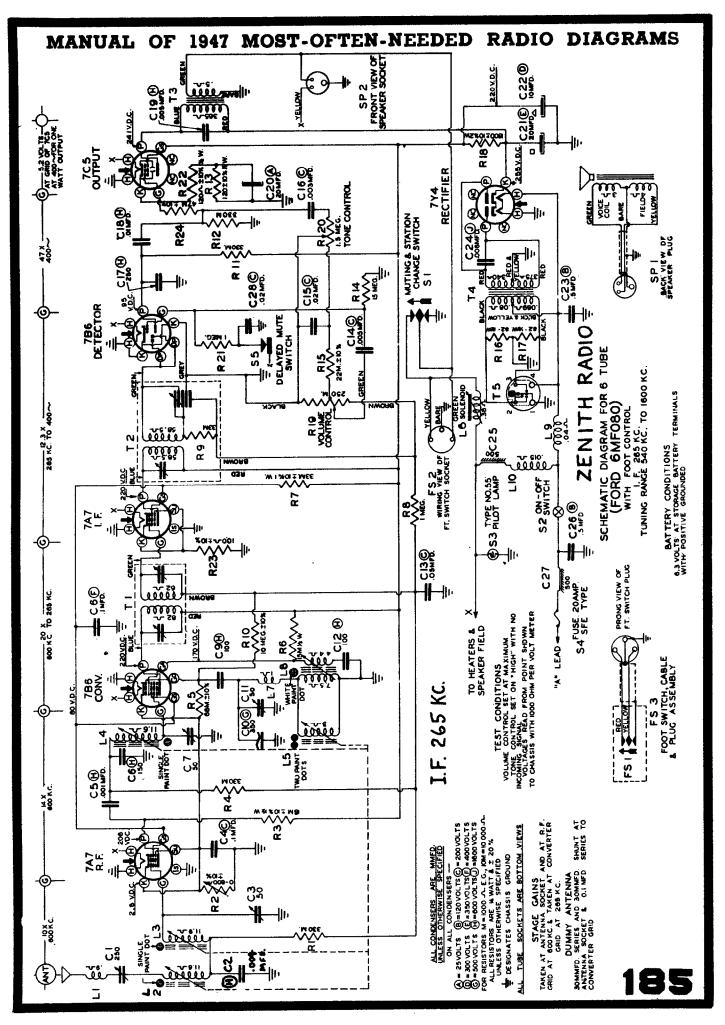


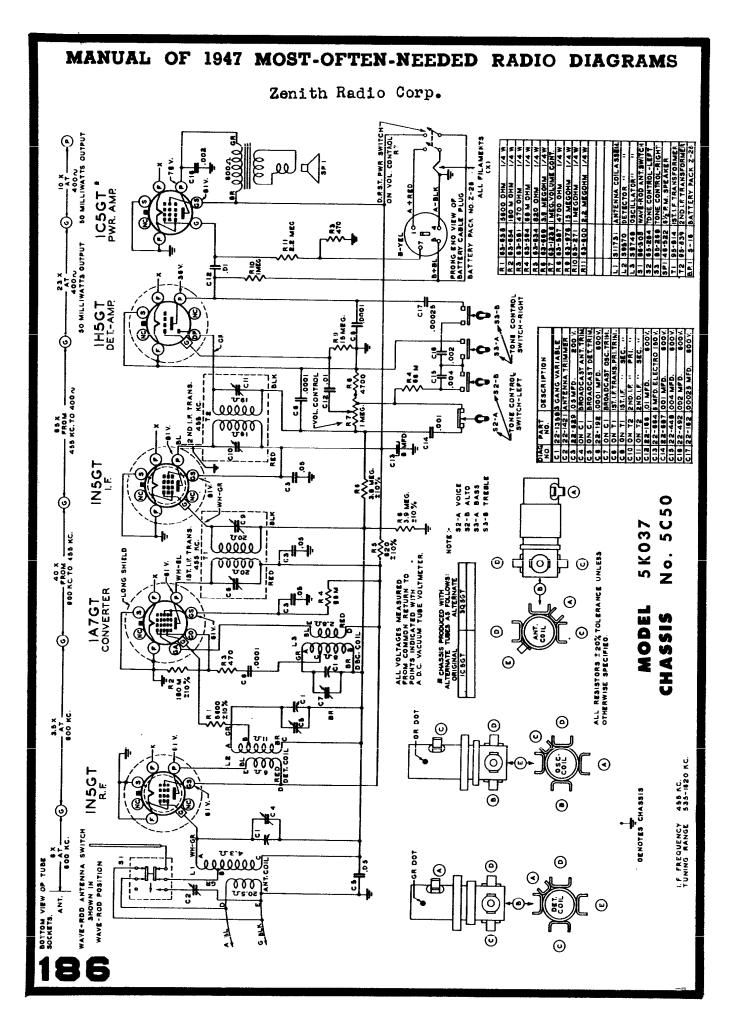


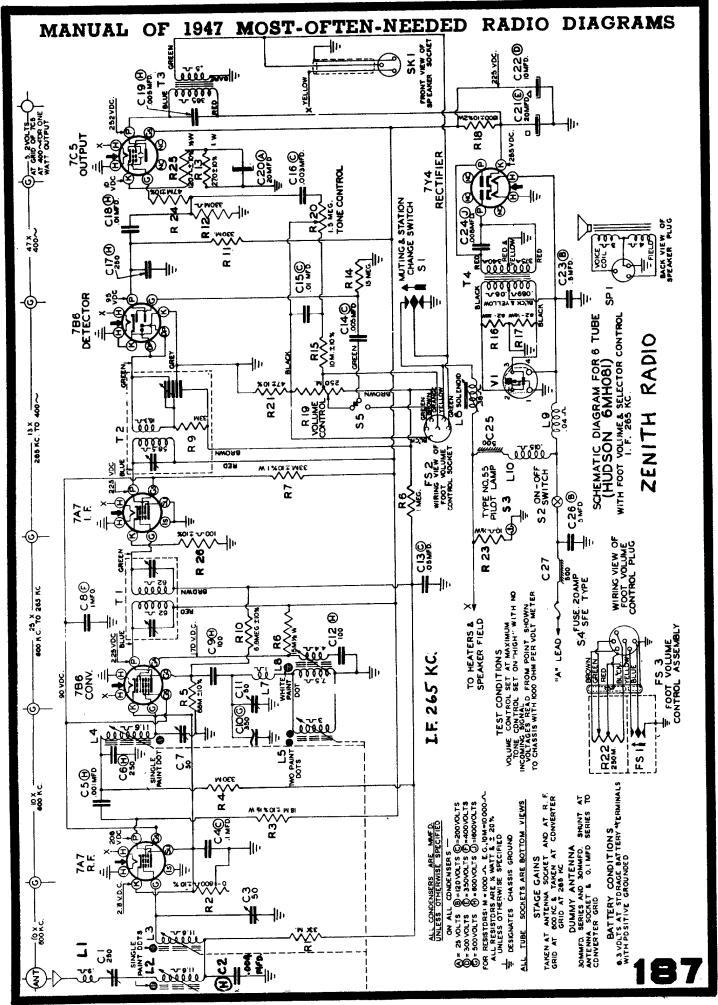
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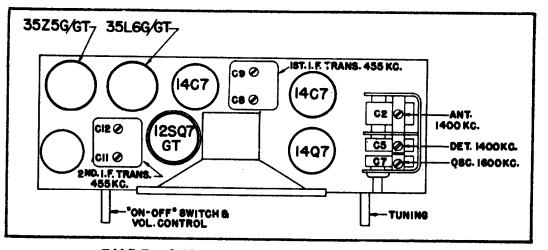


Zenith Radio Corp.

MODELS 6D014-6D029 CHASSIS No. 6C01

ALIGNMENT PROCEDURE

				1	
CONNECT OSCILLATOR TO	DUMMY ANTENNA	INPUT SIG. FREQUENCY	SET DIAL AT	TRIMMERS	PURPOSE
Converter Grid	.5 Mfd.	455 Kc.	600 Kc.	C-8,C-9, C-11,C-12	Align I. F.
One Turn Loop Coupled Loosely to Wave Magnet	•••	1600 Kc.	1600 Kc.	C-7	Set Oscillator to Dial Scale.
		1400 Kc.	1400 Kc.	C-5	Align detector
		1400 Kc.	1400 Kc.	C-2	Align antenna stage



TUBE AND TRIMMER LOCATION

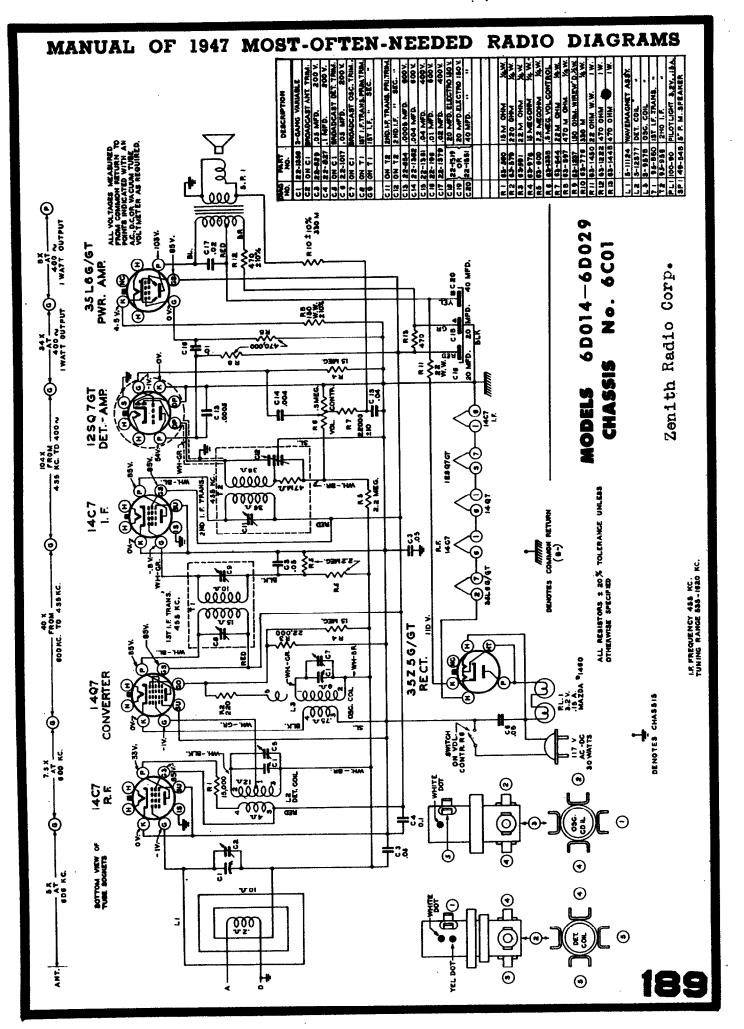
Chassis 6C01 features a high gain tuned R.F. circuit ahead of a conventional superheterodyne circuit, with feedback in the audio circuit, and a new filter circuit to reduce hum to a minimum.

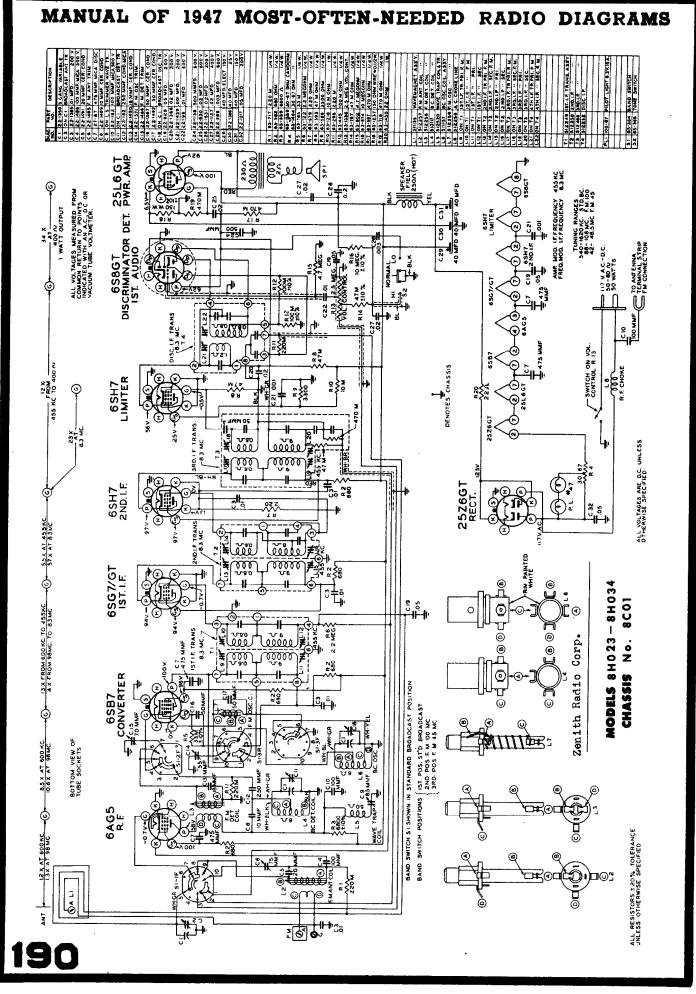
Part of the audio voltage from the voice coil is fed back to the first audio grid(12SQ7) in phase through resistor RIO and R7 to a tap on the volume control R6. Capacitor C15 bypasses highs to ground. One side of the output transformer secondary is grounded. The side grounded determines the phase relationship of the feedback voltage, therefore, when replacing the cutput transformer be certain the proper end of the secondary is grounded or degeneration will result. The overall result of this arrangement is to boost the base tones.

. The filter circuits of chassis 6001 incorporate new festures that should be well understood by the service man. An examination of the schematic drawing will show the output transformer tapped slightly off center. This tap is the B + connection from filter resistor Rll and capacitor C20 off the cathods of the restifier 3525 to the 3516 plate. The lower connection of the output transformer feeds B + to the rest of the tubes in the receiver. Current flowing through the upper windings of the output transformer to the 3516 produces a magnetic field which is 180° out of phase with the magnetic direction through the upput transformer to the rest direction through the output transformer to the rest of the receiver, therefore, most of the AC hum is cancelled. Further reduction of hum is excomplished by filtering through resistors Rl2 and Rl3 and capacitors Cl3 and C19.

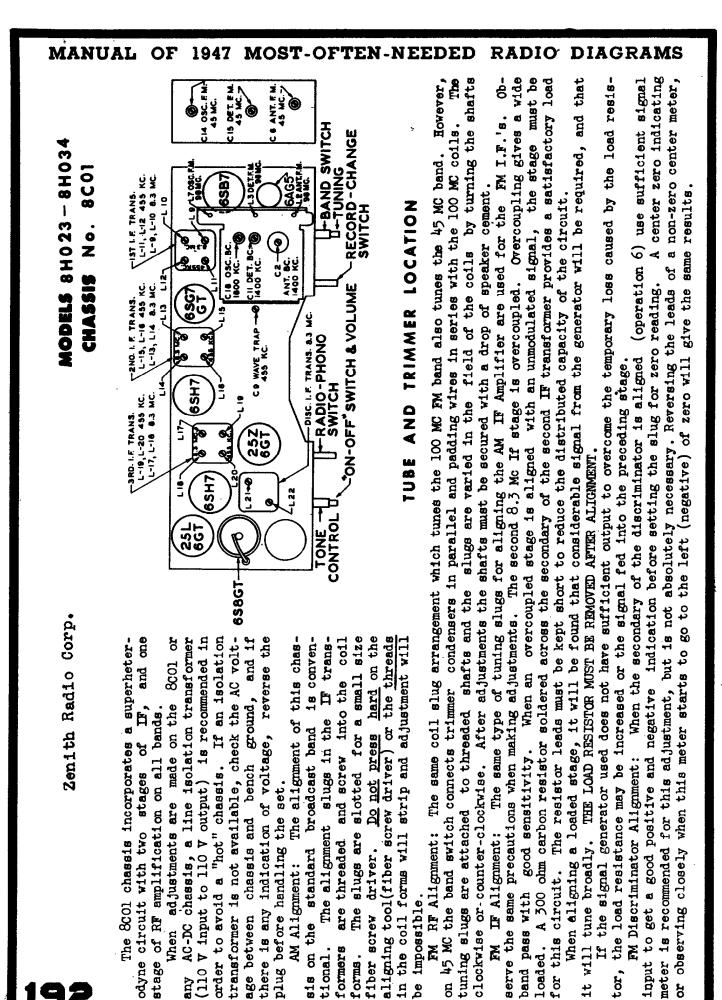
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This development in filtering systems allows a higher effective plate voltage on the 35L6 for increased power output.





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1			Zen	itt	7]	Rad	11	0	Co	rp.				_		SIS			о. 			01		-	Æ	t) t	101				ade	
Purpose	Align I.F. channel for	maximum output	Adjust wavetrap Ior minimum output	Set oscillator to dial scale	- Table	Align det. and ant. stages.	Align primary of discrimator		Adjust secondary or discrimin- ator for zero reading	no transformer for the transformer	maximum reading		Align 2nd IF transformer for	maximum reading			maximum reading	Cot contileton to dial acale	Den Oprittignor of gtgt 200	Align det. and ant. stages to		Set oscillator to dial	BCALO 111 - 20totton 0 ant stamps	Allgn aevector & ant. stages for maximum reading	with the hot lead will serve for		of the output transformer will be sausiacoury	ljustments.	(half discriminator load.)		(pin 4) to chassis. across the secondary Li4 (pin 2 and 3 of 2nd, IF trans.). The leads	before operation 10 is started.
Adj. Trimere	L-11,12,15,16,	19 and 20	63	A Lu	077	C11 & C2	ILL coil slug	Primary discr.	I22 coil slug sec. of disc.	L17 & L18	Jrd IF trans.	L13 & L14	primary and sec. of 2nd IF	transformer	~ •	of lst IF	transformer	LT OBC. Coll	Bulg	ILJ & LE Det. and RF coil	eluge		C14		ohme in series		of the output tr	o get an indicat	to chassis (half	ATAAAUO	dary Ll4 (pin 2	istor removed be
Set Dial	01	600 Kc.	600 Kc.	יב טעדו	TOUU PG.	1400 Kc.												; 00	yo Mc.		98 Mc.		45Mc.	LS MC	of 200,000	•	secondary	zh enouzh t	cransformer	transi ormer h \ + beag	ered across the secondar	and the res
f	DINAC	BC	BC	F	2 A	BC	FM	45	FM L5				M ^H	45		FM	45	Æ	00T	FM	100	FM	45	E S	aistor		ary or	at hi.	nator	nator 1	BCTOB	sible a
Input Signal	Frequency 455 Kc.	Modulated	455 Kc. Modulated	1600 Kc.	Modulated	1400 Kc. Modulated	8.3 Mc.	Unmodulated	8.3 Mc. IInmoduleted		8.3 Mc. Unmodulated		5 M K Q	Unmodulated		8.3 Mc.	Unmodulated	98 Mc.	Unmodulated	98 Mc.	Unmodulated	45 Mc.	Unmodulated	45 Mc.	an isolation resistor	shielded.	across the primary	hould be kent 1	Vacuum Tube Voltmeter pin 5 on discriminator transformer to chassis	0	Vacuum Tube Voltmeter OSH/ limiter grid 300 ohm 4 watt carbon resistor soldered	to the resistor must be as short as possible and the resistor removed
Dumny	Antenna	.05 Mfd.	OF MPA			OF Mfd.		.05 Mfd.	CE VES	· T TM ().	.05 Mfd.			.05 Mfd.			.05 Mfd.	270	ohma	270	emrio	270	ohms	270			connected a	a cutruit a	ltmeter pi		carbon re	or must be
Connect	Oscillator to Din R on Converter	TIL O ON CONVERSION	Pin 1 on R.F. tube	2 turns loosely	cpld. to wavemagnet	2 turns loosely	Din h(min)nn 6SH7	I III +/84 IU/01 CET	Pin 4 (grid) on 6SE7	Pin 4 (grid) on	6SH7 2nd IF tube	224002	(P F	ODG/ IBU IF UNDE	2242012	Pin 8(grid) on ASR7 converter			move line ant.)			╇─			move line ant.) oums A vacuum tube voltmeter with	adjustments. This lead	An AC output meter	AM ad			(c) Vacuum Tube Voltmeter (d) 300 ohm 3 watt carbon	
Opera-	tion	~	-	N	~	-	t	5 (a)		(a) o	7 (°)			B(c)(a	77212		0/0/0	21012	10 (c)		() ((12 (c)		13 (c)	ຍ d ູ ງາ		all		1	9	1



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